

Freightliner Cab Parts Catalog

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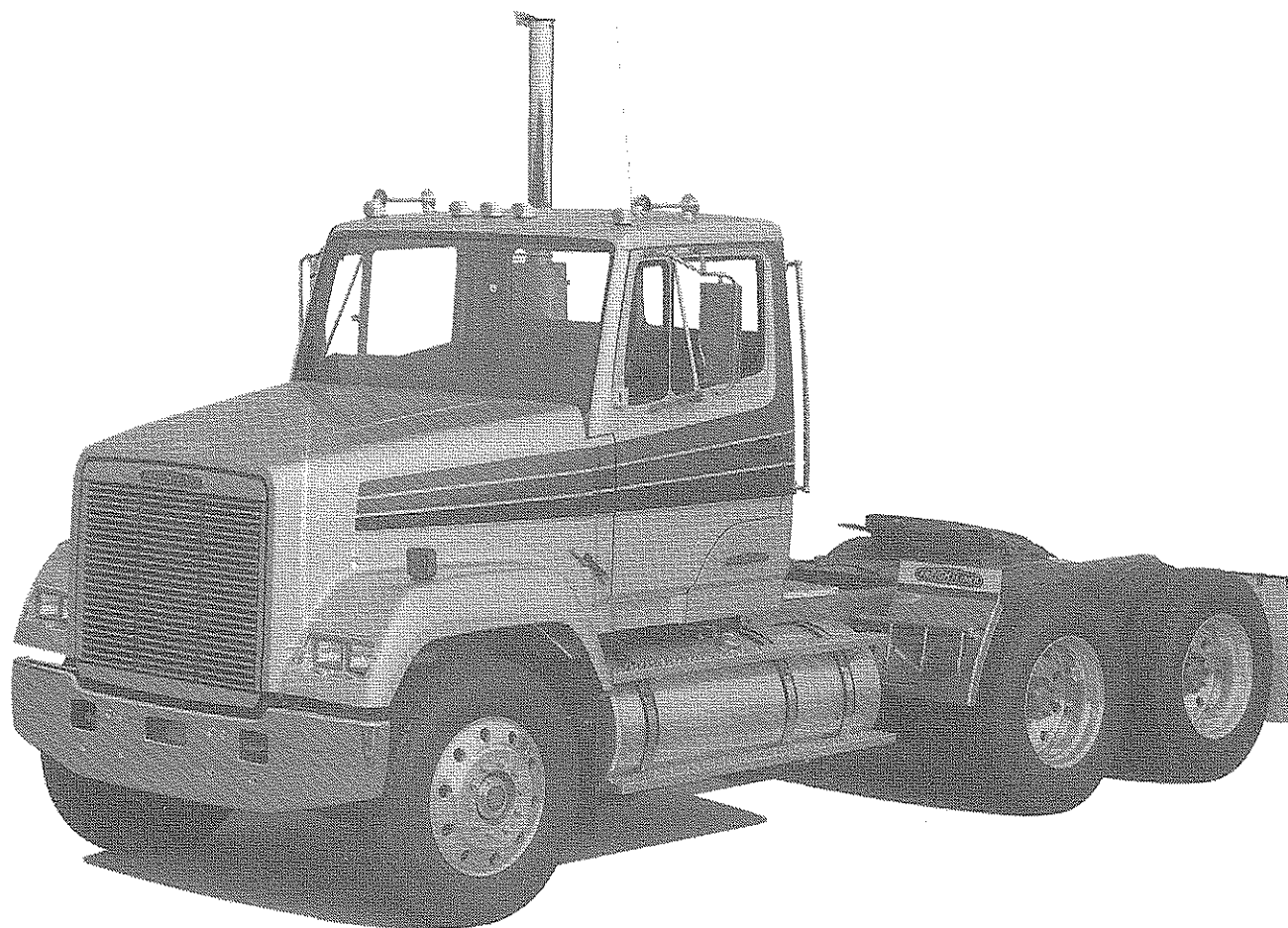
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If additional information is needed, the module references given in this Table of Contents will direct you to the proper Service Parts Catalog page.

★ Recent Change

INTRODUCTION**FREIGHTLINER 112**

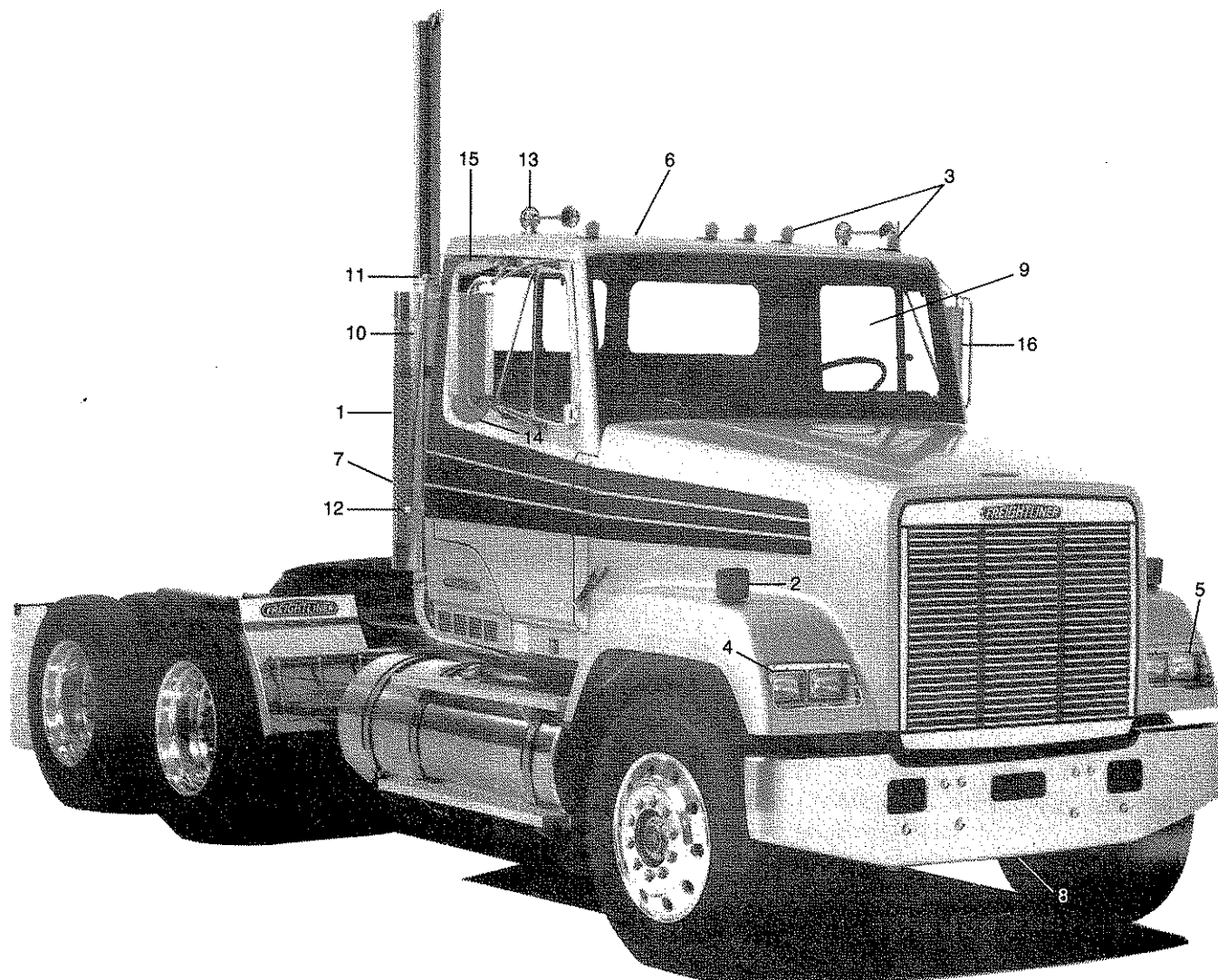
The purpose of this catalog is to assist in procurement of parts when specification sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the Freightliner 112 Cabs; for example, items such as coat hooks, radio covers, routine fasteners, etc., have been omitted.

The book, however, does contain those parts that are most likely to become damaged as the result of impact. It is not meant to replace or supercede your Service Parts Catalog Microfiche, but to be used as an aid and quick reference for these types of parts.

The part numbers shown in this catalog were the common parts used in production starting in May, 1985 to present. They cover both the set forward and set back front axle versions.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear" are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

It is important that all identical reference numbers be checked against the descriptions to make certain that the correct part is identified. Remember, one reference number could portray more than one part number.



NOTE: Reference numbers 6, 7, and 8 denote installation area. However, actual part is not shown.

COMMON PARTS EXTERIOR

FREIGHTLINER 112

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	04-13307-000	Muffler Shield, 1/2-wrap without Grab Handle
C	1	1	04-13307-001	Muffler Shield, 1/2-wrap with Grab Handle
C	2	2	GRO/01 5541 71	Front Turn Signal Lamp
C	3	5	TL/10759Y	Marker Light, Cab
C	4	1	681 540 24 54	Right Tungsten Headlight Assembly, Low Beam
C	5	1	681 540 25 54	Left Tungsten Headlight Assembly, Low Beam
C	4	1	681 540 20 54	Right Halogen Headlight Assembly, Low Beam
C	5	1	681 540 21 54	Left Halogen Headlight Assembly, Low Beam
C	4	1	681 540 22 54	Right Tungsten Headlight Assembly, High Beam
C	5	1	681 540 23 54	Left Tungsten Headlight Assembly, High Beam
C	4	1	681 540 18 54	Right Halogen Headlight Assembly, High Beam
C	5	1	681 540 19 54	Left Tungsten Headlight Assembly, High Beam
C	4	1	AVL/85 3000	7" Round Right Tungsten Headlight Assembly
C	5	1	AVL/85 3000	7" Round Left Tungsten Headlight Assembly
C	6	1	681 429 04 40	18" Back-of-cab Towel Bar Hanger (Painted)
C	6	1	681 429 07 40	36" Back-of-cab Towel Bar Hanger (Stainless Steel)
C	6	1	PRU/GB18SS	18" Back-of-cab Towel Bar Hanger (Stainless Steel)
B	7	1	JRZ/61281	Glad Hand Holder
A	8	1	A22-25029-000	License Plate Bracket Assembly
B	9	1	681 671 03 10	Tinted Windshield Glass
C	10	1	681 815 00 52	Grab Handle
A	11	1	18-10960-008	Upper Grab Handle Bracket
A	12	1	18-10960-009	Lower Grab Handle Bracket
C	13	1	GRV/1678	Single 14" Grover Air Horn
C	13	2	GRV/1678	Dual 14" Grover Air Horn
C	14	1	GRO/01 1205 22	Convex Mirror Head Assembly (Painted)
A	14	2	GRO/28043	Convex Mirror (Stainless Steel)
A	15	1	PRU/MX409A	Overhead Convex Mirror
A	16	2	GRO/716S	Mirror Head Assembly (Stainless Steel)
C	16	2	GRO/01 1613 86	Mirror Head Assembly (Heated)

SAC = STOCK ACTIVITY CODE

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NOTE: Reference numbers 6 and 7 denote installation area. However, actual part is not shown.

COMMON PARTS INTERIOR

FREIGHTLINER 112

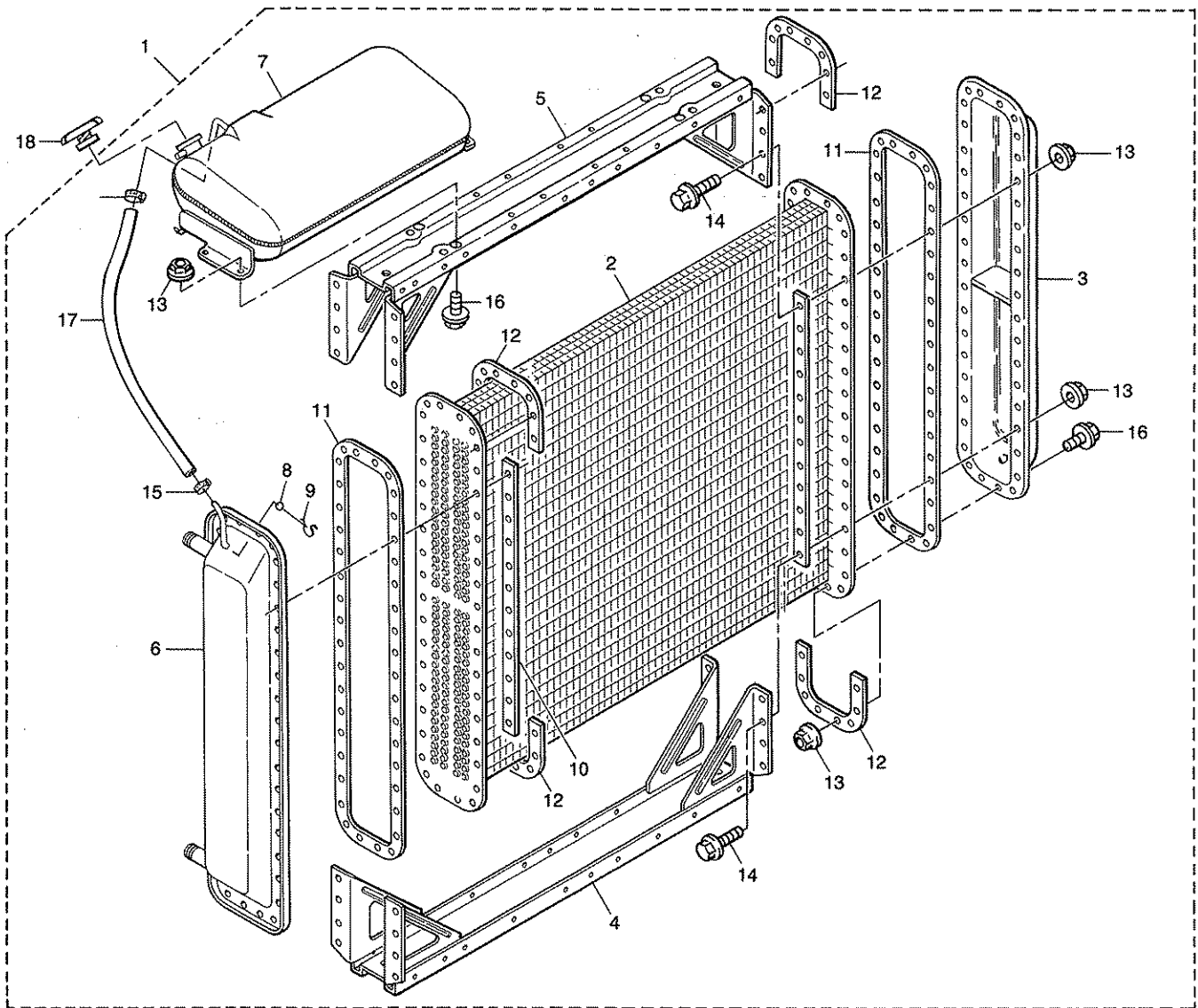
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1	673 300 00 04	Throttle Pedal Assembly
C	2	1	681 291 00 82	Clutch Pedal Pad
C	3	1	681 290 04 16	Clutch Pedal Assembly
C	4	1	SIG/915Y108PV2	Turn Signal Switch
A	5	1	SIG/9140	Dimmer Switch Assembly
C	6	1	000 820 7701	Interior Lamp
A	7	2	WEE/199	Lamp Bulb
C	8	3	673 815 00 36	Grab Handle
C	9	1	673 684 00 21	Left Kick Rail Step
C	10	1	673 684 01 21	Right Kick Rail Step
C	11	1	CAS/211141	Cigar Lighter Assembly
C	12	2	HN/550 0075	Ashtray Assembly

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RADIATOR ASSEMBLY

FREIGHTLINER 112

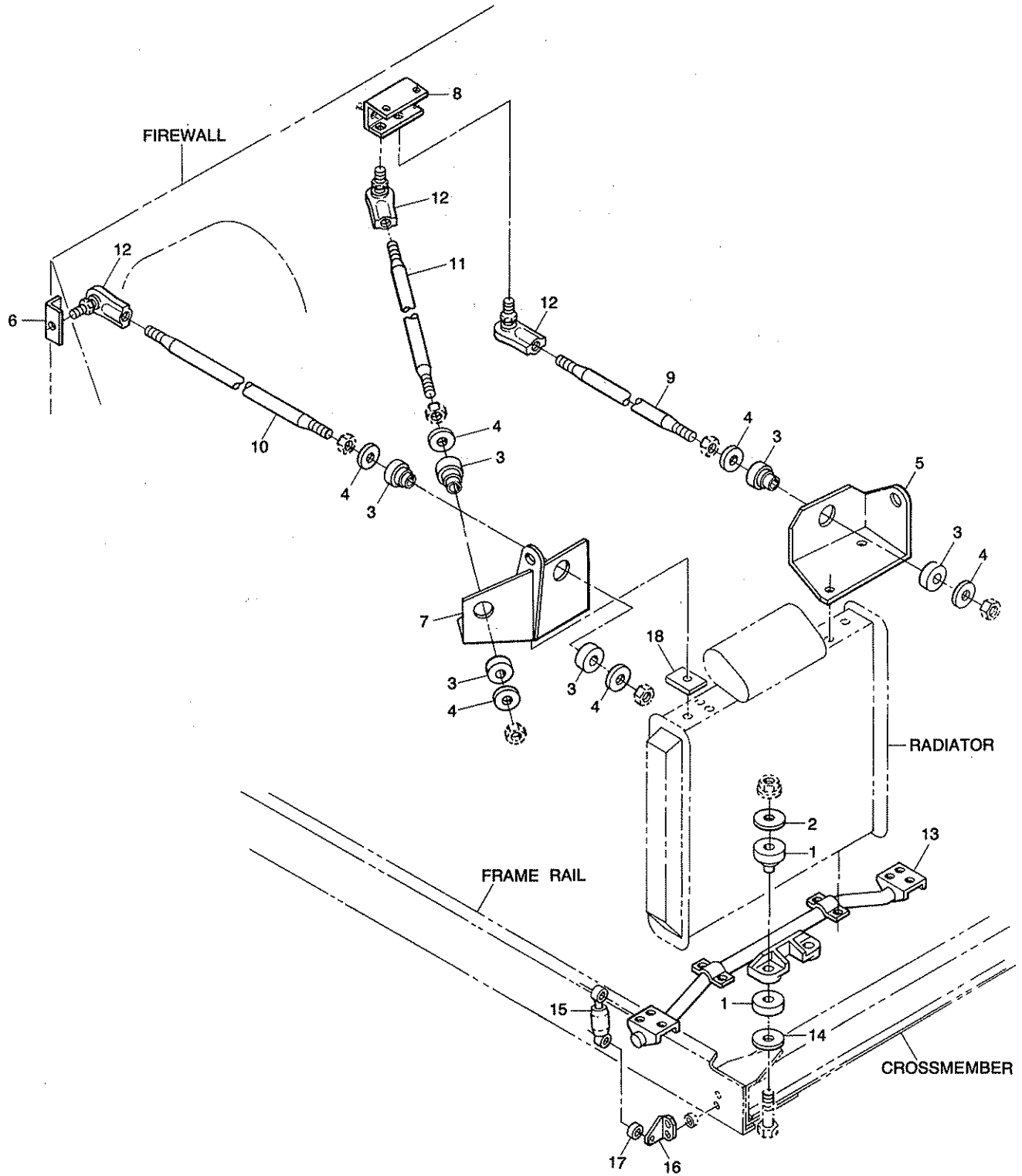
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB		
					ALL	4 ROW	2 ROW
C	1	1	681 500 12 03	4-row Low Flow Radiator Assembly		•	
B	2	1	EXO/D874201	Radiator Core		•	
C	1	1	681 500 11 03	2-row Low Flow Radiator Assembly			•
C	2	1	EXO/D874501	Radiator Core			•
C	3	1	EXO/D874708	Right End Tank Assembly	•		
C	4	1	EXO/D874709	Channel Assembly	•		
C	5	1	EXO/D874710	Channel Assembly	•		
C	6	1	EXO/D874711	Left End Tank Assembly	•		
C	7	1	EXO/D874779	Surge Tank	•		
C	8	1	EXO/874218	Check Ball	•		
C	9	1	EXO/874250	Retainer Spring	•		
C	10	4	05-12207-000	Tapping Plate/Bar	•		
A	11	2	05-12289-000	Radiator Tank End Plate	•		
B	12	4	05-12295-000	Tapping Plate/Bar	•		
C	13	80	EXO/735967	Nut	•		
C	14	72	EXO/803536	Screw	•		
C	15	2	EXO/810985	Clamp	•		
C	16	8	EXO/865138	Screw	•		
C	17	1	EXO/873640	Hose	•		
A	18	1	STN/AAX0615	Radiator Fill Cap	•		

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RADIATOR MOUNTING

FREIGHTLINER 112

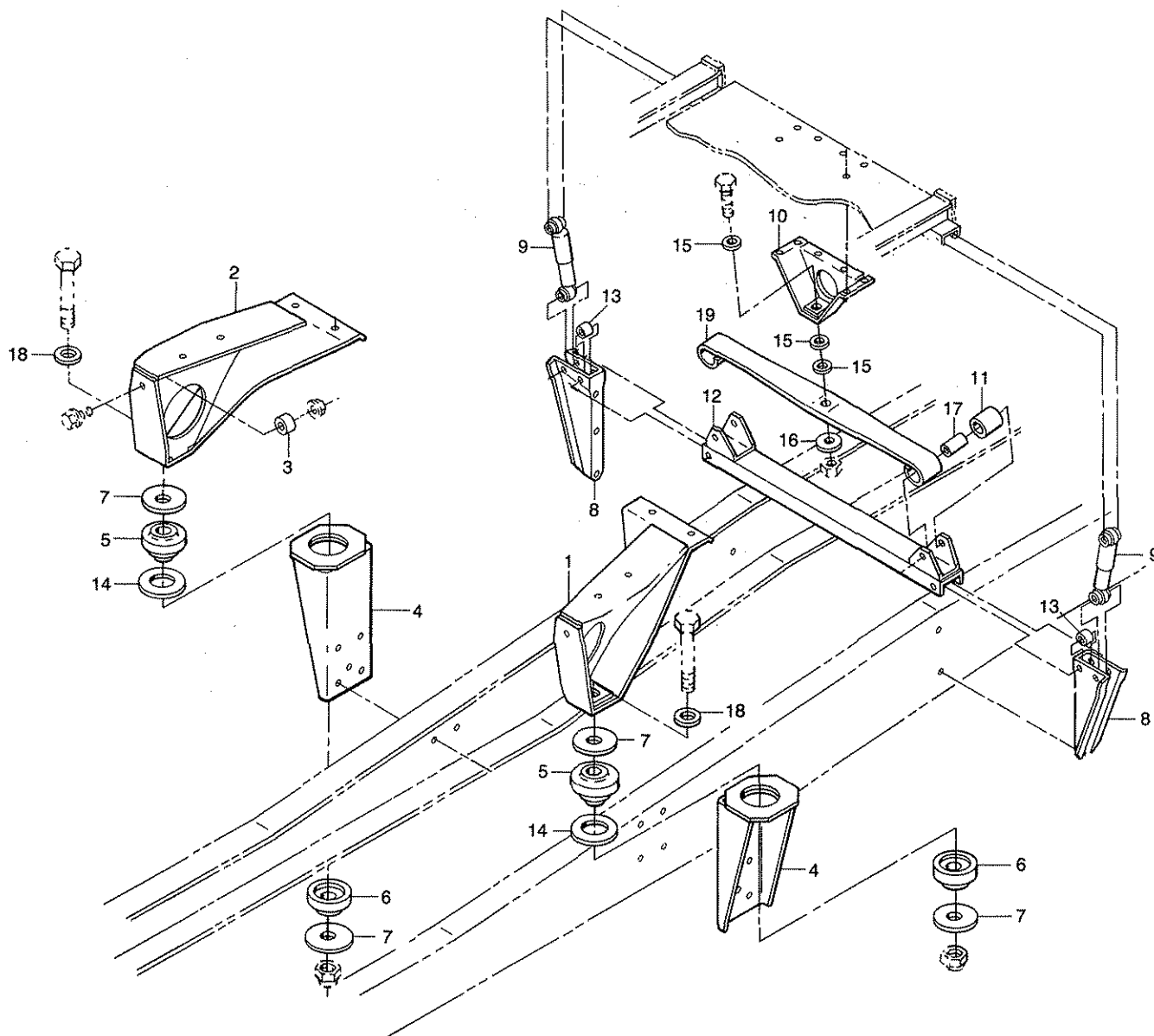
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	2	681 504 00 82	Radiator Support Isolator
C	2	2	681 504 00 76	Center Bracket Support Washer
C	3	3	681 504 01 82	Radiator Support Isolator
C	4	6	681 504 01 52	Washer
C	5	1	681 504 07 22	Left Front Radiator Brace Rod Bracket
C	6	1	681 504 06 22	Right Front Radiator Brace Rod Bracket
C	7	1	681 500 05 31	Right Front Radiator Brace Rod Bracket Assembly
C	8	1	681 504 05 22	Left Forward Brace Rod Bracket
C	9	1	681 504 00 30	Left Radiator Brace
C	10	1	681 504 01 30	Right Radiator Brace
C	11	1	681 504 02 30	Radiator Diagonal Rod Brace
C	12	3	ALB/KFS8GR	Rod End
C	13	1	681 500 01 27	Lower Radiator-to-Hood Mounting Assembly
C	14	2	681 504 01 76	Center Support Crossmember Washer
C	15	1	GBL/615341	Radiator Shock Absorber
C	16	1	681 504 01 32	Right Radiator Support Bracket
C	17	1	681 991 05 40	Tube Spacer
C	18	1	681 504 03 31	Radiator Plate

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CAB MOUNTING

FREIGHTLINER 112

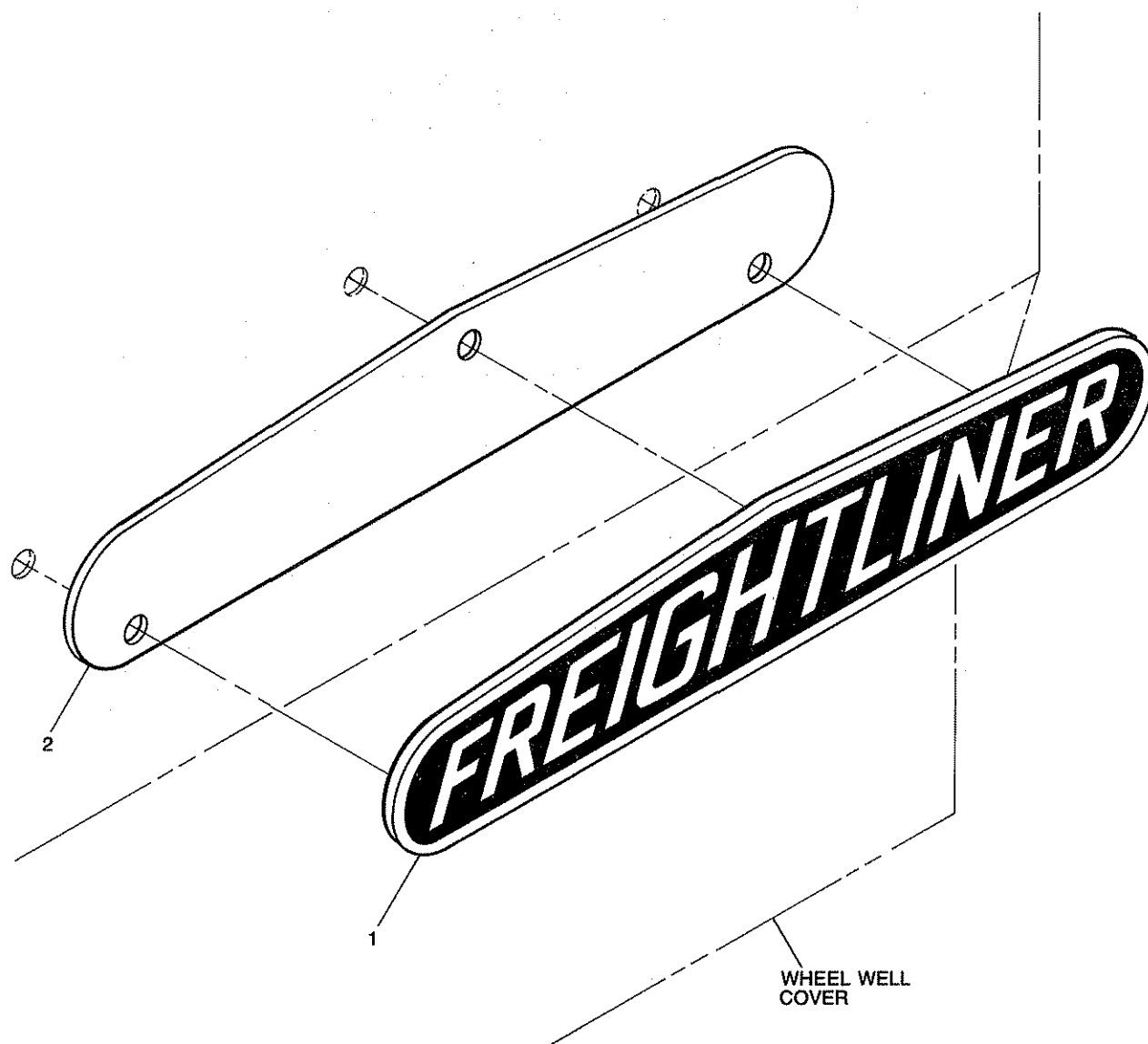
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1	681 890 02 14	Left Front Cab Mounting Bracket Assembly
C	2	1	681 890 03 14	Right Front Cab Mounting Bracket Assembly
C	3	2	681 991 11 40	Tubular Steel Spacer, 33.4x15.2x25 OL
C	4	2	681 310 01 63	Front Cab Support Bracket Assembly
C	5	2	681 890 00 01	Upper Front Cab Mounting Isolator Assembly
C	6	2	681 891 00 01	Lower Front Cab Mounting Isolator
C	7	4	681 317 04 76	Plain Washer
C	8	2	681 317 01 01	Cab Suspension Bracket
C	9	2	GBL/650361	Cab Mounting Shock Absorber
C	10	1	681 890 01 03	Rear Cab Mounting Bracket Assembly
C	11	4	335 891 06 72	Isolator Mount
C	12	1	681 310 04 37	Spring Carriage Cross Member Assembly
C	13	2	681 317 01 51	Cab Bracket Spacer
C	14	2	681 317 02 51	Cab Mounting Spacer
C	15	5	681 891 03 53	Cab Mounting Spacer
C	16	1	681 891 04 53	Cab Mounting Spacer
C	17	2	318 317 00 53	Spacer
C	18	2	681 317 05 76	Plain Washer
B	19	1	674 317 00 85	Cab Suspension Spring

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NAMEPLATE (CAB)**FREIGHTLINER 112**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	2	18-21270-000	Nameplate Logo
C	2	2	681 584 00 84	Nameplate Logo Gasket

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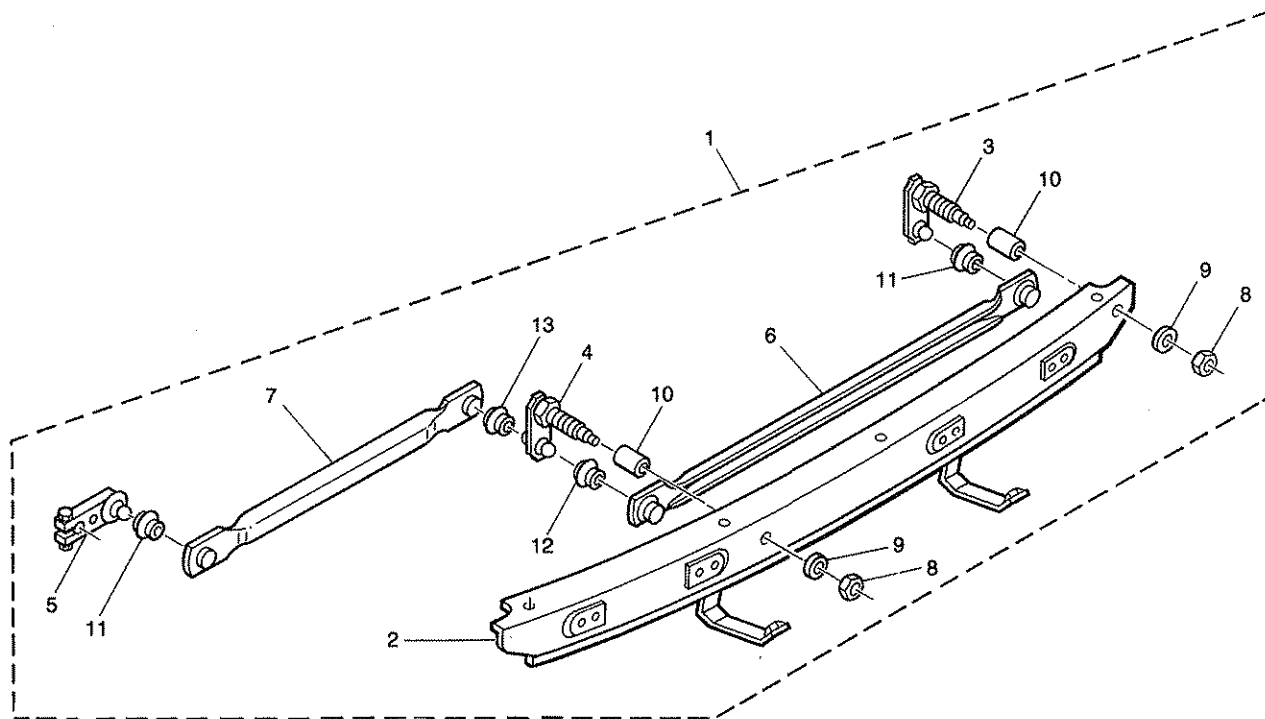
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FREIGHTLINER 112

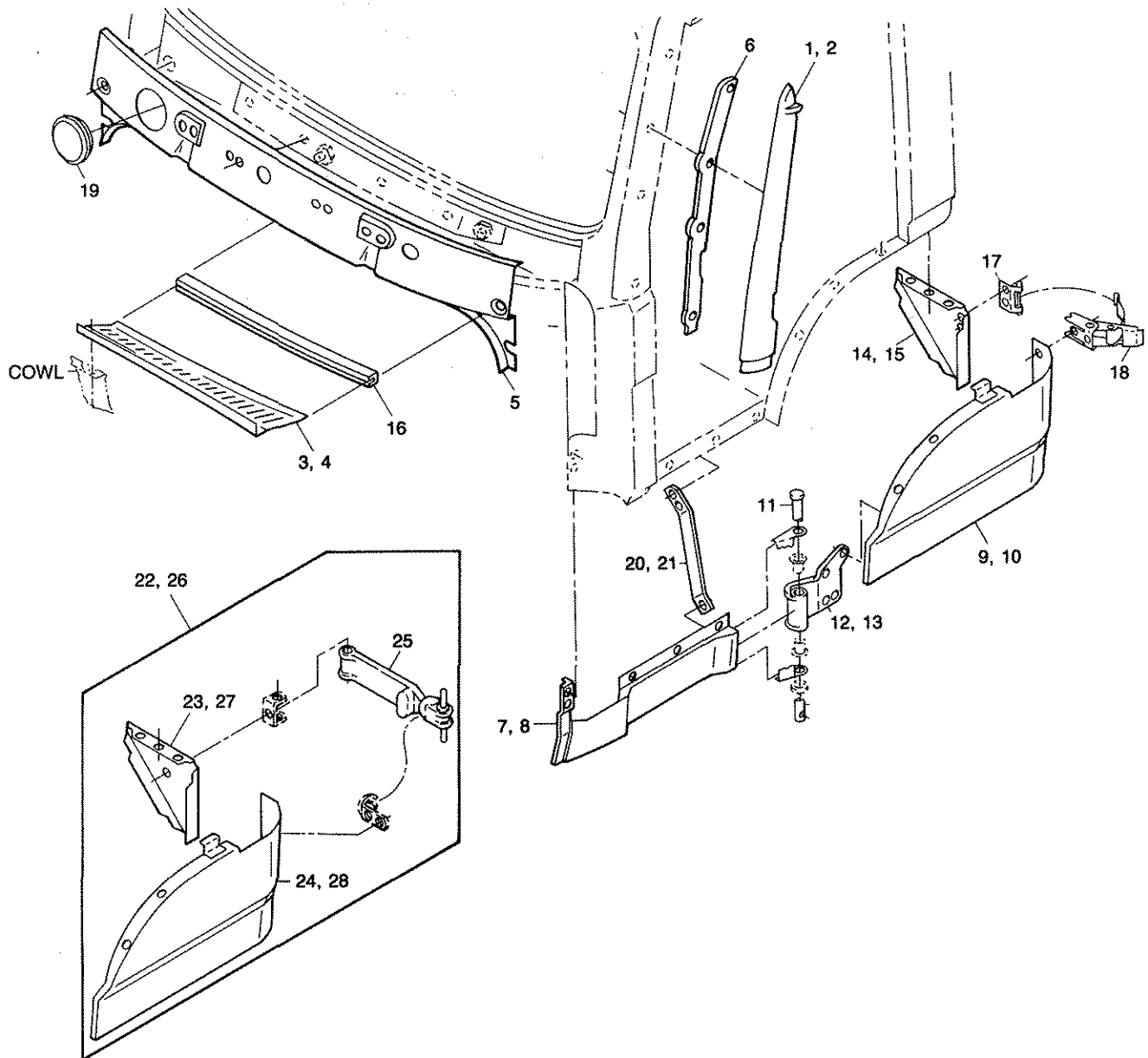
WIPER ASSEMBLY—LINKAGE AND BRACKET



WIPER ASSEMBLY—LINKAGE AND BRACKET

FREIGHTLINER 112

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	BUILD DATES TO 11/14/85	BUILD DATES FROM 11/15/85
C	1	1	681 820 02 41	Linkage and Bracket Wiper Assembly		•	
C	1	1	681 820 05 41	Linkage and Bracket Wiper Assembly			•
C	2	1	681 820 70 81	Windshield Wiper Support Assembly		•	
C	2	1	681 820 03 14	Windshield Wiper Support Assembly			•
C	3	1	BSH/3 398 003 566	Left Wiper Pivot	•		
C	4	1	BSH/3 398 003 567	Right Wiper Pivot Link	•		
C	5	1	BSH/3 392 002 007	Crank Link	•		
C	6	1	BSH/3 398 000 898	Left Windshield Wiper Link	•		
C	7	1	BSH/3 398 000 897	Right Windshield Wiper Link	•		
C	8	2	BSH/3 393 300 009	Hex Nut, Jam	•		
C	9	2	BSH/3 390 102 000	Windshield Wiper Washer	•		
C	10	2	681 991 08 40	Tubular Steel Spacer, 25.4x21.2x26 OL	•		
C	11	2	BSH/3 390 502 012	Boot	•		
C	12	1	BSH/3 390 502 018	Boot	•		
C	13	1	BSH/3 390 502 013	Boot	•		



CAB SKIN

FREIGHTLINER 112

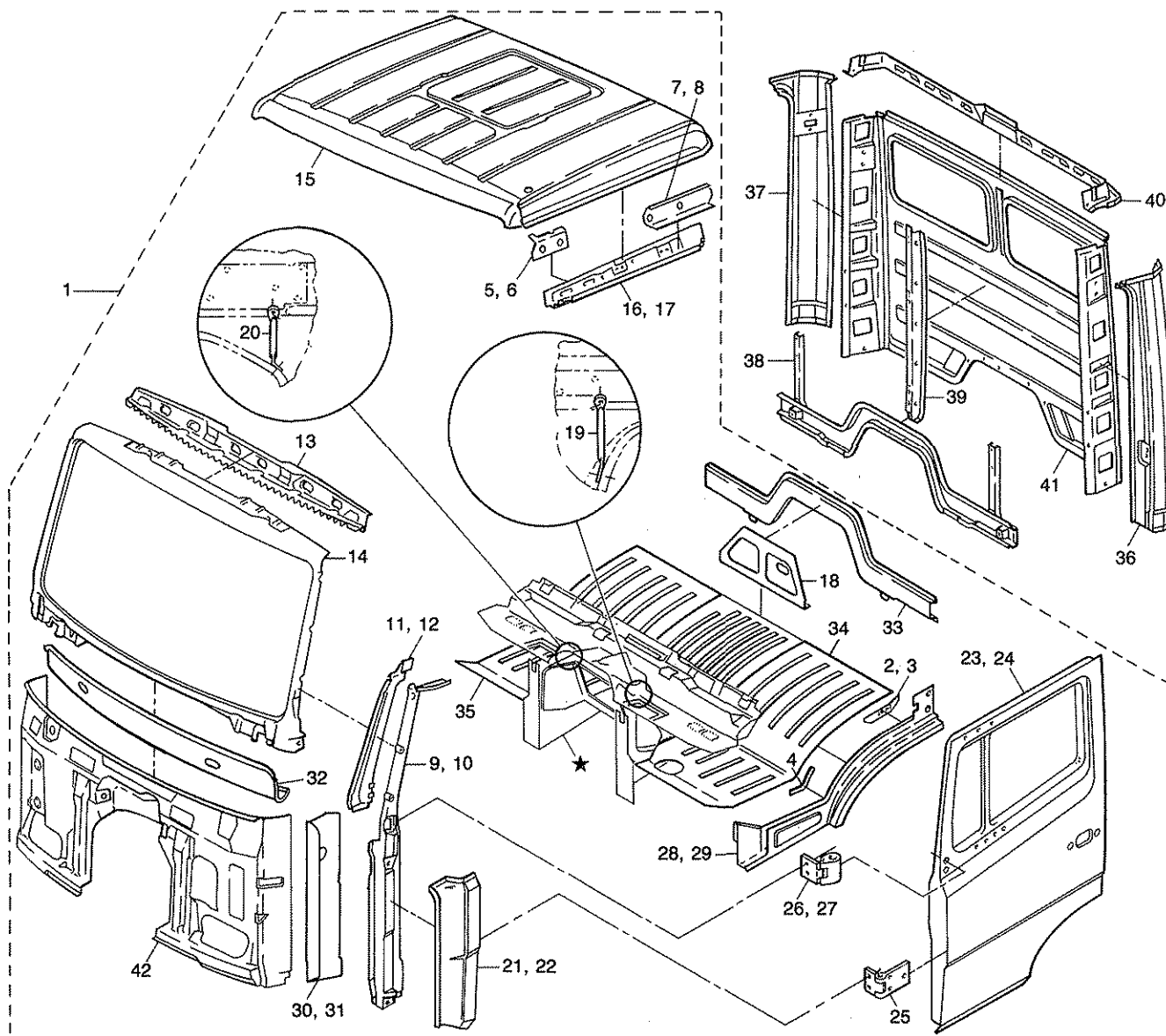
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	SET FRWRD. FRONT AXLE	SET BACK FRONT AXLE
C	1	1	673 620 00 07	Left Outer "A" Pillar Trim Panel Assembly	•		
C	2	1	673 620 01 07	Right Outer "A" Pillar Trim Panel Assembly	•		
C	3	1	681 625 00 08	Left Air Intake Cover	•		
C	4	1	681 625 01 08	Right Air Intake Cover	•		
C	5	1	681 627 01 02	Wiper Linkage Cover	•		
C	6	2	681 628 00 97	Outer "A" Pillar Trim Seal	•		
C	7	1	681 630 12 07	Left Cab Skirt Panel Assembly		•	
C	7	1	681 630 14 07	Left Set-back Axle Cab Skirt Panel Assembly			•
C	8	1	681 630 13 07	Right Cab Skirt Panel Assembly		•	
C	8	1	681 630 15 07	Right Set-back Axle Cab Skirt Panel Assembly			•
C	9	1		Right Cover Replaced by Reference Number 26	•		
C	10	1		Left Cover Replaced by Reference Number 22	•		
C	11	2	681 637 00 53	Wheel Well Cover Hinge Pin	•		
C	12	1	681 637 00 54	Left Wheel Well Cover Hinge	•		
C	13	1	681 637 01 54	Right Wheel Well Cover Hinge	•		
C	14	1		Left Bracket Replaced by Reference Number 22	•		
C	15	1		Right Bracket Replaced by Reference Number 26	•		
C	16	2	681 987 00 35	Air Intake Cover Retainer	•		
B	17	4	BAS/DH39	Hinge Assembly with Reference Number 14, 15 only	•		
B	18	4	BAS/DR36	Clamp Assembly with Reference Number 9, 10 only	•		
C	19	1	NIA/421	Button Plug	•		
C	20	1	681 637 00 14	Left Wheel Well Cover Hanger Support Bracket	•		
C	21	1	681 637 01 14	Right Wheel Well Cover Hanger Support Bracket	•		
C	22	1	681 630 00 K1	Left Wheel Well Cover Service Kit	•		
C	23	1	681 637 19 31	Left Wheel Well Cover Bracket with Reference Number 22 only	•		
C	24	1	681 630 16 07	Left Wheel Well Cover Panel Assembly with Reference Number 22 only	•		
A	25	2	23-09487-000	Rubber Hook with Reference Number 22; 26	•		
C	26	1	681 630 01 K1	Right Wheel Well Cover Service Kit	•		
C	27	1	681 637 20 31	Right Wheel Well Cover Bracket with Reference Number 26 only	•		
C	28	1	681 630 17 07	Right Wheel Well Cover Panel Assembly with Reference Number 26 only	•		

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★ Part is non-serviceable at this time.

CAB SHELL

FREIGHTLINER 112

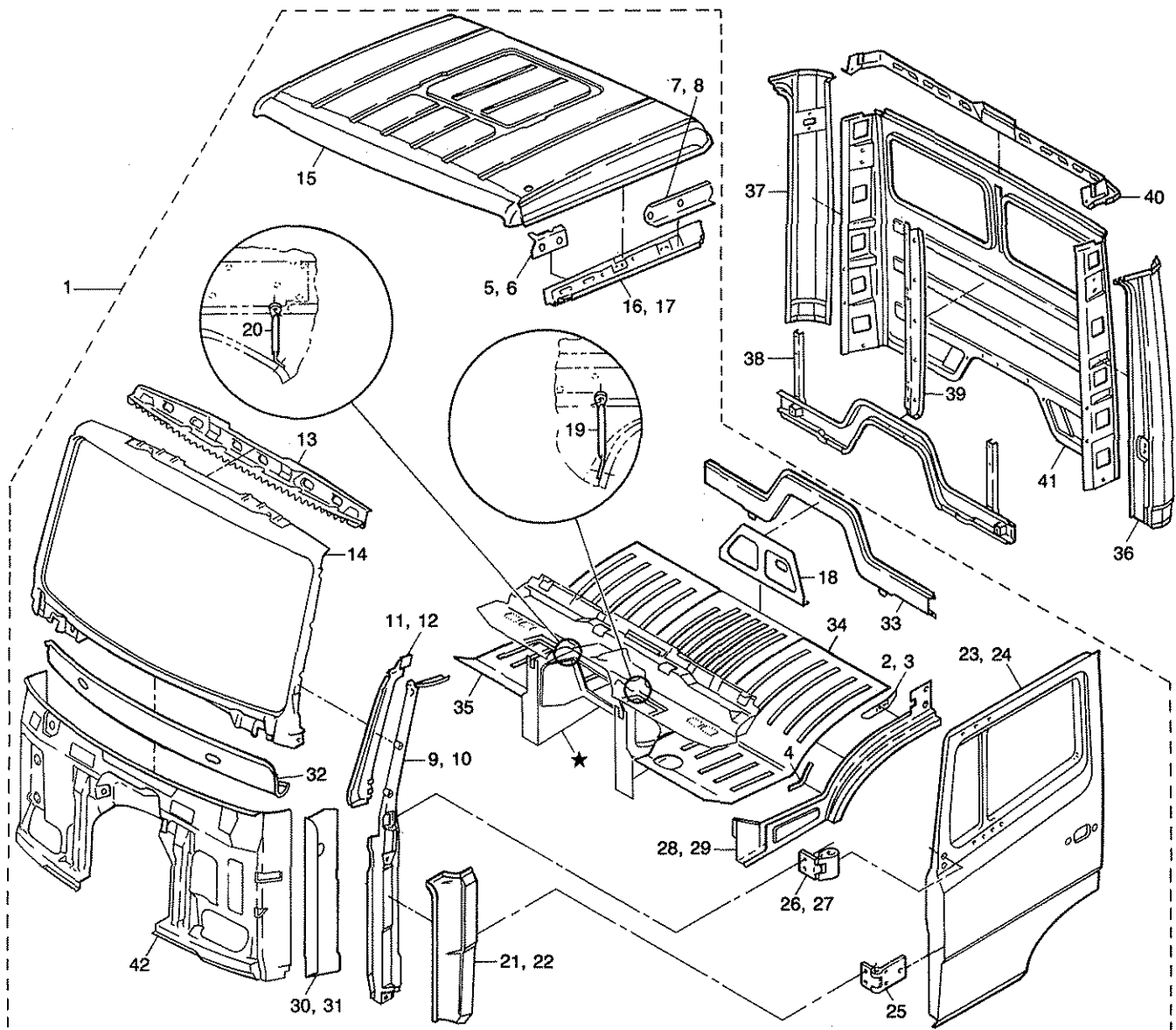
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1		Cab Shell Assembly without Doors
C	2	1	681 632 00 16	Lower Left Rear Door Opening Reinforcement
C	3	1	681 632 01 16	Lower Right Rear Door Opening Reinforcement
C	4	2	681 632 02 16	Lower Left Front Door Opening Reinforcement
C	5	1	681 632 04 16	Upper Left Front Door Opening Reinforcement
C	6	1	681 632 05 16	Upper Right Front Door Opening Reinforcement
C	7	1	681 632 06 16	Upper Left Rear Door Opening Reinforcement
C	8	1	681 632 07 16	Upper Right Rear Door Opening Reinforcement
C	9	1	673 620 04 13	Left Hinge Pillar Assembly
C	10	1	673 620 05 13	Right Hinge Pillar Assembly
C	11	1	673 621 00 40	Left Inner Windshield Side Panel
C	12	1	673 621 01 40	Right Inner Windshield Side Panel
C	13	1	673 622 02 35	Windshield Header
C	14	1	673 627 02 01	Windshield Opening Panel
C	15	1	673 650 00 02	Roof Assembly
C	16	1	673 650 01 01	Left Upper Side Header Assembly
C	17	1	673 650 02 01	Right Upper Side Header Assembly
C	18	1	681 616 70 36	Lower Back Panel
C	19	1	681 621 01 27	Left Dash Panel Support
C	20	1	681 621 02 27	Right Dash Panel Support
C	21	1	681 627 70 01	Left Outer Side Cowl Panel
C	22	1	681 627 71 01	Right Outer Side Cowl Panel
C	23	1	681 720 70 05	Left Door Assembly Shell
C	24	1	681 720 71 05	Right Door Assembly Shell
C	25	2	673 720 02 37	Lower Door Hinge Assembly
C	26	1	673 720 03 37	Upper Left Door Hinge Assembly
C	27	1	673 720 04 37	Upper Right Door Hinge Assembly
C	28	1	673 610 04 10	Left Side Sill Assembly
C	29	1	673 610 05 10	Right Side Sill Assembly
C	30	1	681 620 70 33	Left Inner Side Cowl Panel Assembly
C	31	1	681 620 71 33	Right Inner Side Cowl Panel Assembly
C	32	1	681 625 70 39	Air Intake Panel
C	33	1	681 610 01 14	Rear Cross Sill Assembly

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CAB SHELL

FREIGHTLINER 112

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	34	1	681 610 70 68	Left Floor Panel
C	35	1	681 610 71 68	Right Floor Panel
C	36	1	673 640 00 09	Left Rear Corner Panel Assembly
C	37	1	673 640 01 09	Right Rear Corner Panel Assembly
C	38	1	673 640 02 14	Rear Sill Assembly
C	39	1	673 641 00 10	Back Panel Pillar
C	40	1	673 642 00 02	Rear Header
C	41	1	673 647 01 09	Outer Back Panel
C	42	1	673 620 00 08	Front Panel Assembly

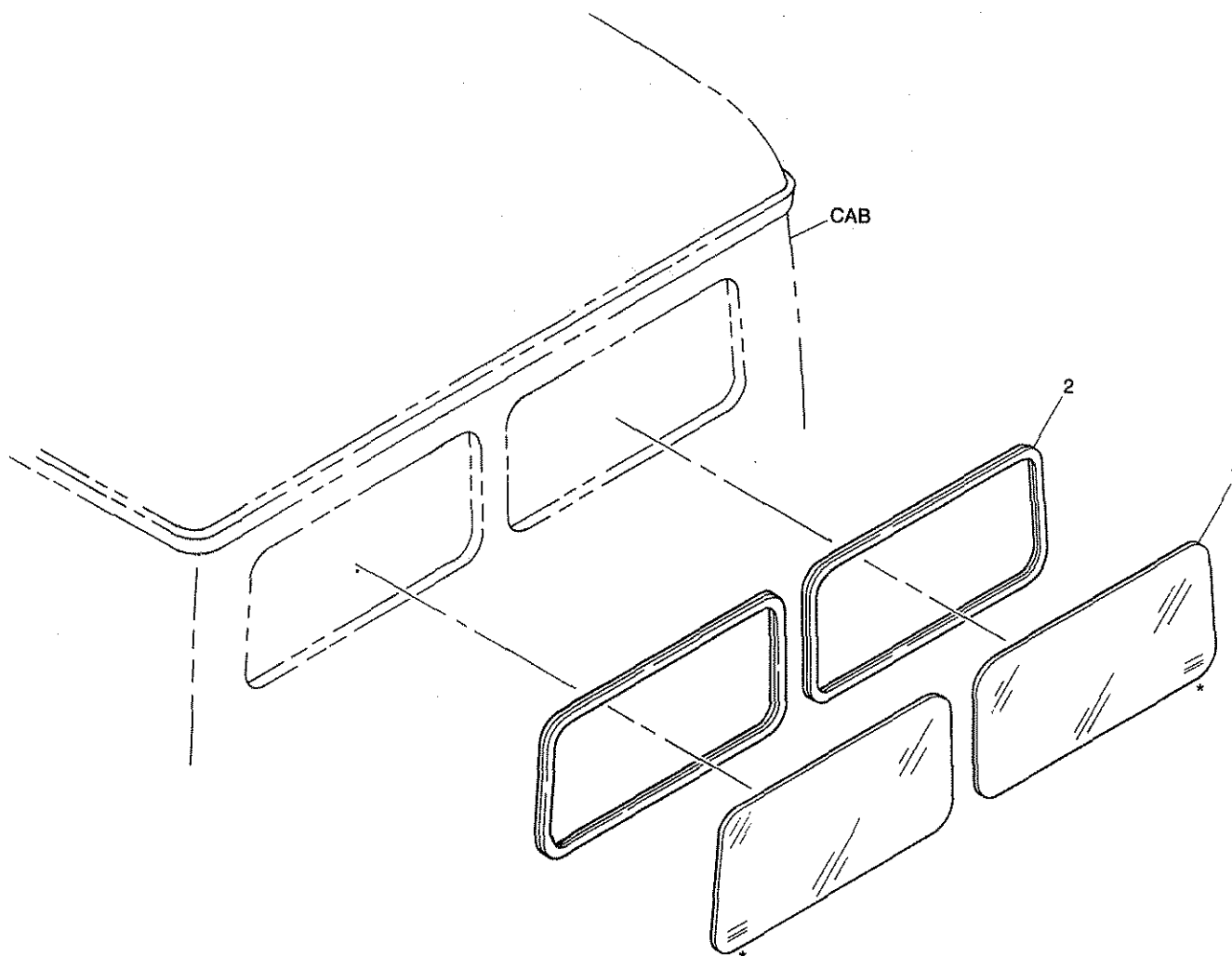
Service Note: Items without reference numbers are non-serviceable at this time. They are marked with a star.

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* Window must be installed with manufacturer's mark to outside.

REAR WINDOWS

FREIGHTLINER 112

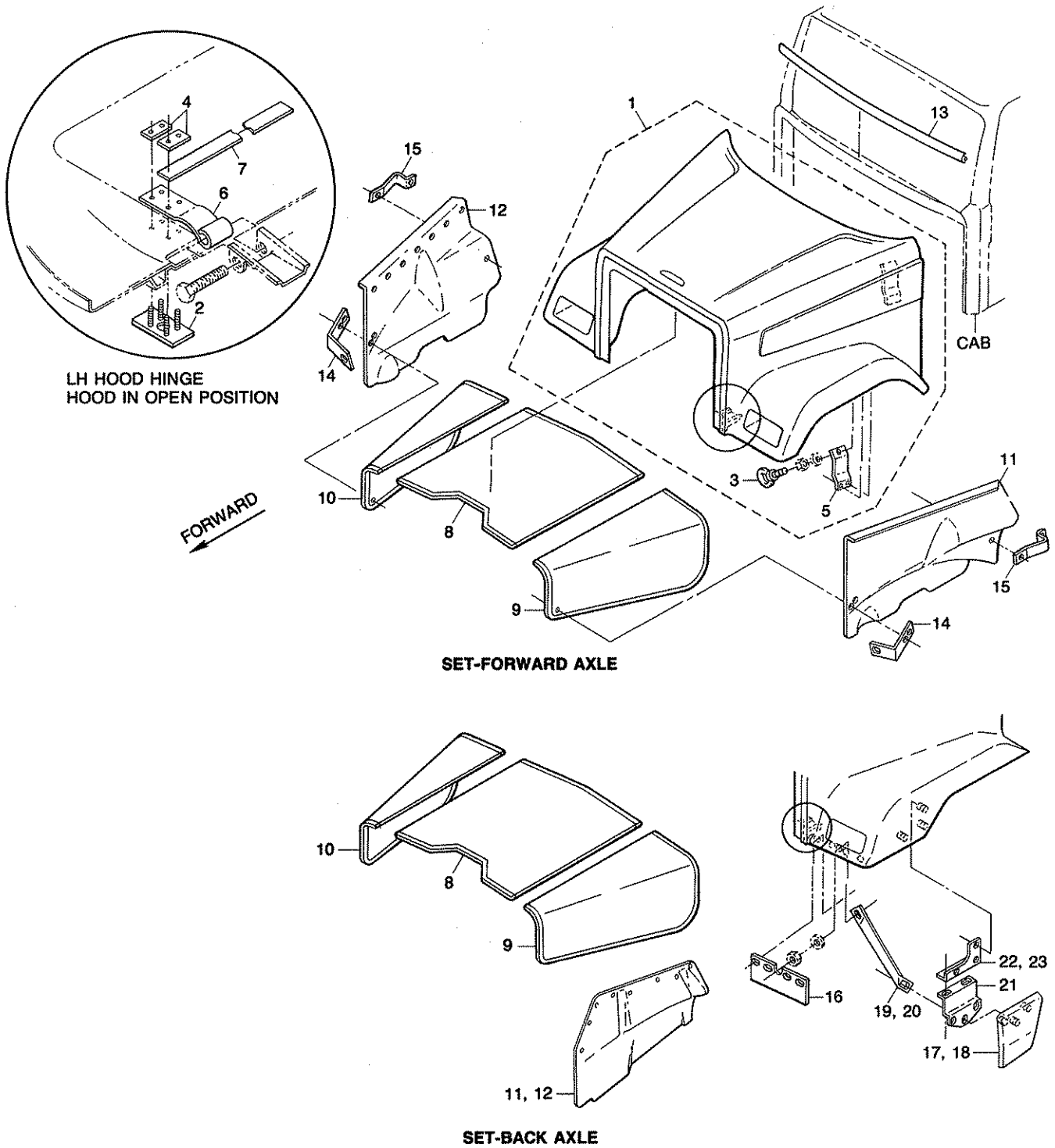
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	2	681 678 00 10	Rear Cab Window Glass
C	2	2	673 678 00 20	Glass Weather Seal Retainer

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HOOD**FREIGHTLINER 112**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	SET BACK FRONT AXLE	SET FRWRD. FRONT AXLE
C	1	1	681 880 05 56	Dual Headlight Forward Axle Hood Assembly	•		
C	1	1	681 880 03 56	Single Headlight Forward Axle Hood Assembly	•		
C	1	1	681 880 09 56	Dual Headlight Set-back Axle Hood Assembly		•	
C	1	1	681 880 07 56	Single Headlight Set-back Axle Hood Assembly		•	
C	2	2	681 880 04 11	Hood Hinge Adapter Plate	•		
C	3	2	CFH/567 25	Hood Assist Eye Bolt	•		
C	4	4	681 887 01 22	Hood Hinge Reinforcing Leaf	•		
C	5	2	681 887 01 45	Hood Lateral Restraint Guide	•		
C	6	2	681 887 05 70	Hood Leaf Hinge	•		
C	7	1	681 887 09 11	Hood Stabilizer	•		
C	8	1	681 880 00 24	Upper Hood Liner Assembly	•		
C	9	1	681 880 01 24	Left Side Hood Liner Assembly	•		
C	10	1	681 880 02 24	Right Side Hood Liner Assembly	•		
C	11	1	681 881 10 05	Left Inner Fender Splash Shield		•	
C	11	1	681 881 05 05	Left Inner Fender Splash Shield			•
C	12	1	681 881 11 05	Right Inner Fender Splash Shield		•	
C	12	1	681 881 06 05	Right Inner Fender Splash Shield			•
C	13	1	681 887 00 98	Hood Seal			•
C	14	2	681 881 15 14	Forward Splash Shield Bracket			•
C	15	2	681 881 16 14	Rear Splash Shield Bracket			•
C	16	2	681 881 09 05	Forward Fender Mud Flap		•	
C	17	1	681 885 00 03	Left Front Bumper Extension		•	
C	18	1	681 885 01 03	Right Front Bumper Extension		•	
C	19	1	681 885 00 16	Left Extension Bumper Mounting Brace		•	
C	20	1	681 885 01 16	Right Extension Bumper Mounting Brace		•	
C	21	2	681 885 07 20	Right Extension Bumper Mounting Bracket		•	
C	22	1	681 885 08 20	Left Extension Bumper Mounting Bracket		•	
C	23	1	681 885 09 20	Right Extension Bumper Mounting Bracket		•	
C		1	681 880 01 K1	Service Hood, Dual Headlight, Complete			•
C		1	681 880 15 K1	Service Hood, Single Headlight, Complete			•
C		1	681 880 00 K1	Service Hood, Dual Headlight, Complete		•	
C		1	681 880 14 K1	Service Hood, Single Headlight, Complete		•	

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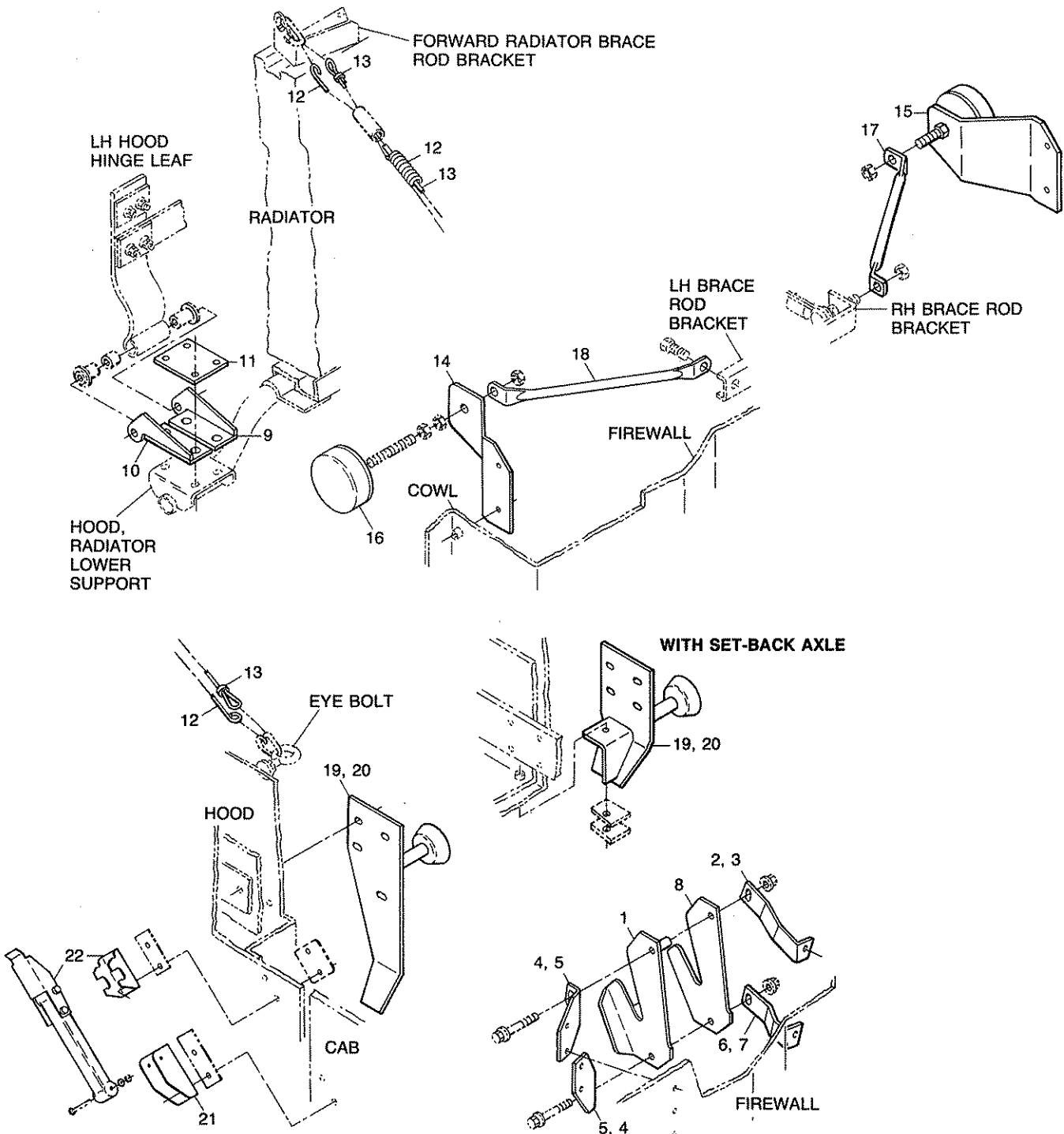
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FREIGHTLINER 112

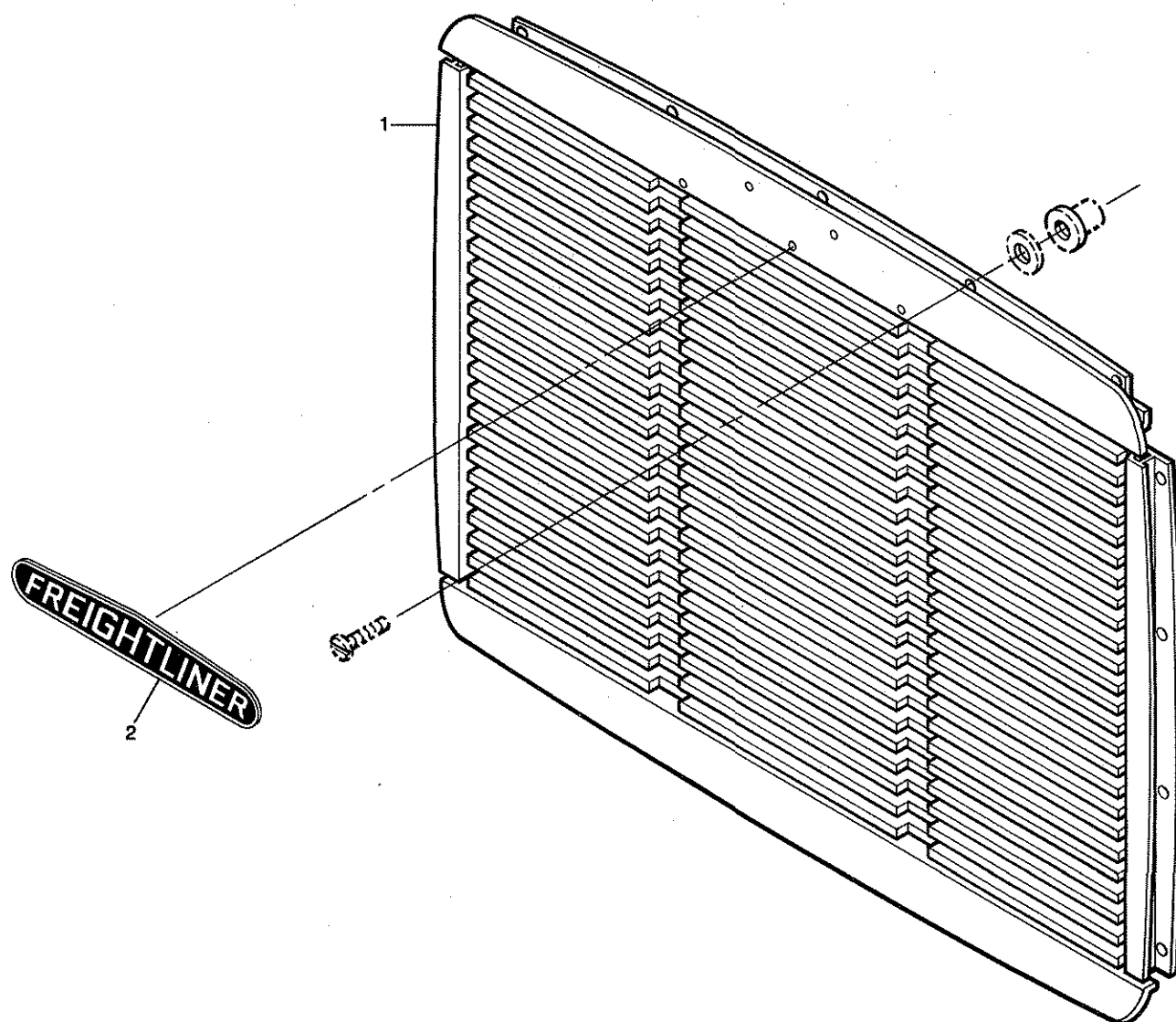
HOOD SUPPORTS, GUIDES, LATCHES



HOOD SUPPORTS, GUIDES, LATCHES

FREIGHTLINER 112

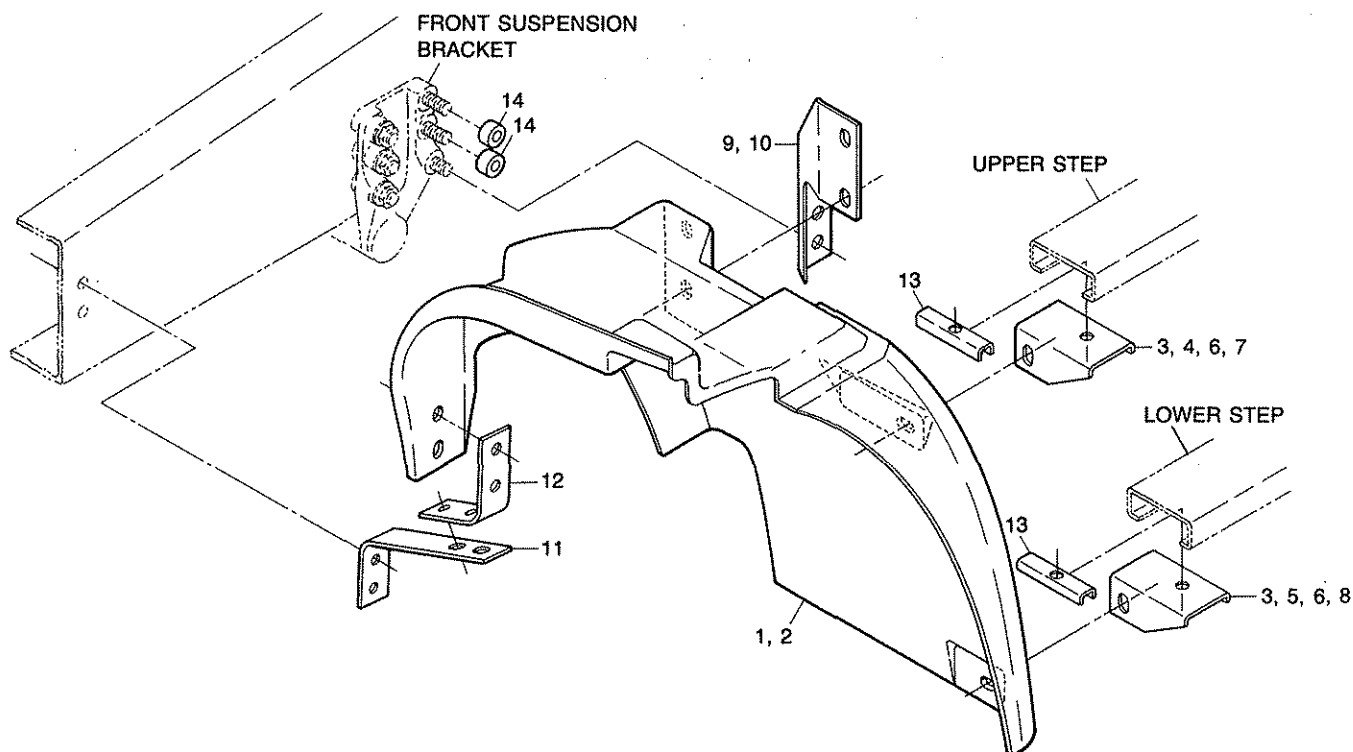
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	SET BACK FRONT AXLE	SET FRWRD. FRONT AXLE
C	1	2	681 880 15 64	Hood Support Plate Assembly	•		
C	2	1	681 887 05 14	Left Upper Support Bracket	•		
C	3	1	681 887 04 14	Right Upper Support Bracket	•		
C	4	2	681 887 03 14	Outer Support Bracket	•		
C	5	2	681 887 02 14	Outer Support Bracket	•		
C	6	1	681 887 06 14	Left Lower Support Bracket	•		
C	7	1	681 887 07 14	Right Lower Support Bracket	•		
C	8	2	681 887 13 11	Hood Support Plate	•		
C	9	2	681 880 03 28	Hood Hinge Pivot Assembly	•		
C	10	2	681 880 02 28	Hood Hinge Pivot Assembly	•		
C	11	2	681 887 02 22	Pivot Hinge Reinforcement	•		
C	12	2	681 887 03 79	Hood Tilt Assist Spring	•		
C	13	2	681 880 01 77	Hood Stop Cable Assembly	•		
C	14	1	681 887 13 14	Left Hood Restraint Bracket	•		
C	15	1	681 887 14 14	Right Hood Restraint Bracket	•		
A	16	2	A17-09808-000	Hood Isolator Assembly	•		
C	17	1	681 887 01 60	Right Lateral Restraint Support Tube	•		
C	18	1	681 887 06 11	Left Lateral Restraint Support Tube	•		
C	19	1	681 880 18 60	Left Hood Latch Striker Assembly		•	
C	19	1	681 880 10 60	Left Hood Latch Striker Assembly			•
C	20	1	681 880 19 60	Right Hood Latch Striker Assembly		•	
C	20	1	681 880 11 60	Right Hood Latch Striker Assembly			•
C	21	2	681 887 17 14	Hood Latch Bracket	•		
C	22	2	681 880 02 60	Hood Latch Assembly	•		



GRILLE AND NAMEPLATE

FREIGHTLINER 112

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	SET BACK FRONT AXLE	SET FRWD FRONT AXLE	HARD HAT
C	1	1	681 880 04 85	Radiator Grill Assembly				•
B	1	1	681 880 06 85	Radiator Grill Assembly		•	•	
A	2	1	18-21270-000	Nameplate Logo	•			



FRONT FENDERS, SET-BACK AXLE

FREIGHTLINER 112

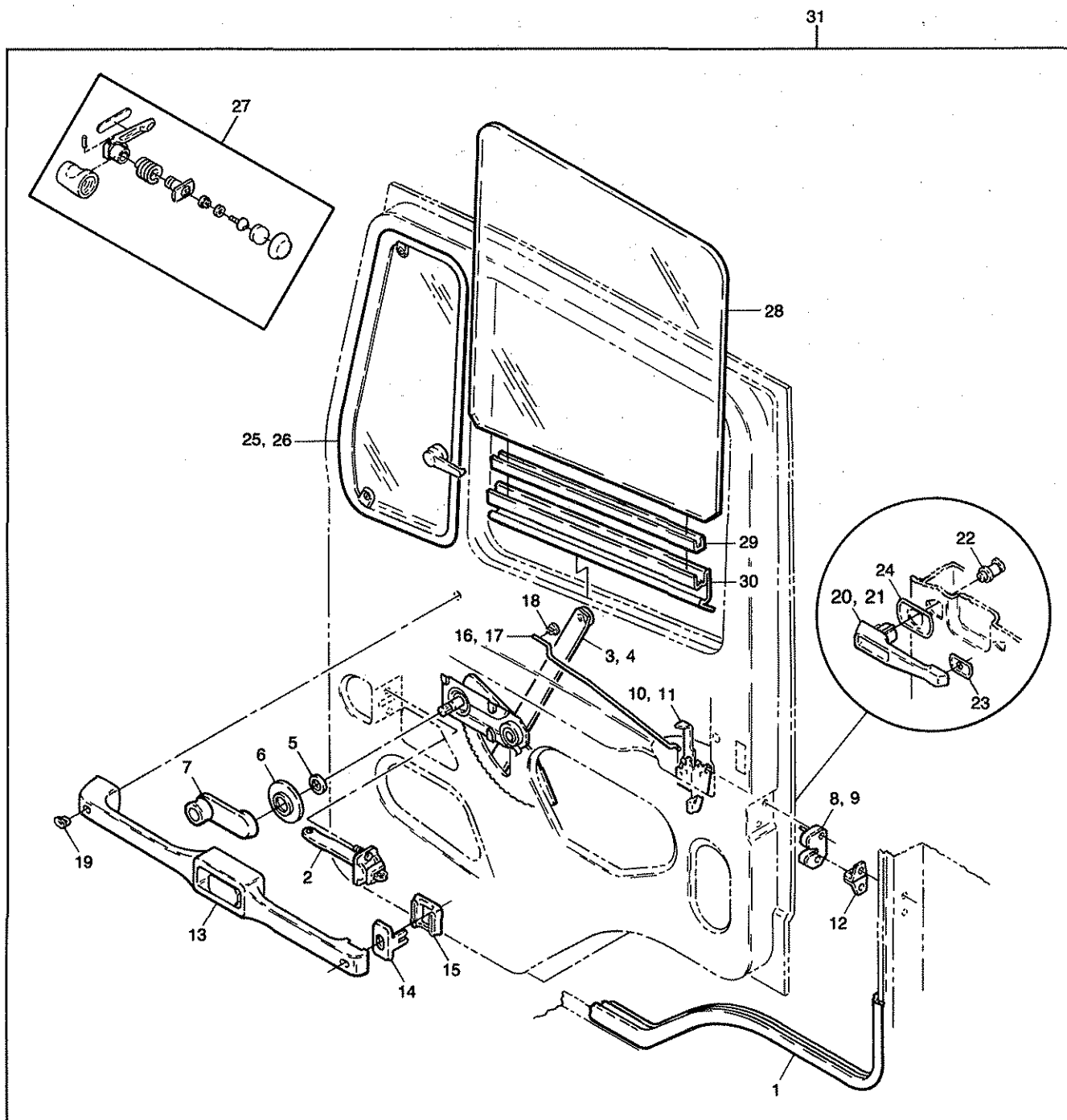
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	AIR TANKS IN LH STEPS	AIR TANKS IN RH STEPS
C	1	1	681 881 02 01	Left Set-back Axle Half Fender	•		
C	2	1	681 881 03 01	Right Set-back Axle Half Fender	•		
C	3	2	681 881 27 14	Left Outer Half Fender Bracket	•		•
C	4	1	681 881 31 14	Left Upper Outer Half Fender Bracket		•	
C	5	1	681 881 33 14	Left Lower Outer Half Fender Bracket		•	
C	6	2	681 881 28 14	Right Outer Half Fender Bracket	•	•	
C	7	1	681 881 32 14	Right Upper Outer Half Fender Bracket	•		•
C	8	1	681 881 34 14	Right Lower Outer Half Fender Bracket	•		•
C	9	1	681 881 23 14	Left Inner Half Fender Bracket	•		
C	10	1	681 881 24 14	Right Inner Half Fender Bracket	•		
C	11	2	681 881 25 14	Lower Inner Half Fender Bracket	•		
C	12	2	681 881 26 14	Upper Inner Half Fender Bracket	•		
C	13	4	681 883 00 32	Step Clamp	•		
C	14	4	681 881 00 13	Front Fender Mud Flap Spacer		•	

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



DOORS

FREIGHTLINER 112

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	ALL	RIGHT HAND	LEFT HAND
C	1	2	673 697 00 98	Door Weather Strip	•		
C	2	2	000 720 02 16	Door Check	•		
C	3	1	000 720 03 46	Right Window Regulator Assembly		•	
C	4	1	000 720 02 46	Left Window Regulator Assembly			•
C	5	2	673 725 00 98	Seal	•		
C	6	2	673 768 00 03	Door Regulator Handle Escutcheon	•		
C	7	2	673 760 00 02	Window Regulator Handle	•		
C	8	1	000 720 12 35	Right Outer Door Latch Assembly		•	
C	9	1	000 720 13 35	Left Outer Door Latch Assembly			•
C	10	1	000 720 14 35	Right Inner Door Latch Assembly		•	
C	11	1	000 720 15 35	Left Inner Door Latch Assembly			•
C	12	2	000 723 02 03	Door Latch Striker	•		
B	13	2	681 720 70 75	Inner Door Handle Assembly	•		
C	14	2	673 723 00 46	Door Lock, Knob	•		
C	15	2	673 723 00 83	Door Lock, Knob Guide	•		
C	16	1	673 723 00 69	Left Door Latch Link	•		
C	17	1	673 723 01 69	Right Door Latch Link	•		
C	18	4	673 988 01 78	Door Latch Rod Clip	•		
B	19	4	673 997 08 86	Plug	•		
C	20	1	BRS/593357	Left Outer Door Handle Assembly with Lock			•
C	21	1	BRS/593356	Right Outer Door Handle Assembly with Lock		•	
C	22	2	BRS/700063	Uncoded Cylinder Assembly	•		
C	23	2	381 766 01 97	Exterior Door Handle Seal	•		
C	24	2	381 766 02 97	Exterior Door Handle Seal	•		
C	25	1	681 720 03 55	Right Tinted Vent Window Assembly		•	
C	26	1	681 720 02 55	Left Tinted Vent Window Assembly			•
C	27	2	681 720 01 K1	Release Lever Service Kit	•		
C	28	2	681 725 01 10	Tinted Crankdown Window Glass	•		
A	29	2	109 735 00 21	Door Glass Cushion	•		
C	30	2	322 725 06 01	Door Glass Support	•		
C	31	1	681 720 06 K1	Right Service Door Tinted Window Kit		•	
C	31	1	681 720 05 K1	Left Service Door Tinted Window Kit			•

SAC = STOCK ACTIVITY CODE

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C—Indicates Slow Moving Parts

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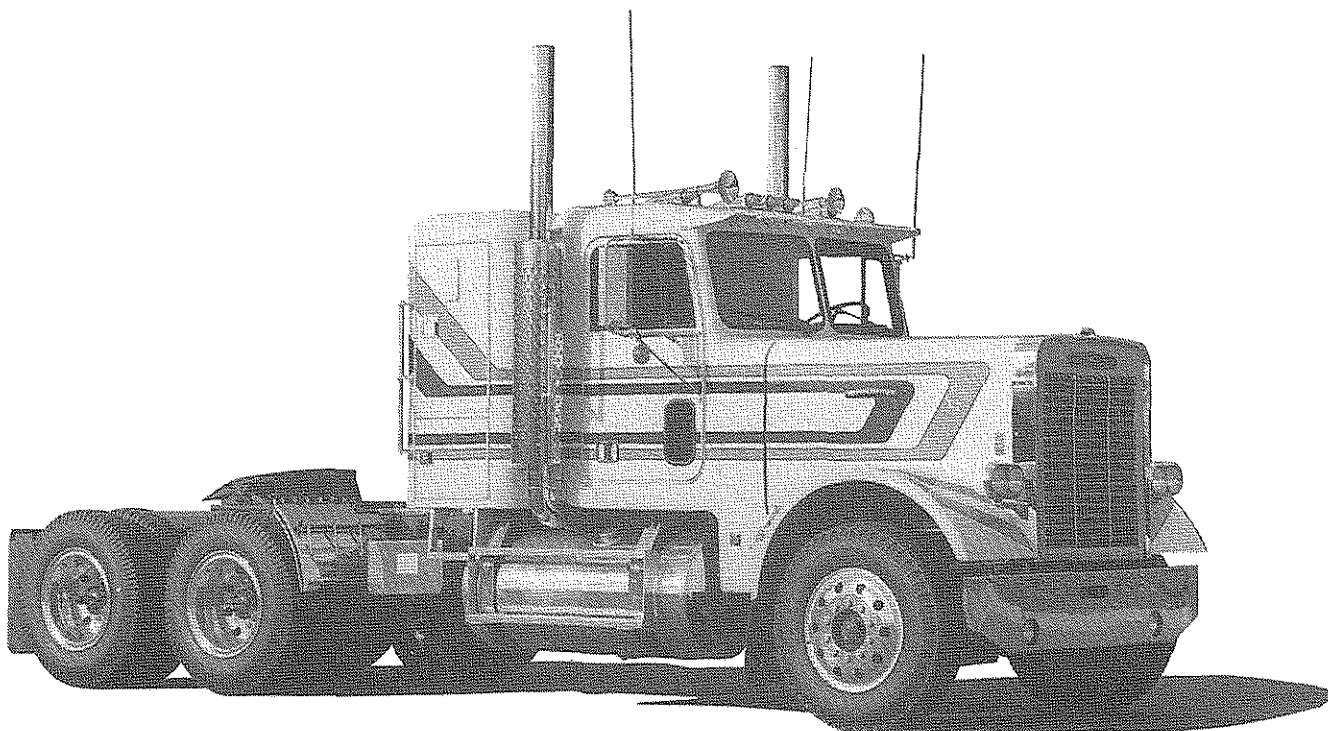
POST 1978, CONVENTIONAL

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	3	3/88 ★
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	11	3/88 ★
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★ Recent Change

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	63	3/88 ★
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★ Recent Change

INTRODUCTION**POST 1978, CONVENTIONAL****CONVENTIONAL MODELS POST JANUARY 1978**

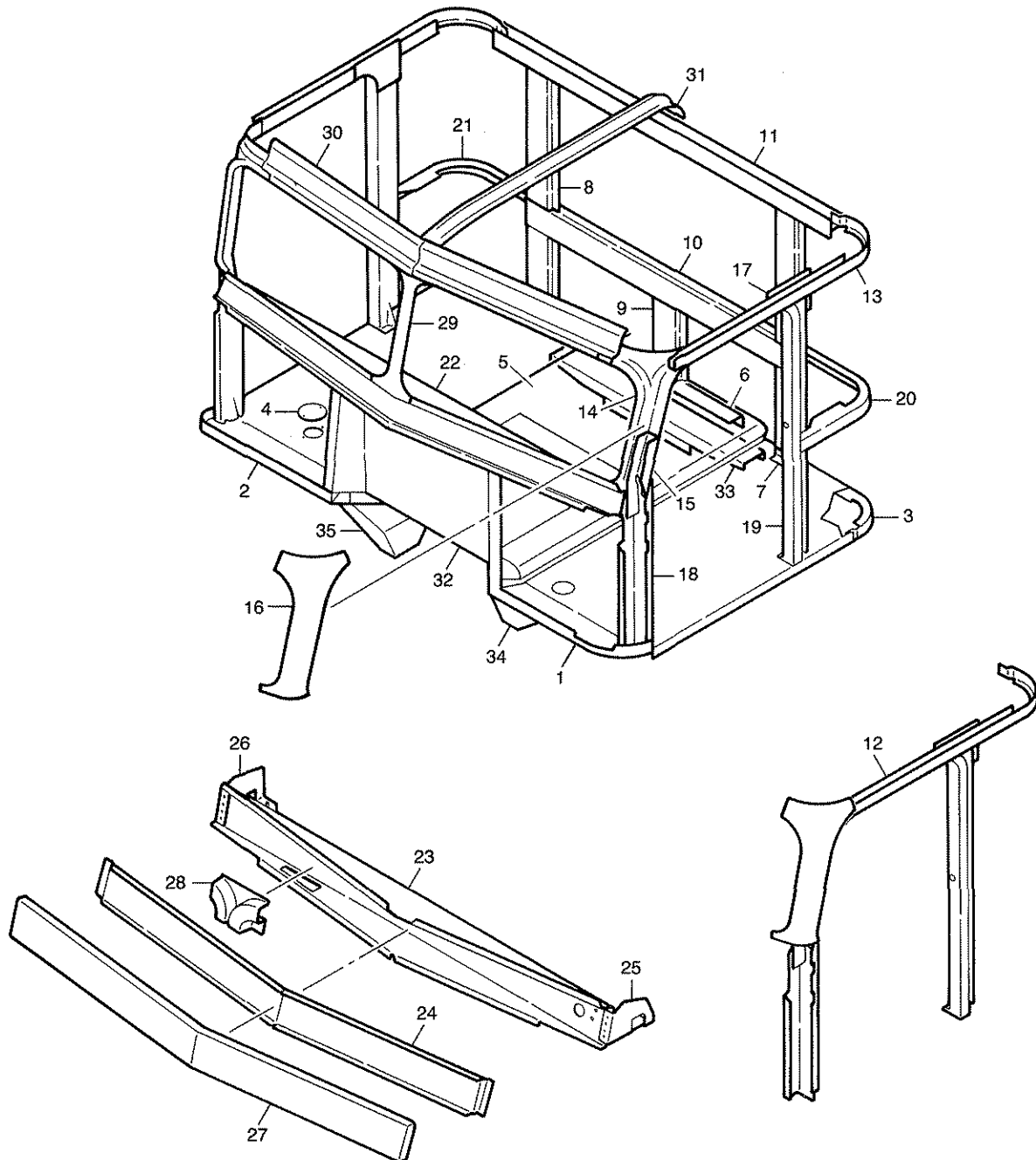
The purpose of this catalog is to assist in procurement of fundamental cab parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise a conventional cab. For example, items such as routine fasteners, gauges, dash parts, cab lining and interior trim pieces have been omitted. This booklet does, however, contain those parts that are most likely to become damaged as a result of an accident. This booklet is not intended to replace or supersede your present Freightliner Master Parts Book; it is to be used as an aid to and in conjunction with your present microfilmed Freightliner Master Parts Book.

