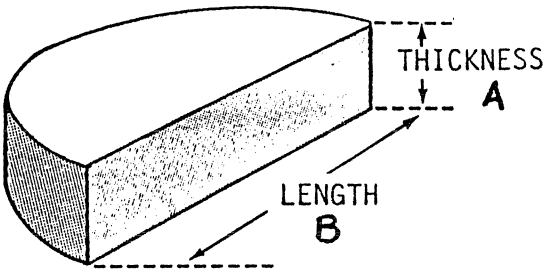
WOODRUFF KEYS



* MANUFACTURED OF MEDIUM CARBON HEAT TREATED STEEL FROM SELECTED COLD DRAWN STOCK
* SMOOTH FINISH
* BURR-FREE EDGES

NOMINAL SIZE	WIDTH A	LENGTH B	KEY	SAE	PART NUMBER
1/16 X 1/4	.0625	.250	201	---	23-00960-201
1/16 X 5/16	.0625	.312	206	---	23-00960-206
1/16 X 3/8	.0625	.375	211	203	23-00960-211
1/16 X 1/2	.0625	.500	1	10	23-00960-001
3/32 X 5/16	.0938	.312	207	---	23-00960-207
3/32 X 3/8	.0938	.375	212	303	23-00960-212
3/32 X 1/2	.0938	.500	2	20	23-00960-002
3/32 X 5/8	.0938	.625	4	40	23-00960-004
1/8 X 3/8	.1250	.375	213	403	23-00960-213
1/8 X 1/2	.1250	.500	3	30	23-00960-003
1/8 X 5/8	.1250	.625	5	50	23-00960-005
1/8 X 3/4	.1250	.750	7	70	23-00960-007
5/32 X 5/8	.1563	.625	6	60	23-00960-006
5/32 X 3/4	.1563	.750	8	80	23-00960-008
5/32 X 7/8	.1563	.875	10	100	23-00960-010
3/16 X 5/8	.1875	.625	61	---	23-00960-061
3/16 X 3/4	.1875	.750	9	90	23-00960-009
3/16 X 7/8	.1875	.875	11	110	23-00960-011
3/16 X1	.1875	1.000	13	130	23-00960-013
3/16 X1-1/8	.1875	1.125	16	160	23-00960-016
3/16 X1-1/4	.1875	1.250	19	---	23-00960-019
7/32 X 7/8	.2188	.875	12	---	23-00960-012
7/32 X1	.2188	1.000	14	---	23-00960-014
7/32 X1-1/8	.2188	1.125	17	---	23-00960-017
7/32 X1-1/4	.2188	1.250	20	---	23-00960-020
1/4 X 3/4	.2500	.750	91	---	23-00960-091
1/4 X 7/8	.2500	.875	A	115	23-00960-801
1/4 X1	.2500	1.000	15	150	23-00960-015
1/4 X1-1/8	.2500	1.125	18	180	23-00960-018
1/4 X1-1/4	.2500	1.250	21	210	23-00960-021
1/4 X1-3/8	.2500	1.375	22	220	23-00960-022
1/4 X1-1/2	.2500	1.500	24	240	23-00960-024
5/16 X1	.3125	1.000	B	155	23-00960-802
5/16 X1-1/8	.3125	1.125	C	185	23-00960-803
5/16 X1-1/4	.3125	1.250	D	215	23-00960-804
5/16 X1-3/8	.3125	1.375	23	---	23-00960-023
5/16 X1-1/2	.3125	1.500	25	---	23-00960-025

