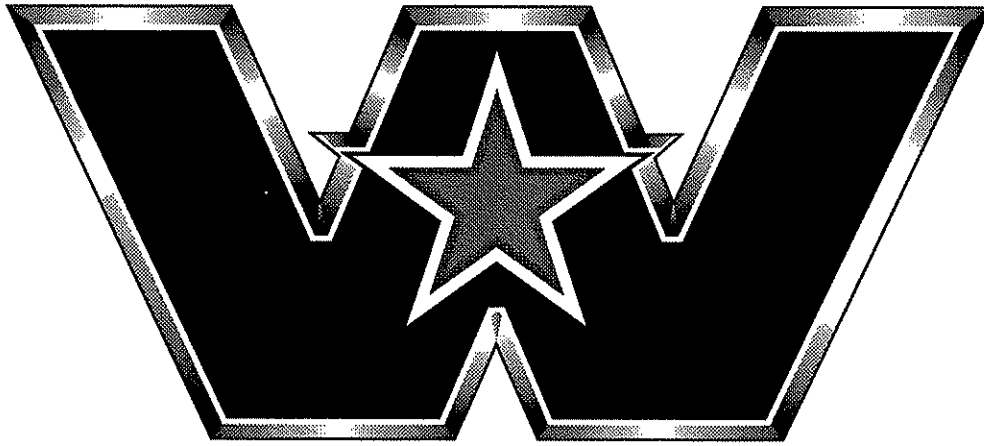


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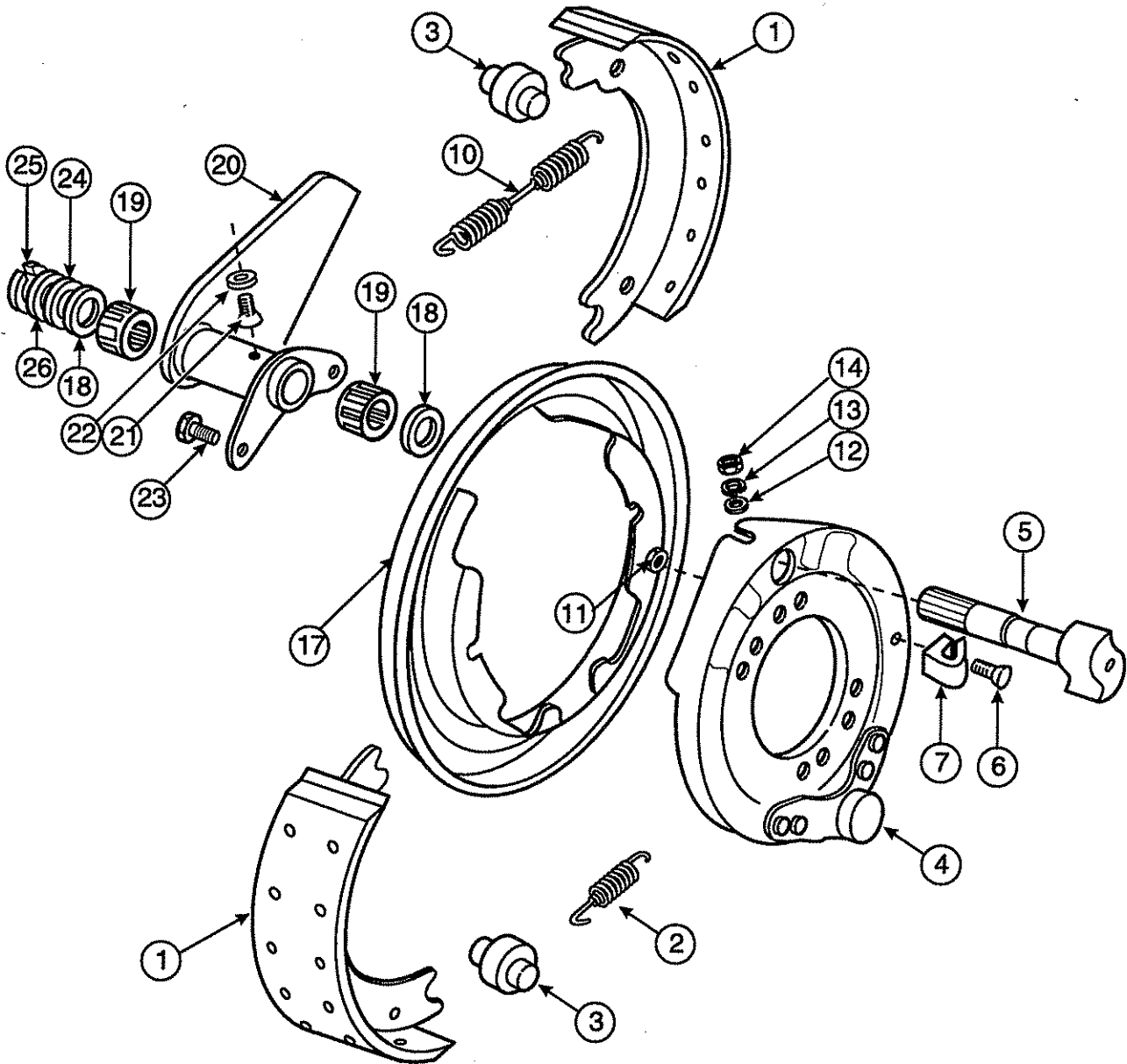
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Note: This publication is a generic parts book. Components may vary with different applications. For applications other than listed below see the appropriate Bill of Material by truck serial number and use this publication as a guide only.

Specific BOMs listed: 2138-520-10/12, 2138-520-20/21, 2138-533-00/03, 2138-533-10/14, 2138-535-00/04, 2138-537-00/03, 2138-537-10/14,



EATON 150 FRONT BRAKES

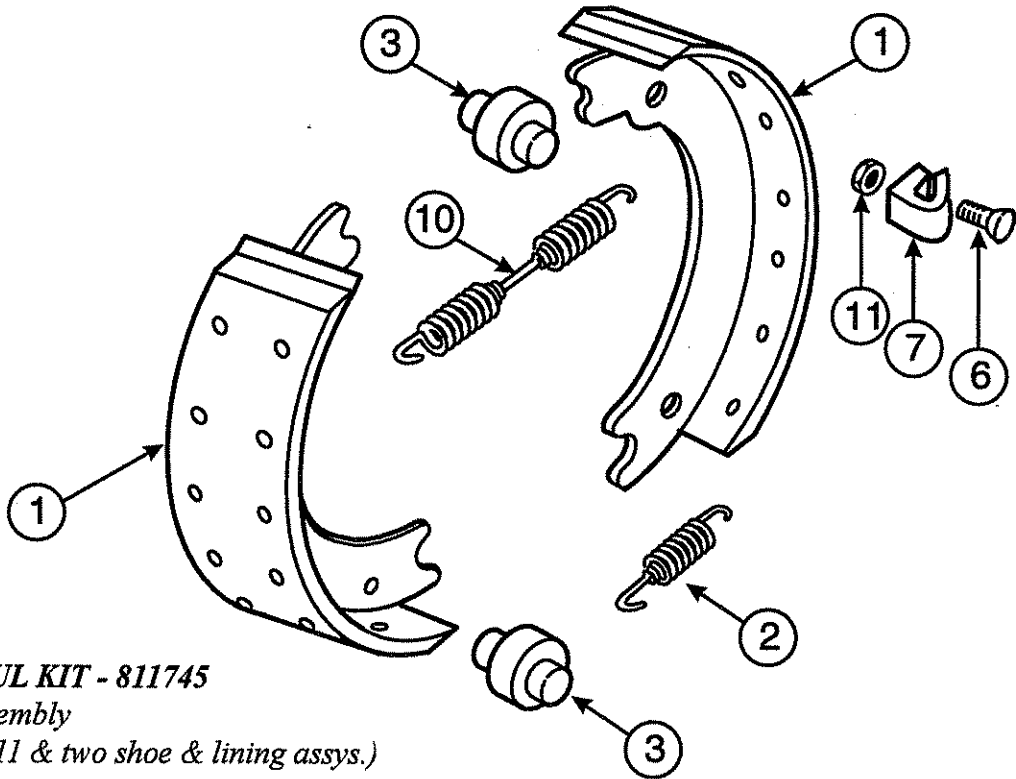
EATON 15 x 4 ES BRAKES

Brake Assembly	(5)Camshaft	(20)Bracket	(17)Dustshield	(4)Spider	Shoe&Lining
75101-3565	813484	811954	813449	812456	807684
75101-3566	813485	811955	813449	812457	807684
75101-3579	813494	809476	1008079	812456	807684
75101-3580	813495	809477	1008079	812457	807684
75101-3591	813494	809476	813449	810480	807684
75101-3592	813495	809477	813449	810481	807684

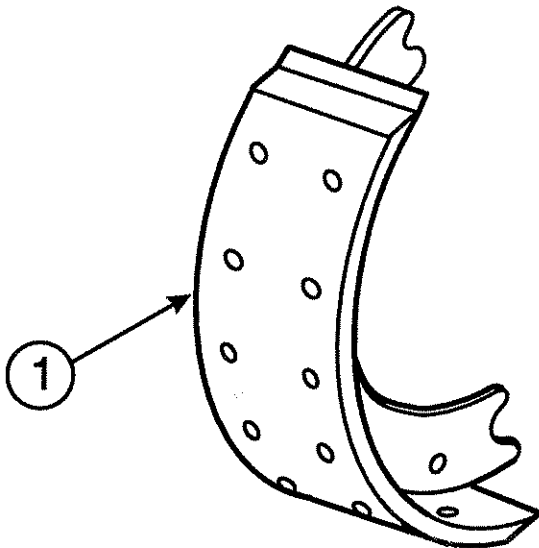
COMMON PARTS - 15 x 4 ES BRAKES

Item	Description	Eaton Part No.	Qty Per Brake Assy
1	Brake Shoe	807685	2
2	Retainer Spring (Black)	1003999	1
3	Cam Pin/Roller	1005204	2
4	Spider	See assemblies	1
5	Camshaft	See assemblies	1
6	Capscrew	1006540	2
7	Shoe Hold-Down Spring	1006500	2
10	Shoe Release Spring (Blue)	1006562	1
11	Nut	1006541	2
12	Flat Washer	1006531	1
13	Lockwasher	90421	2
14	Hex Nut	691005	1
-	Inspection Plug	804286	2
-	Screw	804703	4
17	Dustshield	See assemblies	1
18	Grease Seal	1005846	2
19	Camshaft Bushing	1008220	2
20	Camshaft Bracket	See assemblies	1
21	Stabilizing Screw	1006533	1
22	Lock Collar	1006563	1
23	Bracket Mounting Stud	804008	2
-	Mounting Nut	804024	2
-	Mounting Lockwasher	90414	2
24	Slack Inner Lockwasher	1005202	2
25	Camshaft Ret. Snap Ring	804017	1
26	Camshaft Shim Washer	1005203	AR

SERVICE KITS - 15 x 4 ES Brakes

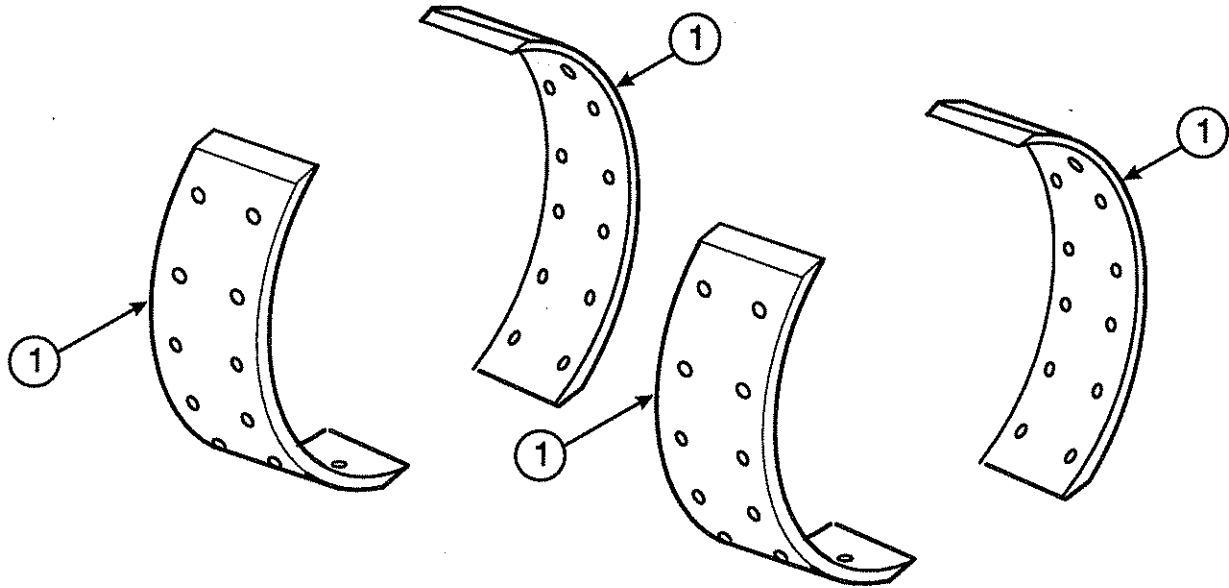


MAJOR OVERHAUL KIT - 811745
 Services 1 brake assembly
 (includes 2-3, 6, 10-11 & two shoe & lining assys.)



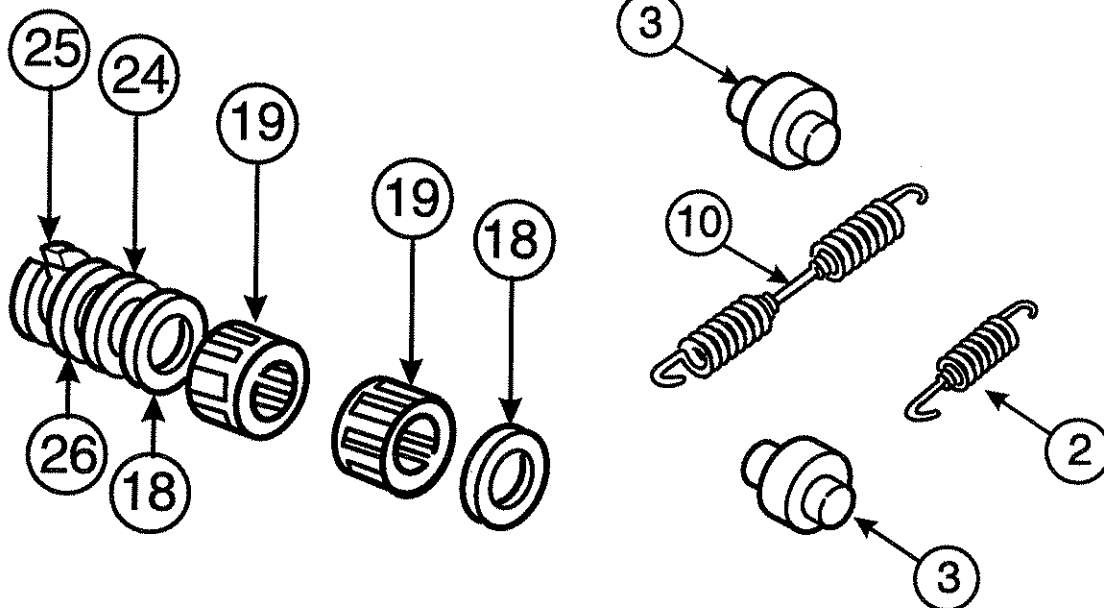
SHOE & LINING ASSY - 807684
 2 required per brake
 (includes shoe, lining, & rivets assembled.)