The part numbers shown in this catalog were the most common parts used in production beginning in January, 1978. They cover conventional cabs, standard and heavy-duty, pre and post bulkhead doors, hoods and sleeper box connecting and mounting parts.

Freightliner's first conventional model was built in 1974. Obviously many changes and improvements have taken place since then. While this catalog covers the popular installations used in production from January, 1978 to date, many of the parts shown are applicable to prior production. It is recommended that the serial number specification sheet be checked when placing any firm order with your Freightliner Regional PDC.

POST 1978, CONVENTIONAL

CAB FRAME ASSEMBLY
PRE 1980, BULKHEAD DOOR



**CAB FRAME ASSEMBLY
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1	A18-15892-004	Left Deck Assembly
C	2	1	A18-16449-000	Right Assembly Deck
B	3	1	18-11415-006	Rear Deck Angle (Standard Cab)
C	NS	1	18-15919-000	Left Deck Angle Extension (Heavy-Duty Cab)
C	NS	1	18-15919-001	Right Deck Angle Extension (Heavy-Duty Cab)
B	NS	1	18-16216-000	Rear Deck Angle (Heavy-Duty Cab)
C	NS	1	18-16001-000	Left Front Deck Angle
C	NS	1	18-16001-001	Right Front Deck Angle
C	4	1	18-16297-000	Right Deck Access Hole Cover
C	5	1	B18-20674-000	Tunnel Assembly, Inline-12V71-3408 (Standard Cab)
C	NS	1	B18-20674-001	Tunnel Assembly, 6V and 8V DDE (Standard Cab)
C	NS	1	B18-20674-002	Tunnel Assembly, Inline-12V71-3408 (Heavy-Duty Cab)
C	NS	1	B18-20674-003	Tunnel Assembly, 6V and 8V DDE (Standard Cab)
C	6	1	E18-20259-000	Rear Center Tunnel Angle
C	7	3	18-15384-000	Rear Tunnel Angle
A	8	2	18-11524-000	Rear Upright Channel
C	9	1	18-11524-007	Rear Center Upright Channel
B	10	1	18-16095-000	Rear Horizontal Channel
B	11	1	18-11523-004	Rear Top Beam
B	12	1	B18-15146-004	Left Door Opening Frame Assembly
B	NS	1	B18-15146-003	Right Door Opening Frame Assembly
				<i>Door Opening Frame Assembly Includes the Following:*</i>
C	13	1	18-11515-018	* Left Door Lintel
B	NS	1	18-11515-019	* Right Door Lintel
C	NS	1	A18-16445-007	* Left Upper Door Post Assembly
C	—	1	A18-16445-003	* Right Upper Door Post Assembly
				<i>Upper Door Post Assembly Consists of:**</i>
B	14	1	18-11517-000	** Left Upper Forward Door Post
B	NS	1	18-11517-001	** Right Upper Forward Door Post
C	15	1	18-11520-000	** Left Forward Bracket Reinforcement Post
C	NS	1	18-11520-001	** Right Forward Bracket Reinforcement Post
C	16	1	18-11357-002	** Left Upper Door Post Cover
C	NS	1	18-11357-003	** Right Upper Door Post Cover
C	17	1	18-16494-001	* Left or Right Rear Door Post Gusset
B	18	1	A18-11518-000	* Left Lower Forward Post Assembly
A	NS	1	A18-11518-001	* Right Lower Forward Post Assembly
A	19	1	A18-15057-000	* Left Rear Door Post Assembly
B	NS	1	A18-15057-001	* Right Rear Door Post Assembly

SAC = STOCK ACTIVITY CODE

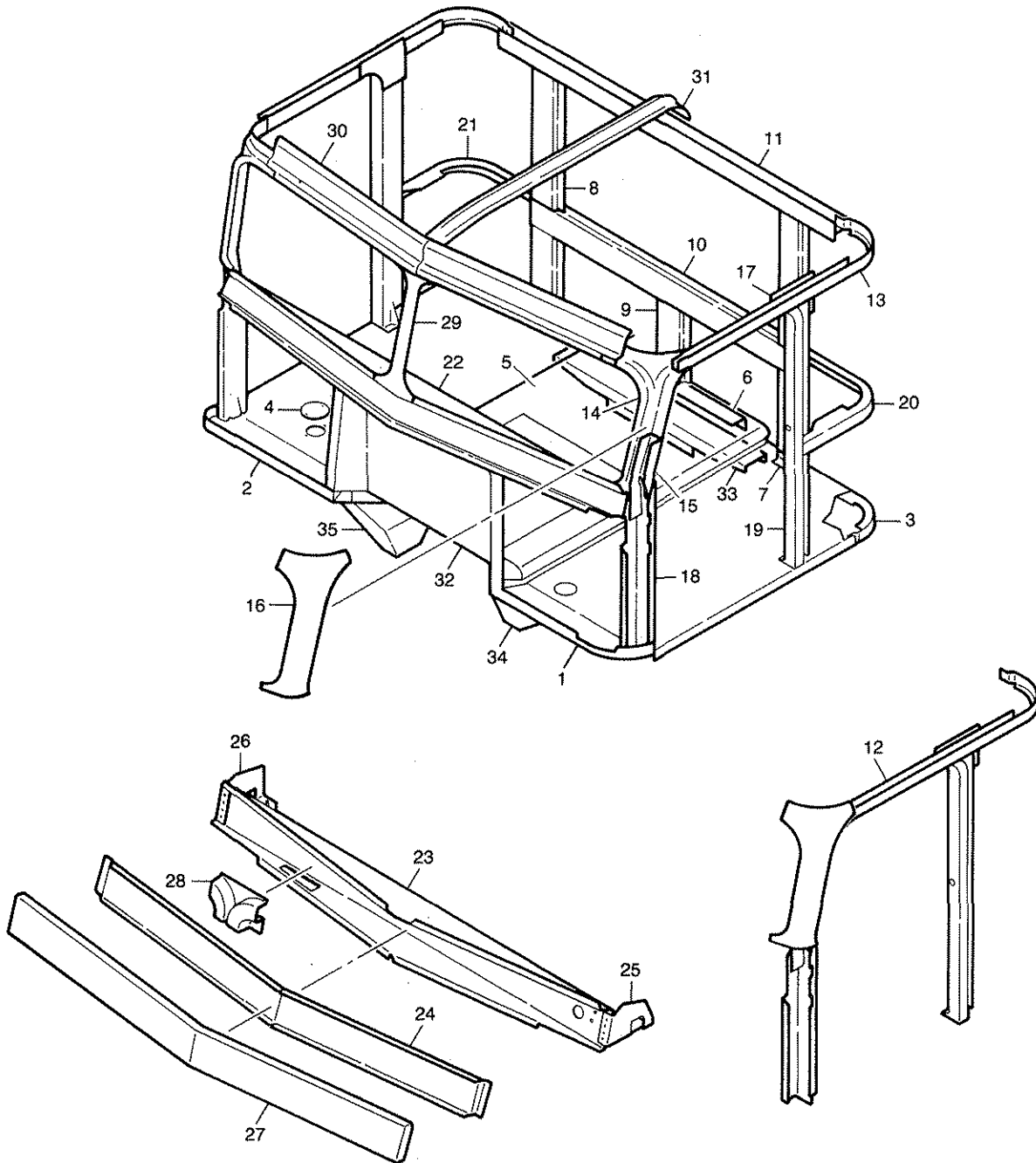
A—Indicates Fast Moving Parts

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POST 1978, CONVENTIONAL

CAB FRAME ASSEMBLY
PRE 1980, BULKHEAD DOOR



**CAB FRAME ASSEMBLY
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	20	1	18-15920-000	Left Door Post Support Angle
	21	1	18-15920-001	Right Door Post Support Angle
C	22	1	B18-15160-001	Nose Beam Assembly
				<i>Nose Beam Consists of:</i>
C	23	1	A18-15023-000	* Nose Beam Assembly
C	24	1	18-16296-000	* Nose Beam Cover
C	25	1	A18-12443-001	* Left Nose Beam Bracket Assembly
C	26	1	A18-10999-002	* Right Nose Beam Bracket Assembly
C	27	1	18-11382-002	* Insulation
C	28	1	22-16173-001	* Air Deflector
A	29	1	A18-12380-000	Center Windshield Post Assembly
C	30	1	A18-16271-002	Windshield Header Assembly
B	31	1	18-23035-007	Center Roof Bow
C	32	1	18-16125-000	Center Firewall
C	NS	1	18-15068-000	Firewall Brace to Dash
B	33	1	A18-16407-001	Rear Cab Mount Assembly
C	NS	1	18-16450-000	Heat Shield
C	NS	2	18-17420-000	Bearing Plate
C	34	1	A18-17422-000	Left Forward Support Assembly
C	35	1	A18-17422-001	Right Forward Support Assembly

SAC = STOCK ACTIVITY CODE

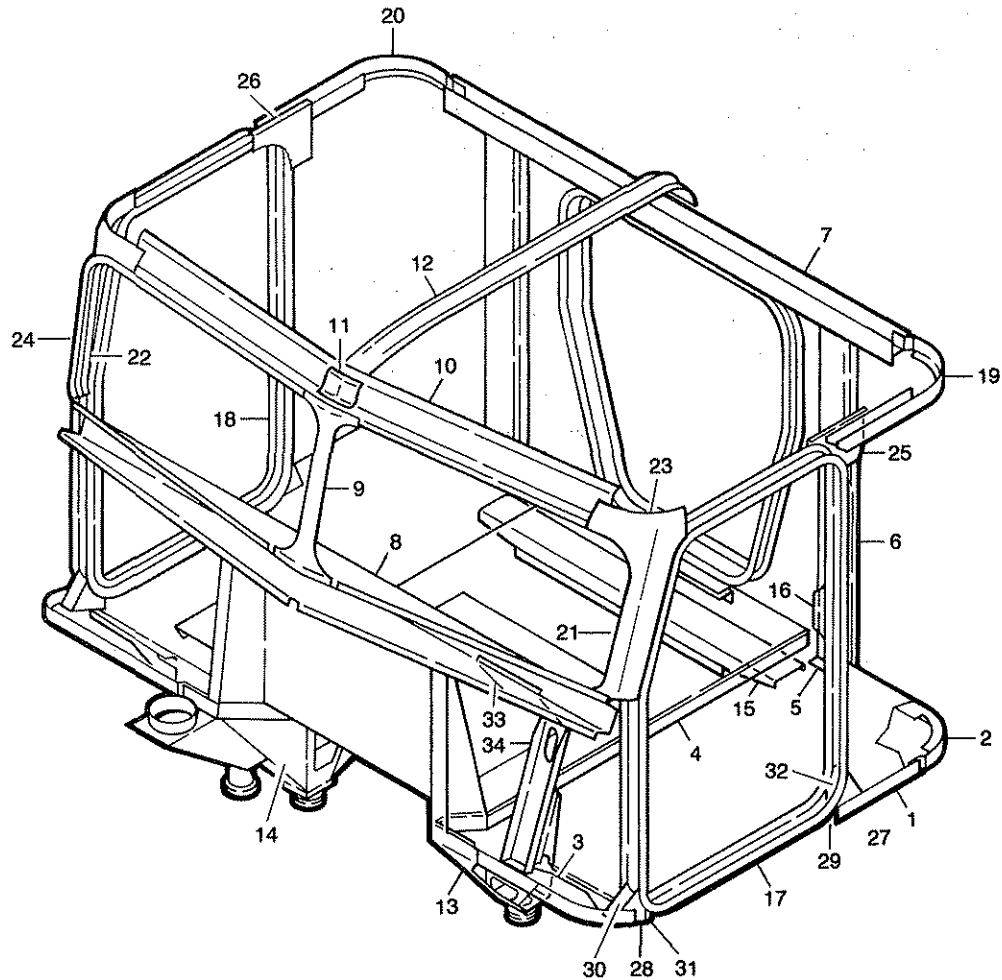
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POST 1978, CONVENTIONAL

CAB FRAME ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB FRAME ASSEMBLY
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1	A18-20720-002	Left Deck Assembly
C	NS	1	A18-20391-000	Right Assembly Deck
C	NS	1	18-18376-002	Heat Shield
B	2	1	18-16216-000	Rear Deck Angle
C	NS	1	E22-22182-000	Tie In Angle
B	NS	1	E22-22044-000	Conventional Boot Frame
B	NS	1	E22-22045-000	Conventional Support Angle
C	NS	1	E18-20259-000	Rear Tunnel Angle
C	NS	1	18-16297-000	Right Deck Access Hole Cover
C	3	1	18-20279-000	Left Door Post Support Strut
C	NS	1	18-20279-001	Right Door Post Support Strut
C	4	1	A18-20328-008	Tunnel Assembly (Standard Aluminum)
C	4	1	A18-20328-010	Tunnel Assembly (Heavy-Duty Steel)
C	5	3	18-15384-000	Rear Tunnel Angle
A	6	2	18-11524-000	Rear Channel Post
B	7	1	18-11523-004	Rear Top Beam
C	8	1	A18-20345-003	Nose Beam Assembly
A	9	1	A18-12380-000	Center Windshield Post Assembly
B	10	1	A18-18394-003	Windshield Header Assembly
C	11	1	18-20138-000	Header Beam Splice Plate
B	12	1	18-23035-007	Center Roof Bow
C	NS	1	18-22755-000	Center Firewall Assembly
C	13	1	A18-20309-000	Left Forward Mount Assembly (Beginning May, 1980)
C	14	1	A18-20310-003	Right Forward Mount Assembly (Beginning May, 1980)
B	15	1	A18-16407-001	Rear Mount Assembly
C	NS	1	18-20642-000	Cab Mount Gasket
B	16	2	18-17733-000	Flange Seal Bracket
A	17	1	A18-19002-004	Left Door Opening Frame Assembly
A	18	1	A18-19002-005	Right Door Opening Frame Assembly
B	19	1	18-17649-016	Left Top Side Beam
A	20	1	18-17649-017	Right Top Side Beam
A	21	1	18-19005-004	Left Front Door Post
A	22	1	18-19005-003	Right Front Door Post
B	23	1	18-21399-000	Left Upper Door Post Cover
B	24	1	18-21399-001	Right Upper Door Post Cover

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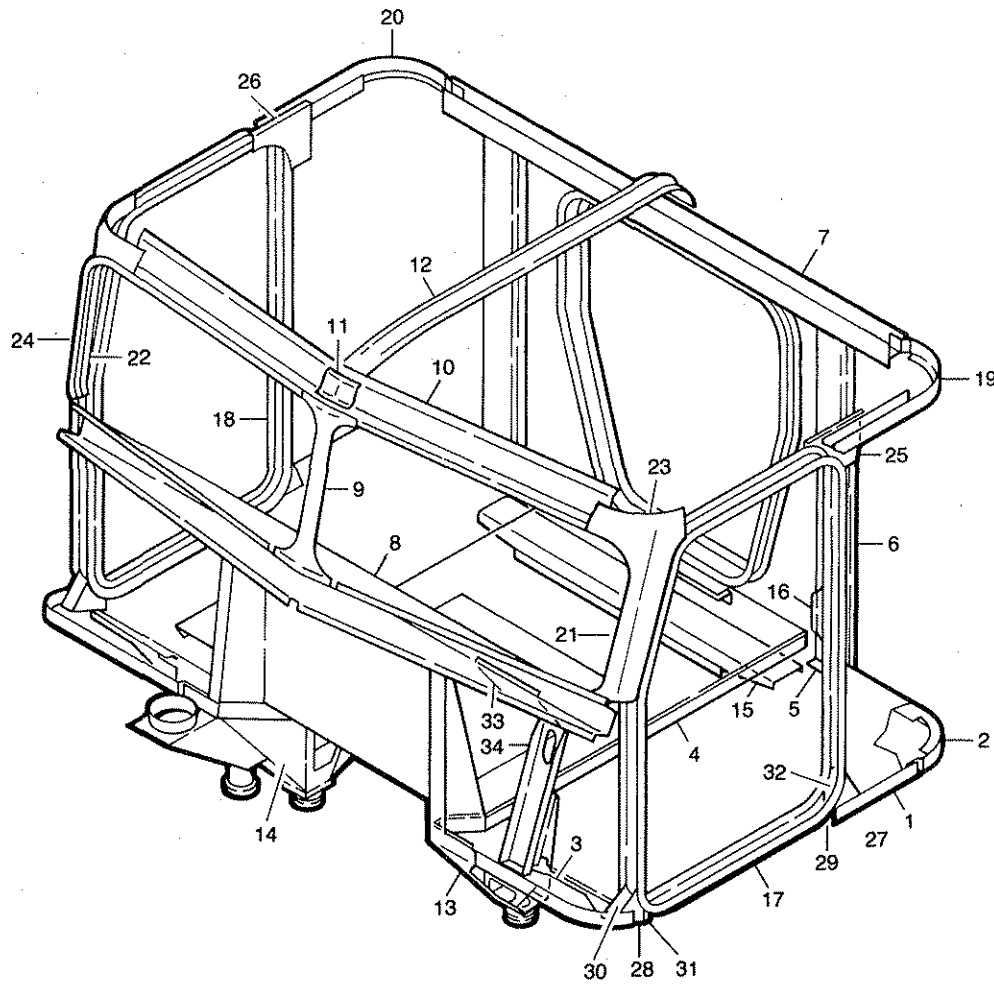
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POST 1978, CONVENTIONAL

CAB FRAME ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB FRAME ASSEMBLY
POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	25	1	18-18375-006	Left and Right Door Post Gusset
B	27	2	18-17749-001	Left or Right Rear Door Frame Reinforcement
A	28	2	18-17750-000	Left or Right Forward Door Frame Reinforcement
B	29	2	18-19191-000	Left or Right Rear Door Frame Cover Plate
B	30	1	18-19191-001	Left Forward Door Frame Cover Plate
C	NS	1	18-19191-002	Right Forward Door Frame Cover Plate
C	31	2	18-19490-000	Left or Right Forward Door Frame Plug
B	32	1	18-19490-001	Left or Right Rear Door Frame Plug
C	NS	1	A18-20949-000	Tapping Plate Assembly
C	33	1	18-18381-000	Strong Column Bracket
A	34	1	18-11494-000	Strong Column Channel Mount

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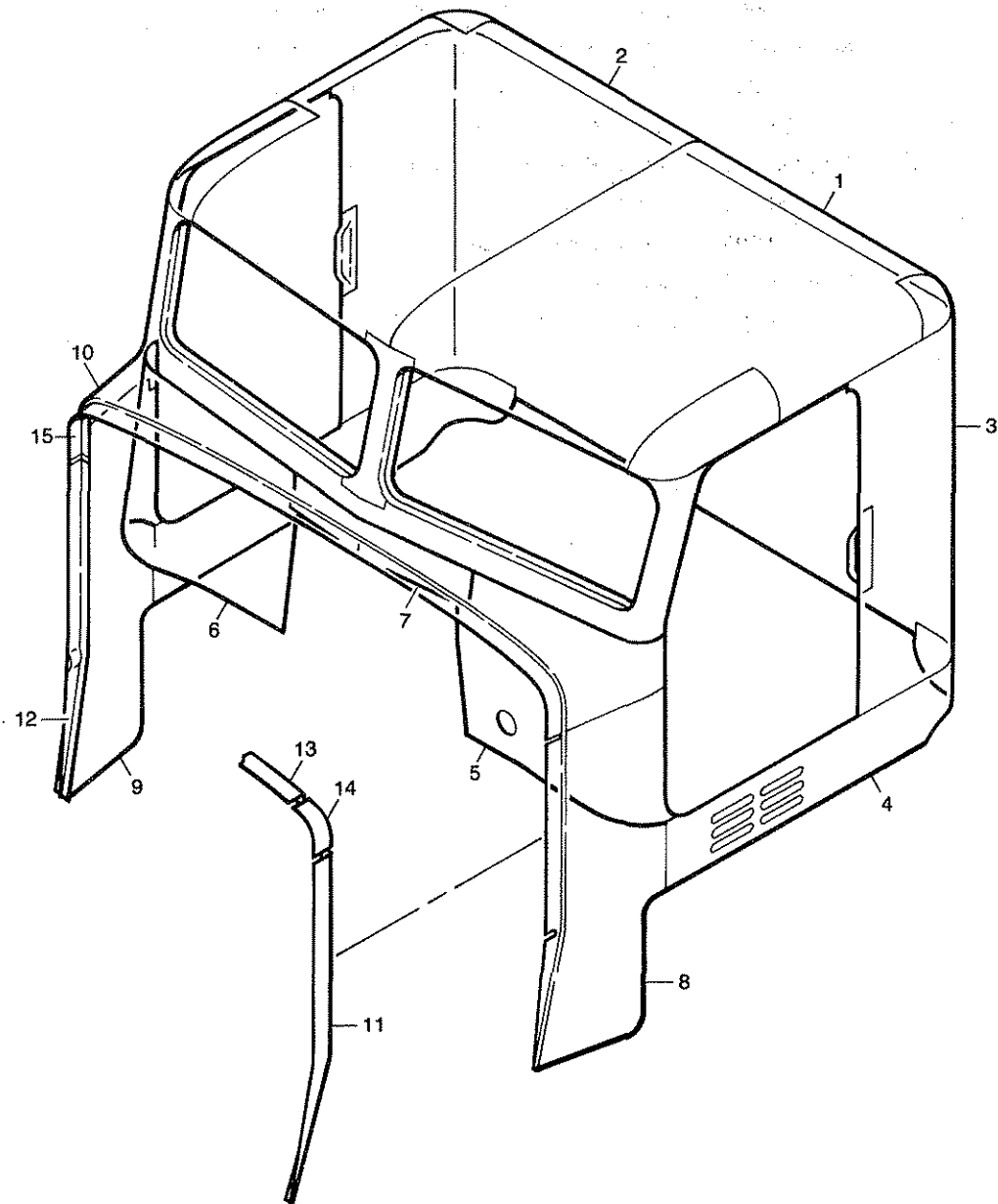
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POST 1978, CONVENTIONAL

CAB SKIN
PRE 1980, BULKHEAD DOOR



CAB SKIN
PRE 1980, BULKHEAD DOOR

POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	B18-16261-004	Left Roof Skin Assembly
B	2	1	B18-16261-005	Right Roof Skin Assembly
B	3	1	18-15071-000	Skin Back
B	4	1	18-15072-002	Left Rear and Side Skirt
B	NS	1	18-15072-003	Right Rear and Side Skirt
C	5	1	18-15086-003	Left Upper Nose Section
C	6	1	18-15086-001	Right Upper Nose Section
C	7	1	18-15173-000	Center Nose Beam Cover
A	8	1	18-15074-004	Left Lower Cowl Section
A	9	1	18-15074-005	Right Lower Cowl Section
B	10	1	18-15075-000	Top Cowl Section
B	11	1	18-16307-000	Left Side Cowl Stiffener
A	12	1	18-16307-001	Right Side Cowl Stiffener
B	13	1	18-15372-000	Top Center Cowl Stiffener
B	14	1	18-15371-004	Left Top Cowl Stiffener
B	15	1	18-15371-005	Right Top Cowl Stiffener
B	NS	2	18-10656-003	Skirt Stiffener

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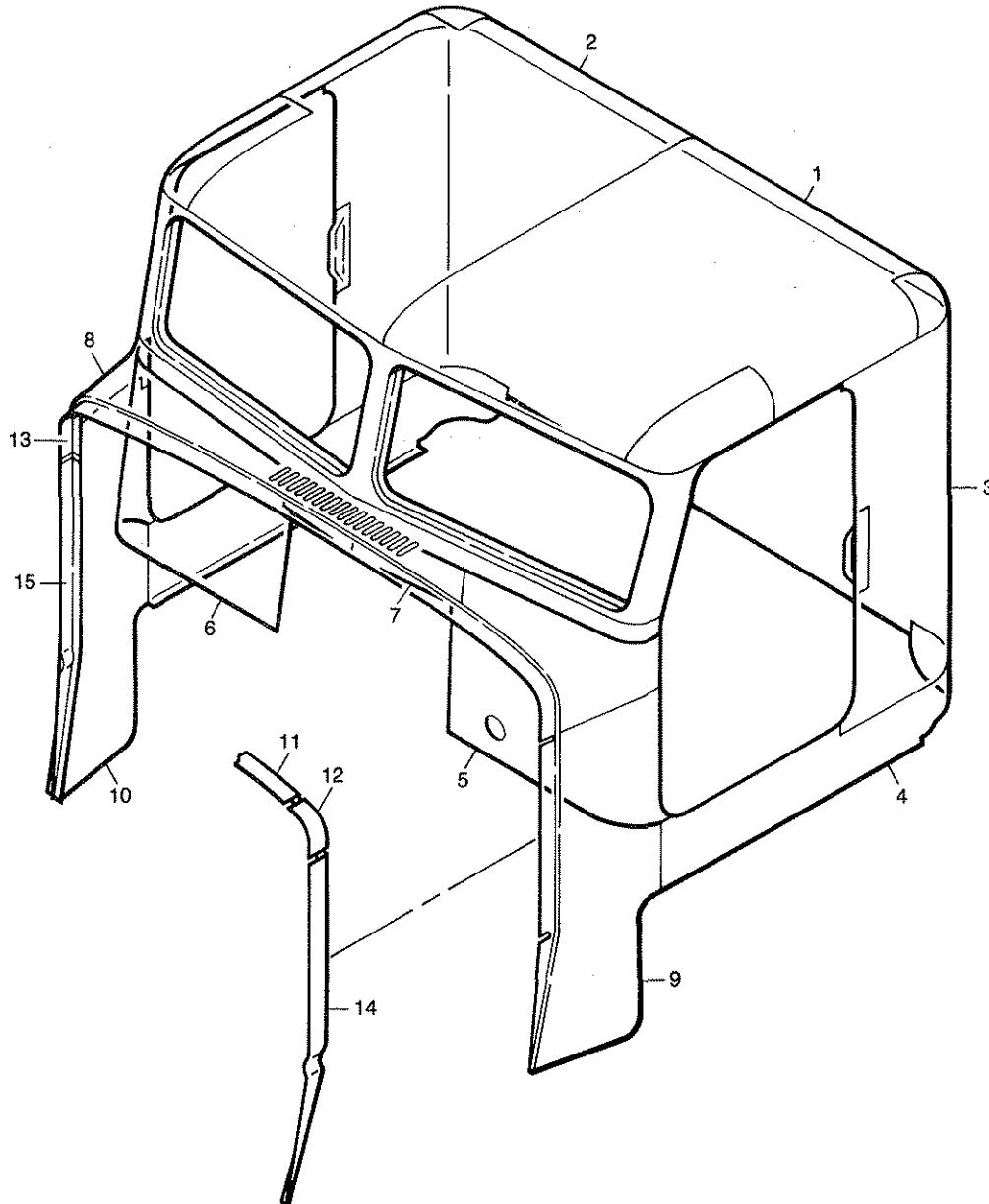
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POST 1978, CONVENTIONAL

CAB SKIN
POST 1980, BULKHEAD DOOR



**CAB SKIN
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	B18-16261-004	Left Roof Skin Assembly
B	2	1	B18-16261-005	Right Roof Skin Assembly
B	3	1	18-18964-002	Rear Cab Skin With Sleeper and Walk-In
A	NS	1	18-18964-000	Rear Cab Skin Without Sleeper or With Sleeper and Standard Crawl Thru
B	NS	1	22-16142-001	Crawl Frame Opening
C	NS	1	22-17198-000	Sleeper Support Angle
B	4	1	18-21070-000	Left Rear and Side Skirt
A	NS	1	18-21070-001	Right Rear and Side Skirt
C	NS	2	18-17951-000	Reinforced Door Striker
C	5	1	18-20687-000	Left Upper Nose Section
B	6	1	18-20687-001	Right Upper Nose Section
C	7	1	18-15173-001	Center Nose Beam Cover
B	8	1	18-18970-002	Top Cowl Section
A	9	1	18-18957-004	Left Lower Cowl Section
A	10	1	18-18957-005	Right Lower Cowl Section
B	NS	1	18-15668-013	Left Lower Cowl Section for Cowl Air Intake
A	NS	1	18-15668-012	Right Lower Cowl Section for Cowl Air Intake
B	11	1	18-15372-000	Center Top Cowl Stiffener
C	12	1	18-15371-004	Left Top Cowl Stiffener
B	13	1	18-15371-005	Right Top Cowl Stiffener
B	14	1	18-16307-000	Left Side Cowl Stiffener
A	15	1	18-16307-001	Right Side Cowl Stiffener
B	NS	1	18-20144-000	Left Cowl/Firewall Support for Non-Firewall Mounted Cleaner
A	NS	1	18-20144-001	Right Cowl/Firewall Support for Non-Firewall Mounted Cleaner
C	NS	1	E18-15670-003	Left Reinforced Plate
B	NS	1	E18-15670-000	Right Reinforced Plate
C	NS	2	03-14478-000	Support Angle
B	NS	2	18-10656-003	Skirt Stiffener

SAC = STOCK ACTIVITY CODE

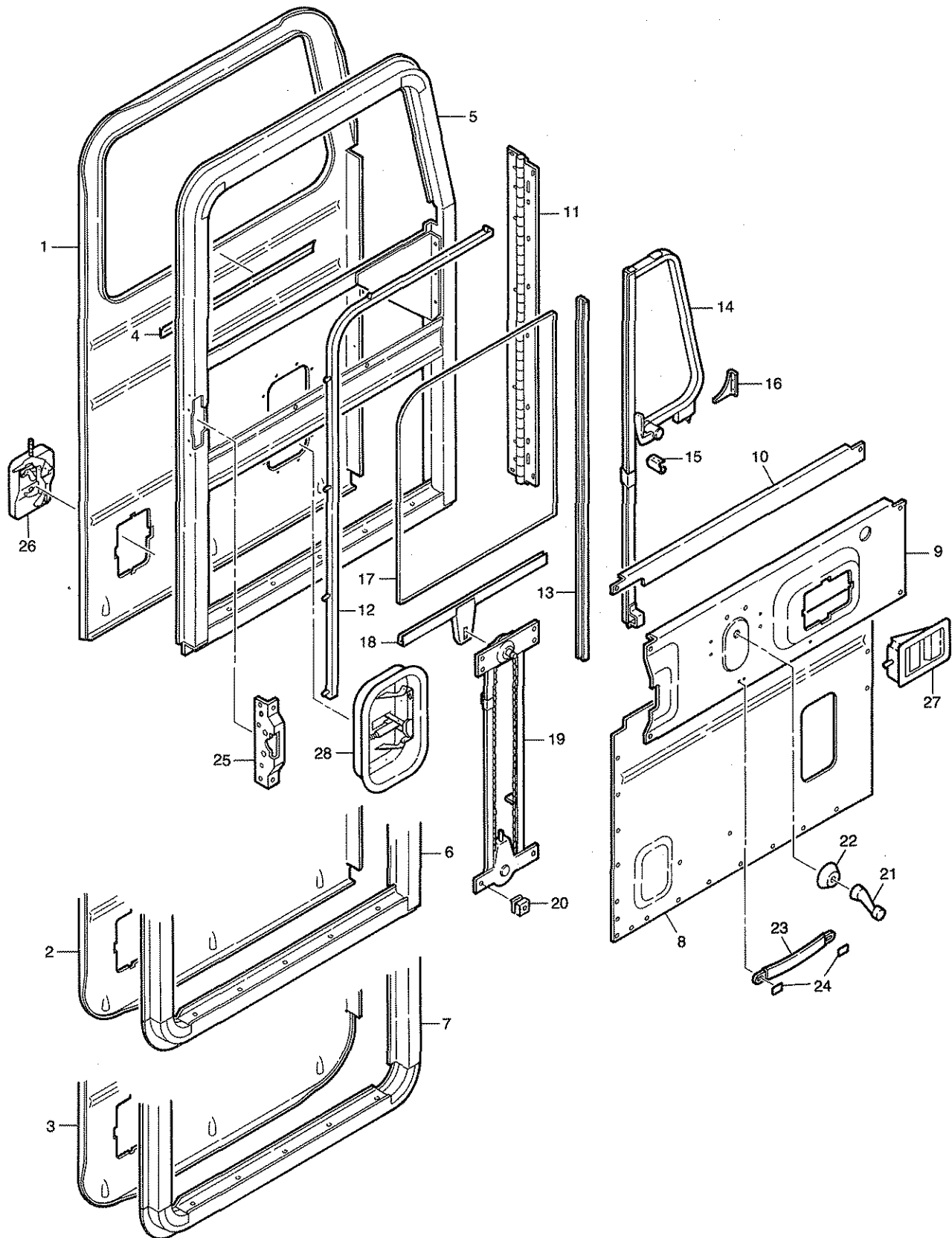
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POST 1978, CONVENTIONAL

CAB DOOR—LEFT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—LEFT HAND
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	18-15049-000	Outside Panel (SC)
B	2	1	18-18235-000	Outside Panel (SR)
C	3	1	18-14995-005	Outside Panel (RC) (Used With A18-14740-001 Hinge)
C	NS	1	18-14995-000	Outside Panel (RC) (Used With 18-16009-000 Hinge)
A	4	1	18-18966-000	Door Glass Seal
B	5	1	A18-15047-000	Frame Assembly (SC)
C	6	1	A18-17277-000	Frame Assembly (SR)
C	7	1	A18-14994-000	Frame Assembly (RC)
C	NS	1	22-19565-000	Lower Mirror Bracket Reinforcement
C	8	1	18-15048-000	Lower Inside Panel (SC)
C	NS	1	18-18237-000	Lower Inside Panel (SR)
C	NS	1	18-14997-000	Lower Inside Panel (RC)
A	9	1	18-14992-002	Upper Inside Panel (Woodgrain)
A	NS	1	18-14992-000	Upper Inside Panel (Plain)
A	10	1	E18-18789-000	Upper Panel Stiffener
A	11	1	18-09566-002	Hinge (SC and SR) 1/4" Notches Both Ends (33 1/2" Long)
A	NS	1	18-09566-000	Hinge (SC and SR) No Notches (33 1/2" Long)
B	NS	1	A18-14740-001	Hinge (RC) (29" Long)
C	NS	1	18-16009-000	Hinge (RC) (29 3/8" Long)
A	12	1	A18-09917-000	Glass Channel Assembly
A	13	1	TRY/8240E	Glass Channel Assembly (Also Serviced W/Wing Window Assembly)
A	14	1	B18-11900-002	Wing Window Assembly (Tinted)
A	NS	1	B18-11900-000	Wing Window Assembly (Clear) See Page 24 for Replaceable Components
B	15	1	A18-12276-000	Wing Window Bracket Assembly
C	16	1	18-11743-000	Wing Window Filler
C	NS	1	WAF/1715	Wing Window Adjustment Hole Plug
C	17	1	18-12309-001	Tinted Glass
C	NS	1	18-12309-000	Clear Glass
A	18	1	A18-12347-000	Glass Lift Assembly
B	NS	2	48-02209-626	Glazing Tape (Serviced in Feet)
A	19	1	A18-12600-002	Regulator Assembly
				<i>Regulator Assembly Includes:</i>
B	20	6	22-16005-000	* Spacer Nut
A	21	1	HN/85LRS	Handle Kit
				<i>Handle Kit Includes:</i>
A		1	HN/85	* Handle
A		1	HN/60-27	* Screw

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

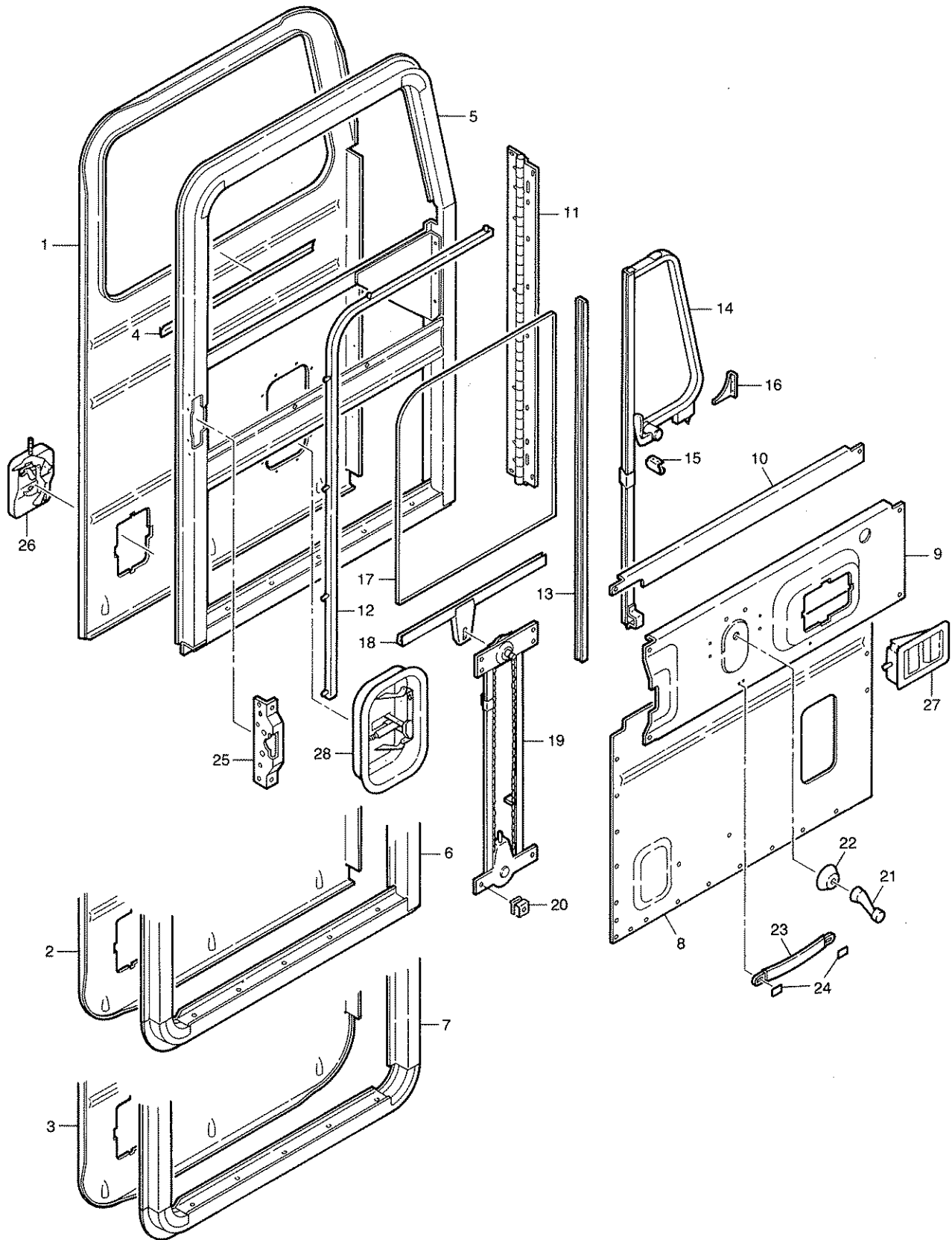
(SC) = Square Corners

(SR) = Square Forward, Round Aft Corners

(RC) = Round Corners

POST 1978, CONVENTIONAL

CAB DOOR—LEFT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—LEFT HAND
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	22	1	AAC/323	Rosette
A	23	1	18-14194-001	Door Pull Handle
A	NS	2	PHH/533	Door Pull Bracket
A	24	2	18-14561-000	Door Pull Bracket Insert
A	25	1	AVA/28907	Door Striker Latch
A	26	1	AVA/43043	Exterior Handle
B	NS	1	AVA/32607	Exterior Handle Rod to Latch
A	27	1	AVA/28903	Interior Handle
A	NS	1	AVA/32608	Interior Handle Latch Release Rod to Exterior Handle
B	NS	1	AVA/28908	Interior Handle Interior Lock Rod to Exterior Handle
A	NS	5	AVA/27800	Clip Rod Retainer (Green)
A	NS	2	AVA/27799	Clip Rod Retainer (Black)
A	28	1	A18-11400-006	Ventilator Assembly (See Page 26 for Replacement Components)
B	NS	1	PSB 18-005	Door Lock Set—"Parts Sales Bulletin"
A	NS	1	18-14569-001	Lock Retainer (Spring Clip)
B	NS	1	23-10298-025	Lock Ring (1/4" E Ring)

SAC = STOCK ACTIVITY CODE

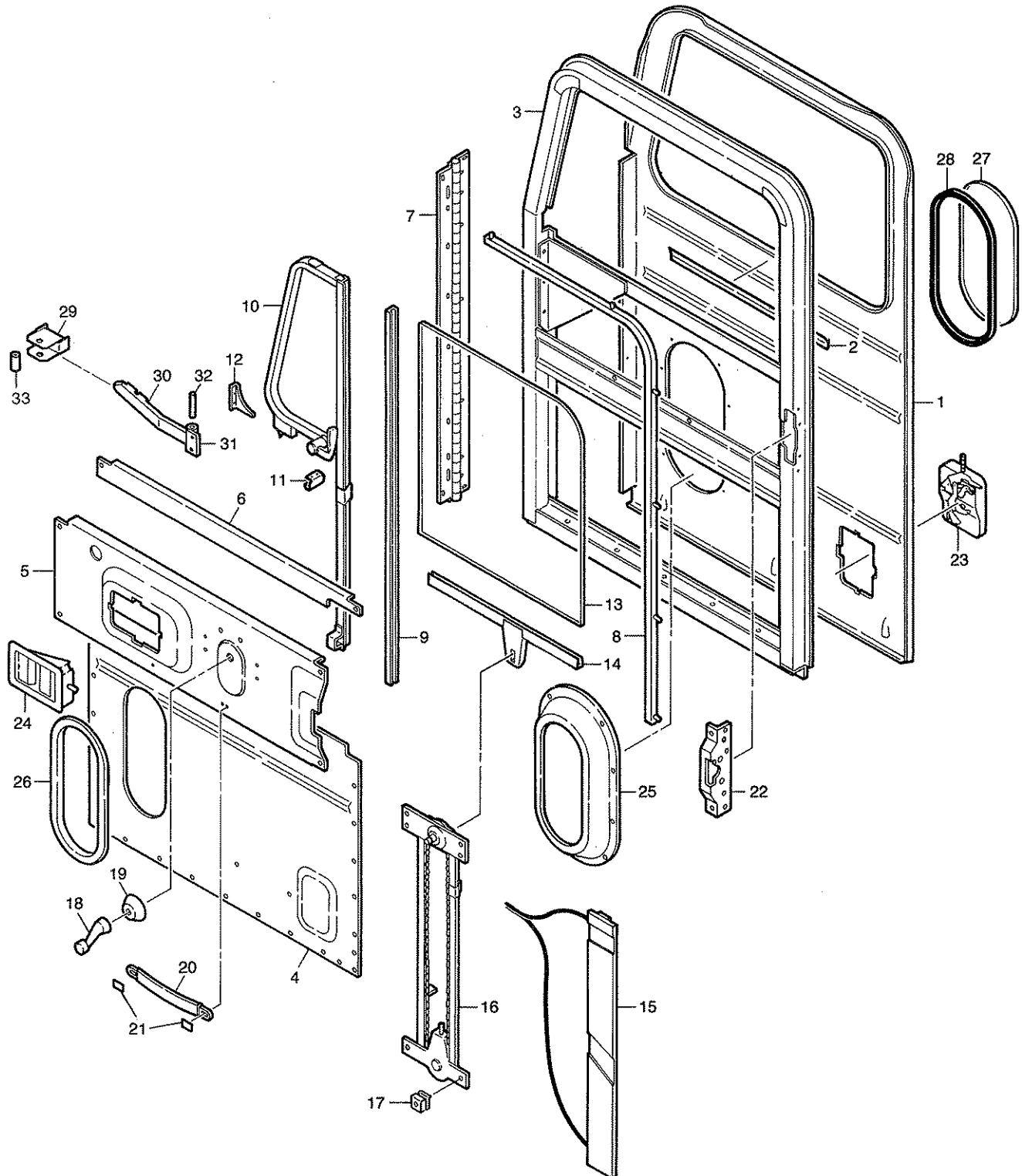
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—RIGHT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—RIGHT HAND
PRE 1980, BULKHEAD DOOR**
POST. 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	18-15049-002	Outside Panel W/Window (SC)
B	NS	1	18-15049-001	Outside Panel W/Vent (SC)
C	NS	1	18-15049-004	Outside Panel (SR) (No Cut-Outs)
B	NS	1	18-18235-002	Outside Panel W/Window (SR)
C	NS	1	18-18235-001	Outside Panel W/Vent (SR)
C	NS	1	18-18235-004	Outside Panel (SR) (No Cut-Outs)
C	NS	1	18-14995-007	Outside Panel W/Window (RC) (Used With A18-14740-001 Hinge)
C	NS	1	18-14995-006	Outside Panel W/Vent (RC) (Used With A18-14740-001 Hinge)
C	NS	1	18-14995-009	Outside Panel (RC) (No Cut-Outs) (Used With A18-14740-001 Hinge)
C	NS	1	18-14995-002	Outside Panel W/Window (RC) (Used With 18-16009-000 Hinge)
C	NS	1	18-14995-001	Outside Panel W/Vent (RC) (Used With 18-16009-000 Hinge)
A	2	1	18-18966-000	Door Glass Seal
B	3	1	A18-15047-001	Frame Assembly (SC)
C	NS	1	A18-17277-001	Frame Assembly (SR)
C	NS	1	A18-14994-001	Frame Assembly (RC)
C	NS	1	22-19565-001	Lower Mirror Bracket Reinforcement
C	4	1	18-15048-002	Lower Inside Panel W/Window (SC)
C	NS	1	18-15048-001	Lower Inside Panel W/Vent (SC)
C	NS	1	18-15048-006	Lower Inside Panel (SC) (No Cut-Outs)
C	NS	1	18-18237-002	Lower Inside Panel W/Window (SR)
C	NS	1	18-18237-001	Lower Inside Panel W/Vent (SR)
C	NS	1	18-18237-004	Lower Inside Panel (SR) (No Cut-Outs)
C	NS	1	18-14997-002	Lower Inside Panel W/Window (RC)
C	NS	1	18-14997-001	Lower Inside Panel W/Vent (RC)
C	NS	1	18-14997-006	Lower Inside Panel (RC) (No Cut-Outs)
A	5	1	18-14992-003	Upper Inside Panel (Woodgrain)
B	5	1	18-14992-001	Upper Inside Panel (Plain)
B	6	1	E18-18789-001	Upper Panel Stiffener
A	7	1	18-09566-002	Hinge (SC and SR) 1/4" Notches Both Ends (33 1/2" Long)
A	NS	1	18-09566-000	Hinge (SC and SR) No Notches (33 1/2" Long)
B	NS	1	A18-14740-001	Hinge (RC) (29" Long)
C	NS	1	18-16009-000	Hinge (RC) (29 3/8" Long)
A	8	1	A18-09917-000	Glass Channel Assembly
A	9	1	TRY-8240E	Glass Channel Assembly (Also Serviced W/Wing Window Assembly)
A	10	1	B18-11900-003	Wing Window Assembly (Tinted)
A	10	1	B18-11900-001	Wing Window Assembly (Clear) See Page 24 for Replaceable Components
B	11	1	A18-12276-000	Wing Window Bracket Assembly

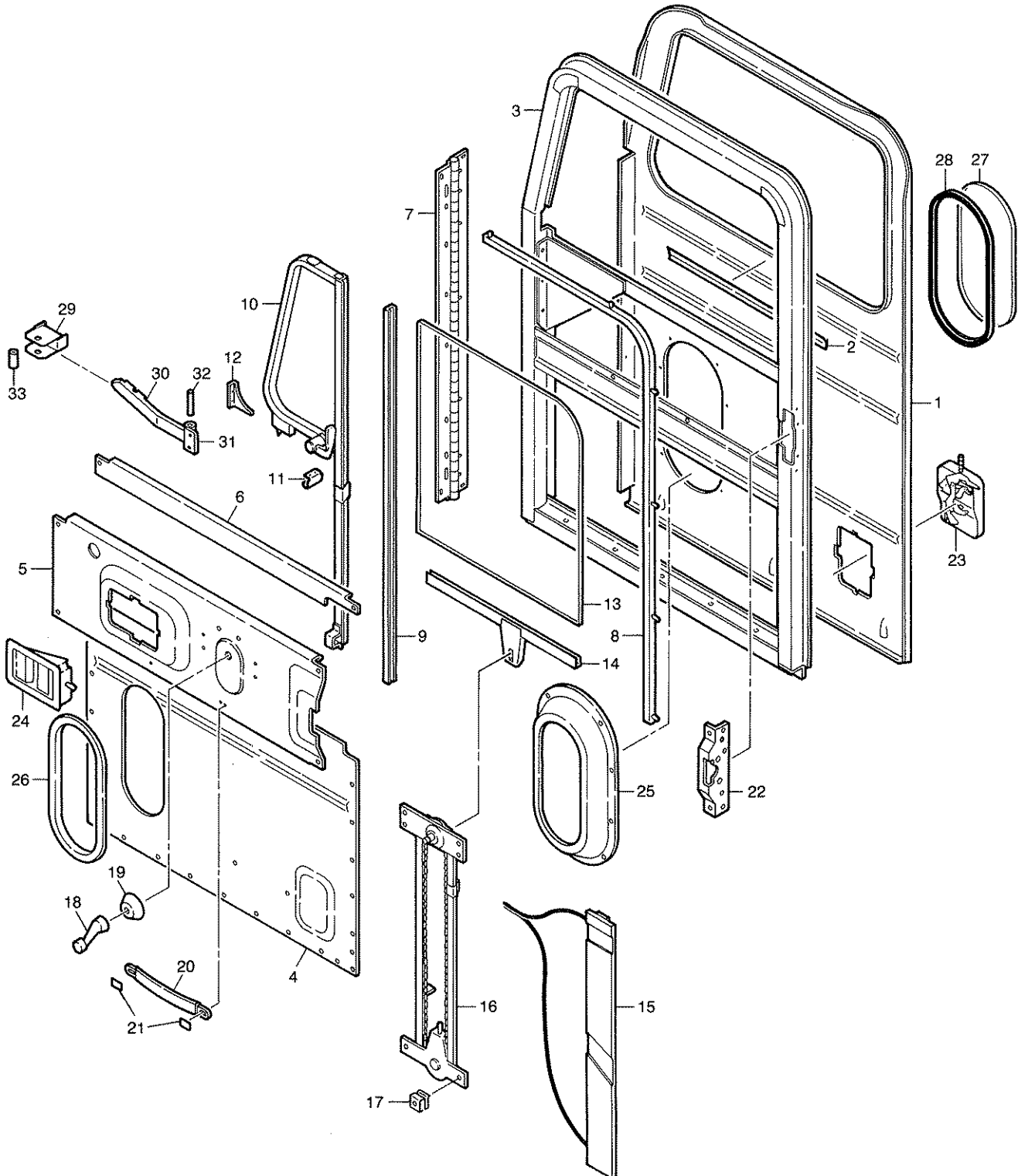
SAC = STOCK ACTIVITY CODE

 A—Indicates Fast Moving Parts
 B—Indicates Medium Moving Parts
 C—Indicates Slow Moving Parts

 (SC) = Square Corners
 (SR) = Square Forward, Round Aft Corners
 (RC) = Round Corners

POST 1978, CONVENTIONAL

CAB DOOR—RIGHT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—RIGHT HAND
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	12	1	18-11743-001	Wing Window Filler
B	NS	1	WAF/1715	Wing Window Adjustment Hole Plug
C	13	1	18-12309-001	Tinted Glass
C	13	1	18-12309-000	Clear Glass
A	14	1	A18-12347-000	Glass Lift Assembly (Crank Lift)
C	NS	1	ARS/505-1	Glass Lift Assembly (Air Lift)
B	NS	2	48-02209-626	Glazing Tape (Serviced in Feet)
B	15	1	ARS/CWL2FL1R	Air Window Kit
				<i>Air Window Kit Includes:</i>
C	NS	1	ARS/505-1	* Glass Lift Assembly
A	NS	1	ARS/BWC2FL1R	* Lift Cylinder
A	NS	1	ARS/ATV1S	Single Toggle Valve (In ARS/FL834R265B Kit Only)
A	NS	1	ARS/APV20A	Dual Push Valve (In ARS/FL834R265A Kit Only)
C	NS	1	22-11571-011	Single Toggle Label
C	NS	1	22-11571-010	Dual Push Label
A	16	1	A18-12600-002	Regulator Assembly
				<i>Regulator Assembly Includes:</i>
B	17	6	22-16005-000	* Spacer Nut
A	18	1	HN/85LRS	Handle Kit
				<i>Handle Kit Consists of:</i>
A	NS	1	HN/85	* Regulator Handle
A	NS	1	HN/60-27	* Screw and Star Lockwasher
A	19	1	AAC/323	Rosette
C	NS	1	23-09430-024	Chrome Plug (Air Window Lift)
A	20	1	18-14194-001	Door Pull Handle
A	NS	2	PHH/533	Door Pull Bracket
A	21	2	18-14561-000	Door Pull Bracket Insert
A	22	1	AVA/28906	Door Striker Latch
A	23	1	AVA/43042	Exterior Handle
B	NS	1	AVA/32607	Exterior Handle Rod to Latch
B	NS	1	PSB 18-005	Door Lock Set—"Parts Sales Bulletin"
A	NS	2	18-14569-001	Lock Retainer (Spring Clip)
B	NS	2	23-10298-025	Lock Ring (1/4" E Ring)
A	24	1	AVA/28902	Interior Handle
A	NS	1	AVA/32608	Interior Handle Latch Release Rod to Exterior Handle
A	NS	1	AVA/28506	Interior Handle Interior Lock Rod to Exterior Handle

SAC = STOCK ACTIVITY CODE

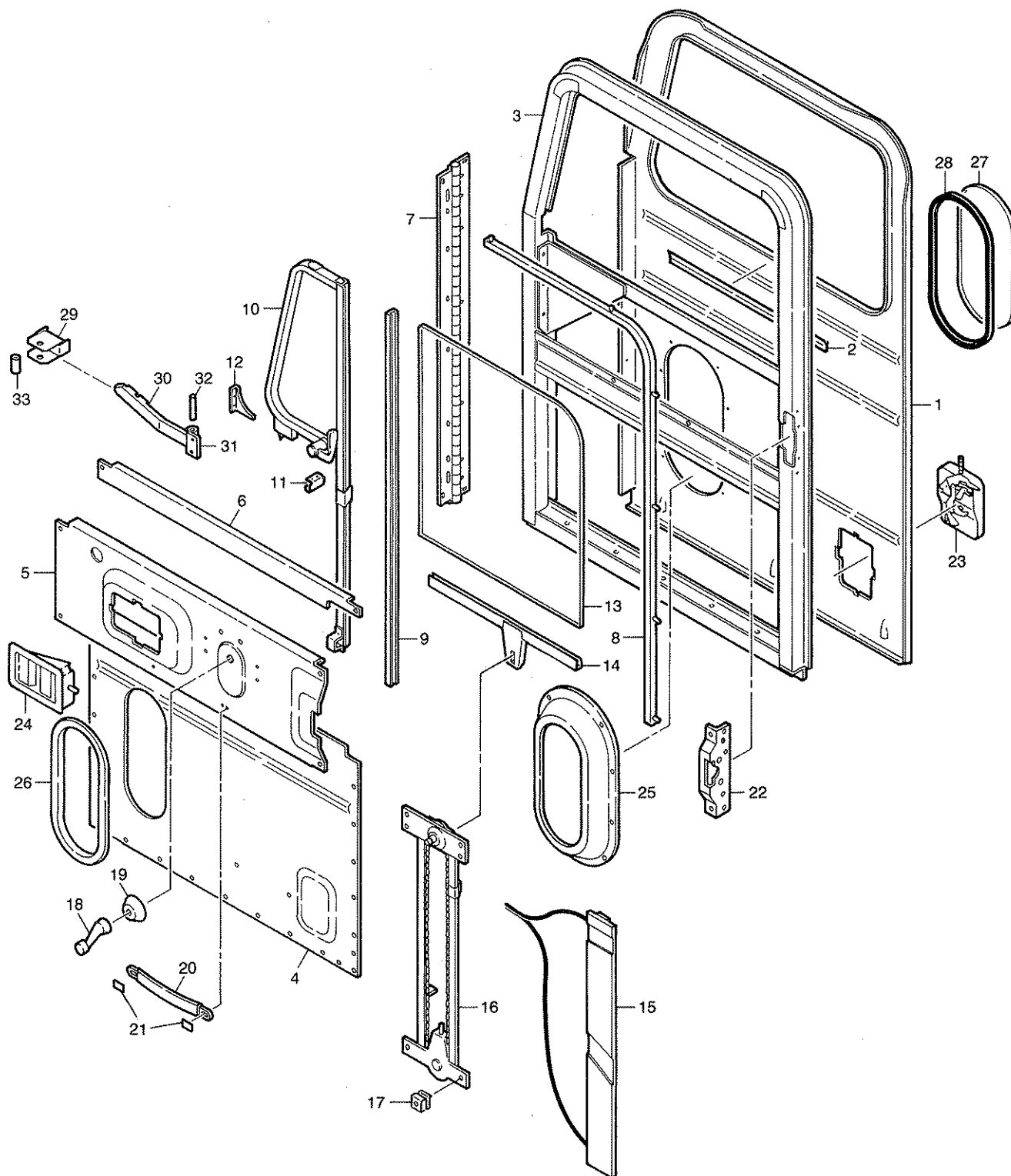
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—RIGHT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—RIGHT HAND
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

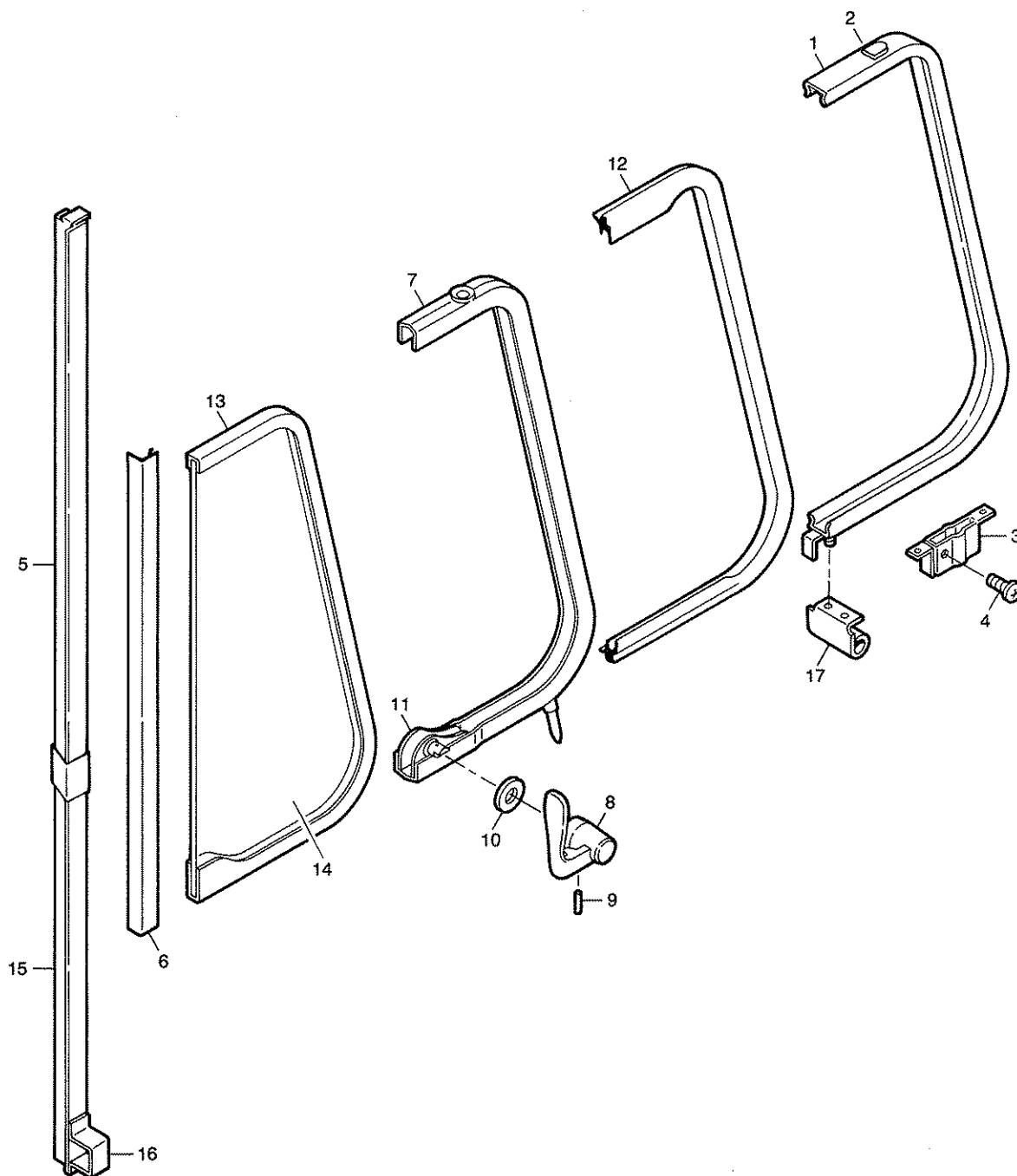
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	NS	5	AVA/27800	Clip Rod Retainer (Green)
A	NS	2	AVA/27799	Clip Rod Retainer (Black)
C	25	1	18-11746-000	Window Visibility Baffle
A	26	3	18-11197-001	Inner Trim (Black) Unupholstered Panel (Serviced in Feet)
B	26	3	18-11197-000	Inner Trim (Fawn) Unupholstered Panel (Serviced in Feet)
C	NS	1	22-18444-000	Inner Trim Upholstered Panel
C	27	1	22-12833-000	Window Visibility Glass
B	28	3	18-11745-010	Visibility Glass Seal (Serviced in Feet)
B	NS	3	18-11745-020	Seal Strip Filler (Serviced in Feet)
A	NS	1	A18-11400-006	Air Ventilator Assembly (See Page 26 for Replaceable Components)
				Left or Right Door Catch Parts
A	29	1	A22-09427-000	Latch Assembly
				<i>Latch Assembly Includes:</i>
B	NS	2	23-09022-000	* Compression Spring
A	30	1	A22-09241-000	* Arm Assembly
A	31	1	22-09332-000	* Hinge
B	32	1	23-00825-032	* Roll Pin 1/4" O.D. x 2"
A	33	1	18-23386-000	Bushing
C	NS	1	18-12343-000	Cowl Brace (Left Only)

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—WING WINDOW
PRE 1980, BULKHEAD DOOR



**CAB DOOR—WING WINDOW
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
ASSEMBLY NUMBERS B18-11900-000, -002 AND -003				
B	1	1	TRY/8240BLH	Left Sub Frame Assembly
B	NS	1	TRY/8240BRH	Right Sub Frame Assembly
				<i>Sub Frame Assemblies Consist of:</i>
	NS	1		* Left and Right Frame (NSS)
	2	1		* Left and Right Guide Pin (NSS)
C	3	1	TRY/8240B6LH	* Left Tension Fastener
C	NS	1	TRY/8240B6RH	* Right Tension Fastener
C	4	1	TRY/D2551	* Left or Right Screw
	5	1		* Left and Right Upper Rear Bar (NSS)
B	6	1	TRY/8240B3	* Left or Right Upper Bar Weatherstrip
A	7	1	TRY/8240A1LH	Left Glass Frame Assembly
A	NS	1	TRY/8240A1RH	Right Glass Frame Assembly
				<i>Glass Frame Assemblies Consist of:</i>
				* Left and Right Frame (NSS)
A	8	1	TRY/D2742LH	* Left Handle
A	NS	1	TRY/D2742RH	* Right Handle
B	9	1	TRY/D1601	* Left or Right Grove Pin
B	10	3	TRY/D2068	* Left or Right Spring Washer
B	11	1	TRY/8240A4LH	* Left Handle Bracket Assembly
B	NS	1	TRY/8240A4RH	* Right Handle Bracket Assembly
B	12	1	TRY/8240CLH	Left Weatherstrip
B	NS	1	TRY/8240CRH	Right Weatherstrip
C	13	1	TRY/D2395	Left or Right Glass Packing
C	14	1	18-12274-001	Left or Right Tinted Glass
A	NS	1	18-12274-000	Left or Right Clear Glass
A	15	1	TRY/8240DLH	Left Lower Bar
B	NS	1	TRY/8240DRH	Right Lower Bar
C	16	1	TRY/D2743	Left or Right Blind Nut
B	17	1	A18-12276-000	Bracket
				NOTE: Items 15, 16 and 17 not serviced as part of B18-11900 Assemblies.

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

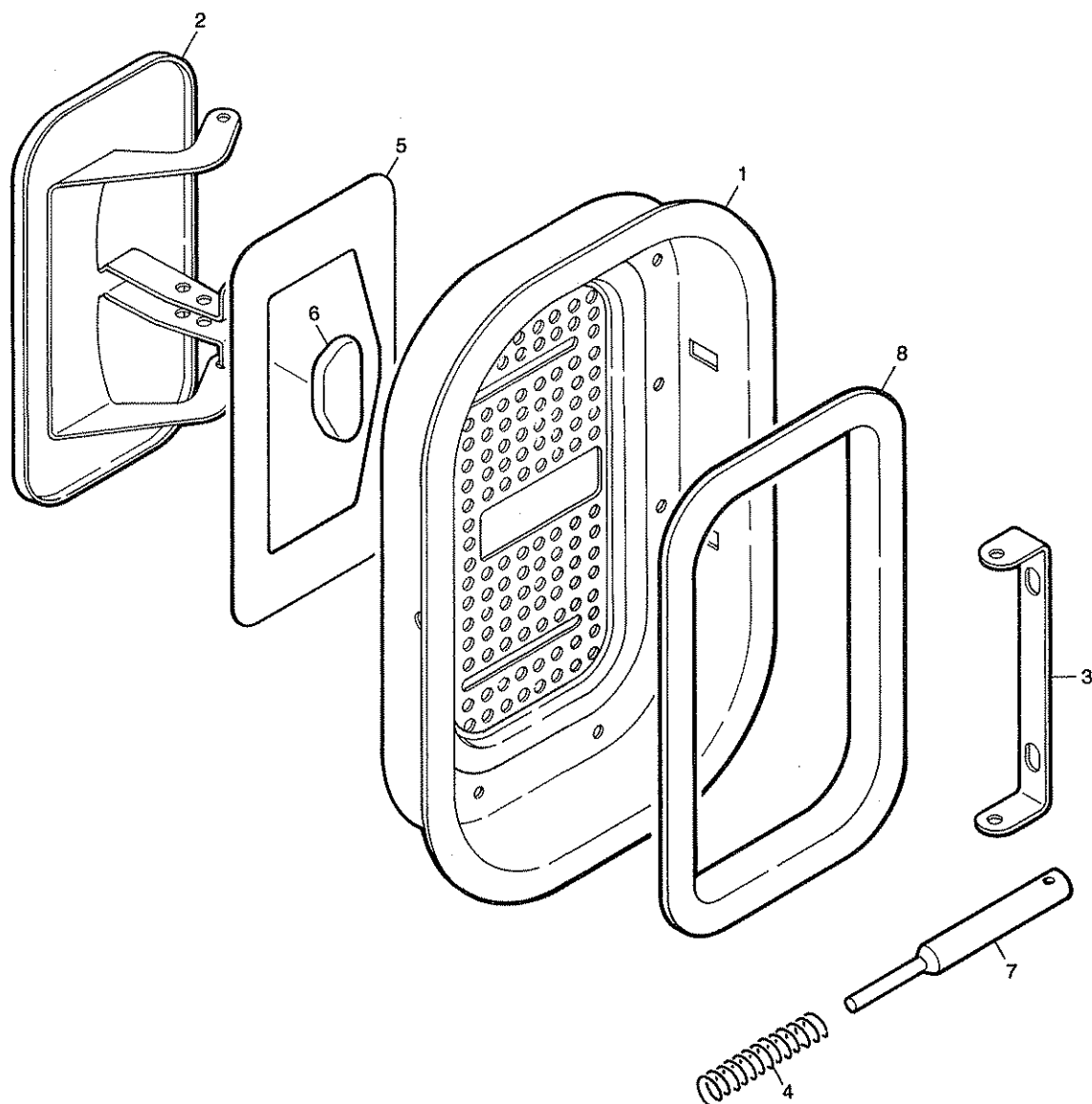
B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

(NSS) = Not Sold Separately

POST 1978, CONVENTIONAL

CAB DOOR—VENT ASSEMBLY
PRE 1980, BULKHEAD DOOR



**CAB DOOR—VENT ASSEMBLY
 PRE 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

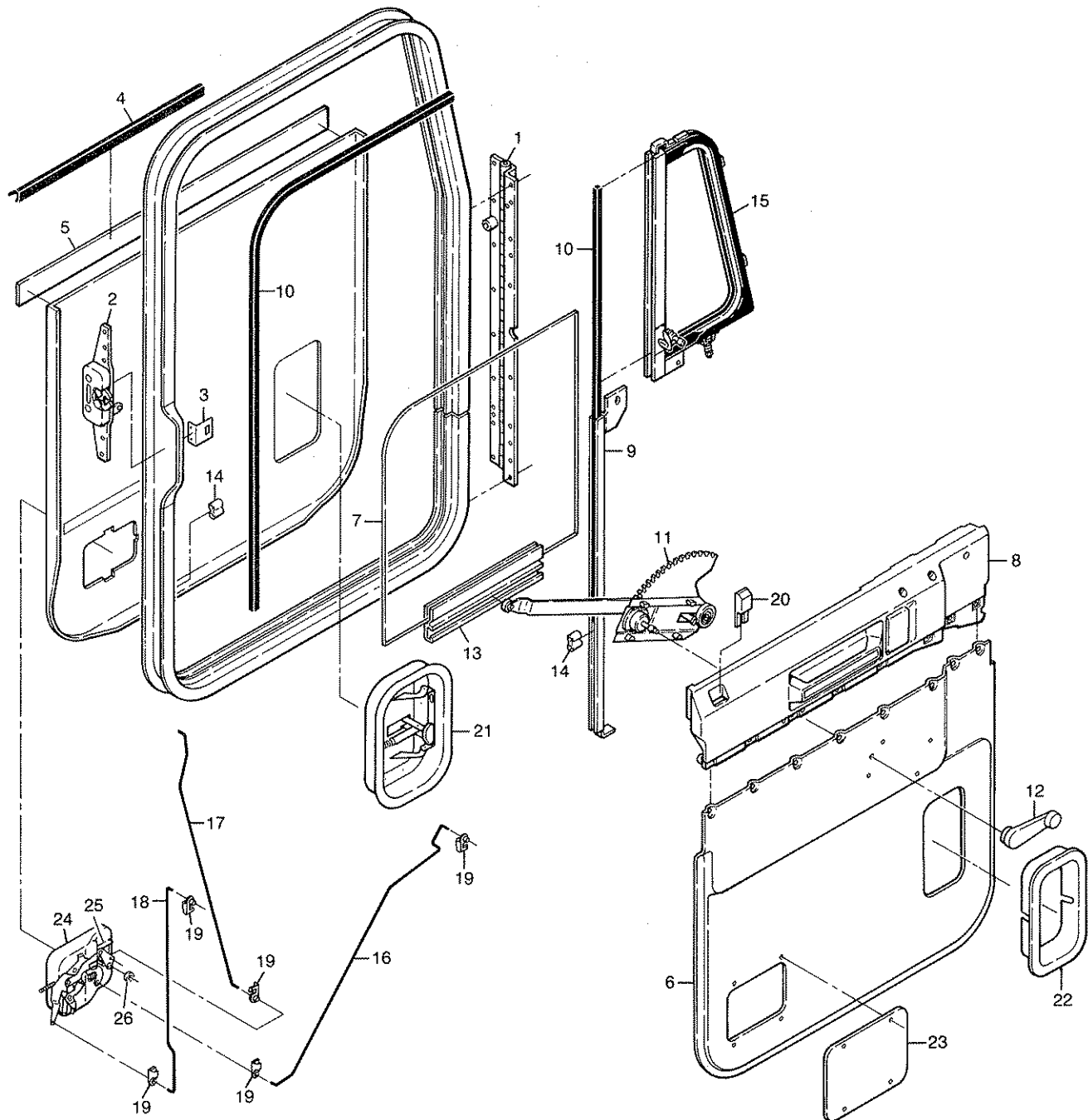
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-11400-006	Ventilator Assembly
				<i>Ventilator Assembly Includes:</i>
C	1	1	18-12134-000	* Frame
B	2	1	A18-11398-002	* Door Assembly (Painted)
A	NS	1	A18-11398-003	* Door Assembly (Chrome)
B	3	1	18-11393-000	* Bar
A	4	1	18-11391-000	* Spring
B	5	1	18-11390-001	* Gasket
A	6	1	A18-23505-000	* Cover
A	7	1	18-11651-000	* Strut
C	8	1	22-18443-000	Trim Ring (Padded Upholstery Only)

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—LEFT HAND
PRE 1980, BULKHEAD DOOR



**CAB DOOR—LEFT HAND
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

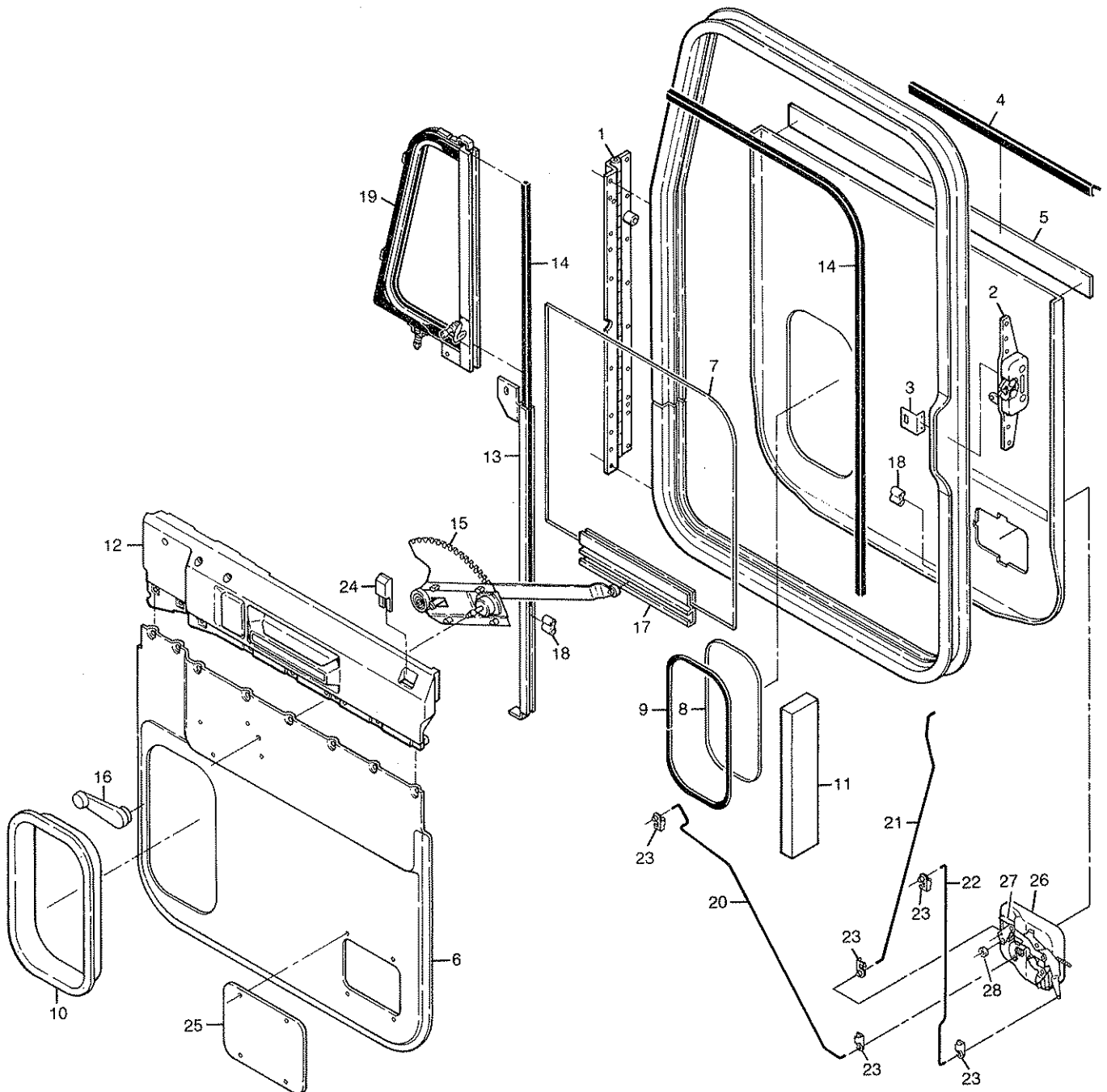
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B		1	B18-23194-011	Left Frame and Outer Skin Assembly
				<i>Frame and Outer Skin Assembly Includes:</i>
A	1	1	18-18244-002	* Hinge
A	2	1	A18-17847-000	* Latch Assembly
C	3	1	18-18226-000	* Sill Angle Assembly
C		1	A18-20355-000	Outer Belt Rail Assembly
				<i>Rail Assembly Includes:</i>
A	4	1	18-17961-000	* Weatherstrip
C	5	1	18-17950-000	* Outer Belt Rail
B	6	1	18-16146-003	* Aluminum Inner Panel
				For Vehicles Built Before July 1981, the Following Parts Are Also Used:**
A	NS	1	A18-21298-000	** Stop Block
A	NS	2	23-10800-100	** Screw 1/4 x 20 x 1"
C	7	1	18-17450-001	Tinted Glass
C	7	1	18-17450-000	Clear Glass
A	8	1	A18-21717-000	Sill Assembly—See Page 36 for Replaceable Components
B	9	1	A18-17429-000	Lower Guide Assembly
A	10	1	18-19542-000	Channel Assembly
A	11	1	A18-16142-000	Regulator Assembly
A	12	1	A18-18557-001	Handle Assembly
B	13	1	18-17963-000	Window Lift Channel
C	14	2	18-18239-000	Stop Block
A	15	1	A18-17428-000	Wing Window Vent Assembly (Clear)
A	15	1	A18-17428-002	Wing Window Vent Assembly (Tinted)
				See Page 38 for Replaceable Components
B	16	1	18-17997-002	Inner Release Rod
A	17	1	18-23504-000	Lock Rod
B	18	1	18-17999-000	Release Rod Latch
A	19	4	AVA/27801	Rod Retainer Clip
A	20	1	18-17409-000	Door Lock Button
A	21	1	A18-11400-006	Air Vent Assembly
				See Page 34 for Replaceable Components
C	22	1	18-18775-001	Ring Trim
C	23	1	18-19557-000	Access Hole Cover
A	24	1	AVA/43043	Exterior Handle
B	NS	1	PSB 18-005	Door Lock Set—"Parts Sales Bulletin"
B	25	1	18-14569-001	Door Lock Retainer
B	26	1	23-10298-025	Door Retainer Ring

SAC = STOCK ACTIVITY CODE

 A—Indicates Fast Moving Parts
 B—Indicates Medium Moving Parts
 C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—RIGHT HAND
POST 1980, BULKHEAD DOOR



**CAB DOOR—RIGHT HAND
POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A		1	B18-23195-029	Frame and Outer Skin Assembly
				<i>Frame and Outer Skin Assembly Includes:*</i>
A	1	1	18-18244-002	* Hinge
A	2	1	A18-17847-001	* Latch Assembly
C	3	1	18-18226-000	* Sill Angle Assembly
C		1	A18-20355-001	* Outer Belt Rail Assembly
				<i>Outer Rail Assembly Includes:**</i>
A	4	1	18-17961-000	** Weatherstrip
C	5	1	18-17950-001	** Outer Belt Rail
B	6	1	18-16146-005	* Aluminum Inner Panel
				For Vehicles Built Before July 1981, the Following Two Parts Are Used:**
A	NS	1	A18-21298-000	** Stop Block
A	NS	2	23-10800-100	** Screw 1/4 x 20 x 1"
C	7	1	18-17450-001	Tinted Glass
C	7	1	8-17450-000	Clear Glass
—		1	WINDOW	Lower Door Window Not Serviced as an Assembly
				<i>Lower Door Window Consists of:</i>
C	8	1	22-28974-000	* Lower Door Window Glass
A	9	3	48-02245-000	* Rubber Weatherstrip (Serviced in Feet)
B	10	1	18-18000-004	Lower Door Trim Ring
C	11	1	18-20114-000	Trim Ring Deflector
A	12	1	A18-21717-001	Sill Assembly
				See Page 36 for Replaceable Components
C	13	1	A18-17429-001	Lower Guide Window Assembly
A	14	1	18-19542-000	Window Glass Channel Assembly
A	15	1	A18-16142-001	Regulator Assembly
A	16	1	A18-18557-001	Window Lift Crank Handle Assembly
B	17	1	18-17963-000	Window Lift Channel
A	NS	1	ARS/CWL3FL2R	Air Window Lift Assembly
A	—	1	ARS/ATV3B	Control Valve (For Reference Only)
B	—	1	ARS/BWC3FL2R	Cylinder Assembly (For Reference Only)
C	18	2	18-18239-000	Stop Block
B	19	1	A18-17428-001	Wing Window Vent Assembly (Clear)
A	19	1	A18-17428-003	Wing Window Vent Assembly (Tinted)
				See Page 38 for Replaceable Components
C	20	1	18-17997-003	Inner Rod Release
B	21	1	18-23504-001	Rod Lock

SAC = STOCK ACTIVITY CODE

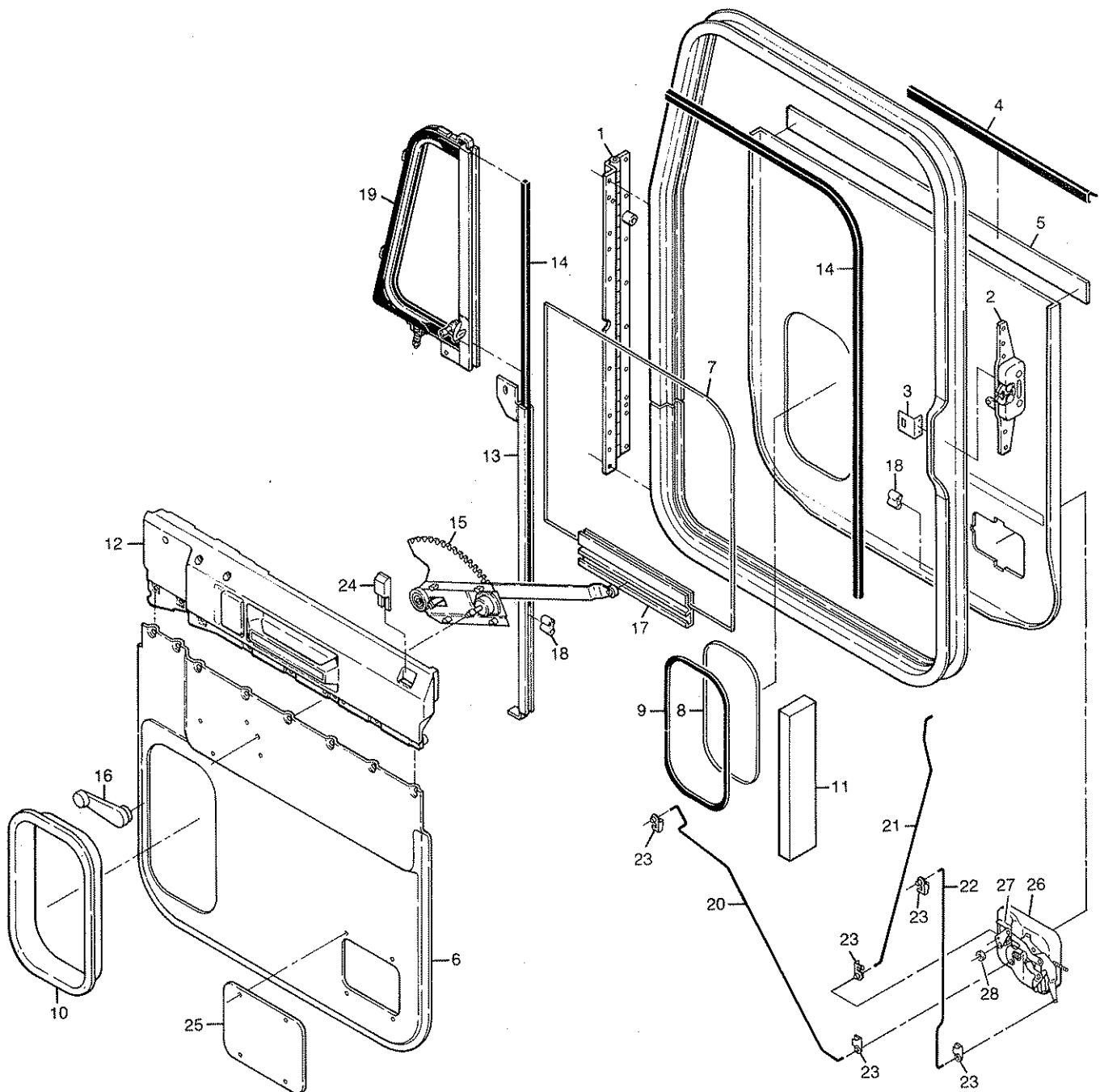
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—RIGHT HAND
POST 1980, BULKHEAD DOOR



**CAB DOOR—RIGHT HAND
POST 1980, BULKHEAD DOOR****POST 1978, CONVENTIONAL**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	22	1	18-17999-000	Latch Release Rod
A	23	4	AVA/27800	Rod Retainer Clip (Green)
A	24	1	18-17409-000	Door Lock Button
C	25	1	18-19557-000	Access Hole Cover
A	26	1	AVA/43042	Exterior Handle
B	NS	1	PSB 18-005	Door Lock Set (Parts Sales Bulletin)
B	27	1	18-14569-001	Door Lock Retainer
B	28	1	23-10298-025	Door Lock Ring Retainer