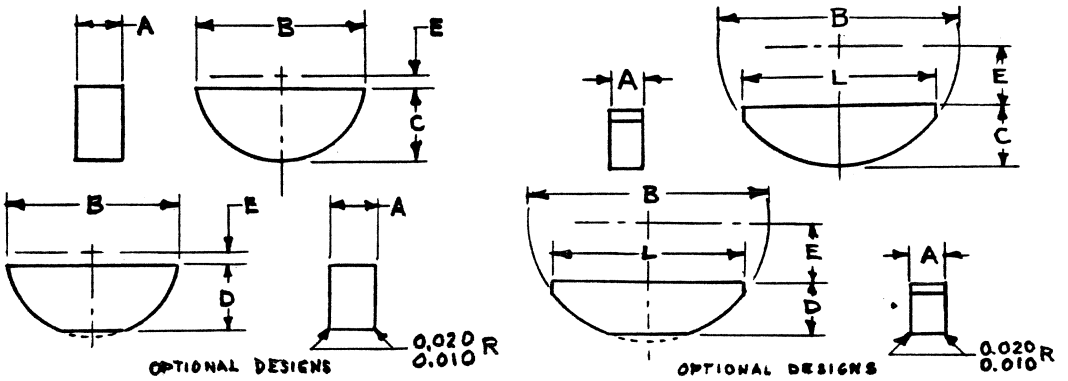
NOMINAL DIA	WIDTH A	LENGTH B	KEY	SAE	PART NUMBER
3/8 X 1	.375Ø	1.ØØØ	152	---	23-Ø996Ø-152
3/8 X 1-1/4	.375Ø	1.25Ø	E	---	23-Ø996Ø-8Ø5
3/8 X 1-3/8	.375Ø	1.375	F	---	23-Ø996Ø-8Ø6
3/8 X 1-1/2	.375Ø	1.5ØØ	G	---	23-Ø996Ø-8Ø7

23-9960 1 OF 2

General Use Part

PRINT ISSUED	TITLE	PART NO.
	KEY, WOODRUFF	23-9960
LAST CHG. LTR.		SHEET 1 OF 2

SKETCH



PART NUMBERS

SAE PART NUMBER	SAE NOMINAL SIZE	WIDTH A +.001 -.000	DIA. B +.000 -.010	HEIGHTS C +.000 -.005	HEIGHTS D +.000 -.006	HEIGHTS E NOMINAL	KEY AREA AT SHEAR LINE	FREIGHTLINER PART NUMBER
201	1/16 x 1/4	.0625	.250	.109	—	1/64	.0145	23-9960-201
206	1/16 x 5/16	.0625	.312	.140	—	1/64	.0184	-206
207	3/32 x 5/16	.0938	.312	.140	—	1/64	.0264	-207
211	1/16 x 3/8	.0625	.375	.172	—	1/64	.0225	-211
212	3/32 x 3/8	.0938	.375	.172	—	1/64	.0328	-212
213	1/8 x 3/8	.1250	.375	.172	—	1/64	.0420	-213
1	1/16 x 1/2	.0625	.500	.203	.194	3/64	.0296	-001
2	3/32 x 1/2	.0938	.500	.203	.194	3/64	.0434	-002
3	1/8 x 1/2	.1250	.500	.203	.194	3/64	.0512	-003
4	3/32 x 5/8	.0938	.625	.250	.240	1/16	.0523	-004
5	1/8 x 5/8	.1250	.625	.250	.240	1/16	.0716	-005
6	5/32 x 5/8	.1563	.625	.250	.240	1/16	.0871	-006
61	3/16 x 5/8	.1875	.625	.250	.240	1/16	.0105	-061
7	1/8 x 3/4	.1250	.750	.313	.303	1/16	.0884	-007
8	5/32 x 3/4	.1563	.750	.313	.303	1/16	.1086	-008
9	3/16 x 3/4	.1875	.750	.313	.303	1/16	.1279	-009
91	1/4 x 3/4	.2500	.750	.313	.303	1/16	.1623	-091
10	5/32 x 7/8	.1563	.875	.375	.365	1/16	.1294	-010
11	3/16 x 7/8	.1875	.875	.375	.365	1/16	.1531	-011
12	7/32 x 7/8	.2188	.875	.375	.365	1/16	.1813	-012
A	1/4 x 7/8	.2500	.875	.375	.365	1/16	.1976	-801
13	3/16 x 1	.1875	1.000	.438	.428	1/16	.1781	-013
14	7/32 x 1	.2188	1.000	.438	.428	1/16	.2100	-014
15	1/4 x 1	.2500	1.000	.438	.428	1/16	.2320	-015

CHG	BY	DATE	WAS

CHG	BY	DATE	WAS
—	—	—	Job No. 84460

ns

COMPILED	HJR	DATE DRAWN		MATERIAL	
APPROVED	Rollins	1-25-72		(1)	

Portland FREIGHTLINER CORPORATION Oregon 97208

Engineering Operations Manual

PRINT ISSUED	TITLE	PART NO.
	KEY, WOODRUFF	23-9960
LAST CHG. LTR.		SHEET 2 OF 2

PART NUMBERS (Continued)