SERVICE KITS - 15 x 4 ES Brakes



BRAKE LINING KIT - 811907

*Services 2 brake assemblies
(includes linings, & rivets)*

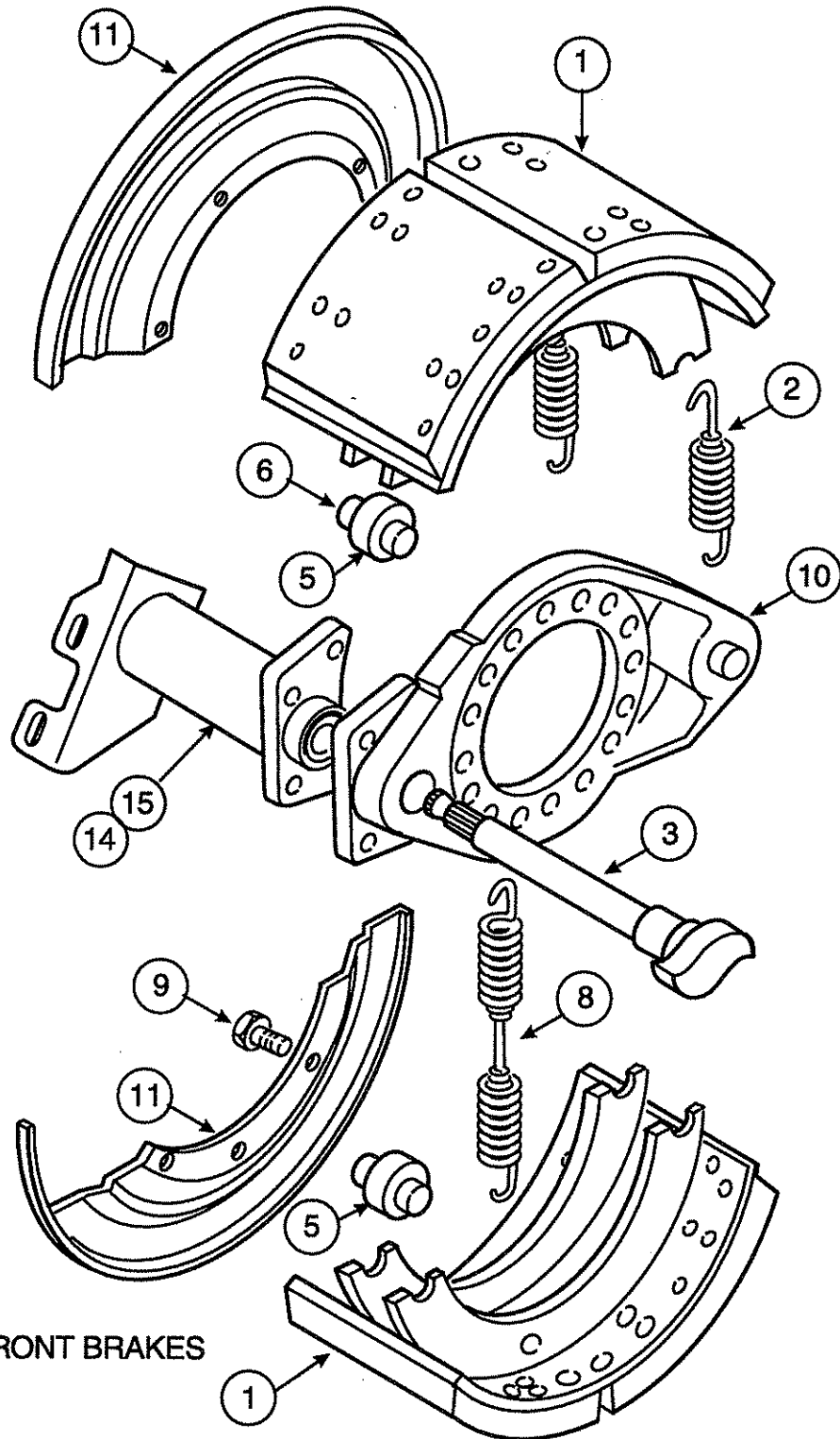


CAMSHAFT BUSHING KIT - 1008325

*Services 2 brake assemblies
(includes 18-19 & 24-26)*

MINOR OVERHAUL KIT - 1008306

*Services 1 brake assembly
(includes 2, 3, & 10)*



EATON 165 FRONT BRAKES

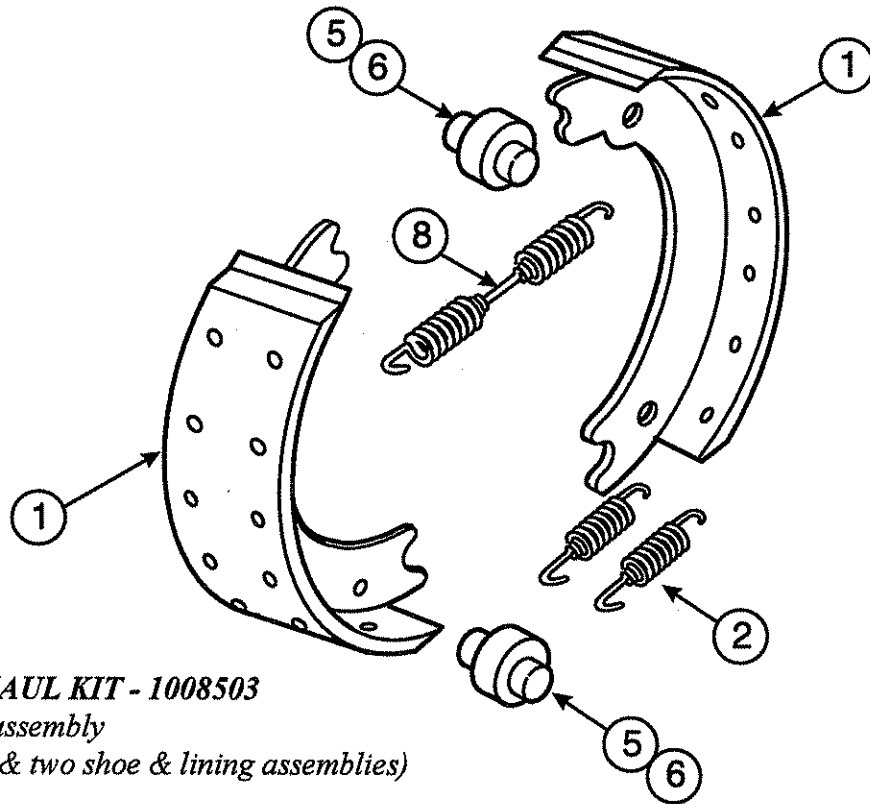
EATON 16.5 X 5 EB BRAKE ASSEMBLIES

Brake Assembly	(3) Camshaft	(15) Bracket	(11) Dustshield	(10) Spider	Shoe&Lining
75101-3440	071306	816642	813453	811753	805714
75101-3441	071307	816643	813453	811752	805714
75101-3444	071306	816642	813453	816733	805714
75101-3445	071307	816643	813453	816732	805714
75101-3515	808794	809480	1000693	807497	805714
75101-3516	808795	809481	1000693	807496	805714
75101-3517	1000087	808994	1000693	807497	805714
75101-3518	1000088	808995	1000693	807496	805714

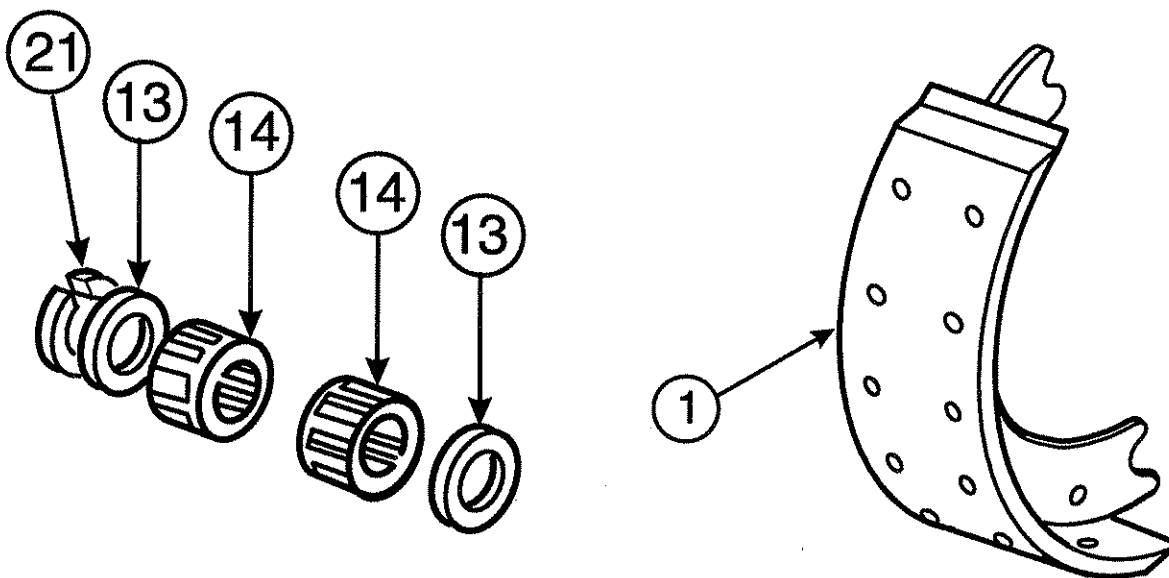
EATON 16.5 X 5 EB BRAKES - COMMON PARTS

Item	Description	Eaton Part No.	Qty Per Brake Assy
1	Brake Shoe	805677	2
2	Retainer Spring (Orange)	70326	2
3	Camshaft	See assemblies	1
5	Cam Roller	39074	2
6	Cam Roller Pin	39075	2
8	Shoe Release Spring (Red)	1000406	1
9	Brkt. Mounting Stud	38540	4
10	Spider	See assemblies	1
11	Dustshield	See assemblies	1
12	Dustshield Screw	804023	6
13	Grease Seal	79903	2
14	Camshaft Bushing	1000035	2
15	Camshaft Bracket	See assemblies	1

SERVICE KITS 16.5 x 5 EB BRAKES:



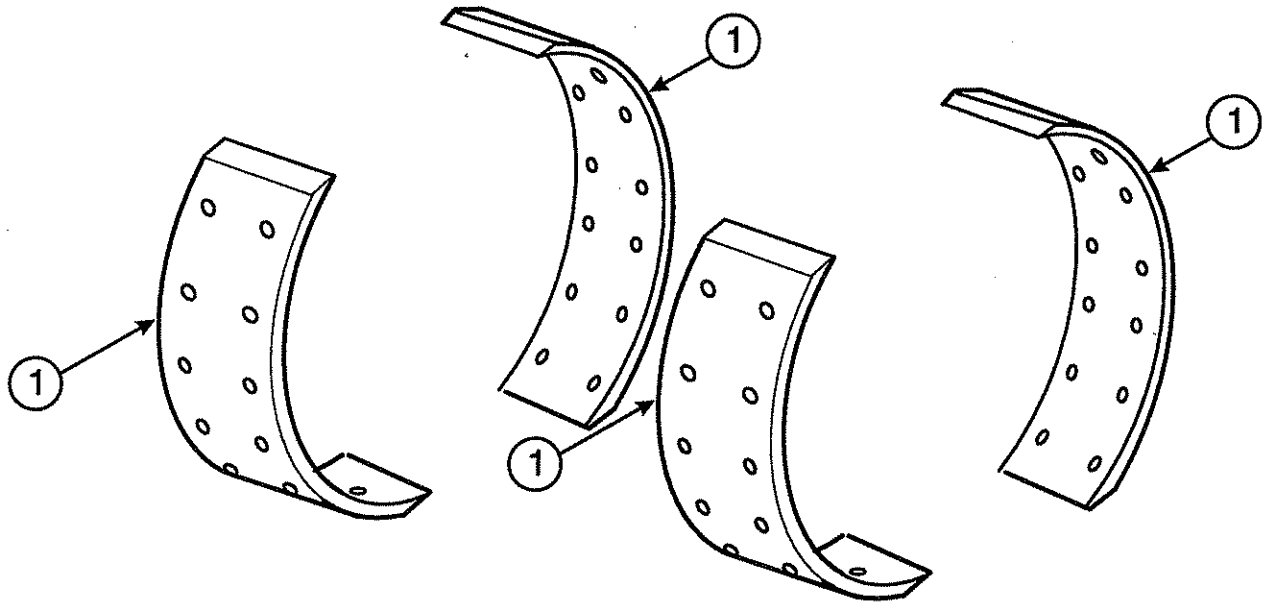
MAJOR OVERHAUL KIT - 1008503
 Services 1 brake assembly
 (includes 2,5,6,8, & two shoe & lining assemblies)



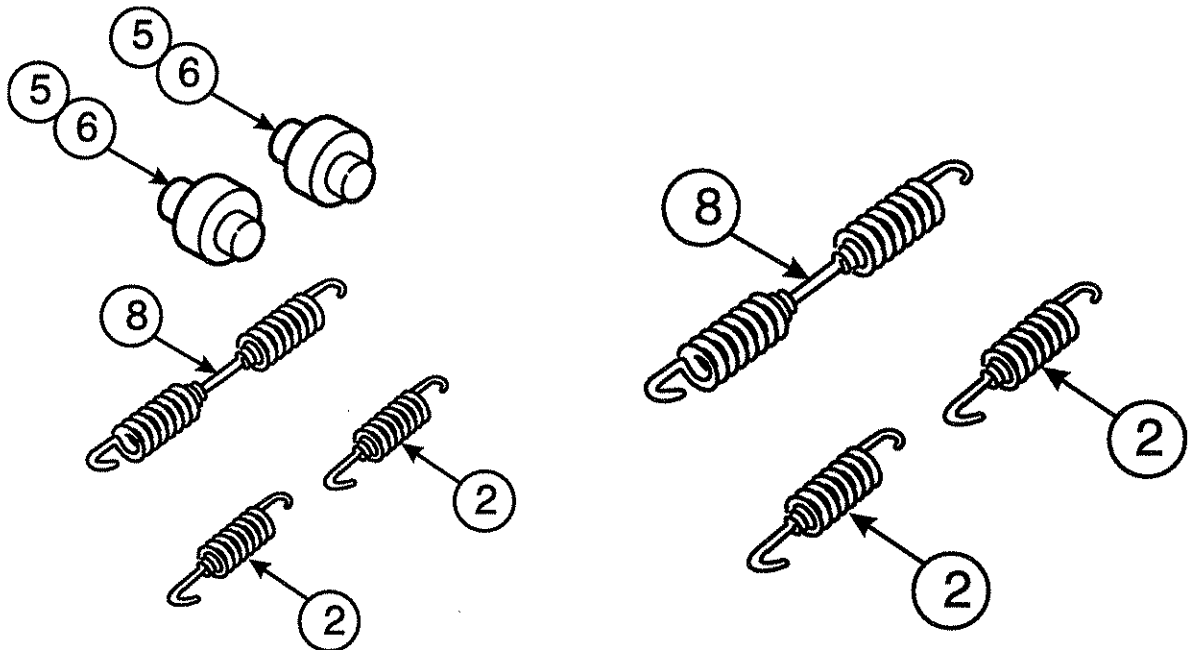
CAMSHAFT BUSHING KIT - 127808
 Services 2 brake assemblies
 (includes 13,14,21)

SHOE & LINING ASSY - 805714
 2 required per brake
 (includes Shoe, Lining, & rivets assembled.)