SAC = STOCK ACTIVITY CODE

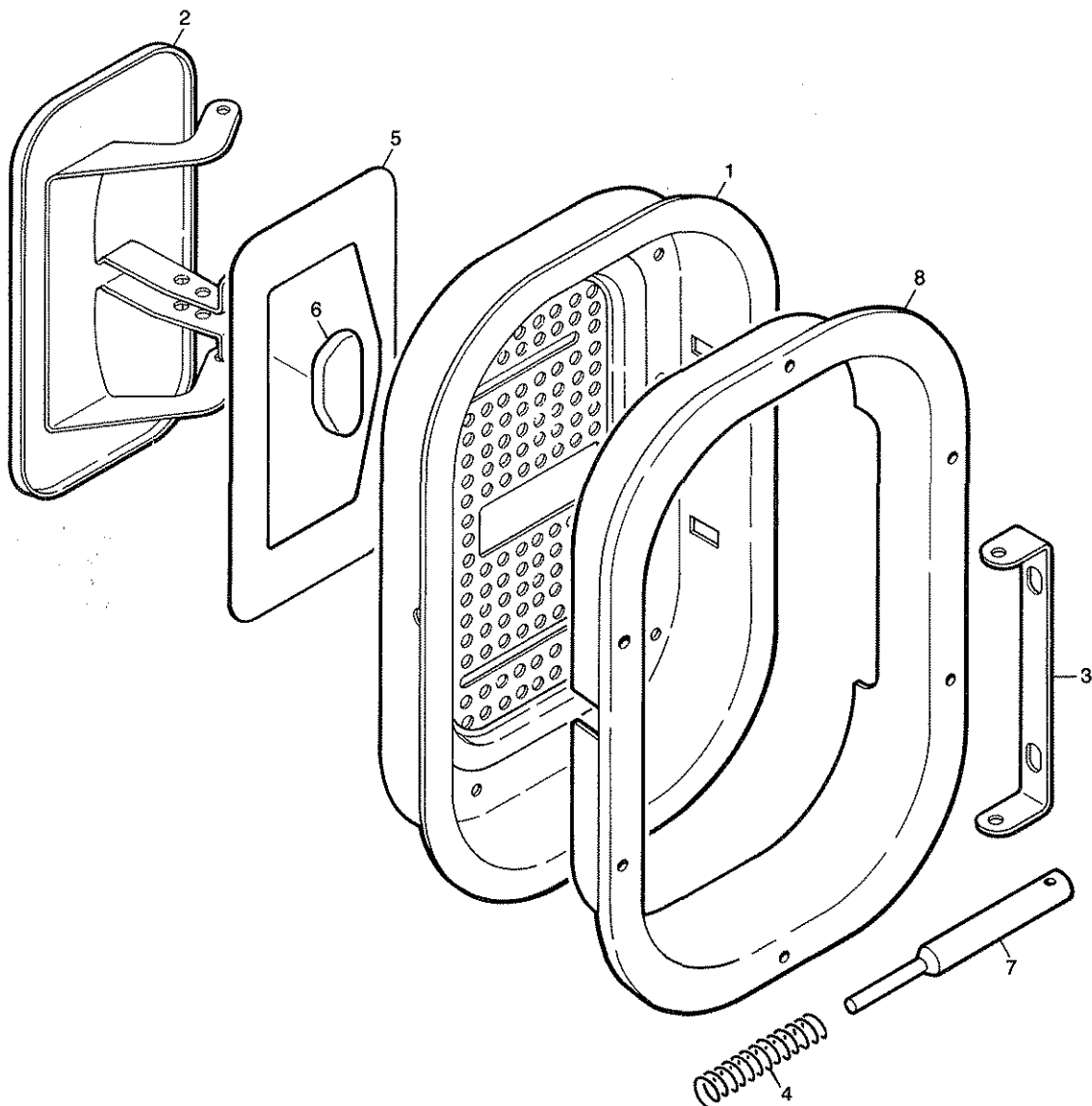
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—VENT ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB DOOR—VENT ASSEMBLY
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

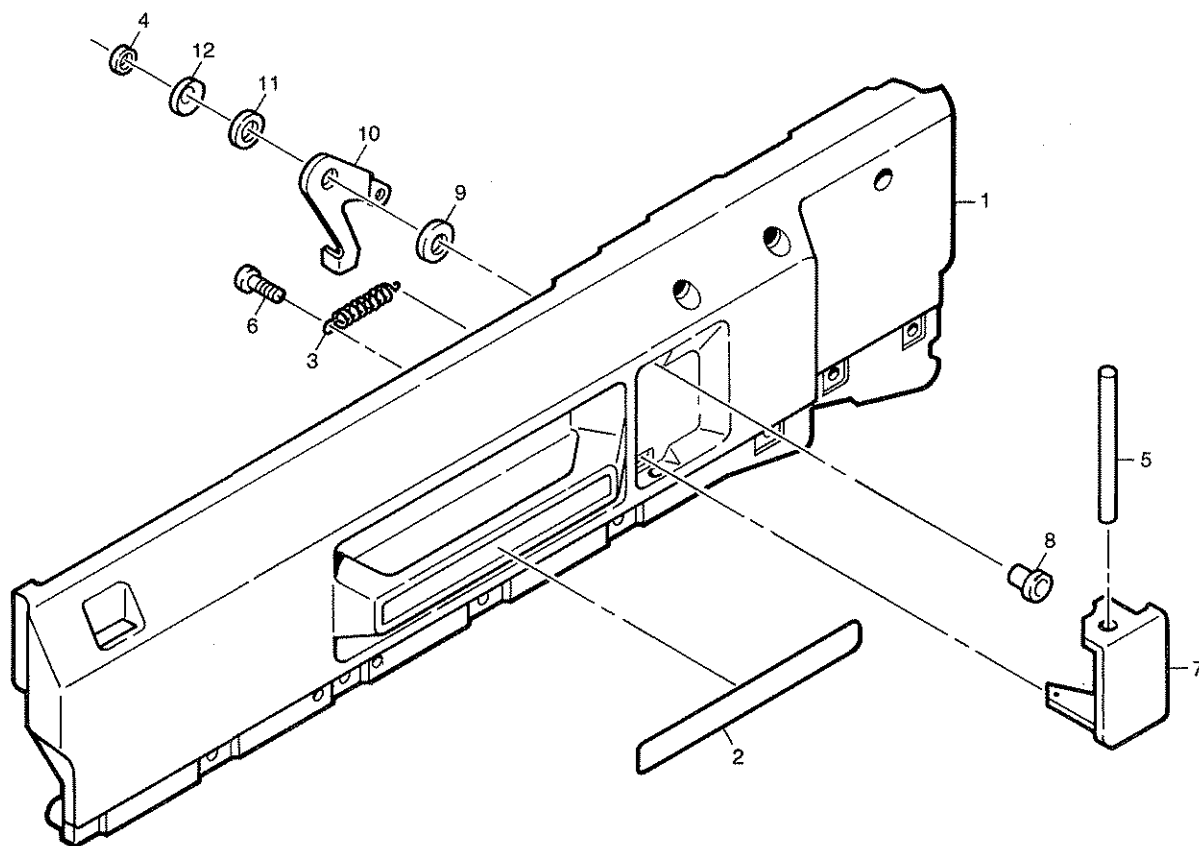
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-11400-006	Ventilator Assembly
				<i>Ventilator Assembly Includes:</i>
C	1	1	18-12134-000	* Frame
B	2	1	A18-11398-002	* Door Assembly (Painted)
A	2	1	A18-11398-003	* Door Assembly (Chrome)
B	3	1	18-11393-000	* Door Hinge Bar
A	4	1	18-11391-000	* Spring
B	5	1	18-11390-001	* Gasket
B	6	1	A18-23505-000	* Vent Cover Handle
A	7	1	18-11651-000	* Strut
B	8	1	18-19906-000	Ring Trim

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—SILL ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB DOOR—SILL ASSEMBLY
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
SILL ASSEMBLY REPLACEABLE COMPONENTS				
A	1	1	A18-21720-000	Left Black Sill
B	1	1	A18-21720-001	Right Black Sill
C	NS	1	18-17962-000	Weatherstrip
C	2	1	18-18956-000	Nameplate
A	NS	1	AVA/27801	Retainer Release Rod
C	3	1	18-19955-000	Left and Right Return Spring
C	4	1	WKI/5100-50	Left or Right Retaining Ring
B	5	1	18-19193-000	Left or Right Pivot Shaft
B	6	1	23-10054-050	Left or Right Pan Head Screw 6 x 20 x 1/2"
A	7	1	18-17247-000	Left Release Handle
B	7	1	18-17247-001	Right Release Handle
C	8	1	18-17985-000	Left or Right Bellcrank Bushing
C	9	1	SSO/5606-44-025	Left or Right Washer
C	10	1	18-17981-000	Left Bellcrank Linkage
C	10	1	18-17981-001	Right Bellcrank Linkage
A	11	1	SSO/5804-65-1	Left or Right Washer
C	12	1	SSO/5702-157-060	Left or Right Washer

SAC = STOCK ACTIVITY CODE

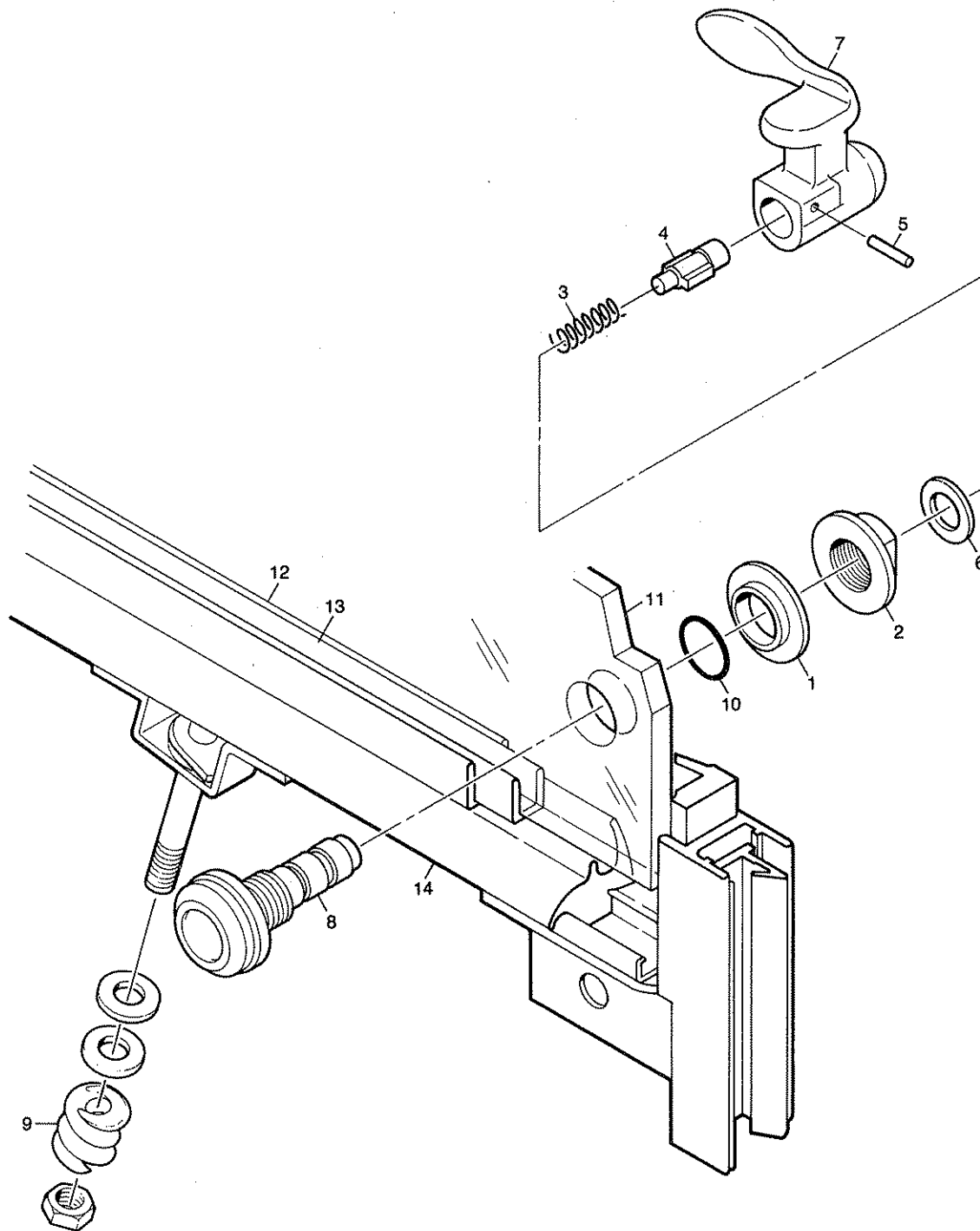
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—WINDOW VENT ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB DOOR—WINDOW VENT ASSEMBLY
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

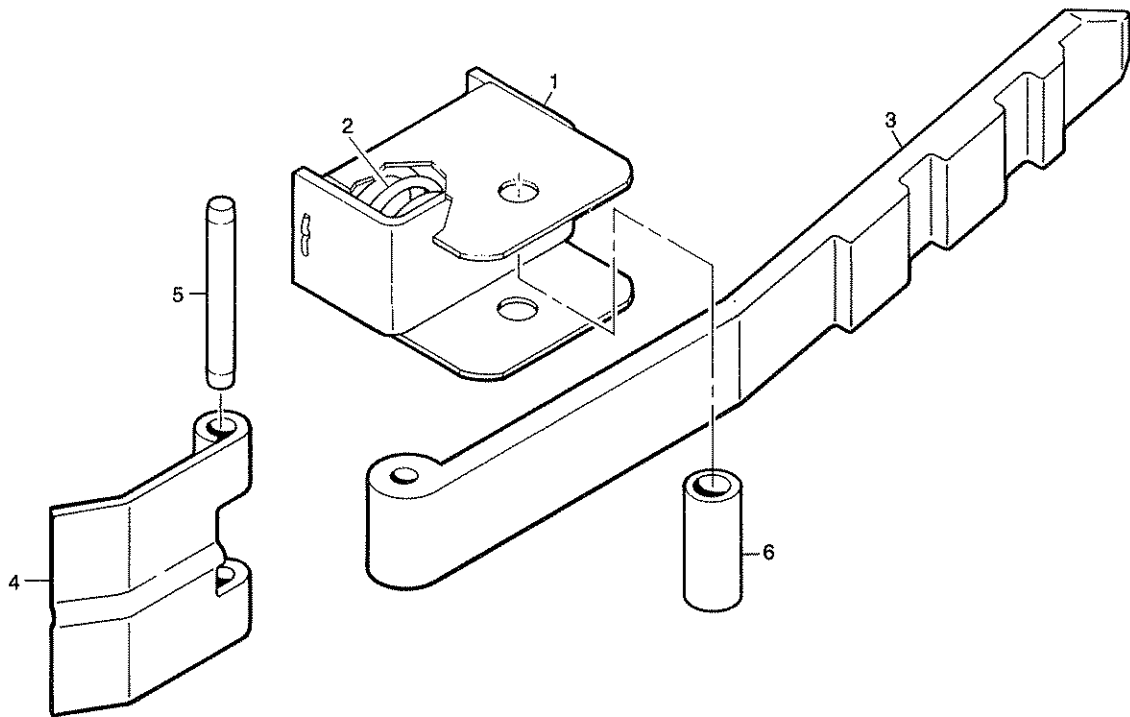
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
VENT ASSEMBLY REPLACEABLE COMPONENTS				
A	1	1	EXC/130-006511	Left or Right Spacer Bushing
A	2	1	EXC/220-006509	Left or Right Stud Retainer Nut
A	3	1	EXC/225-000701	Left or Right Handle Spring
A	4	1	EXC/180-003963	Left or Right Plunger
A	5	1	EXC/202-000921	Left or Right Groove Pin
A	6	1	EXC/255-000754	Left or Right Washer
A	7	1	EXC/182-002642	Left Handle
A	7	1	EXC/182-000813	Right Handle
A	8	1	EXC/131-013834	Stud and Cap Assembly
C	9	1	EXC/225-000700	Left or Right Lower Pivot Spring
A	10	1	EXC/130-006510	left or Right Seal Ring
A	11	1	EXC/104-006514	Left or Right Tinted Glass
B	11	1	EXC/094-006513	Left or Right Clear Glass
C	12	1	EXC/E891-06L	Left Glass Frame
C	12	1	EXC/E891-06R	Right Glass Frame
C	NS	1	EXC/130-003566	Frame Pivot Bushing
B	13	1	EXC/152-005106	Left or Right Glass Retainer Glaze
B	14	1	EXC/120-006516L	Left Rubber Weatherstrip
B	14	1	EXC/120-996515R	Right Rubber Weatherstrip

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
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- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

CAB DOOR—CHECK ASSEMBLY
POST 1980, BULKHEAD DOOR



**CAB DOOR—CHECK ASSEMBLY
 POST 1980, BULKHEAD DOOR**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A22-09427-000	Latch Assembly
				<i>Latch Assembly Consists of:</i>
A	2	2	23-09022-000	* Compression Spring
A	—	1	A18-17945-000	Arm Assembly
				<i>Arm Assembly Consists of:</i>
A	3	1	18-17944-000	* Arm
A	4	1	18-17943-000	* Hinge
B	5	1	23-00825-032	* Roll Pin 1/4"
A	6	1	18-23386-000	Bushing
B	NS	1	18-12343-000	Cowl Brace (Left Only)

SAC = STOCK ACTIVITY CODE

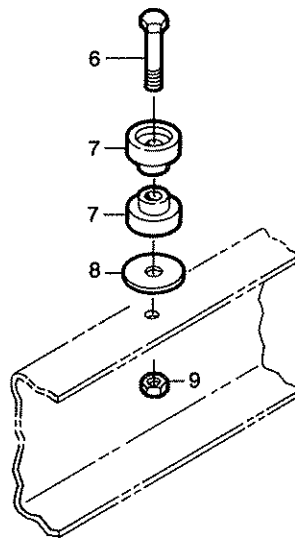
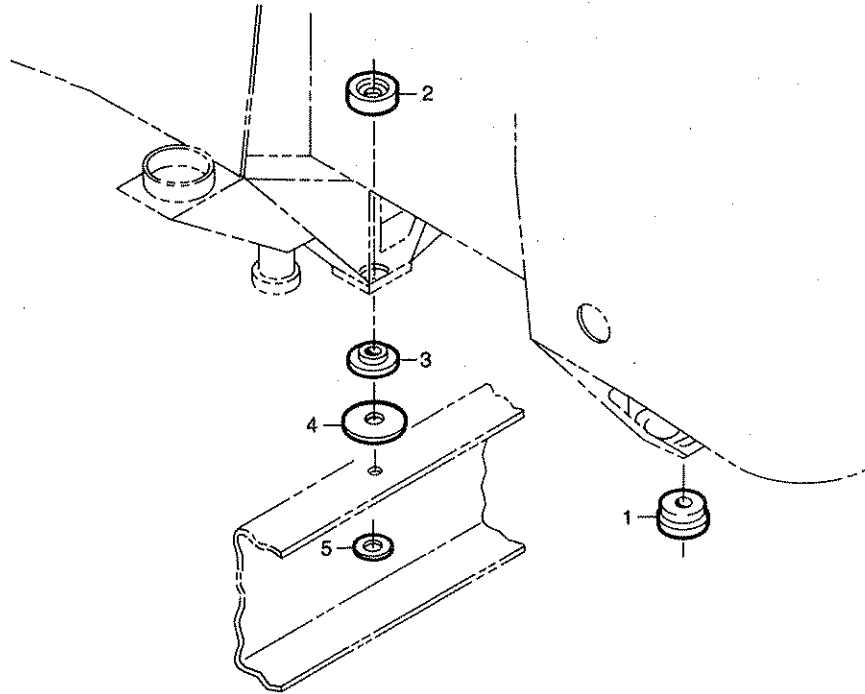
A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

COMMON PARTS
CAB FRONT MOUNTING



**COMMON PARTS
CAB FRONT MOUNTING**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
EARLY STYLE FRONT MOUNTING				
A	1	2	LOR/J6210-46	Front One Piece Rubber Mount
A	2	2	LOR/J4529-3	Upper Rubber Mount
A	3	2	LOR/J4497-7	Lower Rubber Mount
A	4	2	18-15174-009	Spacer
A	5	2	23-09114-000	Hardened Washer (Standard Cab)
LATE STYLE FRONT MOUNTING (RUBBER MOUNT 5/8" BOLTS)				
C	6	2	23-09445-275	Bolt (5/8"-18F-2.75 Grade 8)
A	7	2	LOR/J4529-3	Upper Rubber Mount
A	8	2	LOR/J4497-7	Lower Rubber Mount
A	9	2	18-15174-009	Spacer
B	10	2	23-09901-210	Nut (5/8"-18F Grade C)
LATE STYLE FRONT MOUNTING (ISOLATOR MOUNT 1/2" BOLTS)				
B	6	2	23-09441-375	Bolt (1/2"-20F-3.75 Grade 8)
A	7	4	LOR/J3049-70	Upper and Lower Isolator Mount
A	8	2	18-15174-009	Spacer
C	NS	2	18-18910-000	Spacer
B	9	2	23-09901-208	Nut (1/2"-20F Grade C)

SAC = STOCK ACTIVITY CODE

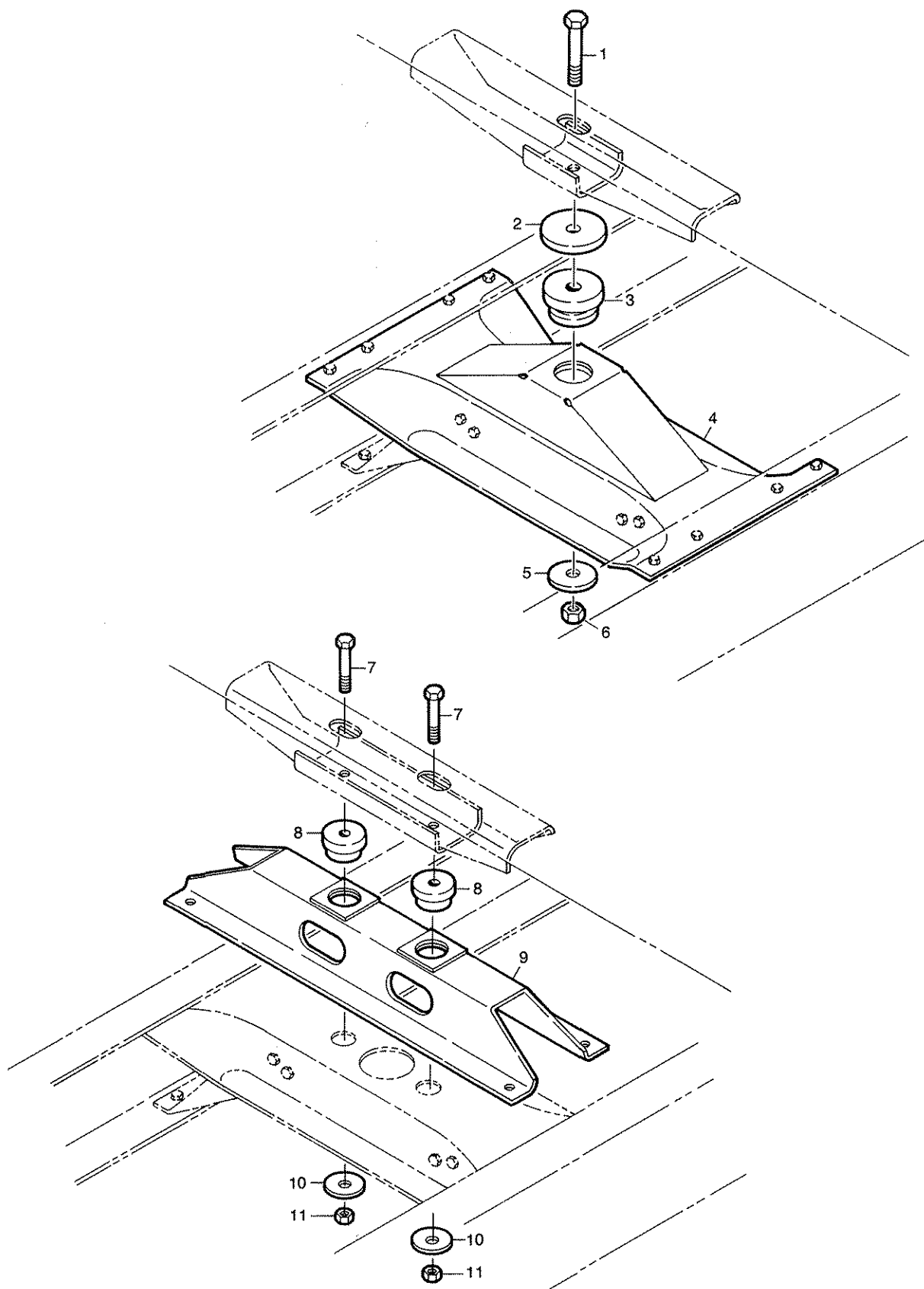
A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

COMMON PARTS
CAB REAR MOUNTING



**COMMON PARTS
CAB REAR MOUNTING**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
EARLY STYLE REAR MOUNTING				
C	1	1	23-09447-400	Capscrew (3/4"-16F x 4" Grade 8)
C	2	1	18-15174-007	Spacer
A	3	1	LOR/J6198-2	Rubber Mount
B	4	1	A18-15085-000	Support
C	5	1	18-15174-003	Spacer
A	6	1	23-11020-012	Nut
LATE STYLE REAR MOUNTING				
B	7	2	23-09445-300	Capscrew (5/8"-18F x 3" Grade 8)
A	8	2	LOR/J6210-46	Rubber Mount
A	9	1	A18-15857-001	Steel Support
A	10	2	18-15174-008	Spacer
B	11	2	23-09901-210	Hex Nut (5/8"-18F Grade C)

SAC = STOCK ACTIVITY CODE

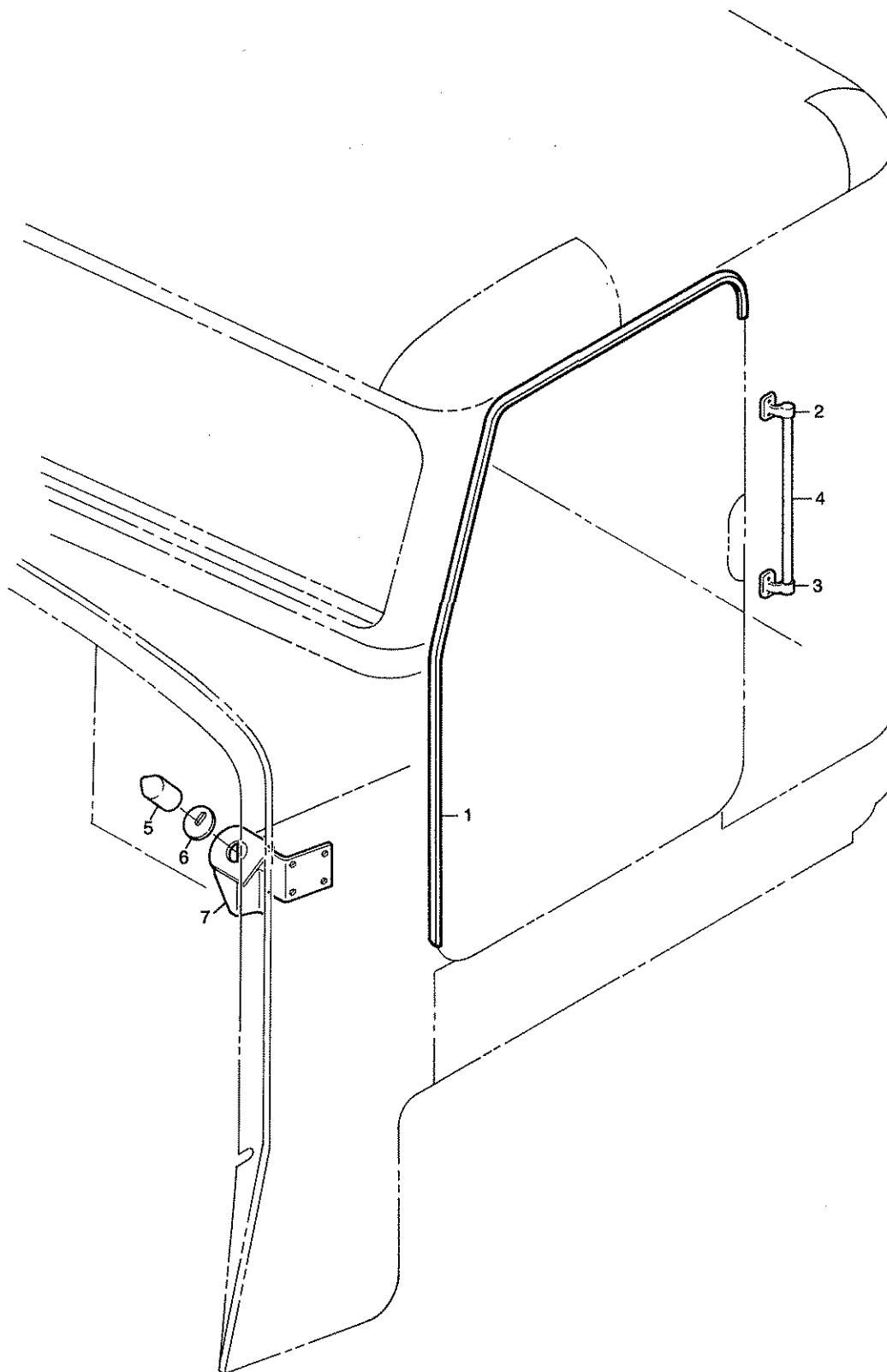
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POST 1978, CONVENTIONAL

GRAB HANDLE AND HOOD ALIGNMENT
PRE 1980 PRODUCTION



**GRAB HANDLE AND HOOD ALIGNMENT
 PRE 1980 PRODUCTION**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	18-09324-000	Left Door Drip Moulding
A	1	1	18-09324-002	Left Door Drip Moulding (Polished)
A	1	1	18-09324-001	Right Door Drip Moulding
A	1	1	18-09324-003	Right Door Drip Moulding (Polished)
A	2	1	18-10960-008	Left Top Right Bottom Grab Handle Bracket
A	3	1	18-10960-009	Right Top Left Bottom Grab Handle Bracket
A	4	1	18-16495-200	Grab Handle
A	5	2	HUN/77A3276	Hood Alignment Pin
B	6	8	18-15174-000	Flat Washer
B	7	1	A18-16218-006	Left Hood Support Assembly
C	NS	1	A18-16218-007	Right Hood Support Assembly

SAC = STOCK ACTIVITY CODE

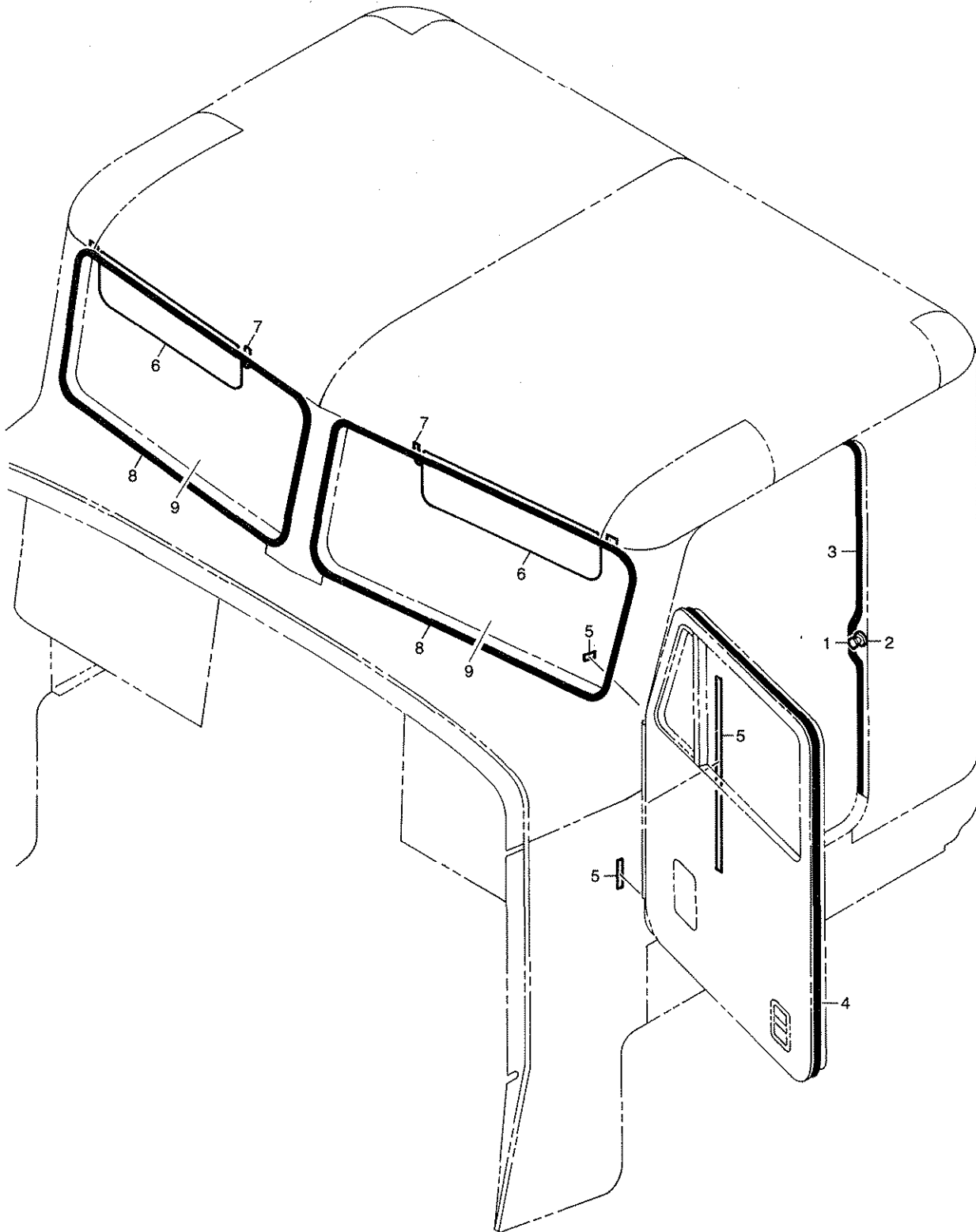
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POST 1978, CONVENTIONAL

COMMON PARTS—INTERIOR
PRE 1980 PRODUCTION



**COMMON PARTS—INTERIOR
 PRE 1980 PRODUCTION**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
WEATHERSTRIP AND STRIKER ASSEMBLY				
A	1	2	AVA/28387	Striker Assembly
B	2	4	AVA/28512	Shim
A	3	17	18-12179-000	Door Frame Seal (Serviced in Feet)
A	4	22	18-11215-000	Door Weatherstrip (Serviced in Feet)
B	5	6	48-02225-001	Sponge Rubber (5/16" x 3/8")
VISOR AND WINDSHIELD				
A	6	2	A22-15951-000	Padded Visor Asssembly (Black)
A	7	2	22-15990-000	Visor Clip
A	8	2	A18-11745-129	Windshield Glass Seal Assembly
C	9	2	18-15067-002	Clear Windshield Glass
C	9	2	18-15067-003	Tinted Windshield Glass

SAC = STOCK ACTIVITY CODE

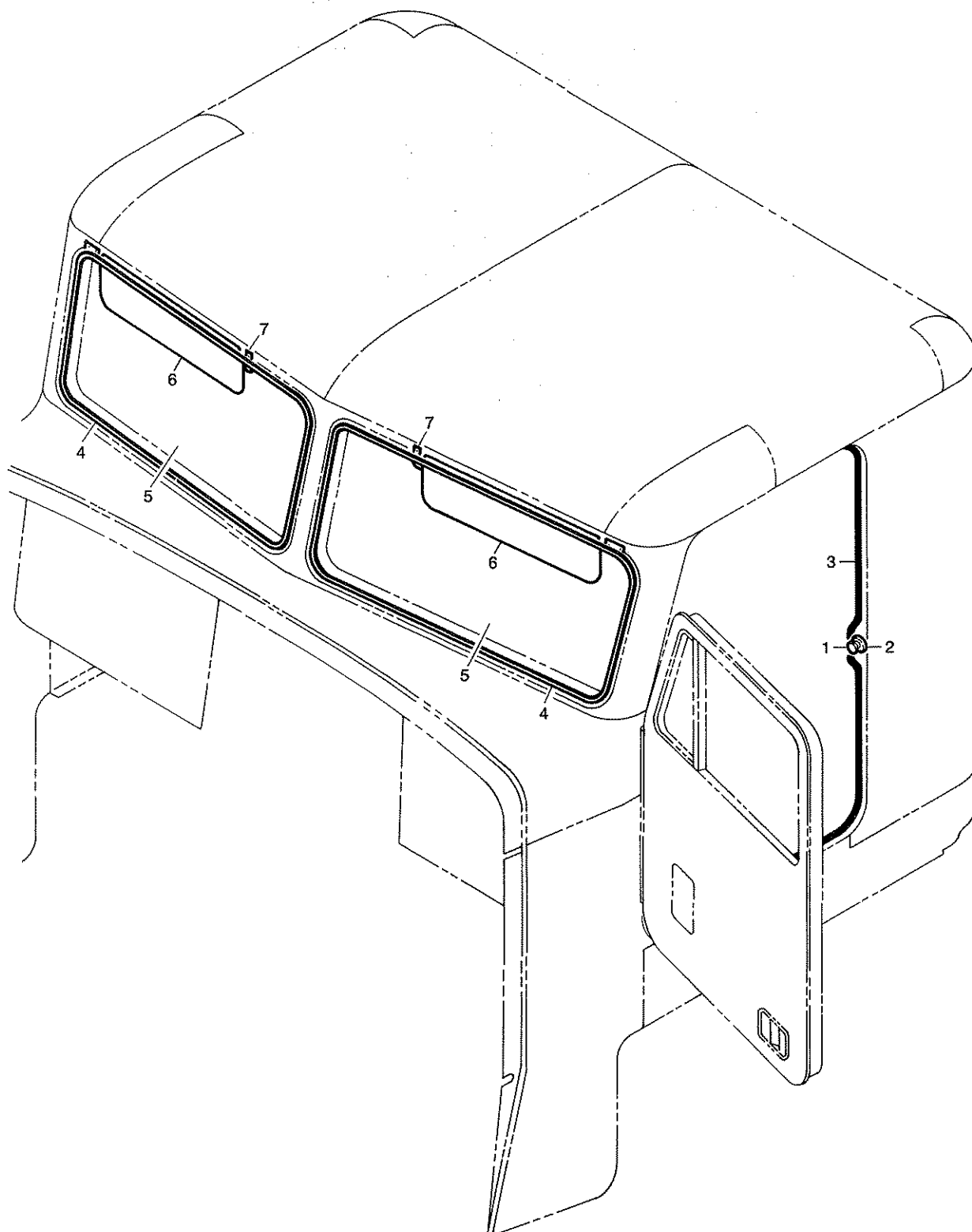
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POST 1978, CONVENTIONAL

COMMON PARTS—INTERIOR
POST 1980 PRODUCTION



**COMMON PARTS—INTERIOR
POST 1980 PRODUCTION**
POST 1978, CONVENTIONAL

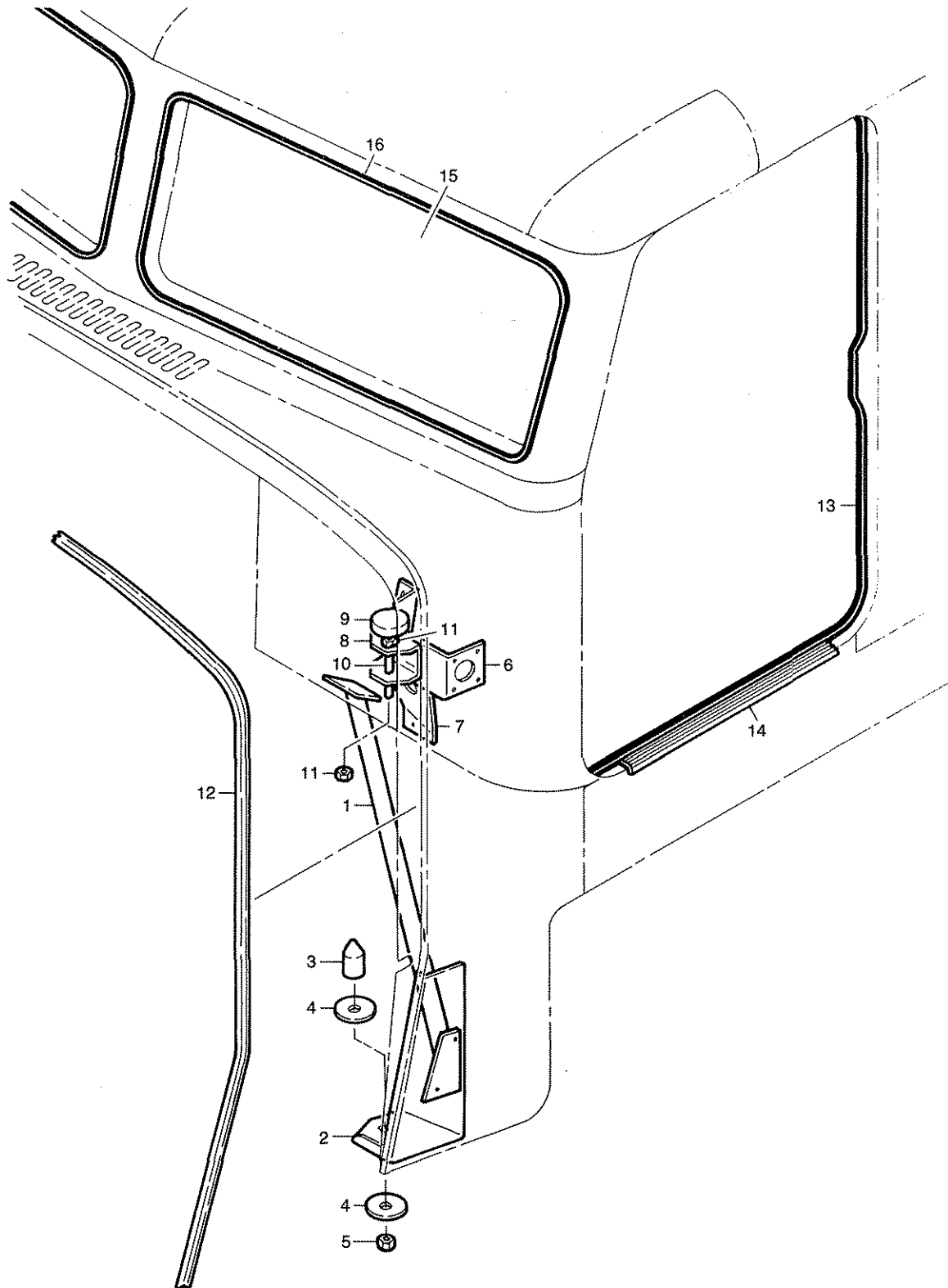
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
WEATHERSTRIP AND STRIKER ASSEMBLY				
A	1	2	18-19877-001	Striker
B	2	4	AVA/28512	Shim
A	3	2	18-22763-000	Frame Door Seal
VISOR AND WINDSHIELD				
A	4	2	A18-11745-129	Windshield Glass Seal Assembly
C	5	2	18-15067-002	Clear Windshield Glass
C	5	2	18-15067-003	Tinted Windshield Glass
A	6	2	A22-22994-000	Sun Visor Assembly (Palomino)
A	7	2	22-24648-000	Sun Visor Clip

SAC = STOCK ACTIVITY CODE

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POST 1978, CONVENTIONAL

ADVANCED INTERIOR SYSTEM
POST SEPTEMBER 1981



**ADVANCED INTERIOR SYSTEM
 POST SEPTEMBER 1981**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A17-09554-002	Left Cowl Brace Assembly
A	NS	1	A17-09554-003	Right Cowl Brace Assembly
C	2	1	E17-09981-004	Left Hood Guide Reinforcement Plate (Heavy-Duty Cab)
C	NS	1	E17-09981-005	Right Hood Guide Reinforcement Plate (Heavy-Duty Cab)
C	2	1	17-09965-002	Left Hood Guide Reinforcement Plate (Standard Cab)
B	NS	1	17-09965-003	Right Hood Guide Reinforcement Plate (Standard Cab)
A	3	2	HUN/77A3276	Hood Alignment Pin
B	4	4	18-15174-000	Flat Washer
C	5	2	23-09338-510	Nut
B	6	1	17-10138-000	Left Hood Support Bracket
B	NS	1	17-10138-001	Right Hood Support Bracket
B	7	1	17-10139-000	Left Hood Support Brace
B	NS	1	17-10139-001	Right Hood Support Brace
A	8	2	17-10137-000	Hood Block Adjuster
A	9	2	A17-09808-000	Rear Hood Isolator Assembly
A	10	2	23-11186-070	Threaded Rod (5/8" x 11") UNC.
B	11	2	23-09596-062	Jam Nut (5/8" x 11") Grade B
B	12	1	17-09852-000	Cowl Lacing
A	13	2	18-22763-000	Door Frame Seal
A	14	2	18-19789-000	Sill Door Tread Plate
C	15	2	18-15067-003	Tinted Windshield Glass
A	16	2	A18-11745-129	Glass Seal Assembly

SAC = STOCK ACTIVITY CODE

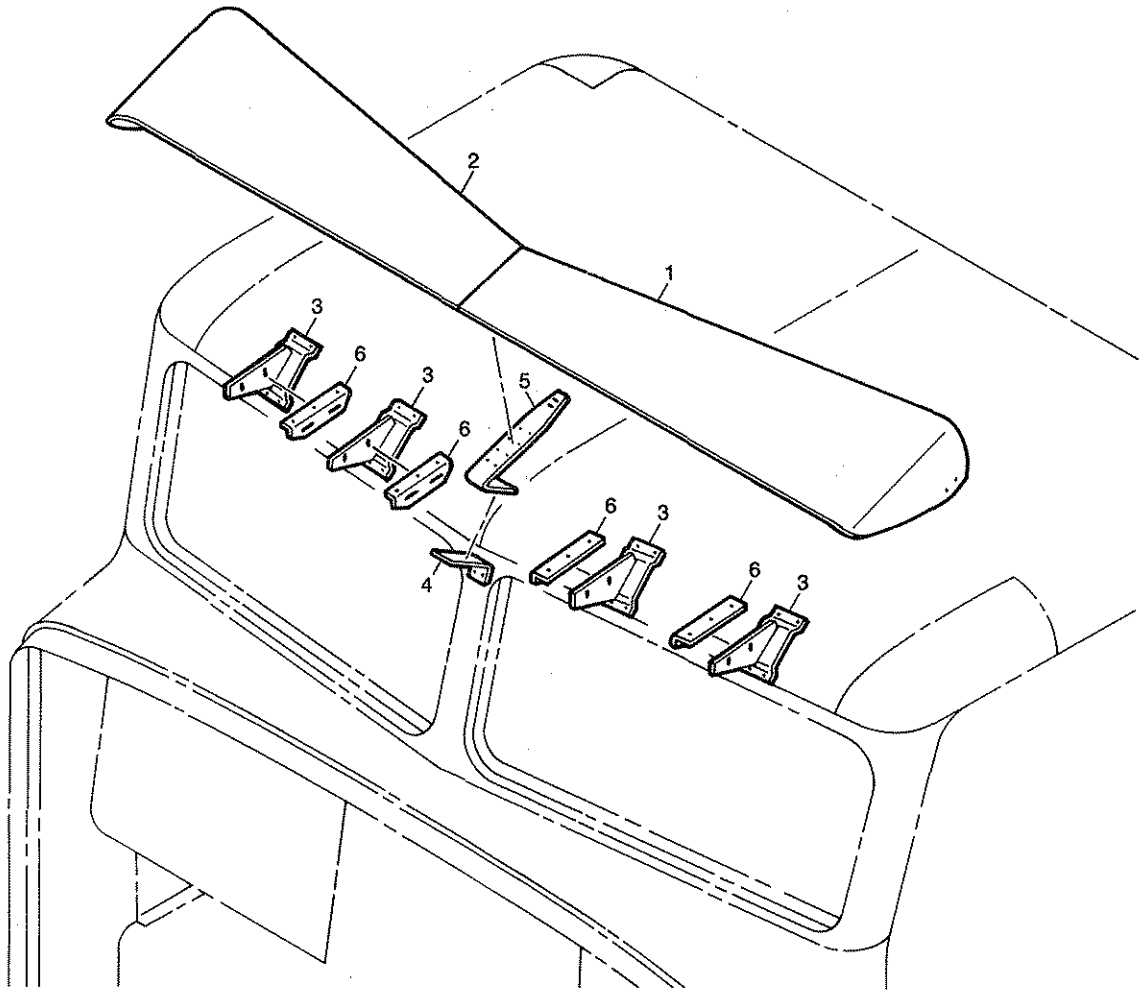
A—Indicates Fast Moving Parts

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POST 1978, CONVENTIONAL

**COMMON PARTS
EXTERIOR SUN VISOR**



**COMMON PARTS
EXTERIOR SUN VISOR**
POST 1978, CONVENTIONAL

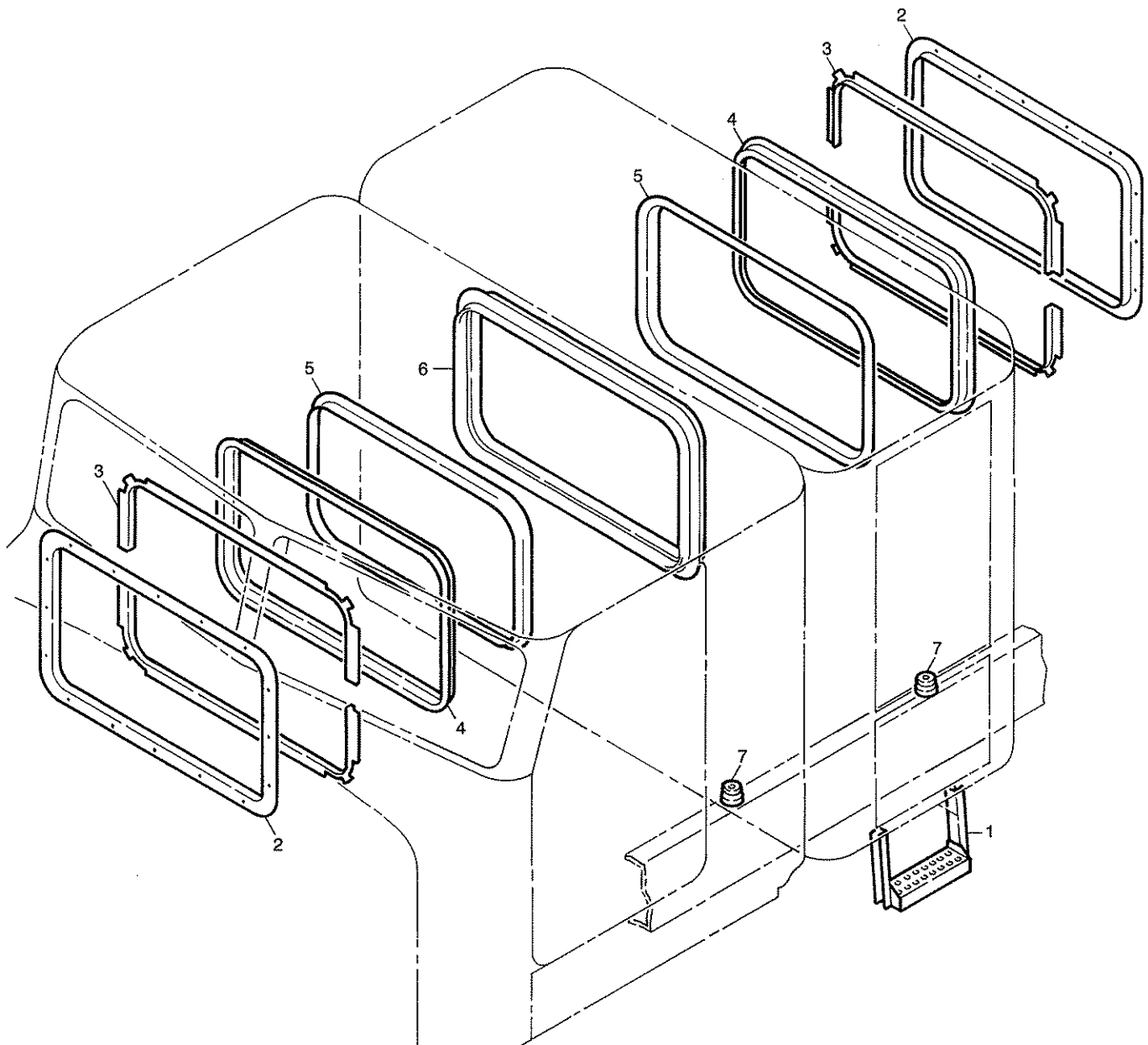
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	22-09683-022	Left Visor (Painted) (Steel)
A	1	1	22-28165-006	Left Visor (Painted) (Aluminum)
B	1	1	22-28165-008	Left Visor (Polished)
B	1	1	22-09683-020	Left Visor (Chrome)
A	1	1	22-28165-010	Left Visor (Stainless Steel)
B	2	1	22-09683-023	Right Visor (Painted) (Steel)
A	2	1	22-28165-007	Right Visor (Painted) (Aluminum)
B	2	1	22-28165-009	Right Visor (Polished)
B	2	1	22-09683-021	Right Visor (Chrome)
A	2	1	22-28165-011	Right Visor (Stainless Steel)
A	3	4	A22-15633-000	Exterior Visor Bracket Assembly
A	4	1	22-11830-000	Center Base
A	5	1	22-11832-000	Center Support (Painted)
A	5	1	22-11832-001	Center Support (Chrome)
A	5	1	22-11832-002	Center Support (Polished)
A	6	4	22-28140-000	Outboard Support (Painted)
B	6	4	22-11831-001	Outboard Support (Chrome)
A	6	4	22-28140-002	Outboard Support (Polished)

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
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- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

COMMON PARTS
SLEEPER BOX BOOTS



**COMMON PARTS
SLEEPER BOX BOOTS**
POST 1978, CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
COMMON PARTS FOR 20" x 36" AND 26" x 36" OPENINGS				
B	1	2	A22-17252-000	Step Assembly for 34" and 40" Crawl Thru Openings
B	2	2	22-17199-000	Inside Cab and Inside Sleeper Trim for 20" x 36" Crawl Thru (Black)
C	2	2	E22-20023-000	Inside Cab and Inside Sleeper Trim for 26" x 36" Crawl Thru (Black)
C	2	2	E22-20023-002	Inside Cab and Inside Sleeper Trim for 26" x 36" Crawl Thru (Saddle)
B	3	4	22-17634-000	Top and Bottom Boot Sealing Angle 20" x 36"
B	3	2	22-17634-001	Top and Bottom Boot Sealing Angle 20" x 30"
C	3	2	22-17634-002	Bottom Boot Sealing Angle 26" x 36"
B	4	2	22-16142-001	Frame for 20" x 36" Crawl Thru
C	4	2	E22-24713-000	Frame for 26" x 36" Crawl Thru
B	5	2	22-17198-000	Boot Angle for 20" x 36" Crawl Thru
C	5	2	E22-24739-000	Boot Angle for 26" x 36" Crawl Thru
A	6	1	22-17200-000	Boot Closure for 20" x 36" Crawl Thru
B	6	1	E22-20678-000	Boot Closure for 26" x 36" Crawl Thru
A	7	4	LOR/CB1122-4	Mounting Cushion

SAC = STOCK ACTIVITY CODE

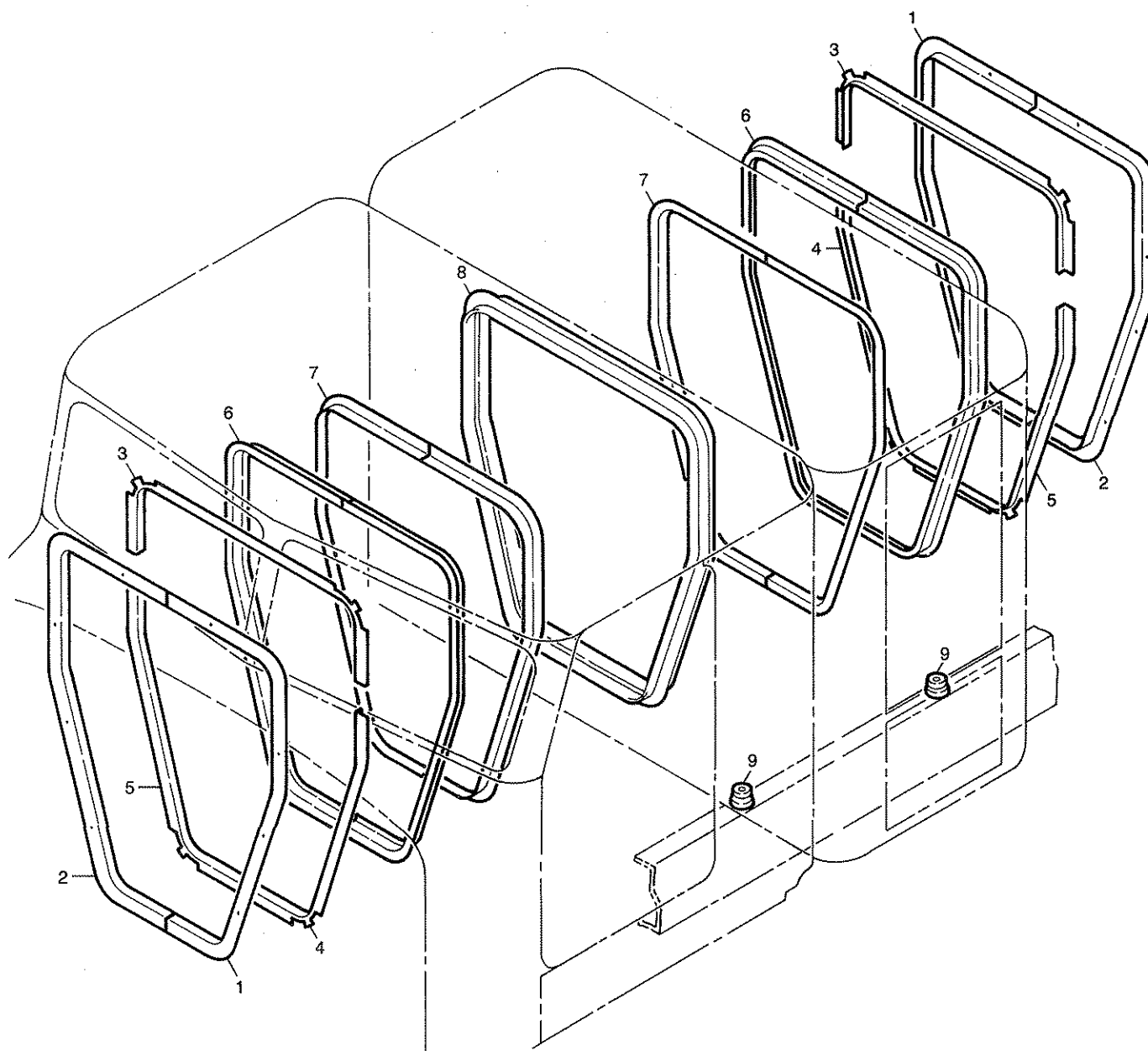
A—Indicates Fast Moving Parts

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POST 1978, CONVENTIONAL

COMMON PARTS
WALK-IN OPENINGS



**COMMON PARTS
WALK-IN OPENINGS**
POST 1978, CONVENTIONAL

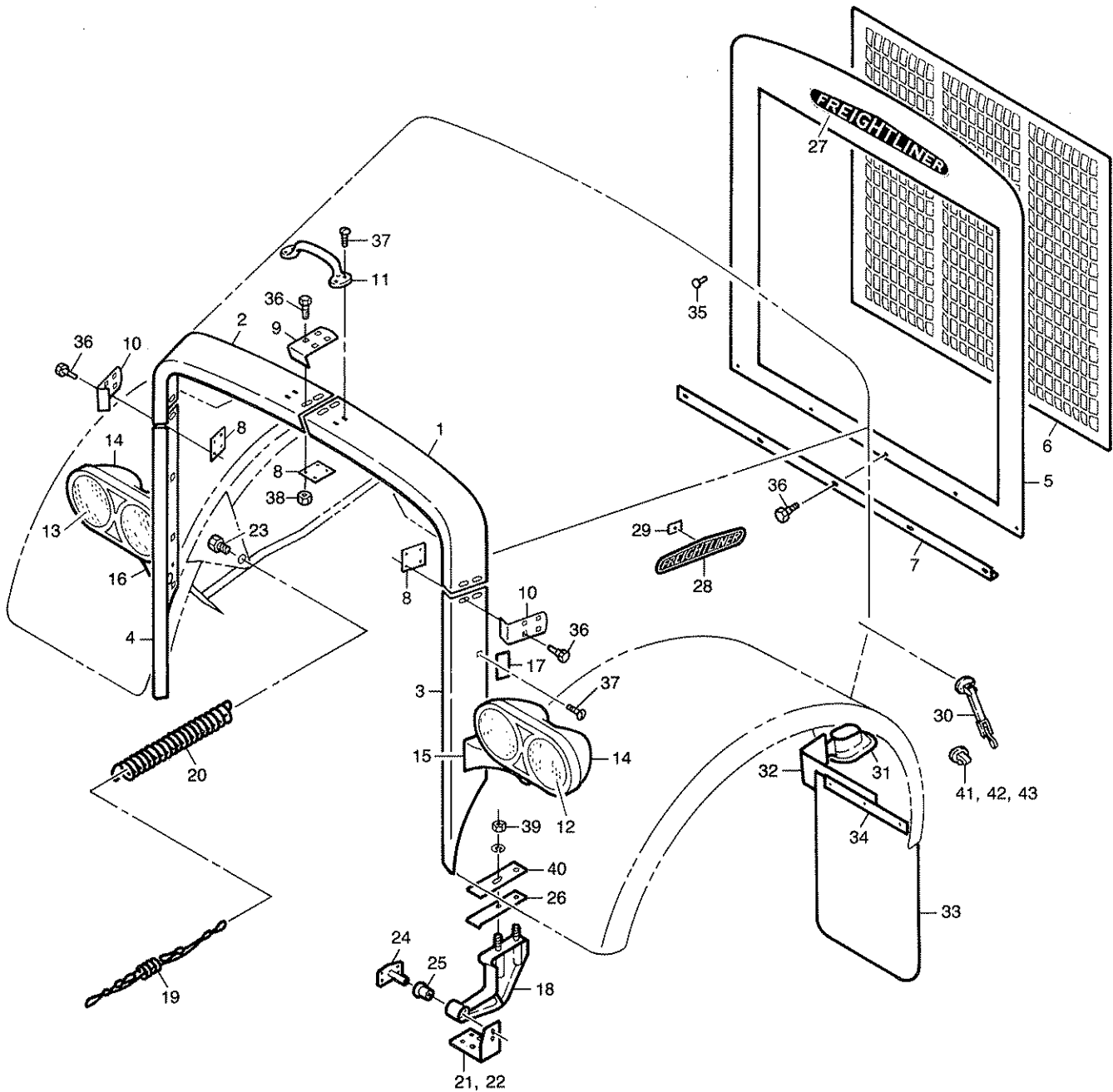
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	NS	3	22-22656-000	Trim Filler Bright Finish—Black 22-22656-001
A	1	2	22-22655-000	Left Trim Angle Bright Finish—Black 22-22655-002
A	2	2	22-22655-001	Right Trim Angle Bright Finish—Black 22-22655-003
B	3	2	22-17634-000	Boot Sealing Angle
A	4	2	22-24641-000	Boot Sealing Angle
B	5	2	22-24641-001	Boot Sealing Angle
B	6	2	E22-22044-000	Boot Frame
B	7	2	E22-22045-000	Boot Support Angle
A	8	1	E22-22046-000	Sleeper Boot
A	9	4	LOR/CB1122-4	Mounting Cushion

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- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

HOOD INSTALLATION
CONVENTIONAL CAB



**HOOD INSTALLATION
CONVENTIONAL CAB**
POST 1978, CONVENTIONAL

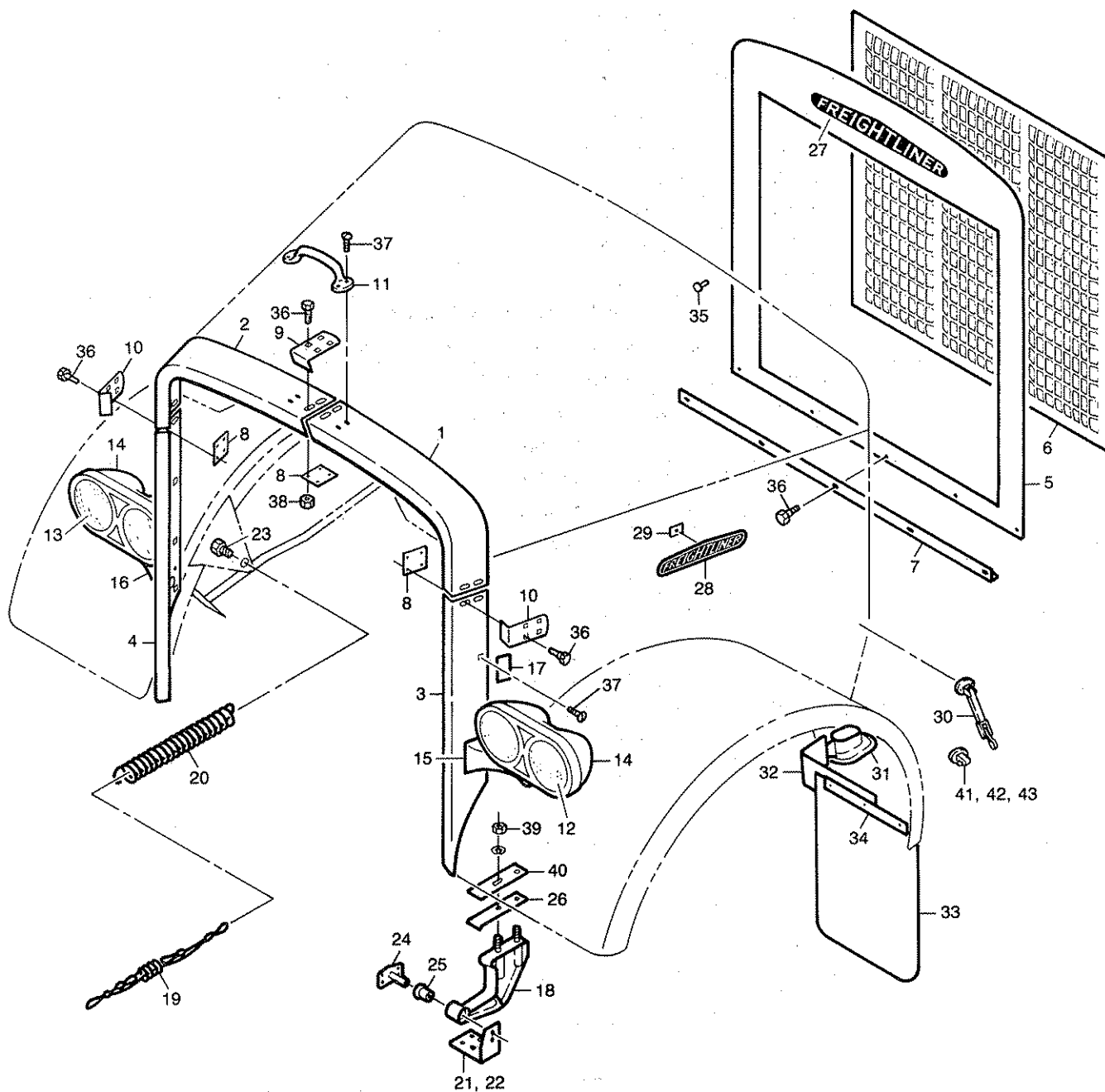
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	17-09535-000	Left Top Grille Shell
A	2	1	17-09535-001	Right Top Grille Shell
A	3	1	17-09556-000	Left Side Grille Shell
A	4	1	17-09556-001	Right Side Grille Shell
A	5	1	17-09607-000	Radiator Grille
A	6	1	17-09606-000	Radiator Grille Frame
A	7	1	17-09559-000	Bottom Grille Angle
B	8	3	17-09564-000	Splice Plate
A	9	1	17-09570-000	Top Splice Cover
A	10	2	17-09571-000	Side Splice Cover
A	11	1	22-09605-001	Grab Handle
B	12	2	SIG/675W	Single Headlight Assembly W/Painted Housing (Late Style)
B	12	2	DTZ/9-90201	Single Headlight Assembly W/Painted Housing (Early Style)
A	12	1	A06-13087-001	Left Dual Headlight Assembly
A	13	1	A06-13087-002	Right Dual Headlight Assembly
A	14	2	18-20140-000	Dual Headlight W/Painted Housing
A	15	1	18-20714-002	Left Headlight Mounting Bracket
A	16	1	18-20714-003	Right Headlight Mounting Bracket
A	17	2	TL/18305Y	Side Hood Light Marker
A	NS	2	WEE/194	Bulb for Marker light
A	18	2	A17-09490-001	Pivot Arm Assembly
A	19	2	A17-10248-001	Stop Cable Assembly
A	20	2	17-09433-000	Hood Spring Tilt Assist
A	21	1	17-09575-000	Left Pivot Support
A	22	1	17-09575-001	Right Pivot Support
A	23	2	17-09445-001	Hood Stop Shoulder Bolt
A	24	2	A17-09544-000	Pivot Plate Assembly
A	25	2	17-09489-000	Hood Support Bushing
A	26	2	17-09487-001	Hood Pivot Shim
A	27	1	17-09580-000	Front Nameplate
A	28	2	18-21270-000	Side Nameplate
B	29	15	23-09961-025	Speed Nut (1/4" x 20")
A	30	2	EBR/99689V	Hood Latch Assembly (Late Style)
A	NS	2	EBR/59689V	Hood Latch Assembly (Early Style)
A	31	2	17-09810-001	Locating Pin Socket
B	32	1	17-09817-000	Left Support Socket
B	NS	1	17-09817-001	Right Support Socket

SAC = STOCK ACTIVITY CODE

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- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

HOOD INSTALLATION
CONVENTIONAL CAB



**HOOD INSTALLATION
CONVENTIONAL CAB****POST 1978, CONVENTIONAL**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	33	2	17-09459-000	Fender Mud Flap
B	34	2	17-09460-000	Flap Attachment Strap
A	35	43	23-09367-606	Grille Rivet
A	36	23	23-11033-075	Carriage Bolt
B	37	4	23-10815-100	Grab Handle Screw
C	38	4	23-09119-001	Grab Handle Nut
C	39	4	23-11183-010	Hood Pivot Nut
B	40	2	17-09833-000	Hood Pivot Locking Plate
B	41	6	23-09336-006	Latch Hold-Down Nut
C	42	6	23-09914-100	Latch Hold-Down Screw
C	43	6	23-00600-008	Latch Hold-Down Flat Washer

SAC = STOCK ACTIVITY CODE

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C—Indicates Slow Moving Parts

POST 1978, CONVENTIONAL

COMPLETE HOODS

Complete hoods for both aluminum and fiberglass can be purchased by using Parts Sales Bulletin 17-001. Date of original manufacture of vehicle will be required to use the bulletin.

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	5	3/88 ★
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	7	3/88 ★
	8	3/88 ★
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	10	3/88 ★
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	19	3/88 ★
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	24	3/88 ★
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	26	3/88 ★
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	28	3/88 ★
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	34	3/88 ★
Common Parts Internal—Tunnel	35	3/88 ★
	36	3/88 ★
Common Parts Internal—Dash (Late Style)	37	3/88 ★
	38	3/88 ★
Common Parts Internal—Dash (Early Style)	39	3/88 ★
	40	3/88 ★

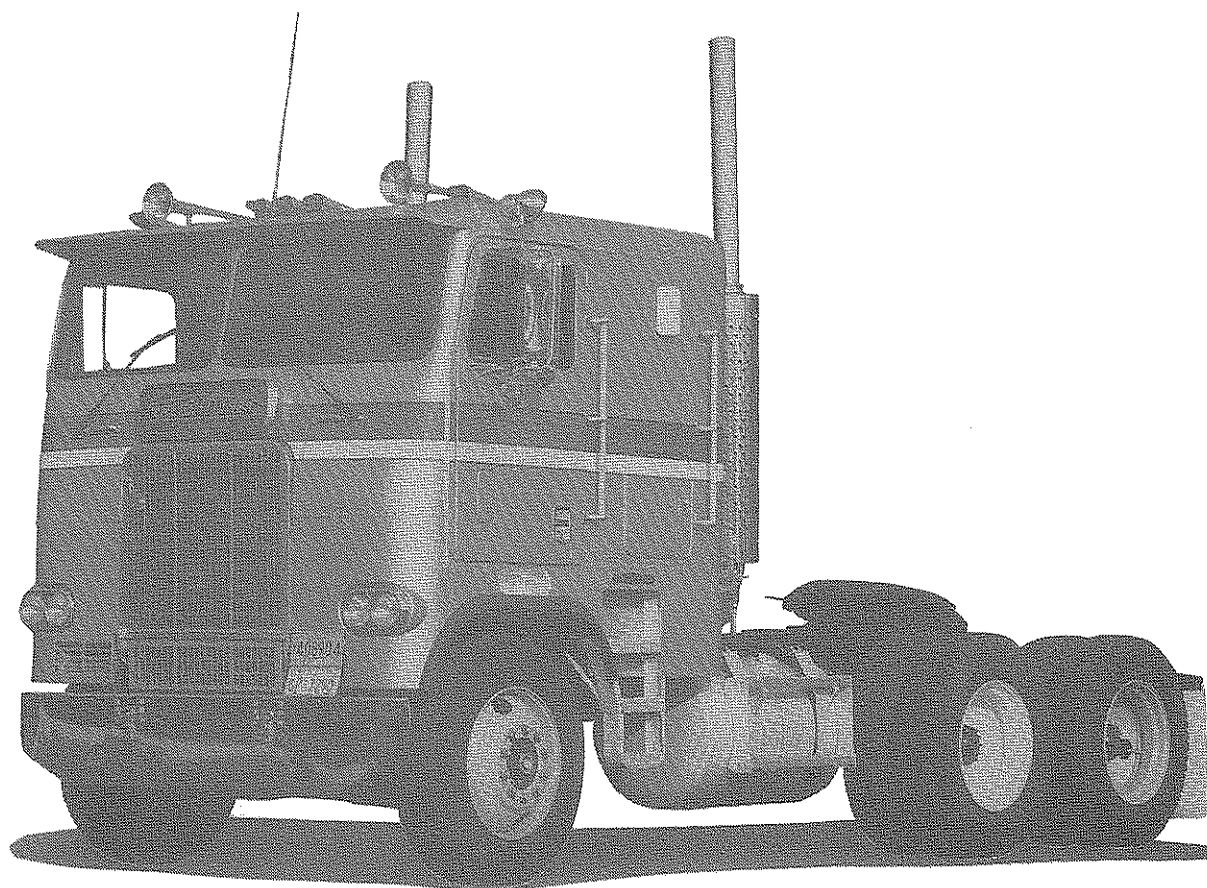
★ Recent Change

	Page	Effective Date
Cab Door—Left Hand	41	3/88 ★
	42	3/88 ★
	43	3/88 ★
	44	3/88 ★
Cab Door—Right Hand	45	3/88 ★
	46	3/88 ★
	47	3/88 ★
	48	3/88 ★
Cab Door—Wing Window	49	3/88 ★
	50	3/88 ★
Cab Door—Check Assembly	51	3/88 ★
	52	3/88 ★
Cab Door—Vent Assembly	53	3/88 ★
	54	3/88 ★
Cab Strut Assembly	55	3/88 ★

★ Recent Change

INTRODUCTION

PRE 1980—71 SERIES, 86" CAB

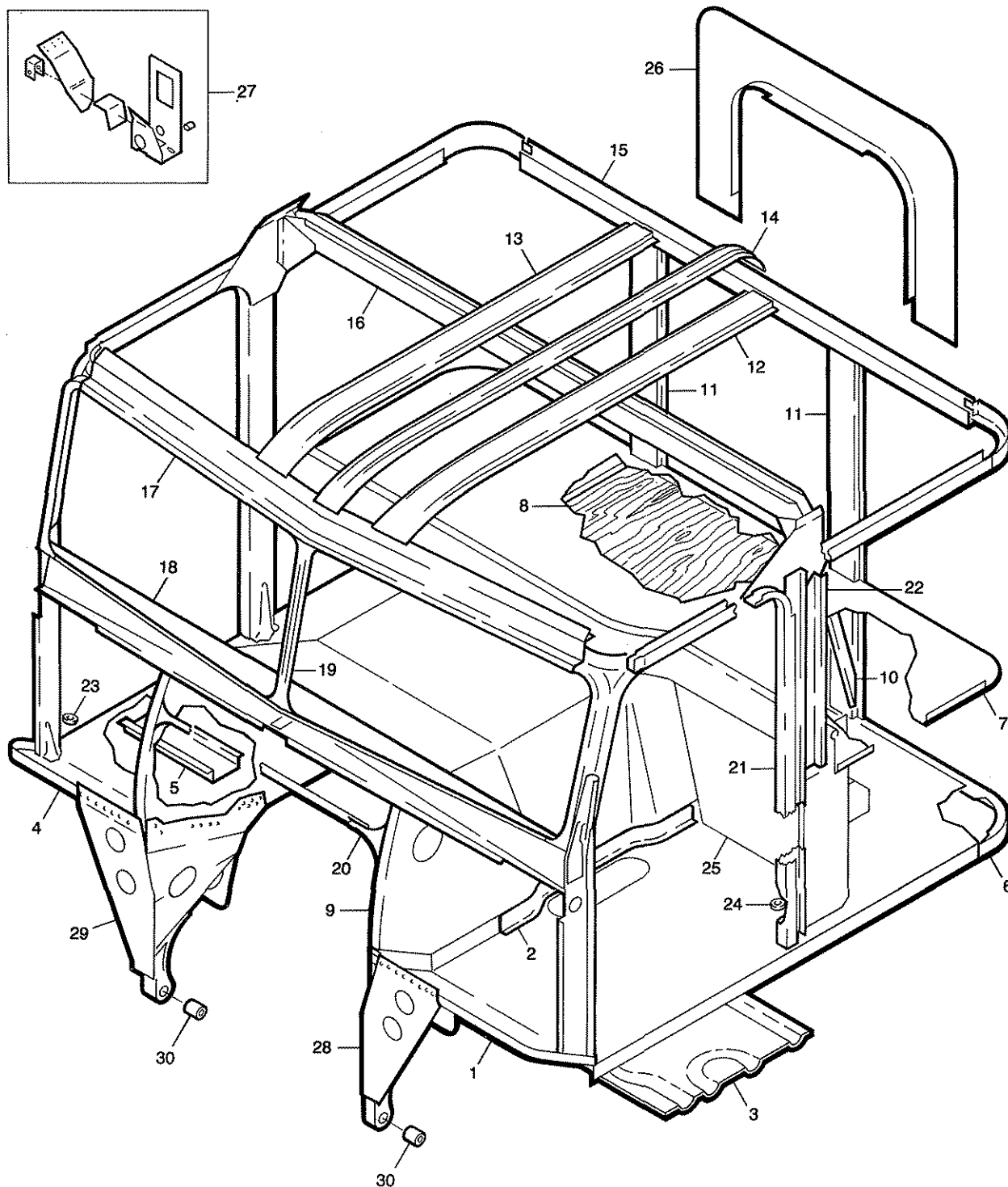


The purpose of this catalog is to assist in procurement of fundamental cab parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the 86 inch cab; for example, items such as coat hooks, back-of-cab exhaust system parts, safety straps, curtains, routine fasteners, etc., have been omitted.

The book however, does contain those parts that are likely to become damaged as a result of impact. It is not meant to replace or supersede your present Freightliner master parts book; but in conjunction with your present microfilmed Freightliner master parts book.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Because of this, it is important that all identical reference numbers be checked against the descriptions to make certain that the correct part is identified. Remember, one reference number could portray more than one part number.