SAE PART NUMBER	SAE NOMINAL SIZE	WIDTH A +.001 -.000	DIA. B +.000 -.010	HEIGHTS C +.000 -.005	HEIGHTS D +.000 -.006	HEIGHTS E NOM-INAL	KEY AREA AT SHEAR LINE	FREIGHTLINER PART NUMBER
B	5/16 x 1	.3125	1.000	.438	.428	1/16	.2811	23-9960-802
152	3/8 x 1	.3750	1.000					-152
16	3/16 x 1-1/8	.1875	1.125	.484	.475	5/64	.2007	-016
17	7/32 x 1-1/8	.2188	1.125	.484	.475	5/64	.2320	-017
18	1/4 x 1-1/8	.2500	1.125	.484	.475	5/64	.2622	-018
C	5/16 x 1-1/8	.3125	1.125	.484	.475	5/64	.3193	-803
19	3/16 x 1-1/4	.1875	1.250	.547	.537	5/64	.2284	-019
20	7/32 x 1-1/4	.2188	1.250	.547	.537	5/64	.2608	-020
21	1/4 x 1-1/4	.2500	1.250	.547	.537	5/64	.2955	-021
D	5/16 x 1-1/4	.3125	1.250	.547	.537	5/64	.3621	-804
E	3/8 x 1-1/4	.3750	1.250	.547	.537	5/64	.4243	-805
22	1/4 x 1-3/8	.2500	1.375	.594	.584	3/32	.3259	-022
23	5/16 x 1-3/8	.3125	1.375	.594	.584	3/32	.4003	-023
F	3/8 x 1-3/8	.3750	1.375	.594	.584	3/32	.4705	-806
24	1/4 x 1-1/2	.2500	1.500	.641	.631	7/64	.3562	-024
25	5/16 x 1-1/2	.3125	1.500	.641	.631	7/64	.4384	-025
G	3/8 x 1-1/2	.3750	1.500	.641	.631	7/64	.5166	-807

WAS

CHG	BY	DATE

WAS Job #84460

CHG	BY	DATE
—	—	—

ENGINEERING NOTES

(1) Material: Carbon Steel 0.30 carbon (min) with R_c Hardness of 10 (min).

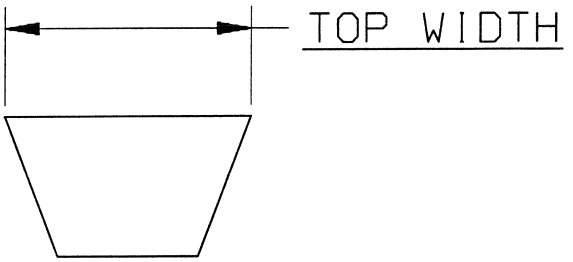
2. Shall meet all pertinent requirements of SAE Std J502 for carbon steel key.

ns

COMPILED	HJR	DATE DRAWN		MATERIAL	
APPROVED	Rollins	1-25-72		(1)	

DRAWN	PCK	TITLE V-BELT	DRAWING NUMBER 23-10001	
APPRV	ANF			
DATE	02/19/91	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 1 OF 4	CHG. LTR. CJ
CATIA ORIGINAL				

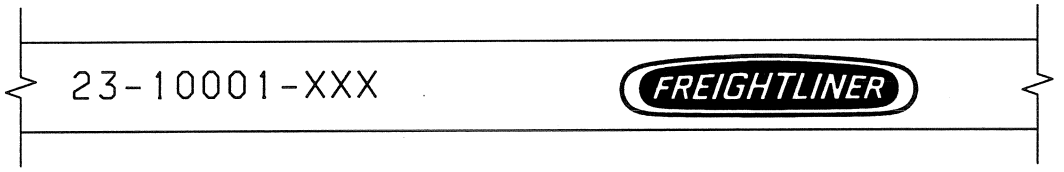
SKETCH:



(SECTION)

SEE TABULATION FOR BELT LENGTH

MARKING DETAIL



ENGINEERING NOTES:

1. MATERIAL: PER MANUFACTURER'S SPECIFICATION.
2. MARKING: EMBOSS OR INK PER DETAIL ABOVE.
   LOGO 1/4" HIGH PLUS FREIGHTLINER PART NUMBER 3/16"
   BLOCK NUMERALS, CENTERED LATERALY ON TOP FACE
   ONE SET OF MARKINGS PER BELT.
3. SEE SHEETS 2, 3, AND 4 FOR BELT PART NUMBER TABULATION.
4. RN= ROUND NOTCH-MOLDED; TN= TRAPEZOIDAL NOTCH-MOLDED; S= SMOOTH.