SERVICE KITS 16.5 x 5 EB BRAKES:

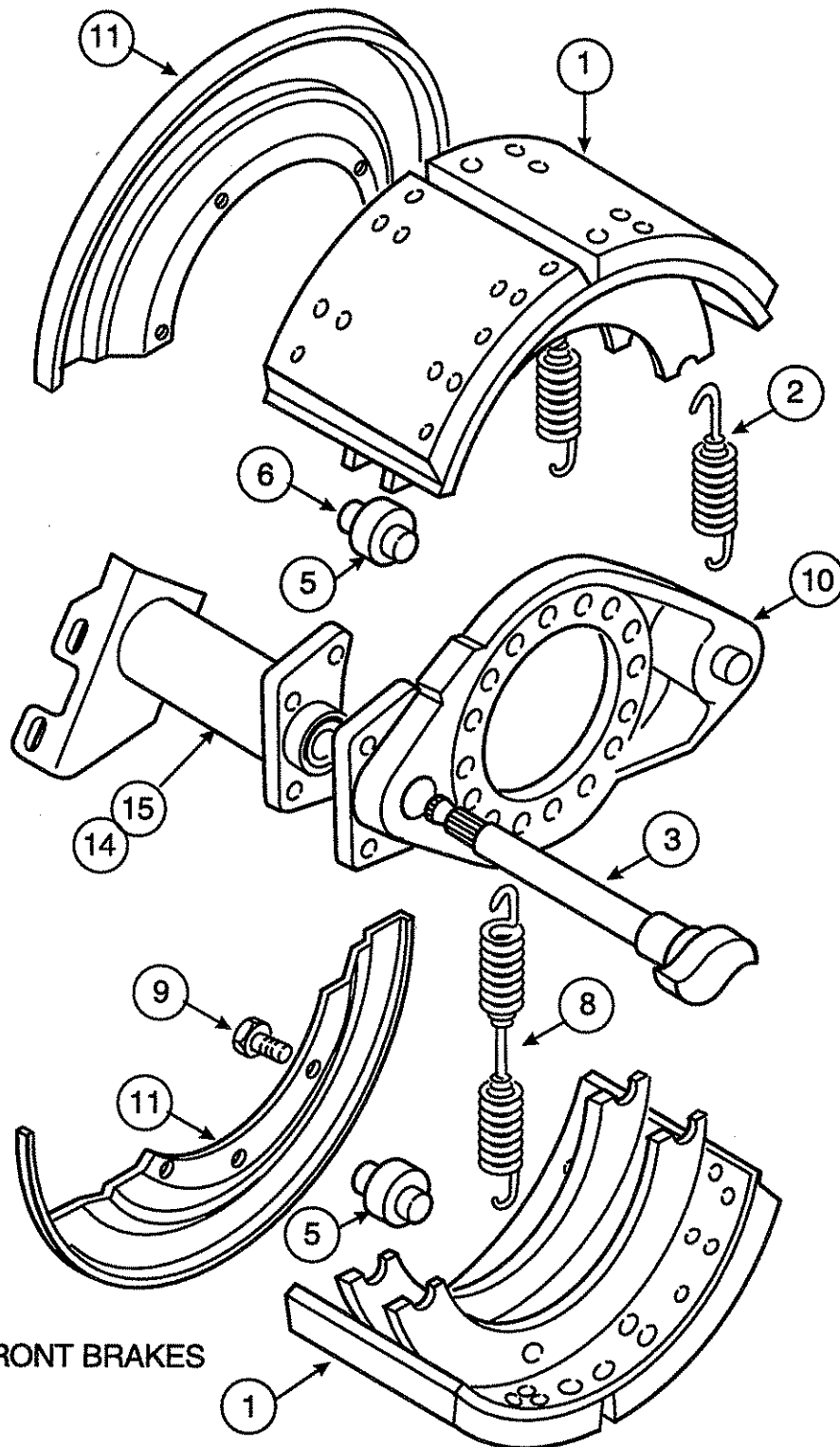


BRAKE LINING KIT - 1008523
Services 2 brake assemblies
(includes lining, & rivets)



MINOR OVERHAUL KIT - 1005003
Services 1 brake assembly
(includes 2, 5-8)

BRAKE SPRING KIT - 1008403
Services 1 brake assembly
(includes 2, & 8)

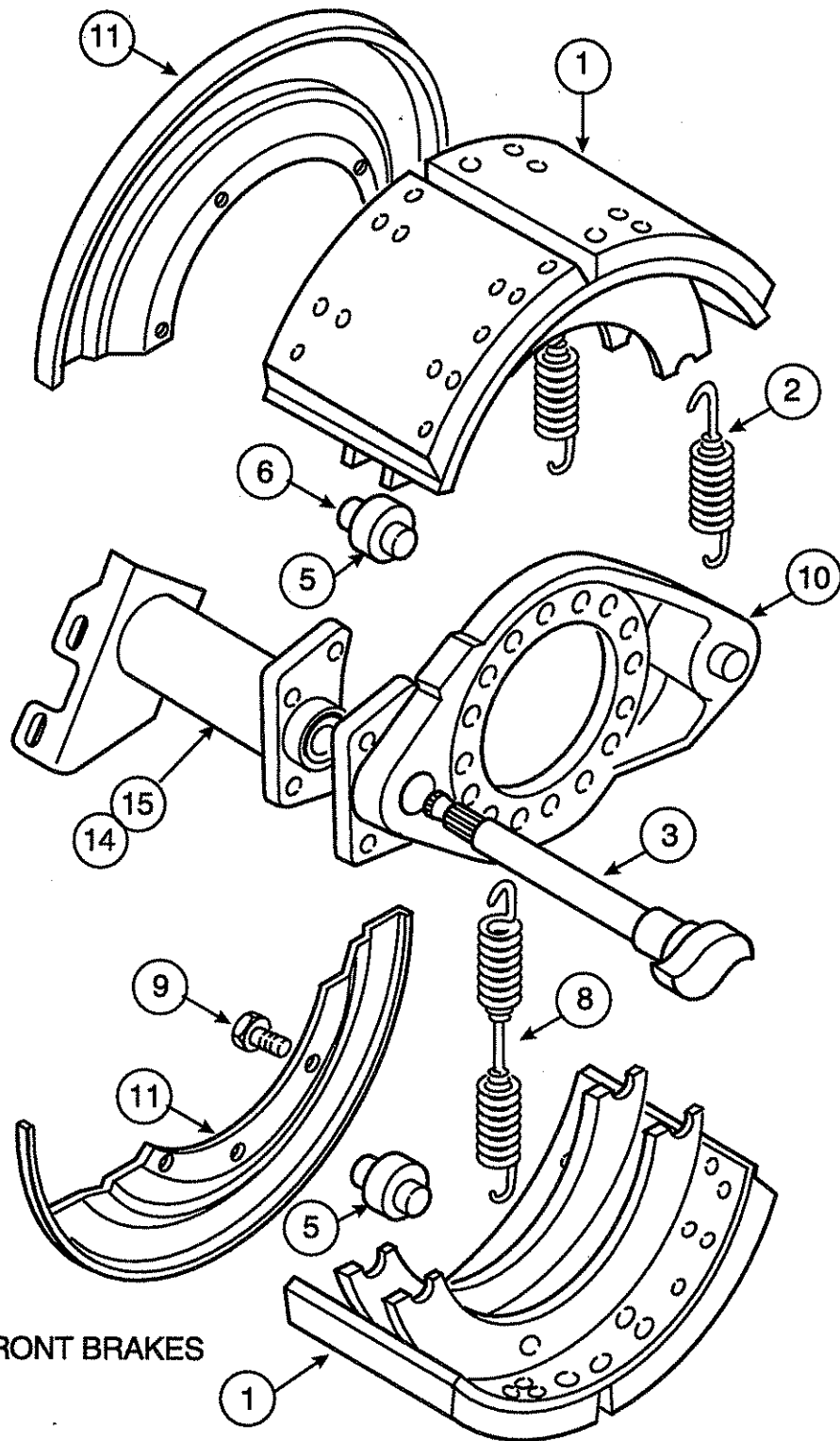


EATON 165 FRONT BRAKES

EATON 16.5 X 5 ES BRAKE ASSEMBLIES

Brake Assembly	(3)Camshaft	(15)Bracket	(11)Dustshield	(10) Spider	Shoe/Lining*
75104-3455	818970	818980	816166	818953	818163
75104-3456	818971	818981	816166	818952	818163
75104-3457	818970	817438	1000693	811105	818163
75104-3458	818971	817439	1000693	811104	818163
75104-3459	808290	818982	816166	818953	818163
75104-3460	808291	818983	816166	818952	818163
75104-3461	808290	816642	1000693	811105	818163
75104-3462	808291	816643	1000693	811104	818163
75104-3465	808290	818974	1000693	811105	818163
75104-3466	808291	818975	1000693	811104	818163
75104-3467	818970	818980	816166	818954	818163
75104-3468	818971	818981	816166	818955	818163
75104-3469	818970	818980	816166	818956	818163
75104-3470	818971	818981	816166	818957	818163
75104-3471	818970	817438	1000693	811753	818163
75104-3472	818971	817439	1000693	811752	818163
75104-3473	818970	817438	1000693	816733	818163
75104-3474	818971	817439	1000693	816732	818163
75104-3475	808290	818982	816166	818954	818163
75104-3476	808291	818983	816166	818955	818163
75104-3477	808290	818982	816166	818956	818163
75104-3478	808291	818983	816166	818957	818163
75104-3479	808290	816642	1000693	811753	818163
75104-3480	808291	816643	1000693	811752	818163
75104-3481	808290	816642	1000693	816733	818163
75104-3482	808291	816643	1000693	816732	818163

* Note: Two shoe and lining assemblies are required per brake.



EATON 165 FRONT BRAKES

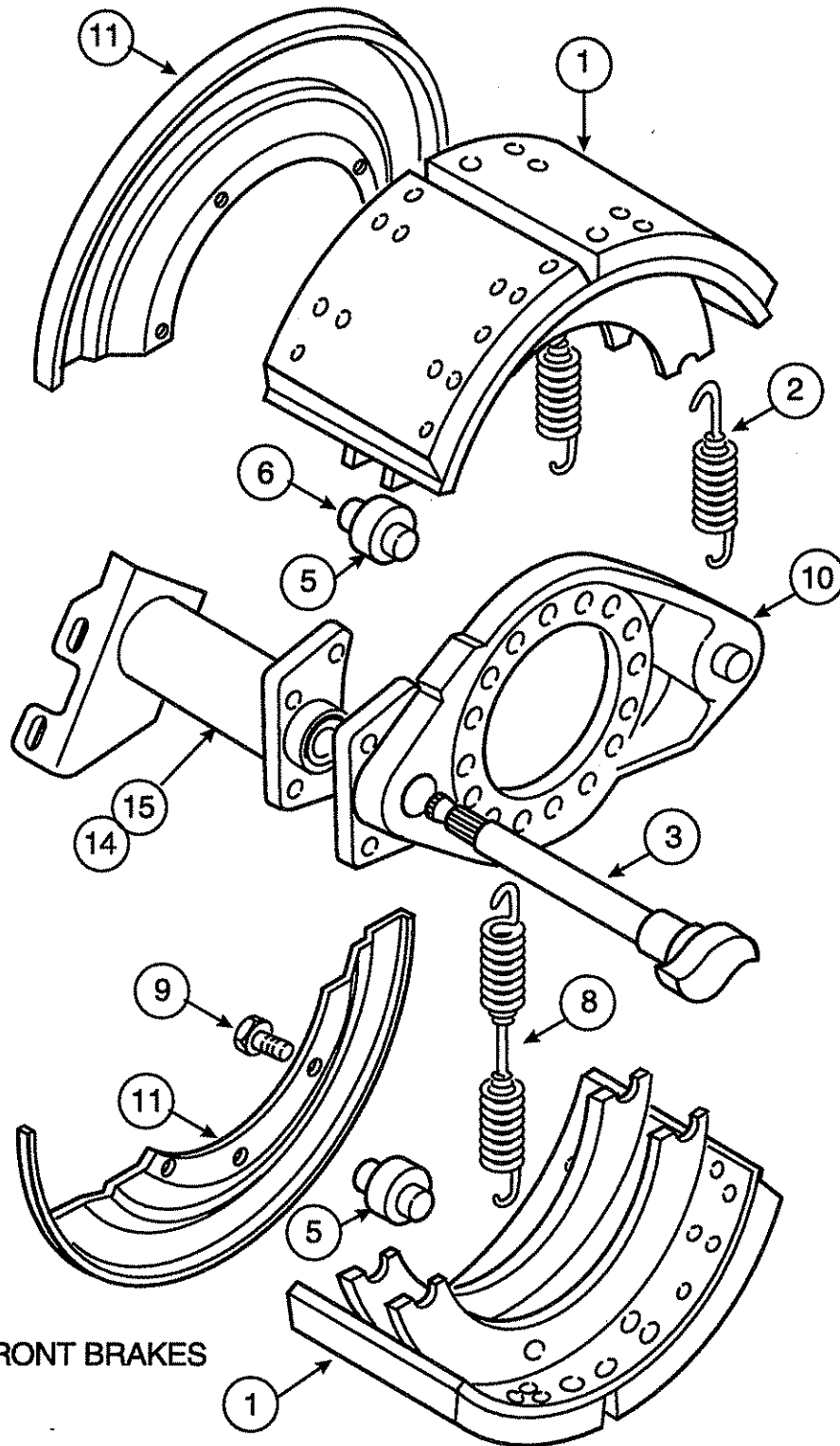
EATON 16.5 X 5 ES BRAKE ASSEMBLIES - COMMON PARTS

Item	Description	Eaton P/N	Qty (per 1 brake)
1	Brake Shoe	See assemblies	2
2	Retainer Spring (orange)	070326	2
3	Camshaft	See assemblies	1
5	Cam Roller	806234	2
6	Cam Roller Pin	included with #5	2
8	Shoe Release Spring (red)	818278	1
9	Mounting Stud, Bracket	1000406	4
10	Spider	See assemblies	1
11	Dustshield	See assemblies	1
12	Dustshield Screw	804703	6
13	Grease Seal	79903	2
14	Camshaft Bushing	1000035	2
15	Camshaft Bracket	See assemblies	1