CAB FRAME ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

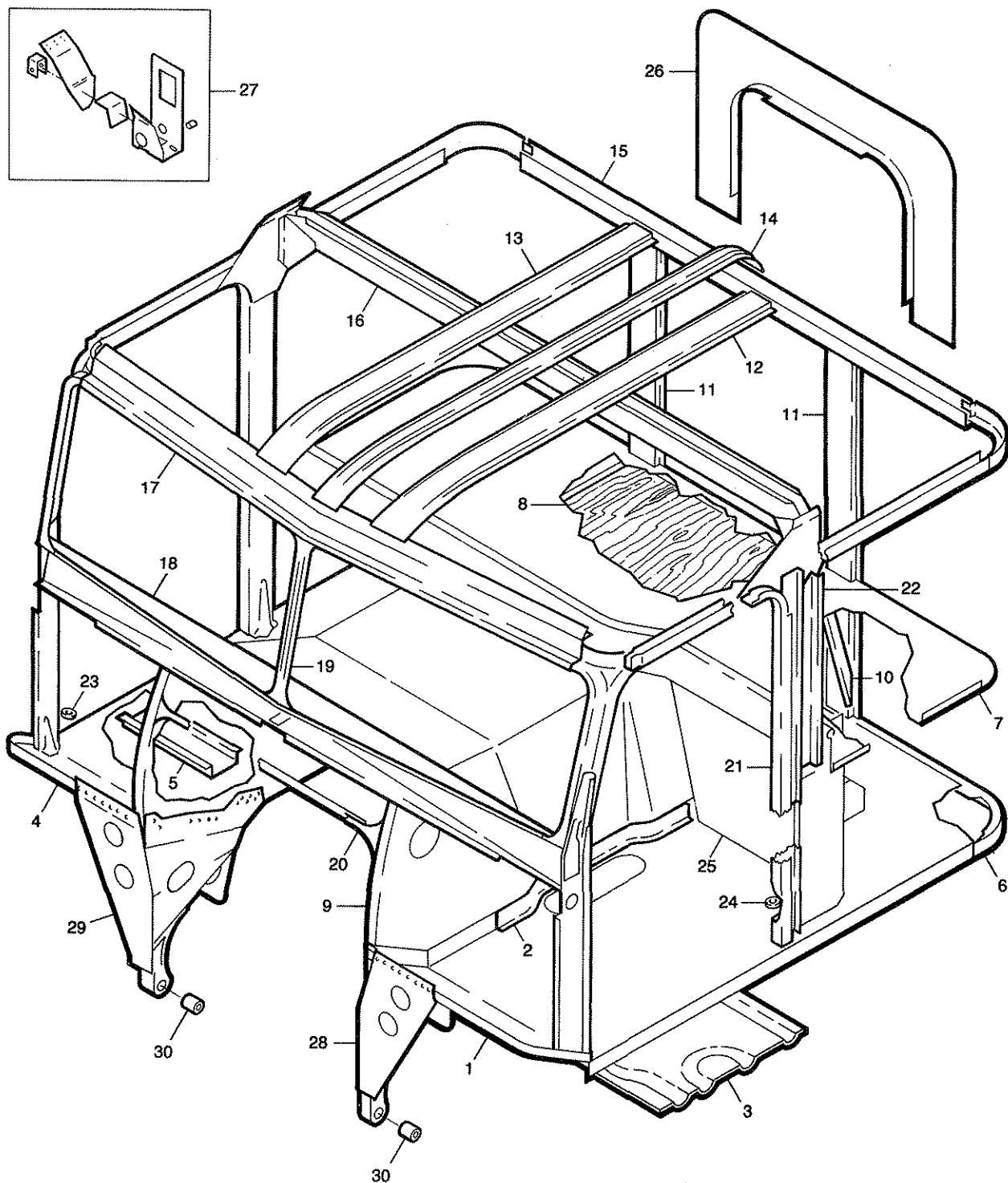
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A18-12920-006	Left Deck Assembly
				<i>Deck Assembly Parts:</i>
—	—	1		* Deck Plate—(Not sold Separately)
C	2	1	18-11489-001	* Shift Well Cutout Stiffener
B	3	1	18-11510-000	* Left Deck Plate Stiffener
B	NS	1	18-11490-004	Left Deck Stiffener (Rear of Shift Cutout)
B	4	1	18-11504-064	Right Deck Plate
C	5	1	18-07055-001	Right Forward Deck Stiffener
B	NS	1	18-07055-008	Right Rear Deck Stiffener
A	NS	1	18-11492-004	Right Deck Stiffener (Next to Tunnel)
C	NS	1	DOT/PC51547	Plastic Plug
A	6	1	18-11415-003	Rear Deck Angle, Inboard Rear Cab Mounts (Extends Width of Cab)
				<i>Service Replacement Sections:</i>
A	NS	1	18-11509-000	* Left Angle
A	NS	1	18-11509-001	* Right Angle
B	NS	1	18-11657-003	Rear Deck Angle, Outboard Rear Cab Mounts (Center Section)
A	6	1	18-11509-006	Left Rear Deck Angle, Outboard Rear Cab Mounts
A	NS	1	18-11509-005	Right Rear Deck Angle, Outboard Rear Cab Mounts
B	7	1	B18-13075-038	Bunk Assembly, Inboard Rear Cab Mounts
C	7	1	B18-14548-028	Bunk Assembly, Outboard Rear Cab Mounts
				See Page 13 for Replaceable Bunk Components
C	8	1	18-11556-016	Bunk Panel Insulation
C	9	1	B18-12280-006	Tunnel Assembly Inboard Rear Cab Mounts
C	9	1	B18-12280-013	Tunnel Assembly Outboard Rear Cab Mounts
				See Page 15 for Replaceable Tunnel Components
B	10	1	18-11176-000	Left Rear Angle Tunnel Tie
B	NS	1	18-11176-001	Right Rear Angle Tunnel Tie
A	NS	1	18-13058-000	Left Forward Angle Tunnel Tie
A	11	2	18-11524-000	Rear Channel Post Inboard Rear Cab Mounts
B	11	2	18-11524-006	Rear Channel Post Outboard Rear Cab Mounts
B	NS	1	18-11589-001	Rear Horizontal Support Post Inboard Rear Cab Mounts
B	NS	1	18-07055-020	Rear Horizontal Support Post Outboard Rear Cab Mounts
B	12	1	18-23036-006	Left Roof Support Bow
B	13	1	18-23036-007	Right Roof Support Bow
B	14	1	18-23035-004	Roof Center Bow
A	15	1	18-11523-001	Rear Top Beam

SAC = STOCK ACTIVITY CODE

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CAB FRAME ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

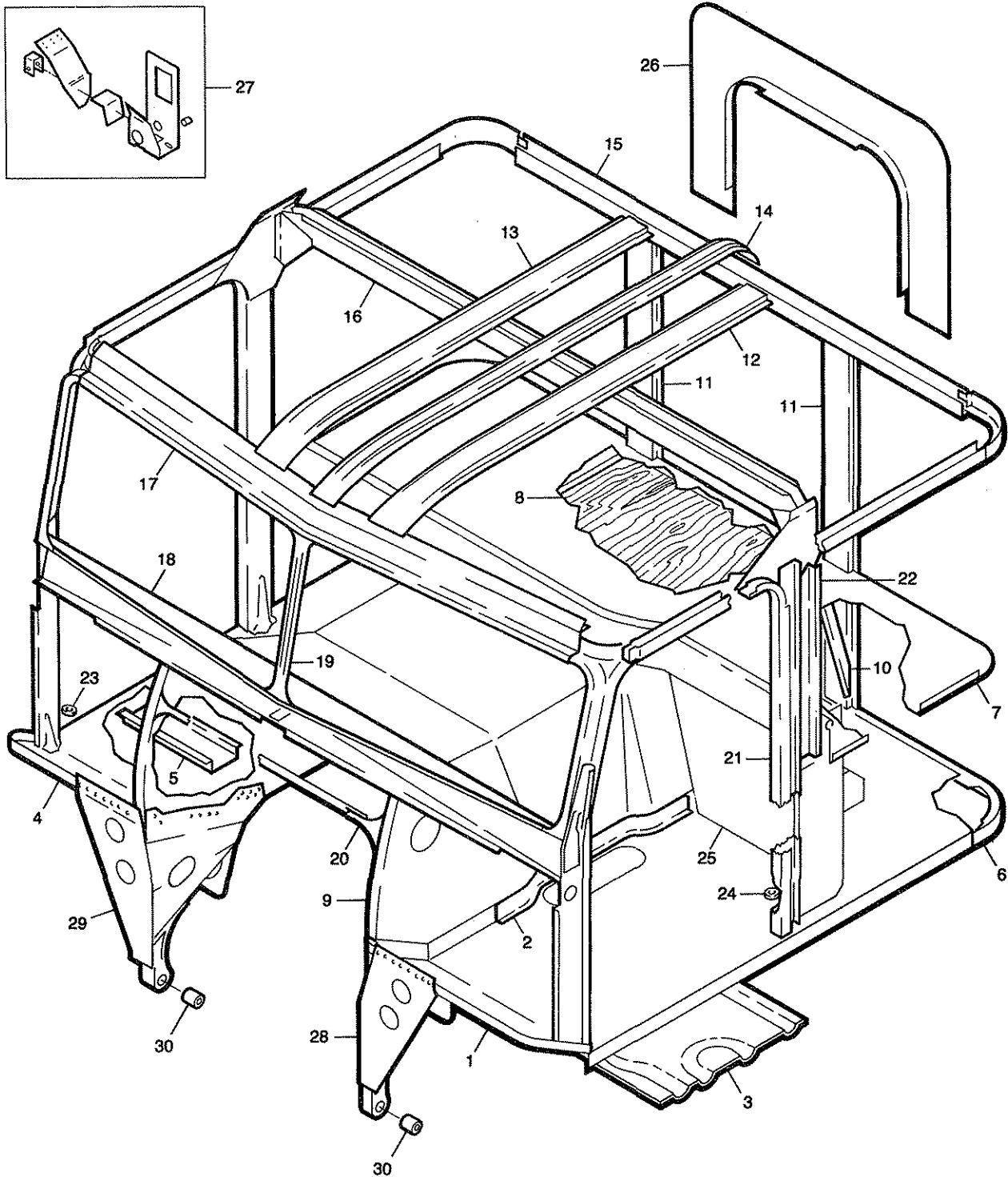
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	16	1	A18-13777-007	Curtain Bow Assembly
B	17	1	A18-16271-001	Windshield Header Assembly
B	18	1	B18-11720-005	Nose Beam Assembly (For Late Style Console)
C	18	1	B18-11720-003	Nose Beam Assembly (For Early Style Console)
				See Page 9 for Replaceable Nose Beam Components
A	19	1	A18-12380-000	Windshield Post Assembly CTR
A	20	1	A18-23314-000	Nose Stiffener Assembly
C	21	1	B18-16484-074	Left Door Frame Assembly (Curtain Bow 10 3/8" Aft of Door Post)
B	NS	1	B18-16484-049	Right Door Frame Assembly (Curtain Bow 10 3/8" Aft of Door Post)
C	21	1	B18-16484-018	Left Door Frame Assembly (Curtain Bow 5 3/8" Aft of Door Post)
C	NS	1	B18-16484-019	Right Door Frame Assembly (Curtain Bow 5 3/8" Aft of Door Post)
				See Page 11 for Replaceable Door Frame Components
C	22	1	18-17449-000	Left Cover (B18-16484-074)
C	NS	1	18-17449-001	Right Cover (B18-16484-049)
C	22	1	18-11487-004	Left Cover (B18-16484-018)
C	NS	1	18-11487-003	Right Cover (B18-16484-019)
A	23	4	23-11434-000	Trimmed Washer "EA."
C	24	4	23-09426-202	Fender Washer 1/4" x 1 1/4" (Serviced in Pounds)
B	25	1	A18-14209-000	Left Baggage Compartment Partition Assembly
C	NS	1	18-12255-003	Right Baggage Compartment Partition Assembly
A	26	1	18-14553-001	Reinforcement Plate Inboard Rear Cab Mounts
A	26	1	18-20091-001	Reinforcement Plate Outboard Rear Cab Mounts
C	NS	1	18-11560-000	Left Rear Skirt Reinforcement (Outboard Rear Cab Mounts Only)
A	27	1	A18-15838-002	Left Support Assembly Inboard Rear Cab Mounts
B	27	1	A18-15838-001	Right Support Assembly Inboard Rear Cab Mounts
C	27	1	A18-15837-002	Left Support Assembly Outboard Rear Cab Mounts
C	27	1	A18-15837-001	Right Support Assembly Outboard Rear Cab Mounts
				<i>Rear Support Assembly Consists of:</i>
A	NS	2	18-15868-000	* Cab Latch Housing Inboard and Outboard Rear Cab Mounts
A	NS	2	18-15867-000	* Rear Support Housing Plate Inboard and Outboard Rear Cab Mounts
A	NS	1	18-15869-002	* Left Forward Support Housing Bracket Inboard Rear Cab Mounts
A	NS	1	18-15869-003	* Right Forward Support Housing Bracket Inboard Rear Cab Mounts

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PRE 1980—71 SERIES, 86" CAB

CAB FRAME ASSEMBLY



CAB FRAME ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	NS	1	18-18920-000	* Left Forward Support Housing Bracket Outboard (Late Style)
B	NS	1	18-18920-001	* Right Forward Support Housing Bracket Outboard (Late Style)
C	NS	1	18-15870-000	* Left Forward Support Housing Bracket Outboard (Early Style)
C	NS	1	18-15870-001	* Right Forward Support Housing Bracket Outboard (Early Style)
				NOTE: The 18-18920-0-1 brackets are 11 5/8" high. The 18-15870-0-1 brackets are 6" high.
A	28	1	A18-10515-012	Left Forward Support Assembly
A	29	1	A18-10515-013	Right Forward Support Assembly
A	30	2	18-11206-001	Pivot Bushing

SAC = STOCK ACTIVITY CODE

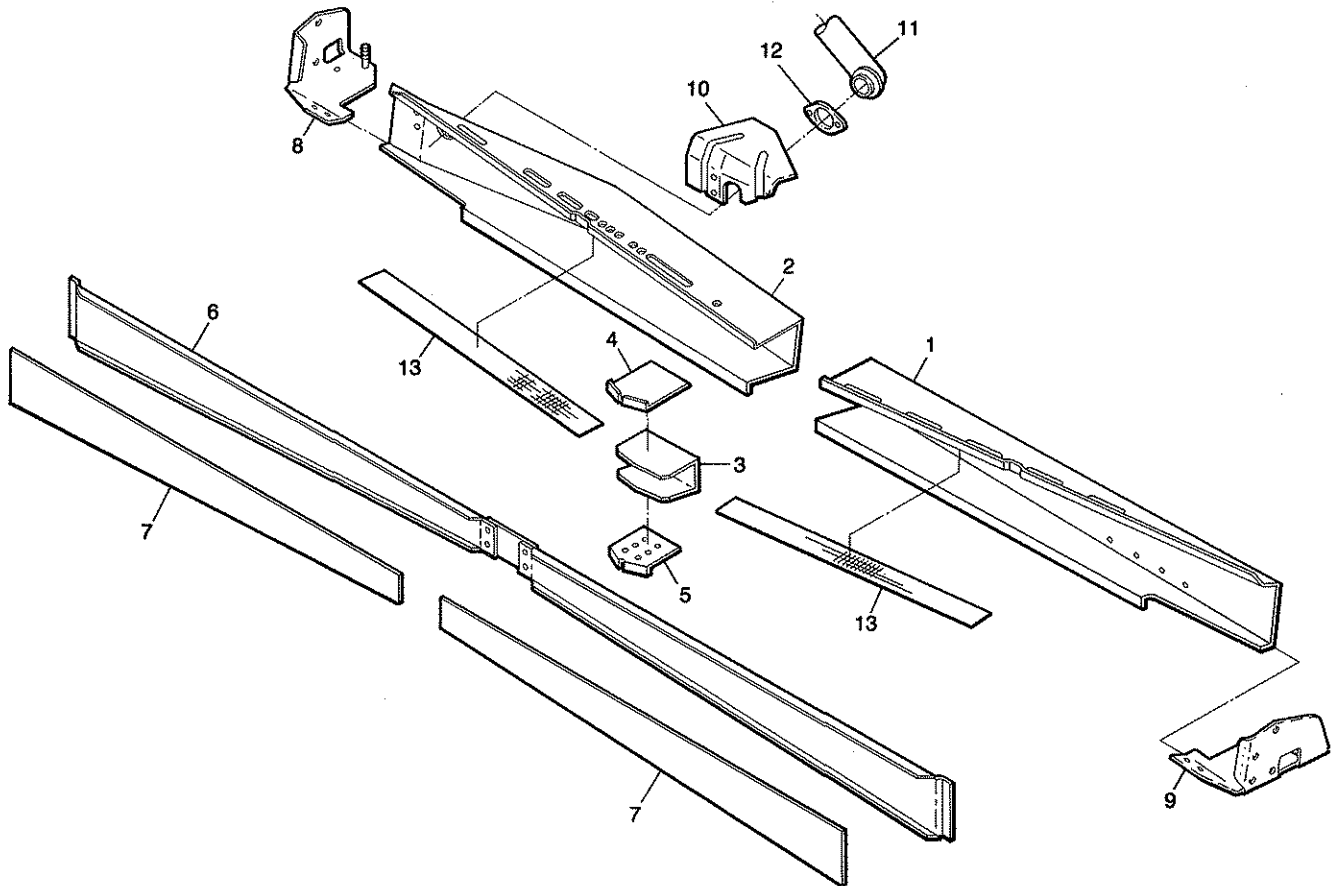
A—Indicates Fast Moving Parts

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PRE 1980—71 SERIES, 86" CAB

NOSE BEAM ASSEMBLY



NOSE BEAM ASSEMBLY**PRE 1980—71 SERIES, 86" CAB**

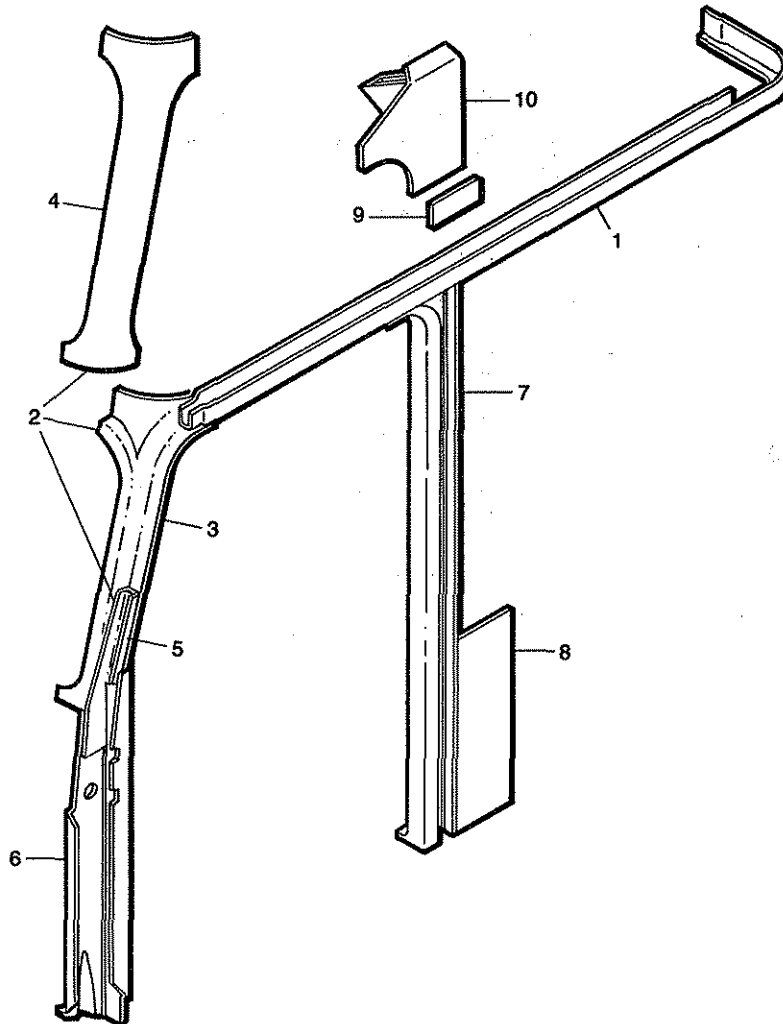
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
NOSE BEAM ASSEMBLY NO. B18-11720-005 AND B18-11720-003				
B	1	1	18-11420-002	Left Nose Beam
B	2	1	18-11726-002	Right Nose Beam (B18-11720-005 Only)
C	2	1	18-11726-001	Right Nose Beam (B18-11720-003 Only)
C	3	1	18-12525-000	Nose Beam Extension
C	4	1	18-12555-000	Upper Filler Plate
C	5	1	18-13694-000	Lower Filler Plate
C	6	1	A18-13243-000	Plate Assembly Cover (Serviced in One Section)
C	7	2	18-11382-001	Insulation
C	8	1	A18-12443-000	Left Bracket Assembly
C	9	1	A18-10999-001	Right Bracket Assembly
C	NS	1	18-12001-002	Left Tunnel Angle
C	NS	1	18-12001-003	Right Tunnel Angle
C	10	1	18-16006-000	Grab Handle Bracket (B18-11720-005 Only)
C	10	1	18-12315-000	Grab Handle Bracket (B18-11720-003 Only)
C	11	1	22-12976-001	Wing Window Tube Defroster (B18-11720-005 Only)
C	11	1	22-12976-000	Wing Window Tube Defroster (B18-11720-003 Only)
C	12	1	22-11402-000	Tube Holder Defroster Ring
C	13	2	18-11471-000	Fiberglass Screen
C	NS	1	22-21874-000	Air Flow Divider

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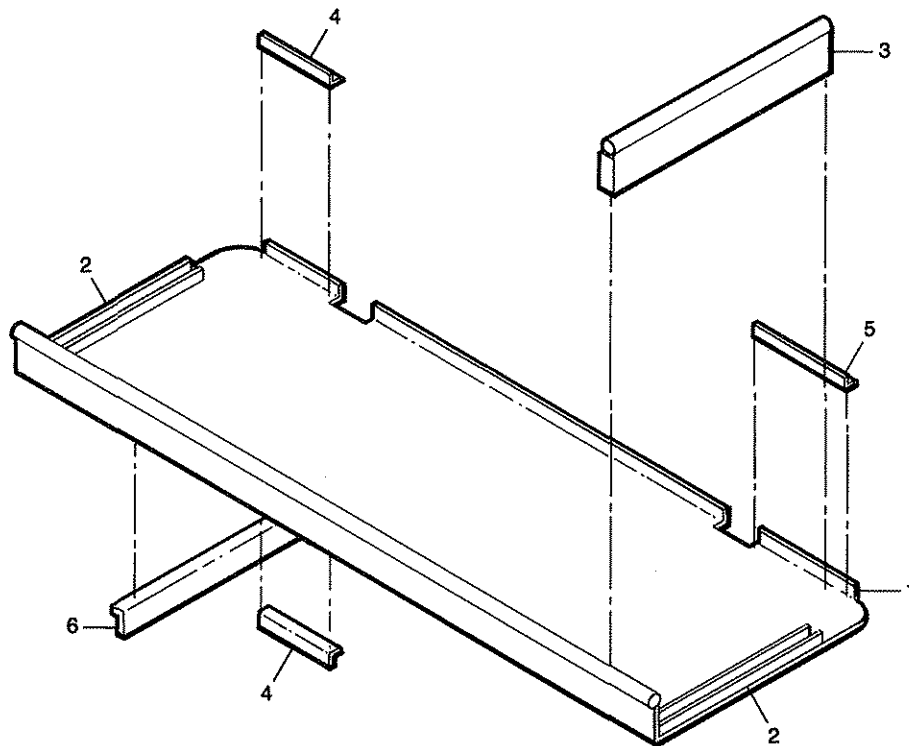
DOOR FRAME ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
DOOR FRAME ASSEMBLY NO. B18-16484-018, -019, -049 AND -074				
B	1	1	18-11515-012	Left Lintel (B18-16484-018 and -074)
B	1	1	18-11515-013	Right Lintel (B18-16484-019 and -049)
B	2	1	A18-16445-006	Left Upper Post Assembly (B18-16484-018 and -074)
B	2	1	A18-16445-001	Right Upper Post Assembly (B18-16484-019 and -049)
				<i>Upper Door Post Assemblies Consist of:</i>
B	3	1	18-11517-000	* Left Post
B	3	1	18-11517-001	* Right Post
B	4	1	18-11357-000	* Left Cover
B	4	1	18-11357-001	* Right Cover
C	5	1	18-11520-000	* Left Reinforcement
C	5	1	18-11520-001	* Right Reinforcement
B	6	1	A18-11518-000	Left Lower Post Assembly (B18-16484-018 and -074)
B	6	1	A18-11518-001	Right Lower Post Assembly (B18-16484-019 and -049)
A	7	1	A18-15057-000	Left Rear Post Assembly (B18-16484-018 and -074)
B	7	1	A18-15057-001	Right Rear Post Assembly
B	NS	1	AVA/28558	Striker Plate Assembly
C	8	1	18-11426-001	Partition Mounting Flange (Left Only)
C	9	2	18-12561-000	Curtain Bow Support Spacer (B18-16484-018 and -019 Only)
C	10	1	A18-17635-000	Left Curtain Bow Support Assembly (B18-16484-074)
C	10	1	A18-17635-001	Right Curtain Bow Support Assembly (B18-16484-049)
C	10	1	A18-16273-000	Left Curtain Bow Support Assembly (B18-16484-018)
C	10	1	A18-16273-001	Right Curtain Bow Support Assembly (B18-16484-019)

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BUNK ASSEMBLY**PRE 1980—71 SERIES, 86" CAB**

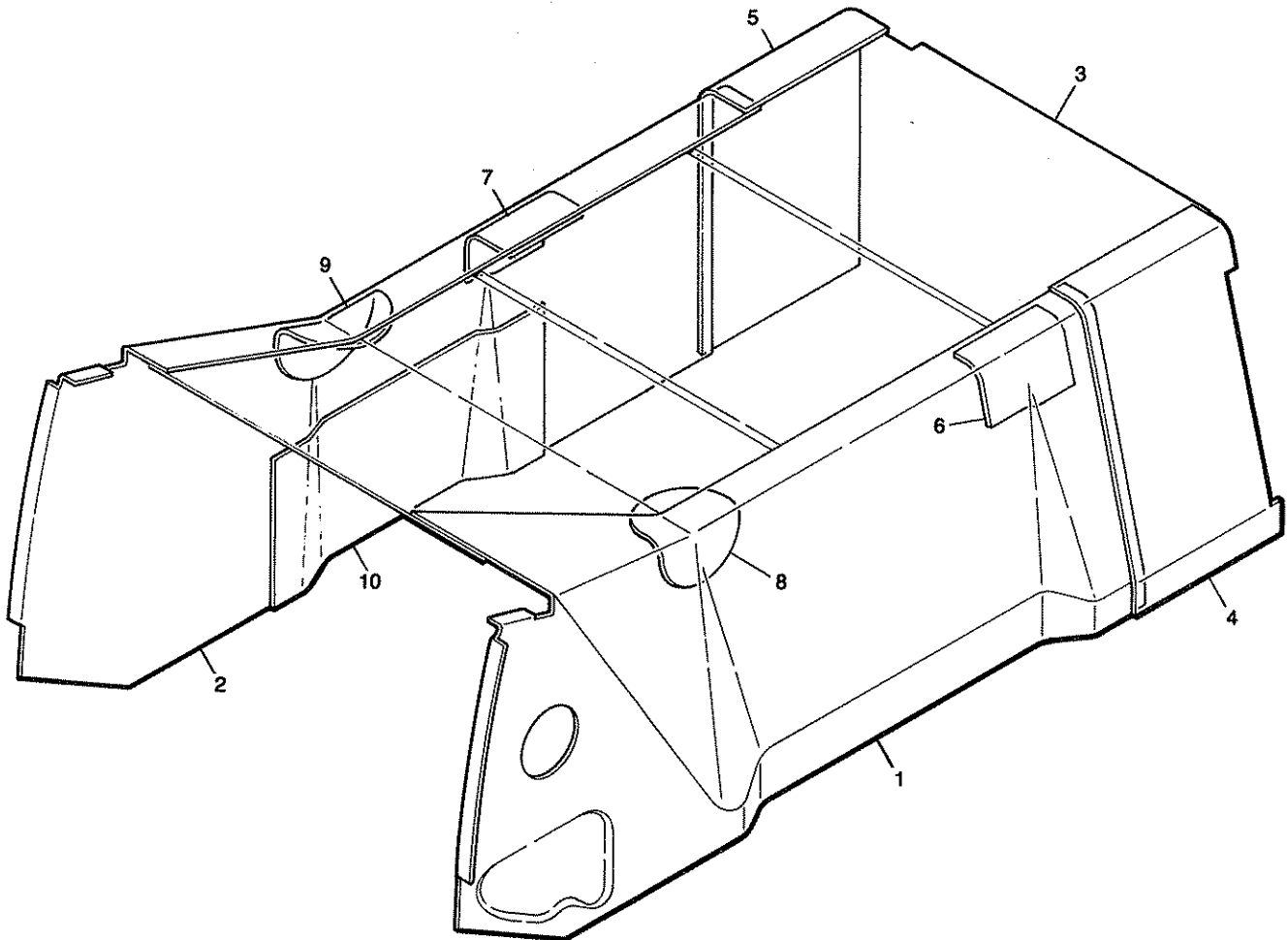
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
BUNK ASSEMBLY NO. B18-13075-038 INBOARD AND B18-14548-028 OUTBOARD				
B	1	1	18-13068-006	Panel (Inboard Rear Cab Mounts)
C	1	1	18-13068-016	Panel (Outboard Rear Cab Mounts)
B	2	2	18-10255-003	Support (Inboard and Outboard Rear Cab Mounts)
C	3	1	18-18010-000	Rail (Inboard and Outboard Rear Cab Mounts)
A	4	2	18-09598-002	Strip Upholstery (Inboard Rear Cab Mounts)
C	4	2	18-09598-000	Strip Upholstery (Outboard Rear Cab Mounts)
C	5	1	18-09598-009	Strip Upholstery (Inboard Rear Cab Mounts)
C	6	1	18-11043-002	Angle Upholstery Tie (Inboard and Outboard Rear Cab Mounts)

SAC = STOCK ACTIVITY CODE

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C—Indicates Slow Moving Parts



TUNNEL ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
TUNNEL ASSEMBLY NO. B18-12280-006 INBOARD AND B18-12280-013 OUTBOARD				
A	1	1	18-11689-000	Left Side (Inboard and Outboard Rear Cab Mounts)
A	2	1	18-11694-002	Right Side (Inboard and Outboard Rear Cab Mounts)
C	3	1	18-11697-023	Inboard Top Panel (Inboard and Outboard Rear Cab Mounts)
B	4	1	18-11696-003	Left Rear Side (Inboard Rear Cab Mounts)
C	4	1	18-11696-012	Left Rear Side (Outboard Rear Cab Mounts)
C	5	1	18-11707-003	Right Rear Side (Inboard Rear Cab Mounts)
C	5	1	18-11707-007	Right Rear Side (Outboard Rear Cab Mounts)
C	6	1	18-12862-000	Left Reinforcement Plate (Inboard and Outboard Rear Cab Mounts)
B	7	1	18-12509-000	Right Reinforcement Plate (Inboard and Outboard Rear Cab Mounts)
B	8	1	18-11709-000	Left Reinforcement Plate (Inboard and Outboard Rear Cab Mounts)
B	9	1	18-12209-000	Right Reinforcement Plate (Inboard and Outboard Rear Cab Mounts)
C	10	1	18-11485-000	Shield Heat (Reference Only)*

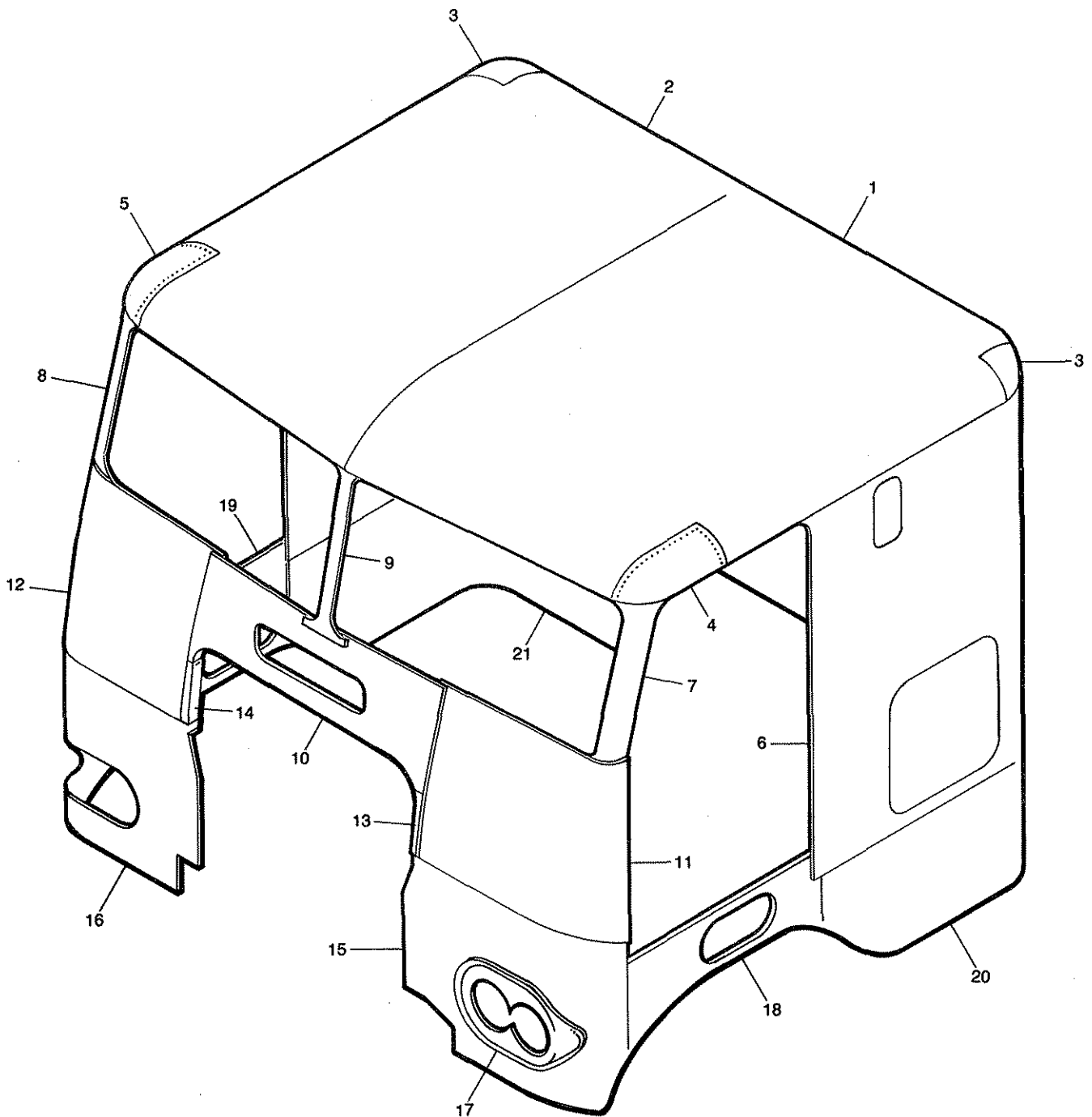
* Used only on vehicles with inline turbocharged engines without tunnel liner.

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CAB SKIN

PRE 1980—71 SERIES, 86" CAB

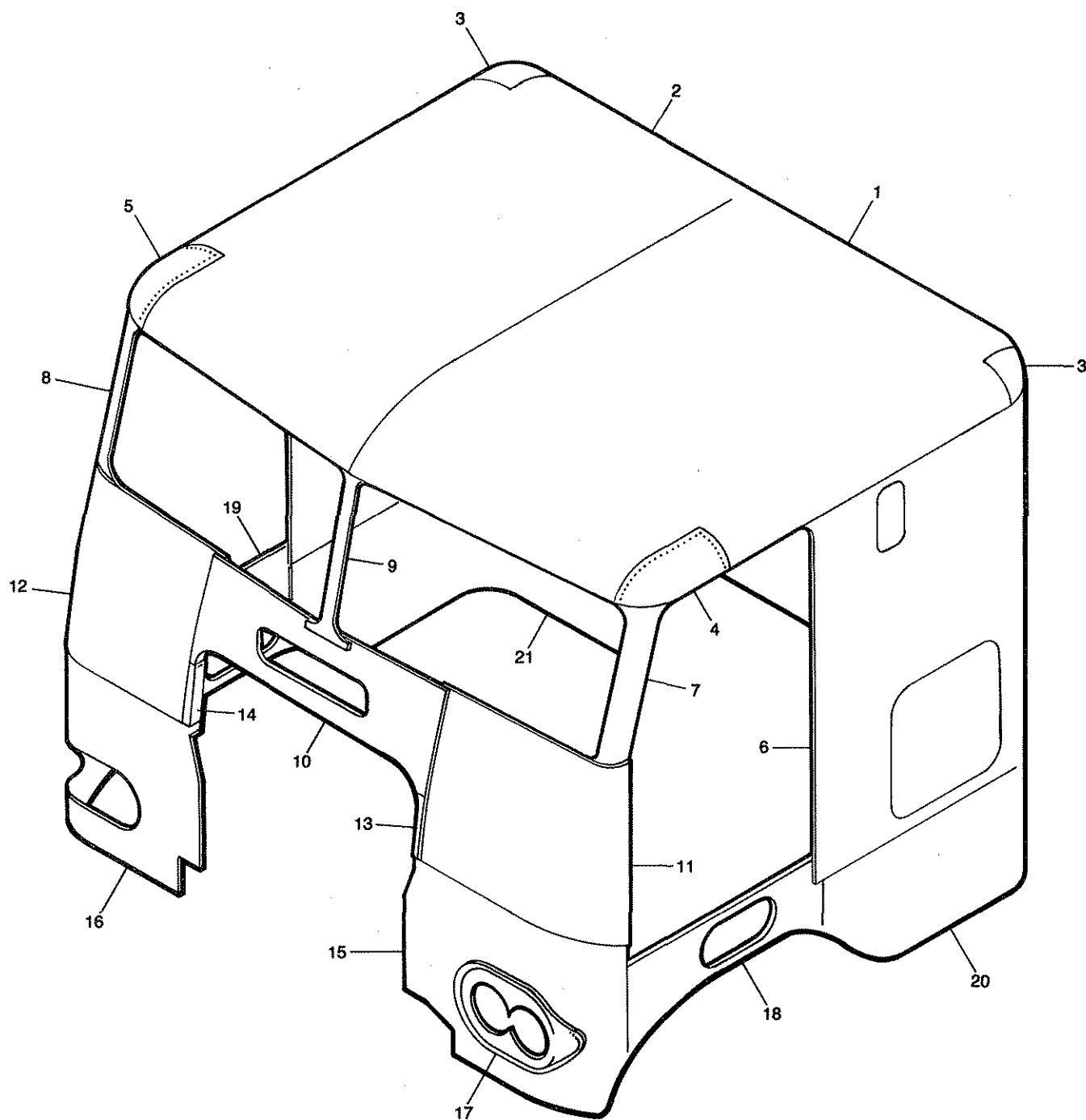
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	B18-24581-004	Left Complete Roof Skin Assembly
A	2	1	B18-24581-005	Right Complete Roof Skin Assembly
				<i>Roof Skin Assembly Consists of:</i>
B	1	1	18-23028-004	* Left Roof Skin
A	2	1	18-23028-011	* Right Roof Skin
A	3	2	18-16265-000	* Left and Right Rear Roof Cap
A	4	1	18-23029-000	* Left Forward Cap
A	5	1	18-23029-001	* Right Forward Cap
B	6	1	18-11535-029	Back Skin
				<i>Service Replacement Sections of Back Skin:</i>
A	NS	1	18-12471-001	* Center Back Section
A	NS	1	18-12472-013	* Left Side and Corner Section
A	NS	1	18-12472-014	* Right Side and Corner Section
A	7	1	18-11357-000	Left Door Skin Post
B	8	1	18-11357-001	Right Door Skin Post
A	9	1	A18-12380-000	Center Windshield Skin Assembly
A	10	1	18-11360-011	Center Nose Skin
C	11	1	18-11376-002	Left Upper Nose Skin
B	12	1	18-11376-003	Right Upper Nose Skin
A	13	1	18-10987-000	Left Angle Nose to Tunnel
A	14	1	18-10987-001	Right Angle Nose to Tunnel
A	15	1	A18-14335-002	Left Lower Dual Headlight Skin Assembly
A	16	1	A18-14335-003	Right Lower Dual Headlight Skin Assembly
A	17	2	A18-13242-003	Dual Headlight Bracker (Included in Lower Skin Assembly)
B	NS	1	18-11754-000	Left Stiffener
C	NS	1	18-11755-001	Right Stiffener
A	15	1	A18-14335-000	Left Lower Single Headlight Skin Assembly
A	16	1	A18-14335-001	Right Lower Single Headlight Skin Assembly
A	17	2	A18-11581-003	Single Headlight Bracket (Included in Lower Skin Assembly)
A	18	1	18-14417-000	Left Skirt (For Square Corner Door and Box Step)
A	18	1	18-12447-000	Left Skirt (For Square Corner Door and No Box Step)
B	18	1	18-16390-000	Left Skirt (For Square Forward Round Aft Door and Box Step)
B	18	1	18-15756-000	Left Skirt (For Round Corner Door and Box Step)

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CAB SKIN

PRE 1980—71 SERIES, 86" CAB

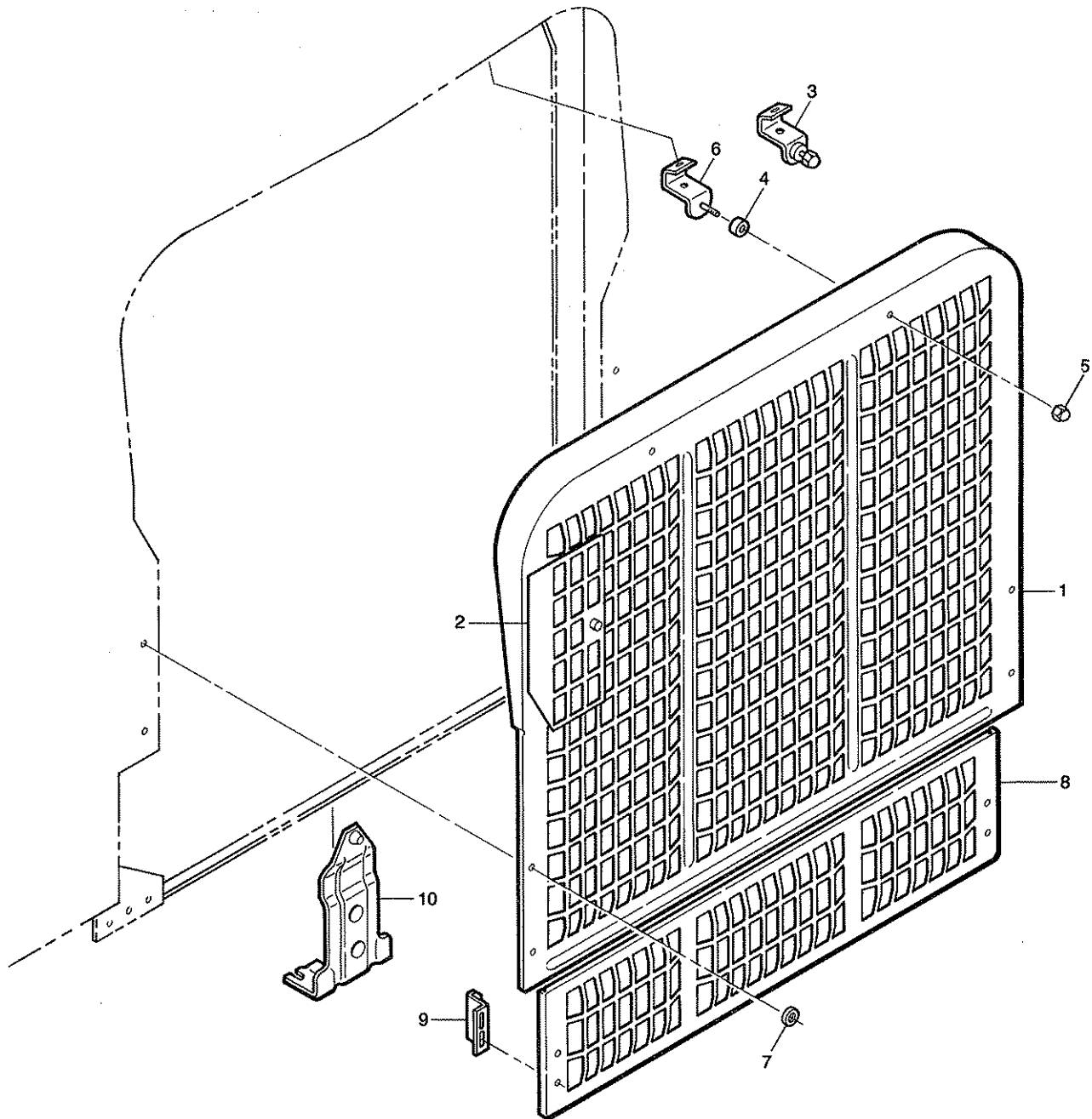
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	19	1	18-14417-001	Right Skirt (For Square Corner Door and Box Step)
A	19	1	18-12447-001	Right Skirt (For Square Corner Door, No Box Step)
A	19	1	18-16390-001	Right Skirt (For Square Forward Round Aft Door and Box Step)
B	19	1	18-15756-001	Right Skirt (For Round Corner Door and Box Step)
A	20	1	18-11536-008	Left Skirt (Inboard Rear Cab Mounts) (For Skirt Step)
B	20	1	18-11687-008	Left Skirt (Outboard Rear Cab Mounts) (For Skirt Step)
A	20	1	18-14199-006	Left Skirt (Inboard Rear Cab Mounts) (For Ladder Step)
A	20	1	18-14198-006	Left Skirt (Outboard Rear Cab Mounts) (For Ladder Step)
A	21	1	18-11536-009	Right Skirt (Inboard Rear Cab Mounts) (For Skirt Step)
B	21	1	18-11687-014	Right Skirt (Outboard Rear Cab Mounts) (For Skirt Step)
A	21	1	18-14199-007	Right Skirt (Inboard Rear Cab Mounts) (For Ladder Step)
A	21	1	18-14198-007	Right Skirt (Outboard Rear Cab Mounts) (For Ladder Step)
C	NS	2	18-10656-002	Skirt Stiffener Angle (Not Used With Ladder Steps)

SAC = STOCK ACTIVITY CODE

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GRILLE**PRE 1980—71 SERIES, 86" CAB**

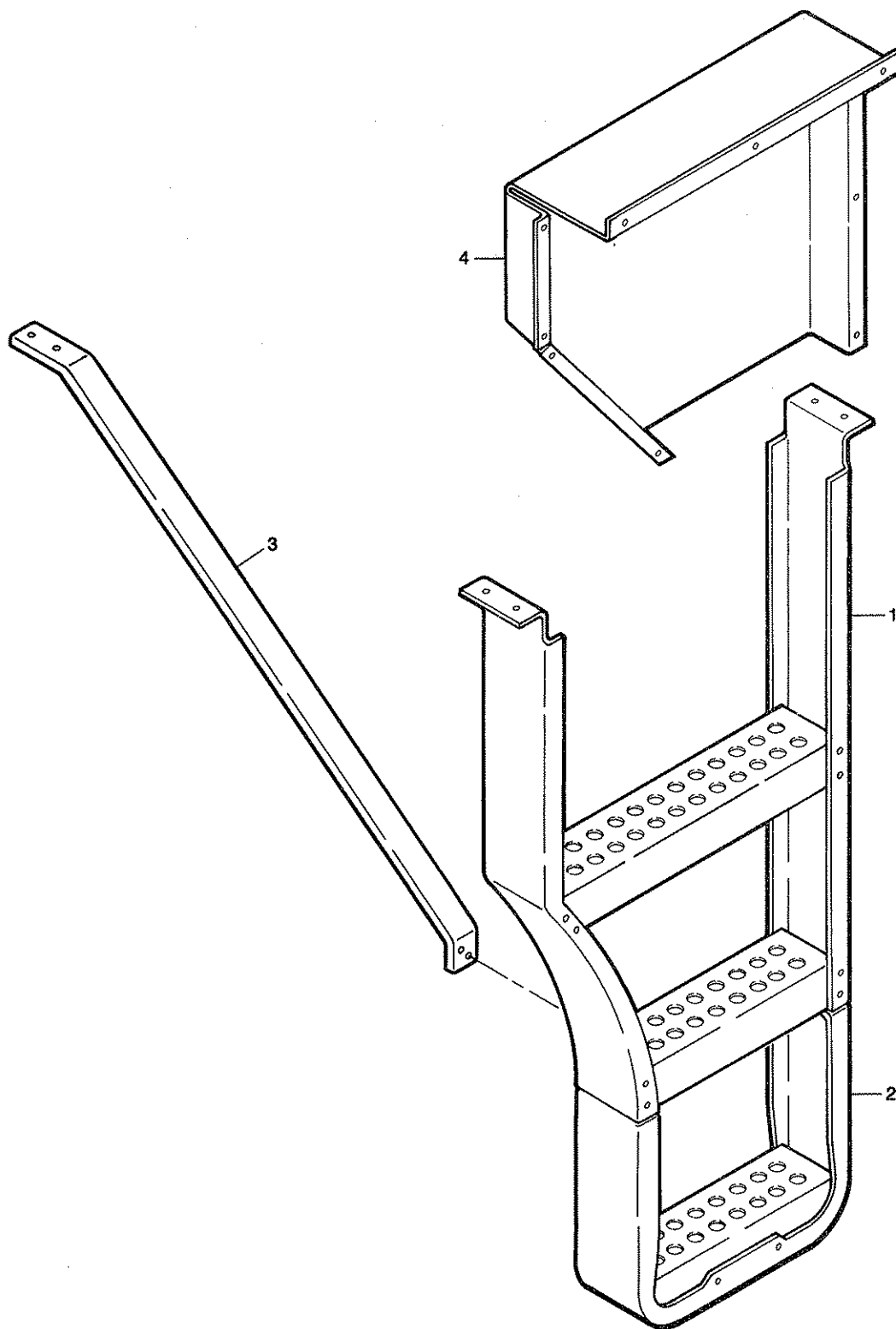
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-11445-005	Grille Assembly
C	2	1	A18-12577-001	Door Grille Assembly (Perferated Section Raised 1/4" Grille)
B	2	1	A18-12577-000	Door Grille Assembly (Perferated Section Flat Grille)
B	NS	1	SOC/57-10-201-10	Latch
A	3	2	A18-10771-000	Bracket Assembly
				<i>Bracket Assembly Parts:</i>
A	4	2	KMN/K47	* Rubber Insulator
A	5	2	23-09399-125	* Nut Acorn
C	6	2	18-10771-010	* Bracket
A	7	4	ARP/AN931B4-7	Grommet
A	8	1	18-20147-000	Bottom Cover Plate
A	9	2	A18-13397-001	Assembly Bracket
A	10	1	A05-10597-000	Assembly Spacer

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CAB ENTRY STEPS

PRE 1980—71 SERIES, 86" CAB

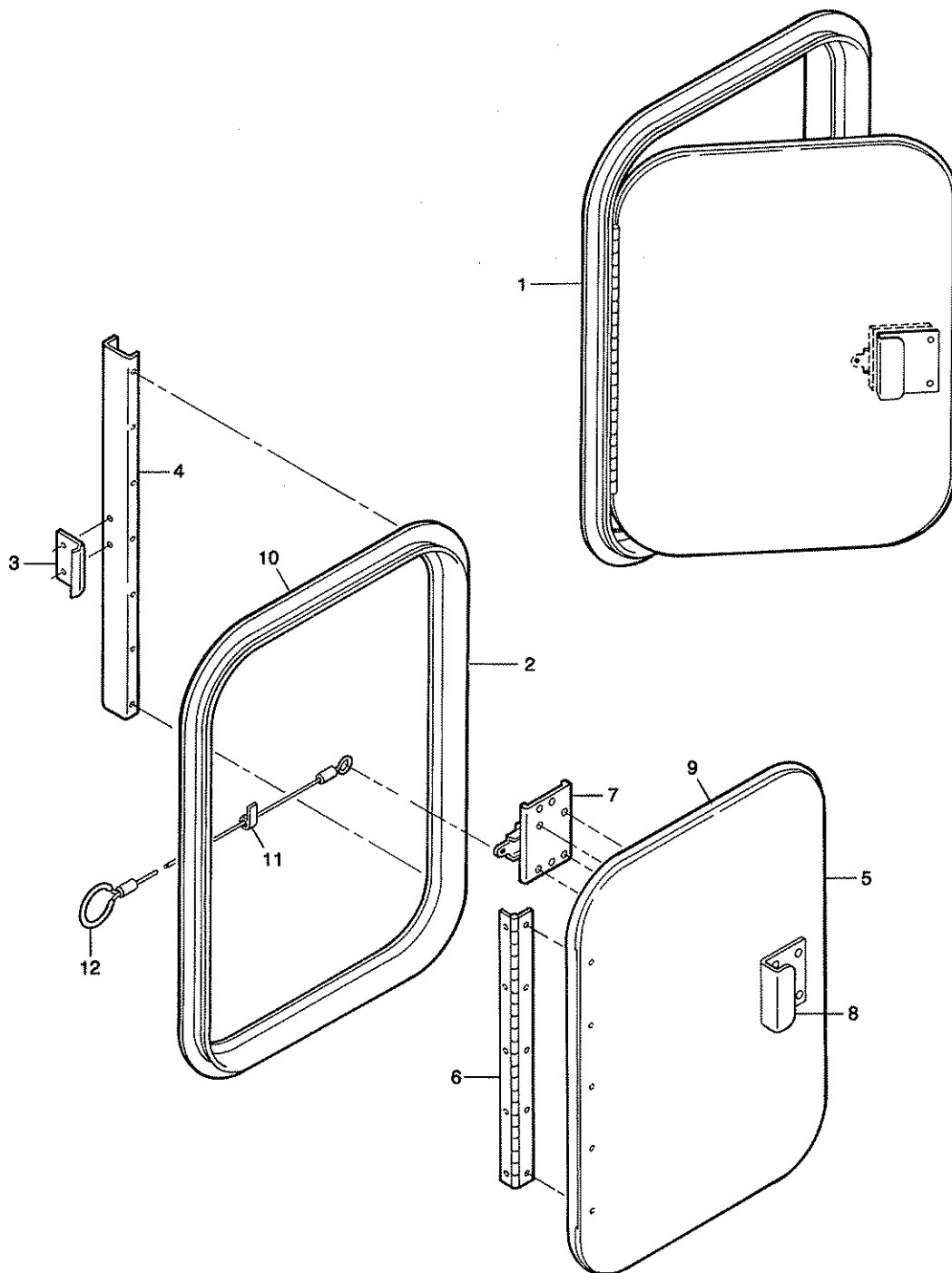
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A22-14943-000	Upper Leg Assembly (Plain)
A	1	1	A22-14943-001	Upper Leg Assembly (Polished)
A	2	1	A22-14944-000	Lower Leg Assembly (Plain)
A	2	1	A22-14944-002	Lower Leg Assembly (Polished)
A	3	1	22-14694-000	Left or Right Brace
A	4	1	22-14942-000	Left Backing Plate
A	4	1	22-14942-002	Right Backing Plate

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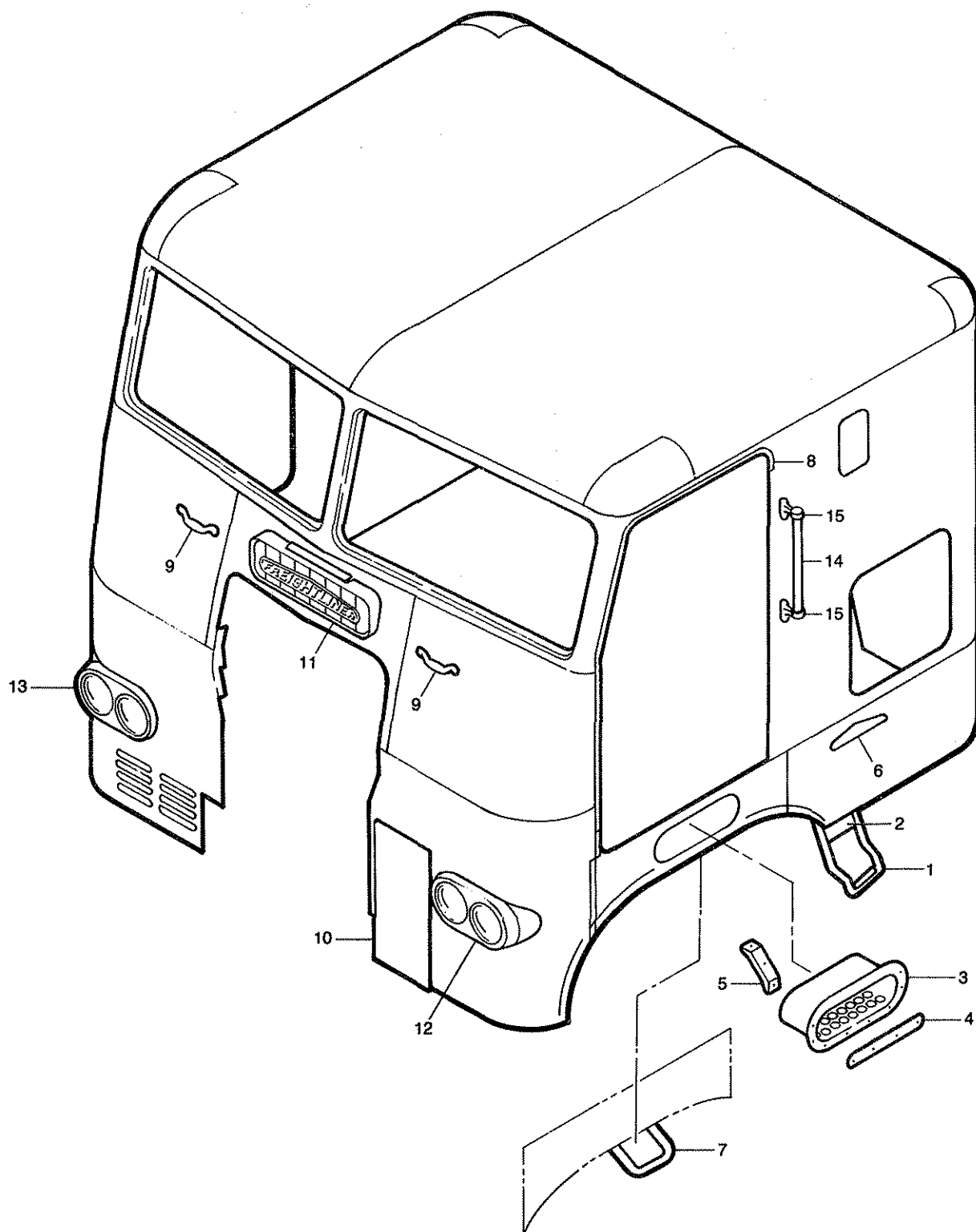


BAGGAGE DOOR**PRE 1980—71 SERIES, 86" CAB**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	—	A18-15485-007	Door and Frame Assembly (18 inch)
A	1	—	A18-15485-008	Door and Frame Assembly (24 inch)
				<i>Door and Frame Assembly Parts:</i>
B	2	1	18-23019-001	* Frame (18 Inch)
B	2	1	18-23019-002	* Frame (24 Inch)
B	3	1	22-13343-001	* Striker Plate
C	4	1	22-13342-000	* Striker Plate Stiffener
C	5	1	18-15486-001	* Door Skin (18 Inch)
C	5	1	18-15486-002	* Door Skin (24 Inch)
A	6	1	18-10694-000	* Hinge
B	7	1	A18-15488-000	* Latch Assembly
C	8	1	18-15487-000	* Door Handle
A	9	7	48-02205-000	Door Seal (Foot)
A	10	8	48-00050-206	Foam Tape (Foot)
C	NS	1	18-09678-002	Upholstery Zee Strip
C	11	1	23-11357-002	Clamp
A	12	1	A12-09766-028	Cable (Left of Right, For 18 Inch Door)
A	12	1	A12-09766-036	Cable (Left For 24 Inch Door)
B	12	1	A12-09766-031	Cable (Right For 24 Inch Door)
C	NS	1	ARP/AN931-10-14	Grommet (Left Cable)

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts



COMMON PARTS—EXTERNAL

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-10753-006	Left Skirt Step Assembly (Painted)
B	1	1	A18-10753-008	Left Skirt Step Assembly (Chrome)
A	1	1	A18-10753-007	Right Skirt Step Assembly (Painted)
B	1	1	A18-10753-009	Right Skirt Step Assembly (Chrome)
B	2	1	18-11692-000	Right Skirt Bracket
A	2	1	18-11692-001	Left Skirt Bracket
		2		For Ladder Steps, See Page 23
A	3	2	18-14876-002	Deck Step Box (Painted)
A	3	2	18-14876-003	Deck Step Box (Polished)
A	4	2	18-17959-000	Step Box Traction Device
A	5	2	18-14877-000	Step Box Brace
A	6	2	18-21270-000	Freightliner Nameplate
A	7	2	A18-12765-000	Deck Step Assembly (Plain)
C	7	2	A18-12765-001	Deck Step Assembly (Chrome)
A	8	1	18-09324-000	Left Drip Moulding (Plain)
A	8	1	18-09324-002	Left Drip Moulding (Chrome)
A	8	1	18-09324-001	Right Drip Moulding (Plain)
A	8	1	18-09324-003	Right Drip Moulding (Chrome)
A	9	2	22-09605-001	Grab Handle
B	NS	4	22-17361-000	Grab Handle Gasket
A	10	1	A22-11502-019	License Plate Bracket Assembly
A	NS	1	AIR/2101	Bumper, Nameplate
—	11			For Breakdown of Parts for Nameplate, See Page 33
A	NS	2	A06-13087-000	Single Headlight Assembly
			06-10578-060	Single Headlight Door (Reference Only)
A	12	1	A06-13087-001	Left Dual Headlight Assembly
A	13	1	A06-13087-002	Right Dual Headlight Assembly
			06-10578-070	Dual Headlight Door (Reference Only)
A	14	2	18-16495-200	Grab Handle (Standard) 20"
A	14	2	18-16495-411	Grab Handle (Extended) 33 1/2"
A	15	2	18-10960-008	Left Top, Right Bottom Bracket (Plain)
A	15	2	18-10960-014	Left Top, Right Bottom Bracket (Chrome)
A	15	2	18-10960-009	Right Top, Left Bottom Bracket (Plain)
A	15	2	18-10960-015	Right Top, Left Bottom Bracket (Chrome)

SAC = STOCK ACTIVITY CODE

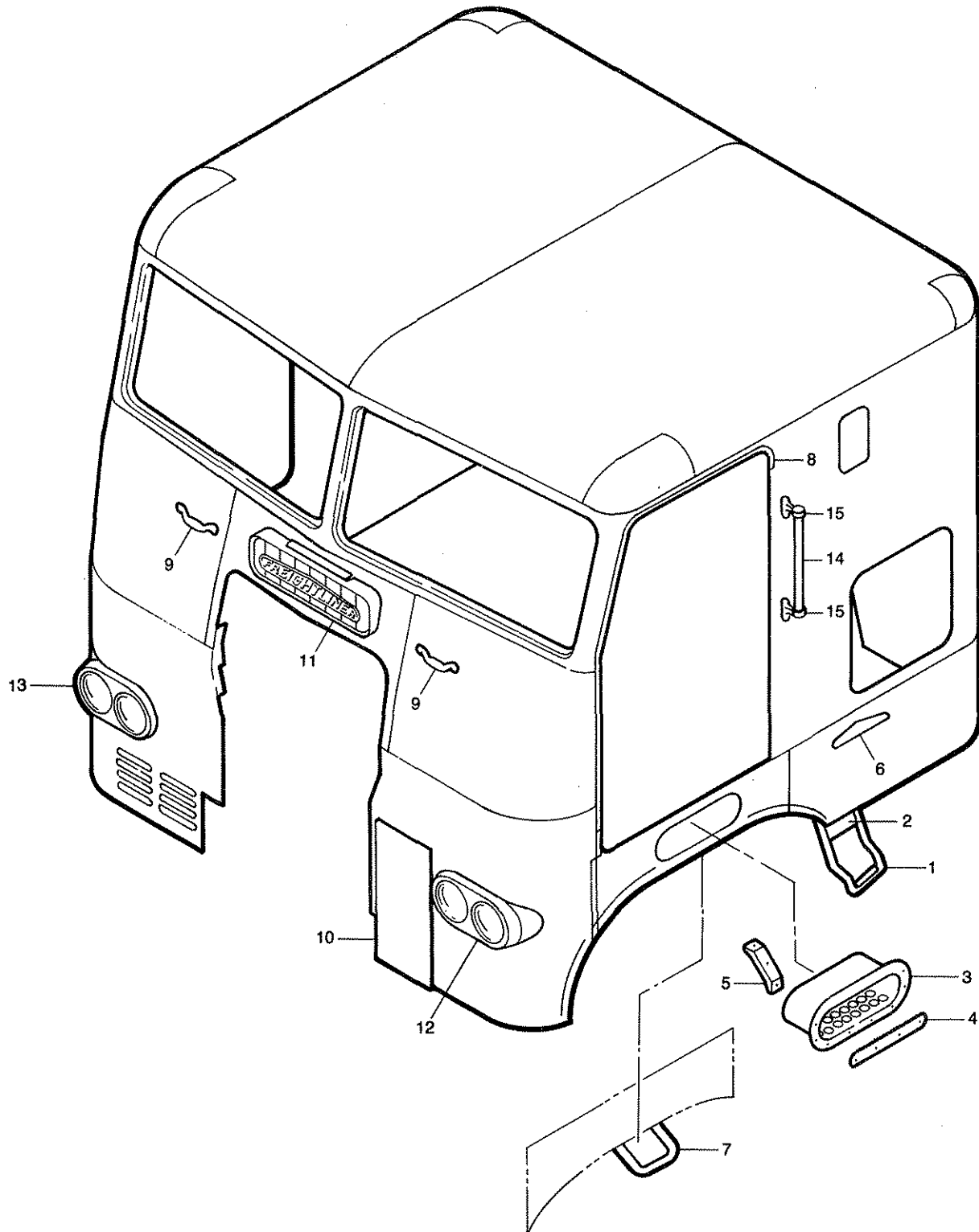
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

PRE 1980—71 SERIES, 86" CAB

COMMON PARTS—EXTERNAL



COMMON PARTS—EXTERNAL

PRE 1980—71 SERIES, 86" CAB

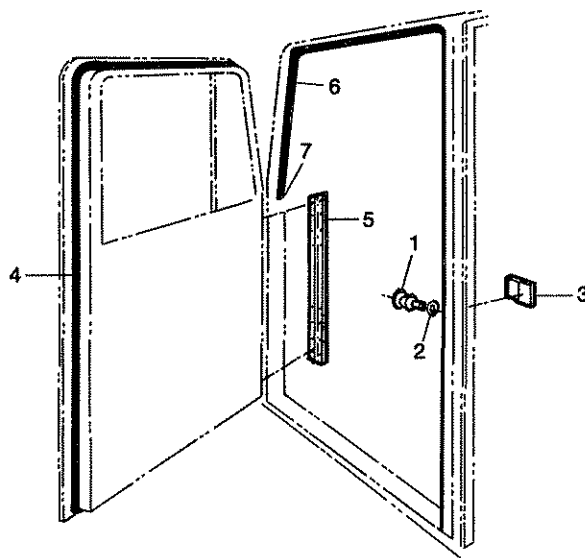
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	NS	2	A22-28312-000	Extended Center Bracket (Plain)
A	NS	2	18-10960-016	Extended Center Bracket (Chrome)
A	NS	4	23-00812-018	Grab Handle Roll Pin
B	NS	6	18-09723-000	Grab Handle Tapping Plate
A	NS	6	18-15887-000	Grab Handle Gasket

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

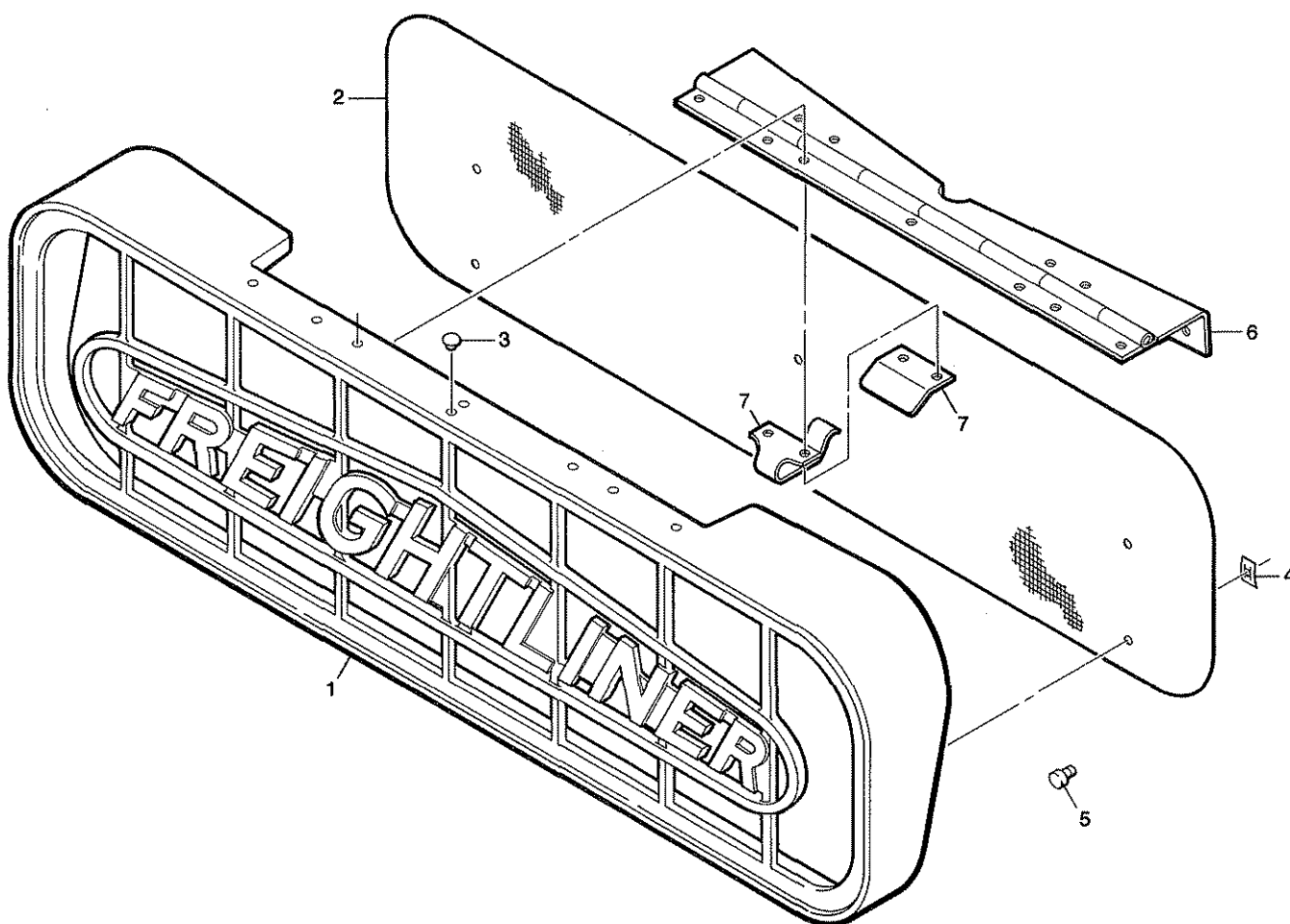


**MISCELLANEOUS COMMON
DOOR PARTS**
PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	2	AVA/28387	Striker
A	2	—	AVA/28512	Striker Shim (Use as Required)
A	3	2	18-15338-000	Striker Guard Assembly
A	4	2	18-11215-000	Weatherstrip
B	5	6	48-02225-001	Rubber Sponge (Serviced in Feet)
A	6	2	18-12179-000	Door Frame Seal
C	7	—	18-09326-000	Strip—Seal Retainer 1/2" x 26" (Use as Required)
C	7	—	18-09326-001	Strip—Seal Retainer 1/2" x 15" (Use as Required)
C	7	—	18-09326-004	Strip—Seal Retainer 1/2" x 17 1/2" (Use as Required)
B	7	—	18-09326-005	Strip—Seal Retainer 1/2" x 23 1/4" (Use as Required)
B	7	—	18-09326-006	Strip—Seal Retainer 1/2" x 20" (Use as Required)

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts



NAMEPLATE

PRE 1980—71 SERIES, 86" CAB

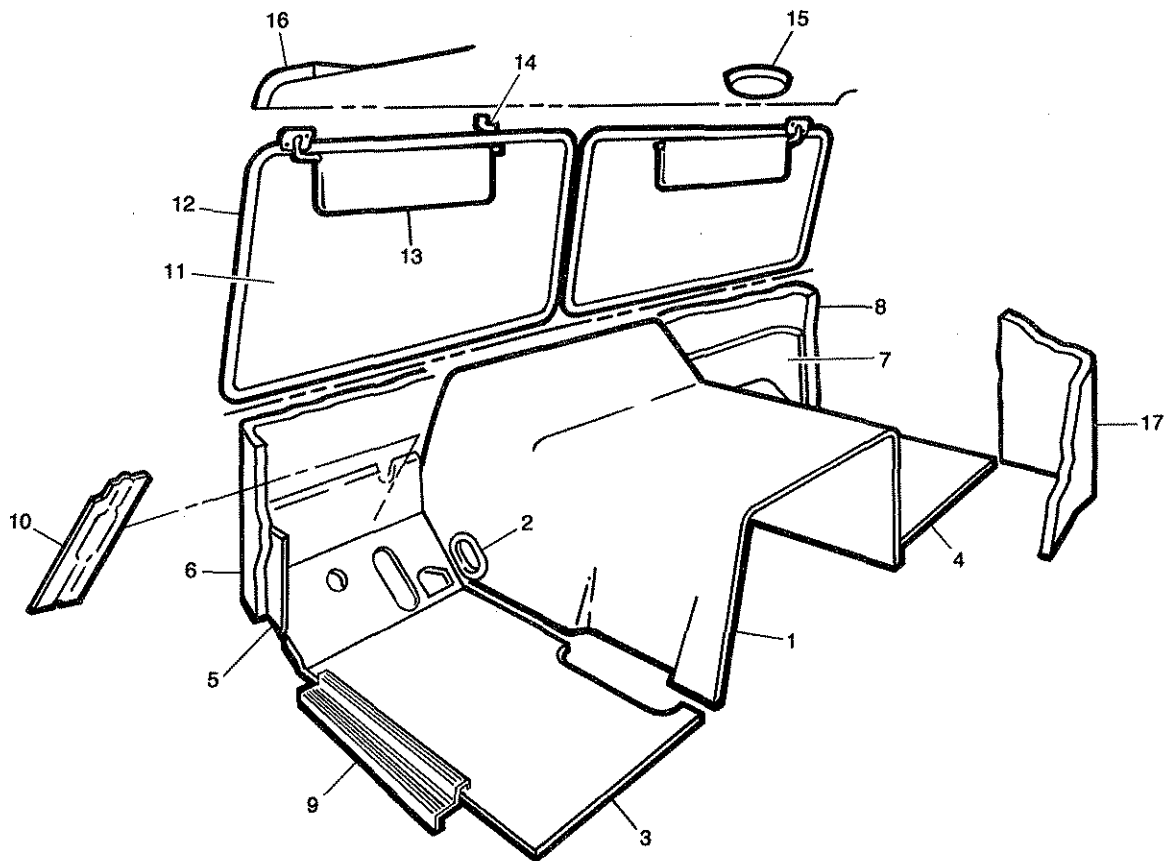
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-13820-002	Nameplate Assembly
				<i>Nameplate Assembly Parts:</i>
B	1	1	18-16466-000	* Nameplate
B	2	1	18-16480-001	* Screen
C	3	1	AIR/827	* Bumper
B	4	6	23-10238-015	* Push On Clip
A	5	2	Air/23	* Rubber Bumper
A	6	1	A18-13818-000	* Hinge and Nameplate Mounting Assembly
A	7	2	SOC/50-17010-15	* Nameplate Retainer

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



COMMON PARTS INTERIOR—TUNNEL

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
—	1	—	—	Tunnel Cover—Refer to Vehicle Spec Sheet
A	2	1	18-11470-000	Wear Plate
A	3	1	18-21290-000	Left Floor Mat (Rubber)
A	4	1	18-21290-001	Right Floor Mat (Rubber)
B	5	1	18-11454-000	Left Kick Panel
C	6	1	18-12822-000	Left Kick Panel Insulation
B	7	1	18-11454-004	Right Kick Panel
C	8	1	18-12823-000	Right Kick Panel Insulation
A	9	2	18-15674-000	Left or Right Door Sill (SC)
B	9	1	18-16391-000	Left Door Sill (SR)
B	9	1	18-16391-001	Right Door Sill (SR)
C	9	1	A18-16074-000	Left Door Sill (RC)
C	9	1	A18-16074-001	Right Door Sill (RC)
B	NS	2	18-11729-000	Non-Skid Threshold Strip (SC)
A	10	1	18-11494-000	Steering Column Mounting Channel
B	11	2	18-11678-003	Tinted Windshield Glass
B	11	2	18-11678-002	Clear Windshield Glass
A	12	2	A18-11745-129	Windshield Seal and Retainer Assembly
A	13	2	A22-15951-000	Sun Visor Assembly (Black)
A	14	2	22-15990-000	Sun Visor Clip
A	15	1	A22-25889-000	Lite Dome
B	NS	1	GRO/90481	Lens for Above Lite
A	15	1	KD/529-1-3-505	Lite Dome (Early Style)
B	NS	1	KD/3313-031	Lens for Above Lite
B	16	32	48-02126-050	Insulation (Serviced in Sq. Ft.)
B	17	47	48-02488-100	Insulation (Serviced in Sq. Ft.)

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

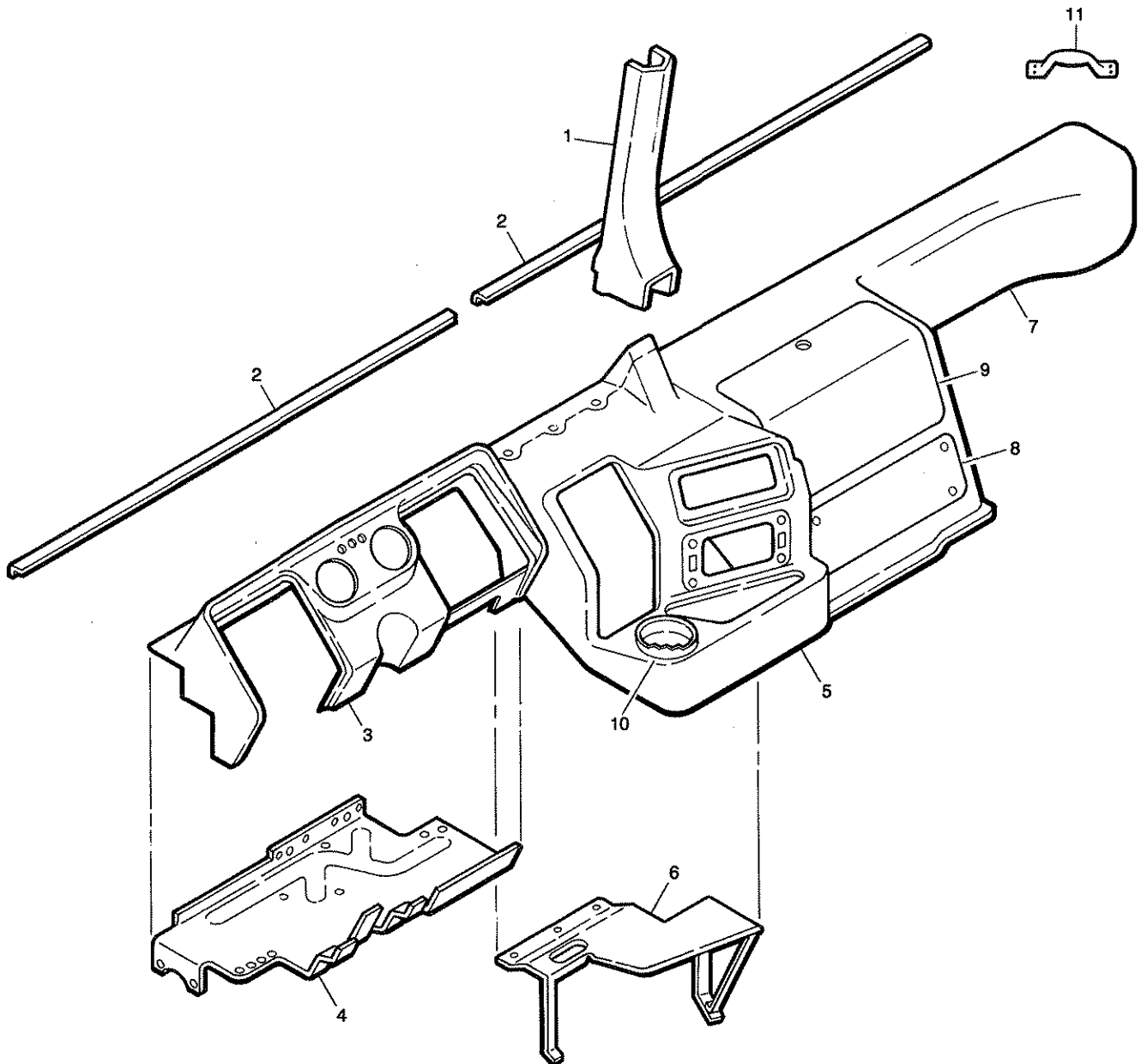
(SC) = Square Corner Doors

(SR) = Square Forward Round Aft Corners

(RC) = Round Corner Doors

PRE 1980—71 SERIES, 86" CAB

COMMON PARTS INTERIOR—DASH
(LATE STYLE)



**COMMON PARTS INTERIOR—DASH
(LATE STYLE)**
PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-16474-000	Center Post Cover
B	2	2	18-11064-007	Nose Beam Trim
—	3	—		See Vehicle Spec Sheet
B	4	1	A18-12237-000	Left Dash Bracket Assembly
A	5	1	A18-16222-002	Center Console
B	6	1	A18-16279-000	Center Console Bracket Assembly
A	7	1	A18-16008-000	Right Dash Assembly
				<i>Dash Assembly Parts:</i>
B	—	1	A18-16007-000	* Shell Assembly
B	8	1	A18-16473-000	* Inspection Cover Assembly
A	NS	2	22-12999-000	* Cover Retainer Screw
C	NS	2	22-13840-000	* Screw Retainer Washer
B	NS	2	22-13972-000	* Nut Plate
B	NS	1	18-16005-000	* Glove Box Liner
B	9	1	A18-11005-001	Glove Box Door Assembly
				<i>Glove Box Door Assembly Parts:</i>
C	NS	1	A18-12218-005	* Hinge Assembly
B	NS	1	SOC/57-10-201-10	* Latch
C	NS	1	18-12345-000	* Spring Clip
C	NS	1	A18-16004-000	Right Dash Bracket Assembly
A	10	1	MPC/S010000	Ash Tray
A	11	1	22-09605-001	Grab Handle

SAC = STOCK ACTIVITY CODE

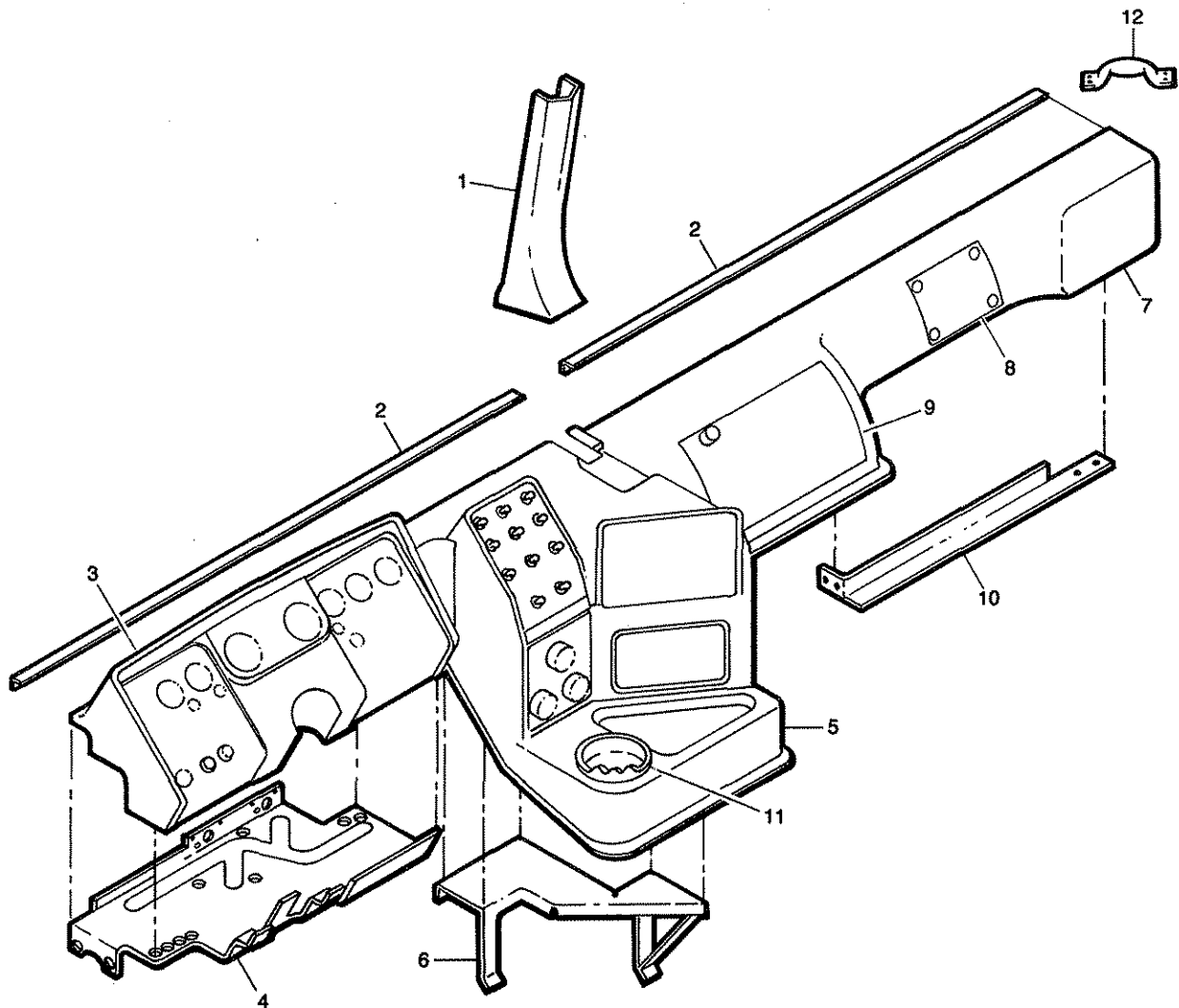
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

PRE 1980—71 SERIES, 86" CAB

COMMON PARTS INTERNAL—DASH
(EARLY STYLE)



**COMMON PARTS INTERIOR—DASH
(EARLY STYLE)**
PRE 1980—71 SERIES, 86" CAB

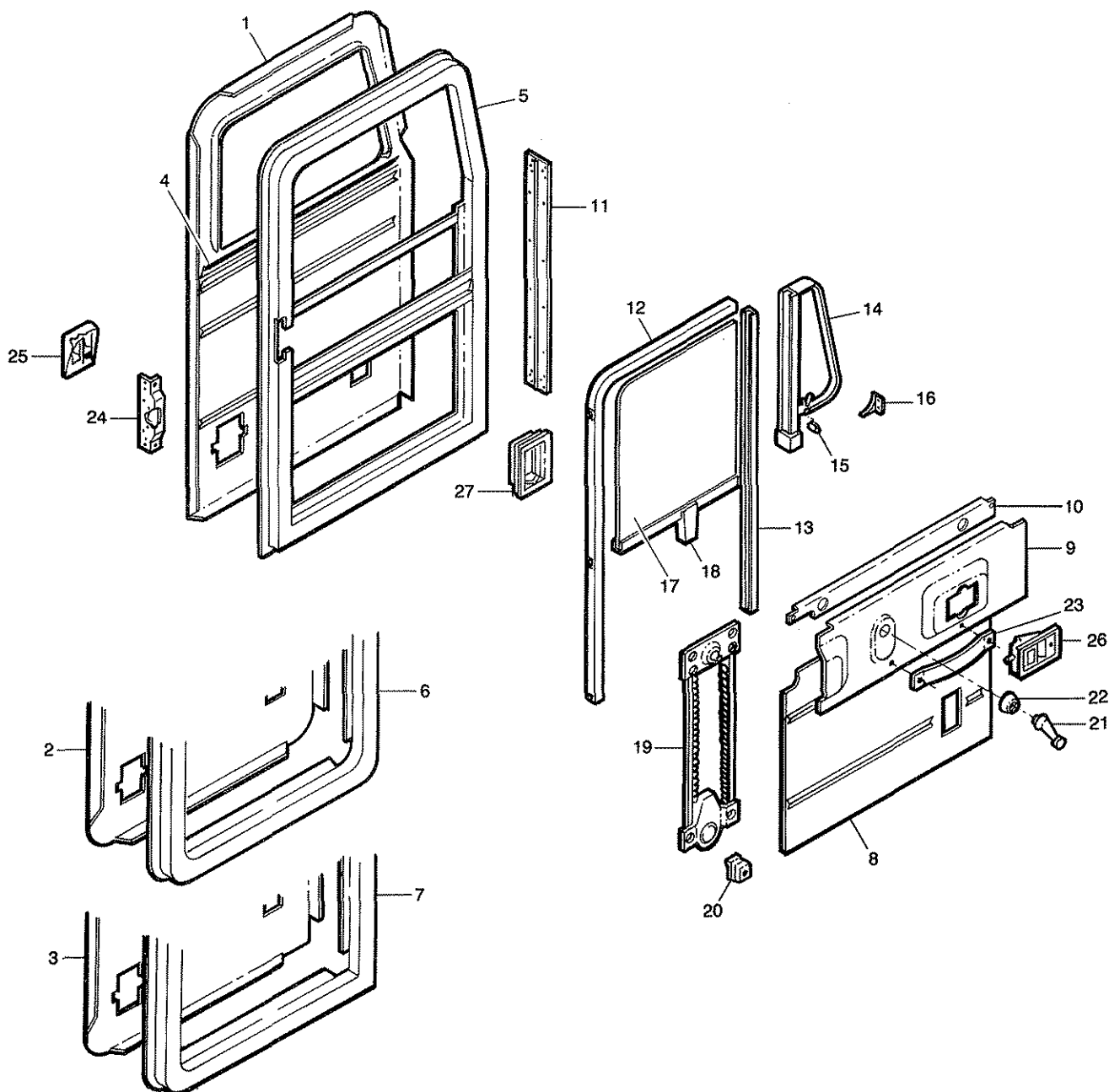
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	1	1	22-11688-000	Center Post Cover
B	2	2	18-11064-007	Nose Beam Trim
—	3	—		See Vehicle Spec Sheet
B	4	1	A18-12237-000	Left Dash Bracket Assembly
C	NS	1	22-16664-000	Left Dash to Center Console Spacer
A	5	1	A18-13055-001	Center Console
C	6	1	A22-13694-000	Center Console Bracket Assembly
B	7	1	A18-12483-002	Right Dash Assembly
				<i>Dash Assembly Parts:</i>
C	—	1	A18-11368-004	* Shell Assembly
C	8	1	18-12764-000	* Inspection Cover Assembly
A	NS	2	22-12999-000	* Cover Retainer Screw
C	NS	2	22-13840-000	* Screw Retainer Washer
B	NS	2	22-13972-000	* Nut Plate
C	NS	1	18-11370-000	* Glove Box Liner
C	9	1	A18-11005-001	Glove Box Door Assembly
				<i>Glove Box Door Assembly Parts:</i>
C	NS	1	A18-12218-005	* Hinge Assembly
B	NS	1	SOC/57-10-201-10	* Latch
C	NS	1	18-12345-000	* Spring Clip
C	10	1	18-11316-000	Right Dash Bracket Assembly
C	NS	1	22-16665-000	Right Dash to Center Console Spacer
A	11	1	MPC/S010000	Ash Tray
A	12	1	22-09605-001	Grab Handle

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



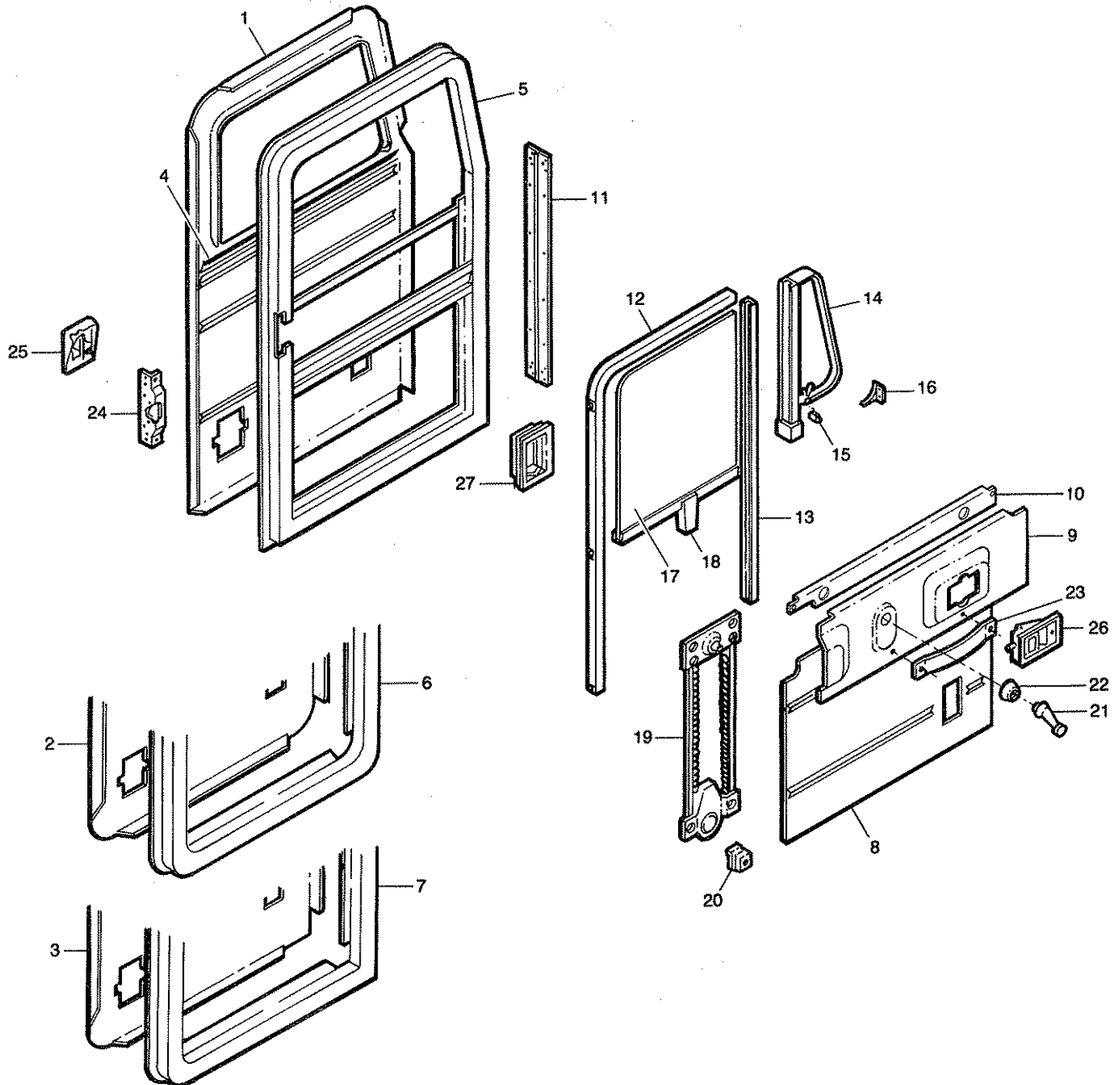
**CAB DOOR—LEFT HAND
DOOR PARTS**
PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
SQUARE CORNERS/SQUARE FORWARD ROUND AFT CORNERS/ ROUND CORNERS WITH AIR VENT AND CRANK WINDOW				
A	1	1	18-15049-000	Outside Panel (SC)
B	2	1	18-18235-000	Outside Panel (SR)
C	3	1	18-14995-005	Outside Panel (RC) Used With A18-14740-001 Hinge
C	3	1	18-14995-000	Outside Panel (RC) Used With 18-16009-000 Hinge
A	4	1	18-18966-000	Door Glass Seal
B	5	1	A18-15047-000	Frame Assembly (SC)
C	6	1	A18-17277-000	Frame Assembly (SR)
C	7	1	A18-14994-000	Frame Assembly (RC)
B	8	1	18-15048-000	Lower Inside Panel (SC)
C	8	1	18-18237-000	Lower Inside Panel (SR)
C	8	1	18-14997-000	Inside Lower Panel (RC)
A	9	1	18-14992-002	Inside Upper Panel (Wood Grain)
A	9	1	18-14992-000	Inside Upper Panel (Plain)
A	10	1	E18-18789-000	Upper Panel Stiffener
A	11	1	18-09566-002	Hinge (SC and SR) 1/4" (Notches on Both Ends) 33 1/2" Long
A	11	1	18-09566-000	Hinge (SC and SR) (No Notches) 33 1/2" Long
B	11	1	A18-14740-001	Hinge (RC) 29" Long
C	11	1	18-16009-000	Hinge (RC) 29 3/8" Long
A	12	1	A18-09917-000	Channel Glass Assembly
A	13	1	TRY/8240E	Channel Glass Assembly (Also Serviced With Wing Window)
A	14	1	B18-11900-002	Window Assembly, Tinted Wing
A	14	1	B18-11900-000	Window Assembly, Clear Wing
B	15	1	A18-12276-000	Wing Window Bracket Assembly
B	16	1	18-11743-000	Wing Window Filler
C	NS	1	WAF/1715	Wing Window Adjustment Hole Plug
A	17	1	18-12309-001	Tinted Glass
A	17	1	18-12309-000	Clear Glass
A	18	1	A18-12347-000	Glass Lift Assembly
B	NS	—	48-02209-626	Glazing Tape—Sold in 75 Ft. Rolls
A	19	1	A18-12600-002	Regulator Assembly
				<i>Regulator Assembly Includes:</i>
B	20	6	22-16005-000	* Spacer Nut

SAC = STOCK ACTIVITY CODE

 A—Indicates Fast Moving Parts
 B—Indicates Medium Moving Parts
 C—Indicates Slow Moving Parts