CHG	JOB NO	DATE	BY	REVISION
CF	P02453-01	03/19/97	JCT	REVISED AND REDRAWN IN CATIA, ADDED -092 THRU -094.
CG	PA2042-76	04/19/97	DAJ	ADDED GATES PRODUCT NUMBER TO -091, SEE SHEET 3.
CH	A54657-01	12/18/98	DML	SEE SHEET 2.
CJ	P09564-03	01/19/00	JPS	CHANGED "N" TO "RN", ADDED "TN" TO NOTE 4.

DRAWN	PCK	TITLE	DRAWING NUMBER	
APPRV	ANF	V-BELT	23-10001	
DATE	02/19/91	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 2 OF 4	CHG. LTR. CJ
CATIA ORIGINAL				

FREIGHTLINER PART NUMBER	GATES PRODUCTION NUMBER	BELT TYPE (NOTE 4)		F/L A/M NO.	TOP WIDTH	MATCH QTY	EFF. LENGTH	
23-10001-004	8136-3546	S		17332	1/2	1	33.000	
23-10001-008	8136-2021	S		17352	1/2	1	35.020	
23-10001-012	8136-3549	S		17336	1/2	2	33.500	
23-10001-015	8136-2022	S		17426	1/2	1	42.510	
23-10001-016	8136-3550	S		17462	1/2	2	46.250	
23-10001-017	8136-3531	S		17572	1/2	3	57.250	
23-10001-018	8136-1287	S		17502	1/2	2	50.000	
23-10001-020	8138-0170	RN		22523	11/16	2	51.850	
23-10001-021	8138-0606	RN		28281	3/4	1	26.380	
23-10001-022	8136-1439	S		17502	1/2	1	50.000	
23-10001-023	8136-1436	S		17322	1/2	2	32.000	
23-10001-024	8136-1438	S		17476	1/2	1	47.600	CH
23-10001-025	8136-1437	S		17452	1/2	1	45.100	
23-10001-026	8136-1498	S		17552	1/2	3	55.000	
23-10001-027	8136-1499	S		13335	3/8	2	32.500	
23-10001-028	8136-1587	S		17452	1/2	2	45.000	
23-10001-029	8138-0308	RN		28506	7/8	2	50.250	
23-10001-030	8138-0309	RN		28496	7/8	2	48.970	
23-10001-031	8138-0310	RN		28476	7/8	2	47.230	
23-10001-032	8136-2082	S		17552	1/2	2	55.000	
23-10001-033	8135-0041	S		22650	11/16	2	64.000	
23-10001-034	8138-0472	RN		22622	11/16	2	61.750	
23-10001-035	8136-2173	S		17412	1/2	1	41.000	
23-10001-036	8136-2171	S		17512	1/2	2	51.000	
23-10001-037	8136-3356	S		17512	1/2	1	51.000	
23-10001-038	8136-0342	RN		22591	11/16	2	58.790	
23-10001-039	8136-2323	S		17532	1/2	1	53.000	
23-10001-040	8136-2417	S		17316	1/2	2	31.500	
23-10001-041	8138-0494	RN		22637	11/16	2	63.250	
23-10001-042	8136-3532	S		17542	1/2	1	54.000	
23-10001-043	8136-2936	S		17446	1/2	1	44.500	
23-10001-044	8138-0516	RN		28483	7/8	2	48.000	
23-10001-045	8136-3056	S		17602	1/2	3	60.000	
23-10001-046	8136-3473	S		17522	1/2	1	52.500	
23-10001-047	8136-3533	S		17376	1/2	1	37.750	
23-10001-048	8138-0536	RN		28447	7/8	2	44.375	
23-10001-049	8138-0534	RN		22512	11/16	2	50.750	
23-10001-050	8138-0535	RN		22537	11/16	2	53.375	
23-10001-051	8136-3194	S		17522	1/2	3	52.500	
23-10001-052	8136-3179	S		17602	1/2	2	60.000	

CHG	JOB NO	DATE	BY	REVISION
CF	P02453-01	03/19/97	JCT	REVISED AND REDRAWN IN CATIA, ADDED -092 THRU -094.
CG	PA2042-76	04/19/97	DAJ	ADDED GATES PRODUCT NUMBER TO -091, SEE SHEET 3.
CH	A54657-01	12/18/98	DML	REVISED MATCH QTY FROM 2 TO 1.
CJ	P09564-03	01/19/00	JPS	CHANGED ALL "N" TO "RN" IN BELT TYPE COLUMN.