Camshaft Bushing Kit

127808

Services 2 brake assemblies



EATON 165 FRONT BRAKES

16.5 x 6 EB BRAKE ASSEMBLIES

Brake Assembly	(3) Camshaft	(15) Bracket	(10) Spider Assy Overhaul	Assy* Shoe/Lining	Kit** Major
75101-3525	808794	809484	806785	808465	808630
75101-3526	808795	809485	806784	808465	808630
75101-3527	076293	809486	806785	808465	808630
75101-3528	076294	809487	806784	808465	808630
75101-3529	071306	809482	806785	808465	808630
75101-3530	071307	809483	806784	808465	808630
75101-3549	808794	809484	806785	805721	1008507
75101-3550	808795	809485	806784	805721	1008507
75101-3551	076293	809486	806785	805721	1008507
75101-3552	076294	809487	806784	805721	1008507
75101-3553	071306	809482	806785	805721	1008507
75101-3554	071307	809483	806784	805721	1008507

** Note: Two shoe and lining assemblies are required per brake.*

***Note: Major overhaul kit services one brake assembly. Includes items 2, 5, 6, 8, plus two shoe & lining assemblies.*

EATON 16.5 X 6 EB BRAKES - COMMON PARTS

Item	Description	Eaton Part No.	Qty Per Brake Assy
1	Brake Shoe 16.5 x 6	805679	2
2	Retainer Spring (Orange)	70326	2
3	Camshaft	See assemblies	1
5	Cam Roller	39074	2
6	Camshaft Roller Pin (not illustrated)	39075	2
8	Shoe Release Spring (Red)	1000406	1
9	Brkt. Mounting Stud	38540	4
10	Spider Assy	See assemblies	1
11	Dustshield	1000693	1
14	Camshaft Bushing	1000035	2
15	Camshaft Bracket	See assemblies	1

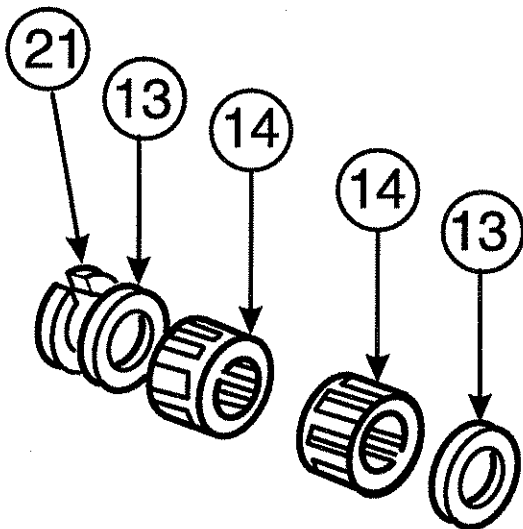
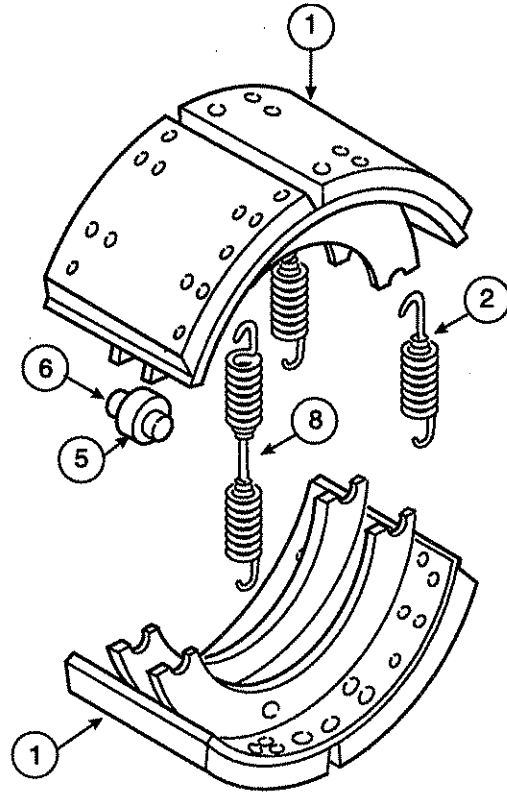
SERVICE KITS 16.5 x 6 EB EATON BRAKE ASSEMBLIES

MAJOR OVERHAUL KIT - 1008507

*Services 1 brake assembly
 (includes 2, 5, 6, 8, and two shoe & lining assemblies
 p/n 805721)*

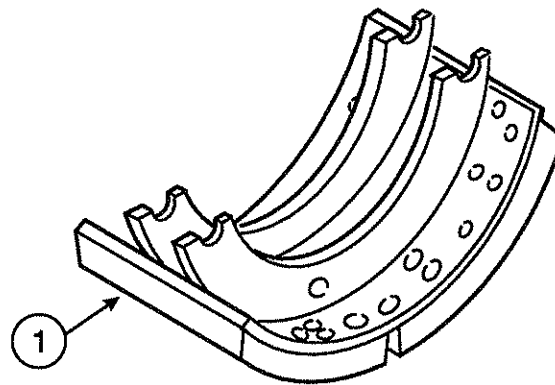
MAJOR OVERHAUL KIT - 808630

*Services 1 brake assembly
 (includes 2, 5, 6, 8, and two shoe & lining assemblies
 p/n 808465)*



CAMSHAFT BUSHING KIT - 127808

Services 2 brake assemblies

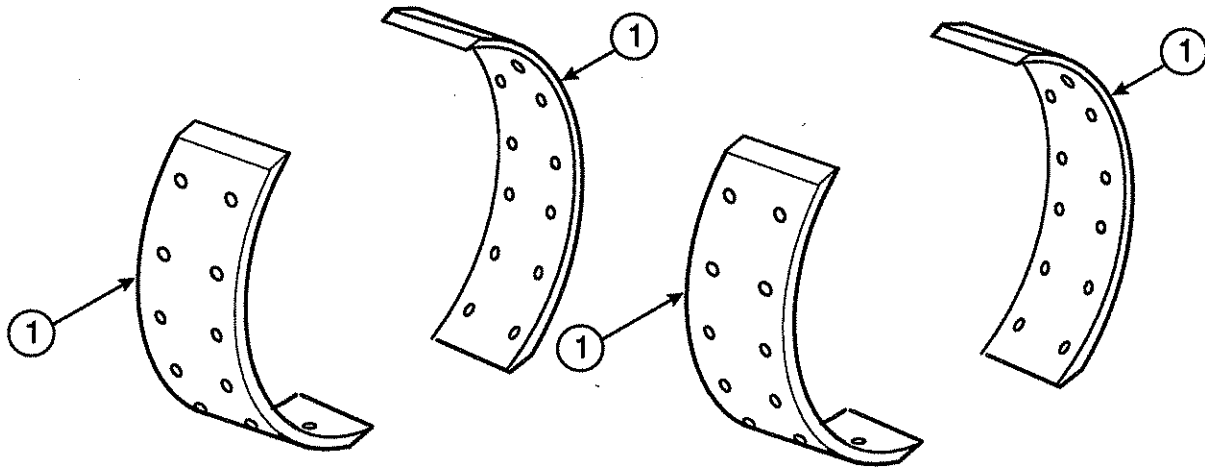


SHOE/LINING KIT - 805721

SHOE/LINING KIT - 808465

*Two required per brake.
 Check assembly breakdown for
 proper shoe and lining.*

SERVICE KITS 16.5 x 6 EB EATON BRAKE ASSEMBLIES

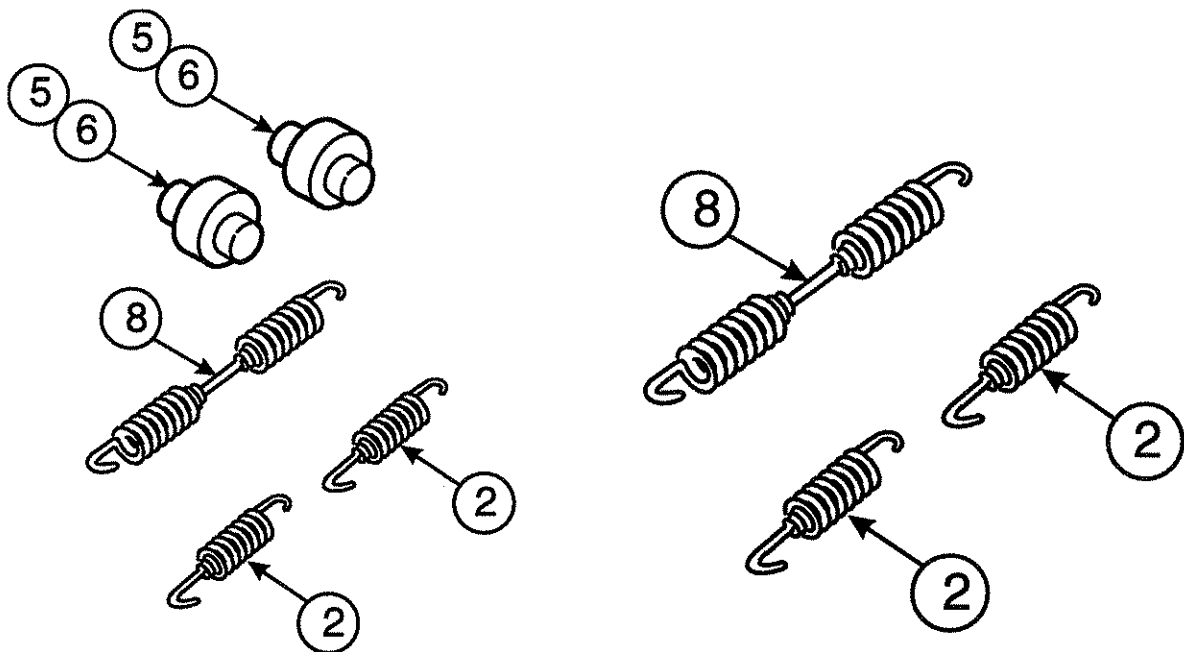


BRAKE LINING KIT - 1008521

*(for 805721 shoe and lining. Check assembly breakdown of brake for proper shoe and lining.)
Services two brake assemblies.*

BRAKE LINING KIT - 809868

*(for 808465 shoe and lining. Check assembly breakdown of brake for proper shoe and lining.)
Services 2 brake assemblies.*

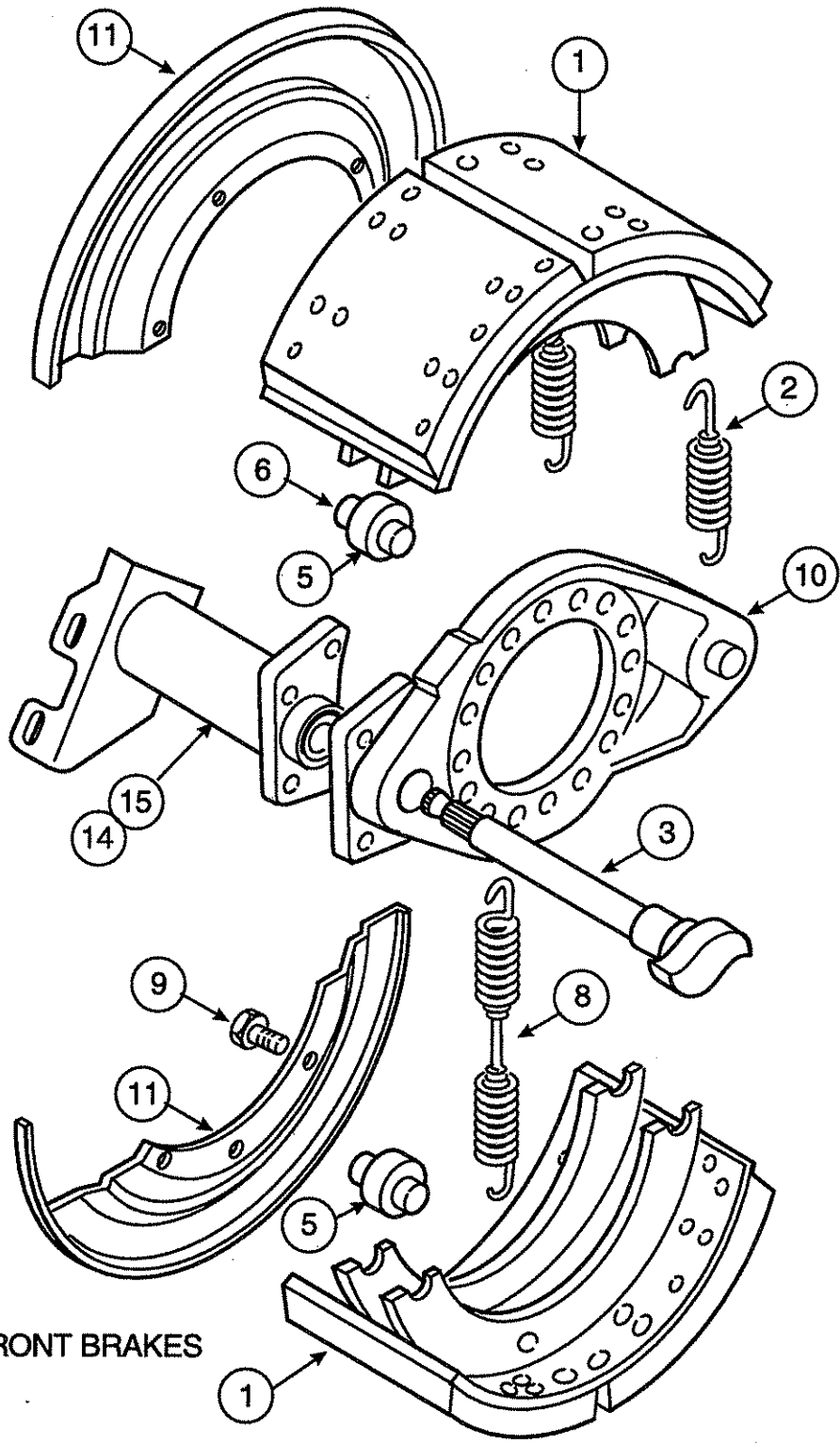


MINOR OVERHAUL KIT - 1005003

Services 1 brake assembly

SPRING KIT - 1008403

Services 1 brake assembly



EATON 165 FRONT BRAKES

16.5 x 6 ES STANDARD BRAKE ASSEMBLIES

Brake Assembly	(3) Camshaft	(15) Bracket	(10) Spider Assy	Assy* Shoe/Lining
75104-3483	816966	818978	813826	818212
75104-3484	816967	818979	813827	818212
75104-3487	818964	818982	813826	818212
75104-3488	818965	818983	813827	818212
75104-3491	816966	818978	813826	818298
75104-3492	816967	818979	813827	818298
75104-3495	818964	818982	813826	818298
75104-3496	818965	818983	813827	818298

* Note: Two shoe and lining assemblies are required per brake.