 SC = Square Corners
 SR = Square, Forward, Round Aft
 RC = Round Corners



CAB DOOR—LEFT HAND

PRE 1980—71 SERIES, 86" CAB

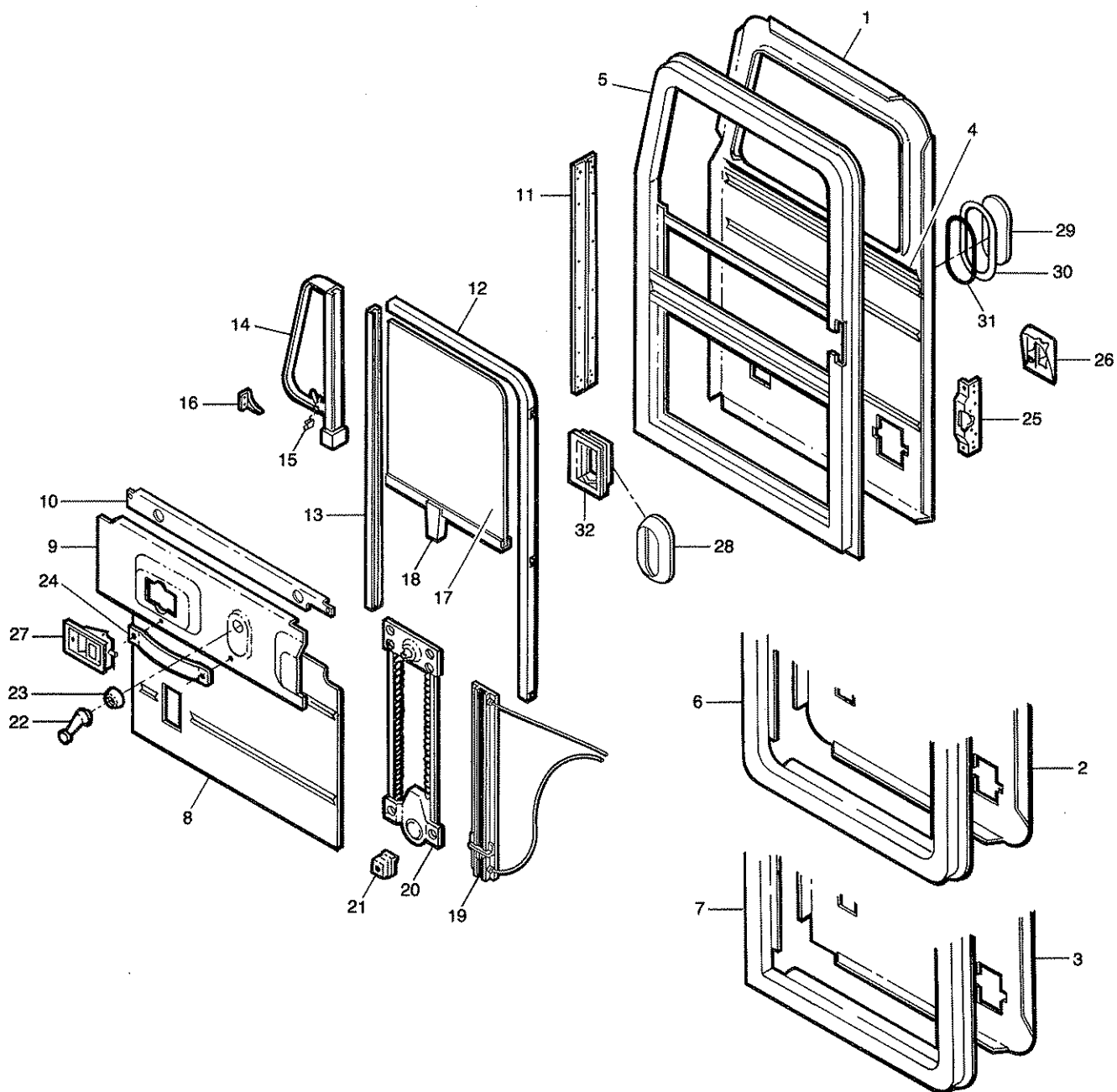
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
SQUARE CORNERS/SQUARE FORWARD ROUND AFT CORNERS/ ROUND CORNERS WITH AIR VENT AND CRANK WINDOW				
A	21	1	HN/85LRS	Handle Kit
				<i>Handle Kit Includes:</i>
A	NS	1	HN/85	* Handle
A	NS	1	HN/60-27	* Screw and Star Lock Washer
A	22	1	AAC/323	Rosette
A	23	1	18-14194-001	Door Pull Handle
A	NS	2	PHH/533	Door Pull Bracket
A	NS	2	18-14561-000	Door Pull Insert
A	24	1	AVA/28907	Door Striker Latch
A	25	1	AVA/43043	Exterior Handle
A	NS	1	AVA/32607	Rod Exterior Handle to Latch
A	26	1	AVA/28903	Interior Handle
A	NS	12	AVA/32608	Rod Latch Release, Interior Handle to Exterior Handle
B	NS	1	AVA/28908	Rod Interior Lock, Interior Handle to Exterior Handle
A	NS	5	AVA/27800	Rod Retainer Clip (Green)
A	NS	2	AVA/27799	Rod Retainer Clip (Black)
A	27	1	A18-11400-006	Ventilator Assembly (See Page 53 for Replaceable Components)
B	NS	1	PSB18-005	Door Lock Set—Parts Sales Bulletin

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—RIGHT HAND

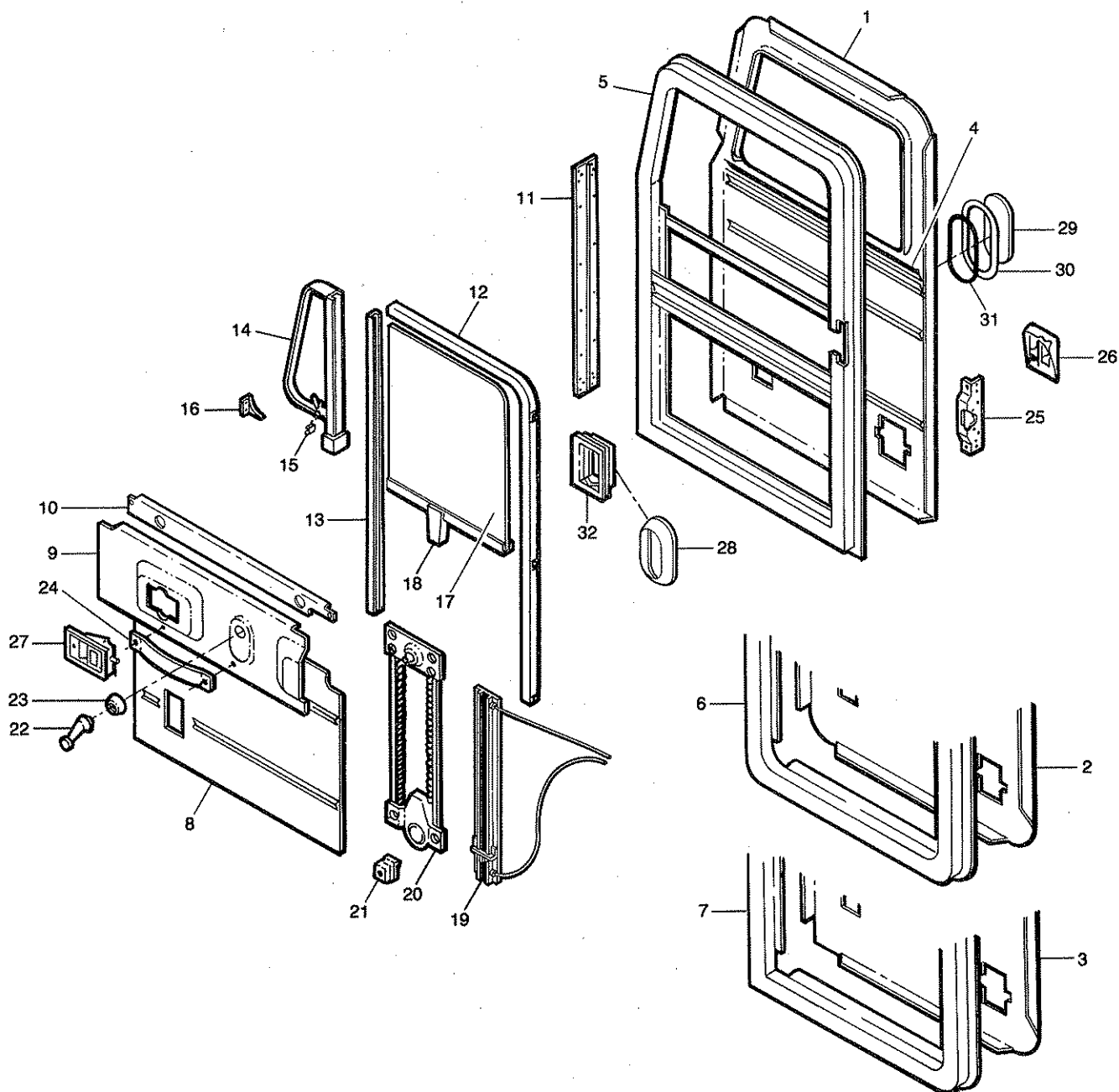
PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
SQUARE CORNERS/SQUARE FORWARD ROUND AFT CORNERS/ ROUND CORNERS WITH LOWER DOOR WINDOW OR DOOR VENT, CRANK OR ARISTO-AIR LIFT				
B	1	1	18-15049-002	Outside Panel (SC) (W/Window)
B	1	1	18-15049-001	Outside Panel (SC) (W/Vent)
C	1	1	18-15049-004	Outside Panel (SC) (No Cutouts)
B	2	1	18-18235-002	Outside Panel (SR) (W/Window)
C	2	1	18-18235-001	Outside Panel (SR) (W/Vent)
C	2	1	18-18235-004	Outside Panel (SR) (No Cutouts)
C	3	1	18-14995-007	Outside Panel (RC) (W/Window) Used With A18-14740-001 Hinge
C	3	1	18-14995-006	Outside Panel (RC) (W/Vent) Used With A18-14740-001 Hinge
C	3	1	18-14995-009	Outside Panel (RC) (No Cutouts) Used With A18-14740-001 Hinge
C	3	1	18-14995-002	Outside Panel (RC) (W/Window) Used With 18-16009-000 Hinge
C	3	1	18-14995-001	Outside Panel (RC) (W/Vent) Used With 18-16009-000 Hinge
A	4	1	18-18966-000	Door Glass Seal
B	5	1	A18-15047-001	Frame Assembly (SC)
C	6	1	A18-17277-001	Frame Assembly (SR)
C	7	1	A18-14994-001	Frame Assembly (RC)
B	8	1	18-15048-002	Lower Inside Panel (SC) (W/Window)
C	8	1	18-15048-001	Lower Inside Panel (SC) (W/Vent)
C	8	1	18-15048-006	Inside Lower Panel (SC) (No Cutouts)
C	8	1	18-18237-002	Lower Inside Panel (SR) (W/Window)
C	8	1	18-18237-001	Lower Inside Panel (SR) (W/Vent)
C	8	1	18-18237-004	Lower Inside Panel (SR) (No Cutouts)
C	8	1	18-14997-002	Lower Inside Panel (RC) (W/Window)
C	8	1	18-14997-001	Lower Inside Panel (RC) (W/Vent)
C	8	1	18-14997-006	Lower Inside Panel (RC) (No Cutouts)
A	9	1	18-14992-003	Upper Inside Panel (Wood)
B	9	1	18-14992-001	Upper Inside Panel (Plain)
A	10	1	E18-18789-001	Upper Panel Stiffener
A	11	1	18-09566-002	Hinge (SC and SR) (1/4" Notches Both Ends) 33 1/2" Long
A	11	1	18-09566-000	Hinge (SC and SR) (No Notches) 33 1/2" Long
B	11	1	A18-14740-001	Hingle (RC) 29" Long
C	11	1	18-16009-000	Hinge (RC) 29 3/8" Long
A	12	1	A18-09917-000	Channel Glass Assembly
A	13	1	TRY/8240E	Channel Glass Assembly (Also Serviced W/Wing window Assembly)
A	14	1	B18-11900-003	Wing Window Assembly, Tinted
A	14	1	B18-11900-001	Wing Window Assembly, Clear

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts
 B—Indicates Medium Moving Parts
 C—Indicates Slow Moving Parts

SC = Square Corners
 SR = Square, Forward, Round Aft Corners
 RC = Round Corners



**CAB DOOR—RIGHT HAND
(LATE STYLE)**
PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
SQUARE CORNERS/SQUARE FORWARD ROUND AFT CORNERS/ ROUND CORNERS WITH LOWER DOOR WINDOW OR DOOR VENT, CRANK OR ARISTO-AIRE LIFT				
B	15	1	A18-12276-000	Wing Window Bracket Assembly
C	16	1	18-11743-001	Wing Window Filler
C	NS	1	WAF/1715	Wing Window Adjustment Hole Plug
A	17	1	18-12309-001	Tinted Glass
A	17	1	18-12309-000	Clear Glass
B	NS	1	48-02209-626	Glazing Tape—(Sold in 75 Ft. Rolls)
A	18	1	A18-12347-000	Glass Lift Assembly (Crank Lift)
C	18	1	ARS/505-1	Glass Lift Assembly (Air Lift)
A	19	1	ARS/CWL2FL1R	Complete Air Lift Window Kit
A	20	1	A18-12600-002	Regulator Assembly
				<i>Regulator Assembly Includes:</i>
B	21	6	22-16005-000	* Spacer Nut
A	22	1	HN/85LRS	Handle Kit
				<i>Handle Kit Includes:</i>
A	—	1	HN/85	* Handle Regulator
A	—	1	HN/60-27	* Screw and Star Lock Washer
A	23	1	AAC/323	Rosette
C	NS	1	23-09430-024	Chrome Plug (Air-Window Lift Only)
A	24	1	18-14194-001	Door Pull Handle
A	NS	2	PHH/533	Door Pull Bracket
A	NS	2	18-14561-000	Door Pull Insert Bracket
A	25	1	AVA/28906	Door Striker Latch
A	26	1	AVA/43042	Exterior Handle
A	NS	1	AVA/32607	Rod, Exterior Handle to Latch
A	27	1	AVA/28902	Interior Handle
A	NS	1	AVA/32608	Rod Latch Release, Interior Handle to Exterior Handle
B	NS	1	AVA/28506	Rod Interior Lock, Interior Handle to Exterior Handle
A	NS	5	AVA/27800	Rod Retainer Clip (Green)
A	NS	2	AVA/27799	Rod Retainer Clip (Black)
A	28	1	18-11746-000	Visibility Window Baffle
A	29	1	22-12833-000	Visibility Glass
B	30	3	18-11745-010	Visibility Glass Seal (Serviced in Feet)
B	31	3	18-11745-020	Filler Strip Seal (Serviced in Feet)
A	32	1	A18-11400-006	Air Ventilator Assembly (See Page 53 for Replaceable Components)
B	NS	1	PSB18-005	Door Lock Set—Parts Sales Bulletin

SAC = STOCK ACTIVITY CODE

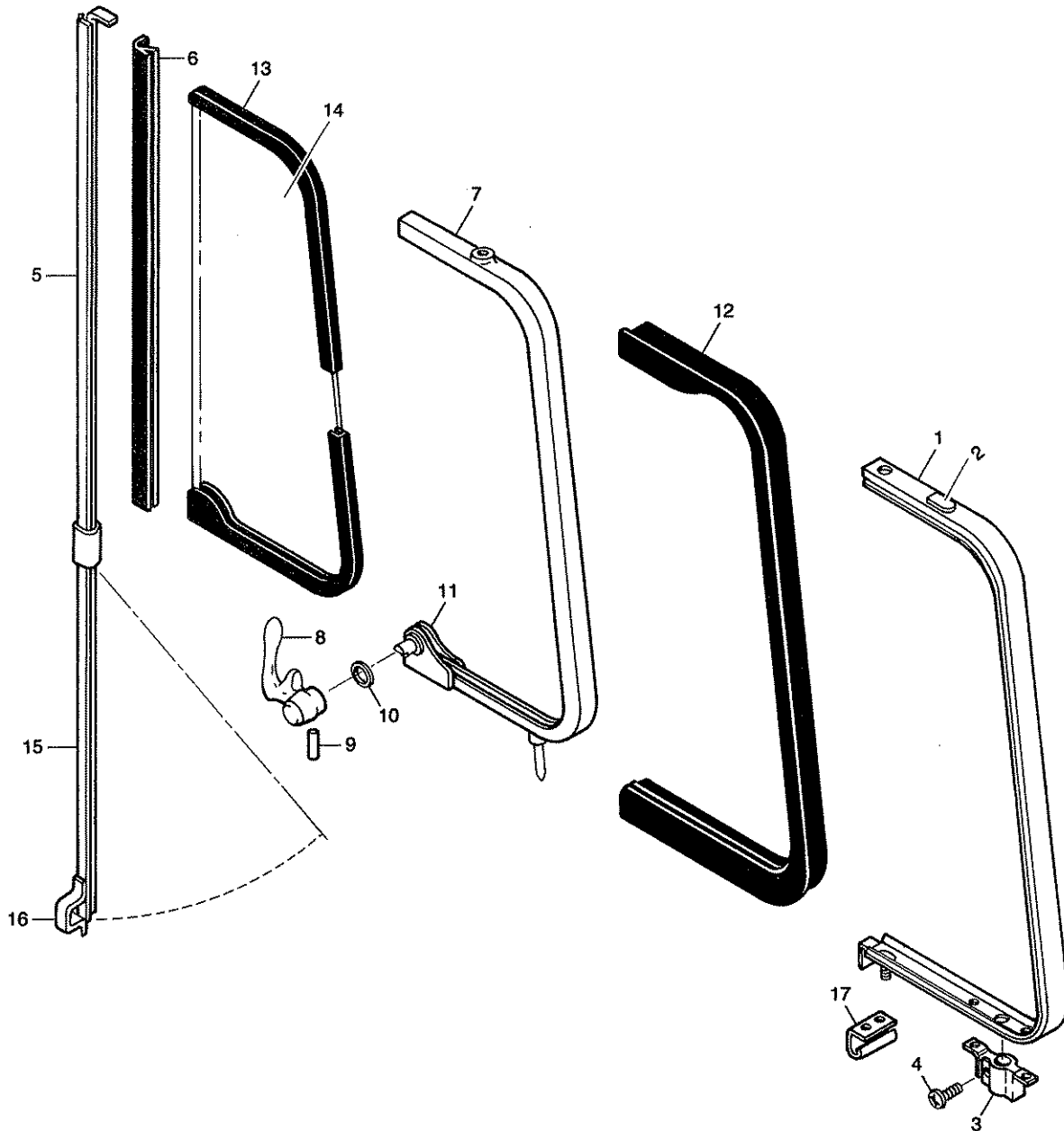
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

PRE 1980—71 SERIES, 86" CAB

CAB DOOR—WING WINDOW



CAB DOOR—WING WINDOW

PRE 1980—71 SERIES, 86" CAB

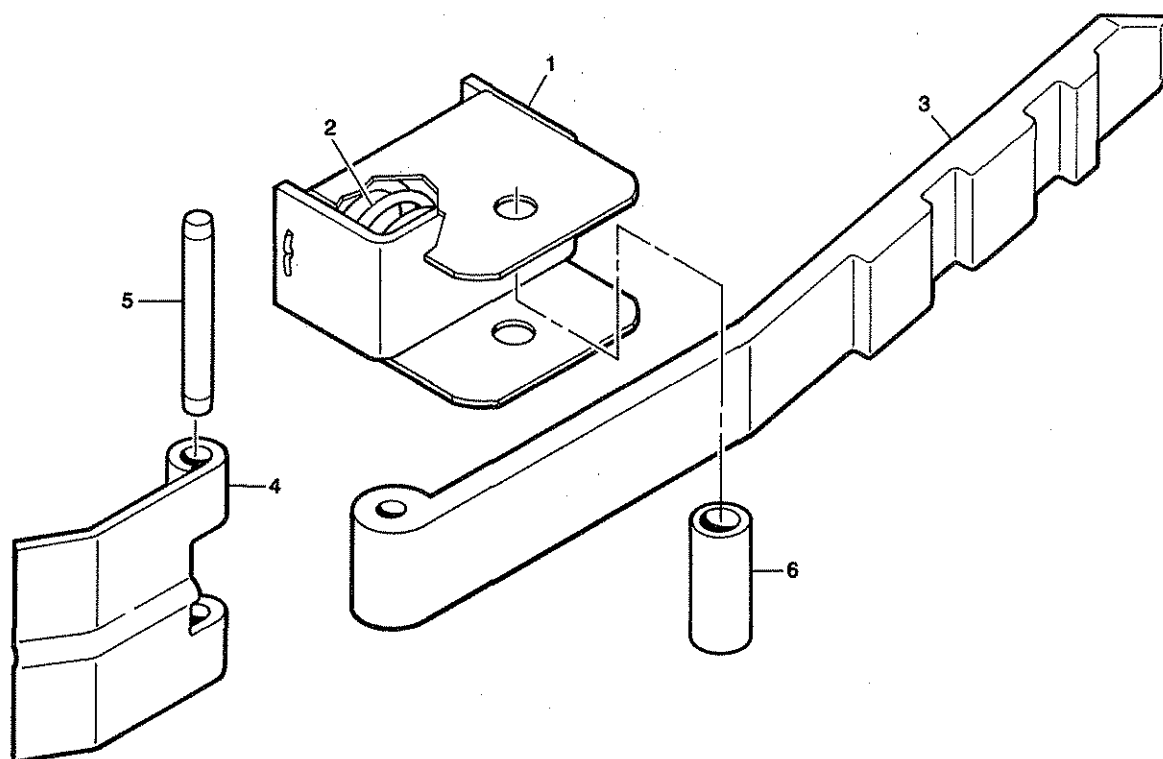
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
WING WINDOW ASSEMBLY NO. B18-11900-000, -001, -002, AND -003				
B	1	1	TRY/8240BLH	Left Sub Frame Assembly
C	1	1	TRY/8240BRH	Right Sub Frame Assembly
				<i>Sub Frame Assembly Consists of:</i>
—	—	—	—	* Left and Right Frame (Not Sold Separately)
—	2	—	—	* Left and Right Pin Guide (Not Sold Separately)
C	3	1	TRY/8240B6LH	* Left Tension Fastener
C	4	1	TRY/D2551	* Left or Right Screw
—	5	—	—	* Upper Rear Bar (Not Sold Separately)
B	6	1	TRY/8240B3	* Left or Right Upper Bar Weatherstrip
A	7	1	TRY/8240A1LH	Left Glass Frame Assembly
B	7	1	TRY/8240A1RH	Right Glass Frame Assembly
				<i>Glass Frame Assemblies Consist of:</i>
—	—	—	—	* Left and Right Frame (Not Sold Separately)
A	8	1	TRY/D2742LH	* Left Handle
B	8	1	TRY/D2742RH	* Right Handle
B	9	1	TRY/D1601	* Left or Right Pin
B	10	3	TRY/D2068	* Left or Right Spring Washer
B	11	1	TRY/8240A4LH	* Left Handle Bracket Assembly
C	11	1	TRY/8240A4RH	* Right Handle Bracket Assembly
B	12	1	TRY/8240CLH	Left Weatherstrip
B	12	1	TRY/8240CRH	Right Weatherstrip
B	13	1	TRY/D2395	Left or Right Glass Packing
B	14	1	18-12274-001	Left or Right Tinted Glass
B	14	1	18-12274-000	Left or Right Clear Glass
A	15	1	TRY/8240DLH	Left Lower Bar
B	15	1	TRY/8240DRH	Right Lower Bar
C	16	1	TRY/D2743	Left or Right Blind Nut
B	17	1	A18-12276-000	Bracket

SAC = STOCK ACTIVITY CODE

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CAB DOOR—CHECK ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A22-09427-000	Latch Assembly
				<i>Latch Assembly Parts:</i>
A	2	2	23-09022-000	* Compression Spring
A	—	1	A18-17945-000	Arm Assembly
				<i>Arm Assembly Parts:</i>
A	3	1	18-17944-000	* Arm
A	4	1	18-17943-000	* Hinge
B	5	1	23-00825-032	* Roll Pin 1/4" Outside Diameter x 2"
A	6	1	18-23386-000	Bushing
B	NS	1	18-12343-000	Cowl Brace (Left Only)

SAC = STOCK ACTIVITY CODE

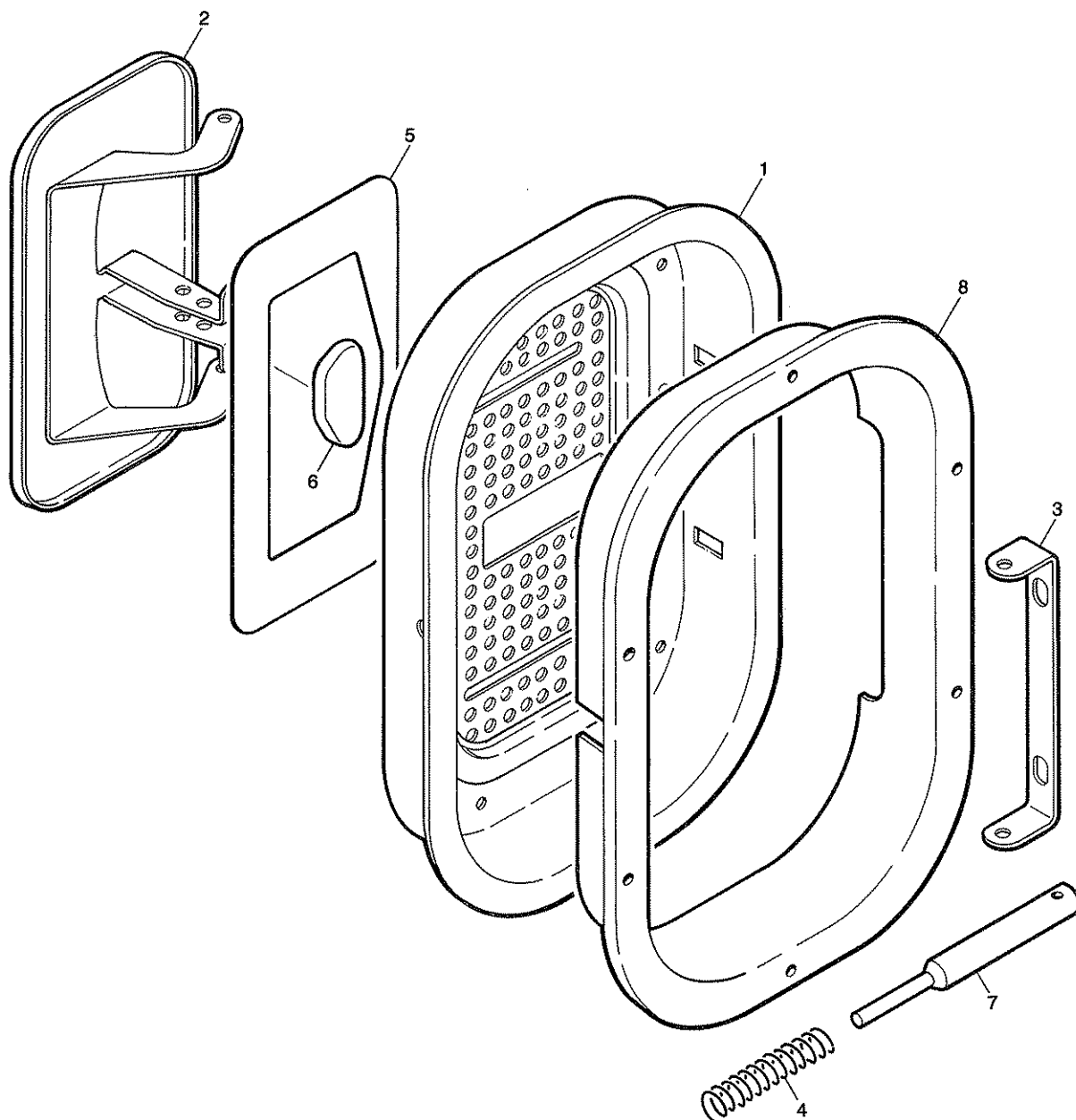
A—Indicates Fast Moving Parts

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PRE 1980—71 SERIES, 86" CAB

CAB DOOR—VENT ASSEMBLY



CAB DOOR—VENT ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-11400-006	Ventilator Assembly Painted
B	—	1	A18-11400-007	Vent Assembly Chrome
				<i>Ventilator Assembly Parts:</i>
C	1	1	18-12134-000	* Frame
B	2	1	A18-11398-002	* Door Assembly (Painted)
A	2	1	A18-11398-003	* Door Assembly (Chrome)
B	3	1	18-11393-000	* Door Hinge Bar
A	4	1	18-11391-000	* Spring
B	5	1	18-11390-001	* Gasket
B	6	1	A18-23505-000	* Vent Cover Handle
A	7	1	18-11651-000	* Strut
B	8	1	18-18775-001	Ring Trim

SAC = STOCK ACTIVITY CODE

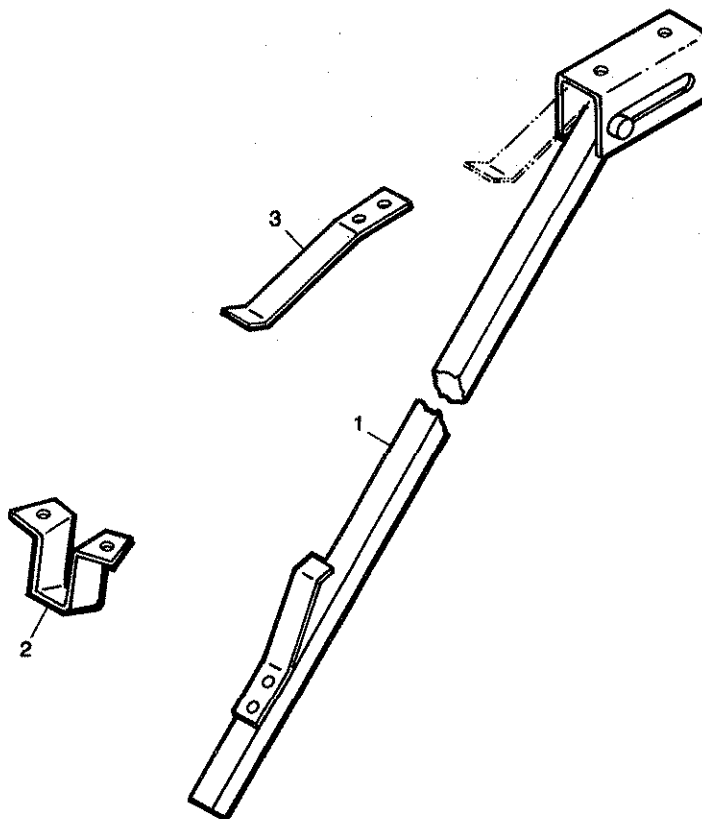
A—Indicates Fast Moving Parts

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PRE 1980—71 SERIES, 86" CAB

CAB STRUT ASSEMBLY



CAB STRUT ASSEMBLY

PRE 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-11076-001	Strut (Steel Frame)
C	1	1	A18-11076-002	Strut (Aluminum Frame)
B	2	1	18-11077-000	Strut Hanger
C	3	2	18-10966-000	Anti-Rattle Spring

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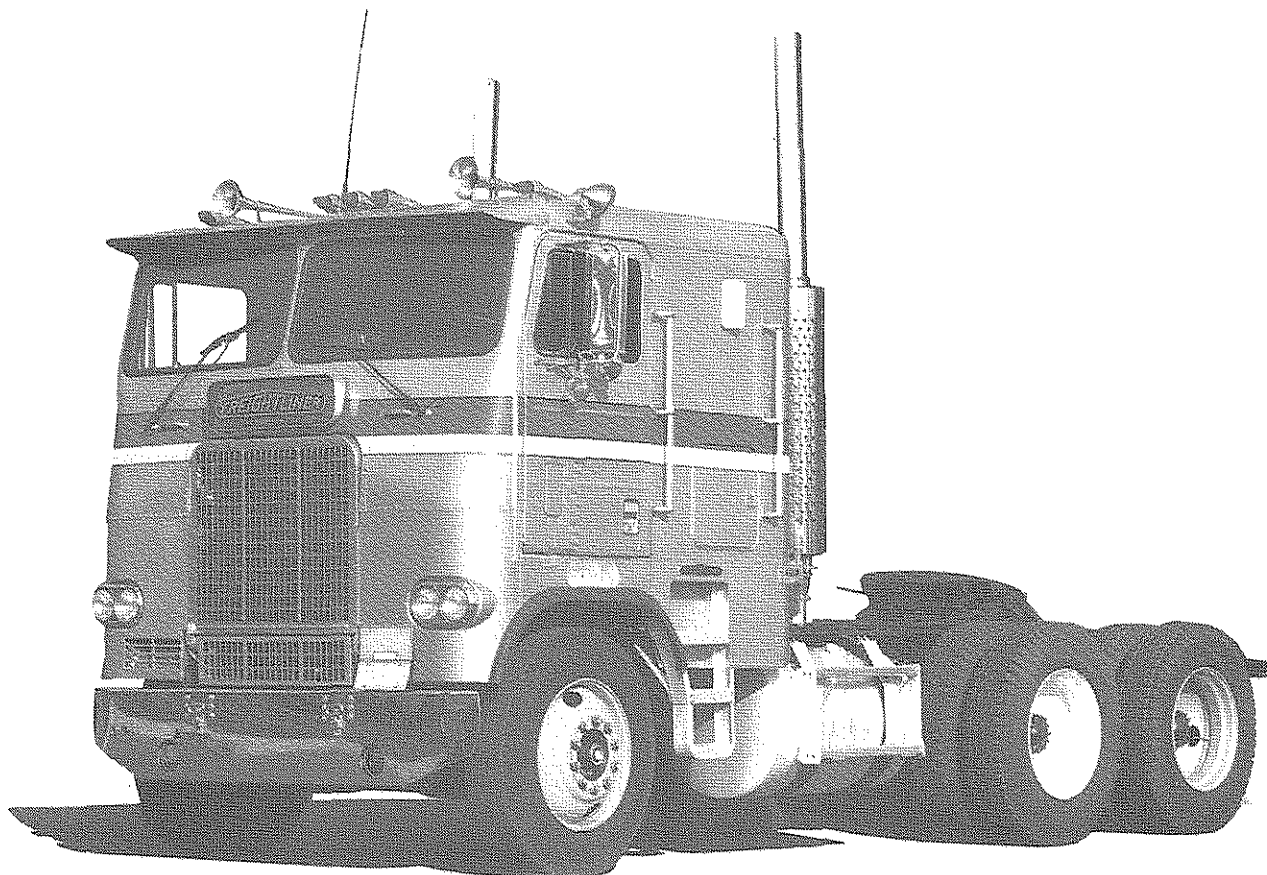
POST 1980—71 SERIES, 86" CAB

	Page	Effective Date
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Cab Frame Assembly	2	3/88 ★
	3	3/88 ★
	4	3/88 ★
	5	3/88 ★
Nose Beam and Tunnel Assembly	6	3/88 ★
	7	3/88 ★
Cab Skin	8	3/88 ★
	9	3/88 ★
	10	3/88 ★
	11	3/88 ★
Grille	12	3/88 ★
	13	3/88 ★
Cab Entry Steps	14	3/88 ★
	15	3/88 ★
Baggage Door	16	3/88 ★
	17	3/88 ★
Common Parts External	18	3/88 ★
	19	3/88 ★
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	21	3/88 ★
Common Parts Internal—Tunnel	22	3/88 ★
	23	3/88 ★
Common Parts Internal—Dash	24	3/88 ★
	25	3/88 ★
Cab Door—Left Hand	26	3/88 ★
	27	3/88 ★
	28	3/88 ★
	29	3/88 ★
Cab Door—Right Hand	30	3/88 ★
	31	3/88 ★
	32	3/88 ★
	33	3/88 ★
Cab Door—Sill Assembly	34	3/88 ★
	35	3/88 ★
Cab Door—Wing Window	36	3/88 ★
	37	3/88 ★
Cab Door—Check Assembly	38	3/88 ★
	39	3/88 ★
Cab Door—Vent Assembly	40	3/88 ★
	41	3/88 ★
Cab Strut Assembly	42	3/88 ★

★ Recent Change

INTRODUCTION

POST 1980—71 SERIES, 86" CAB



The purpose of this catalog is to assist in procurement of fundamental cab parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the 86 inch cab; for example, items such as coat hooks, back-of-cab exhaust system parts, safety straps, curtains, routine fasteners, etc., have been omitted.

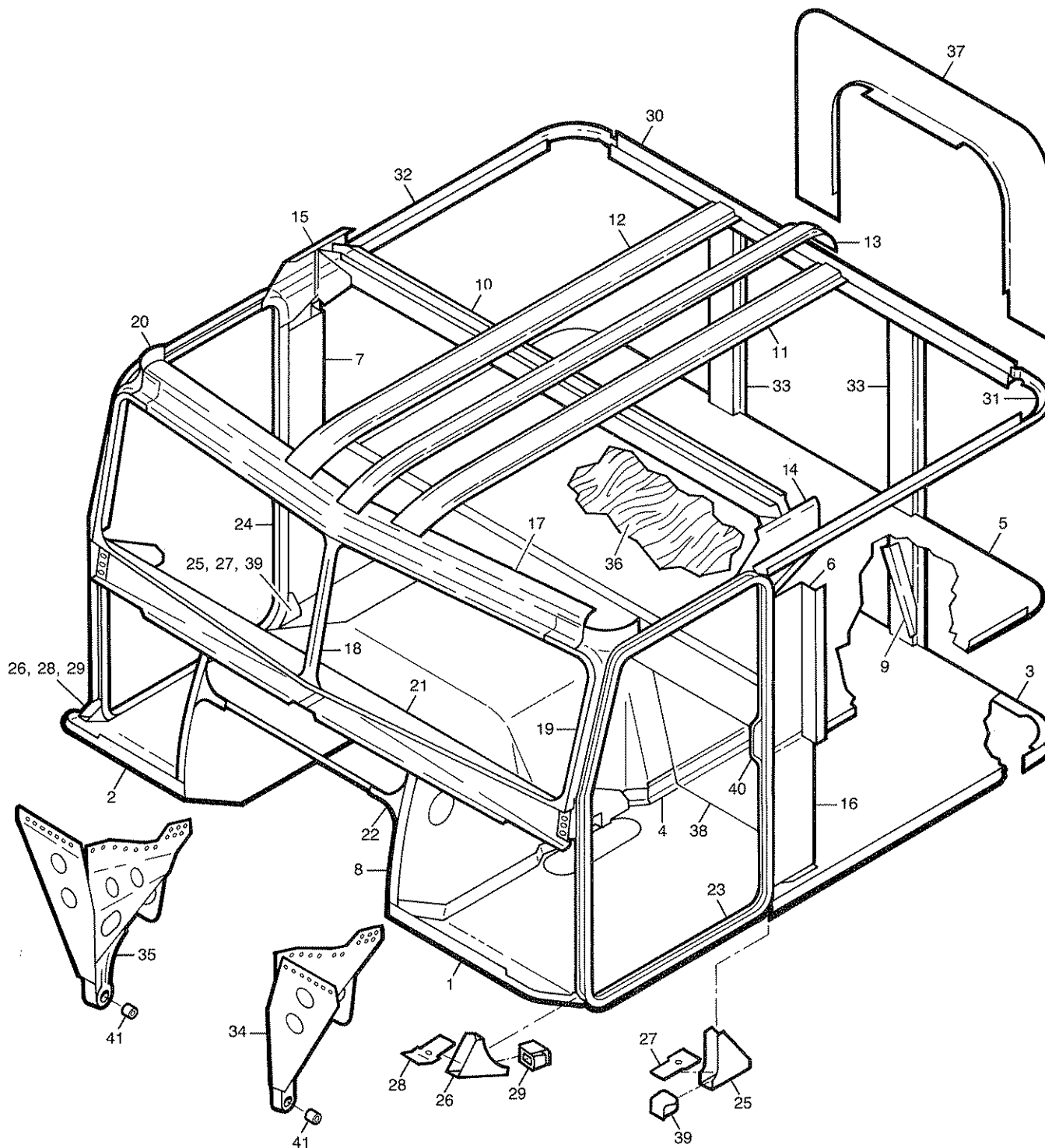
The book however, does contain those parts that are likely to become damaged as a result of impact. It is not meant to replace or supersede your present Freightliner master parts book; but in conjunction with your present microfilmed Freightliner master parts book.

The part numbers shown in this catalog were the common parts used in production from December 1979 to

October 1981. They cover 71 series, 86 inch cabs built with bulkhead doors, standard console, frontal air intake, inboard cab mounts, no exhaust well, Freightliner air conditioner and WK30 or WK40 heater.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Because of this, it is important that all identical reference numbers be checked against the descriptions to make certain that the correct part is identified. Remember, one reference number could portray more than one part number.



CAB FRAME ASSEMBLY

POST 1980—71 SERIES, 86" CAB

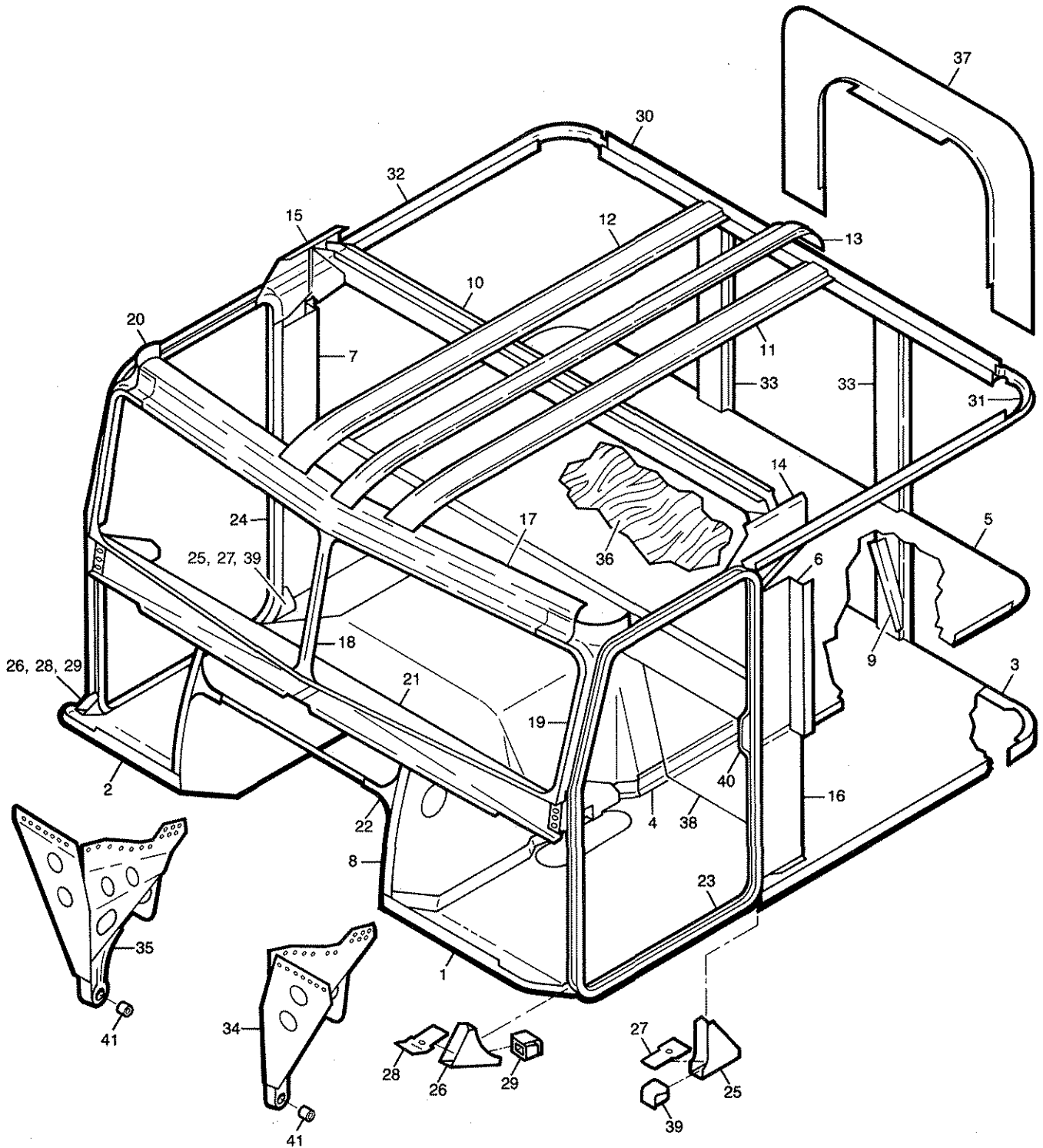
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A18-18777-005	Left Assembly Deck
B	2	1	18-18980-005	Right Assembly Deck
A	3	1	18-11415-003	Rear Angle Decks (Extends Width of Cab)
A	NS	1	18-11509-000	Left Angle Service Replacement for 18-11415-003
A	NS	1	18-11509-001	Right Angle Service Replacement for 18-11415-003
B	4	1	18-11490-004	Left Stiffener Deck
B	4	1	18-11492-004	Right Stiffener Deck
C	NS	1	18-07055-008	Right Rear Channel Stiffener Deck (Not Shown)
C	NS	1	18-07055-025	Right Forward Channel Stiffener Deck (Not Shown)
B	5	1	B18-13075-038	Bunk Assembly
				<i>Bunk Assembly Parts:</i>
B	NS	1	18-13068-006	* Bunk
B	NS	2	18-10255-003	* End Bunk Support
C	NS	1	18-18010-000	* Right End Bunk Rail
C	NS	2	18-09598-002	* Right Upper Corner and Bottom Upholstery Strips
C	NS	1	18-09598-009	* Left Upper Corner Upholstery Strips
C	NS	1	18-11043-003	* Angle Upholstery Tie
B	6	1	18-19313-000	Left Rear Door Post Cover
B	7	1	18-19313-001	Right Rear Door Post Cover
C	8	1	B18-12280-006	For Breakdown of Parts Required for Tunnel Assembly, See Page 6
B	9	1	18-11176-000	Left Rear Angle Tunnel Tie
B	9	1	18-11176-001	Right Rear Angle Tunnel Tie
C	NS	1	18-13058-000	Left Forward Angle Tunnel Tie
B	NS	1	18-11589-001	Rear Channel Tunnel
B	10	1	A18-13777-007	Curtain Bow Assembly
B	11	1	18-23036-006	Left Roof Support
B	12	1	18-23036-007	Right Roof Support
B	13	1	18-16260-006	Center Roof Bow
B	14	1	A18-23511-000	Left Curtain Support Bow Assembly
B	15	1	A18-23511-001	Right Curtain Support Bow Assembly
B	16	1	18-19296-001	Partition Flange Mounting
A	17	1	A18-18394-002	Windshield Header Assembly
C	NS	1	18-20138-000	Splice Plate Header Assembly
A	18	1	18-09549-000	Windshield Center Post
A	19	1	18-19005-000	Left Front Door Post
A	20	1	18-19005-001	Right Front Door Post

SAC = STOCK ACTIVITY CODE

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CAB FRAME ASSEMBLY**POST 1980—71 SERIES, 86" CAB**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	21	1	B18-11720-006	For Breakdown of Parts Required for Nose Beam Assembly, See Page 6
A	22	1	A18-23314-000	Stiffener Nose Assembly
A	23	1	A18-19002-004	Left Door Opener Frame Assembly
A	24	1	A18-19002-005	Right Door Opener Frame Assembly
B	NS	2	18-19877-001	Striker Assembly (This part must be ordered separately)
				All Other Door Opening Frame Assembly Parts Not Shown Separately
B	25	2	18-17749-001	Rear Reinforcement Door Frame
A	26	2	18-17750-000	Forward Reinforcement Door Frame
B	27	2	18-19191-000	Rear Door Frame Cover Plate
B	28	2	18-19191-001	Forward Door Frame Cover Plate
B	29	2	18-19490-000	Forward Door Frame Plug
A	30	1	18-11523-001	Top Rear Beam
A	31	1	18-17649-010	Left Top Side Beam
A	32	1	18-17649-011	Right Top Side Beam
A	33	2	18-11524-000	Right and Left Rear Channel Post
A	34	1	A18-10515-012	Left Support Assembly (Order bushing separately, see Ref. 41)
A	35	1	A18-10515-013	Right Support Assembly (Order bushing separately, see Ref. 41)
C	36	1	18-11556-016	Bunk Panel Insulation
A	37	1	18-14553-001	Rear Cab Plate Reinforcement
B	38	1	A18-14209-000	Left Baggage Compartment Partition Assembly
A	NS	1	18-19311-000	Right Baggage Compartment Partition Assembly
B	39	2	18-19490-001	Rear Door Frame Plug
B	40	2	18-17733-000	Seal Flange Bracket
A	41	2	18-11206-001	Front Cab Bushing
A	NS	2	18-15867-000	Rear Cab Mounting Leg Plate
A	NS	2	18-15868-000	Rear Cab Housing Latch
A	NS	1	18-15869-002	Left Rear Cab Leg Gusset
A	NS	1	18-15869-003	Right Rear Cab Leg Gusset

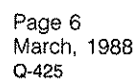
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NOSE BEAM AND TUNNEL ASSEMBLY



NOSE BEAM AND TUNNEL ASSEMBLY

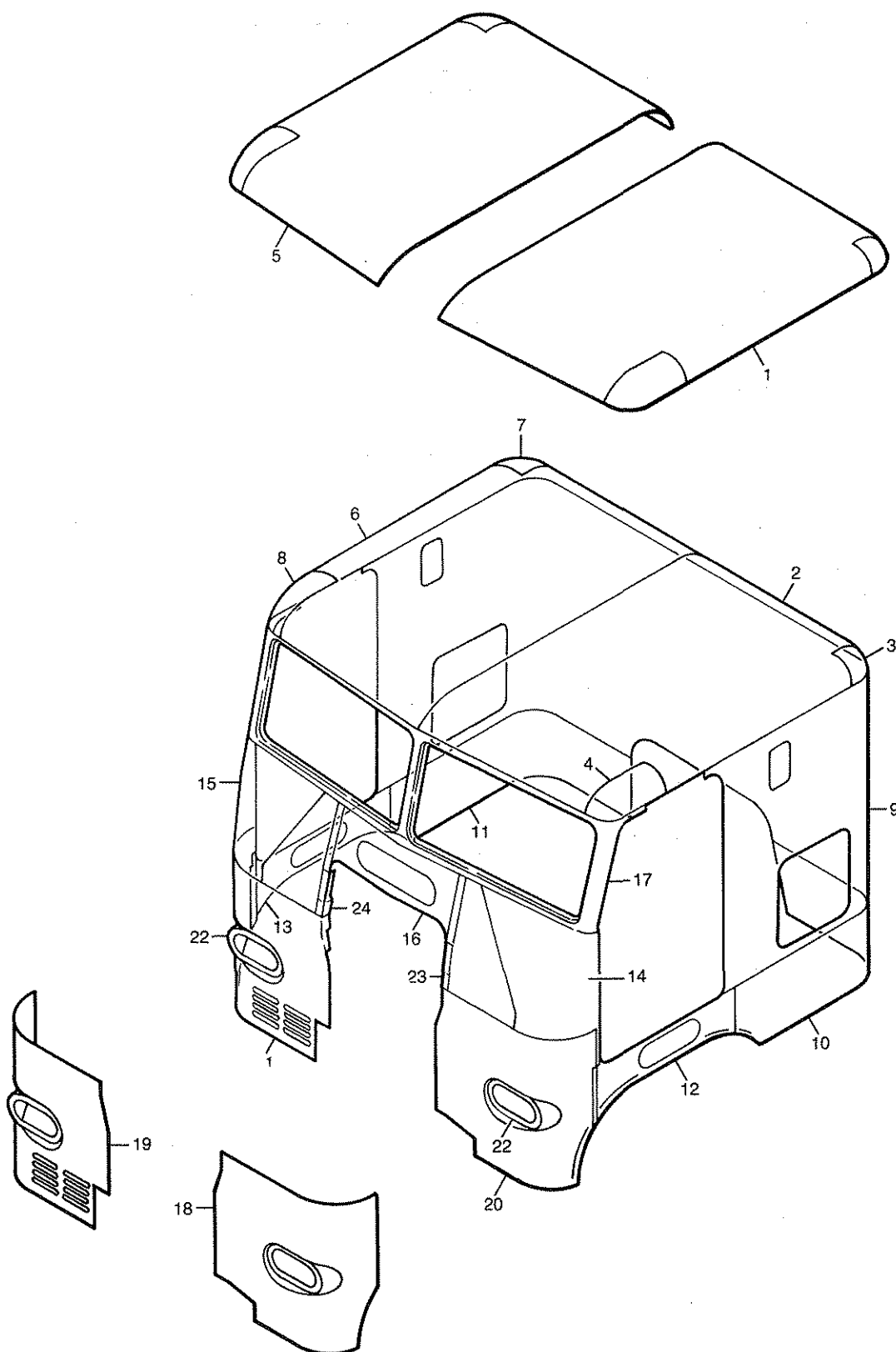
POST 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
TUNNEL ASSEMBLY NO. B18-12280-006				
A	1	1	18-11689-000	Left Side Forward
C	2	1	18-11694-002	Right Side Forward
C	3	1	18-11697-023	Top
B	4	1	18-11696-003	Left Side Rear
B	5	1	18-11707-003	Right Side Rear
C	6	1	18-12862-000	Left Rear Reinforcement Plate
C	7	1	18-12509-000	Right Rear Reinforcement Plate
B	8	1	18-11709-000	Left Forward Reinforcement Plate
B	9	1	18-12209-000	Right Forward Reinforcement Plate
C	10	—	18-11485-000	Shield Heat (Reference Only)*
A	NS	1	A18-15885-013	Left Fiberglass Tunnel Liner Assembly
A	NS	1	A18-15886-013	Right Fiberglass Tunnel Liner Assembly
A	NS	2	18-18245-002	Retainer
B	NS	75	48-02268-510	Adhesive Tunnel Tap (Sold by the Foot)
NOSE BEAM ASSEMBLY NO. B18-11720-006				
B	11	1	18-11420-004	Left Nose Beam
B	12	1	18-11726-003	Right Nose Beam
C	13	1	18-12525-000	Nose Beam Extension
C	14	1	18-12555-000	Upper Filler Plate
B	15	1	A18-13243-000	Plate Assembly Cover (Serviced in One Section)
C	16	2	18-11382-001	Insulation Foam
C	17	1	A18-18987-000	Left Bracket Assembly
B	18	1	A18-18988-000	Right Bracket Assembly
C	NS	1	18-12001-002	Left Angle Tunnel
C	NS	1	18-12001-003	Right Angle Tunnel
C	19	1	22-12976-001	Tube Defrost
C	20	1	22-11402-000	Hold Tube Defrost Ring
C	21	2	18-11471-000	Fiberglass Screen
C	22	1	22-21874-000	Air Flow, Divider
C	NS	1	18-16006-000	Grab Handle Bracket

* Used only on vehicles with inline turbocharged engines without fiberglass tunnel liner.

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CAB SKIN

POST 1980—71 SERIES, 86" CAB

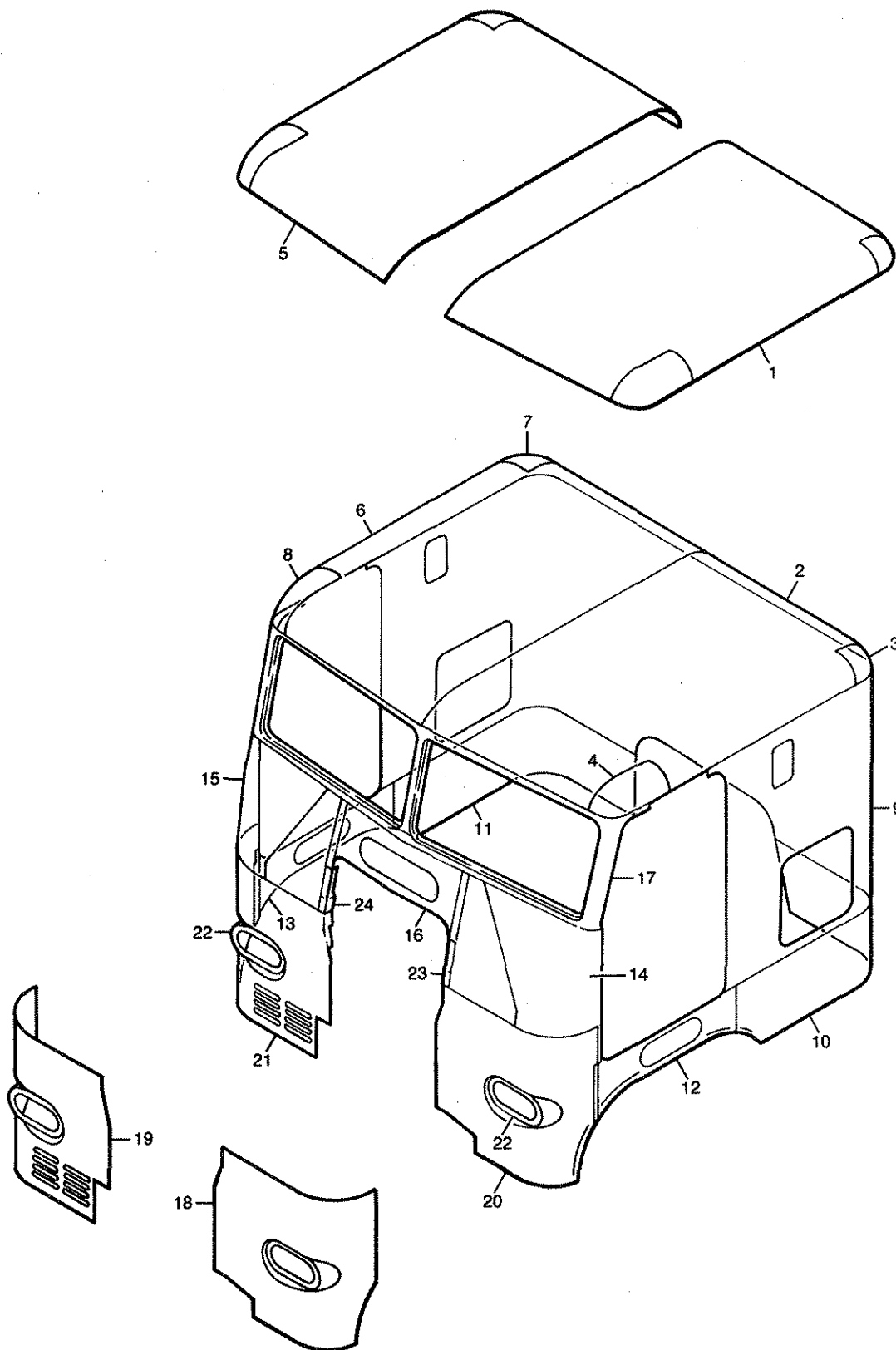
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	B18-22187-004	Left Roof Skin Assembly
				<i>Left Roof Skin Assembly Parts:</i>
B	2	1	18-23028-004	* Skin
A	3	1	18-16265-000	* Rear Roof Corner
A	4	1	18-23029-000	* Front Roof Corner
C	NS	1	18-10218-014	* Upholstery Strip
A	5	1	B18-22187-005	Right Roof Skin Assembly
				<i>Right Roof Skin Assembly Parts:</i>
A	6	1	18-23028-011	* Skin
B	7	1	18-16265-000	* Rear Roof Corner
A	8	1	18-23029-001	* Front Roof Cap
C	NS	1	18-10218-015	* Upholstery Strip
A	9	1	18-17643-020	Complete Back Skin Assembly
				<i>Service Replacement Sections of Back Skin Assembly:</i>
A	NS	1	18-12471-001	* Back Section
A	NS	1	18-19001-010	* Left Side Section
A	NS	1	18-19001-011	* Right Side Section
A	10	1	18-11536-008	Left Rear Side Skirt Without Deluxe Ladder Steps
A	10	1	18-14199-006	Left Rear Side Skirt With Deluxe Ladder Steps
A	11	1	18-11536-009	Right Rear Side Skirt Without Deluxe Ladder Steps
A	11	1	18-14199-007	Right Rear Side Skirt With Deluxe Ladder Steps
B	NS	2	18-10656-002	Skirt Stiffener Angle (Not Used With Deluxe Steps)
A	12	1	18-18995-000	Left Skirt Deck
A	13	1	18-18995-001	Right Skirt Deck
C	NS	2	18-17951-000	Door Striker Reinforcement With 20" Grab Handle
C	NS	1	18-17951-001	Left Hand Door Striker Reinforcement With Extended Grab Handle
C	NS	1	18-17951-002	Right Hand Door Striker Reinforcement With Extended Grab Handle
A	14	1	18-19006-000	Left Upper Nose Skin
A	15	1	18-19006-001	Right Upper Nose Skin
A	16	1	18-11360-011	Center Nose Skin
A	17	1	18-18974-000	Cab Mask Assembly
A	18	1	A18-18994-002	Left Lower Nose Skin Assembly Dual Headlight
A	19	1	A18-18994-003	Right Lower Nose Skin Assembly Dual Headlight
				<i>Nose Skin Assembly Parts (Dual Headlights):</i>
A	20	1	18-12766-009	* Left Nose Skin
A	21	1	18-12766-011	* Right Nose Skin

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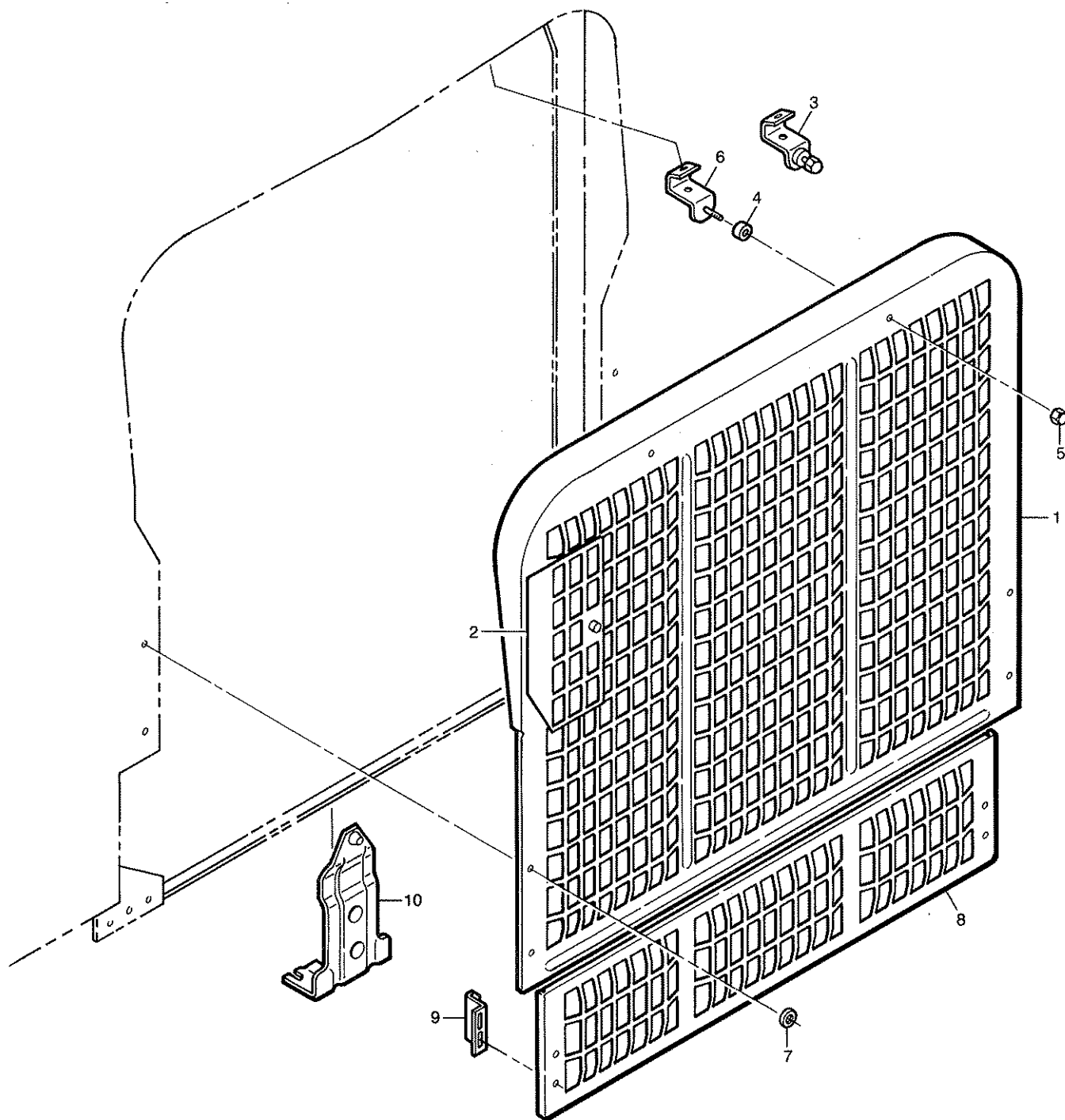
CAB SKIN

POST 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	NS	1	18-11754-000	* Left Stiffener
C	NS	1	18-11754-001	* Right Stiffener
A	22	2	A18-13242-003	* Dual Headlight Bracket
A	18	1	A18-18994-000	Left Lower Single Headlight Nose Skin Assembly
A	19	1	A18-18994-001	Right Lower Single Headlight Nose Skin Assembly
				<i>Nose Skin Assembly Parts (Single Headlights):</i>
B	20	1	18-12766-008	* Left Nose Skin
A	21	1	18-12766-010	* Right Nose Skin
B	NS	1	18-11754-000	* Left Stiffener
C	NS	1	18-11754-001	* Right Stiffener
A	22	2	A18-11581-003	* Single Headlight Bracket
A	23	1	18-10987-000	Cab Nose Tunnel Angle
A	24	1	18-10987-001	Cab Nose Tunnel Angle
C	NS	2	18-10946-007	Rear Lower Skin Upholstery Strip
B	NS	2	18-10946-000	Rear Upper Skin Upholstery Strip
C	NS	2	18-09678-002	Lower Side Skin Upholstery Strip (Vertical)
B	NS	4	18-10008-000	Upper Side Skin Upholstery Strip
C	NS	1	18-09678-003	Side Skin Upholstery Strip (Horizontal)

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GRILLE

POST 1980—71 SERIES, 86" CAB

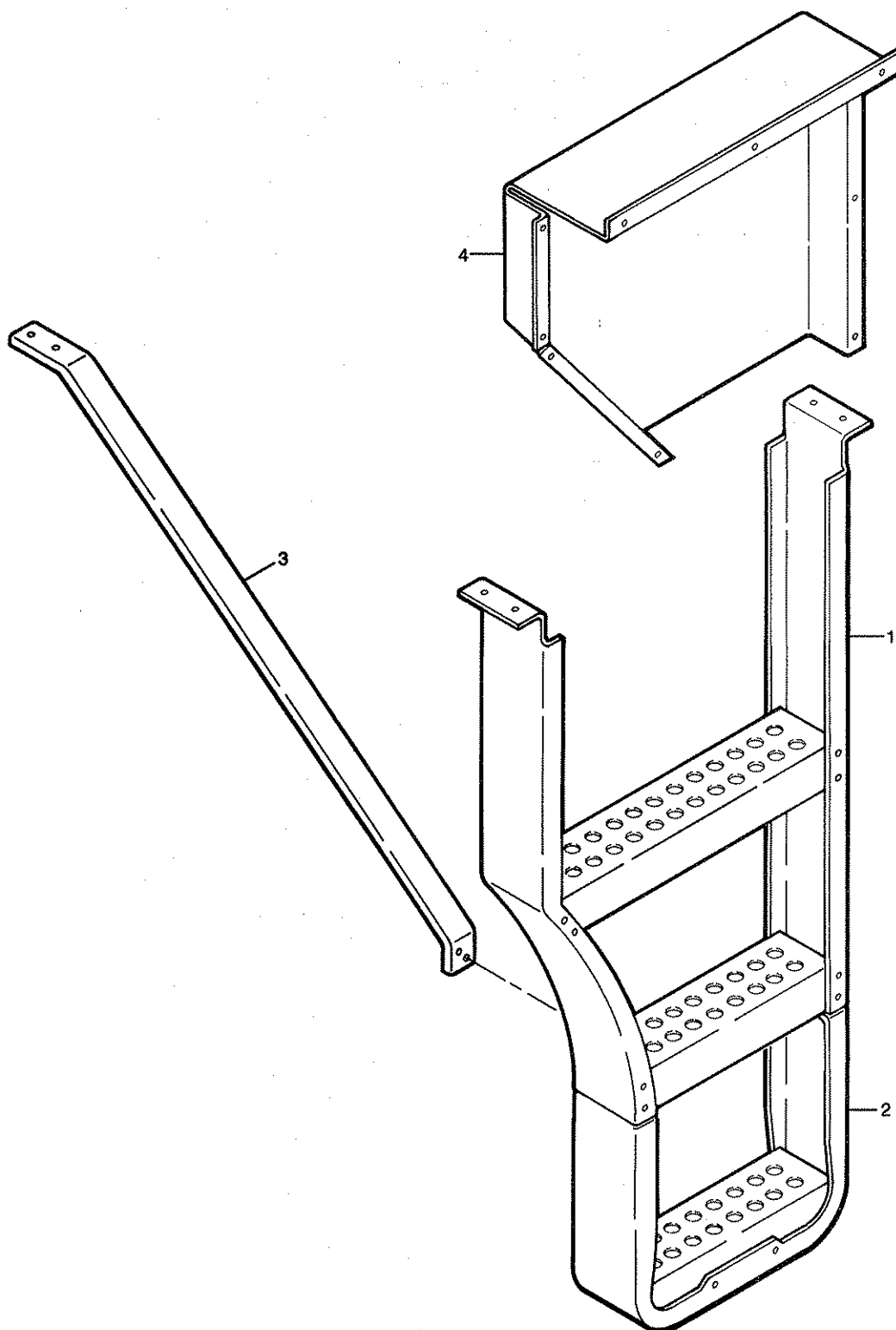
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-11445-005	Grille Assembly
C	2	1	A18-12577-001	Door Grille Assembly (Perferated Section Raised 1/4" Grille)
B	2	1	A18-12577-000	Door Grille Assembly (Perferated Section Flat Grille)
B	NS	1	SOC/57-10-201-10	Latch
A	3	2	A18-10771-000	Bracket Assembly
				<i>Bracket Assembly Parts:</i>
A	4	2	KRU/K47	*Rubber Insulator
A	5	2	23-09399-125	*Nut Acorn
C	6	2	18-10771-010	*Bracket
A	7	4	ARP/AN931B4-7	Grommet
A	8	1	18-20147-000	Bottom Cover Plate
A	9	2	A18-13397-001	Assembly Bracket
A	10	1	A05-10597-000	Assembly Spacer

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CAB ENTRY STEPS

POST 1980—71 SERIES, 86" CAB

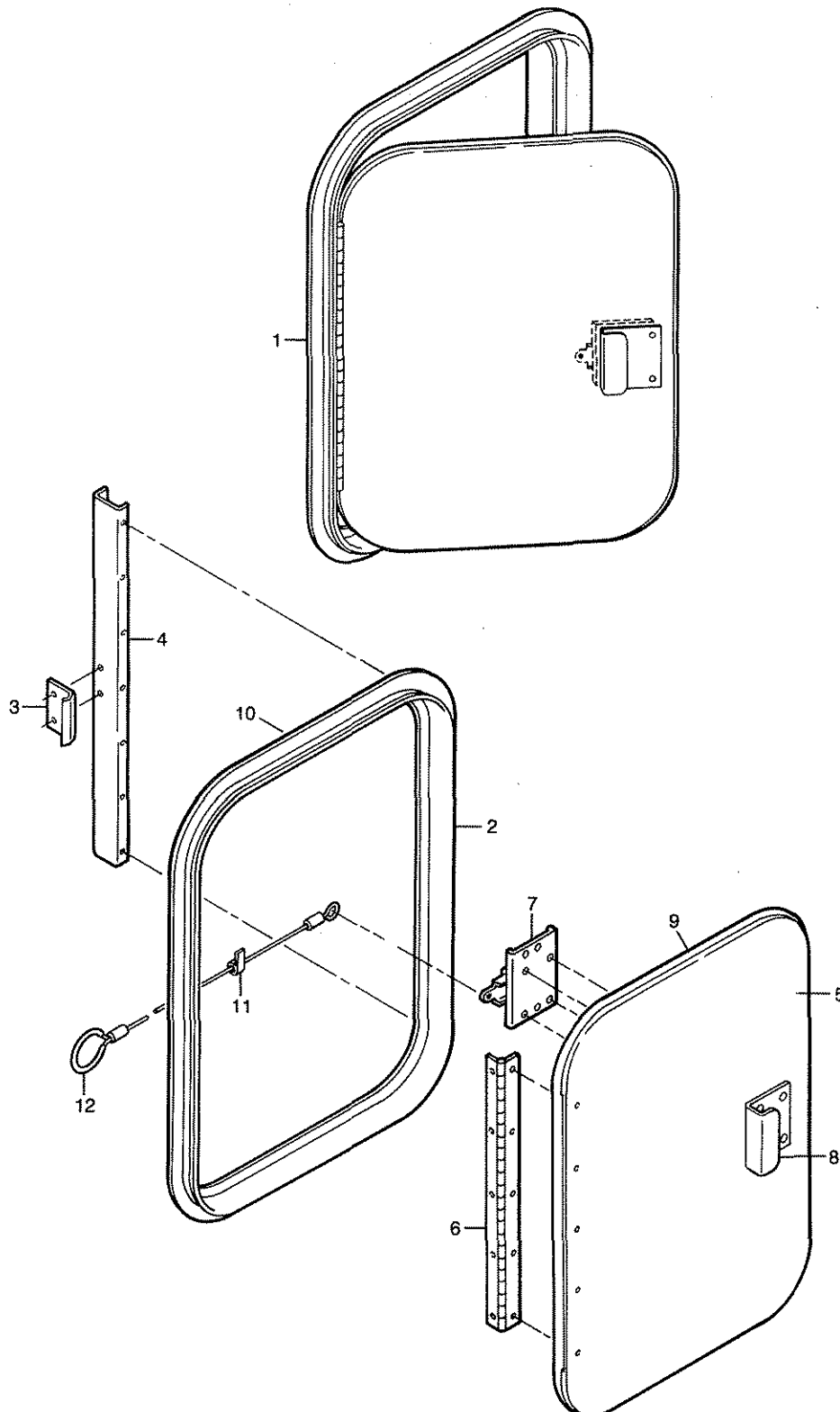
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A22-14943-000	Upper Leg Assembly (Plain)
A	1	1	A22-14943-001	Upper Leg Assembly (Polished)
A	2	1	A22-14944-000	Lower Leg Assembly (Plain)
A	2	1	A22-14944-002	Lower Leg Assembly (Polished)
A	3	1	22-14694-000	Left or Right Brace
A	4	1	22-14942-000	Left Backing Plate
A	4	1	22-14942-002	Right Backing Plate

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BAGGAGE DOOR**POST 1980—71 SERIES, 86" CAB**

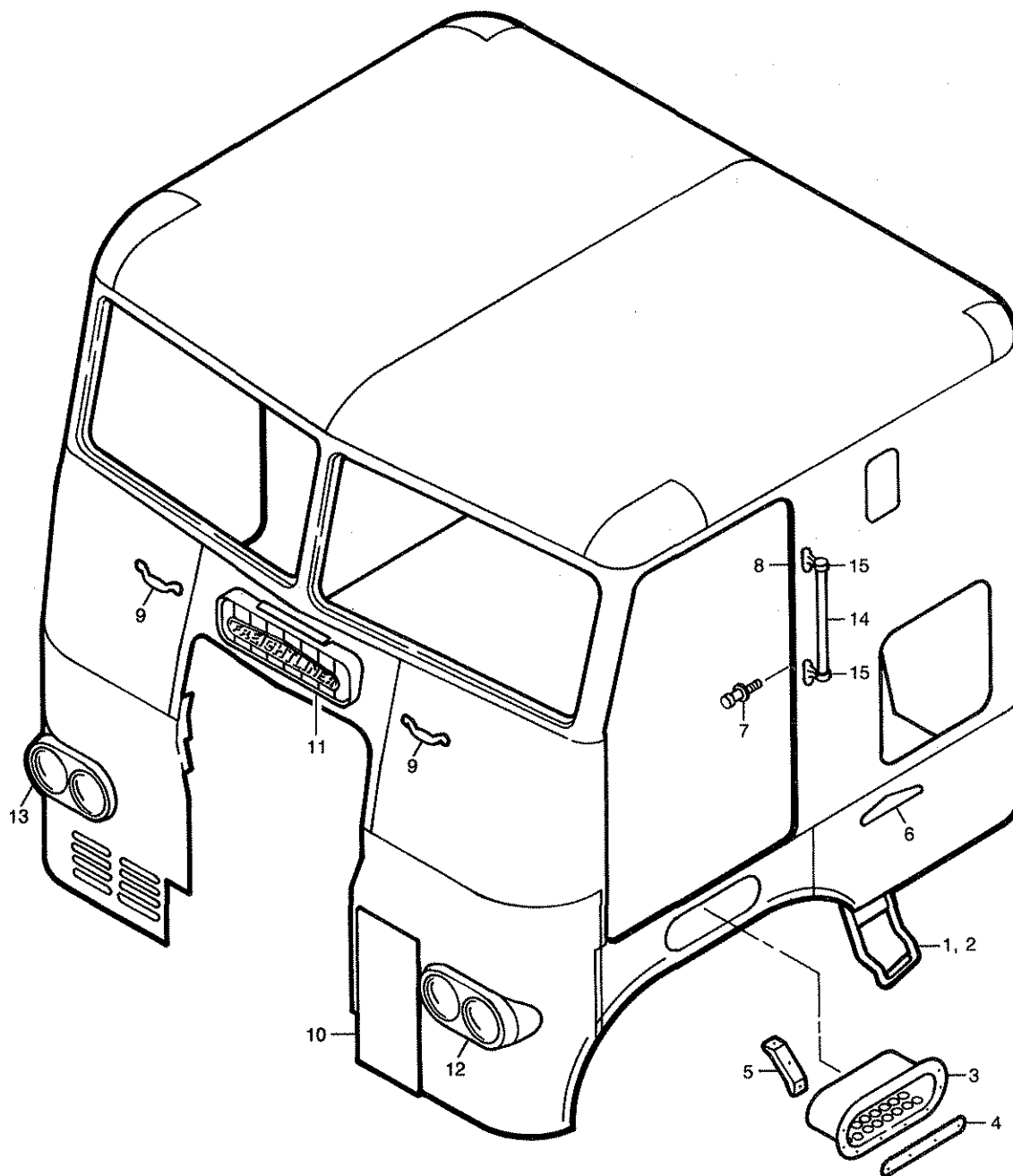
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	—	A18-15485-007	Door and Frame Assembly (18 inch)
A	1	—	A18-15485-008	Door and Frame Assembly (24 inch)
				<i>Door and Frame Assembly Parts:</i>
B	2	1	18-23019-001	* Frame (18 Inch)
B	2	1	18-23019-002	* Frame (24 Inch)
B	3	1	22-13343-001	* Striker Plate
C	4	1	22-13342-000	* Striker Plate Stiffener
C	5	1	18-15486-001	* Door Skin (18 Inch)
C	5	1	18-15486-002	* Door Skin (24 Inch)
A	6	1	18-10694-000	* Hinge
B	7	1	A18-15488-000	* Latch Assembly
C	8	1	18-15487-000	* Door Handle
A	9	7	48-02205-000	Door Seal (Foot)
A	10	8	48-00050-206	Foam Tape (Foot)
C	NS	1	18-09678-002	Upholstery Zee Strip
C	11	1	23-11357-002	Clamp
A	12	1	A12-09766-028	Cable (Left of Right, For 18 Inch Door)
A	12	1	A12-09766-036	Cable (Left For 24 Inch Door)
B	12	1	A12-09766-031	Cable (Right For 24 Inch Door)
C	NS	1	ARP/AN931-10-14	Grommet (Left Cable)

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COMMON PARTS—EXTERNAL

POST 1980—71 SERIES, 86" CAB

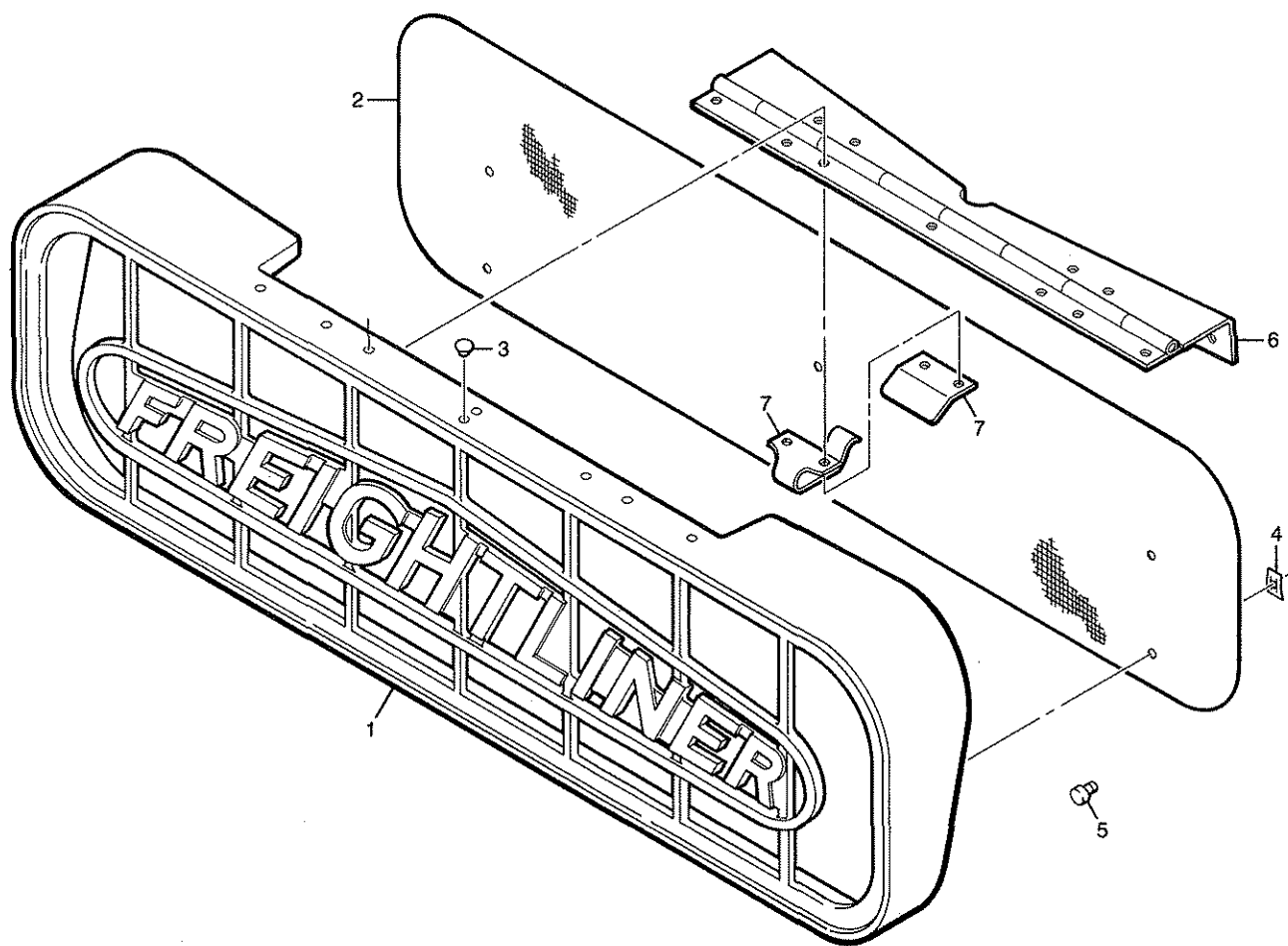
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-10753-006	Left Skirt Step Assembly (Painted)
B	1	1	A18-10753-008	Left Skirt Step Assembly (Chrome)
A	1	1	A18-10753-007	Right Skirt Step Assembly (Painted)
B	1	1	A18-10753-009	Right Skirt Step Assembly (Chrome)
B	2	1	18-11692-000	Right Skirt Bracket
A	2	1	18-11692-001	Left Skirt Bracket
		2		For Ladder Steps, See Page 14
A	3	2	18-14876-002	Deck Step Box (Painted)
A	3	2	18-14876-003	Deck Step Box (Polished)
A	4	2	18-17959-000	Step Box Traction Device
A	5	2	18-14877-000	Step Box Brace
A	6	2	18-21270-000	Freightliner Nameplate
A	7	2	18-19877-001	Striker Assembly
A	NS	4	AVA/28512	Striker Shim (As Required)
A	8	2	18-22763-000	Door Frame Seal
A	9	2	22-09605-001	Grab Handle
B	NS	4	22-17361-000	Grab Handle Gasket
A	10	1	A22-11502-019	License Plate Bracket Assembly
A	NS	1	AIR/2101	License Plate Bumper
—	11			For Breakdown of Parts for Nameplate, See Page 20
A	NS	2	A06-13087-000	Single Headlight Assembly
			06-10578-060	Single Headlight Door (Reference Only)
A	12	1	A06-13087-001	Left Dual Headlight Assembly
A	13	1	A06-13087-002	Right Dual Headlight Assembly
			06-10578-070	Dual Headlight Door (Reference Only)
A	14	2	18-16495-200	Grab Handle (Standard)
A	14	2	18-16495-411	Grab Handle (Extended)
A	15	2	18-10960-008	Left Top, Right Bottom Bracket (Plain)
A	15	2	18-10960-014	Left Top, Right Bottom Bracket (Chrome)
A	15	2	18-10960-009	Right Top, Left Bottom Bracket (Plain)
A	15	2	18-10960-015	Right Top, Left Bottom Bracket (Chrome)
A	NS	2	A22-28312-000	Extended Center Bracket (Plain)
A	NS	2	18-10960-016	Extended Center Bracket (Chrome)
A	NS	4	23-00812-018	Grab Handle Roll Pin
B	NS	6	18-09723-000	Grab Handle Tapping Plate
A	NS	6	18-15887-000	Grab Handle Gasket

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



NAMEPLATE**POST 1980—71 SERIES, 86" CAB**

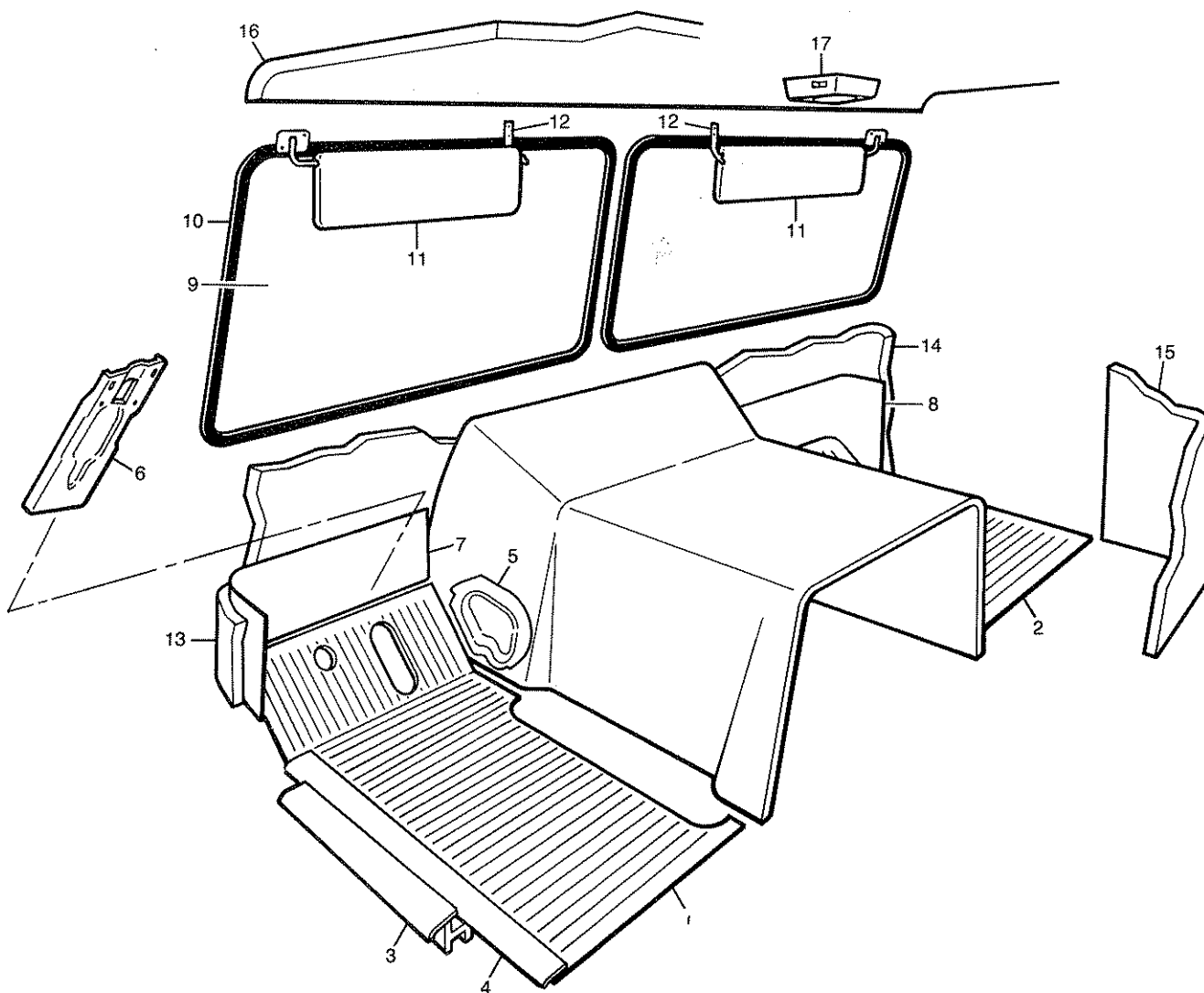
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-13820-002	Nameplate Assembly
				<i>Nameplate Assembly Parts:</i>
B	1	1	18-16466-000	* Nameplate
B	2	1	18-16480-001	* Screen
C	3	1	AIR/827	* Bumper
B	4	6	23-10238-015	* Push On Clip
A	5	2	Air/23	Rubber Bumper
A	6	1	A18-13818-000	Hinge and Nameplate Mounting Assembly
A	7	2	SOC/50-17010-15	Nameplate Retainer