DRAWN	PCK	TITLE	DRAWING NUMBER	
APPRV	ANF	V-BELT	23-10001	
DATE	02/19/91	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 3 OF 4	CHG. LTR. CJ
CATIA ORIGINAL				

	FREIGHTLINER PART NUMBER	GATES PRODUCT NO.	BELT TYPE (NOTE 4)		F/L A/M NO.	TOP WIDTH	MATCH QTY	EFFECTIVE LENGTH
	23-10001-053	8136-3199	S		17592	1/2	2	59.000
	23-10001-054	8138-0558	RN		28433	7/8	2	42.875
	23-10001-055	8136-3534	S		17362	1/2	1	36.250
	23-10001-056	8138-0562	RN		28442	7/8	2	43.500
	23-10001-057	8136-3371	S		17492	1/2	1	49.250
	23-10001-058	8136-3314	S		17552	1/2	1	55.000
	23-10001-059	8136-3379	S		17572	1/2	2	57.000
	23-10001-060	8136-3381	S		17626	1/2	2	62.000
	23-10001-061	8136-3372	S		17562	1/2	1	56.250
	23-10001-062	8136-3536	S		17542	1/2	1	54.500
	23-10001-063	8136-3384	S		17522	1/2	1	52.000
	23-10001-064	8136-3388	S		17605	1/2	3	60.500
	23-10001-065	8136-3390	S		17432	1/2	1	43.250
	23-10001-066	8136-3551	S		17632	1/2	2	63.000
	23-10001-067	8136-3476	S		17482	1/2	1	48.000
	23-10001-068	8136-3535	S		17582	1/2	3	58.000
	23-10001-069	8136-3474	S		17472	1/2	1	46.875
	23-10001-070	8136-3480	S		17512	1/2	3	51.000
	23-10001-071	8136-3481	S		17592	1/2	3	59.000
	23-10001-072	8136-3484	S		17422	1/2	1	42.000
	23-10001-073	8136-3486	S		17456	1/2	1	45.500
	23-10001-074	8138-0596	RN		28456	7/8	1	45.750
	23-10001-075	8136-3487	S		17612	1/2	2	61.250
	23-10001-076	8138-0597	RN		28517	7/8	2	51.620
	23-10001-078	8138-0600	RN		22612	11/16	2	60.780
	23-10001-079	8136-3518	S		17613	1/2	3	61.380
	23-10001-080	8136-3565	S		17546	1/2	2	54.500
	23-10001-081	8136-3566	S		17465	1/2	1	46.250
	23-10001-082	8136-3593	S		17562	1/2	2	56.250
	23-10001-083	8136-3601	S		17432	1/2	1	42.750
	23-10001-084	-	RN		28513	7/8	2	50.970
	23-10001-085	8136-3617	S		17652	1/2	3	65.250
	23-10001-086	8138-0629	RN		22660	11/16	2	65.500
	23-10001-087	8136-3618	S		17436	1/2	1	43.500
	23-10001-088	8136-3713	S		17466	1/2	3	46.68
	23-10001-089	8138-0711	RN		28422	7/8	2	41.53
	23-10001-090	8136-3925	S		17462	1/2	2	45.975
CG	23-10001-091	8136-4010	S		-	1/2	1	44.000
CF	23-10001-092	-	S		-	1/2	3	50.000
CF	23-10001-093	-	S		-	1/2	3	44.500
CF	23-10001-094	8136-9465	S		-	1/2	3	46.750