16.5 x 6 ES BRAKES COMMON PARTS

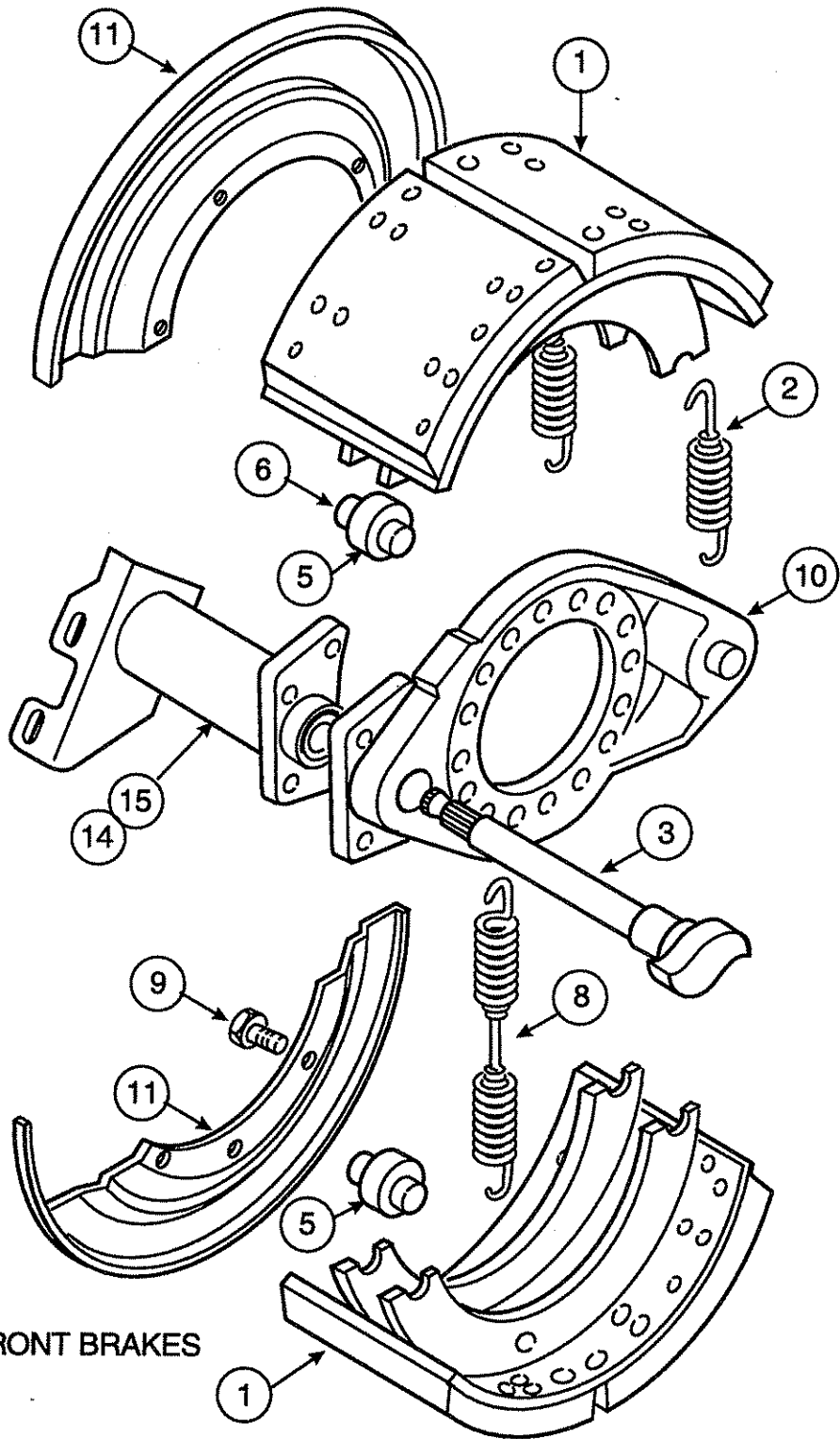
Item	Description	Eaton Part No.	Qty Per Brake Assy
1	Brake Shoe & Lining	See assemblies	2
2	Retainer Spring (Orange)	70326	2
3	Camshaft	See assemblies	1
5	Cam Roller	806234	2
8	Shoe Release Spring (Red)	817017	2
9	Brkt. Mounting Stud	804703	4
10	Spider Assy	See assemblies	1
11	Dustshield	813663	1
14	Camshaft Bushing	1000035	2
15	Camshaft Bracket	See assemblies	1

Camshaft Bushing Kit

127808

Services 2 Brake Assemblies

Note: *Overhaul kits not available for Eaton 16.5 x 6 ES brakes at time of publication.*



EATON 165 FRONT BRAKES

16.5 x 6 ES HEAVY DUTY BRAKE ASSEMBLIES

Brake Assembly	(3) Camshaft	(15) Bracket	(10) Spider Assy	Assy* Shoe/Lining
75104-3493	816966	818972	817779	818298
75104-3494	816967	818973	817778	818298
75104-3497	818964	816642	817779	818298
75104-3498	818965	816643	817778	818298
75104-3485	816966	818972	817779	818212
75104-3486	816967	818973	817778	818212
75104-3489	818964	816642	817779	818212
75104-3490	818965	816643	817778	818212
75104-3503	818964	818974	817779	818298
75104-3504	818965	818975	817778	818298
75104-3501	818964	818974	817779	818212
75104-3502	818965	818975	917778	818212

* Note: Two shoe and lining assemblies are required per brake.

COMMON PARTS 16.5 x 6 ES HEAVY DUTY BRAKES

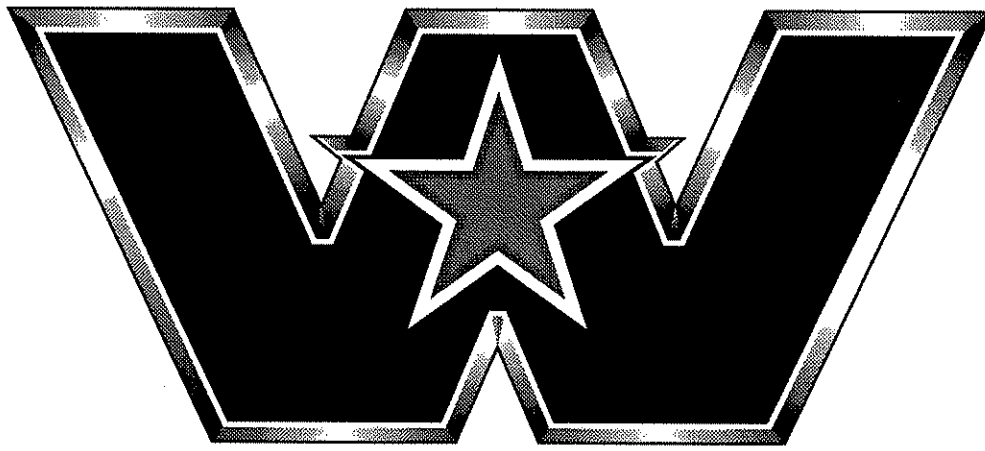
Item	Description	Eaton Part No.	Qty Per Brake Assy
1	Brake Shoe & Lining	See assemblies	2
2	Retainer Spring (Orange)	070326	2
3	Camshaft	See assemblies	1
5	Cam Roller	806234	2
8	Shoe Release Spring	817017	2
9	Brkt. Mounting Stud	804703	4
10	Spider Assy	See assemblies	1
11	Dustshield	See assemblies	1
14	Camshaft Bushing	1000035	2
15	Camshaft Bracket	See assemblies	1

Camshaft Bushing Kit

127808

Services 2 Brake Assemblies

Note: *Overhaul kits not available for Eaton 16.5 x 6 ES brakes at time of publication.*



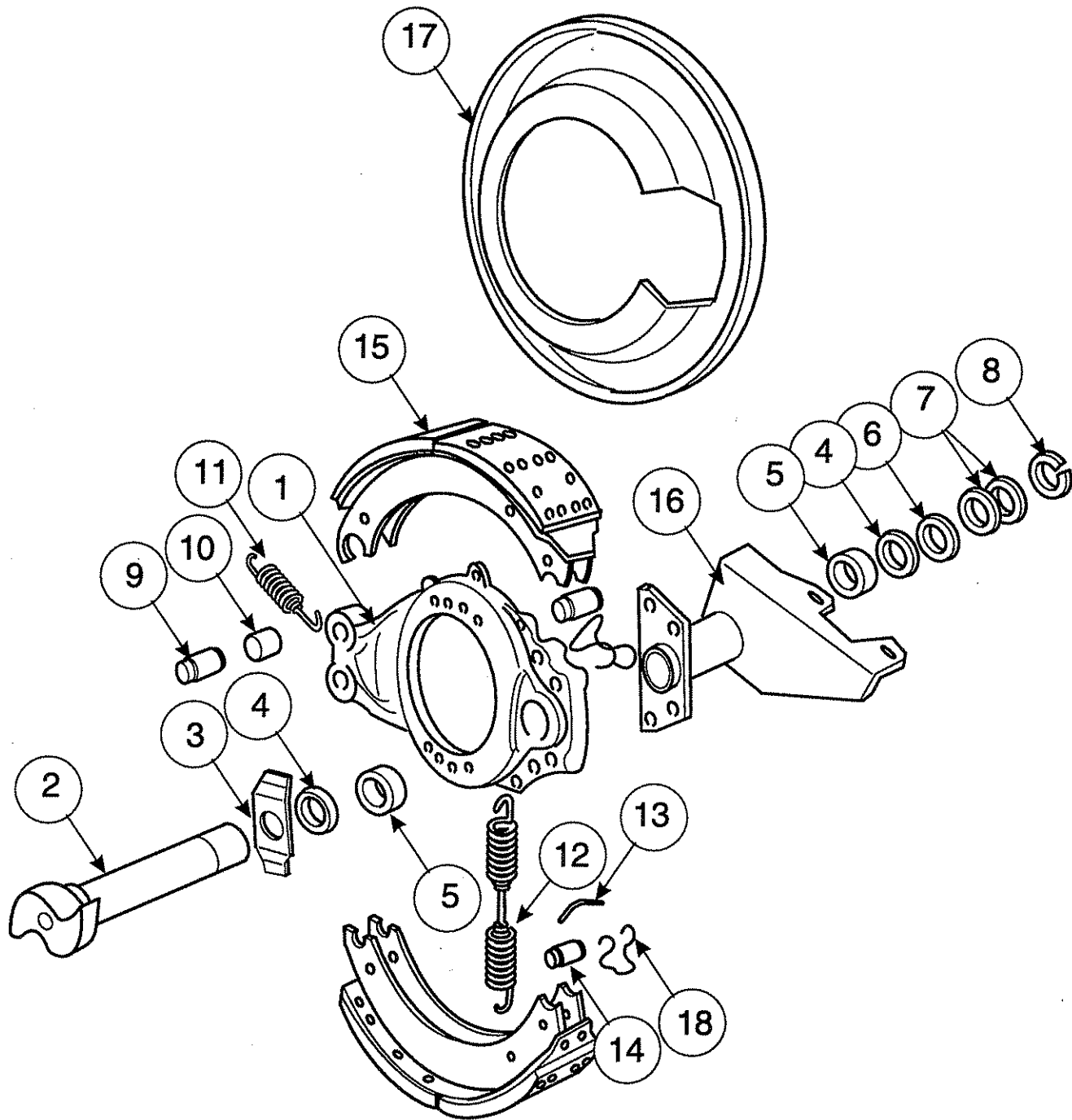
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Note: This publication is a generic parts book. Components may vary with different applications. For applications other than listed below see the appropriate Bill of Material by truck serial number and use this publication as a guide only.

Specific BOMs listed: 2138-503-00/03, 2138-527-00/01, 2138-527-04, 2138-547-00/09



ROCKWELL 15 X 4 Q-PLUS BRAKE

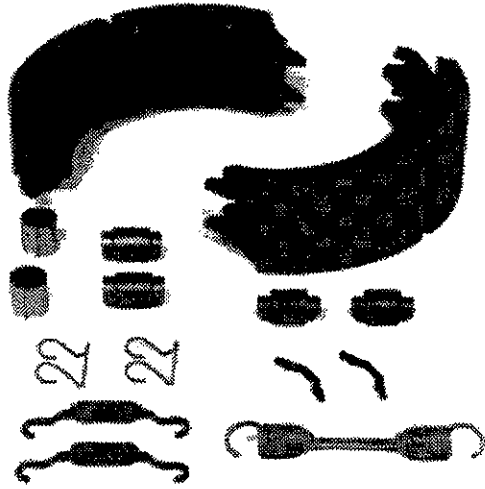
ROCKWELL 15 X 4 Q PLUS BRAKES

Brake Assy	(1) Spider	(2) Camshaft	(16) Cam Bracket	(17) Dustshield	(15) Shoe/Lining
75101-3594	A3211B5462	2210E7467	C903299U5195	A3264U1139	A203222C2109
75101-3593	A3211C5463	2210D7466	C903299V5196	A3264U1139	A203222C2109
75104-3405	A3211E5907	2210D7466	A73299Z6786	3299R1292	A43222G2165
75104-3406	A3211F5908	2210E7467	A732999A6787	3299R1292	A43222G2165
75104-3439	A3211D5724	2210T7564	A223299Z6786	3299R1292	A43222G2165
75104-3440	A3211C5723	2210U7535	A223299A6787	3299R1292	A43222G2165
				3264 R1292	

COMMON PARTS:

Item	Description	Rockwell No.	Qty Per Brake Assy.
3	Washer, special	1229N2250	1
4	Camshaft Seal	A1205V1556	2
5	Cam Bushing	1225L1208	2
6	Washer, Spacer, Outer	1229S2697	1
7	Washer, Spacer Inner	1229J3130	2
8	Snap Ring	1229D2942	1
9	Pin, Brake Shoe Anchor	1259N274	2
10	Anchor Pin Bushing	1225B496	2
11	Retaining Spring	2258Q615	2
12	Return Spring	2258L1234	1
13	Pin, Brake Spring	1218G85	2
14	Roller	1779R18	2
18	Roller Retainer	3105B210	2

SERVICE KITS - 15 X 4 Q PLUS BRAKES

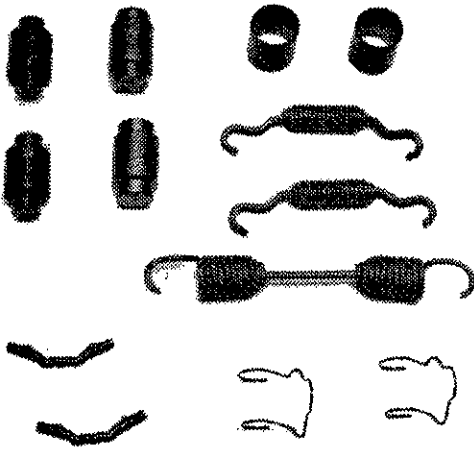


BRAKE OVERHAUL KIT - KSR201 4702QP

Services 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258L1234	1
13 Pin, Brake Spring	1218G85	2
14 Roller	1779R18	2
15 Shoe and Lining	SR2014702QP	2
18 Roller Retainer	3105B210	2



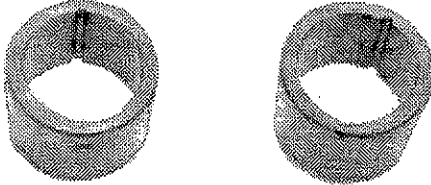
BRAKE SHOE REPAIR KIT - KIT8824HD

Services one brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258L1234	1
13 Pin, Brake Spring	1218G85	2
14 Roller	1779R18	2
18 Roller Retainer	3105B210	2

SERVICE KITS - 15 X 4 Q PLUS BRAKES

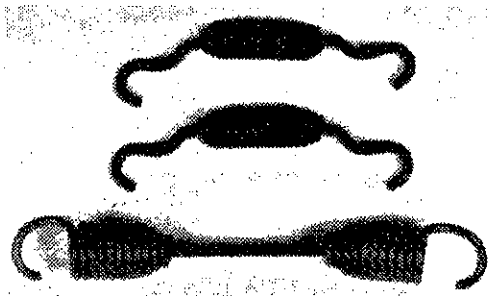


CAMSHAFT BUSHING REPAIR KIT - KIT8022

Services one camshaft.