SAC = STOCK ACTIVITY CODE

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C—Indicates Slow Moving Parts



COMMON PARTS INTERIOR—TUNNEL

POST 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	18-21290-000	Left Rubber Floor Mat
A	2	1	18-21290-001	Right Rubber Floor Mat
A	3	2	18-19789-000	Door Frame Sill
A	4	2	18-19790-000	Tread Plate
A	5	1	18-11470-000	Left Tunnel Plate Insulation
A	6	1	18-11494-000	Steering Column Mounting Channel
B	7	1	18-11454-009	Left Kick Panel
B	8	1	18-11454-010	Right Kick Panel
B	9	2	18-18960-000	Clear Windshield Glass
B	9	2	18-18960-001	Tinted Windshield Glass
A	10	2	18-18961-000	Windshield Glass Seal Assembly
A	11	2	A22-15951-000	Sun Visor Assembly (Black)
A	12	2	22-15990-000	Visor Clip
C	13	1	18-12822-000	Left Kick Panel Insulation
C	14	1	18-12823-000	Right Kick Panel Insulation
C	15	47	48-02488-100	Fiberglass Insulation (Square Foot)
B	16	32	48-02126-050	Polyurethane Roof Insulation (Square Foot)
C	NS	1	22-12087-000	Center Console Insulation
A	17	1	A22-25889-000	Lite Dome

SAC = STOCK ACTIVITY CODE

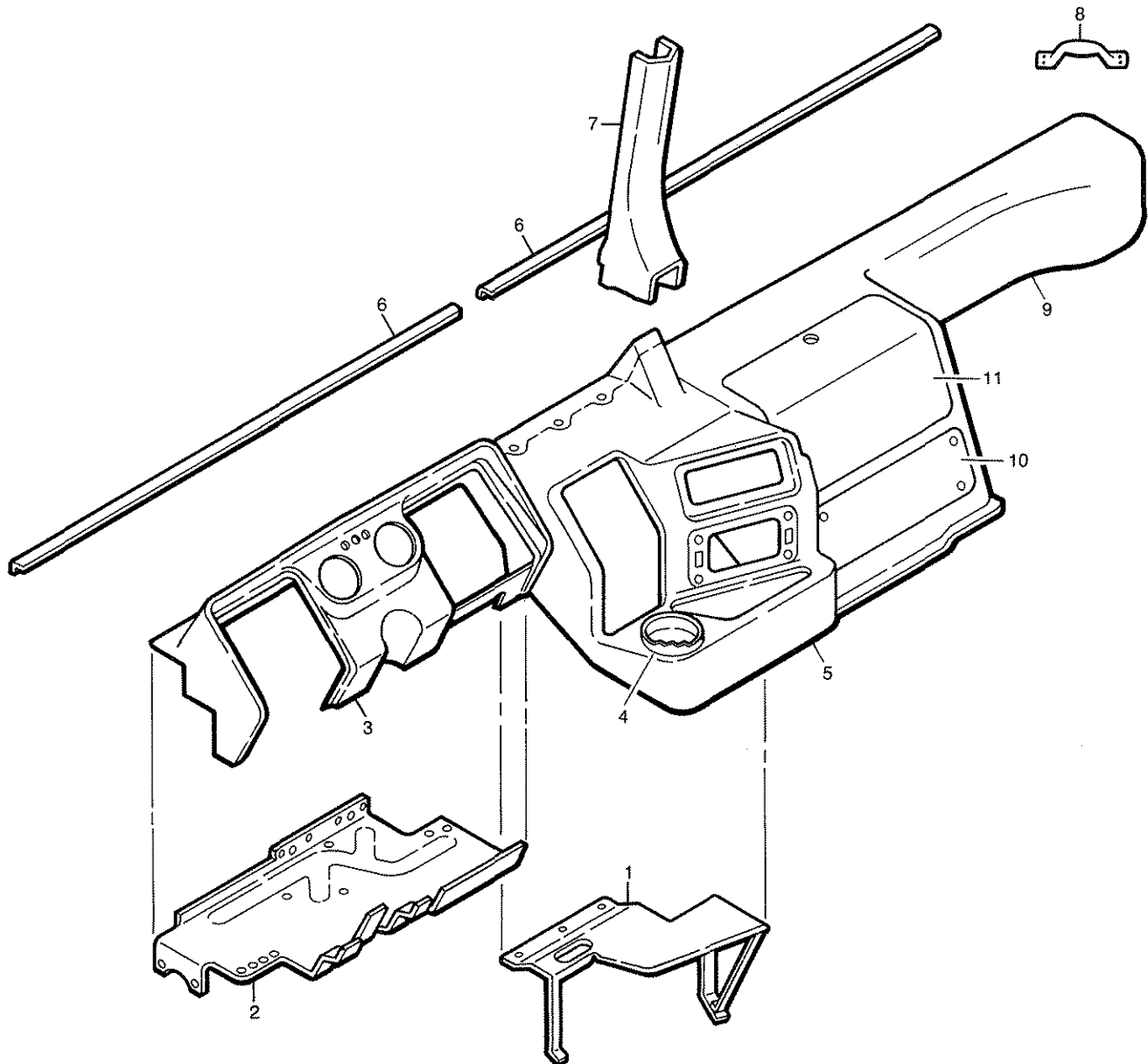
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

POST 1980—71 SERIES, 86" CAB

COMMON PARTS INTERIOR—DASH



COMMON PARTS INTERIOR—DASH

POST 1980—71 SERIES, 86" CAB

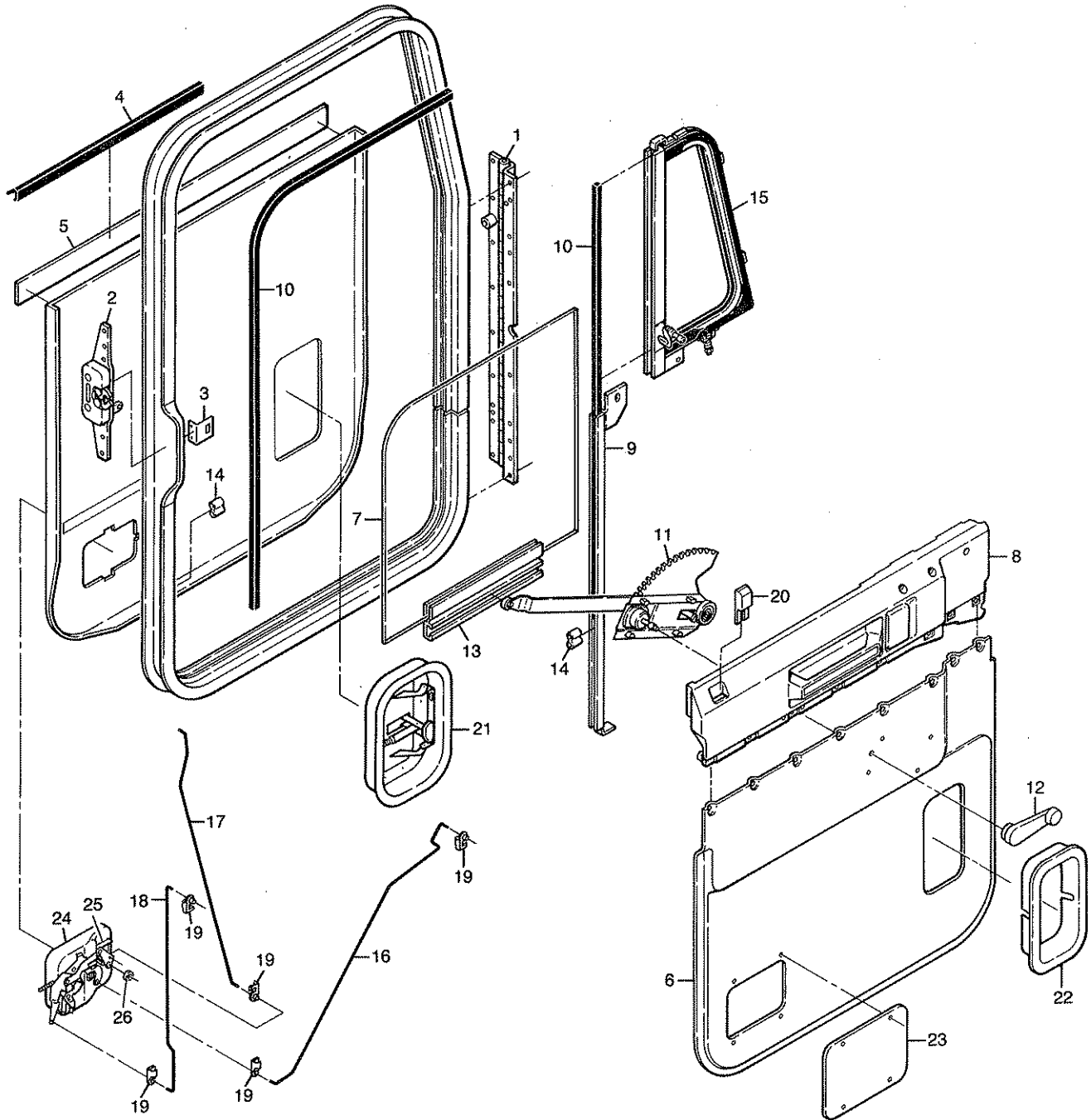
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A18-16279-000	Center Console Support Bracket Assembly
B	2	1	A18-12237-002	Cowl Assembly Bracket
A	3	1	A18-19916-001	Cowl Assembly
A	4	1	MPC/S010000	Ashtray
C	NS	1	A18-16004-000	Right Dash Support Bracket Assembly
A	5	1	A18-16222-002	Center Console Assembly
A	6	2	18-11064-007	Nose Beam Trim
B	7	1	A18-16474-002	Center Post Cover Assembly
A	8	1	22-09605-001	Grab Handle
B	NS	2	22-17361-000	Grab Handle Gasket
A	9	1	A18-16008-000	Right Dash Assembly
				<i>Right Dash Assembly Parts:</i>
B	—	1	A18-16007-000	* Shell Assembly
B	10	1	A18-16473-000	* Inspection Cover Assembly
B	NS	1	18-16005-000	* Glove Box Liner
A	NS	2	22-12999-000	* Glove Box Retainer Screw
C	NS	2	22-13840-000	* Retainer Screw Washer
A	NS	2	22-13972-000	* Nut Plate
B	11	1	A18-11005-001	Glove Box Door Assembly
				<i>Glove Box Door Assembly Parts:</i>
C	NS	1	A18-12218-005	* Hinge Assembly
B	NS	1	SOC/57-10-201-10	* Latch
C	NS	1	18-12345-000	* Clip Spring

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—LEFT HAND

POST 1980—71 SERIES, 86" CAB

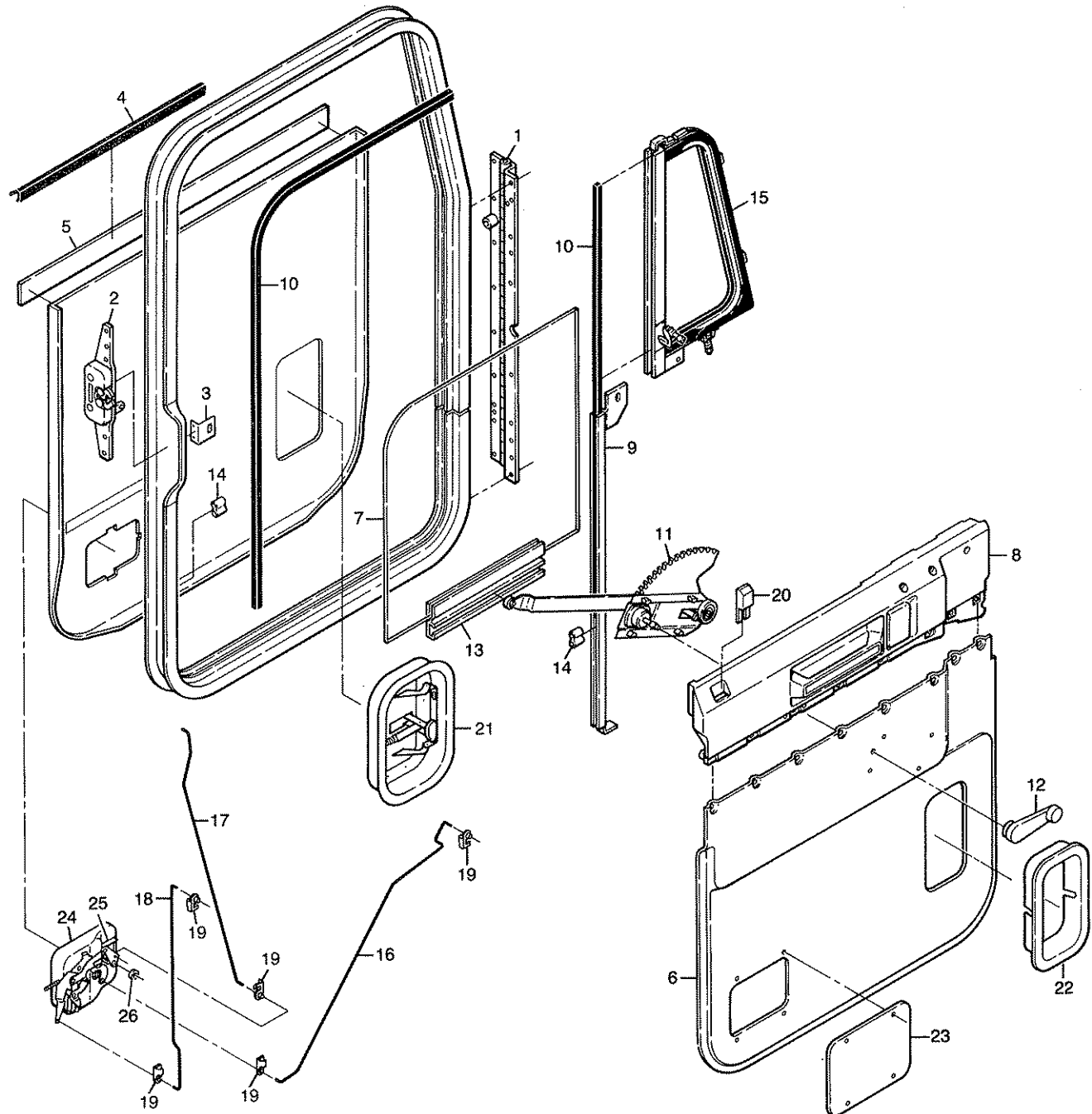
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B		1	B18-23194-011	Frame and Outer Skin Assembly
				<i>Frame and Outer Skin Assembly Parts:</i>
A	1	1	18-18244-002	* Hinge
A	2	1	A18-17847-000	* Latch Assembly
C	3	1	18-18226-000	* Sill Angle Assembly
C		1	A18-20355-000	Outer Belt Rail Assembly
				<i>Rail Assembly Parts:</i>
A	4	1	18-17961-000	* Weather Strip
C	5	1	18-17950-000	* Outer Belt Rail
B	6	1	18-16146-003	* Aluminum Inner Panel
				For Vehicles Built Before July 1981, the Following Parts Are Also Used:
A	NS	1	A18-21298-000	*Stop Block
A	NS	2	23-10800-100	*Screw 1/4 x 20 x 1"
C	7	1	18-17450-001	Tinted Glass
C	7	1	18-17450-000	Clear Glass
A	8	1	A18-21717-000	Sill Assembly—For Replacement Components, See Page 34
B	9	1	A18-17429-000	Lower Guide Assembly
A	10	1	18-19542-000	Channel Assembly
A	11	1	A18-16142-000	Regulator Assembly
A	12	1	A18-18557-001	Handle Assembly
B	13	1	18-17963-000	Window Lift Channel
C	14	2	18-18239-000	Stop Block
B	15	1	A18-17428-000	Wing Window Vent Assembly (Clear)
A	15	1	A18-17428-002	Wing Window Vent Assembly (Tinted)
				For Replacement Components, See Page 36
B	16	1	18-17997-002	Inner Release Rod
B	17	1	18-23504-000	Lock Rod
B	18	1	18-17999-000	Release Rod Latch
A	19	6	AVA/27801	Rod Retainer Clip (Red)
A	20	1	18-17409-000	Door Lock Button
A	21	1	A18-11400-006	Air Vent Assembly
				For Replacement Components, See Page 40

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—LEFT HAND

POST 1980—71 SERIES, 86" CAB

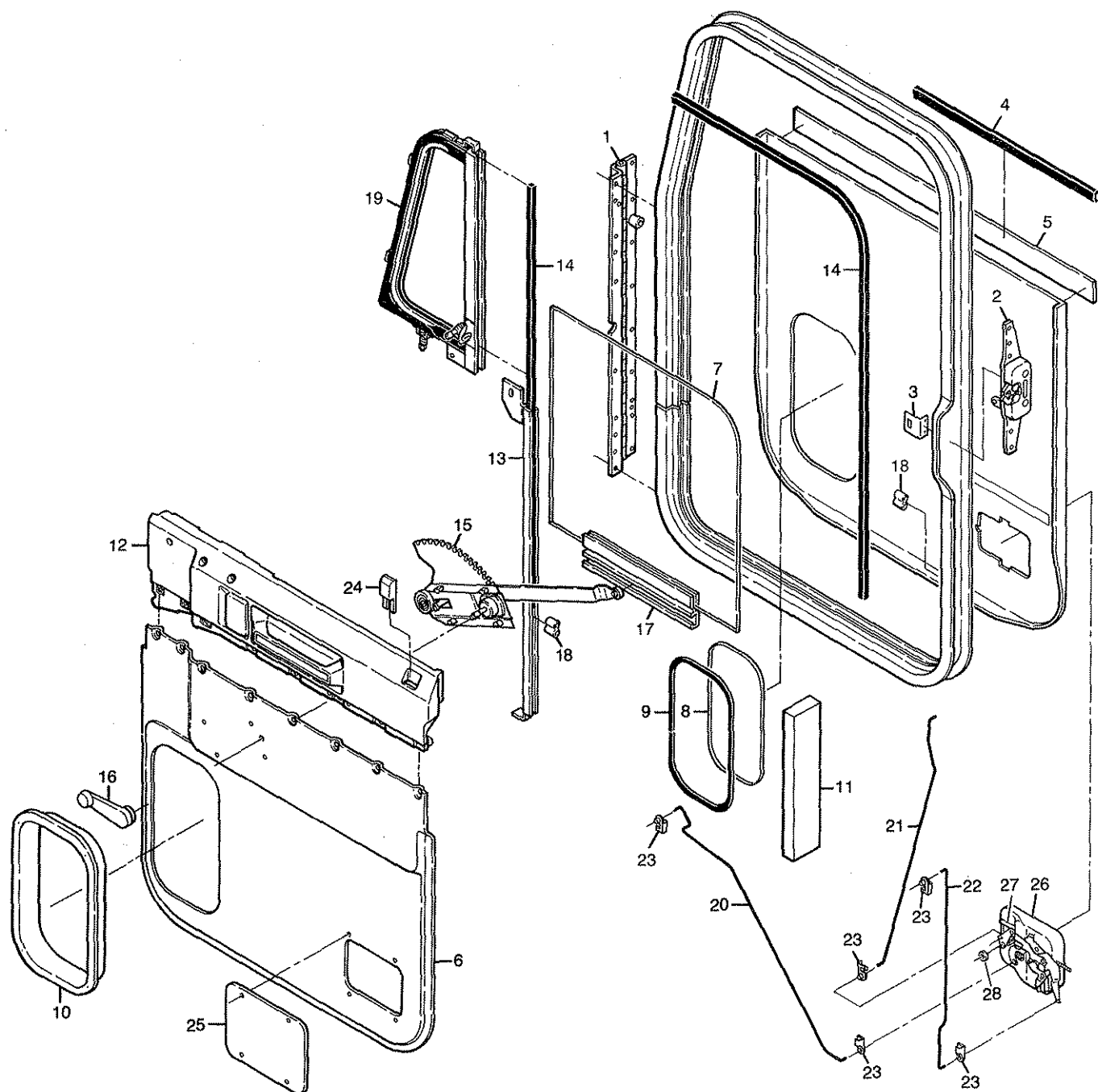
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
C	22	1	18-18775-001	Trim Ring
C	23	1	18-19557-000	Access Hole Cover
A	24	1	AVA/43043	Exterior Handle
B	NS	1	PSB 18 005	Door Set Lock—Parts Sales Bulletin
B	25	1	18-14569-001	Door Pull Retainer Lock
B	26	1	23-10298-025	Door Ring Retainer Lock

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—RIGHT HAND

POST 1980—71 SERIES, 86" CAB

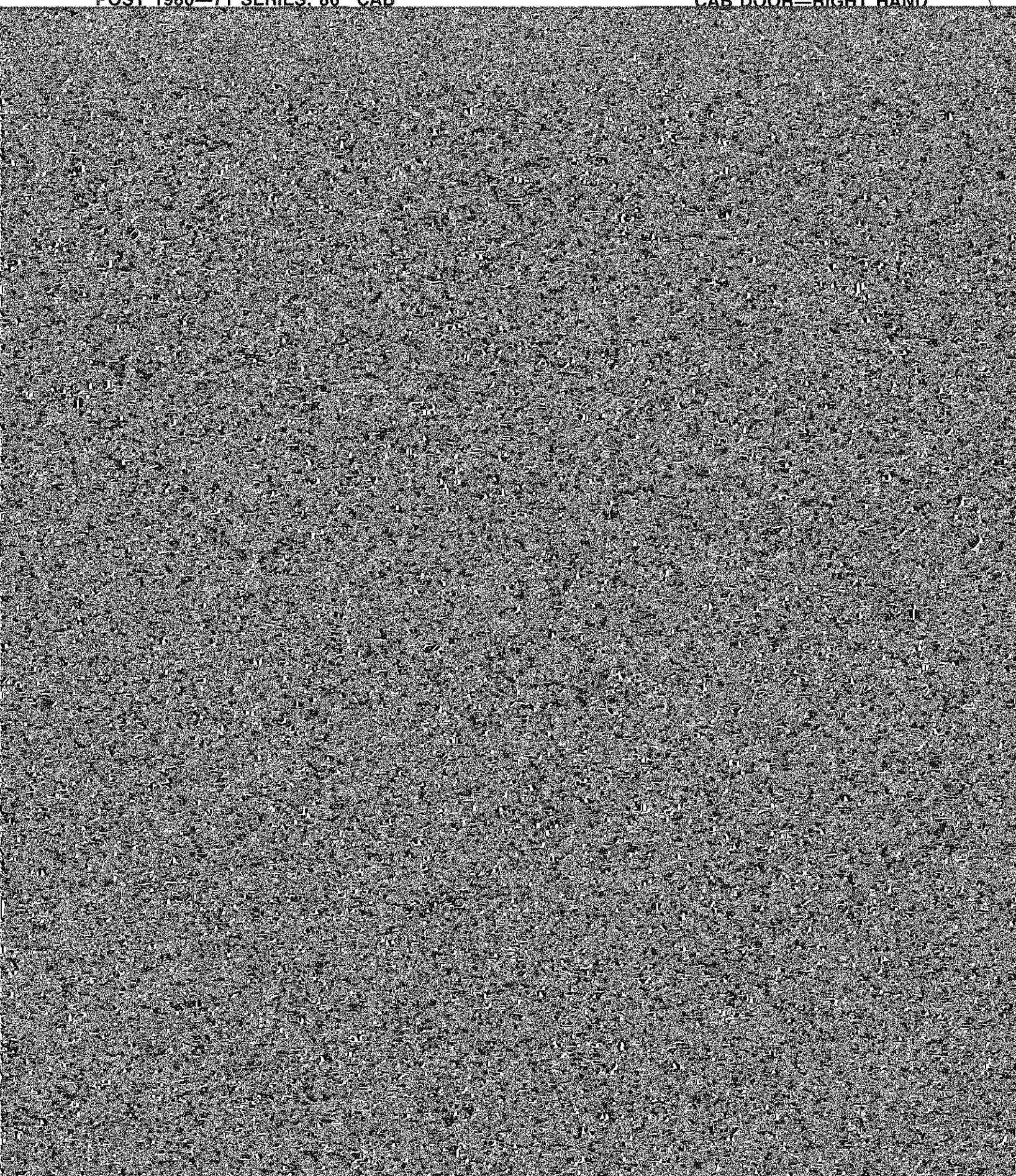
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A		1	B18-23195-029	Frame and Outer Skin Assembly
				<i>Frame and Outer Skin Assembly Parts:</i>
A	1	1	18-18244-002	* Hinge
A	2	1	A18-17847-001	* Latch Assembly
C	3	1	18-18226-000	* Sill Angle Assembly
C		1	A18-20355-001	Outer Belt Rail Assembly
				<i>Rail Assembly Parts:</i>
A	4	1	18-17961-000	* Weather Strip
C	5	1	18-17950-000	* Outer Belt Rail
B	6	1	18-16146-005	* Aluminum Inner Panel
				For Vehicles Built Before July 1981, the Following Parts Are Also Used:
A	NS	1	A18-21298-000	* Stop Block
A	NS	2	23-10800-100	* Screw 1/4 x 20 x 1"
C	7	1	18-17450-001	Tinted Glass
C	7	1	18-17450-000	Clear Glass
				Lower Door Window Not Serviced as an Assembly
				<i>Lower Door Window Parts:</i>
C	8	1	22-28974-000	* Lower Door Window Glass
A	9	3	48-02245-000	* Rubber Weatherstrip (Serviced in Feet)
B	10	1	18-18000-004	Lower Door Trim Ring
C	11	1	18-20114-000	Trim Ring Deflectors
A	12	1	A18-21717-001	Sill Assembly
				For Replacement Components, See Page 34
C	13	1	A18-17429-001	Lower Guide Window Assembly
A	14	1	18-19542-000	Channel Window Assembly (Glass)
A	15	1	A18-16142-001	Regulator Assembly
A	16	1	A18-18557-001	Window Lift Crank Handle Assembly
B	17	1	18-17963-000	Channel Lift
A	NS	1	ARS/CWL3FL2R	Air Lift Window Assembly
A	—	1	ARS/ATV3B	Control Valve (For Reference Only)
B	—	1	ARS/BWC3FL2R	Cylinder Assembly (For Reference Only)
C	18	2	18-18239-000	Stop Block
B	19	1	A18-17428-001	Wing Window Vent Assembly (Clear)
A	19	1	A18-17428-003	Wing Window Vent Assembly (Tinted)
				For Replacement Components, See Page 36
C	20	1	18-17997-003	Inner Rod Release
B	21	1	18-23504-000	Rod Lock

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—RIGHT HAND**POST 1980—71 SERIES, 86" CAB**

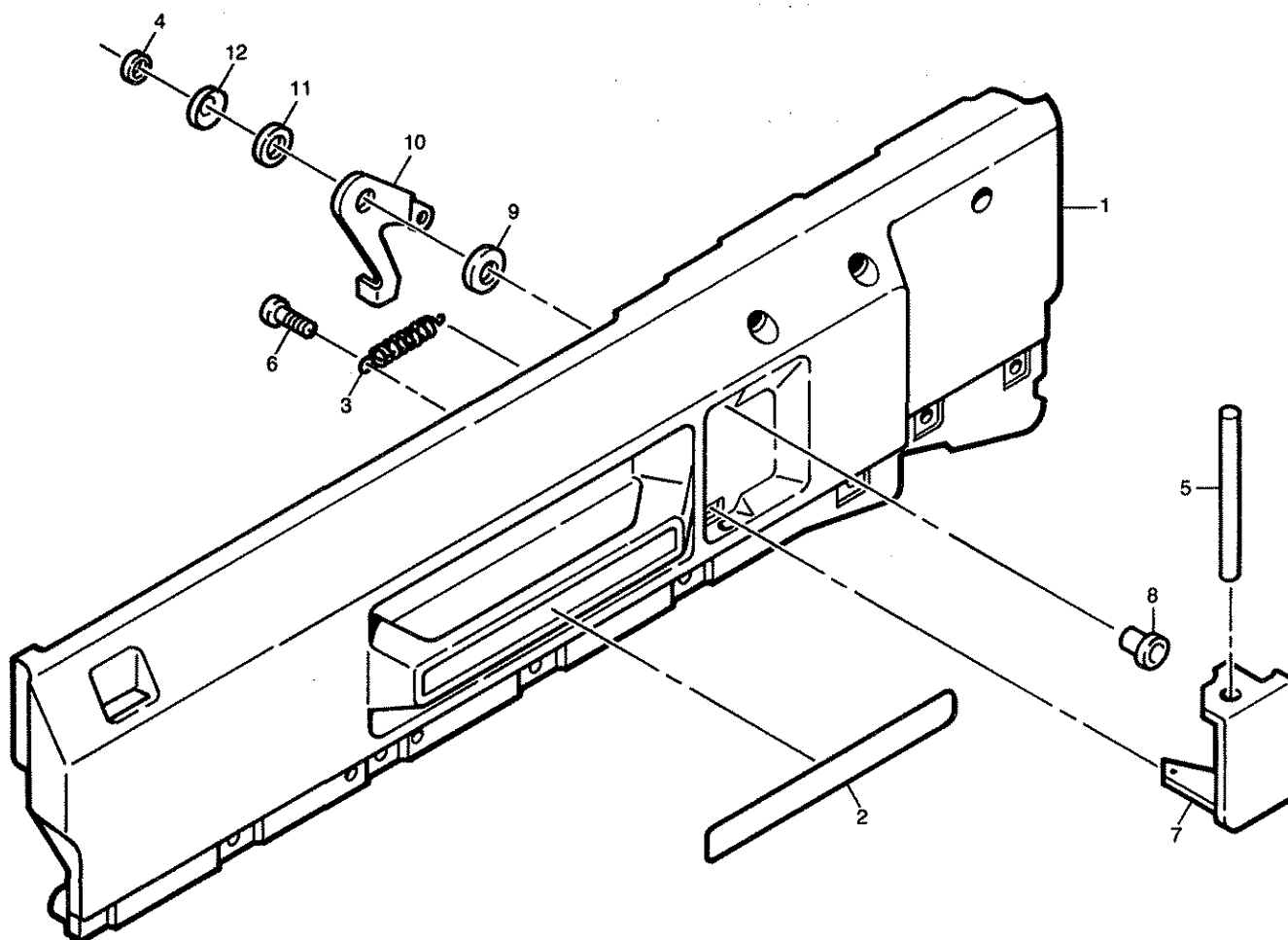
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	22	1	18-17999-000	Latch Release Rod
A	23	6	AVA/27800	Rod Retainer Clip (Green)
A	24	1	18-17409-000	Door Lock Button
C	25	1	18-19557-000	Access Hole Cover
A	26	1	AVA/43042	Exterior Handle
B	NS	1	PSB 18 005	Door Lock Set (Parts Sales Bulletin)
B	27	1	18-14569-001	Door Pull Lock Retainer
B	28	1	23-10298-025	Door Lock Ring Retainer

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

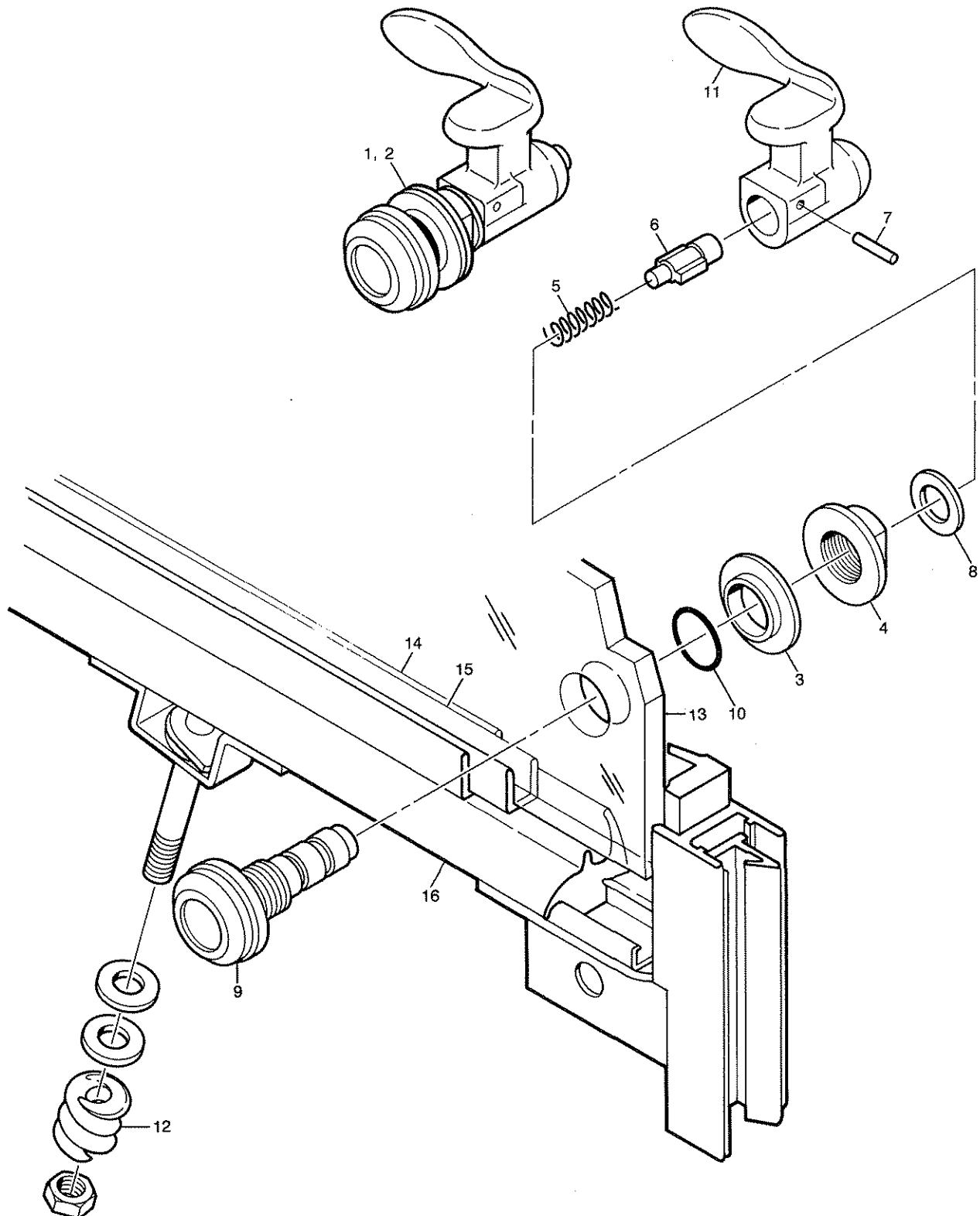


CAB DOOR—SILL ASSEMBLY**POST 1980—71 SERIES, 86" CAB**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A18-21720-000	Left Black Sill
B	1	1	A18-21720-001	Right Black Sill
C	NS	1	18-17962-000	Weatherstrip
C	2	1	18-18956-000	Nameplate

POST 1980—71 SERIES, 86" CAB

CAB DOOR—WING WINDOW



CAB DOOR—WING WINDOW

POST 1980—71 SERIES, 86" CAB

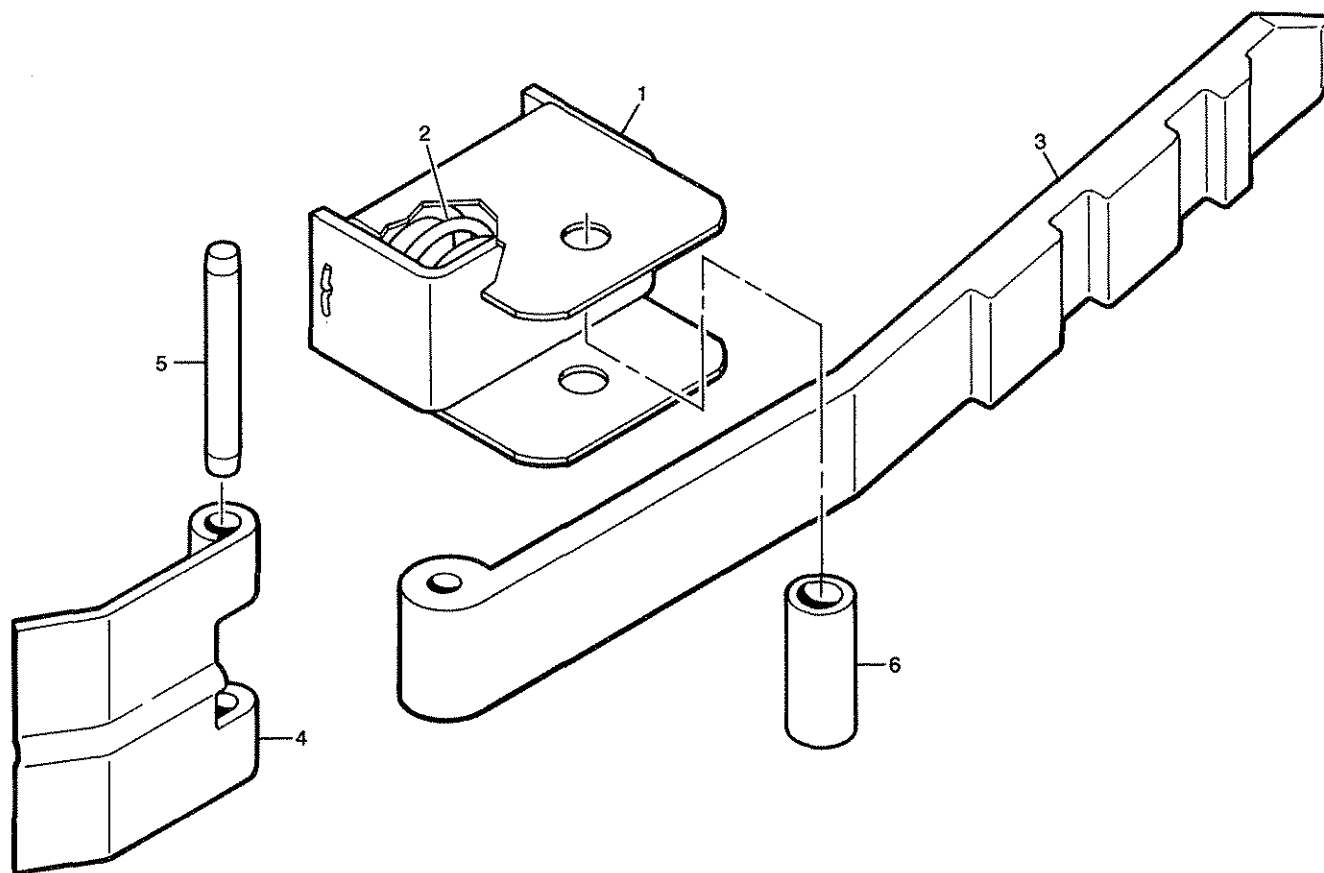
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	4	1	EXC/E891-65L	Left Wing Window Latch Kit
A	2	1	EXC/E891-65R	Right Wing Window Latch Kit
				<i>Left or Right Wing Window Latch Kit Parts:</i>
A	3	1	EXC/130-006511	* Left or Right Bushing Spacer
A	4	1	EXC/220-006509	* Left or Right Stud Retainer Nut
A	5	1	EXC/225-000701	* Left or Right Handle Spring
A	6	1	EXC/180-003963	* Left or Right Plunger
A	7	1	EXC/202-000921	* Left or Right Groove Pin
A	8	1	EXC/255-000754	* Left or Right Washer
A	11	1	EXC/182-002642	* Left Handle
A	11	1	EXC/182-000813	* Right Handle
A	9	1	EXC/131-013834	* Left or Right Stud and Cap Assembly
C	12	1	EXC/225-000700	Left or Right Lower Pivot Spring
A	10	1	EXC/130-006510	* Left or Right Seal Ring
A	13	1	EXC/104-006514	Left or Right Tinted Glass
B	13	1	EXC/094-006513	Left or Right Clear Glass
C	14	1	EXC/E891-06L	Left Glass Frame
C	14	1	EXC/E891-06R	Right Glass Frame
B	15	1	EXC/152-005106	Left or Right Glass Retainer Glaze
B	16	1	EXC/120-006516L	Left Rubber Weatherstrip
B	16	1	EXC/120-006515R	Right Rubber Weatherstrip
C	NS	1	EXC/130-003566	Frame Pivot Bushing Top

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—CHECK ASSEMBLY

POST 1980—71 SERIES, 86" CAB

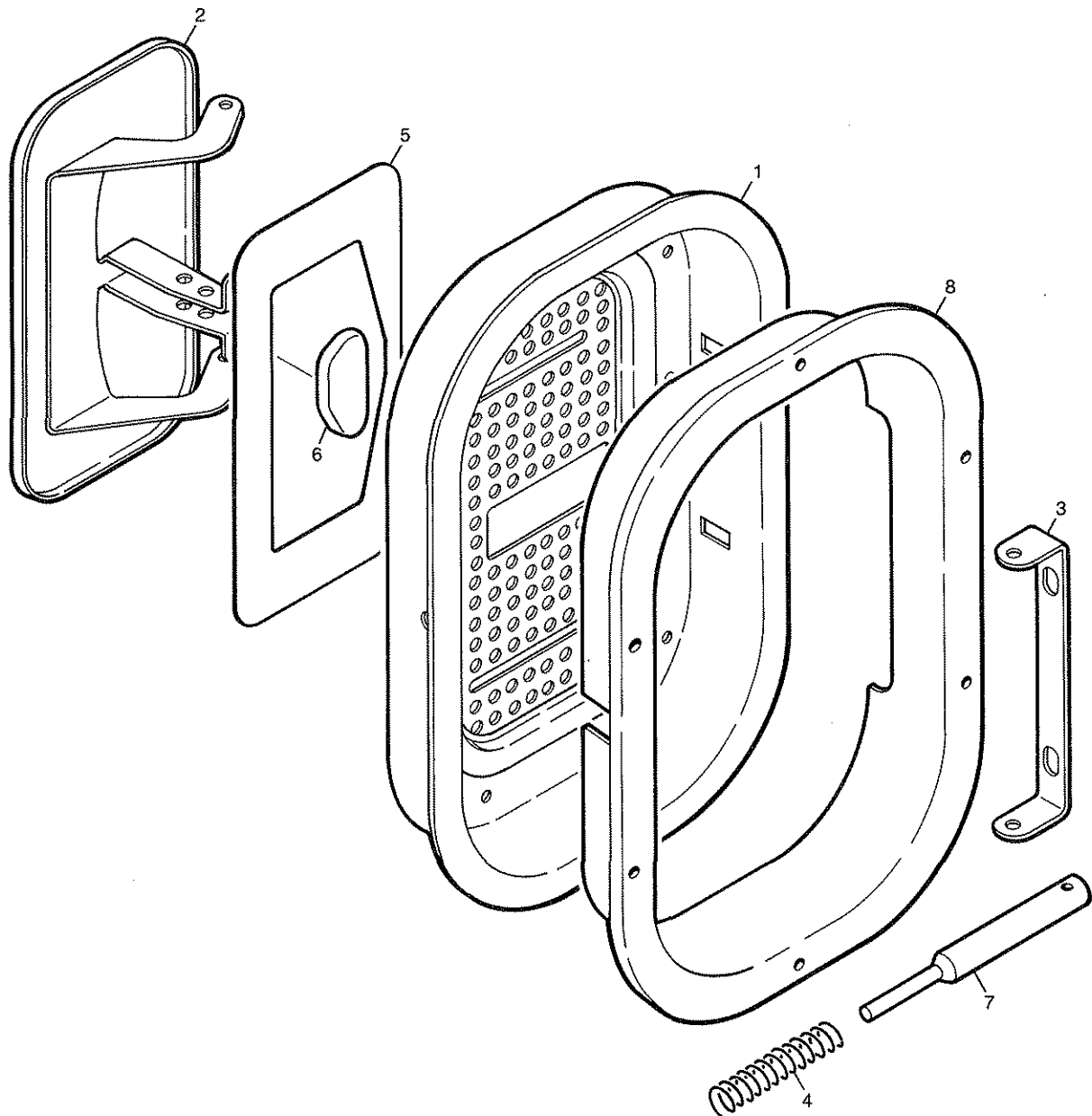
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	1	A22-09427-000	Latch Assembly
				<i>Latch Assembly Parts:</i>
A	2	2	23-09022-000	* Compression Spring
A	—	1	A18-17945-000	Arm Assembly
				<i>Arm Assembly Parts:</i>
A	3	1	18-17944-000	* Arm
A	4	1	18-17943-000	* Hinge
B	5	1	23-00825-032	* Roll Pin 1/4" Outside Diameter x 2"
A	6	1	18-23386-000	Bushing
B	NS	1	18-12343-000	Cowl Brace (Left Only)

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB DOOR—VENT ASSEMBLY

POST 1980—71 SERIES, 86" CAB

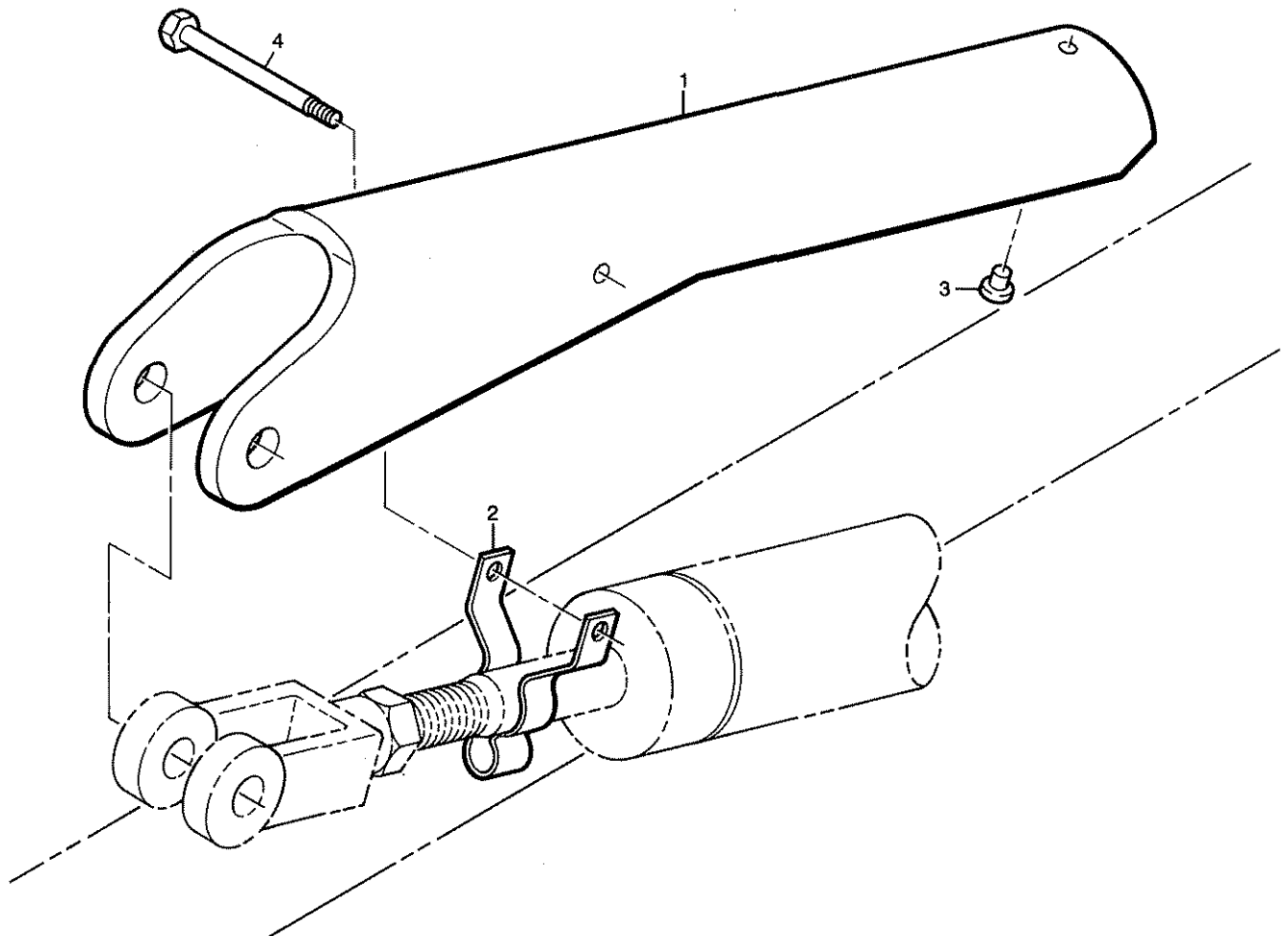
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
A	—	1	A18-11400-006	Ventilator Assembly Painted
B	—	1	A18-11400-007	Vent Assembly Chrome
				<i>Ventilator Assembly Parts:</i>
C	1	1	18-12134-000	* Frame
B	2	1	A18-11398-002	* Door Assembly (Painted)
A	2	1	A18-11398-003	* Door Assembly (Chrome)
B	3	1	18-11393-000	* Door Hinge Bar
A	4	1	18-11391-000	* Spring
B	5	1	18-11390-001	* Gasket
B	6	1	A18-23505-000	* Vent Cover Handle
A	7	1	18-11651-000	* Strut
B	8	1	18-18775-001	Ring Trim

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB STRUT ASSEMBLY

POST 1980—71 SERIES, 86" CAB

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	18-18941-000	Strut
A	2	1	18-18940-000	Retainer Spring Strut
B	3	1	23-11146-001	Wear Button
C	4	1	23-10411-250	Bolt 10-32F x 2.5" Steel

SAC = STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

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1984 COE ADVANCEMENTS

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	4	3/88 ★
	5	3/88 ★
	6	3/88 ★
	7	3/88 ★
	8	3/88 ★
	9	3/88 ★
Nose Beam and Tunnel Assembly	10	3/88 ★
	11	3/88 ★
Cab Skin	12	3/88 ★
	13	3/88 ★
	14	3/88 ★
	15	3/88 ★
Grille	16	3/88 ★
	17	3/88 ★
Cab Entry Steps	18	3/88 ★
	19	3/88 ★
Baggage Door	20	3/88 ★
	21	3/88 ★
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	23	3/88 ★
Radiator Assembly	24	3/88 ★
	25	3/88 ★
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	27	3/88 ★
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	29	3/88 ★
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	31	3/88 ★
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	33	3/88 ★
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	35	3/88 ★
	36	3/88 ★
	37	3/88 ★
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	40	3/88 ★
	41	3/88 ★

★ Recent Change

INTRODUCTION

1984 COE ADVANCEMENTS



The purpose of this catalog is to assist in procurement of parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the 86 and 96 inch cabs; for example, items such as coat hooks, back-of-cab exhaust system parts, safety straps, curtains, routine fasteners, etc., have been omitted.

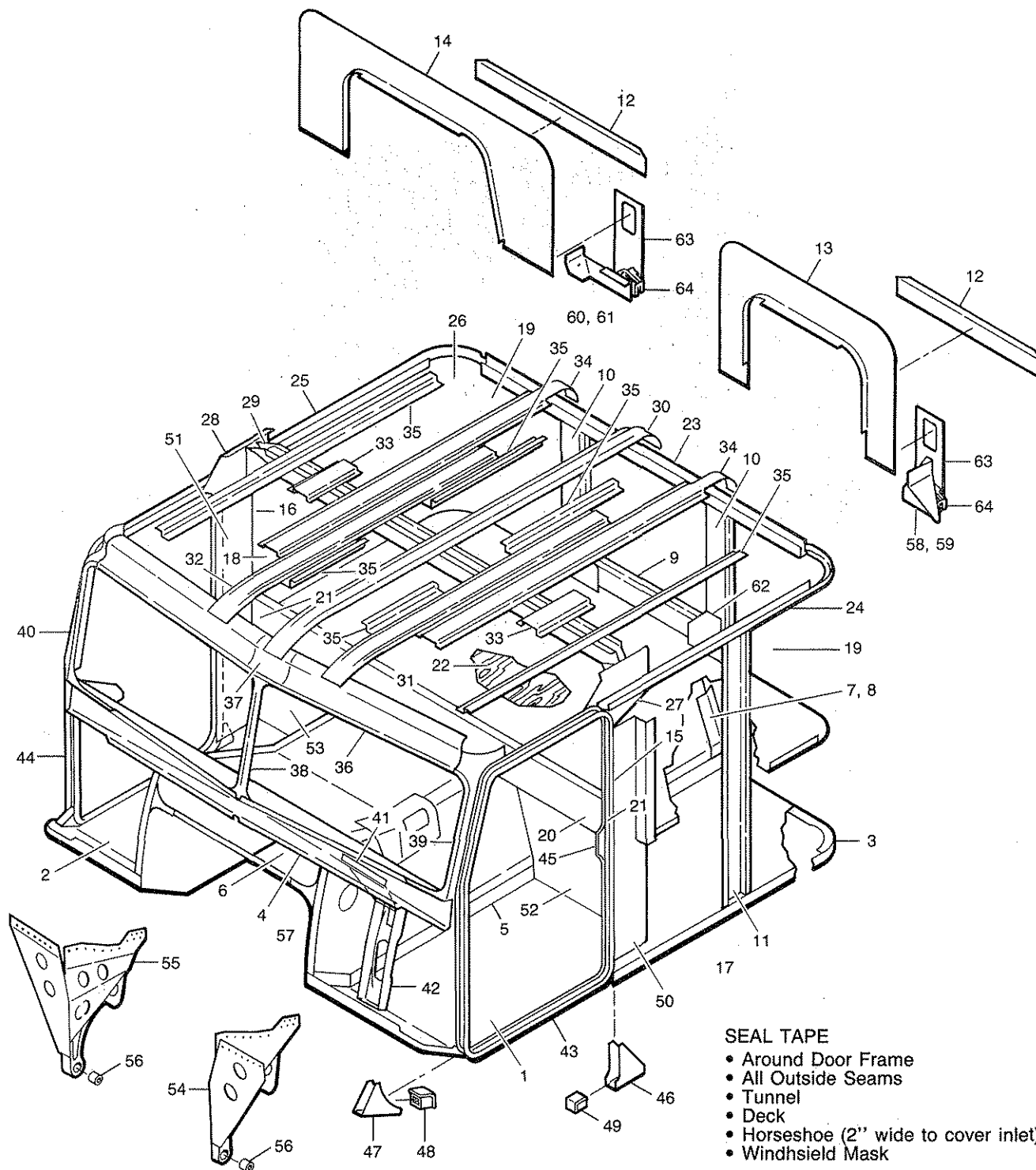
The book however, does contain those parts that are most likely to become damaged as a result of impact. It is not meant to replace or supersede your present Freightliner master parts book; but to be used as an aid to, in conjunction with your present microfilmed Freightliner master parts book.

The part numbers shown in this catalog were the common parts used in production starting in February 1984 to present. They cover the 1984 COE Advancement 86

and 96 inch cabs built with tunnel mounted shifter, SST radiators, no exhaust wells, forward frame assembly, new style grille assembly and both in-board and out-board cab mounts.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Because of this, it is important that all identical reference numbers be checked against the descriptions to make certain that the correct part is identified. Remember, one reference number could portray more than one part number.



CAB FRAME ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
B	1	1	A18-21724-004	Left Deck Plate Assembly		•			
C	1	1	A18-21725-004	Left Deck Plate Assembly			•		
C	1	1	A18-21724-005	Left Deck Plate Assembly				•	
C	1	1	A18-21725-005	Left Deck Plate Assembly					•
B	2	1	A18-23706-007	Right Deck Plate Assembly		•			
C	2	1	A18-23708-007	Right Deck Plate Assembly			•		
B	2	1	A18-23706-010	Right Deck Plate Assembly				•	
C	2	1	A18-23706-009	Right Deck Plate Assembly					•
A	3	1	18-11415-003	Rear Deck Angle		•			
B	3	1	18-11657-003	Rear Upper Deck Angle			•		
A	3	1	18-11509-005	Rear Deck Angle			•		
A	3	1	18-11509-006	Rear Deck Angle			•		
C	4	1	B18-22123-002	Nose Beam and Tunnel Assembly⁵		•			
C	4	1	B18-22123-003	Nose Beam and Tunnel Assembly⁵			•		
C	4	1	B18-22123-004	Nose Beam and Tunnel Assembly⁵				•	
C	4	1	B18-22123-009	Nose Beam and Tunnel Assembly⁵					•
				(For Nose Beam and Tunnel Assembly Parts Breakdown, See Page 10)					
C	5	1	18-21722-004	Left Angle Deck to Tunnel		•	•		
C	5	1	18-21722-005	Left Angle Deck to Tunnel				•	•
B	6	1	18-11492-004	Deck Stiffner		•	•		
B	6	1	18-11492-009	Deck Stiffner				•	•
C	7	1	18-21797-000	Left Angle Tunnel Tie	•				
B	8	1	18-11176-001	Upright Angle Tunnel	•				
B	9	1	18-11589-001	Channel Tunnel		•		•	•
B	9	1	18-07055-020	Back Channel			•		
A	10	2	18-11524-000	Rear Channel Post		•		•	•
B	10	2	18-11524-006	Rear Channel Post			•		
B	10	1	18-11524-002	Rear Channel Post			•		
B	11	2	18-12294-000	Reinforced Hat Channel				•	•
C	12	1	18-21703-001	Reinforced Tunnel Channel					•
A	13	1	18-14553-001	Plate Stiffner		•		•	•
A	14	1	18-20091-001	Reinforcement Plate			•		
C		1*	18-20299-000	Miscellaneous Member		•	•		
C		1*	18-20299-001	Miscellaneous Member		•			
C		1*	18-20298-000	Filler Plate			•		
C		1*	18-20298-001	Filler Plate			•		

¹ 86" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

² 86" Cab—With Roof Fairing, Outboard Cab Mounts, Without Exhaust Wells

³ 96" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

⁴ 96" Cab—With Roof Fairing, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells

⁵ Nose beam and tunnel assembly not stocked at PDC's but will be built on special order

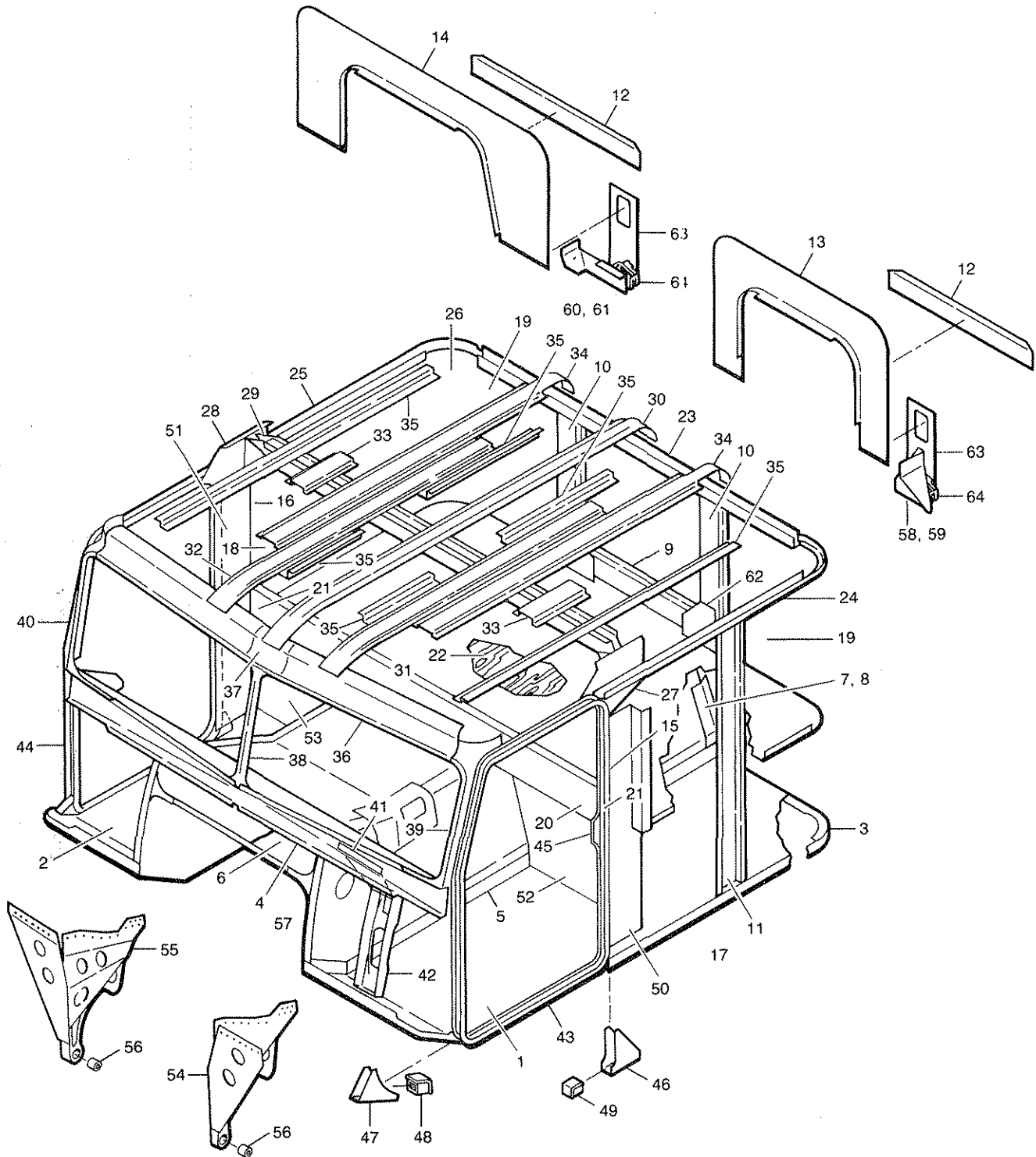
* Quantities may be approximate

SAC = STOCK ACTIVITY CODE

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CAB FRAME ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
C	15	1	18-21330-001	Backing Strip⁵	•				
C	16	1	22-24891-000	Retainer Strip⁵	•				
B	17	1	18-22180-000	Zee Strip Wall⁵	•				
B	18	1	18-10008-000	Stiffener⁵	•				
C	19	1	18-10946-008	Upholstery Strip⁵	•				
B	20	1	B18-19999-027	Stretch Bunk Assembly		•			
B	20	1	B18-19999-030	Stretch Bunk Assembly			•		
C	20	1	B18-19999-041	Stretch Bunk Assembly				•	
C	20	1	B18-19999-042	Stretch Bunk Assembly					•
				<i>Bunk Assembly Parts:</i>					
C		1	18-19878-024	* Bunk		•			
C		1	18-19878-045	* Bunk			•		
C		1	18-19878-052	* Bunk				•	
C		1	18-19878-058	* Bunk					•
C		1	18-19879-003	* End Rail Bunk		•	•		
C		1	18-19879-004	* End Rail Bunk				•	•
B		1	18-19792-004	* Support Channel Bunk		•	•	•	
C		2	18-19792-006	* Support Channel Bunk				•	
C		5	18-19792-003	* Support Channel Bunk					•
C		1	18-19792-000	* Support Channel Bunk				•	•
C		2	18-19792-005	* Support Channel Bunk		•	•		
C		1	18-11830-004	* Corrugated Plate Bunk				•	•
C		6	23-09699-000	* Fastener Stud Snap	•				
B	21	2	18-19488-004	Angle	•				
	22	1	18-19898-003	Plywood 5/8" x 32" x 32.38"		•	•		
	22	1	18-19898-004	Plywood 5/8" x 32" x 42.38"				•	•
C	NS	2	18-15384-000	Mount Channel Angle					•
A	3	1	18-13090-001	Lower Rear Beam				•	•
A	23	1	18-11523-001	Top Rear Beam	•				
A	24	1	18-17649-010	Left, Top Side Beam		•	•		
A	25	1	18-17649-011	Right, Top Side Beam		•	•		
B	24	1	18-17649-012	Left, Top Side Beam				•	•
B	25	1	18-17649-013	Right, Top Side Beam				•	•
B	26	2	18-21922-000	Corner Strip Upholstery	•				
B	27	1	A18-23511-000	Curtain Bow Support Assembly	•				

¹ 86" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

² 86" Cab—With Roof Fairing, Outboard Cab Mounts, Without Exhaust Wells

³ 96" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

⁴ 96" Cab—With Roof Fairing, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells

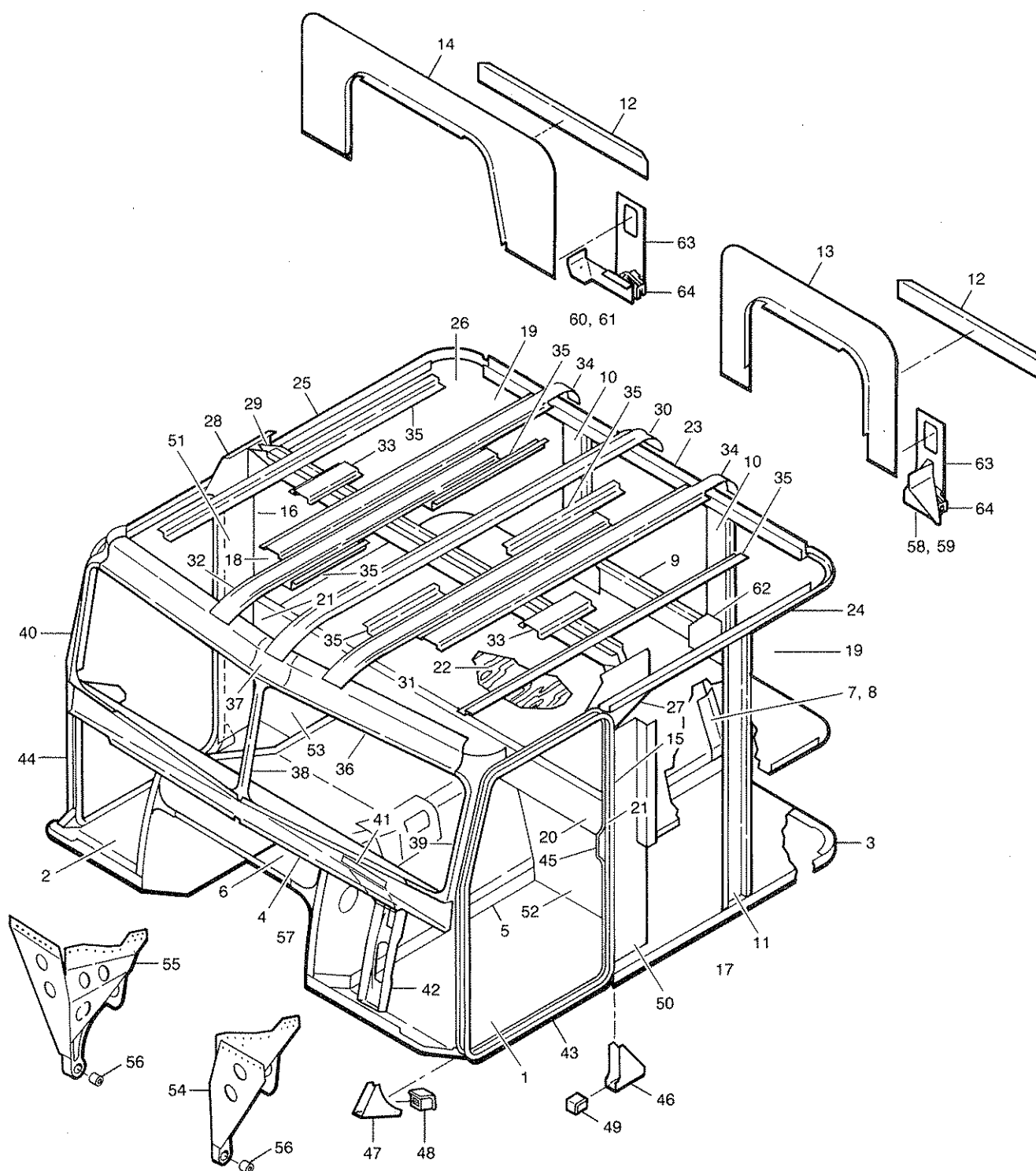
⁵ Reference No. denotes installation area, however, actual part is not shown

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CAB FRAME ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	28	1	A18-23511-001	Curtain Bow Support Assembly	•				
C	27	1	A18-19048-008	Curtain Bow Support Assembly					•
C	28	1	A18-19048-009	Curtain Bow Support Assembly					•
B	29	1	A18-22467-000	Cab Curtain Bow Support	•				
B	30	1	18-23035-004	Center Bow		•	•		
C	30	1	18-23035-005	Center Bow				•	•
B	31	1	18-16111-008	Left, Bow Cooler		•	•		
B	32	1	18-23036-007	Right, Bow Cooler		•	•		
C	31	1	18-23036-008	Left, Bow Cooler				•	•
C	32	1	18-23036-009	Right, Bow Cooler				•	•
C	33	2	18-13283-000	Support Channel		•	•	•	
B	34	2	18-17446-000	Support Bow Roof				•	•
C	35	2	18-22182-000	Zee Strip		•	•		
C	35	2	18-22182-006	Zee Strip Cab Roof		•	•		
C	35	2	18-22182-002	Zee Strip				•	
C	35	2	18-22182-007	Zee Strip Cab Roof				•	•
C	35	2	18-22182-011	Zee Strip	•				
A	36	1	A18-18394-002	Beam Header	•				
B	37	1	18-20138-000	Plate Header	•				
A	38	1	18-09549-000	Window Support Post (Aluminum)		•	•	•	
B	38	1	18-09549-001	Window Support Post (Steel)					•
A	39	1	18-19005-004	Left, Front Door Post	•				
A	40	1	18-19005-003	Right, Front Door Post	•				
B	41	1	18-18381-000	Steering Support Bracket	•				
B	42	1	18-19290-001	Steering Column Channel	•				
A	43	1	A18-19002-004	Left, Door Frame Assembly	•				
A	44	1	A18-19002-005	Right, Door Frame Assembly	•				
B	45	2	18-17733-000	Flange Bracket Seal	•				
A	46	2	18-17749-001	Rear Door Frame Reinforcement	•				
A	47	2	18-17750-000	Front Door Frame Reinforcement	•				
B	48	2	18-19490-000	Door Frame Opening Plug	•				
B	49	2	18-19490-001	Door Frame Opening Plug	•				
C	NS	1	A18-20949-000	Tapping Plate Assembly	•				
B	50	1	18-21901-006	Cover, Rear Door Post	•				
B	51	1	18-21901-007	Cover, Rear Door Post	•				

¹ 86" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

² 86" Cab—With Roof Fairing, Outboard Cab Mounts, Without Exhaust Wells

³ 96" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

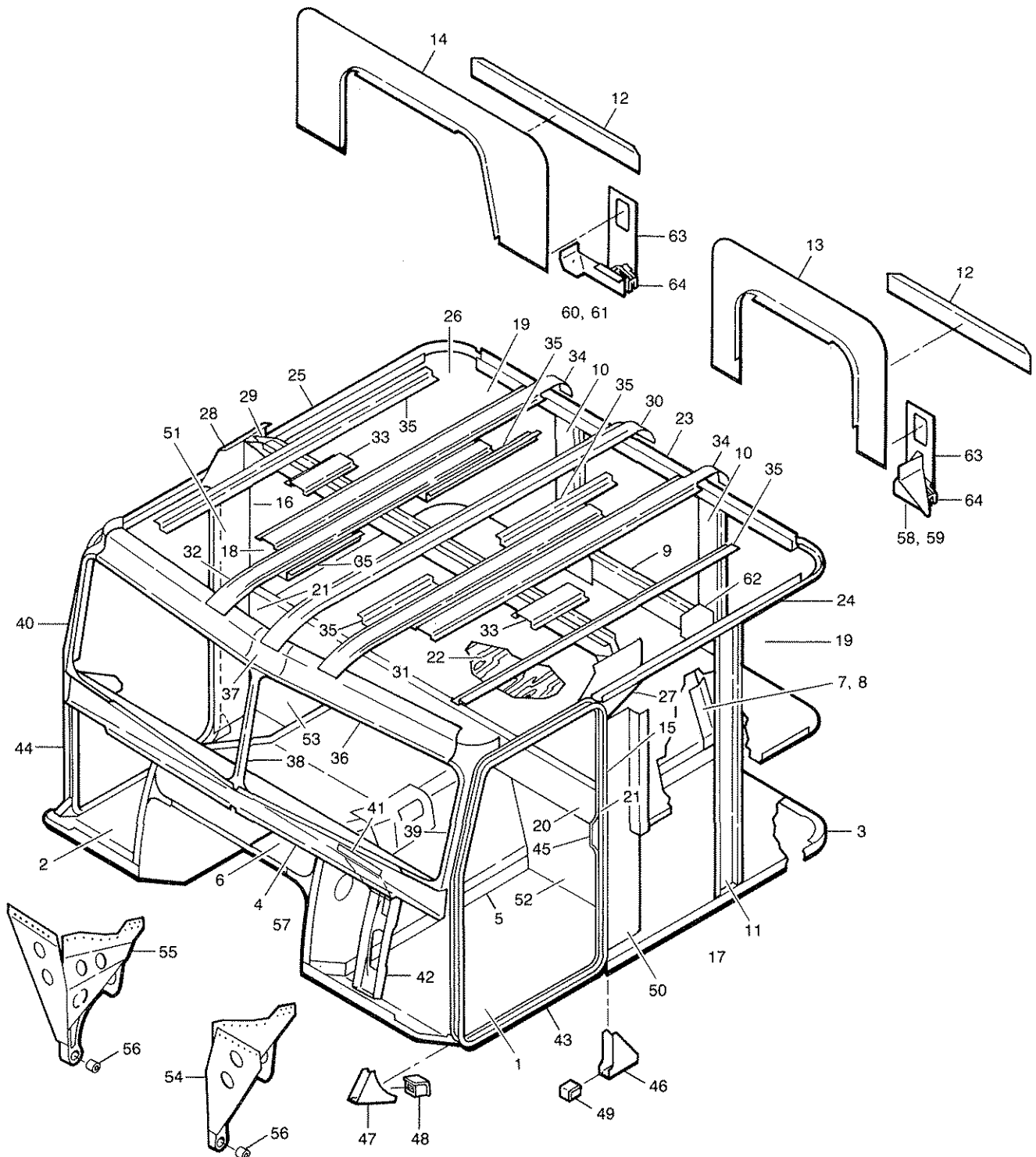
⁴ 96" Cab—With Roof Fairing, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells

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C—Indicates Slow Moving Parts



CAB FRAME ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
B	52	1	18-23550-000	Left Baggage Partition	•				
B	53	1	18-19487-000	Right Baggage Partition	•				
A	54	1⁵	A18-10515-012	Left, Front Support Assembly	•				
A	55	1⁵	A18-10515-013	Right, Front Support Assembly	•				
A	56	2	18-11206-001	Front Cab Bushing	•				
A	57	1	A18-23314-000	Stiffener Assembly	•				
A	58	1	18-15869-002	Cab Leg Gusset		•		•	•
A	59	1	18-15869-003	Cab Leg Gusset		•		•	•
B	60	1	18-18920-000	Left, Rear Cab Leg			•		
B	61	1	18-18920-001	Right, Rear Cab Leg			•		
C	62	2	18-22165-000	Rear Cab Frame Gusset					•
A	63	2	18-15867-000	Cab Leg Plate	•				
A	64	2	18-15868-000	Cab Latch Housing	•				

¹ 86" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

² 86" Cab—With Roof Fairing, Outboard Cab Mounts, Without Exhaust Wells

³ 96" Cab—Without Roof Fairing, Inboard Cab Mounts, Without Exhaust Wells

⁴ 96" Cab—With Roof Fairing, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells

⁵ When replacing Front Cab Mounts Part No. A18-10515-012 and A18-10515-013 order 1 each 18-11206-001 Bushing for each Mount replaced

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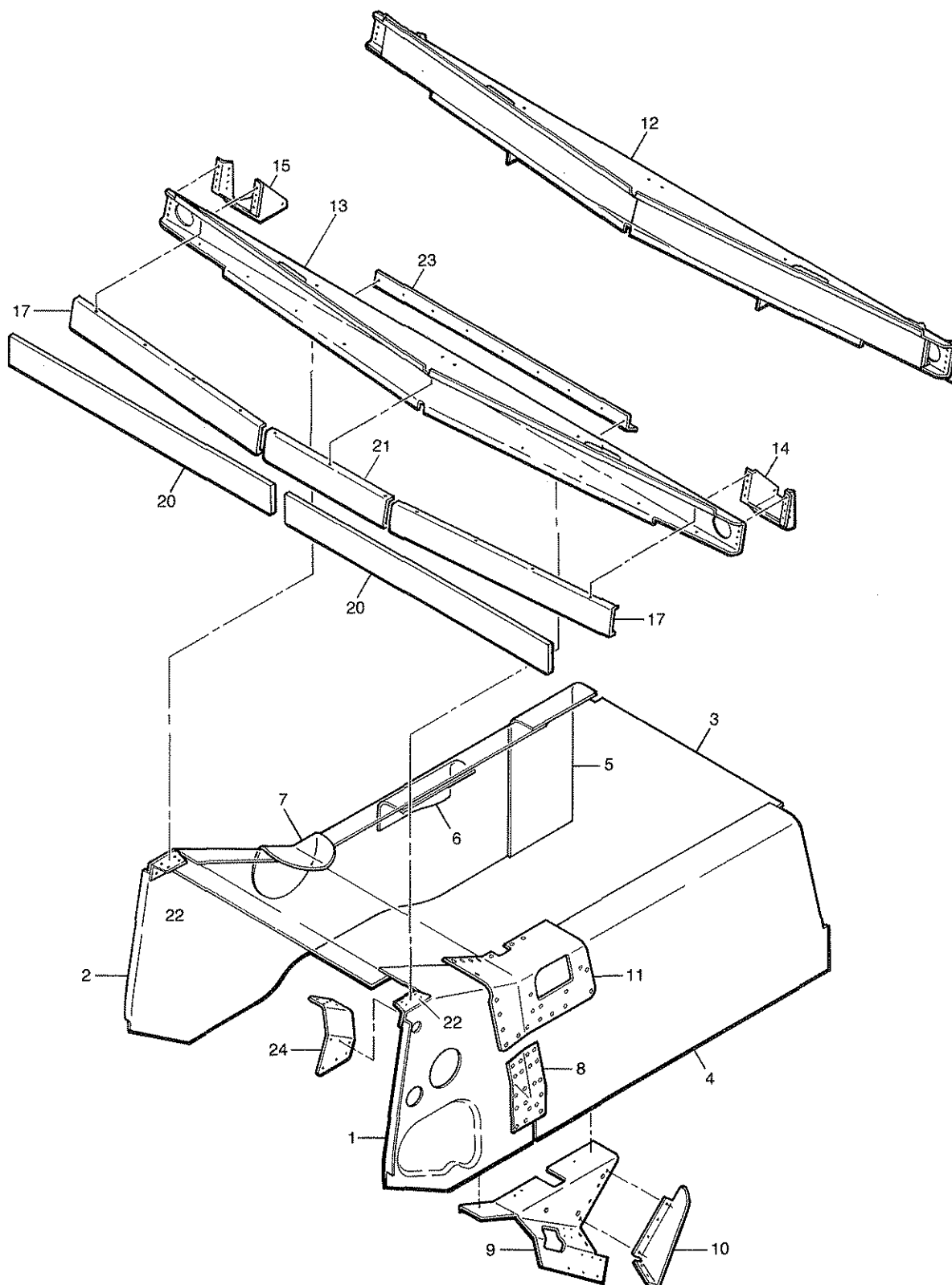
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1984 COE ADVANCEMENTS

NOSE BEAM AND TUNNEL ASSEMBLY



NOSE BEAM AND TUNNEL ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
B	1	1	A18-21731-000	Left, Side Tunnel Assembly	•				
A	2	1	A18-18351-002	Right, Side Tunnel Assembly	•				
C	3	1	18-18352-007	Top Tunnel		•	•		
C	3	1	18-18352-008	Top Tunnel				•	•
C	4	1	18-21734-004	Left, Side Tunnel Panel		•	•		
C	4	1	18-21734-005	Right, Side Tunnel Panel				•	•
C	5	1	18-11707-003	Right, Side Tunnel		•			
C	5	1	18-11707-007	Right, Side Tunnel			•		
C	5	1	18-11707-009	Right, Side Tunnel				•	•
B	6	1	18-12509-000	Reinforcement Plate	•				
B	7	1	18-12209-000	Transition Plate	•				
B	8	1	18-21723-000	Tunnel Tie Plate	•				
C	9	1	A18-21733-000	Side Tunnel Stiffener	•				
C	10	1	18-21732-000	Bracket	•				
C	11	1	18-21428-000	Doubler Plate	•				
A	12	1	A18-19409-003	Sill-Cab Structure	•				
				<i>Sill-Cab Structure Parts:</i>					
A	13	1	A18-21486-000	* Nose Beam Assembly	•				
C	14	1	A18-18573-000	* Left, Nose Beam Bracket Assembly	•				
B	15	1	A18-18573-001	* Right, Nose Beam Bracket Assembly	•				
C	17	2	18-19412-000	* Front Cover	•				
C	20	2	18-22767-000	* Insulation	•				
C	21	1	18-19413-000	* Center Front Cover	•				
B	22	2	18-21704-000	* Nose Beam Angle Tunnel	•				
C	23	1	18-18356-001	* Forward Angle Tunnel	•				
C	24	1	18-21934-000	* Reinforced Tunnel Plate			•		•

¹ 86" In-Board Cab Mounts, Without Cab Fairing

² 86" Out-Board Cab Mounts, With Cab Fairing

³ 96" In-Board Cab Mounts, Without Cab Fairing

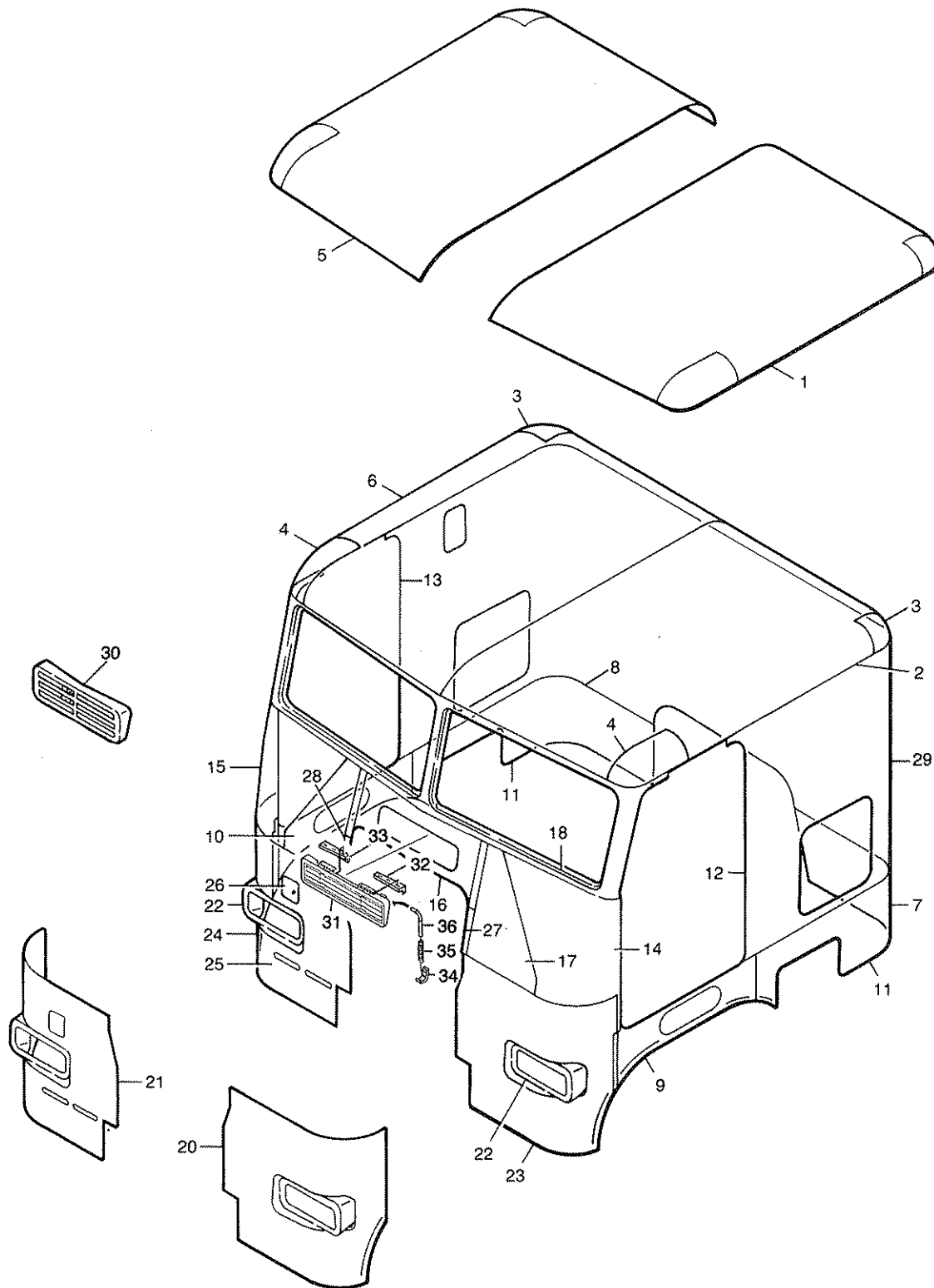
⁴ 96" In-Board Cab Mounts, With Cab Fairing

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CAB SKIN

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	1	B18-22187-004	Left Roof Skin Assembly		•	•		
B	1	1	B18-22187-006	Left Roof Skin Assembly				•	•
				<i>Left Roof Skin Assembly:</i>					
B	2	1	18-23028-004	* Left Roof Skin		•	•		
C	2	1	18-23028-005	* Left Roof Skin				•	•
A	3	1	18-16265-000	* Left Roof Corner	•				
A	4	1	18-23029-000	* Left, Front Roof Cap	•				
A	5	1	B18-22187-005	Right Roof Skin Assembly		•	•		
B	5	1	B18-22187-007	Right Roof Skin Assembly				•	•
				<i>Right Roof Skin Assembly:</i>					
A	6	1	18-23028-011	* Right Roof Skin		•	•		
B	6	1	18-23028-012	* Right Roof Skin				•	•
B	3	1	18-16265-000	* Right Roof Corner	•				
A	4	1	18-23029-001	* Right, Front Roof Cap	•				
A	7	1	18-19799-006	Left, Rear Side Skirt		•			
A	7	1	18-19795-006	Left, Rear Side Skirt			•		
A	8	1	18-19799-007	Right, Rear Side Skirt		•			
A	8	1	18-19795-007	Right, Rear Side Skirt			•		
A	7	1	18-19799-016	Left, Rear Side Skirt				•	•
A	8	1	18-19799-017	Right, Rear Side Skirt				•	•
A	9	1	18-18995-000	Left, Cab Deck Skirt	•				
A	10	1	18-18995-001	Right, Cab Deck Skirt	•				
B	11	2	18-21240-001	Stiffener Skirt		•	•		
C	11	2	18-21240-002	Stiffener Skirt				•	•
B	NS	2	18-12381-000	Right, Stiffener Skirt				•	•
C	12	2	18-17951-005	Door Striker Reinforcement	•				
A	14	1	18-19006-004	Left, Upper Nose Skin	•				
A	15	1	18-19006-005	Right, Upper Nose Skin	•				
A	16	1	18-11360-012	Center Nose Skin (Aluminum)		•		•	
A	17	1	18-19489-003	Center Nose Skin (Steel)			•		•
A	18	1	18-18974-000	Front, Cab Mask	•				
A	20	1	A18-23044-000	Left, Lower Nose Skin	•				
				<i>Left Lower Nose Skin Assembly:</i>					
B	23	1	18-23005-000	* Left, Lower Nose Skin	•				
A	22	1	18-21300-000	* Headlight Transition	•				
C	NS	1	18-21373-000	* Angle Stiffener	•				