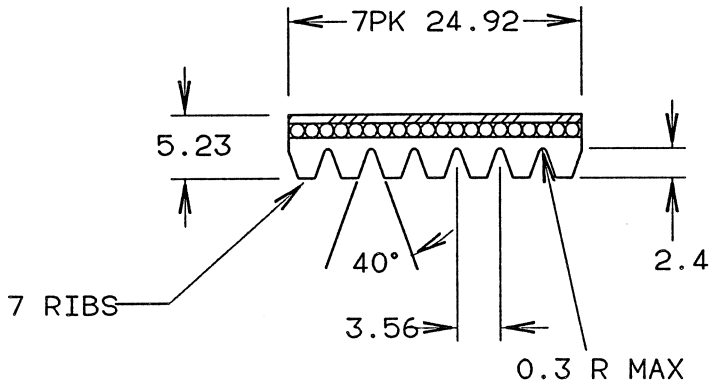
CHG	JOB NO	DATE	BY	REVISION
CF	P02453-01	03/19/97	JCT	REVISED AND REDRAWN IN CATIA. ADDED -092 THRU -094.
CG	PA2042-76	04/19/97	DAJ	ADDED GATES PRODUCT NUMBER TO -091.
CH	A54657-01	12/18/98	DML	SEE SHEET 2.
CJ	P09564-03	01/19/00	JPS	CHANGED ALL "N" TO "RN" IN BELT TYPE COLUMN.

DRAWN	PCK	TITLE	DRAWING NUMBER	
APPRV	ANF	V-BELT	23-10001	
DATE	02/19/91	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 4 OF 4	CHG. LTR. CJ
CATIA ORIGINAL				

FREIGHTLINER PART NUMBER	GATES PRODUCT NO.	BELT TYPE (NOTE 4)		F/L A/M NO.	TOP WIDTH	MATCH QTY	EFFECTIVE LENGTH
23-10001-095	8138-0742	TN		-	7/8	2	41.53
23-10001-096	8138-0743	TN		-	7/8	2	42.875
23-10001-097	8138-0744	TN		-	11/16	2	65.500
23-10001-098	8138-0745	TN		-	11/16	2	51.850

CHG	JOB NO	DATE	BY	REVISION
CF	P02453-01	03/19/97	JCT	REVISED AND REDRAWN IN CATIA. ADDED -092 THRU -094.
CG	PA2042-76	04/19/97	DAJ	ADDED GATES PRODUCT NUMBER TO -091.
CH	A54657-01	12/18/98	DML	SEE SHEET 2.
CJ	P09564-03	01/19/00	JPS	ADDED -095 THRU -098

DRAWN	ERK	TITLE BELT POLY-VEE	ITEM NUMBER 23-12178
APPRV	PJM		
DATE	06/09/94	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 1 OF 1

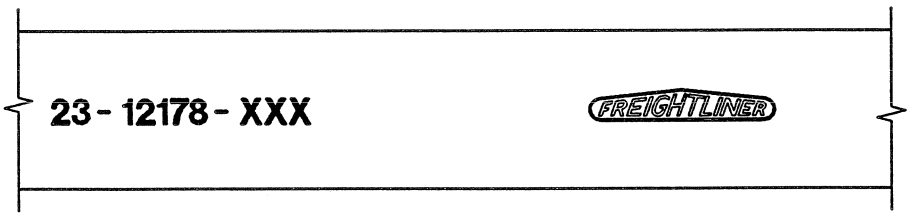


PRODUCT NUMBER		EFF. LENGTH (MM)	FREIGHTLINER PART NUMBER
DCO	GYR		
20-5207	4071135	2829	23-12178-001
20-5208	4071145	2939	23-12178-002
20-5937	-	2724	23-12178-003
20-5938	-	2870	23-12178-004

ENGINEERING NOTES:

1. BELTS MUST MEET REQUIREMENTS OF CHRYSLER "MS EB22".
2. DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.
3. VENDOR: DAYCO PRODUCTS, INC. (REFERENCE DAYCO #7234).
4. MARKING: EMBOSS OR INK PER DETAIL BELOW. LOGO 6.0MM HIGH PLUS FREIGHTLINER PART NUMBER IN 5.0MM BLOCK NUMERALS. CENTERED LATERALLY ON TOP FACE, ONE SET OF MARKINGS PER BELT.