Includes:

Item Description	Part Number	Qty
4 Camshaft Seal	A1205V1556	2
5 Camshaft Bushing	1225L1208	2

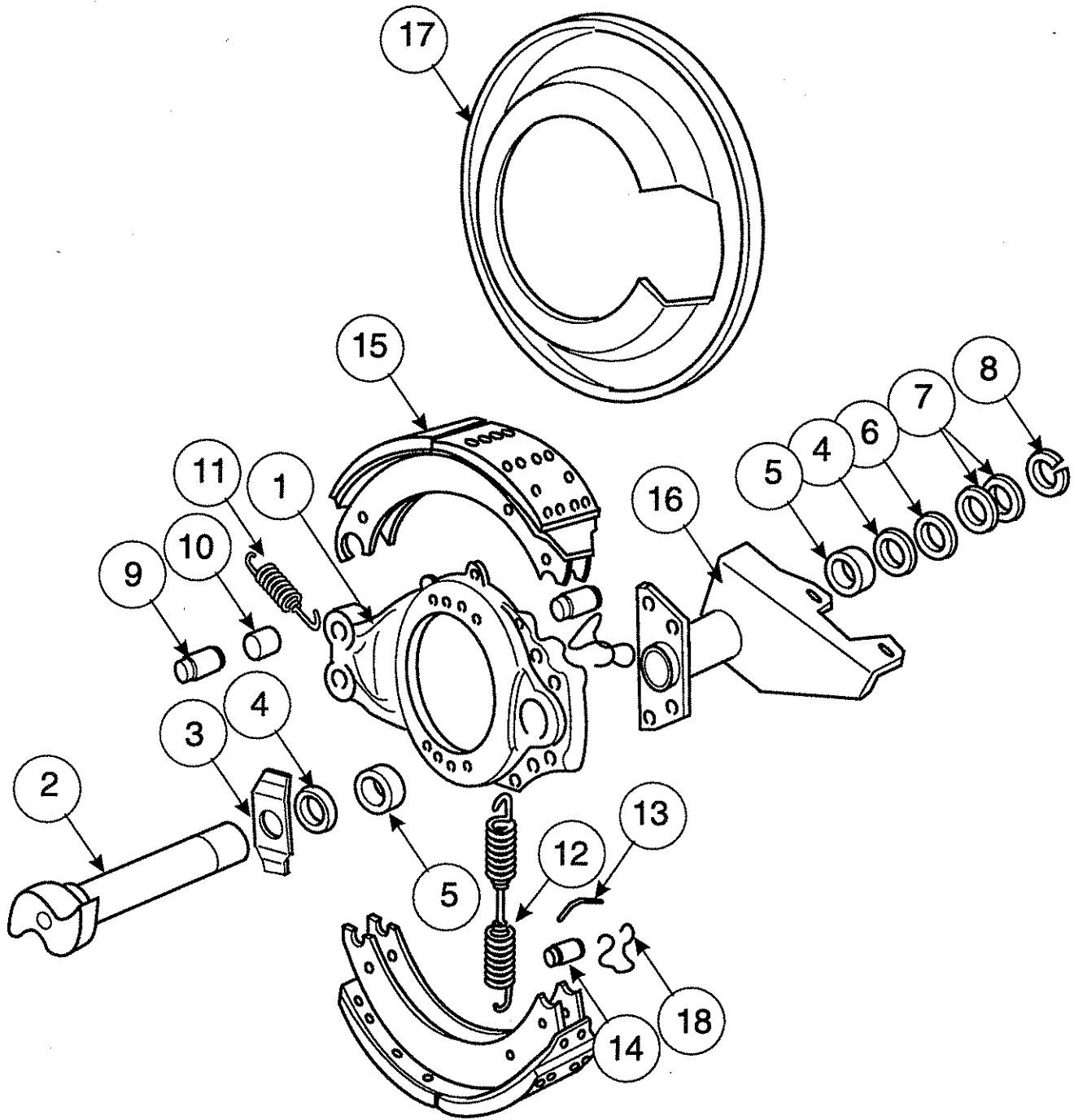


SPRING REPAIR KIT - KIT8829SS

Services one brake.

Includes:

Item Description	Part Number	Qty
11 Retaining Spring	2258Q615	2
12 Return Spring	2258L1234	1



ROCKWELL 16.5 x 5 Q BRAKE

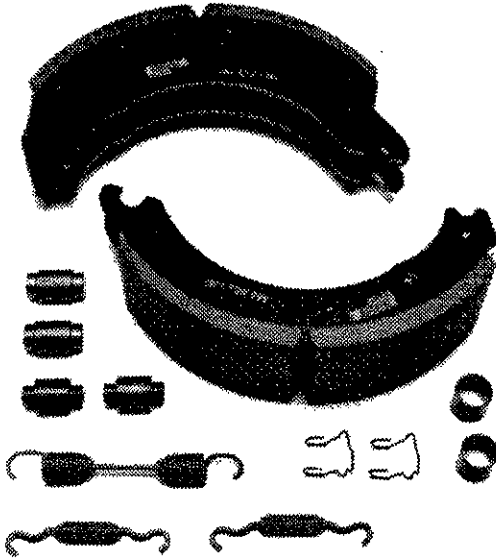
ROCKWELL 16.5 X 5 Q BRAKES

Brake Assy	(1) Spider	(2) Camshaft	(16) Cam Bracket	(17) Dustshield	(15) Shoe/Lining
75101-3513	A3211A5071	2210T5506	C193299V5196	A3236L1936	A283222E1383
75101-3514	A3211Z5070	2210S5505	C193299U5195	A3236L1936	A283222E1383
75101-3537	A3211A5071	2210X5328	C213299V5196	A3236L1936	A283222E1383
75101-3538	A3211Z5070	2210W5327	C213299U5195	A3236L1936	A283222E1383
75101-3559	A3211A5071	2210X5328	C313299V5196	A3236L1936	A283222E1383
75101-3560	A3211Z5070	2210W5327	C313299U5195	A3236L1936	A283222E1383

COMMON PARTS:

Item	Description	Rockwell No.	Qty Per Brake Assy.
3	Washer, special	1229N2250	1
4	Camshaft Seal	A1205V1556	2
5	Cam Bushing	1225L1208	2
6	Washer, Spacer, Outer	1229S2697	1
7	Washer, Spacer Inner	1229G2971	2
8	Snap Ring	1229D2942	1
9	Pin, Brake Shoe Anchor	1259N274	2
10	Anchor Pin Bushing	1225B496	2
11	Retaining Spring	2258Q615	2
12	Return Spring	2258U619	1
13	Pin, Brake Spring	1218G85	2
14	Roller	1779R18	2
18	Roller Retainer	3105B210	2

SERVICE KITS - 16.5 X 5 Q BRAKES

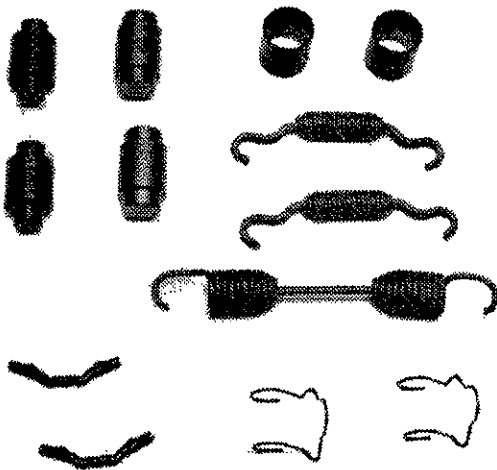


BRAKE OVERHAUL KIT - KSR301 4524Q

Servises 1 brake assembly.

Includes:

<u>Item Description</u>	<u>Part Number</u>	<u>Qty</u>
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258U619	1
13 Pin, Brake Spring	1218G85	2
14 Roller	1779R18	2
15 Shoe and Lining	SR3014524Q	2
18 Roller Retainer	3105B210	2



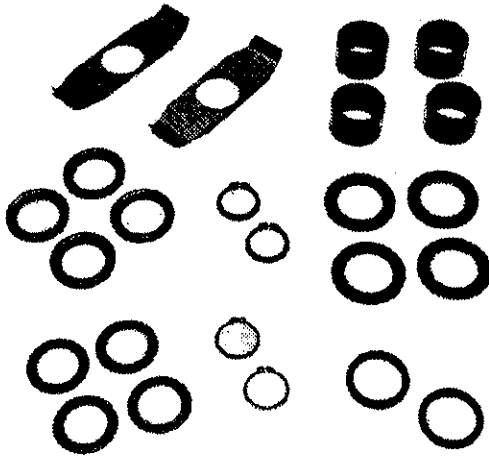
BRAKE SHOE REPAIR KIT - KIT8000HD

Servises one brake assembly.

Includes:

<u>Item Description</u>	<u>Part Number</u>	<u>Qty</u>
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1
13 Pin, Brake Spring	1218G85	2
14 Roller	1779R18	2
18 Roller Retainer	3105B210	2

SERVICE KITS - 16.5 X 5 Q BRAKES



CAMSHAFT BUSHING REPAIR KIT - KIT8042

Services two brakes.

Includes:

Item	Description	Part Number	Qty
3	Washer	1229N2250	2
4	Seal	A1205V1556	4
5	Bushing	1225L1208	4
6	Washer	1229S2697	4
7	Washer	1229G2971	4
8	Snap Ring	1229D2942	2
-	Snap Ring	1229X1116	2
-	O-Ring Gasket	1205X726	2

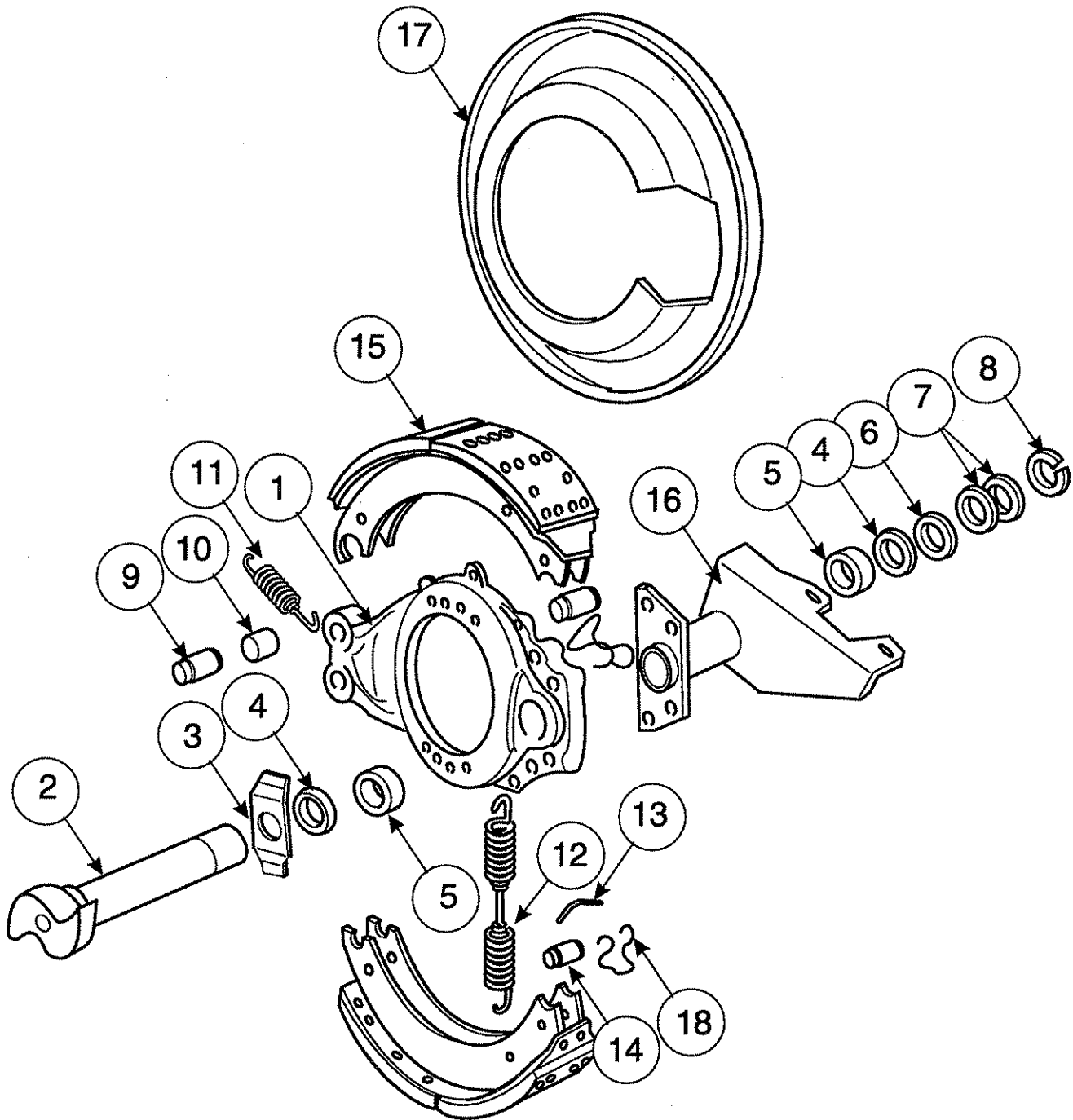


SPRING REPAIR KIT - KIT8002SS

Services one brake.