¹ 86" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab—With Steel Nose Skin, Outboard Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

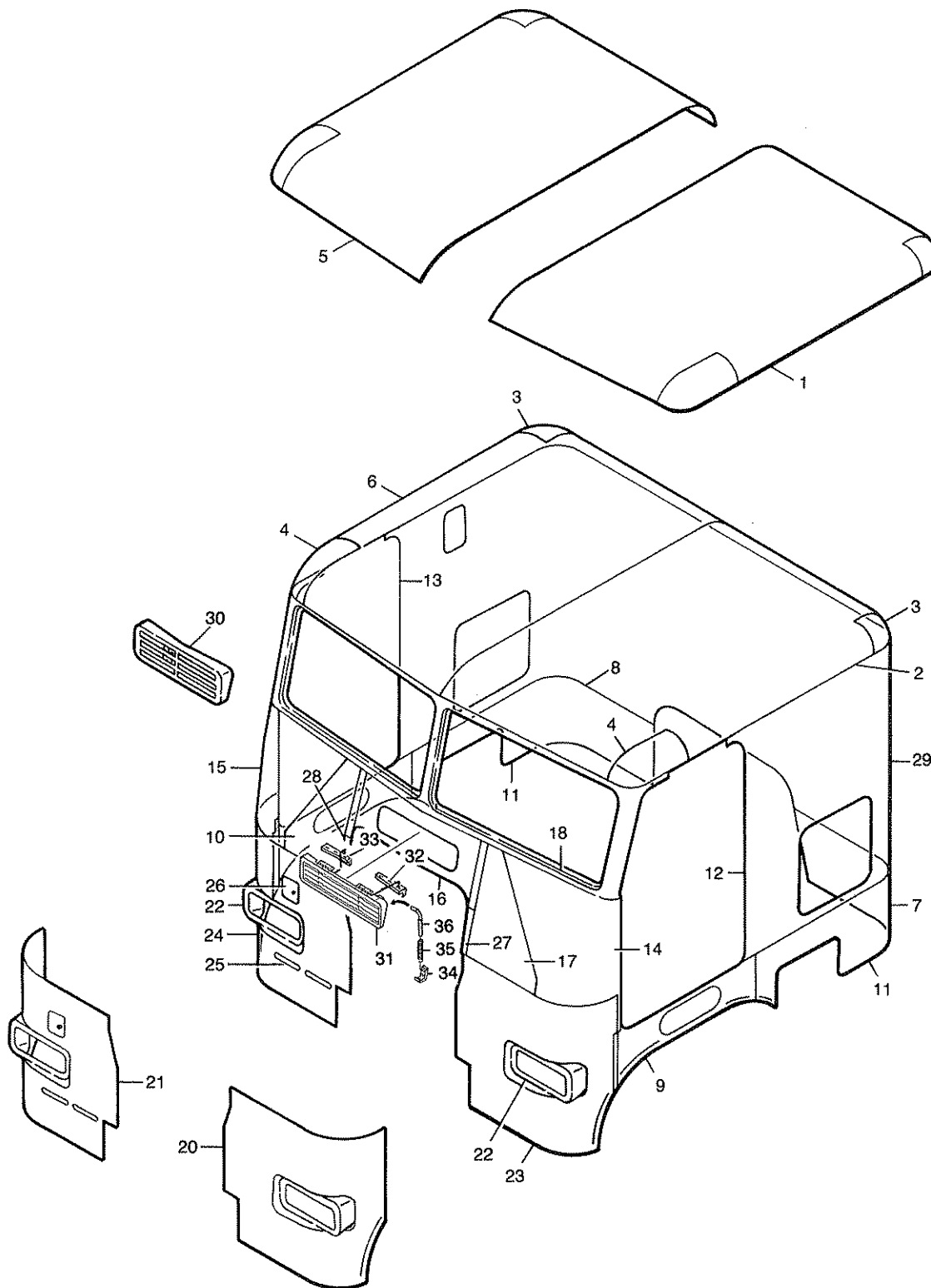
⁴ 96" Cab—With Steel Nose Skin, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

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CAB SKIN

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	21	1	A18-23044-001	Right, Lower Nose Skin	•				
				<i>Right Lower Nose Skin Assembly:</i>					
A	24	1	18-23005-001	* Right, Lower Nose Skin	•				
A	22	1	18-21300-000	* Headlight Transition	•				
C	NS	1	18-11755-001	* Angle Stiffener	•				
C	25	1	22-25722-000	* Bug Screen	•				
B	26	1	A18-21798-000	* Oil Check Door	•				
C	NS	1	18-22174-000	* Oil Check Door Reinforcement	•				
A	27	1	18-10987-000	Cab Nose Tunnel Angle Reinforcement	•				
A	28	1	18-10987-001	Cab Nose Tunnel Angle Reinforcement		•			
A	29	1	18-17643-020	Back Skin		•	•		
B	29	1	18-17643-024	Back Skin				•	•
				<i>Replacement Back Skins for Partial Damage:</i>					
A		1	18-12471-001	Back Skin	•				
A		1	18-19001-010	* Left, Side Skin		•	•		
A		1	18-19001-012	* Left, Side Skin				•	•
A		1	18-19001-011	* Right, Side Skin		•	•		
A		1	18-19001-013	* Right, Side Skin				•	•
A	30	1	A18-21424-000	Intake Air Grille	•				
B	NS	1	18-21422-000	Front Air Screen	•				
B	NS	1	18-21423-000	Retainer Screen	•				
B	NS	2	18-21421-000	Center Over Spring	•				
				Above Intake Air Grille was used in production from 2-6-84 until 6-30-85					
A	31	1	A18-23133-002	Intake Air Grille	•				
C	32	1	18-23135-000	Bracket Grille Mounting	•				
C	33	1	18-23135-001	Bracket Grille Mounting	•				
C	34	1	18-23148-000	Bracket Spring Cradle	•				
C	35	1	23-11715-000	Spring Compression	•				
C	36	1	18-23325-000	Strut Front	•				
				Above Intake Air Grille has been used in production starting 7-1-85 until present.					
				NOTE: Customers wishing to update their trucks to new aluminum air intake grille—we have a retrofit kit available.					
			N31-01219-000	Frontal Air Intake Kit					

¹ 86" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab—With Steel Nose Skin, Outboard Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

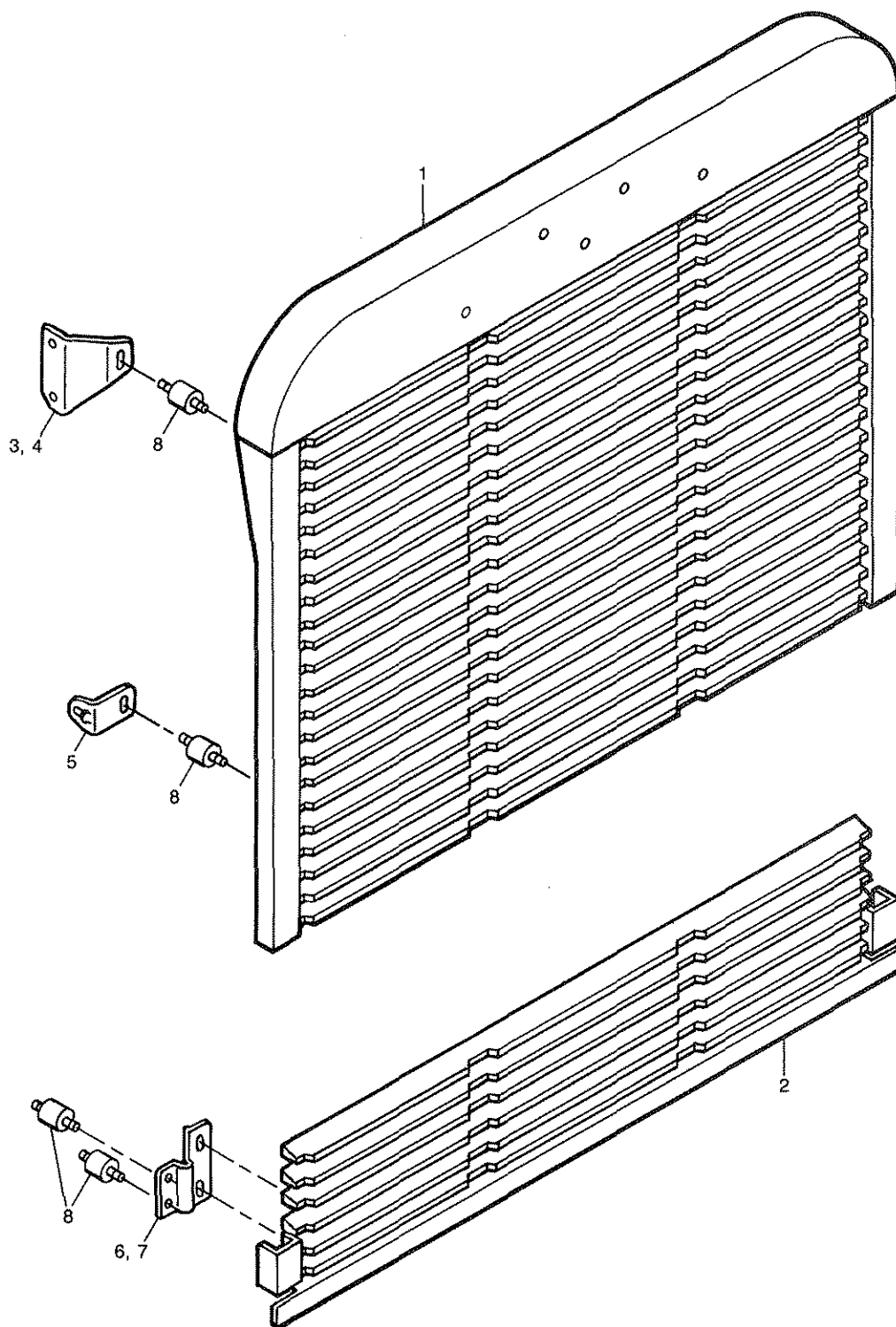
⁴ 96" Cab—With Steel Nose Skin, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

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GRILLE—COE**1984 COE ADVANCEMENTS**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	1	A18-21748-000	Grille Assembly	•				
A	2	1	A18-21749-000	Lower Grille Assembly	•				
A	3	1	18-21320-000	Left, Grille Mounting Bracket	•				
A	4	1	18-21320-001	Right, Grille Mounting Bracket	•				
A	5	2	18-21321-000	Grille Mounting Bracket	•				
A	6	1	A18-22147-000	Left, Lower Grille Bracket Assembly	•				
A	7	1	A18-22147-001	Right, Lower Grille Bracket Assembly	•				
A	8	4⁵	MRB/ZB6160	Isolator Movement	•				

¹ 86" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab—With Steel Nose Skin, Outboard Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

⁴ 96" Cab—With Steel Nose Skin, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

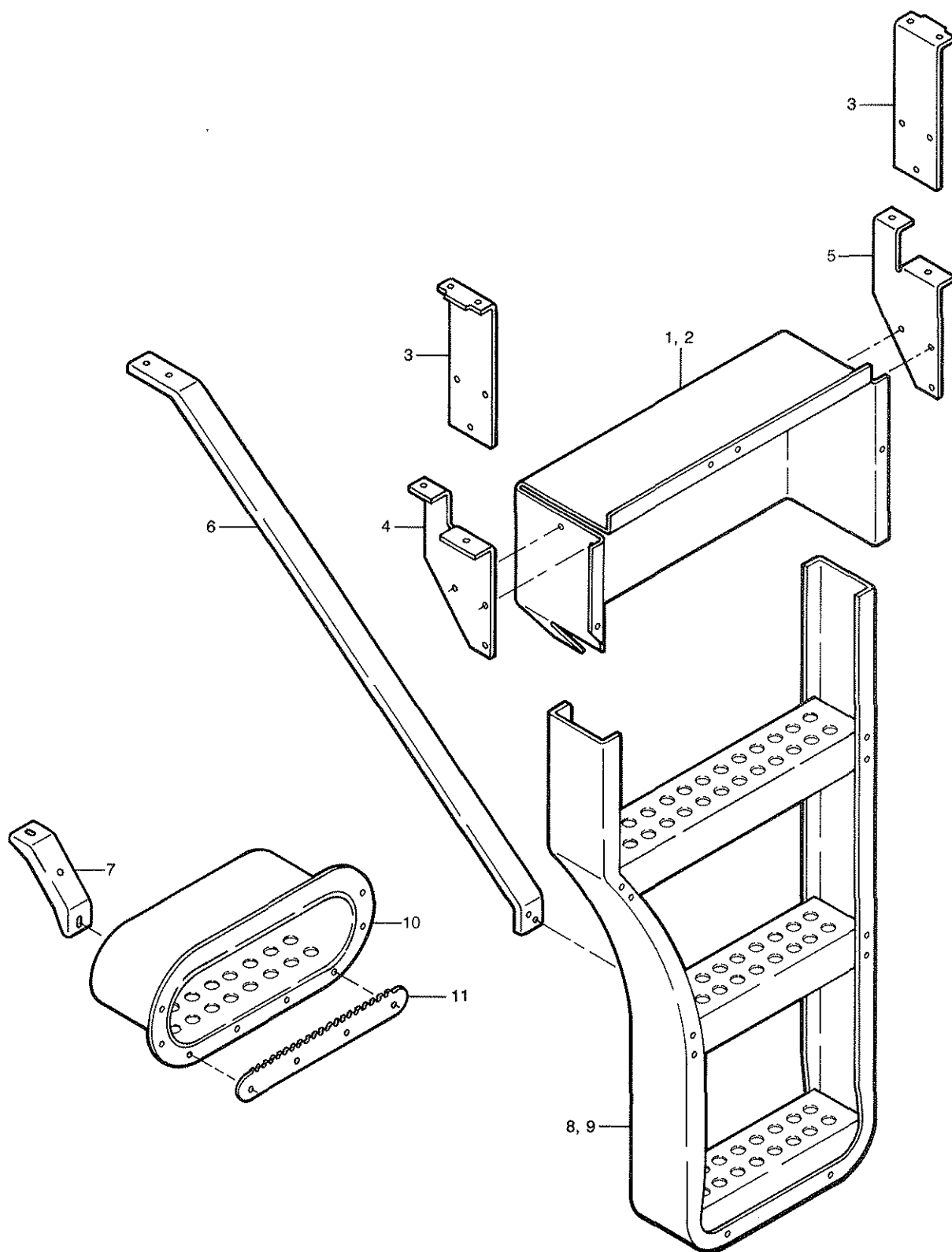
⁵ Four additional 23-11551-844 Isolators are called out in A15-12143-000 and A15-12143-001 Frame Forward, to Mount Lower Grille

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CAB ENTRY STEPS

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	1	22-21705-000	Left Ladder Splash Cover	•				
A	2	1	22-21705-001	Right Ladder Splash Cover	•				
A	3	4	22-21707-000	Ladder Step Bracket		•	•		
B	4	2	22-21709-000	Ladder Step Bracket				•	•
B	5	2	22-21709-001	Ladder Step Bracket				•	•
A	6	2	22-21701-000	Cab Mounted Step Brace	•				
A	7	2	18-14877-000	Cab Step Box Brace	•				
A	8	2	A22-21706-000	Ladder Assembly (Plain)		•		•	
B	9	2	A22-21706-001	Ladder Assembly (Polished)			•		•
A	10	2	18-14876-002	Step Box (Plain)	•				
A	11	2	18-17959-000	Traction Device Box	•				

¹ 86" Cab—Non-Polished Steps, With or Without Exhaust Wells

² 86" Cab—With Polished Steps, With or Without Exhaust Wells

³ 96" Cab—Non-Polished Steps, With or Without Exhaust Wells

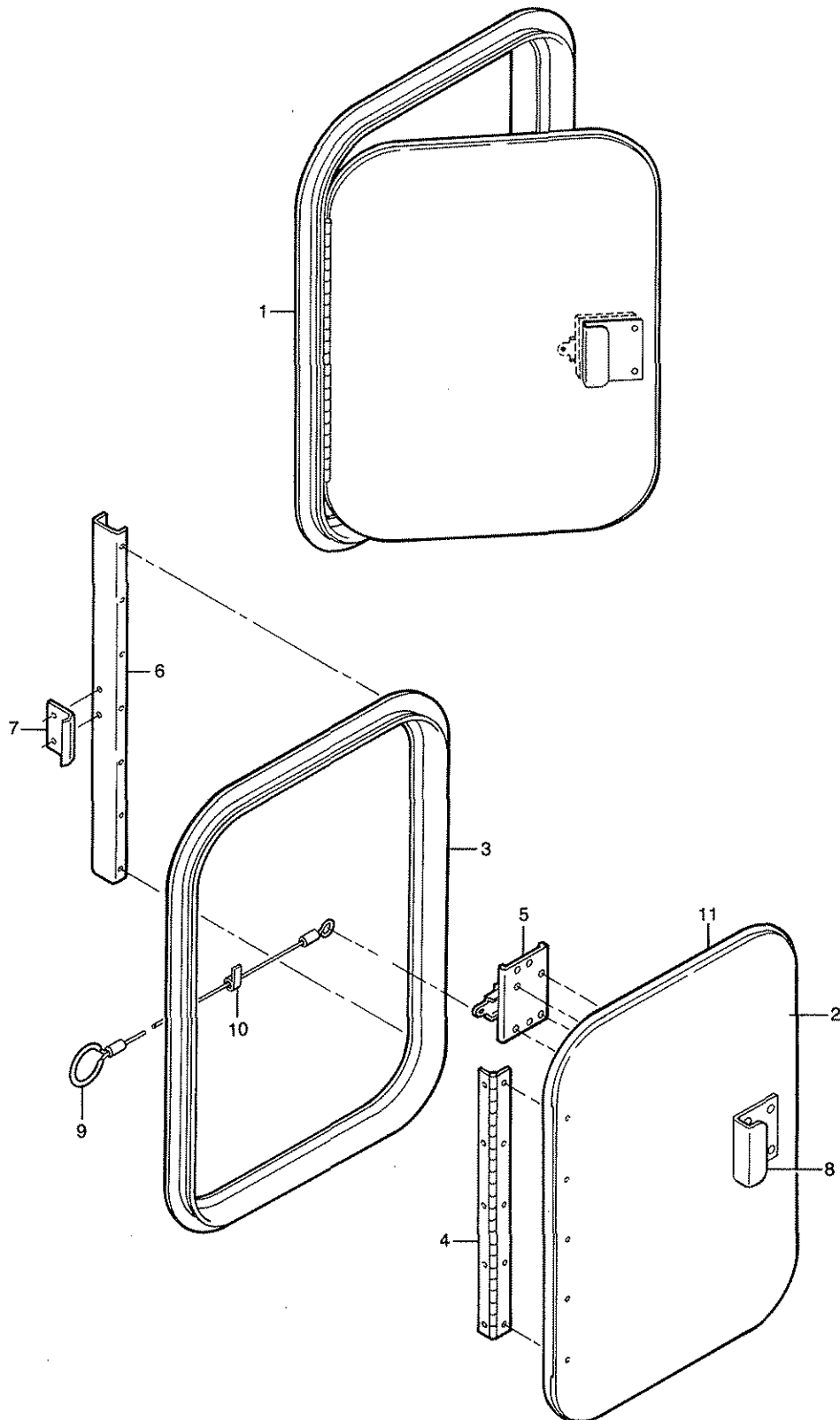
⁴ 96" Cab—With Polished Steps, With or Without Exhaust Wells

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BAGGAGE DOOR—18" HIGH

1984 COE ADVANCEMENTS

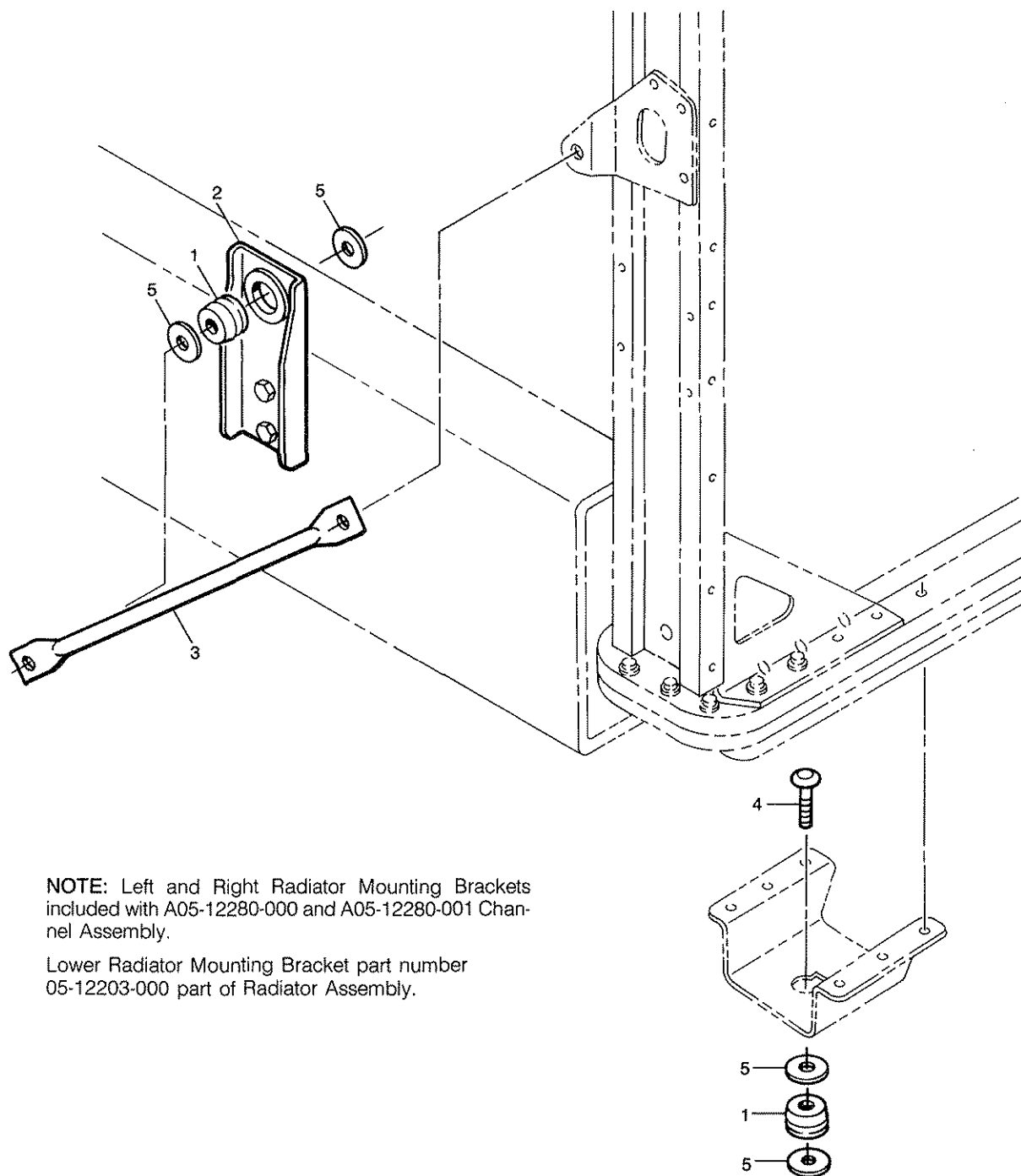
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	SIZE OF DOOR			
					ALL	13"	18"	24"
B	1	1	A18-15485-006	Baggage Door and Frame		•		
A	1	1	A18-15485-007	Baggage Door and Frame			•	
A	1	1	A18-15485-008	Baggage Door and Frame				•
				<i>Door and Frame Parts:</i>				
C	2	1	18-15486-000	Panel (18 x 13)		•		
C	2	1	18-15486-001	Panel (18 x 18)			•	
C	2	1	18-15486-002	Panel (18 x 24)				•
C	3	1	18-23019-000	Frame (18 x 13)		•		
B	3	1	18-23019-001	Frame (18 x 18)			•	
B	3	1	18-23019-002	Frame (18 x 24)				•
A	4	1	18-10694-000	Hinge	•			
B	5	1	A18-15488-000	Latch Assembly	•			
C	6	1	22-13342-000	Stiffener Frame	•			
B	7	1	22-13343-001	Striker Plate				
B	8	1	18-15487-000	Handle	•			
C	9	1	A12-09766-036	Left, Cable Assembly			•	•
C	9	1	A12-09766-048	Right, Cable Assembly				•
C	9	1	A12-09766-021	Right, Cable Assembly		•		
C	9	1	A12-09766-048	Left, Cable Assembly			•	•
C	10	1	ZI/W4NY125NA	Clamp	•			
A	11	6	48-02205-000	Seal Weatherstrip	•			

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



NOTE: Left and Right Radiator Mounting Brackets included with A05-12280-000 and A05-12280-001 Channel Assembly.

Lower Radiator Mounting Bracket part number 05-12203-000 part of Radiator Assembly.

RADIATOR MOUNTING**1984 COE ADVANCEMENTS**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	4	LOR/CB1121 4	Rubber Adaptor Mount	•				
A	2	2	A05-12087-000	Bracket Frame	•				
A	3	2	05-12498-000	Radiator Brace	•				
B	4	2	23-11423-225	Carriage Bolt	•				
B	5	8	23-09012-013	Washer	•				

¹ 86" Cab-With Aluminum Nose Skin, In-Board Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab-With Steel Nose Skin, Out-Board Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab-With Aluminum Nose Skin, In-Board Cab Mounts, Without Exhaust Wells, Dual Headlights

⁴ 96" Cab-With Steel Nose Skin, In-Board Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

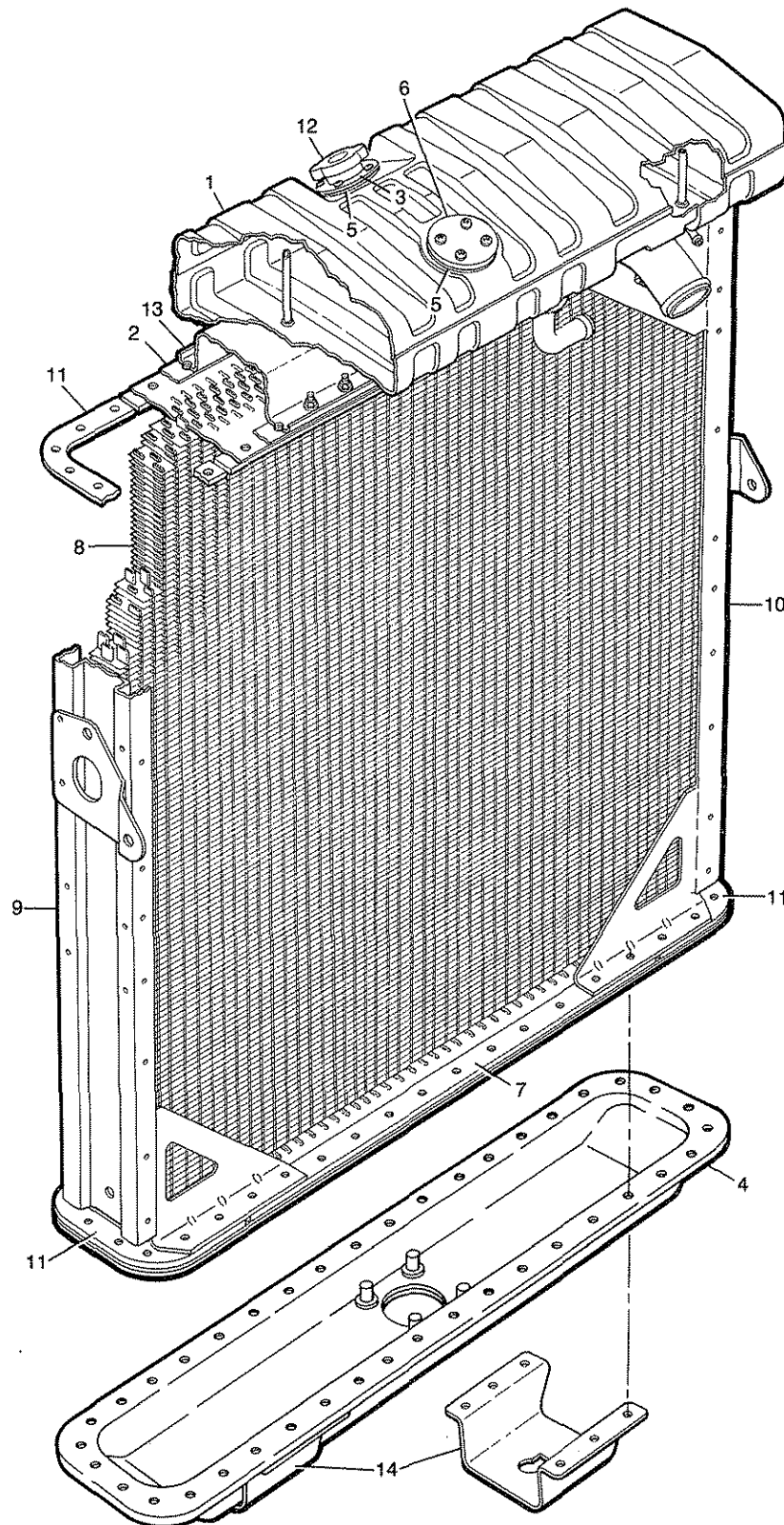
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C—Indicates Slow Moving Parts

Mounting used on all engines except Cummins L10 Model. See Freightliner Parts Book for L10 Mounting



RADIATOR ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION			
					ALL	A*	B*
A		1	A05-12884-001	Radiator Assembly		•	
A		1	A05-12884-003	Radiator Assembly			•
				<i>Radiator Assembly Parts:</i>			
B	1	1	A05-12672-000	* Top Tank Assembly	•		
A	2	2	05-12289-000	* Gasket Radiator	•		
B	3	1	A05-12316-000	* Neck Filler Assembly	•		
B	4	1	A05-12790-000	* Outlet Tank Assembly	•		
A	5	2	05-12270-000	* Gasket Filler	•		
C	6	1	05-12269-000	* Plate Cover Filler	•		
C	7	4	05-12207-000	* Bar Header	•		
B	8	1	EXO/1S934701	* 10 Fin, 3 Row Core Assembly		•	
B	8	1	EXO/1S934801	* 10 Fin, 4 Row Core Assembly			•
B	9	1	A05-12776-000	* Left Channel Assembly	•		
B	10	1	A05-12776-001	* Right Channel Assembly	•		
B	11	4	05-12295-000	* Horseshoe Plate	•		
A	12	1	STN/AAX0615	* 10 PSI Cap Radiator	•		
C	13	1	05-12499-000	* Bolting Bar	•		
B	14	2	05-12203-000	* Lower Radiator Support	•		

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* Radiator assembly used with the following engines:

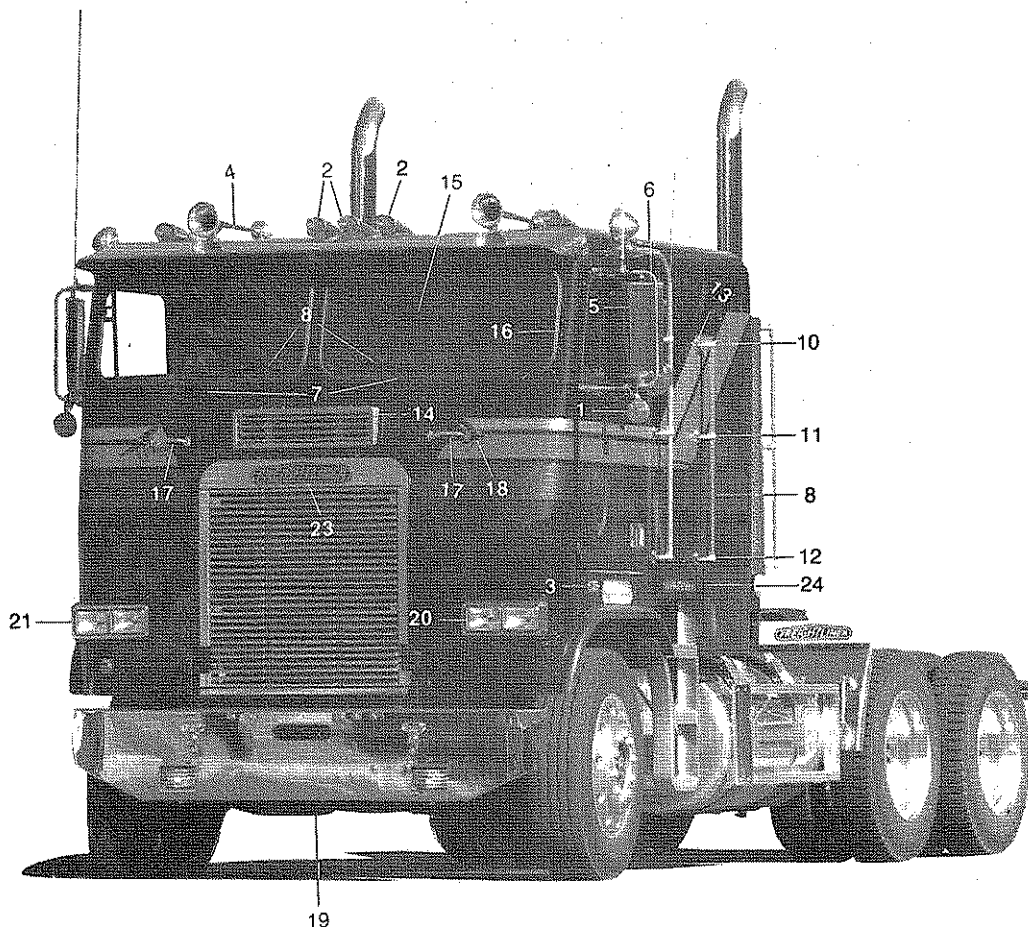
A

Mfr	Series	Horsepower	Remarks
Cummins	NTC Series	350 hp	Big Cam III
Caterpillar	3306 PCTA	270 hp	w/o Brake Saver
Caterpillar	3406	330/350 hp	w/o Brake Saver

B

Mfr	Series	Horsepower	Remarks
Cummins	NTC Series	400 hp	Big Cam III
Caterpillar	3406	360/400 hp	w/o Brake Saver

Please refer to Freightliner Parts Book for any other engine models.



COMMON PARTS EXTERNAL

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	2	DTZ/4 75001	Turn Signal Lights	•				
A	2	5	SIG/1340AY106	Marker Lights	•				
A	3	2	TL/98001Y	Side Reflectors	•				
A	4	1	GRV/1700 3	Air Horn	•				
A	5	2	GRO/716P	Rear View Mirror Head (Plain)	•				
B	5	2	GRO/716PH	Rear View Mirror Head (Heated Plain)	•				
A	5	2	GRO/716S	Rear View Mirror Head (SS)	•				
A	5	2	GRO/716SH	Rear View Mirror Head (SS Heated)	•				
A	6	1	PRU/MX409A	Visibility Mirror	•				
A	7	1	SPR/4225 28BW	Left Wiper Arm	•				
C	7	1	SPR/5200-20BW	Right Wiper Arm	•				
A	8	2	AND/18969	Wiper Blades	•				
A	9	4	18-16495-411	Side Grab Handle Tube	•				
A	10	4	18-10960-008	Top, Side Handle Bracket	•				
A	11	4	A22-28312-000	Middle, Side Handle Bracket	•				
A	12	4	18-10960-009	Bottom, Side Handle Bracket	•				
A	13	12	18-15887-000	Grab Handle Gaskets	•				
A	14	1	A18-21424-000	Air Intake Grille (2-6-84 to 6-30-85)	•				
A	14	1	A18-23133-002	Air Intake Grille (7-1-85 to present)	•				
B	15	2	18-18960-000	Windshield Glass (Plain)	•				
B	15	2	18-18960-001	Windshield Glass (Tinted)	•				
A	16	2	18-18961-000	Windshield Rubber Seal	•				
A	17	2	22-9605-001	Front Grab Handle	•				
B	18	4	22-17361-000	Front Gasket Handle	•				
A	19	1	A22-25029-004	Front License Plate Bracket	•				
A	20	1	A06-14040-000	Left, Std Dual Rectangular Headlight	•				
A	21	1	A06-14040-001	Right, Std Dual Rectangular Headlight	•				
A	20	1	A06-14040-012	Left, Dual Rect. Headlight (Halogen)	•				
A	21	1	A06-14040-013	Right, Dual Rect. Headlight (Halogen)	•				
A	22	2	A18-11400-006	Cab Vents (Plain)	•				
A	22	2	A18-11400-007	Cab Vents (Chrome)	•				
A	23	1	18-21394-000	Front Nameplate (Logo)	•				
A	24	2	18-21270-000	Side Nameplate (Logo)	•				
A	NS	1	GRO/01-5290-75	Left, Stop and Tail Lights	•				
A	NS	1	GRO/01-5291-75	Right, Stop and Tail Lights	•				

¹ 86" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab—With Steel Nose Skin, Outboard Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

⁴ 96" Cab—With Steel Nose Skin, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



COMMON PARTS INTERIOR

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	86"¹	86"²	96"³	96"⁴
A	1	1	12-11910-000	Brake Pedal	•				
A	2	1	02-09107-000	Clutch Pedal	•				
A	3	1	01-10665-004	Throttle Pedal	•				
A	4	1	GRO/01-4806-75	Turn Signal Switch	•				
B	5	1	18-18979-000	Windshield Post Cover (Brown)	•				
B	5	1	18-18979-001	Windshield Post Cover (Black)	•				
A	6	2	22-24648-000	Sun Visor Clip	•				
B	NS	1	A18-19194-000	Right, Inside Grab Handle	•				
A	7	1	18-11470-000	Driver Plate Throttle	•				
A	NS	2	18-19877-001	Door Striker	•				
A	NS	2	AVA/28512	Shim Door Striker	•				
B	8	1	18-19485-000	Drink Holder	•				
A	9	1	MPC/S010000	Ashtray	•				
B	10	1	A18-21326-001	Left, Rubber Floor Mat	•				
C	11	1	A18-21327-002	Right, Rubber Floor Mat	•				
A	12	2	18-19790-000	Sill Door Frame	•				
A	NS	1	A22-25889-000	Dome Light	•				
A	13	2	18-22763-000	Door Seals	•				

¹ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

² 86" Cab—With Steel Nose Skin, Outboard Cab Mounts, Without Exhaust Wells, Dual Headlights

³ 96" Cab—With Aluminum Nose Skin, Inboard Cab Mounts, Without Exhaust Wells, Dual Headlights

⁴ 96" Cab—With Steel Nose Skin, Inboard Cab Mounts, Rough Service Cab, Without Exhaust Wells, Dual Headlights

SAC = STOCK ACTIVITY CODE

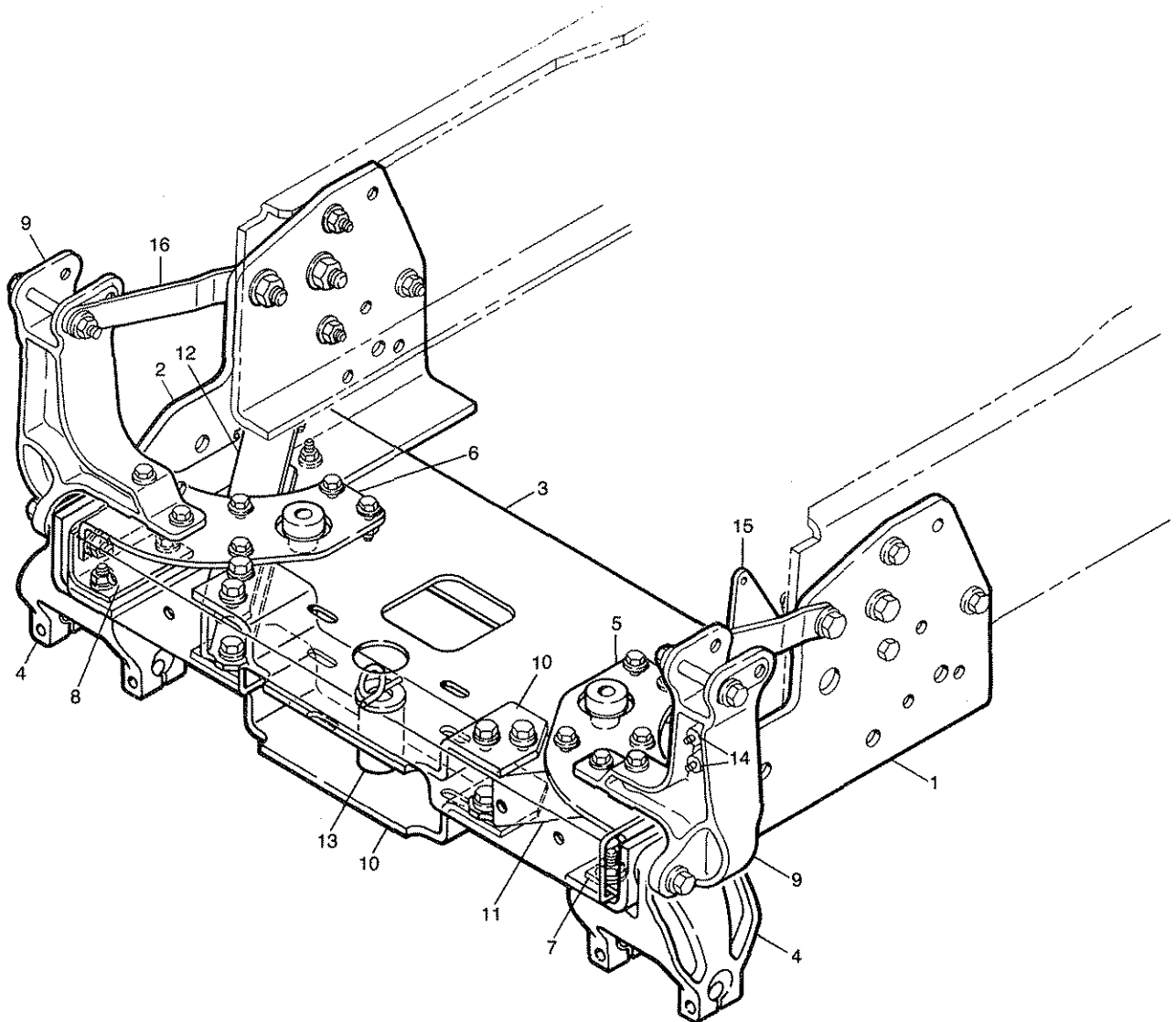
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1984 COE ADVANCEMENTS

FORWARD FRONT FRAME



FORWARD FRONT FRAME

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION			
					ALL	Without Pin ¹	With Pin ²
C		1	A15-12143-000	Frame Forward		•	
C		1	A15-12143-001	Frame Forward			•
				<i>Frame Assembly Parts:</i>			
B	1	1	15-12078-000	* Left Extension	•		
B	2	1	15-12078-001	* Right Extension	•		
A	3	1	A15-12099-000	* Crossmember Assembly	•		
B	4	2	15-12691-000	* Bracket Front Suspension	•		
B	5	1	A15-12136-000	* Left, Bracket Crossmember Assembly	•		
B	6	1	A15-12136-001	* Right, Bracket Crossmember Assembly	•		
B	7	1	A15-12137-000	* Left, Bracket Extension Assembly	•		
B	8	1	A15-12137-001	* Right, Bracket Extension Assembly	•		
A	9	2	15-12083-000	* Cab Bracket Mount	•		
B	10	2	21-09836-001	* Tow Pin Housing Plate			•
B	11	1	A21-09859-000	* Left, Reinforced Tow Pin Assembly			•
B	12	1	A21-09859-001	* Right, Reinforced Tow Pin Assembly			•
B	13	1	A21-20014-001	* Tow Pin Assembly			•
A	14	1	MRB/ZB 6160	Isolation Mount	•		
B	15	1	A15-11799-000	Strut Assembly	•		
B	16	1	15-12082-000	Strut COE Cab Bracket	•		

¹ Without Front Tow Pin, Frame Rail (Aluminum or Steel), Front Axle Position Forward

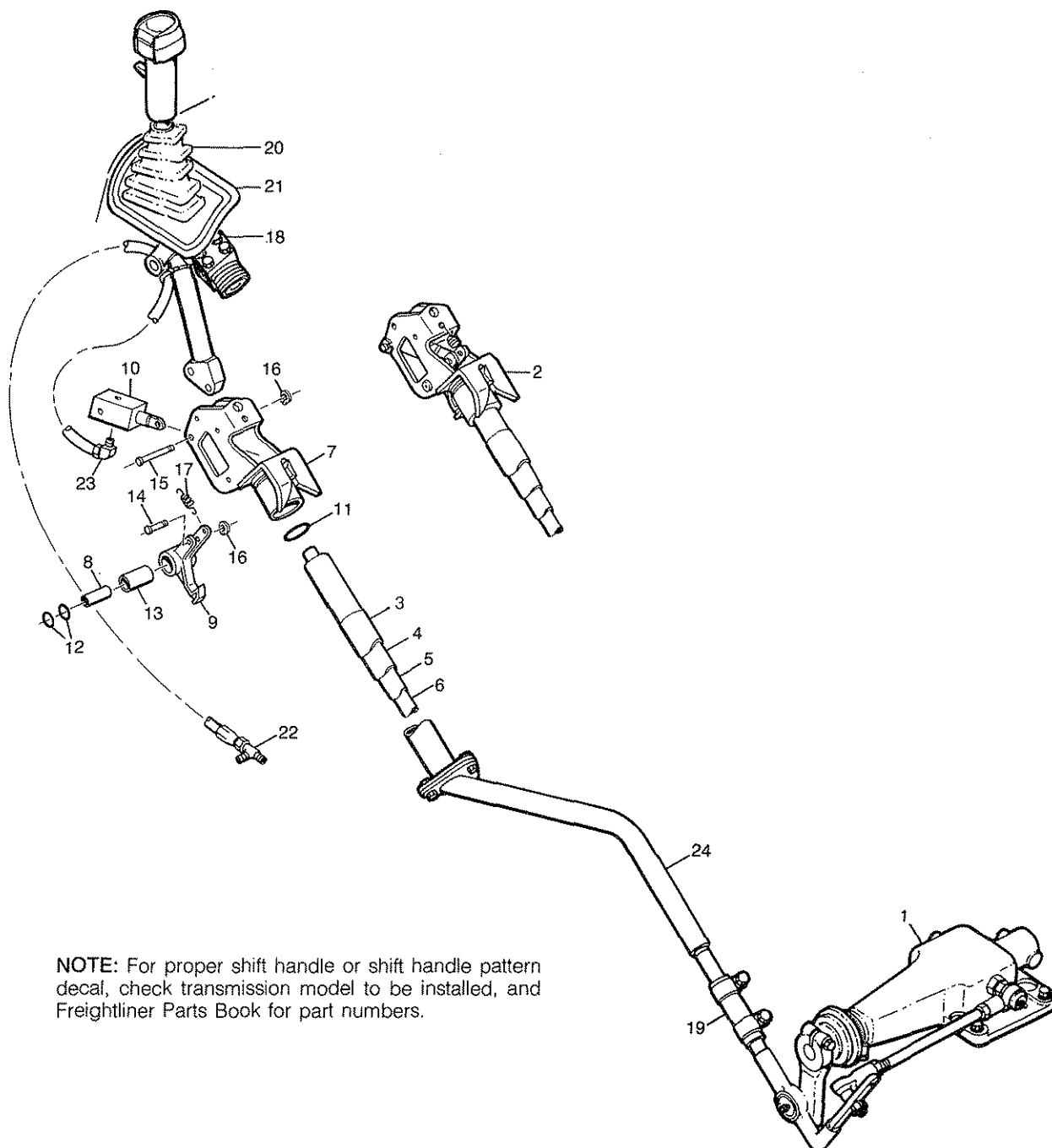
² With Front Tow Pin, Frame Rail (Aluminum or Steel), Front Axle Position Forward

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NOTE: For proper shift handle or shift handle pattern decal, check transmission model to be installed, and Freightliner Parts Book for part numbers.

SHIFT CONTROL—TUNNEL

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION			
					ALL	FUL	SP
A	1	1	A07-11249-001	Remote Shift Dome		•	
B	1	1	A07-11249-000	Remote Shift Dome			•
A	2	1	A07-11243-002	Shift Tube Assembly	•		
B			A07-11300-000	Shift Tube Assembly:			
	3	1	A07-11228-000	† Outer Tube Assembly	•		
	4	1	07-11173-000	† Shift Tube	•		
	5	1	07-11174-000	† Shift Tube	•		
	6	1	07-11175-000	† Shift Tube	•		
C	7	1	A07-11229-000	* Shift Tube Bracket	•		
C	8	1	07-11185-000	* Pivot Sleeve	•		
B	9	1	07-11655-000	* Latch Hook	•		
B	10	1	07-11186-000	* Hydraulic Cylinder	•		
B	11	1	PAR/2125C944 70	* Seal O-Ring	•		
B	12	1	PAR/2114C944 70	* Seal O-Ring	•		
B	13	1	07-11294-000	* Bushing	•		
B	14	1	07-11453-001	* Pivot Pin	•		
B	15	1	07-11453-000	* Pivot Pin	•		
B	16	2	WKL/5100-031	* Snap Ring	•		
B	17	1	07-11674-000	* Spring Latch	•		
				(Because of critical assembly adjustments some of the above parts may be supplied as an assembly only.)			
A	18	1	A07-11590-000	Primary Control Shift	•		
B	19	1	07-11506-000	Adjustment Sleeve Assembly	•		
C	NS	1	24-00262-001	Shift Latch Decal	•		
A	NS	1	POL/21-378	Backup Light Switch	•		
A	20	1	07-11584-000	Tunnel Shifter Boot	•		
B	21	1	07-11246-000	Trim Ring	•		
C	NS	3	PAR 2 114	O-Ring	•		
C	NS	1	12-11768-000	Union Tube Bracket	•		
C	22	2	PH/62PL2	1/8 Union Tube	•		
A	23	2	PH/68P2-1	Fitting		•	
A	24	1	A07-11159- . . .	Extension Assembly Shift			
				Above is variable part, check vehicle spec sheet for proper dash number.			

† Sold only as assembly in A07-11300-000 Shift Tube Assembly

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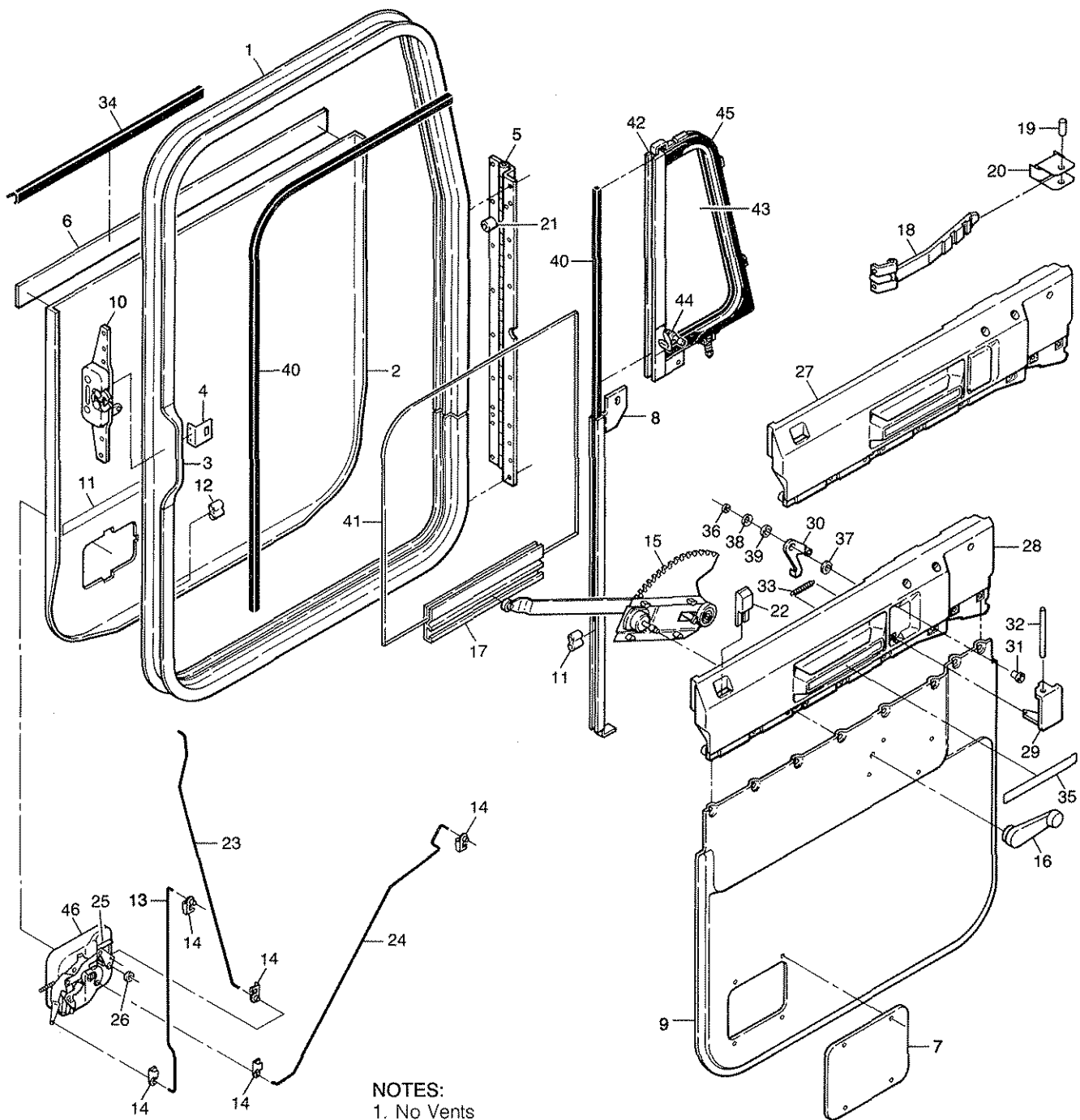
A—Indicates Fast Moving Parts

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1984 COE ADVANCEMENTS

LEFT DOOR ASSEMBLY



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 180° Door Check
5. Door Sill—Saddle Color
6. No Insulation

LEFT DOOR ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A		1	B18-23194-010	Left Door and Frame	•				
B	—		A18-23433-000	Left Hand Door Assembly:					
C	1	1	18-17386-000	* Cab Door Frame	•				
C	2	1	18-17947-003	* Outside Skin Panel	•				
C	3	1	18-17736-002	* Support Seal Bracket	•				
C	4	1	18-18226-000	* Window Sill Angle Mount	•				
A	5	1	18-18244-002	* Door Frame Hinge	•				
B	6	1	A18-20355-000	* Outer Rail Belt Hinge	•				
C	7	1	18-19557-000	* Access Cover	•				
B	8	1	A18-17429-000	* Lower Guide Window Assembly	•				
B	9	1	18-16146-008	* Inner Door Panel	•				
A	10	1	A18-17847-000	Left, Assembly Door Latch	•				
C	11	1	18-20932-000	Urethane Tape	•				
C	12	2	18-18239-000	Window Stop Blocks	•				
A	13	1	18-17999-000	Release Latch Rod	•				
A	14	6	AVA/27801	Rod Clip	•				
A	15	1	A18-16142-000	Left Window Assembly Regulator	•				
A	16	1	A18-18557-001	Window Assembly Crank	•				
B	17	1	18-17963-000	Window Lift Channel	•				
A	NS	1	18-22763-000	Door Weatherstrip*	•				
A	18	1	A18-17945-000	Arm	•				
A	19	1	18-23386-000	Door Latch Bearing Bushing	•				
A	20	1	A22-09427-000	Door Check Latch Assembly	•				
B	21	1	18-20357-000	Stop Block	•				
B	22	1	18-17409-000	Door Lock Button	•				
A	23	1	18-23504-000	Lock Rod	•				
B	24	1	18-17997-002	Latch Rod	•				
A	25	1	18-14569-001	Door Lock Retainer	•				
B	26	1	23-10298-025	Retainer Ring	•				
A	27	1	A18-21717-002	Window Sill Assembly	•				
				Window Sill Assembly Parts:					
A	28	1	A18-21720-002	* Left Window Sill Saddle	•				
A	29	1	18-17247-000	* Left Release Handle	•				

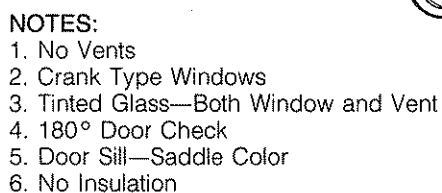
* Installed on Door Frame

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



LEFT DOOR ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
C	30	1	18-17981-000	* Bellcrank Linkage	•				
C	31	1	18-17985-000	* Bellcrank Stud Pivot	•				
B	32	1	18-19193-000	* Pivot Handle Release	•				
B	33	1	18-19955-000	* Stainless Spring Return	•				
B	34	1	18-17962-000	* Weatherstrip Belt	•				
B	35	1	18-18956-000	* Door Handle Nameplate	•				
A	36	1	TRU/5133-50	* Retainer Ring	•				
C	37	1	SSO/5606-44-025	* Washer	•				
C	38	1	SSO/5702-157-060	* Retainer Washer	•				
C	39	1	SSO/5804-65-1	* Crescent Washer	•				
A	NS	1	18-19789-000	Door Sill Plate Thread	•				
A	40	1	18-19542-000	Glass Channel Rod	•				
C	41	1	18-17450-001	Door Glass (Tinted)	•				
A	42	1	A18-17428-002	Left Window Assembly Vent	•				
				<i>Left Window Assembly Parts:</i>					
A	43	1	EXC/104-006514	Tinted Glass	•				
A	44	1	EXC/182-002642	Left Handle	•				
B	45	1	EXC/120-006516L	Left Weatherstrip	•				
A	46	1	AVA/43043	Left Exterior Handle	•				

SAC = STOCK ACTIVITY CODE

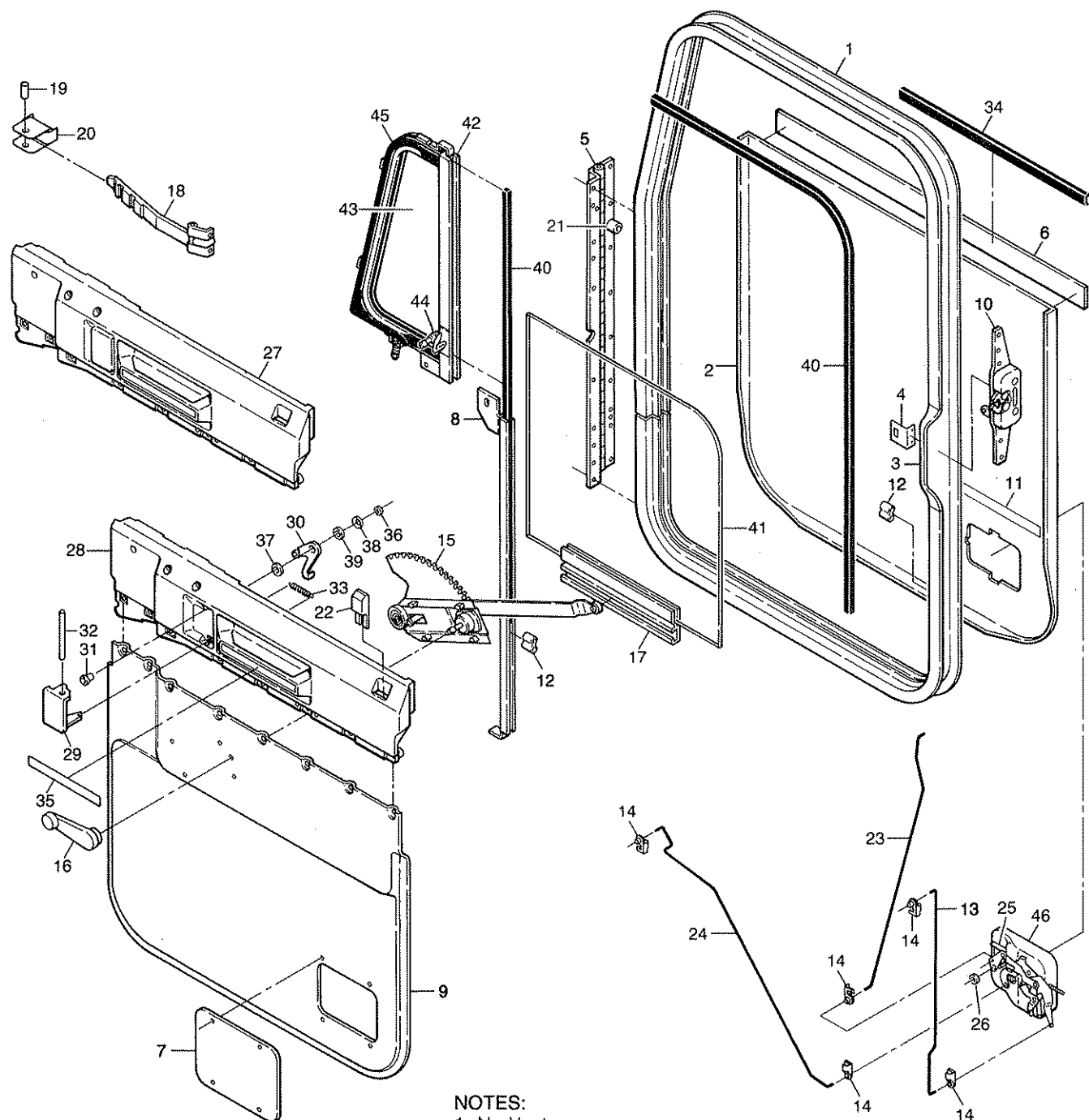
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1984 COE ADVANCEMENTS

RIGHT DOOR ASSEMBLY



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 180° Door Check
5. Door Sill—Saddle Color
6. No Insulation

RIGHT DOOR ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A		1	B18-23195-024	Right Door and Frame	•				
B	—		A18-23433-001	Right Hand Door Assembly:					
C	1	1	18-17386-001	* Cab Door Frame	•				
C	2	1	18-17947-004	* Outside Skin Panel	•				
C	3	1	18-17736-003	* Support Seal Bracket	•				
C	4	1	18-18226-000	* Window Sill Angle Mount	•				
A	5	1	18-18244-002	* Door Frame Hinge	•				
B	6	1	A18-20355-001	* Outer Rail Belt	•				
C	7	1	18-19557-000	* Access Cover	•				
C	8	1	A18-17429-001	* Lower Guide Window Assembly	•				
B	9	1	18-16146-009	* Inner Door Panel	•				
A	10	1	A18-17847-001	Right Assembly Door Latch	•				
C	11	1	18-20932-000	Urethane Tape	•				
C	12	2	18-18239-000	Window Stop Blocks	•				
A	13	1	18-17999-000	Release Latch Rod	•				
A	14	6	AVA/27801	Rod Clip	•				
A	15	1	A18-16142-001	Right Window Assembly Regulator	•				
A	16	1	A18-18557-001	Window Assembly Crank	•				
B	17	1	18-17963-000	Window Lift Channel	•				
A	NS	1	18-22763-000	Door Weatherstrip*	•				
A	18	1	A18-23385-000	Arm, Door Check	•				
A	19	1	18-23386-000	Door Check Bearing Bushing	•				
A	20	1	A22-09427-000	Door Check Latch Assembly	•				
B	21	1	18-20357-000	Stop Block	•				
A	22	1	18-17409-000	Door Lock Button	•				
B	23	1	18-23504-001	Lock Rod	•				
B	24	1	18-17997-003	Latch Rod	•				
A	25	1	18-14569-001	Door Lock Retainer	•				
B	26	1	23-10298-025	Retainer Ring	•				
A	27	1	A18-21717-003	Window Sill Assembly	•				
				Window Sill Assembly Parts:					
B	28	1	A18-21720-003	* Right Window Sill Saddle	•				
B	29	1	18-17247-001	* Right Release Handle	•				

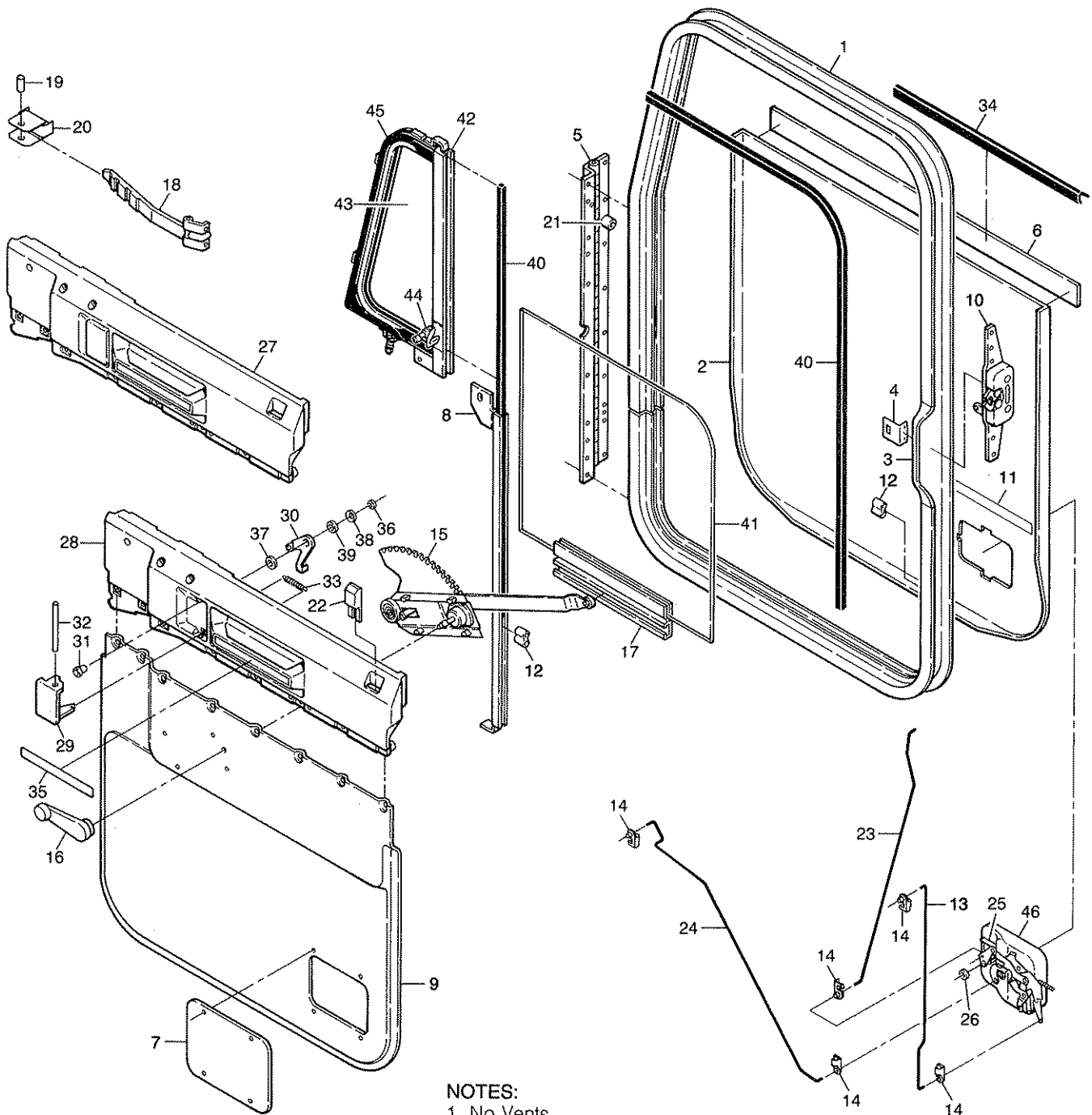
* Installed on Door Frame

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 180° Door Check
5. Door Sill—Saddle Color
6. No Insulation

RIGHT DOOR ASSEMBLY

1984 COE ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
C	30	1	18-17981-001	* Bellcrank Linkage	•				
C	31	1	18-17985-000	* Bellcrank Stud Pivot	•				
B	32	1	18-19193-000	* Pivot Handle Release	•				
B	33	1	18-19955-000	* Stainless Spring Return	•				
B	34	1	18-17962-000	* Weatherstrip Belt	•				
B	35	1	18-18956-000	* Door Handle Nameplate	•				
A	36	1	TRU/5133-50	* Retainer Ring	•				
C	37	1	SSO/5606-44-025	* Washer	•				
C	38	1	SSO/5702-157-060	* Retainer Washer	•				
C	39	1	SSO/5804-65-1	* Crescent Washer	•				
A	NS	1	18-19789-000	Door Sill Plate Thread	•				
A	40	1	18-19542-000	Glass Channel Rod	•				
C	41	1	18-17450-001	Door Glass (Tinted)	•				
A	42	1	A18-17428-003	Right Window Assembly Vent	•				
				<i>Right Window Assembly Parts:</i>					
A	43	1	EXC/104-006514	Tinted Glass	•				
A	44	1	EXC/182-000813	Right Handle	•				
B	45	1	EXC/120-006515R	Right Weatherstrip	•				
A	46	1	18-17409-000	Door Lock Button	•				

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

TABLE OF CONTENTS

1984 CONVENTIONAL ADVANCEMENTS

	Page	Effective Date
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	3	3/88 ★
	4	3/88 ★
	5	3/88 ★
Sill Cab Structure—Nose Beam Assembly	6	3/88 ★
	7	3/88 ★
Skin Installation—120 Inch	8	3/88 ★
	9	3/88 ★
Hood Assembly—Aluminum	10	3/88 ★
	11	3/88 ★
	12	3/88 ★
	13	3/88 ★
Hood Assembly—Fiberglass	14	3/88 ★
	15	3/88 ★
	16	3/88 ★
	17	3/88 ★
Grille and Bezel Assembly	18	3/88 ★
	19	3/88 ★
Radiator Mounting	20	3/88 ★
	21	3/88 ★
Radiator Assembly	22	3/88 ★
	23	3/88 ★
Common Parts External	24	3/88 ★
	25	3/88 ★
	26	3/88 ★
Common Parts Interior	27	3/88 ★
Forward Front Frame	28	3/88 ★
	29	3/88 ★
Cab Door—Left Hand	30	3/88 ★
	31	3/88 ★
	32	3/88 ★
	33	3/88 ★
Cab Door—Right Hand	34	3/88 ★
	35	3/88 ★
	36	3/88 ★
	37	3/88 ★

★ Recent Change

INTRODUCTION**1984 CONVENTIONAL ADVANCEMENTS**

The purpose of this catalog is to assist in procurement of fundamental cab parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the Conventional cab; for example, items such as coat hooks, back-of-cab exhaust system parts, routine fasteners, etc., have been omitted.

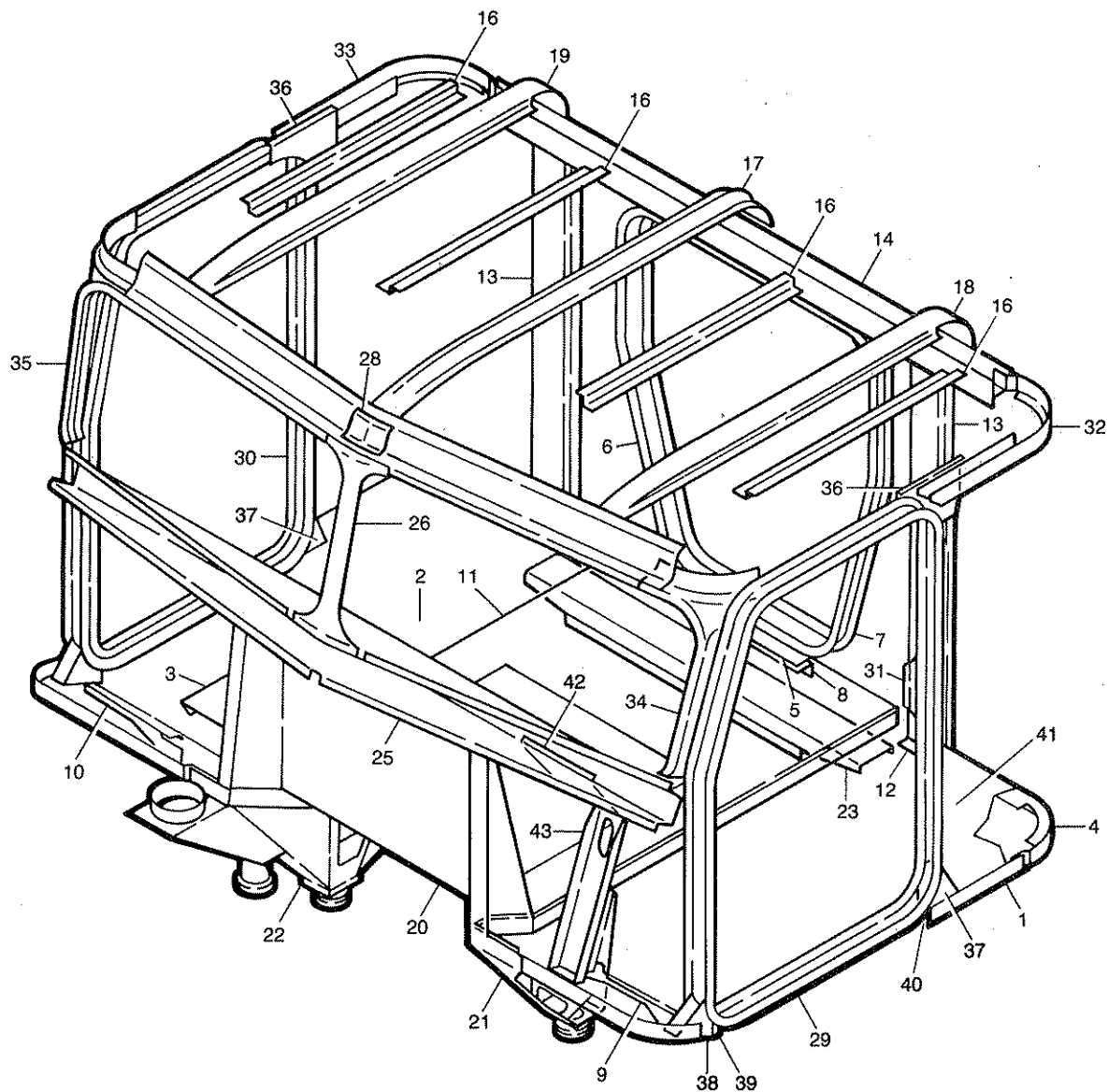
The book however, does contain those parts that are most likely to become damaged as a result of impact. This booklet is not meant to replace or supersede your present Freightliner master parts book; it is to be used in conjunction with your present microfilmed Freightliner master parts book.

The part numbers shown in this catalog were the common parts used in production starting in February 1984

to present. They cover the 1984 Conventional Advancement (cabs) in 120.00 inch, standard, and heavy-duty, with both aluminum and fiberglass hood, SST Radiators and Forward Frame Assembly.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Reference numbers can portray more than one part. Therefore it is important that identical reference numbers be checked, with the part number description to verify correct part.



CAB FRAME ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹	HD ²		
C	1	1	A18-23703-000	Left Plate Assembly Deck		•			
C	1	1	A18-23703-001	Left Plate Assembly Deck			•		
C	2	1	A18-23704-000	Right Plate Assembly Deck		•			
C	2	1	A18-23704-001	Right Plate Assembly Deck			•		
C	3	1	18-21364-000	Heat Exhaust Shield	•				
B	4	1	18-16216-000	Conventional Angle Deck	•				
C	5	1	E22-22182-000	Angle	•				
A	6	1	E22-22044-000	Walk-In Boot Frame	•				
A	7	1	E22-22045-000	Support Angle	•				
C	8	1	E18-20259-000	Rear Angle	•				
C	9	1	18-20279-000	Left Support Strut	•				
C	10	1	18-20279-001	Right Support Strut	•				
C	11	1	A18-20328-010	Tunnel Assembly Cab	•				
C	12	3	18-15384-000	Center Stiffener	•				
A	13	2	18-11524-000	Rear Channel Post	•				
A	14	1	18-11523-004	Rear Beam	•				
B	15	2	18-21922-000	Corner Upholstery Strip	•				
C	16	4	18-22182-002	Cab Roof Zee Strip	•				
C	17	1	18-23035-007	Center Roof Bow	•				
C	18	1	18-23036-010	Roof Bow Support	•				
C	19	1	18-23036-011	Roof Bow Support	•				
C	20	1	A18-20373-002	Aluminum Firewall Assembly		•			
C	20	1	A18-20373-003	Steel Firewall Assembly			•		
B	21	1	A18-20309-000	Left Front Cab Mount	•				
C	22	1	A18-20310-003	Right Front Cab Mount	•				
B	23	1	A18-16407-001	Rear Cab Mount Assembly	•				
C	24	1	18-20642-000	Deck Cab Mount Gasket	•				
B	25	1	A18-20345-003	Nose Beam Assembly	•				
				For Breakdown of Parts Required for Nose Beam Assembly, See Page 7.					
A	26	1	18-09549-000	Windshield Center Post	•				
B	27	1	A18-18394-003	Beam Header	•				
B	28	1	18-20138-000	Plate Header	•				
A	29	1	A18-19002-004	Left Door Frame Assembly	•				
A	30	1	A18-19002-005	Right Door Frame Assembly	•				

¹ Conventional 120" Cab Standard Duty—Walk-in Sleeper Access, Overhead Console, Cummins and Caterpillar Engine

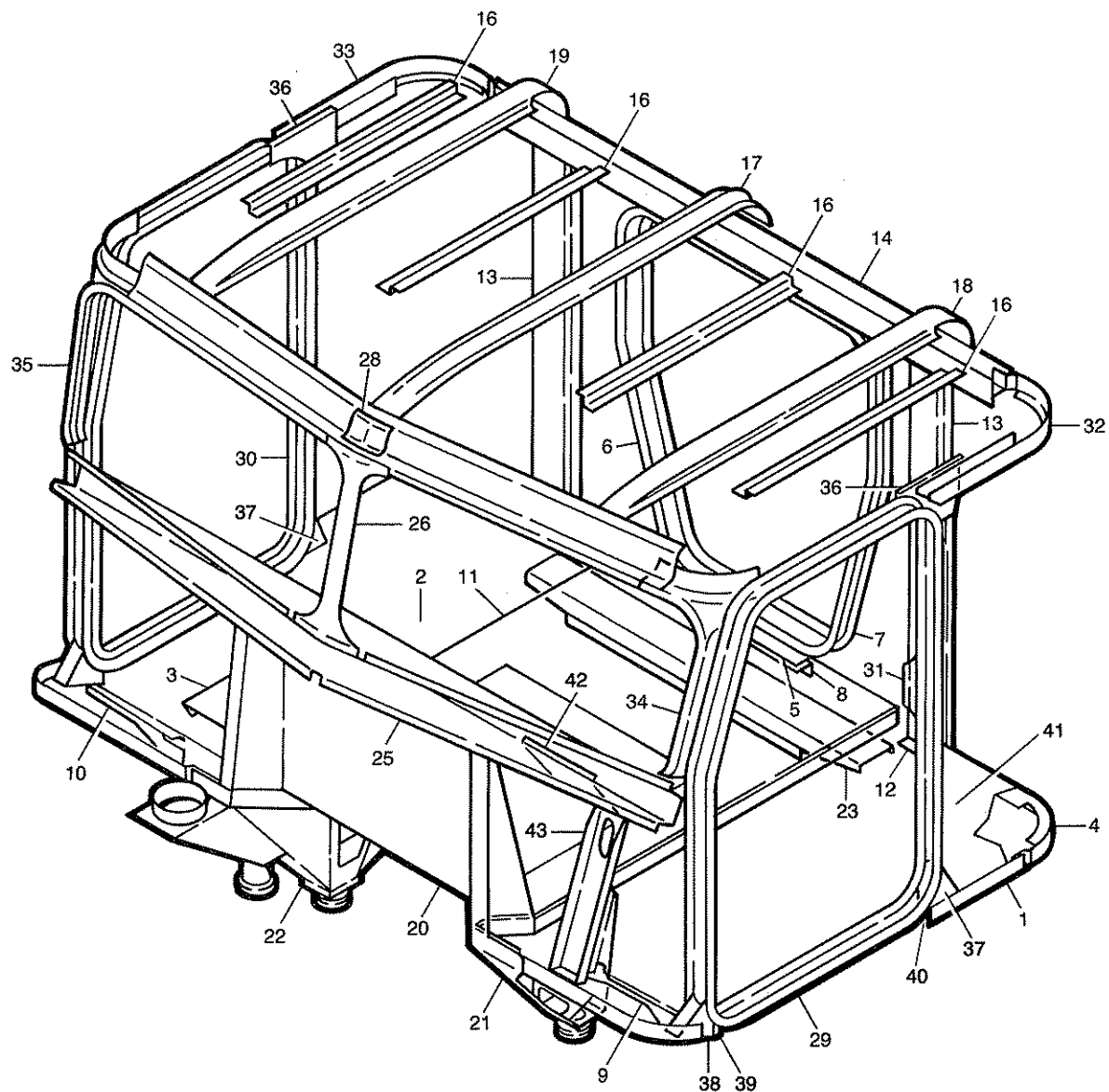
² Conventional 120" Cab Heavy-Duty—Walk-in Sleeper Access, Overhead Console, Cummins and Caterpillar Engine, Heavy-Duty Decks

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CAB FRAME ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹	HD ²		
B	31	2	18-17733-000	Seal Flange Bracket	•				
A	32	1	18-17649-016	Left Top Side Beam	•				
A	33	1	18-17649-017	Right Top Side Beam	•				
A	34	1	18-19005-004	Left Front Door Post	•				
A	35	1	18-19005-003	Right Front Door Post	•				
B	36	2	18-18375-006	Left and Right Side Gusset	•				
A	37	2	18-17749-001	Door Frame Reinforcement	•				
A	38	2	18-17750-000	Door Frame Reinforcement	•				
B	39	2	18-19490-000	Front Door Frame Plug	•				
B	40	2	18-19490-001	Rear Door Frame Plug	•				
C	41	1	A18-20949-000	Tappling Plate Assembly	•				
B	42	1	18-18381-000	Steering Support Bracket	•				
B	43	1	18-19290-001	Channel Bracket	•				

¹ Conventional 120" Cab Standard Duty—Walk-in Sleeper Access, Overhead Console, Cummins and Caterpillar Engine

² Conventional 120" Cab Heavy-Duty—Walk-in Sleeper Access, Overhead Console, Cummins and Caterpillar Engine, Heavy-Duty Decks

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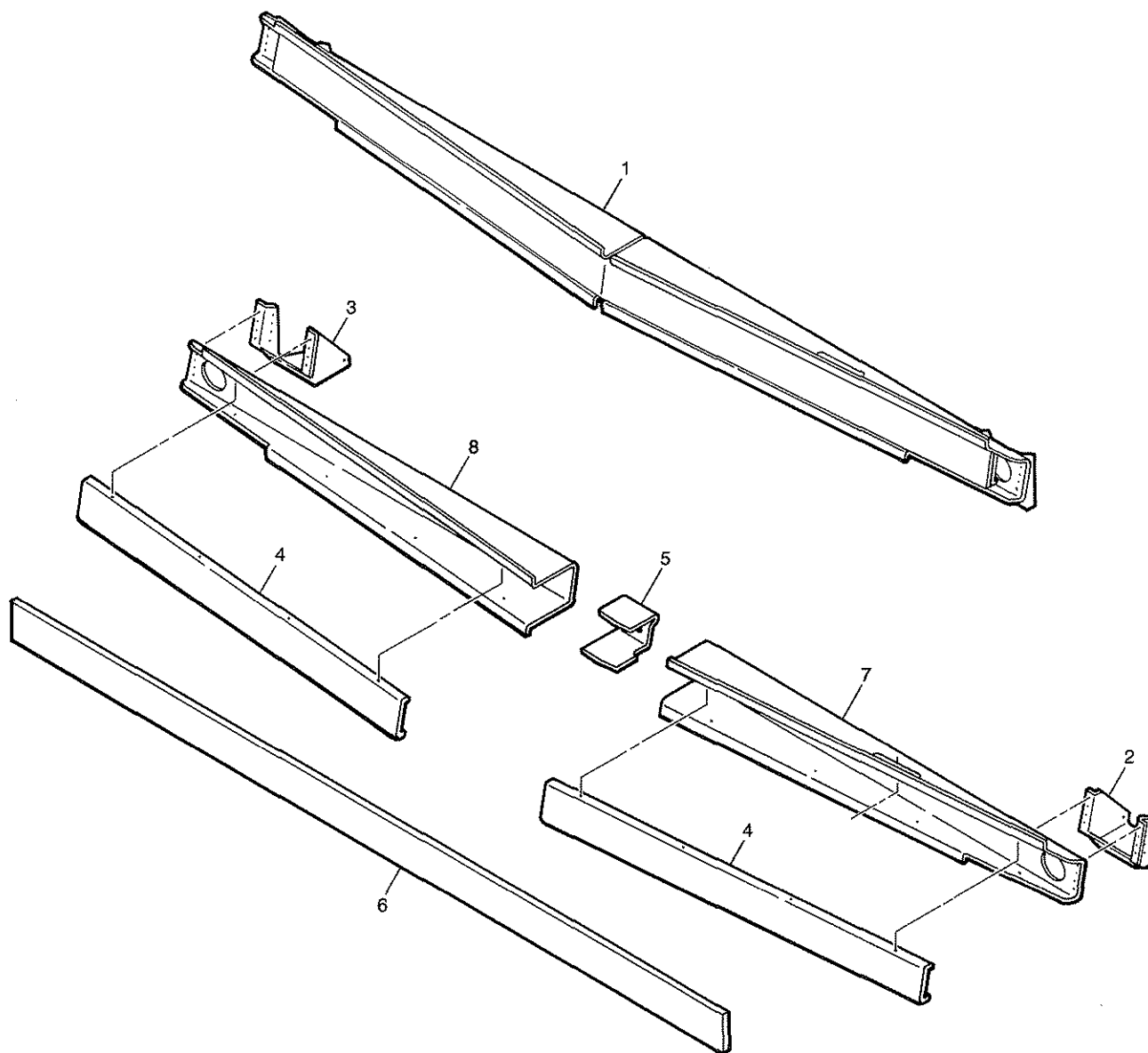
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1984 CONVENTIONAL ADVANCEMENTS

SILL CAB STRUCTURE—
NOSE BEAM ASSEMBLY



**SILL CAB STRUCTURE—
NOSE BEAM ASSEMBLY**
1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
B	1	1	A18-20345-003	Nose Beam Assembly	•				
				Following Parts are Pieces Required to Assembly Nose Beam:					
C	2	1	A18-18573-000	* Left Bracket Assembly	•				
B	3	1	A18-18573-001	* Right Bracket Assembly	•				
C	4	2	18-19412-000	* Cover Plate	•				
C	5	1	18-20346-000	* Plate Splice	•				
C	6	1	18-22767-001	* Insulation	•				
C	7	1	A18-21486-003	* Left Nose Beam	•				
C	8	1	A18-21486-004	* Right Nose Beam	•				

SAC = STOCK ACTIVITY CODE

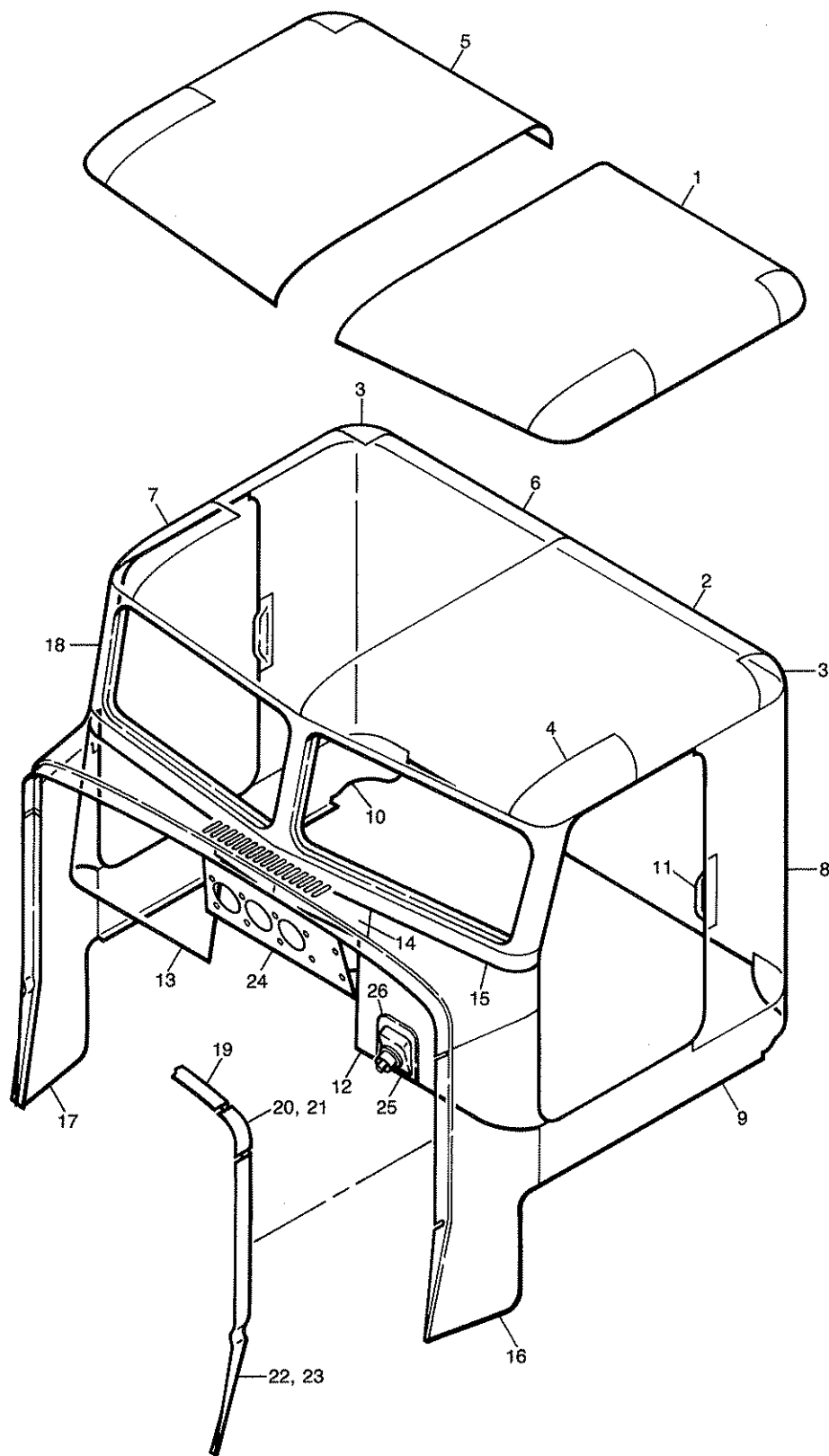
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1984 CONVENTIONAL ADVANCEMENTS

SKIN INSTALLATION—120 INCH



SKIN INSTALLATION—120 INCH

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB AND HOOD				
					ALL	AL ¹	FG ²		
A	1	1	B18-16261-004	Left Roof Assembly	•				
				<i>Left Hand Skin Assembly Parts:</i>					
C	2	1	18-22672-000	* Left Roof Skin	•				
A	3	1	18-16265-000	* Rear Corner Cap	•				
A	4	1	18-23029-000	* Left Front Corner Cap	•				
A	5	1	B18-16261-005	Right Roof Assembly	•				
				<i>Right Roof Skin Assembly:</i>					
C	6	1	18-23028-007	* Right Roof Skin	•				
A	3	1	18-16265-000	* Rear Corner Cap	•				
A	7	1	18-23029-001	* Right Front Corner Cap	•				
B	8	1	18-18964-002	Rear Skin Cab	•				
A	9	1	18-21070-000	Left Skirt Side and Rear	•				
A	10	1	18-21070-001	Right Skirt Side and Rear	•				
C	11	2	18-17951-000	Reinforced Door Striker	•				
C	12	1	18-20687-003	Left Nose Skin	•				
C	13	1	18-20687-001	Right Nose Skin	•				
C	14	1	18-15173-001	Corner Nose Beam	•				
A	15	1	18-18970-002	Cowl Top	•				
A	16	1	18-21372-002	Left Side Cowl Panel	•				
A	17	1	18-21372-003	Right Side Cowl Panel	•				
B	18	1	18-22671-000	Conventional Windshield Frame	•				
A	19	1	18-15372-000	Center Cowl Stiffener	•				
A	20	1	18-15371-004	Left Corner Cowl Stiffener	•				
B	21	1	18-15371-005	Right Corner Cowl Stiffener	•				
B	22	1	18-21371-000	Outer Skin Stiffener		•			
B	23	1	18-21371-001	Outer Skin Stiffener		•			
B	22	1	18-22652-000	Left Side Cowl Stiffener			•		
B	23	1	18-22652-001	Right Side Cowl Stiffener			•		
C	24	1	A18-20627-001	Air Cleaner Bracket Assembly	•				
B	25	1	14-09536-000	Standard Transition Boot	•				
C	26	1	14-09537-000	Transition Gasket	•				

¹ Skin Installation 120" Conventional Cab, Standard and Heavy-Duty, Aluminum Hood, Walk-in Sleeper, Air Cleaner, Firewall Mounted, Sleeper Box With Auxiliary Heater and A/C

² Skin Installation 120" Conventional Cab, Standard and Heavy-Duty, Fiberglass Hood, Walk-in Sleeper, Air Cleaner, Firewall Mounted, Sleeper Box With Auxiliary Heater and A/C

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

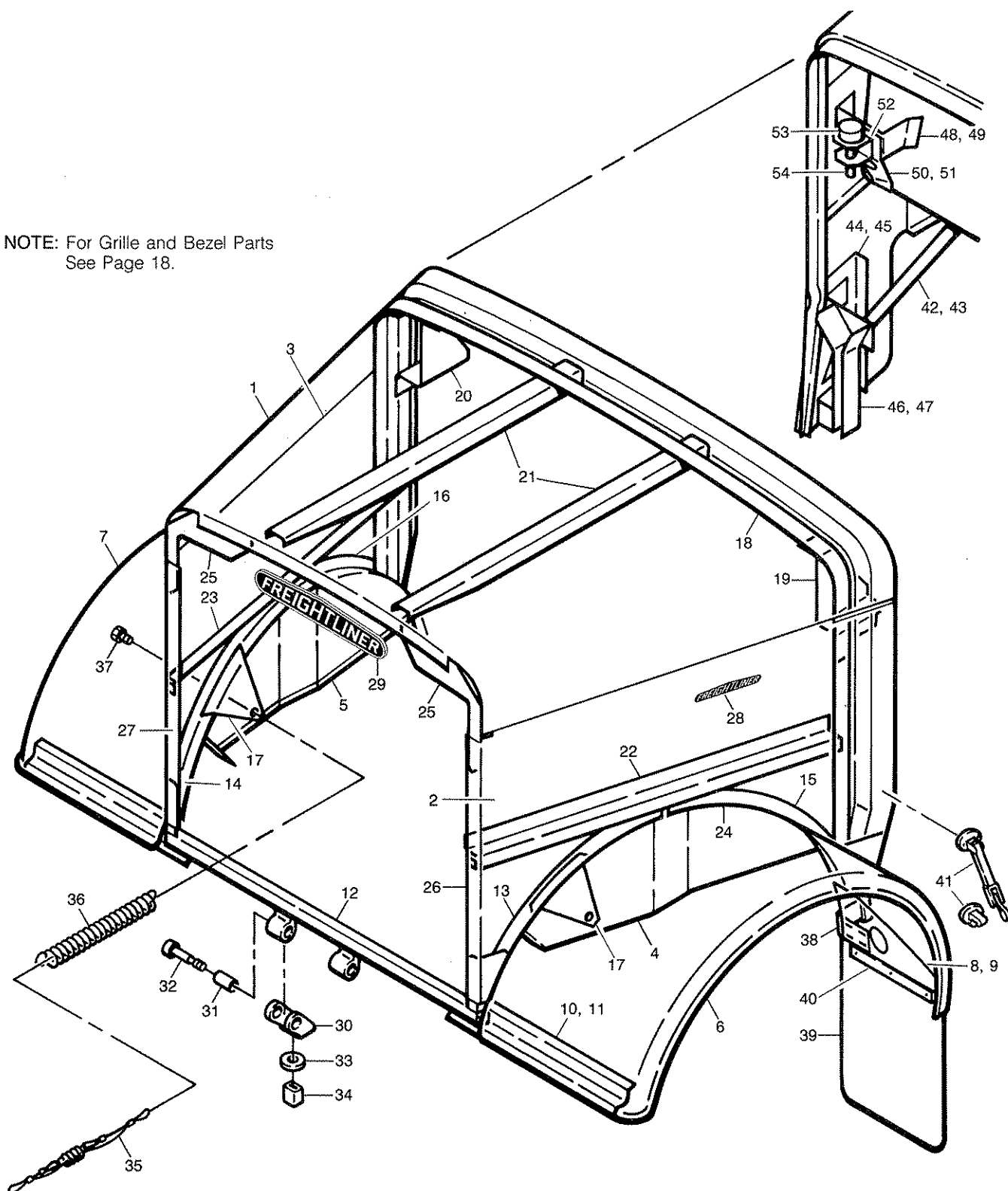
B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 CONVENTIONAL ADVANCEMENTS

HOOD ASSEMBLY—ALUMINUM

NOTE: For Grille and Bezel Parts
See Page 18.