MARKING DETAIL:



CHG	JOB/RLSE NO	DATE	BY	REVISION
-	PF0873-04	06/09/94	ERK	INITIAL RELEASE
A	PF0873-09	08/11/94	DAJ	ADD VENDOR PART NUMBERS
B	PF0874-02	05/08/95	ERK	ADDED -003 AND -004
C	PF0874-05	09/20/95	ERK	LENGTH REVISED -003 & -004
D	PF0874-07	10/30/95	ERK	REVISED DCO PROD NO'S,-003 & -004

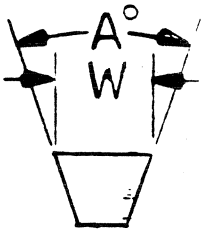
ORIGINAL JOB NO.	TITLE	PART NO.
D2387	GATES-V-BELTS	23-11279
LAST CHG LTR A		SHEET 1 OF 1

FREIGHTLINER P/N QTY (1) BELT	FREIGHTLINER PDC P/N (1)	ALT. MAT'L. (2)	TOP WIDTH W	ANGLE DEG A	BELT LENGTH L
23-11279 -0	GT/FLN 9319	N9319	1/2	38	32.25
-1	GT/FLN 9341	N9341	1/2	38	34.25
-2	(A)	8137	1/2	38	46.25
-3	GT/FLN 9370	N9370	1/2	38	37.25
-4	GT/FLN 9400	N9400	1/2	38	40.25
-5	GT/FLN 9451	N9451	1/2	38	45.25
-6	GT/FLN 9500	N9500	1/2	38	50.25
-7	GT/FLN 9520	N9520	1/2	38	52.25
-8	GT/FLN 9540	N9540	1/2	38	54.25
-9	GT/FLN 9279	N9279	1/2	38	28.25
-10	GT/FLN 9430	N9430	1/2	38	43.25

LTR	JOB NO.	BY	DATE	CHANGE INFORMATION

LTR	JOB NO.	BY	DATE	CHANGE INFORMATION
A	D2387	WHT	10-[illegible]-80	REMOVED GT/FLN 8137

1. Preferred material Freightliner P.D.C.
2. Gates aftermarket P/N
3. For Belts with Freightliner Logo use 23-10001-#



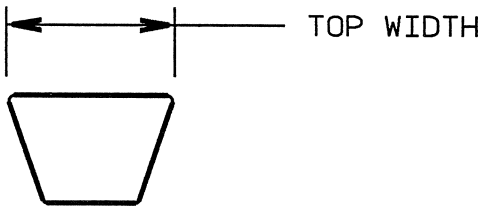
COMPILED	TAYLOR	DATE DRAWN			
APPROVED	[illegible]	4-9-80			

EAC-830

Portland FREIGHTLINER CORPORATION Oregon 97208

DRAWN	ERK	TITLE BELT-VEE DAYCO	ITEM NUMBER 23-12160
APPRV	MGB		
DATE	09/14/93	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 1 OF 2

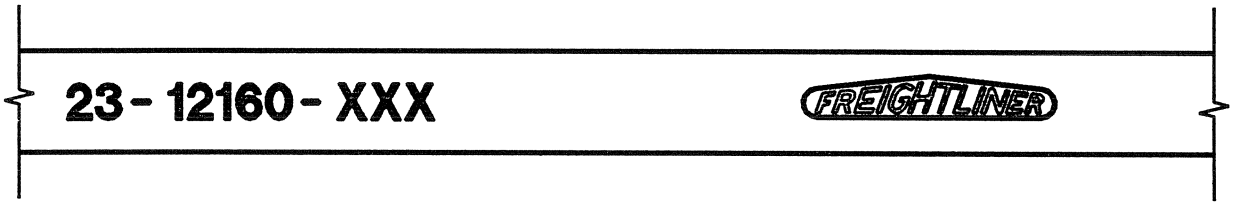
SKETCH



(SECTION)

SEE TABULATION FOR BELT LENGTH

MARKING DETAIL



ENGINEERING NOTES:

1. MATERIAL: PER MANUFACTURER'S SPECIFICATION.
2. MARKING: EMBOSS OR INK PER DETAIL ABOVE.
   LOGO 1/4" HIGH PLUS FREIGHTLINER PART NUMBER IN 3/16" BLOCK NUMERALS, CENTERED LATERALLY ON TOP FACE
   ONE SET OF MARKINGS PER BELT.
3. SEE SHEET 2 FOR BELT PART NUMBER TABULATION.
4. BELT TYPE: N= MOLDED NOTCH. S= SMOOTH.
5. VENDOR: DAYCO PRODUCTS, INC.