Includes:

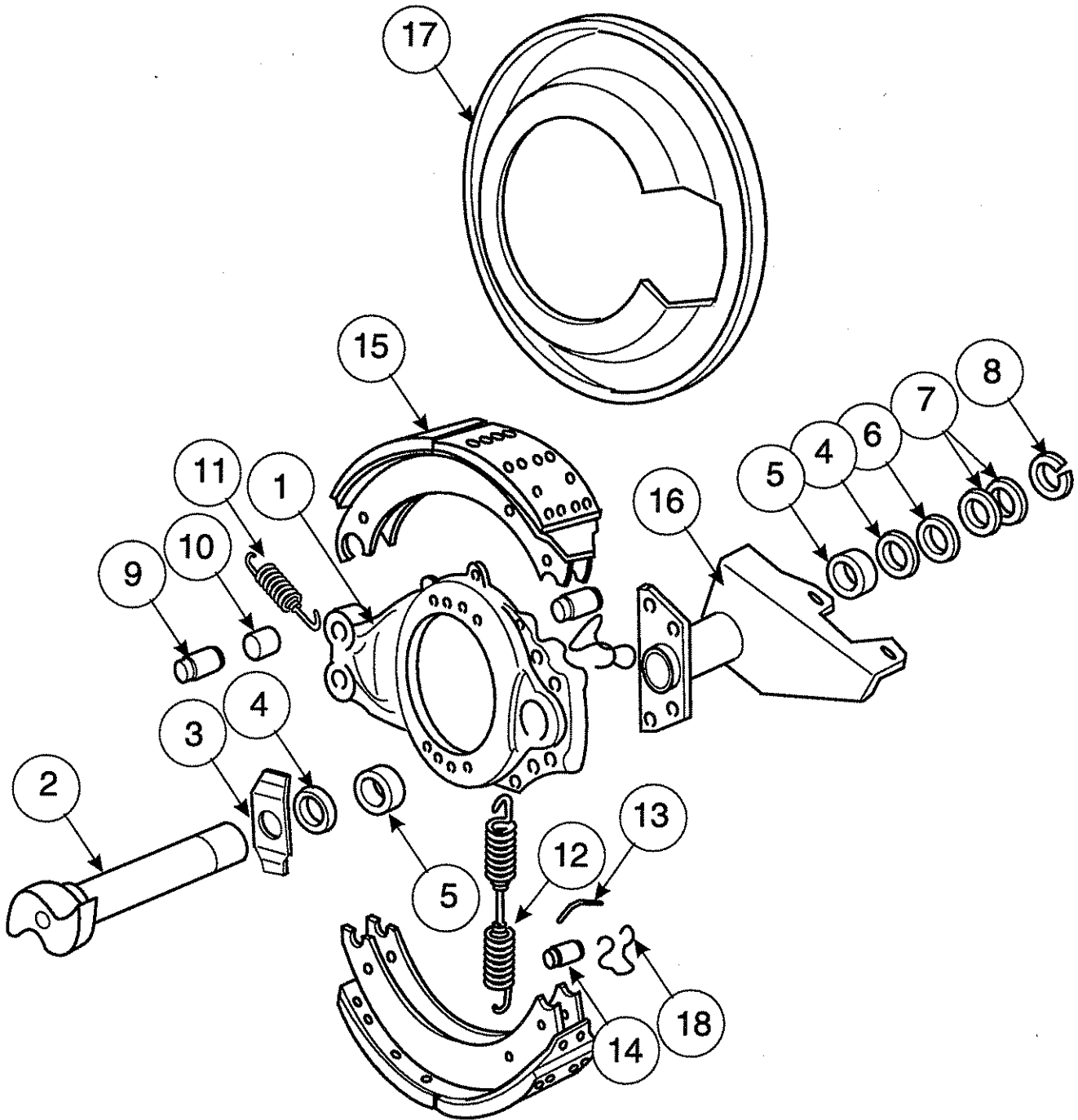
Item	Description	Part Number	Qty
11	Retaining Spring	2258Q615	2
12	Return Spring	2258U619	1



ROCKWELL 16.5 x 6 Q BRAKE

ROCKWELL Q & Q PLUS BRAKES**ROCKWELL 16.5 X 6 Q BRAKES**

Brake Assy	(1) Spider	(2) Camshaft	(16) Cam Bracket	(17) Dustshield	(15) Shoe/Lining
75104-3407	A3211Q4905	2210S7117	B733299E3047	A3264S227	A193222V1348
75104-3408	A3211R4906	2210R7116	B733299D3046	A3264S227	A193222V1348
75104-3409	A3211Q4905	2210C7153	B743299E3047	A3264S227	A193222V1348
75104-3410	A3211R4906	2210B7152	B743299D3046	A3264S227	A193222V1348
75104-3411	A3211Q4905	2210C7153	B753299E3047	A3264S227	A193222V1348
75104-3412	A3211R4906	2210B7152	B753299D3046	A3264S227	A193222V1348
75104-3413	A3211Q4905	2210S7117	B733299E3046	A3264S227	A193222V1348
75104-3414	A3211R4906	2210R7116	B733299D3047	A3264S227	A193222V1348
75104-3415	A3211Q4905	2210C7153	B743299D3046	A3264S227	A213222V1348
75104-3416	A3211R4906	2210B7152	B743299E3047	A3264S227	A213222V1348
75104-3419	A3211Q4905	2210C7569	B753299D3046	A3264S227	A263222V1348
75104-3420	A3211R4906	2210B7568	B753299E3047	A3264S227	A263222V1348
75104-3421	A3211M5577	2210C7153	B743299D3046	A3264S227	A193222V1348
75104-3422	A3211N5578	2210B7152	B743299E3047	A3264S227	A193222V1348
75104-3429	A3211Q4905	2210S7117	B733299D3046	A3264S227	A153222V1348
75104-3430	A3211R4906	2210R7116	B733299E3047	A3264S227	A153222V1348
75104-3435	A3211M5577	2210C7569	B743299D3046	A3264S227	A213222V1348
75104-3436	A3211N5578	2210B7568	B743299E3047	A3264S227	A213222V1348



ROCKWELL 16.5 x 6 Q BRAKE

16.5 X 6 Q BRAKES (CONTINUED)

COMMON PARTS:

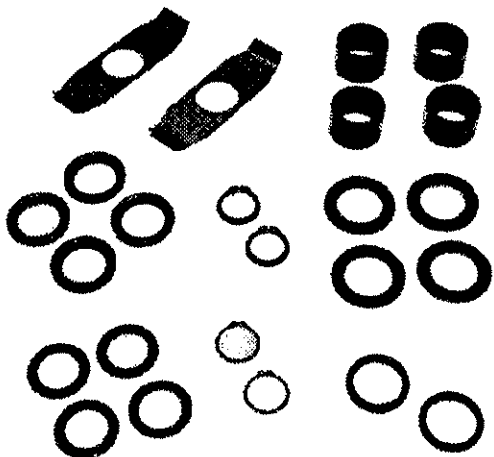
Item	Description	Rockwell No.	Qty Per Brake Assy.
3	Washer, special	1229N2250	1
4	Camshaft Seal	A1205V1556	2
5	Cam Bushing	1225L1208	2
6	Washer, Spacer, Outer	1229S2697	1
7	Washer, Spacer Inner	1229G2971	2
8	Snap Ring	1229D2942	1
9	Pin, Brake Shoe Anchor	1259N274	2
10	Anchor Pin Bushing	1225B496	2
11	Retaining Spring	2258Q615	2
12	Return Spring	2258Y1273	1
13	Pin, Brake Spring	1218G85	2
14	Roller	1779R18	2
18	Roller Retainer	3105B210	2

SERVICE KITS - 16.5 X 6 Q BRAKES

CAMSHAFT BUSHING REPAIR KIT - KIT8042

Services two brakes.

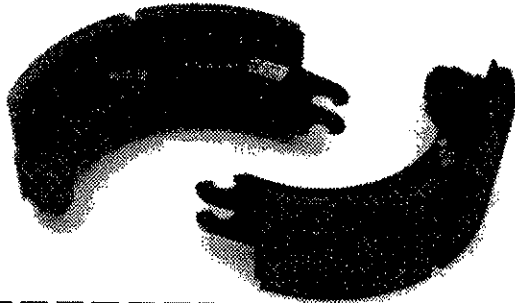
Includes:



Item	Description	Part Number	Qty
3	Washer	1229N2250	2
4	Seal	A1205V1556	4
5	Bushing	1225L1208	4
6	Washer	1229S2697	4
7	Washer	1229G2971	4
8	Snap Ring	1229D2942	2
-	Snap Ring	1229X1116	2
-	O-Ring Gasket	1205X726	2

SERVICE KITS - 16.5 X 6 Q BRAKES

Western Star offers various lining assemblies for 16.5 x 6 Q Brakes. Check the shoe and lining assembly part number to choose the appropriate brake overhaul kit.



KIT 8080

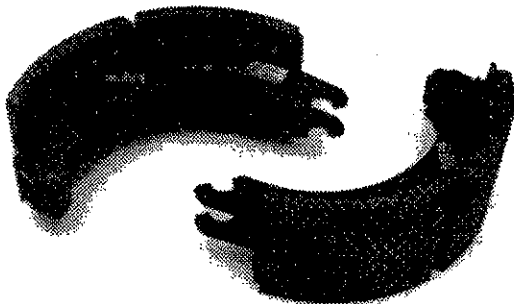
BRAKE OVERHAUL KIT - KSR301 4514QR

For Shoe/Lining Assembly A15-3222V1348

Serves 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258Y1273	1
15 Shoe and Lining	SR3014514QR	2



KIT 8080

BRAKE OVERHAUL KIT - KSR302 4514QR

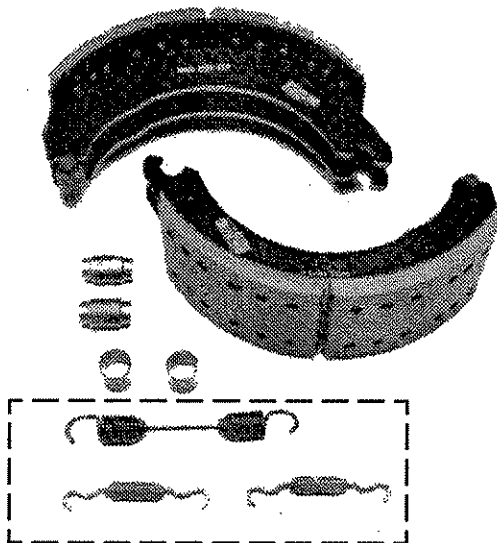
For Shoe/Lining Assembly A19-3222V1348

Serves 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258Y1273	1
15 Shoe and Lining	SR3024514QR	2

SERVICE KITS - 16.5 X 6 Q BRAKES


KIT 8028

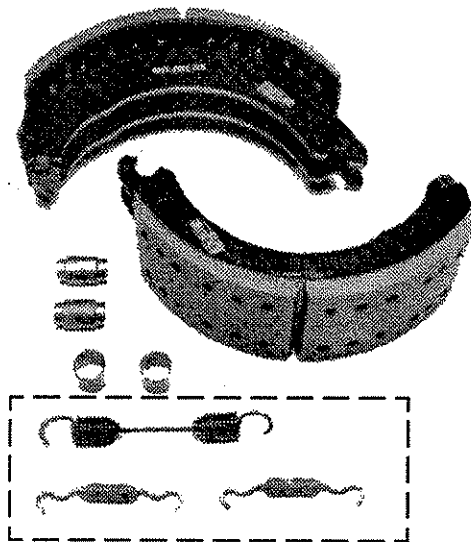
BRAKE OVERHAUL KIT - KIT8280CGG

For Shoe/Lining Assembly A26-3222V1348

Services 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258R642	2
12 Return Spring	2258Q615	1
15 Shoe and Lining	A263222V1348	2


KIT 8028

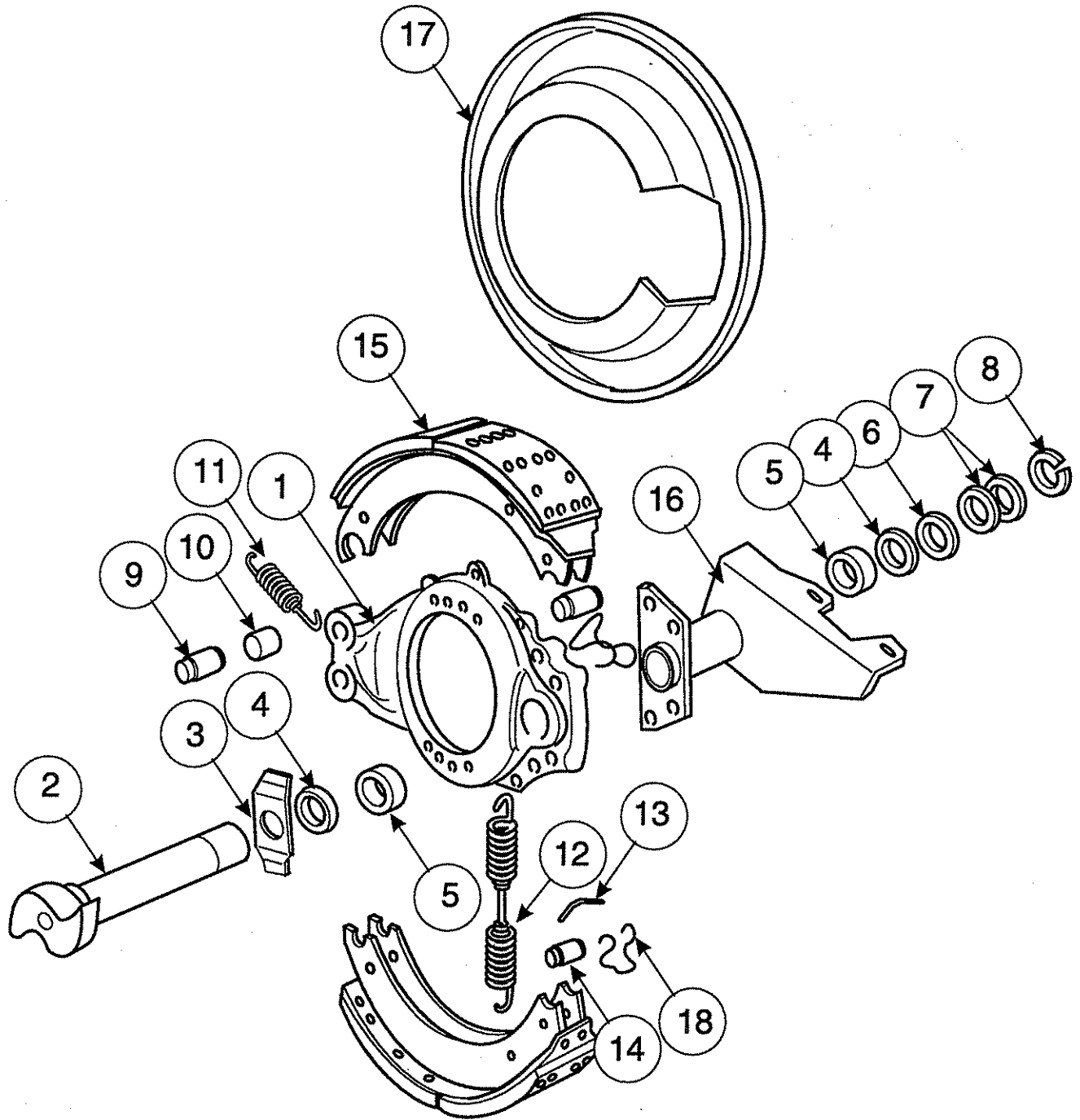
BRAKE OVERHAUL KIT - KIT8402CGG

For Shoe/Lining Assembly A21-3222V1348

Services 1 brake assembly.

Includes:

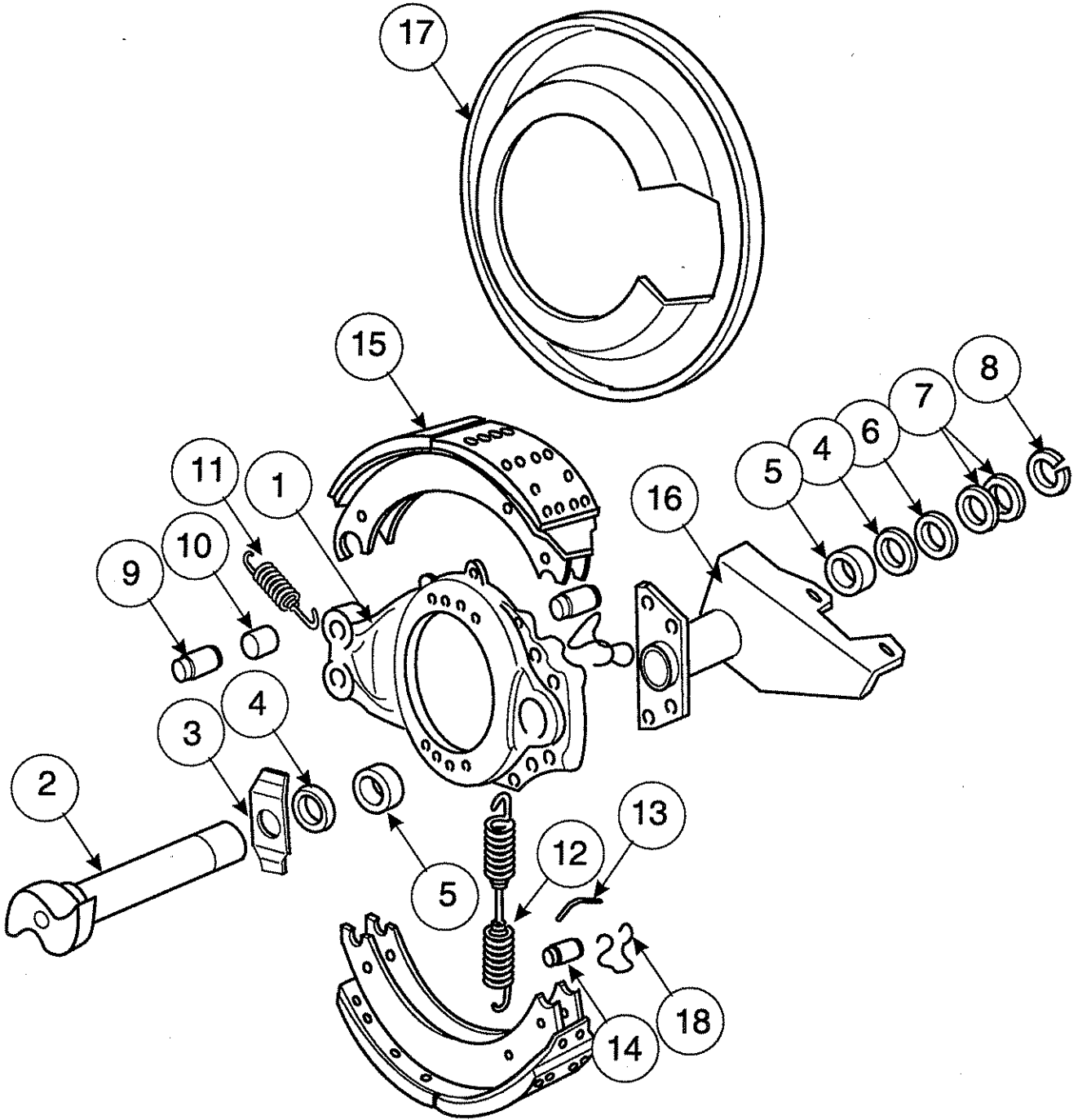
Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258R642	2
12 Return Spring	2258Q615	1
15 Shoe and Lining	A213222V1348	2



ROCKWELL Q & Q PLUS BRAKES

ROCKWELL 16.5 X 7 Q PLUS BRAKES

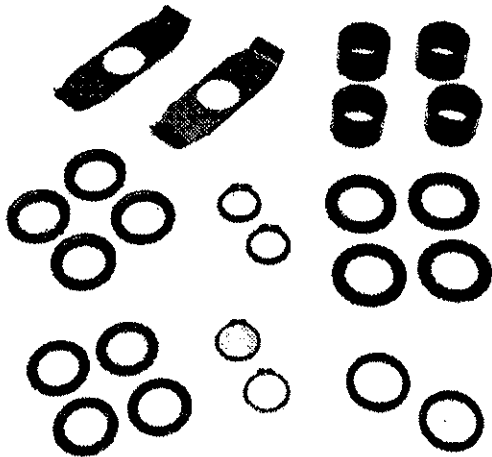
Brake Assy	(1) Spider	(2) Camshaft	(16) Cam Bracket	(17) Dustshield	(15) Shoe/Lining
76103-3528	A3211P3448	2210L7552	E653299P6256	A13236Q2123	A73222D2006
76103-3529	A3211P3448	2210K7551	E653299Q6257	A13236Q2123	A73222D2006
76103-3530	A3211P3448	2210L7552	E663299P6256	A13236Q2123	A73222D2006
76103-3531	A3211P3448	2210K7551	E663299Q6257	A13236Q2123	A73222D2006
76103-3532	A3211P3448	2210Q7661	E3299P6256	A13236Q2123	A33222D2006
76103-3533	A3211P3448	2210P7660	E3299Q6257	A13236Q2123	A33222D2006
76103-3538	A3211P3448	2210Q7661	E3299P6256	A13236Q2123	A73222D2006
76103-3539	A3211P3448	2210P7660	E3299Q6257	A13236Q2123	A73222D2006
76103-3540	A3211P3448	2210Q7661	E713299P6256	A13236Q2123	A73222D2006
76103-3541	A3211P3448	2210P7660	E713299Q6257	A13236Q2123	A73222D2006
76103-3552	A3211P3448	2210L7552	E733299P6256	A13236Q2123	A73222D2006
76103-3553	A3211P3448	2210K7551	E733299Q6257	A13236Q2123	A73222D2006
76103-3554	A3211P3448	2210L7552	E743299P6256	A13236Q2123	A73222D2006
76103-3555	A3211P3448	2210K7551	E743299Q6257	A13236Q2123	A73222D2006
76103-3558	A3211P3448	2210P7660	E713299Q6257	A13236Q2123	A33222D2006
76103-3559	A3211P3448	2210Q7661	E713299P6256	A13236Q2123	A33222D2006
76103-3562	A3211P3448	2210L7552	E653299P6256	A13236Q2123	A33222D2006
76103-3563	A3211P3448	2210K7551	E653299Q6257	A13236Q2123	A33222D2006
76103-3564	A3211P3448	2210L7552	E663299P6256	A13236Q2123	A33222D2006
76103-3565	A3211P3448	2210K7551	E663299Q6257	A13236Q2123	A33222D2006
76103-3576	A3211P3448	2210L7552	E733299P6256	A13236Q2123	A33222D2006
76103-3577	A3211P3448	2210K7551	E733299Q6257	A13236Q2123	A33222D2006
76103-3578	A3211P3448	2210L7552	E743299P6256	A13236Q2123	A33222D2006
76103-3579	A3211P3448	2210K7551	E743299Q6257	A13236Q2123	A33222D2006
76103-3586	A3211P3604	2210L7552	E653299P6256	A13236Q2123	A233222D2006
76103-3587	A3211P3604	2210K7551	E653299Q6257	A13236Q2123	A233222D2006
76103-3588	A3211P3604	2210L7552	E663299P6256	A13236Q2123	A233222D2006
76103-3589	A3211P3604	2210K7551	E663299Q6257	A13236Q2123	A233222D2006
76103-3590	A3211P3448	2210C7595	F43299P6256	A13236Q2123	A33222D2006
76103-3591	A3211P3448	2210B7594	F43299Q6257	A13236Q2123	A33222D2006
76115-3496	A3211P3604	2210L7552	E733299P6256	A13236Q2123	A233222D2006
76115-3497	A3211P3604	2210K7551	E733299Q6257	A13236Q2123	A233222D2006
76115-3498	A3211P3604	2210L7552	E743299P6256	A13236Q2123	A233222D2006
76115-3499	A3211P3604	2210K7551	E743299Q6257	A13236Q2123	A233222D2006
76115-3517	A3211P3448	2210D7648	G83299Q6257	A13236Q2123	A33222D2006
76115-3518	A3211P3448	2210E7649	G83299P6256	A13236Q2123	A33222D2006
76115-3549	A3211P3448	2210E7649	G333299P6256	A13236Q2123	A33222D2006
76115-3550	A3211P3448	2210D7648	G333299Q6257	A13236Q2123	A33222D2006



COMMON PARTS - 16.5 X 7 Q PLUS BRAKES:

Item	Description	Rockwell No.	Qty Per Brake Assy.
3	Washer, special	1229N2250	1
4	Camshaft Seal	A1205V1556	2
5	Cam Bushing	1225L1208	2
6	Washer, Spacer, Outer	1229S2697	1
7	Washer, Spacer Inner	1229J3130	2
8	Snap Ring	1229D2942	1
9	Pin, Brake Shoe Anchor	1259N274	2
10	Anchor Pin Bushing	1225B496	2
11	Retaining Spring	2258Q615	2
12	Return Spring	2258W803	1
13	Pin, Brake Spring	1218G85	2
14	Roller	1779R18	2
18	Roller Retainer	3105B210	2

SERVICE KITS - 16.5 X 7 Q PLUS BRAKES



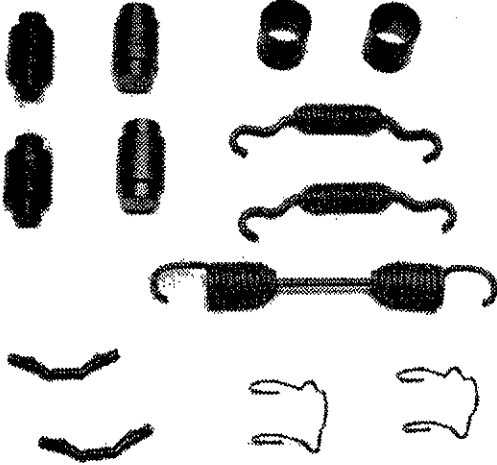
CAMSHAFT BUSHING REPAIR KIT - KIT8042

Services two brakes.

Includes:

Item	Description	Part Number	Qty
3	Washer	1229N2250	2
4	Seal	A1205V1556	4
5	Bushing	1225L1208	4
6	Washer	1229S2697	4
7	Washer	1229G2971	4
8	Snap Ring	1229D2942	2
-	Snap Ring	1229X1116	2
-	O-Ring Gasket	1205X726	2

SERVICE KITS - 16.5 X 7 Q PLUS BRAKES



BRAKE SHOE REPAIR KIT - KIT8000HD

Services one brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1
13 Pin, Brake Spring	1218G85	2
14 Roller	1779R18	2
18 Roller Retainer	3105B210	2



SPRING REPAIR KIT - KIT8002HD

Services one brake.

Includes:

Item Description	Part Number	Qty
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1

ROCKWELL Q & Q PLUS BRAKES

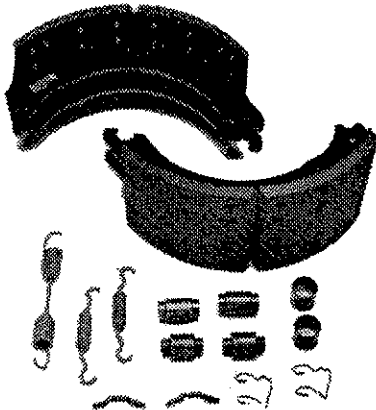
SERVICE KITS - 16.5 X 7 Q PLUS BRAKES

BRAKE OVERHAUL KIT - KSR202 4707QP

For Shoe/Lining Assembly A33222D2006

Servics 1 brake assembly.

Includes:



Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1
13 Return Spring Pin	1218G85	2
14 Roller	1779R18	2
15 Shoe and Lining	A33222D206	2
18 Roller Retainer	3105B210	

BRAKE OVERHAUL KIT - KSR302 4707QP

For Shoe/Lining Assembly A73222D2006

Servics 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1
13 Return Spring Pin	1218G85	2
14 Roller	1779R18	2
15 Shoe and Lining	A73222D206	2
18 Roller Retainer	3105B210	

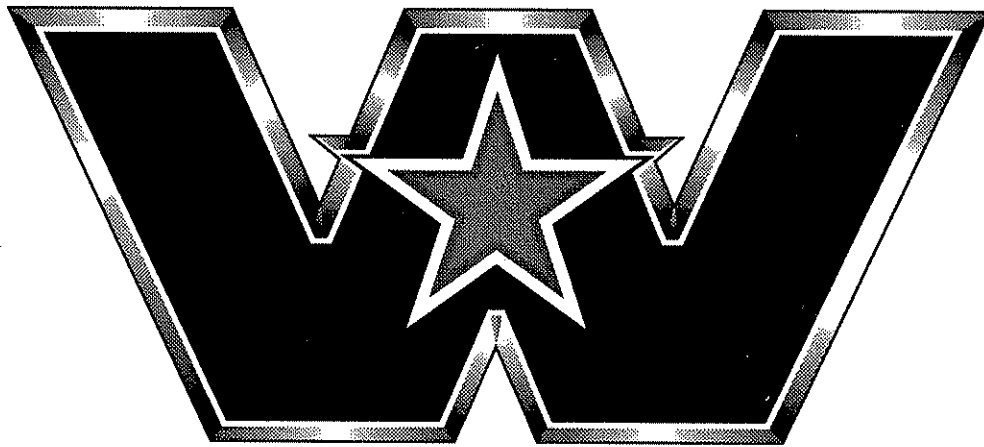
BRAKE OVERHAUL KIT - KSR403 4707QP

For Shoe/Lining Assembly A233222D2006

Servics 1 brake assembly.

Includes:

Item Description	Part Number	Qty
9 Pin, Brake Shoe Anchor	1259N274	2
10 Anchor Pin Bushing	1225B496	2
11 Retaining Spring	2258Q615	2
12 Return Spring	2258W803	1
13 Return Spring Pin	1218G85	2
14 Roller	1779R18	2
15 Shoe and Lining	A233222D206	2
18 Roller Retainer	3105B210	



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