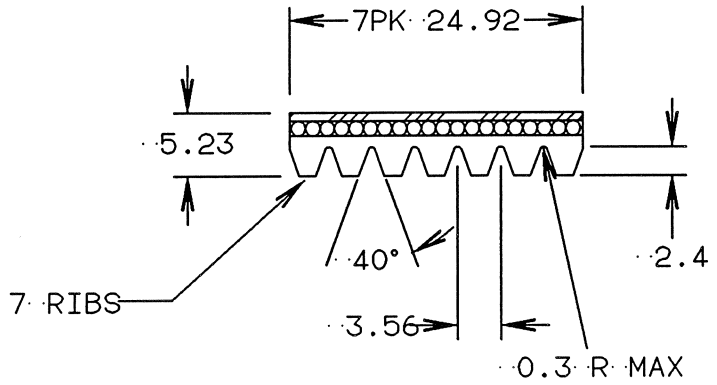
CHG	JOB/RLSE NO	DATE	BY	REVISION
-	P0999J-02	09/14/93	ERK	INITIAL RELEASE

DRAWN	ERK	TITLE BELT-VEE DAYCO	ITEM NUMBER 23-12160
APPRV	MGB		
DATE	09/14/93	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 2 OF 2

FREIGHTLINER PART NUMBER	DAYCO PRODUCT NO.	BELT TYPE		F/L A/M NO.	TOP WIDTH	MATCH QTY	EFFECTIVE LENGTH
23-12160-430	28430GL	N		-	7/8	2	43.000
23-12160-445	28445GL	N		-	7/8	2	44.500
23-12160-473	28473GL	N		-	7/8	2	47.250
23-12160-480	28480GL	N		-	7/8	2	48.000
23-12160-490	28490GL	N		-	7/8	2	49.000
23-12160-515	28515GL	N		-	7/8	2	51.500

CHG	JOB/RLSE NO	DATE	BY	REVISION
-	P0999J-02	09/14/93	ERK	INITIAL RELEASE

DRAWN	ERK	TITLE BELT POLY-VEE	ITEM NUMBER 23-12178
APPRV	PJM		
DATE	06/09/94	FREIGHTLINER CORPORATION PORTLAND, OREGON	SHEET 1 OF 1

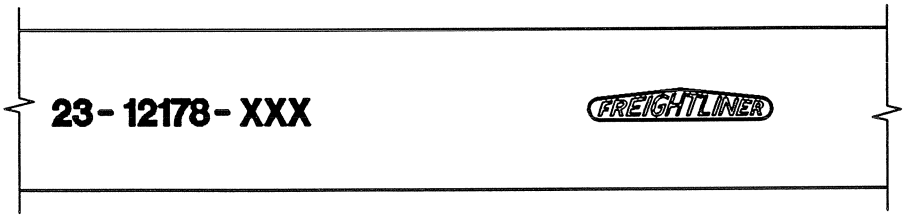


PRODUCT NUMBER		EFF. LENGTH (MM)	FREIGHTLINER PART NUMBER
DCO	GYR		
20-5207	4071135	2829	23-12178-001
20-5208	4071145	2939	23-12178-002
20-5937	....-	2724	23-12178-003
20-5938	....-	2870	23-12178-004
....-	....-	2546	23-12178-005
....-	....-	2408	23-12178-006

ENGINEERING NOTES:

1. BELTS MUST MEET REQUIREMENTS OF CHRYSLER "MS EB22".
2. DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.
3. VENDOR: DAYCO PRODUCTS, INC. (REFERENCE DAYCO #7234).
4. MARKING: EMBOSS OR INK PER DETAIL BELOW. LOGO 6.0MM HIGH PLUS FREIGHTLINER PART NUMBER IN 5.0MM BLOCK NUMERALS. CENTERED LATERALLY ON TOP FACE, ONE SET OF MARKINGS PER BELT.

MARKING DETAIL:



CHG	JOB/RLSE NO	DATE	BY	REVISION
A	PF0873-09	08/11/94	DAJ	ADD VENDOR PART NUMBERS
B	PF0874-02	05/08/95	ERK	ADDED -003 AND -004
C	PF0874-05	09/20/95	ERK	LENGTH REVISED -003 & -004
D	PF0874-07	10/30/95	ERK	REVISED DCO PROD NO'S, -003 & -004
E	PF0872-16	02/23/96	ERK	ADDED -005 & -006