HOOD ASSEMBLY—ALUMINUM

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹ w/o pin	HD ² w/o pin	STD ³ w/ pin	HD ⁴ w/o pin
C		1	B17-10163-003	Aluminum Hood Assembly	•				
				<i>Aluminum Hood Assembly Parts:</i>					
A	1	1	17-09558-001	* Hood Top	•				
B	2	1	17-10127-000	* Left Side Panel Hood	•				
B	3	1	17-10127-001	* Right Side Panel Hood	•				
B	4	1	17-10278-000	* Left Fender Skirt	•				
B	5	1	17-10278-001	* Right Fender Skirt	•				
B	6	1	A17-09473-002	* Left Fender Assembly	•				
B	7	1	A17-09473-003	* Right Fender Assembly	•				
A	8	1	17-09991-000	* Left Rear Fender Stiffener	•				
A	9	1	17-09991-001	* Right Rear Fender Stiffener	•				
B	10	1	17-10191-000	* Left Fender Stiffener	•				
B	11	1	17-10191-001	* Right Fender Stiffener	•				
B	12	1	A17-10307-000	* Crosstie Assembly	•				
B	13	1	17-10131-000	* Left Angle Forward Junction	•				
B	14	1	17-10131-001	* Right Angle Forward Junction	•				
B	15	1	17-09439-000	* Left Angle Junction	•				
B	16	1	17-09439-001	* Right Angle Junction	•				
B	17	2	17-10106-000	* Tilt Assist Bracket	•				
B	18	1	A17-09849-000	* Reinforced Aluminum Hood	•				
B	19	1	17-09958-002	* Left Rear Hood Rest	•				
B	20	1	17-09958-003	* Right Rear Hood Rest	•				
C	21	2	17-10117-000	* Top Stiffener	•				
B	22	1	17-10190-000	* Left Side Stiffener	•				
B	23	1	17-10190-001	* Right Side Stiffener	•				
A	24	14 (ft)	48-02100-000	* Weltment Vinyl Fender	•				
C	25	2	17-10154-000	* Reinforced Brace Corner	•				
C	26	1	17-10189-000	* Left Reinforced Brace Hood	•				
C	27	2	17-10189-001	* Right Reinforced Brace Hood	•				
A	28	2	18-21270-000	Side Nameplate Logo	•				
A	29	1	18-21394-000	Front Nameplate Logo	•				
A	30	2	A17-10370-001	Forward Bracket Mounting	•				
A	31	2	LOR/J17700 2	Bonded Center Mounting	•				
A	32	2	23-11352-422	Hex Bolt Shoulder	•				
A	33	2	17-10133-000	Spacer	•				

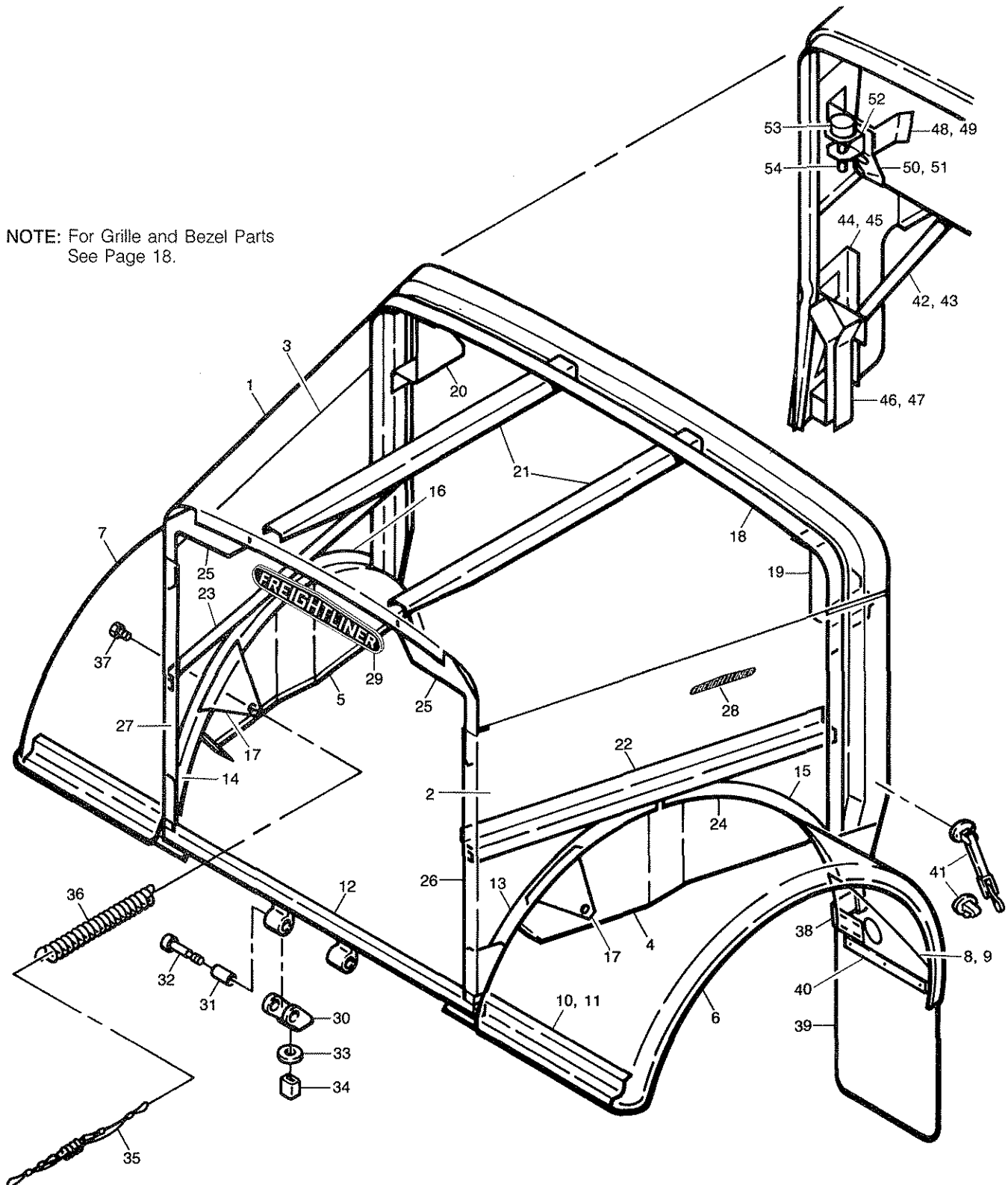
- ¹ Aluminum Hood, Standard Cab Without Center Tow Pin
² Aluminum Hood, Heavy-Duty Cab Without Center Tow Pin
³ Aluminum Hood, Standard Cab With Center Tow Pin
⁴ Aluminum Hood, Heavy-Duty Cab With Center Tow Pin

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1984 CONVENTIONAL ADVANCEMENTS

HOOD ASSEMBLY—ALUMINUM

NOTE: For Grille and Bezel Parts
See Page 18.



HOOD ASSEMBLY—ALUMINUM

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹ w/o pin	HD ² w/o pin	STD ³ w/ pin	HD ⁴ w/o pin
B	34	2	21-09852-000	Spacer	•				
A	35	2	A17-10248-001	Cable Stop Assembly	•				
A	36	2	17-09433-000	Spring	•				
A	37	4	17-09445-001	Shoulder Bolt	•				
A	38	2	17-10269-000	Tongue Restraint (Lat)	•				
A	39	2	17-09459-000	Mud Flap	•				
B	40	2	17-09460-000	Mud Flap Strap	•				
A	41	2	EBR/10 9689VU	Hood Assembly Latch	•				
A	42	1	A17-09554-002	Left Brace Assembly	•				
A	43	1	A17-09554-003	Right Brace Assembly	•				
C	44	1	17-09965-010	Left Conventional Reinforced Plate	•				
C	45	1	17-09965-011	Right Conventional Reinforced Plate	•				
B	44	1	17-09965-008	Left Reinforced Plate	•				
B	45	1	17-09965-009	Right Reinforced Plate	•				
A	46	1	A17-10234-000	Restraint Bracket	•				
B	47	1	A17-10234-001	Restraint Bracket	•				
B	48	1	17-10138-000	Left Hood Support Bracket	•				
B	49	1	17-10138-001	Right Hood Support Bracket	•				
B	50	1	17-10139-000	Left Hood Support Bracket	•				
B	51	1	17-10139-001	Right Hood Support Bracket	•				
A	52	2	17-10137-000	Adjusting Hood Bracket	•				
A	53	2	A17-09808-000	Isolator Assembly Hood	•				
A	54	2	23-11186-070	5/8 x 11 Treaded Rod	•				

¹ Aluminum Hood, Standard Cab Without Center Tow Pin² Aluminum Hood, Heavy-Duty Cab Without Center Tow Pin³ Aluminum Hood, Standard Cab With Center Tow Pin⁴ Aluminum Hood, Heavy-Duty Cab With Center Tow Pin

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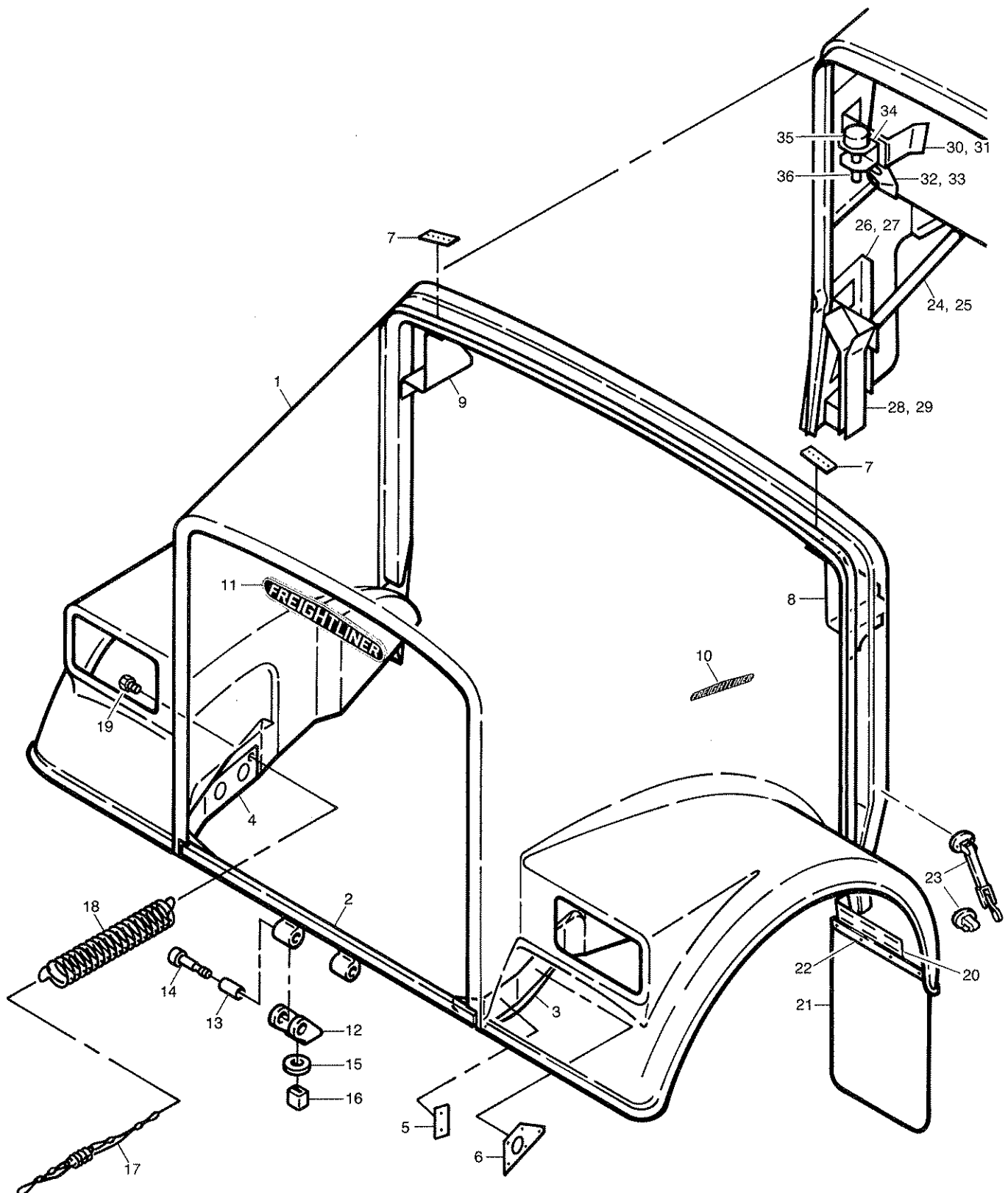
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1984 CONVENTIONAL ADVANCEMENTS

HOOD ASSEMBLY—FIBERGLASS



HOOD ASSEMBLY—FIBERGLASS

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹ w/o pin	HD ² w/o pin	STD ³ w/ pin	HD ⁴ w/o pin
B	1	1	A17-10136-000	Fiberglass Hood Assembly	•				
				<i>Fiberglass Hood Assembly Parts:</i>					
B	2	1	A17-10158-000	* Cross Tie Assembly	•				
B	3	1	17-10152-000	* Left Angle Junction	•				
B	4	1	17-10152-001	* Right Angle Junction	•				
C	5	2	17-10116-000	* Backing Plate	•				
C	6	2	17-10153-000	* Backing Plate	•				
C	7	4	17-09829-000	* Backing Plate	•				
B	8	1	17-09958-002	* Left Hood Rest	•				
B	9	1	17-09958-003	* Right Hood Rest	•				
A	10	2	18-21270-000	Side Nameplate Logo	•				
A	11	1	18-21394-000	Front Nameplate Logo	•				
A	12	2	A17-10370-001	Forward Bracket Mounting	•				
A	13	2	LOR/J17700 2	Central Bonded Mounting	•				
A	14	2	23-11352-422	Hex Bolt Shoulder	•				
A	15	2	17-10133-000	Spacer	•				
B	16	2	21-09852-000	Spacer				•	•
A	17	2	A17-10248-001	Stop Cable Assembly	•				
B	18	2	17-10120-000	Spring Tilt Hood Assembly	•				
A	19	4	17-09445-001	Shoulder Bolt	•				
A	20	2	17-10268-000	Restraint Tongue (Lat)	•				
A	21	2	17-09459-000	Fender Mud Flap	•				
B	22	2	17-09903-000	Mud Flap Strap	•				
A	23	2	EBR/10-9689VU	Hood Assembly Latch	•				
A	24	1	A17-09554-002	Left Brace Assembly	•				
A	25	1	A17-09554-003	Right Brace Assembly	•				
C	26	1	17-09965-010	Left Reinforced Plate Cowl		•		•	
C	27	1	17-09965-011	Right Reinforced Plate Cowl		•		•	
B	26	1	17-09965-008	Left Reinforced Plate Cowl			•		•
B	27	1	17-09965-009	Right Reinforced Plate Cowl			•		•
A	28	1	A17-10234-000	Left Restraint Bracket	•				
B	29	1	A17-10234-001	Right Restraint Bracket	•				
B	30	1	17-10138-000	Left Hood Support Bracket	•				

¹ Fiberglass Hood, Standard Cab Without Center Mount Tow Pin² Fiberglass Hood, Heavy-Duty Cab Without Center Mount Tow Pin³ Fiberglass Hood, Standard Cab With Center Mount Tow Pin⁴ Fiberglass Hood, Heavy-Duty Cab With Center Mount Tow Pin

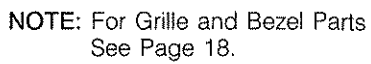
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HOOD ASSEMBLY—FIBERHGLASS



HOOD ASSEMBLY—FIBERGLASS

1984 CONVENTIONAL ADVANCEMENTS

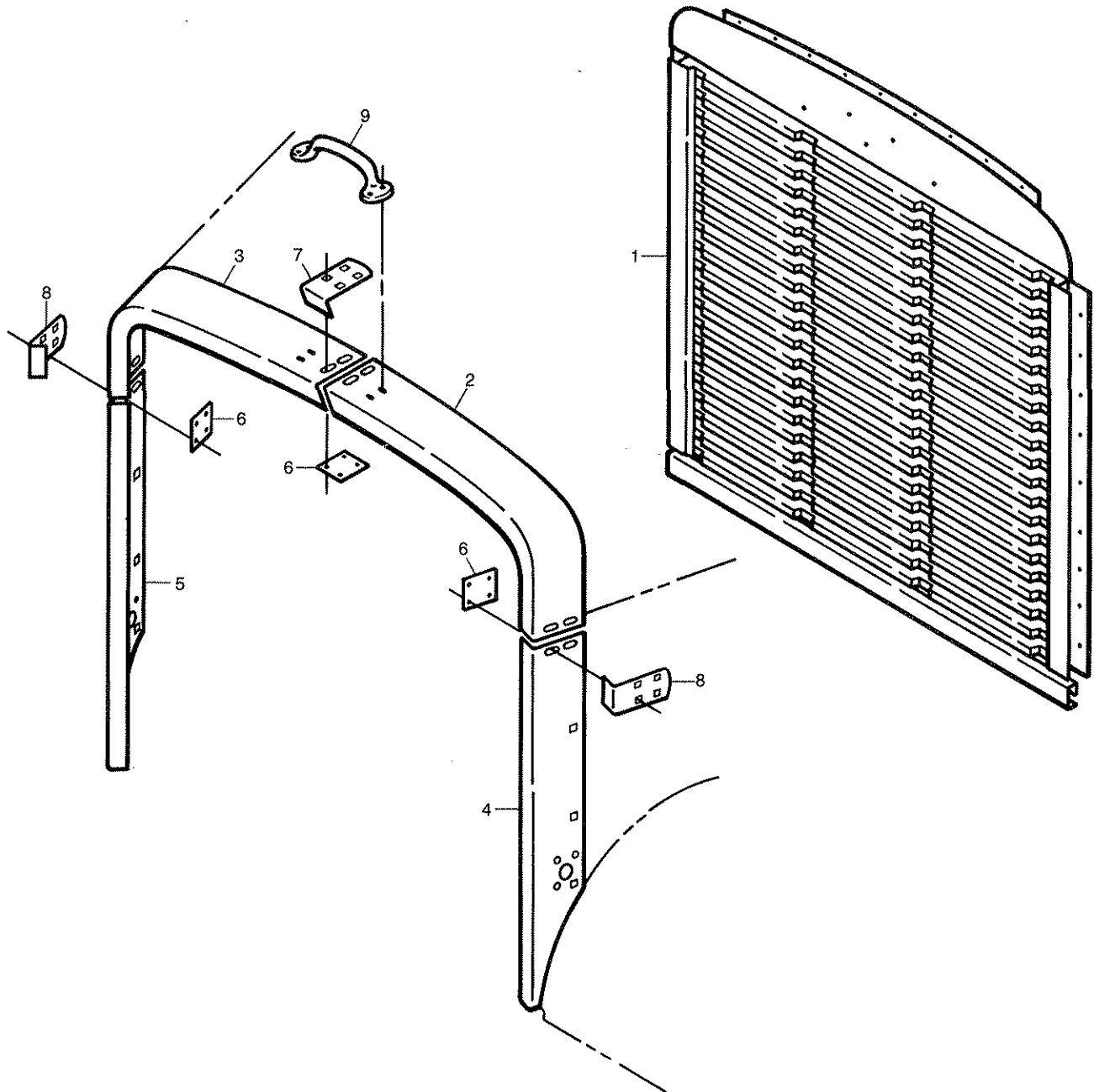
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL	STD ¹ w/o pin	HD ² w/o pin	STD ³ w/ pin	HD ⁴ w/o pin
B	31	1	17-10138-001	Right Hood Support Bracket	•				
B	32	1	17-10139-000	Left Hood Support Bracket	•				
B	33	1	17-10139-001	Right Hood Support Bracket	•				
A	34	2	17-10137-000	Adjusting Hood Bracket	•				
A	35	2	A17-09808-000	Hood Assembly Isolator	•				
A	36	2	23-11186-070	5/8 x 11 Threaded Rod	•				

- ¹ Fiberglass Hood, Standard Cab Without Center Mount Tow Pin
² Fiberglass Hood, Heavy-Duty Cab Without Center Mount Tow Pin
³ Fiberglass Hood, Standard Cab With Center Mount Tow Pin
⁴ Fiberglass Hood, Heavy-Duty Cab With Center Mount Tow Pin

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1984 CONVENTIONAL ADVANCEMENTS

GRILLE AND BEZEL ASSEMBLY



GRILLE AND BEZEL ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB		
					ALL	Aluminum Hood	Fiberglass Hood
A	1	1	A17-10147-000	Grille Assembly	•		
A	2	1	17-09535-000	Left Shell Top Grille	•		
A	3	1	17-09535-001	Right Shell Top Grille	•		
A	4	1	17-10128-002	Left Shell Top Grille		•	
A	5	1	17-10128-003	Right Shell Top Grille		•	
A	4	1	17-10128-000	Left Shell Top Grille			•
A	5	1	17-10128-001	Right Shell Top Grille			•
A	6	3	17-09564-000	Splice Plate	•		
A	7	1	17-09570-000	Splice Plate Cover	•		
A	8	2	17-09571-000	Splice Plate Cover	•		
A	9	1	22-09605-001	Polished Grab Handle	•		

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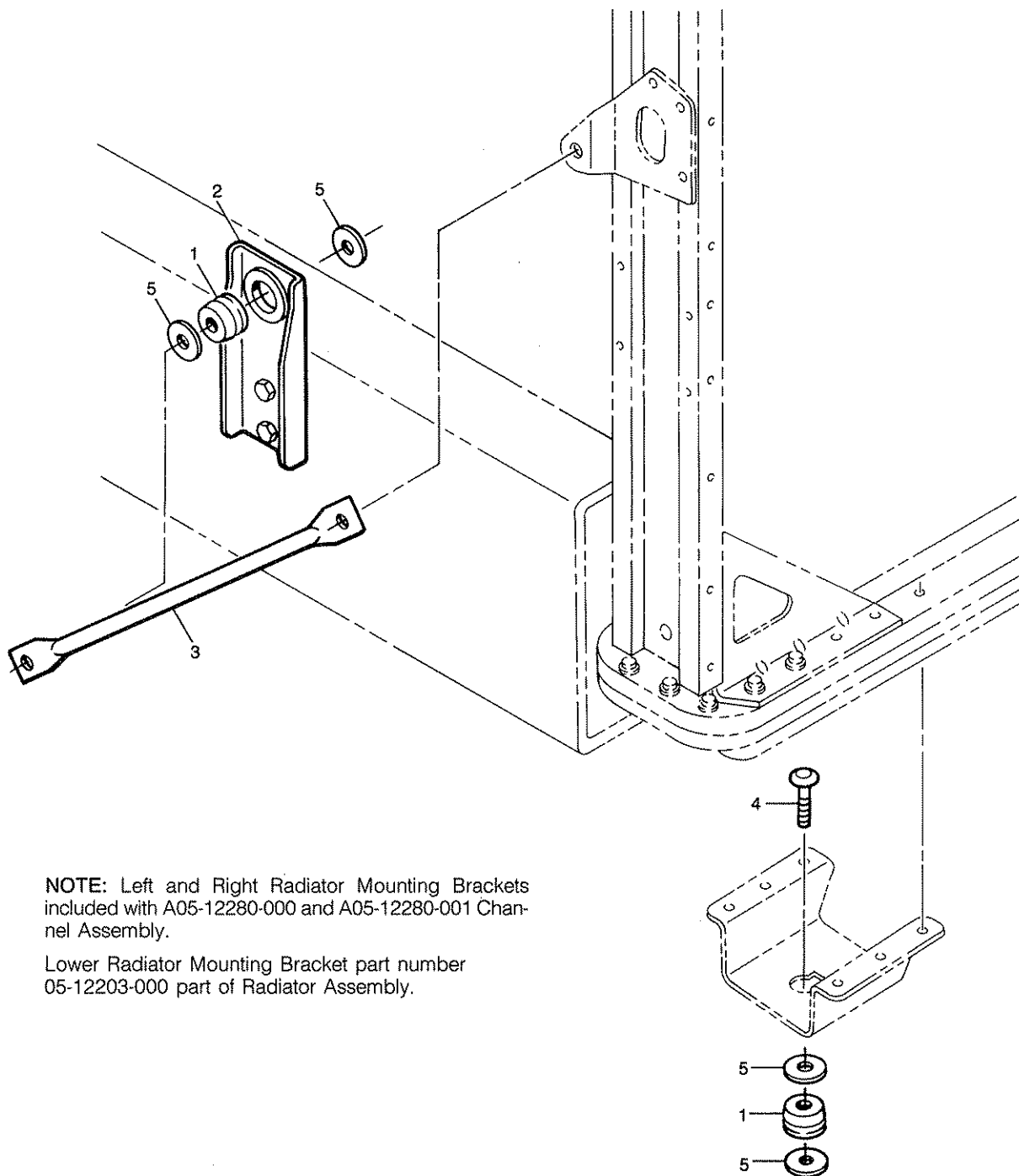
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1984 CONVENTIONAL ADVANCEMENTS

RADIATOR MOUNTING



NOTE: Left and Right Radiator Mounting Brackets included with A05-12280-000 and A05-12280-001 Channel Assembly.

Lower Radiator Mounting Bracket part number 05-12203-000 part of Radiator Assembly.

RADIATOR MOUNTING

1984 CONVENTIONAL ADVANCEMENTS

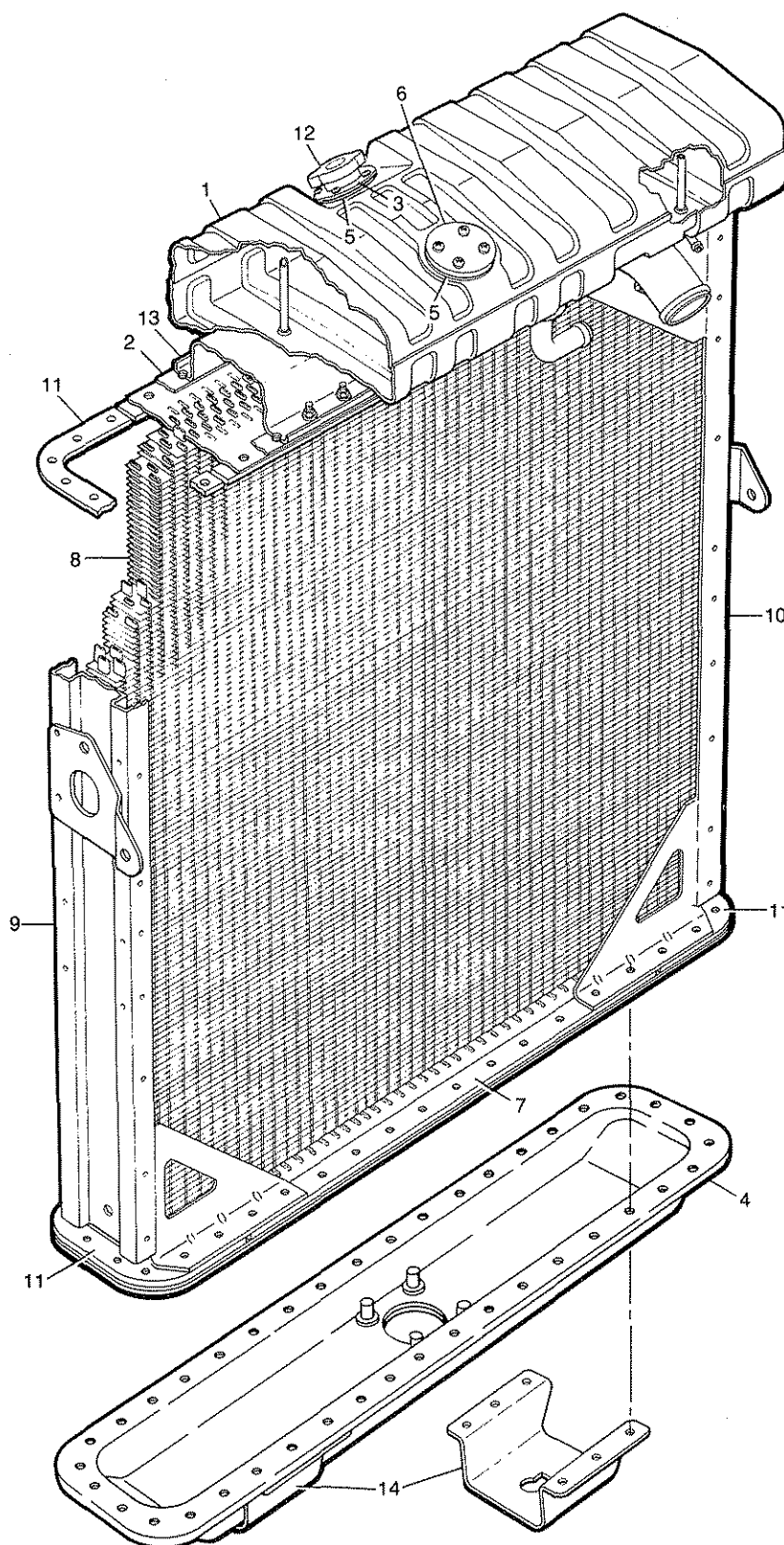
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A	1	4	LOR/CB1121 4	Rubber Adaptor Mount	•				
A	2	2	A05-12087-000	Bracket Frame	•				
A	3	2	05-12498-000	Radiator Brace	•				
B	4	2	23-11423-225	Carriage Bolt	•				
B	5	8	23-09012-013	Washer	•				

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RADIATOR ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION			
					ALL	A*	B*
A		1	A05-12884-001	Radiator Assembly		•	
A		1	A05-12884-003	Radiator Assembly			•
				<i>Radiator Assembly Parts:</i>			
B	1	1	A05-12672-000	* Top Tank Assembly	•		
A	2	2	05-12289-000	* Gasket Radiator	•		
B	3	1	A05-12316-000	* Neck Filler Assembly	•		
B	4	1	A05-12790-000	* Outlet Tank Assembly	•		
A	5	2	05-12270-000	* Gasket Filler	•		
C	6	1	05-12260-000	* Plate Cover Filler	•		
C	7	4	05-12207-000	* Bar Header	•		
B	8	1	EXO/1S934701	* 10 Fin, 3 Row Core Assembly		•	
B	8	1	EXO/1S934801	* 10 Fin, 4 Row Core Assembly			•
B	9	1	A05-12776-000	* Left Channel Assembly	•		
B	10	1	A05-12776-001	* Right Channel Assembly	•		
B	11	4	05-12295-000	* Horseshoe Plate	•		
A	12	1	STN/AAX0615	* 10 PSI Cap Radiator	•		
C	13	1	05-12499-000	* Bolting Bar	•		
B	14	2	05-12203-000	* Lower Radiator Support	•		

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

* Radiator assembly used with the following engines:

A

Mfr	Series	Horsepower	Remarks
Cummins	NTC Series	350 hp	Big Cam III
Caterpillar	3306 PCTA	270 hp	w/o Brake Saver
Caterpillar	3406	330/350 hp	w/o Brake Saver

B

Mfr	Series	Horsepower	Remarks
Cummins	NTC Series	400 hp	Big Cam III
Caterpillar	3406	360/400 hp	w/o Brake Saver

Please refer to Freightliner Parts Book for any other engine models.



NOTE: Reference No. 17 denotes installation area, however, actual part is not shown.

COMMON PARTS EXTERNAL

1984 CONVENTIONAL ADVANCEMENTS

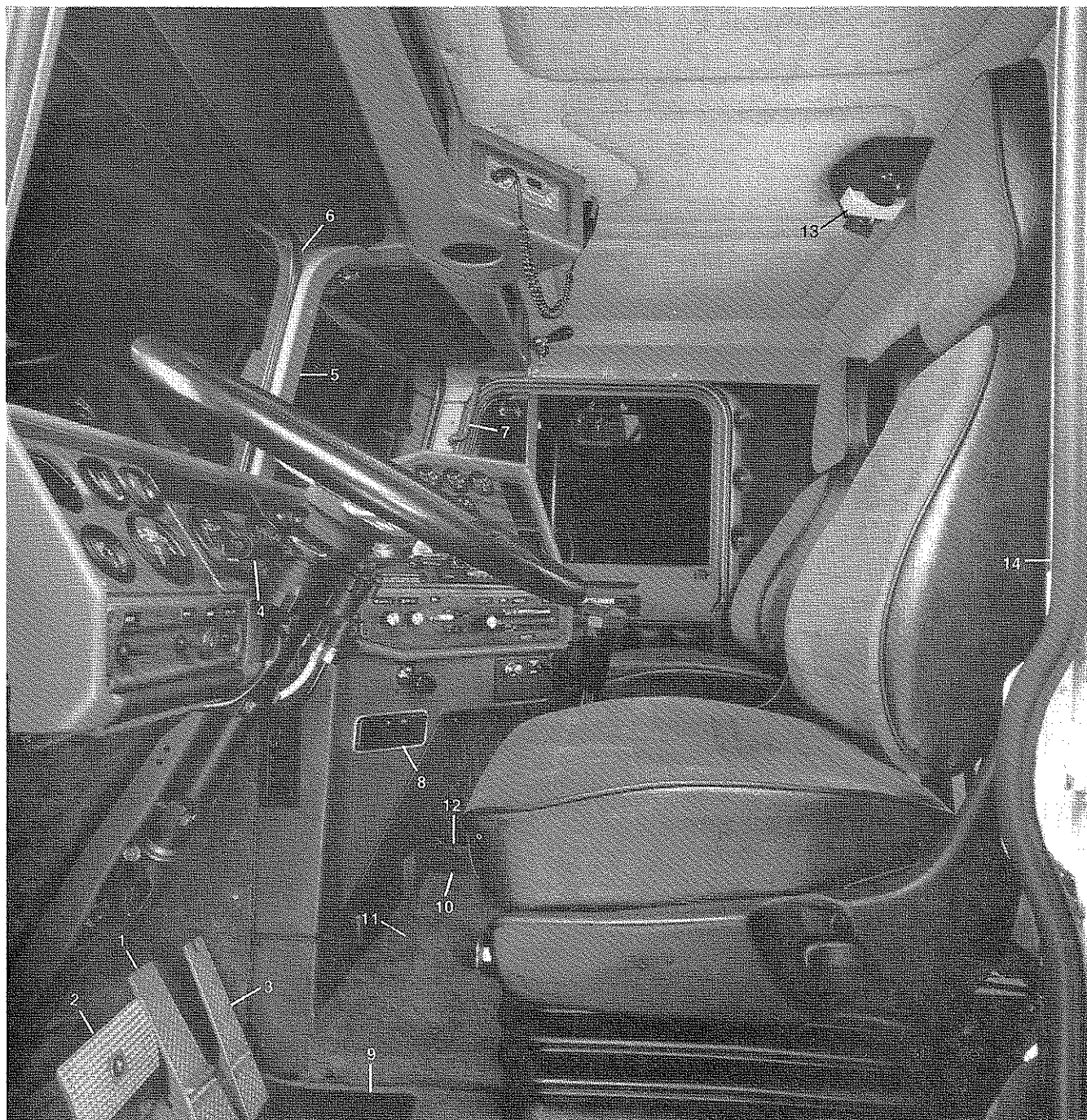
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A	1	2	DTZ/4 75001	Turn Signal Lights	•				
A	2	5	SIG/1340AY106	Marker Lights	•				
A	3	2	TL/18305Y	Side Reflectors	•				
A	4	1	GRV/1700 3	Air Horn	•				
A	5	2	GRO/716P	Rear View Mirror Head (Plain)	•				
B	5	2	GRO/716PH	Rear View Mirror Head (Heated Plain)	•				
A	5	2	GRO/716S	Rear View Mirror Head (SS)	•				
A	5	2	GRO/716SH	Rear View Mirror Head (SS Heated)	•				
A	6	1	PRU/MX409A	Visibility Mirror	•				
A	7	2	SPR/4139 16BW	Wiper Arm	•				
A	8	2	AND/18969	Wiper Blades	•				
A	9	2	18-16495-411	Side Grab Handle Tube	•				
A	10	4	18-10960-008	Top, Side Handle Bracket	•				
A	11	2	18-10960-009	Bottom, Side Handle Bracket	•				
A	12	4	18-15887-000	Grp Handle Gaskets	•				
A	13	1	04-13306-000	Exhaust Shield	•				
C	14	2	18-22200-000	Windshield Glass (Plain)	•				
C	14	2	18-22200-001	Windshield Glass (Tinted)	•				
B	15	2	18-22326-000	Windshield Rubber Seal	•				
A	16	1	22-09605-001	Front Grab Handle (Hood)	•				
A	17	1	A22-25029-004	Front License Plate Bracket (NS)	•				
A	18	1	A06-14040-000	Left, Std Dual Rectangular Headlight	•				
A	19	1	A06-14040-001	Right, Std Dual Rectangular Headlight	•				
A	18	1	A06-14040-012	Left, Dual Rect. Headlight (Halogen)	•				
A	19	1	A06-14010-013	Right, Dual Rect. Headlight (Halogen)	•				
A	20	1	18-21394-000	Front Nameplate (Logo)	•				
A	21	2	18-21270-000	Side Nameplate (Logo)	•				
A	22	2	EBR/10 9689VU	Latch Hood	•				
A	NS	1	GRO/01-5290-75	Left, Stop and Tail Lights	•				
A	NS	1	GRO/01-5291-75	Right, Stop and Tail Lights	•				

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



COMMON PARTS INTERIOR

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A	1	1	12-11910-000	Brake Pedal	•				
A	2	1	02-09107-000	Clutch Pedal	•				
A	3	1	01-10665-004	Throttle Pedal	•				
A	4	1	GRO/01-4806-75	Turn Signal Switch	•				
C	5	1	18-18979-006	Windshield Post Cover (Brown)	•				
C	5	1	18-18979-007	Windshield Post Cover (Black)	•				
A	6	2	22-24648-000	Sun Visor Clip	•				
B	7	1	A18-19194-000	Right, Inside Grab Handle	•				
A	NS	2	18-19877-001	Door Striker	•				
A	NS	2	AVA/28512	Shim Door Striker	•				
A	8	1	GRM/S23ARRTPS	Ashtray	•				
B	9	1	A18-21328-000	Left, Rubber Floor Mat	•				
B	10	1	A18-21329-000	Right, Rubber Floor Mat	•				
B	11	1	18-20366-002	Center Rubber Floor Mat	•				
A	12	2	18-19790-000	Sill Door Frame	•				
A	13	1	KD/534 2 5 073	Dome Light	•				
A	14	2	18-22763-000	Door Seals	•				

SAC = STOCK ACTIVITY CODE

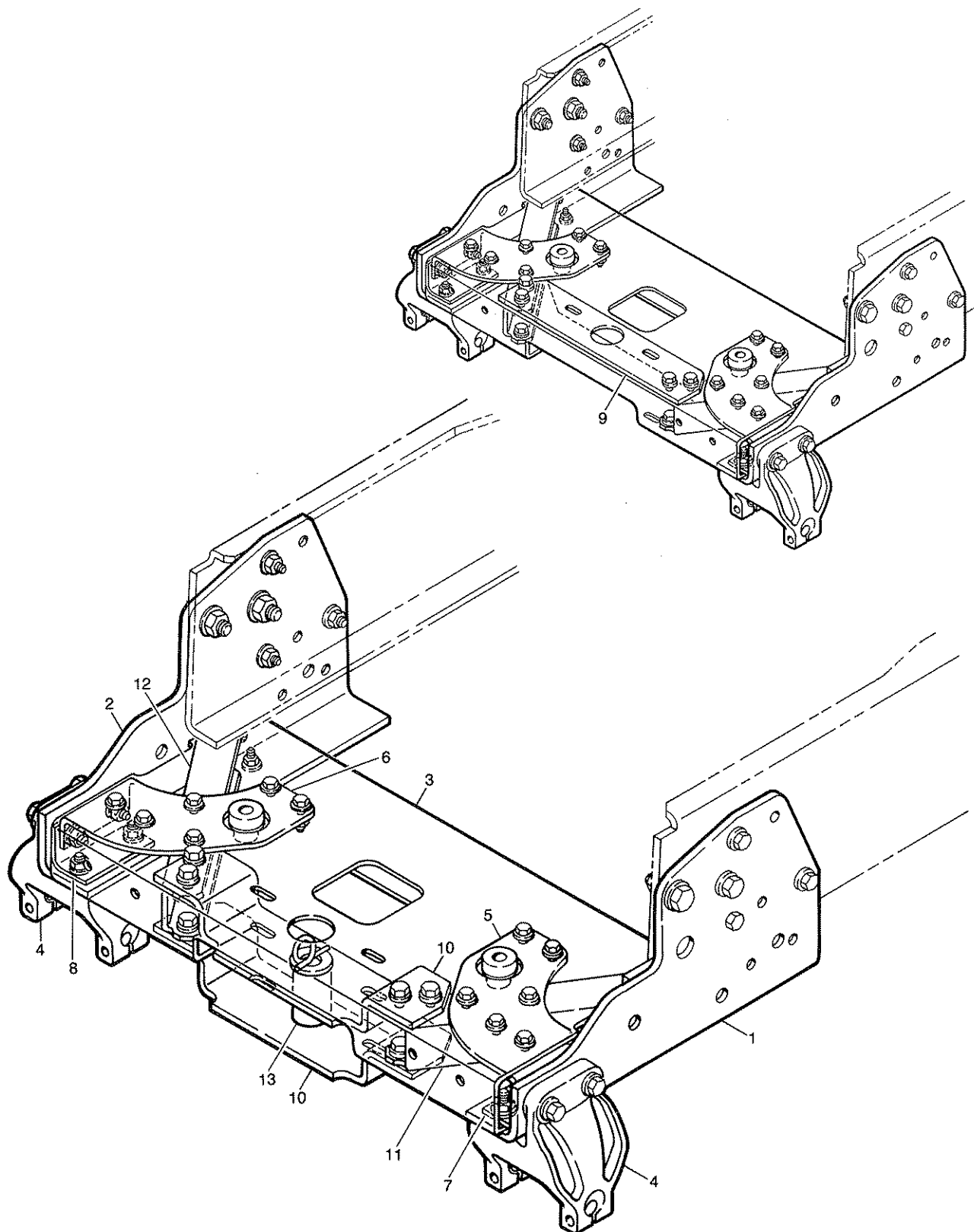
A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

1984 CONVENTIONAL ADVANCEMENTS

FORWARD FRONT FRAME



FORWARD FRONT FRAME

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION			
					ALL	Without Pin ¹	With Pin ²
C		1	A15-12143-002	Forward Frame		•	
C		1	A15-12143-003	Forward Frame		•	
				<i>Forward Frame Assembly Parts:</i>			
B	1	1	15-12078-000	* Left Frame Extension	•		
B	2	1	15-12078-001	* Right Frame Extension	•		
A	3	1	A15-12099-000	* Crossmember Assembly	•		
B	4	2	15-12691-000	* Front Suspension Bracket	•		
B	5	1	A15-12136-000	* Left Bracket Crossmember Assembly	•		
B	6	1	A15-12136-001	* Right Bracket Crossmember Assembly	•		
C	7	1	A15-12137-000	* Left Bracket Extension Assembly	•		
B	8	1	A15-12137-001	* Right Bracket Extension Assembly	•		
C	9	1	15-12097-000	* Support Hood Bracket		•	
B	10	2	21-09836-001	* Housing Plate Tow Pin		•	
B	11	1	A21-09859-000	* Left Reinforced Tow Pin Assembly		•	
B	12	1	A21-09859-001	* Right Reinforced Tow Pin Assembly		•	
B	13	1	A21-20014-001	Tow Pin Assembly		•	

¹ Without Front Tow Pin, Aluminum or Steel Frame Rail, Front Axle, Forward Position

² With Front Tow Pin, Aluminum or Steel Frame Rail, Front Axle Forward Position

SAC = STOCK ACTIVITY CODE

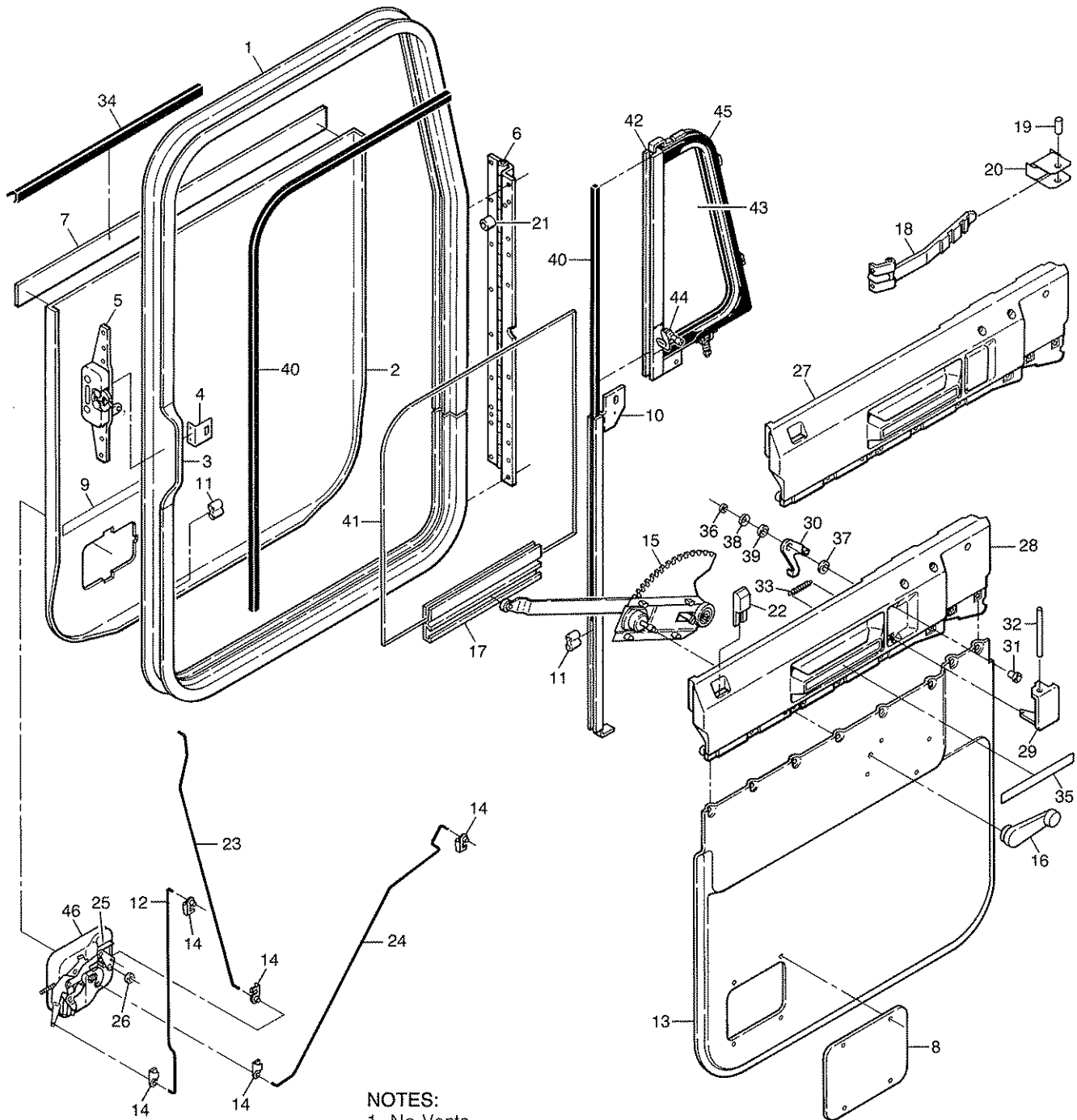
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 CONVENTIONAL ADVANCEMENTS

LEFT DOOR ASSEMBLY



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 90° Door Check
5. Door Sill—Saddle Color
6. No Insulation

LEFT DOOR ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A		1	B18-23194-010	Left Door and Frame	•				
B	—		A18-22775-000	Left Hand Door Assembly:					
C	1	1	18-17386-000	* Cab Door Frame	•				
C	2	1	18-17947-003	* Outside Skin Panel	•				
C	3	1	18-17736-002	* Support Seal Bracket	•				
C	4	1	18-18226-000	* Window Sill Angle Mount	•				
A	5	1	18-18244-002	* Door Frame Hinge	•				
B	6	1	A18-20355-000	* Outer Rail Belt Hinge					
C	7	1	18-19557-000	* Access Cover					
B	8	1	A18-17429-000	* Lower Guide Window Assemb.					
B	9	1	18-16146-008	* Inner Door Panel					
A	10	1	A18-17847-000	Left, Assembly Door Latch					
C	11	1	18-20932-000	Urethane Tape					
C	12	2	18-18239-000	Window Stop Blocks					
A	13	1	18-17999-000	Release Latch Rod					
A	14	6	AVA/27801	Rod Clip					
A	15	1	A18-16142-000	Left Window Assembly Regulator					
A	16	1	A18-18557-001	Window Assembly Crank					
B	17	1	18-17963-000	Window Lift Channel					
A	NS	1	18-22763-000	Door Weatherstrip*					
A	18	1	A18-17945-000	Arm					
A	19	1	18-23386-000	Door Latch Bearing Bushing					
A	20	1	A22-09427-000	Door Check Latch Assembly	•				
B	21	1	18-20357-000	Stop Block	•				
B	22	1	18-17409-000	Door Lock Button	•				
A	23	1	18-23504-000	Lock Rod	•				
B	24	1	18-17997-002	Latch Rod	•				
A	25	1	18-14569-001	Door Lock Retainer	•				
B	26	1	23-10298-025	Retainer Ring	•				
A	27	1	A18-21717-002	Window Sill Assembly	•				
				Window Sill Assembly Parts:					
A	28	1	A18-21720-002	* Left Window Sill Saddle	•				
A	29	1	18-17247-000	* Left Release Handle	•				

* Installed on Door Frame

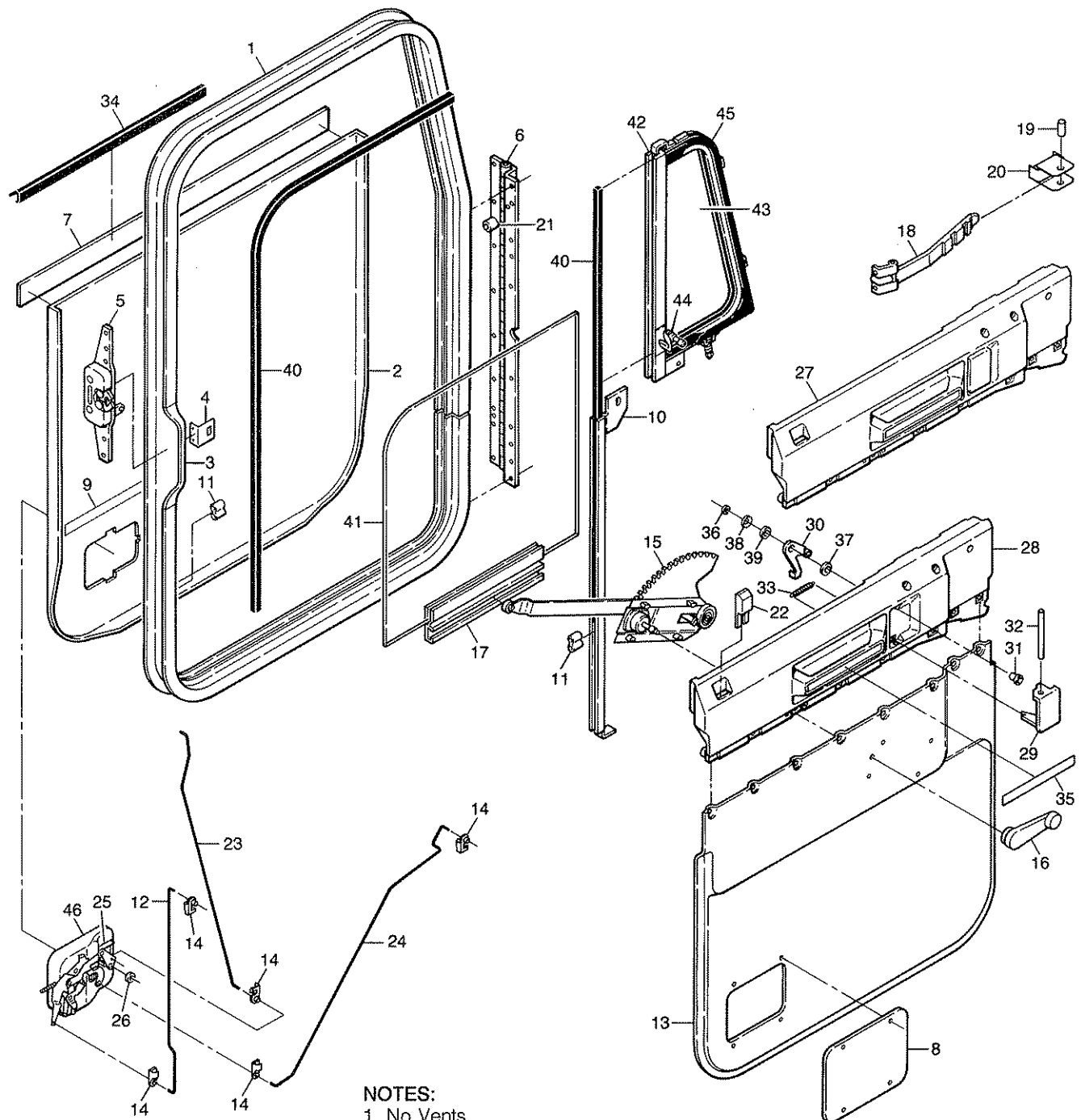
SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

5
6
10
8
appear to be
mis numbered
9-4-80



1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 90° Door Check
5. Door Sill—Saddle Color
6. No Insulation

LEFT DOOR ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
C	30	1	18-17981-000	* Bellcrank Linkage	•				
C	31	1	18-17985-000	* Bellcrank Stud Pivot	•				
B	32	1	18-19193-000	* Pivot Handle Release	•				
B	33	1	18-19955-000	* Stainless Spring Return	•				
B	34	1	18-17962-000	* Weatherstrip Belt	•				
B	35	1	18-18956-000	* Door Handle Nameplate	•				
A	36	1	WKI/5100-50	* Retainer Ring	•				
C	37	1	SSO/5606-44-025	* Washer	•				
C	38	1	SSO/5702-157-060	* Retainer Washer	•				
C	39	1	SSO/5804-65-1	* Crescent Washer	•				
A	NS	1	18-19789-000	Door Sill Plate Thread	•				
A	40	1	18-19542-000	Glass Channel Rod	•				
C	41	1	18-17450-001	Door Glass (Tinted)	•				
A	42	1	A18-17428-002	Left Window Assembly Vent	•				
				<i>Left Window Assembly Parts:</i>					
A	43	1	EXC/104-006514	Tinted Glass	•				
A	44	1	EXC/182-002642	Left Handle	•				
B	45	1	EXC/120-006516L	Left Weatherstrip	•				
A	46	1	AVA/43043	Left Exterior Handle	•				

SAC = STOCK ACTIVITY CODE

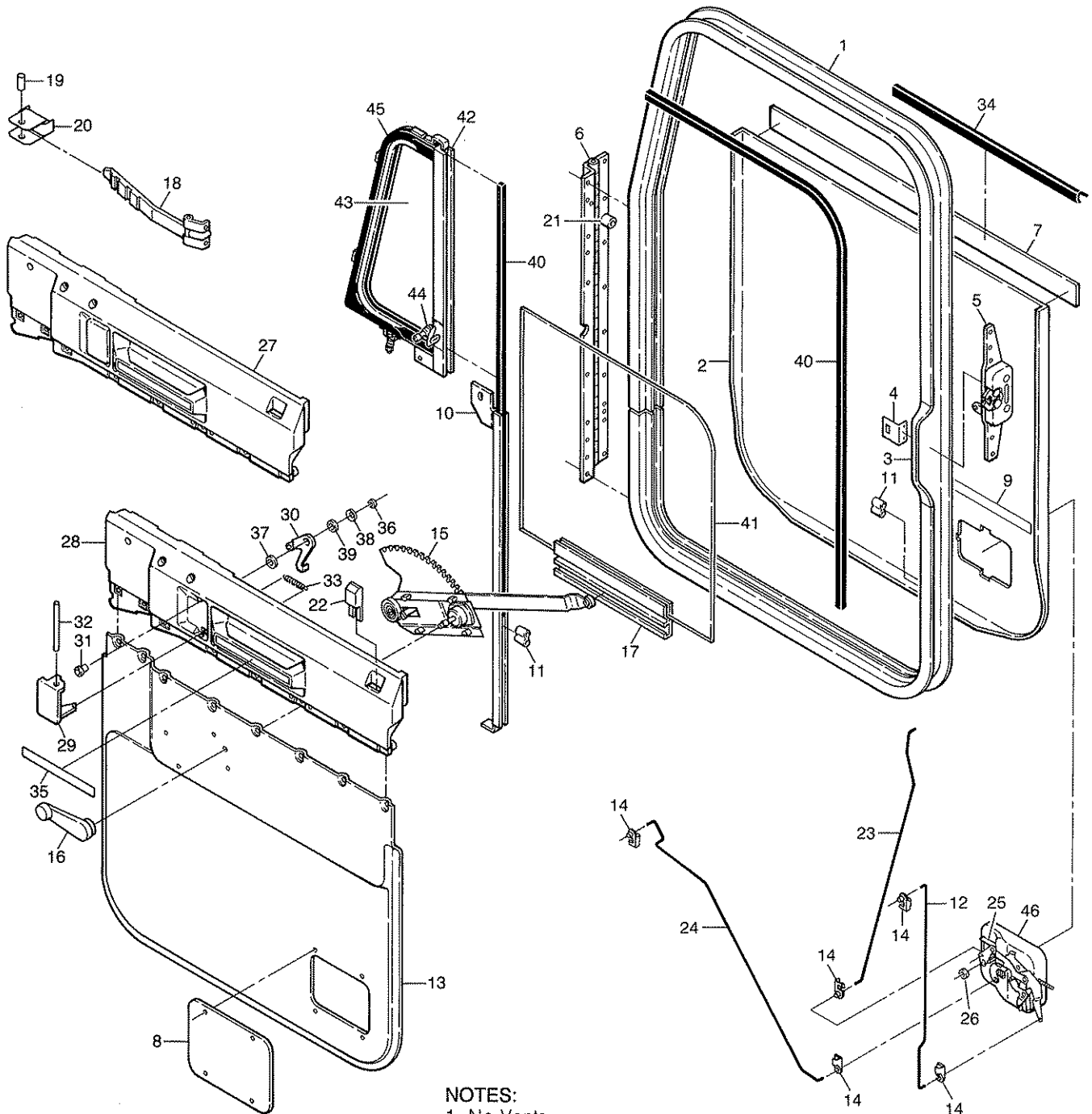
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 CONVENTIONAL ADVANCEMENTS

RIGHT DOOR ASSEMBLY



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 180° Door Check
5. Door Sill—Saddle Color
6. No Insulation

RIGHT DOOR ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
A		1	B18-23195-024	Right Door and Frame	•				
B	—		A18-22775-001	Right Hand Door Assembly:					
C	1	1	18-17386-001	* Cab Door Frame	•				
C	2	1	18-17947-004	* Outside Skin Panel	•				
C	3	1	18-17736-003	* Support Seal Bracket	•				
C	4	1	18-18226-000	* Window Sill Angle Mount	•				
A	5	1	18-18244-002	* Door Frame Hinge	•				
B	6	1	A18-20355-001	* Outer Rail Belt	•				
C	7	1	18-19557-000	* Access Cover	•				
C	8	1	A18-17429-001	* Lower Guide Window Assembly	•				
B	9	1	18-16146-009	* Inner Door Panel	•				
A	10	1	A18-17847-001	Right Assembly Door Latch	•				
C	11	1	18-20932-000	Urethane Tape	•				
C	12	2	18-18239-000	Window Stop Blocks	•				
A	13	1	18-17999-000	Release Latch Rod	•				
A	14	6	AVA/27801	Rod Clip	•				
A	15	1	A18-16142-001	Right Window Assembly Regulator	•				
A	16	1	A18-18557-001	Window Assembly Crank	•				
B	17	1	18-17963-000	Window Lift Channel	•				
A	NS	1	18-22763-000	Door Weatherstrip*	•				
A	18	1	A18-23385-000	Arm, Door Check	•				
A	19	1	18-23386-000	Door Check Bearing Bushing	•				
A	20	1	A22-09427-000	Door Check Latch Assembly	•				
B	21	1	18-20357-000	Stop Block	•				
A	22	1	18-17409-000	Door Lock Button	•				
B	23	1	18-23504-001	Lock Rod	•				
B	24	1	18-17997-003	Latch Rod	•				
A	25	1	18-14569-001	Door Lock Retainer	•				
B	26	1	23-10298-025	Retainer Ring	•				
A	27	1	A18-21717-003	Window Sill Assembly	•				
				Window Sill Assembly Parts:					
B	28	1	A18-21720-003	* Right Window Sill Saddle	•				
B	29	1	18-17247-001	* Right Release Handle	•				

* Installed on Door Frame

SAC = STOCK ACTIVITY CODE

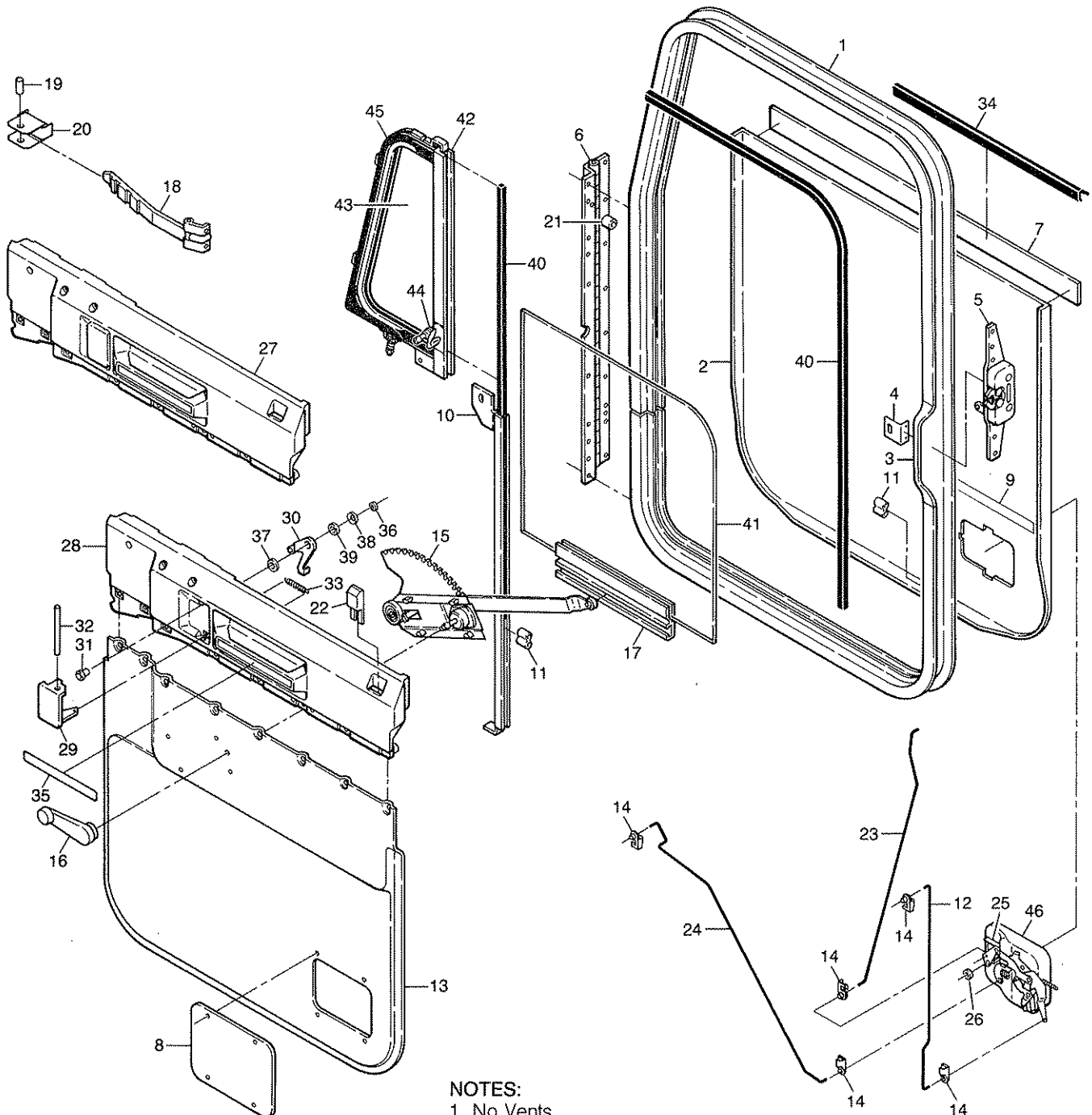
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 CONVENTIONAL ADVANCEMENTS

RIGHT DOOR ASSEMBLY



NOTES:

1. No Vents
2. Crank Type Windows
3. Tinted Glass—Both Window and Vent
4. 90° Door Check
5. Door Sill—Saddle Color
6. No Insulation

RIGHT DOOR ASSEMBLY

1984 CONVENTIONAL ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF CAB				
					ALL				
C	30	1	18-17981-001	* Bellcrank Linkage	•				
C	31	1	18-17985-000	* Bellcrank Stud Pivot	•				
B	32	1	18-19193-000	* Pivot Handle Release	•				
B	33	1	18-19955-000	* Stainless Spring Return	•				
B	34	1	18-17962-000	* Weatherstrip Belt	•				
B	35	1	18-18956-000	* Door Handle Nameplate	•				
A	36	1	TRU/5133-50	* Retainer Ring	•				
C	37	1	SSO/5606-44-025	* Washer	•				
C	38	1	SSO/5702-157-060	* Retainer Washer	•				
C	39	1	SSO/5804-65-1	* Crescent Washer	•				
A	NS	1	18-19789-000	Door Sill Plate Thread	•				
A	40	1	18-19542-000	Glass Channel Rod	•				
C	41	1	18-17450-001	Door Glass (Tinted)	•				
A	42	1	A18-17428-003	Right Window Assembly Vent	•				
				<i>Right Window Assembly Parts:</i>					
A	43	1	EXC/104-006514	Tinted Glass	•				
A	44	1	EXC/182-000813	Right Handle	•				
B	45	1	EXC/120-006515R	Right Weatherstrip	•				
A	46	1	18-17409-000	Door Lock Button	•				

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

TABLE OF CONTENTS

1984 SLEEPER BOX ADVANCEMENTS

	Page	Effective Date
Introduction	1	3/88 ★
Sleeper Box 40 and 60 Walk-In	2	3/88 ★
	3	3/88 ★
	4	3/88 ★
	5	3/88 ★
	6	3/88 ★
	7	3/88 ★
	8	3/88 ★
	9	3/88 ★

★ Recent Change

INTRODUCTION

1984 SLEEPER BOX ADVANCEMENTS



The following pages will assist in identifying fundamental Sleeper Box parts on the 1984 advancement truck. These pages don't contain the complete list of parts that comprise the Sleeper Boxes; for example, items such as mattresses, dome lights, shelves, and sleeper curtains have been omitted.

It does contain those parts that are likely to become damaged as a result of impact. These pages are not meant to replace your Freightliner Master Parts Book; It is to be used in conjunction with your present micro-filmed Freightliner Master Parts Book.

The part numbers shown on these pages are the common parts used in production beginning in February 1984 to present. They cover the 1984 Sleeper Boxes

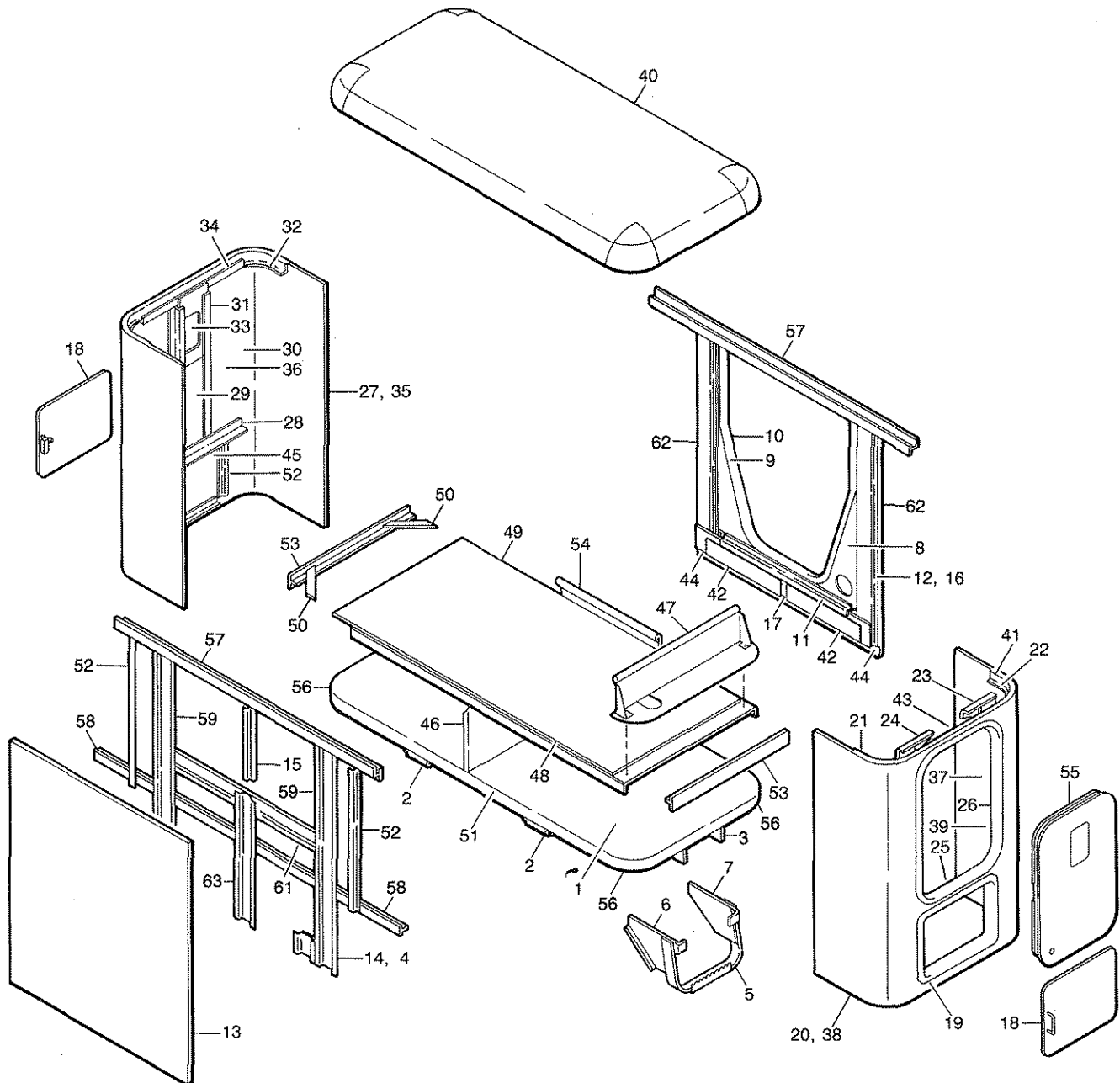
Advancement for both the 40" and 60" Walk in Sleeper, with 41" bunk right hand access door, air conditioner and heater.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Reference numbers can portray more than one part. Therefore, it is important that identical reference numbers be checked with the part number description to verify correct part.

1984 SLEEPER BOX ADVANCEMENTS

SLEEPER BOX 40 AND 60 WALK-IN



SLEEPER BOX 40 AND 60 WALK-IN

1984 SLEEPER BOX ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF SLEEPER BOX				
					ALL	40"¹	60"²		
C	1	1	A22-27126-002	Deck Assembly		•			
				<i>Deck Assembly Parts:</i>					
C	NS	1	22-27127-002	* Deck Sleeper Box		•			
C	NS	2	A22-24382-000	* Mount Assembly		•			
C	NS	2	22-17424-000	* Bracket Locator		•			
C	3	4	22-26499-001	* Angle Step Mounting		•			
C	56	4	22-17188-000	* Angle Corner		•			
C	2	1	22-17190-003	* Channel		•			
C	2	1	22-17190-007	* Channel		•			
C	1	1	A22-27302-000	Sleeper Box Deck			•		
C	NS	2	A22-17409-000	Support Sleeper Mount		•			
B	5	1	A22-28952-000	Loop Sleeper Step	•				
B	6	1	18-21163-000	Bracket Mounting Step	•				
B	7	1	18-21163-001	Bracket Mounting Step	•				
C		1	B22-25974-006	Skin Assembly Front		•			
				<i>Front Skin Assembly Parts:</i>					
C	8	1	22-25315-005	* Front Skin		•			
A	9	1	E22-22044-000	* Walk-in Boot Frame		•			
A	10	1	E22-22045-000	* Support Angle		•			
C	11	1	E22-22624-000	* Zee Strip		•			
C	12	1	E22-23405-000	* Forward Frame Assembly		•			
C	62	2	22-17190-009	† Channel Upright	•				
A	57	1	18-11523-000	† Beam Top	•				
C		1	B22-25974-005	Rear Skin Assembly		•			
				<i>Rear Skin Assembly Parts:</i>					
B	13	1	22-25315-001	* Rear Skin		•			
C	14	1	A22-29411-000	* Rear Frame Assembly		•			
A	57	1	18-11523-000	† Beam Top	•				
C	58	1	22-25890-000	† Tee Support Bunk	•				
B	59	2	22-17190-004	† Channel Upright	•				
C	52	2	22-25882-000	† Zee Upright	•				
B	61	1	18-16095-000	† Channel Cross	•				
C	15	1	18-10946-008	* Upholstery Strip	•				

¹ 40" Sleeper Box, Right Hand Access Door With A/C and Heater, Walk-in Opening, Painted Vent

² 60" Sleeper Box, Right Hand Access Door, Bunk Size 41" With A/C and Heater, Walk-in Opening, Painted Vent

* Break Down of Assembly

† Break Down of Sub-Assembly

SAC = STOCK ACTIVITY CODE

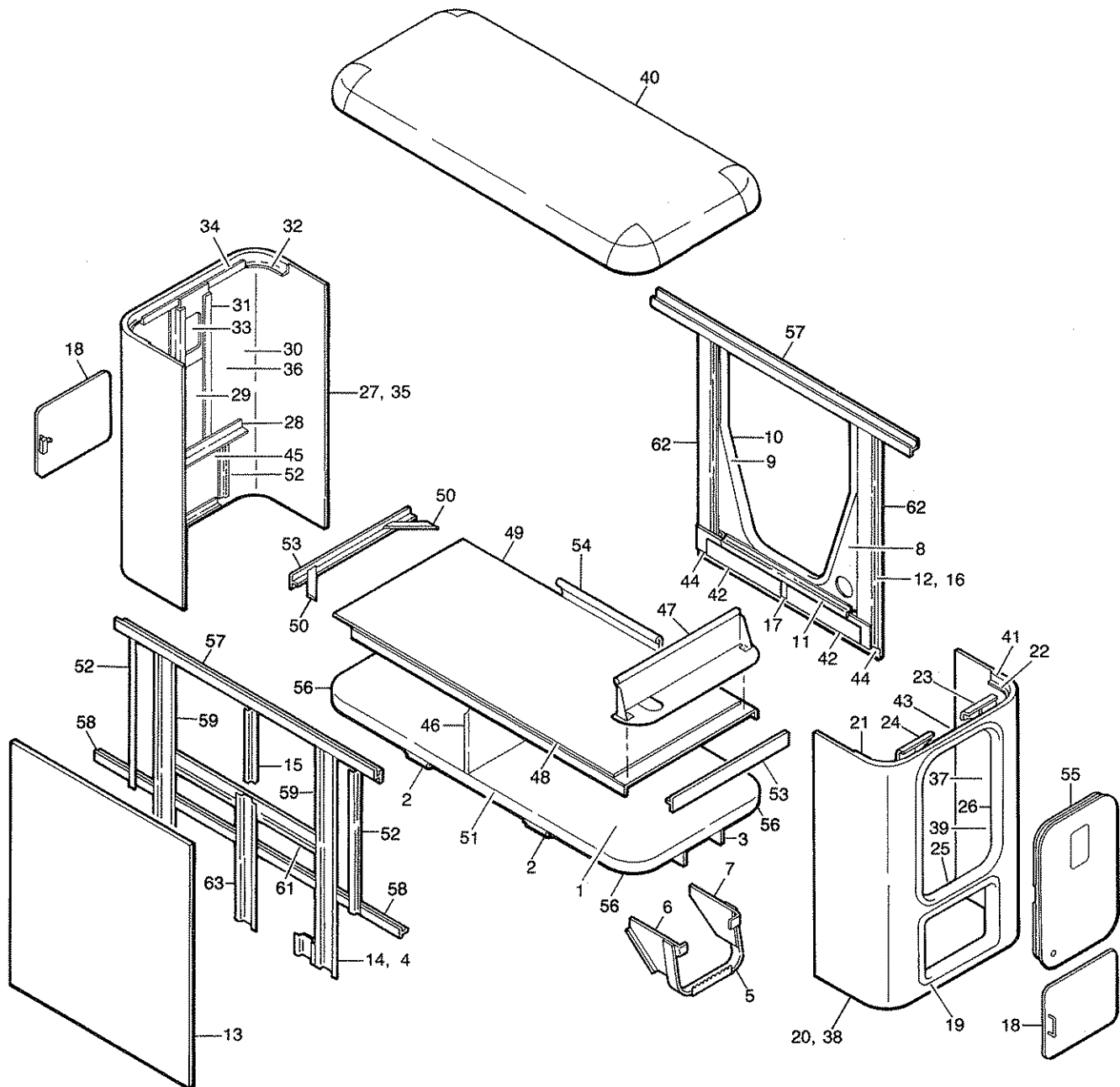
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 SLEEPER BOX ADVANCEMENTS

SLEEPER BOX 40 AND 60 WALK-IN



SLEEPER BOX 40 AND 60 WALK-IN

1984 SLEEPER BOX ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF SLEEPER BOX				
					ALL	40"¹	60"²		
C		1	B22-25975-000	Front Skin Assembly			•		
				<i>Front Skin Assembly Parts:</i>					
C	16	1	E22-25471-000	* Front Frame Assembly			•		
A	57	1	18-11523-000	† Beam Top	•				
B	59	2	22-17190-004	† Channel Upright	•				
C	8	1	22-25315-006	* Outer Skin Panel			•		
A	9	1	E22-22044-000	* Walk-in Boot Frame			•		
A	10	1	E22-22045-000	* Support Angle			•		
C	17	1	E22-21935-007	* Channel Tie			•		
C		1	B22-25975-001	Rear Skin Assembly			•		
				<i>Rear Skin Assembly Parts:</i>					
C	4	1	A22-29410-000	* Rear Frame Assembly			•		
C	58	1	22-25890-000	† Tee Support Bunk	•				
B	59	2	22-17190-004	† Channel Upright					
B	61	1	18-16095-000	† Channel Cross	•				
A	57	1	18-11523-000	† Beam Top	•				
C	63	1	E22-21935-001	† Channel Upright			•		
C	13	1	22-25315-007	* Outer Panel Skin			•		
C	15	1	18-10946-008	* Upholstery Strip			•		
C		1	B22-27755-001	Right Side Skin Assembly		•			
				<i>Right Skin Assembly Parts:</i>					
B	18	1	A22-29728-002	* Baggage Frame and Door		•			
B	19	1	22-25303-000	* Baggage Door Seal		•			
B	20	1	22-25317-003	* Right Side Skin		•			
B	21	1	18-17649-000	* Left Top Beam		•			
B	22	1	18-17649-001	* Right Top Beam		•			
B	23	2	18-18375-006	* Left Gusset		•			
C	25	1	22-25307-003	* Bunk Support Sleeper		•			
B	26	1	A22-25287-000	* Access Door Frame Assembly		•			
C		1	B22-27754-000	Left Side Skin Assembly		•			
				<i>Left Skin Assembly Parts:</i>					
B	18	1	A22-25286-000	* Baggage Door and Frame		•			
B	19	1	22-25303-000	* Baggage Door Seal		•			
B	27	1	22-25317-002	* Left Side Skin		•			
C	28	1	22-25458-002	* Support Angle Bunk		•			

¹ 40" Sleeper Box, Right Hand Access Door With A/C and Heater, Walk-in Opening, Painted Vent

² 60" Sleeper Box, Right Hand Access Door, Bunk Size 41" With A/C and Heater, Walk-in Opening, Painted Vent

* Break Down of Assembly

† Break Down of Sub-Assembly

SAC = STOCK ACTIVITY CODE

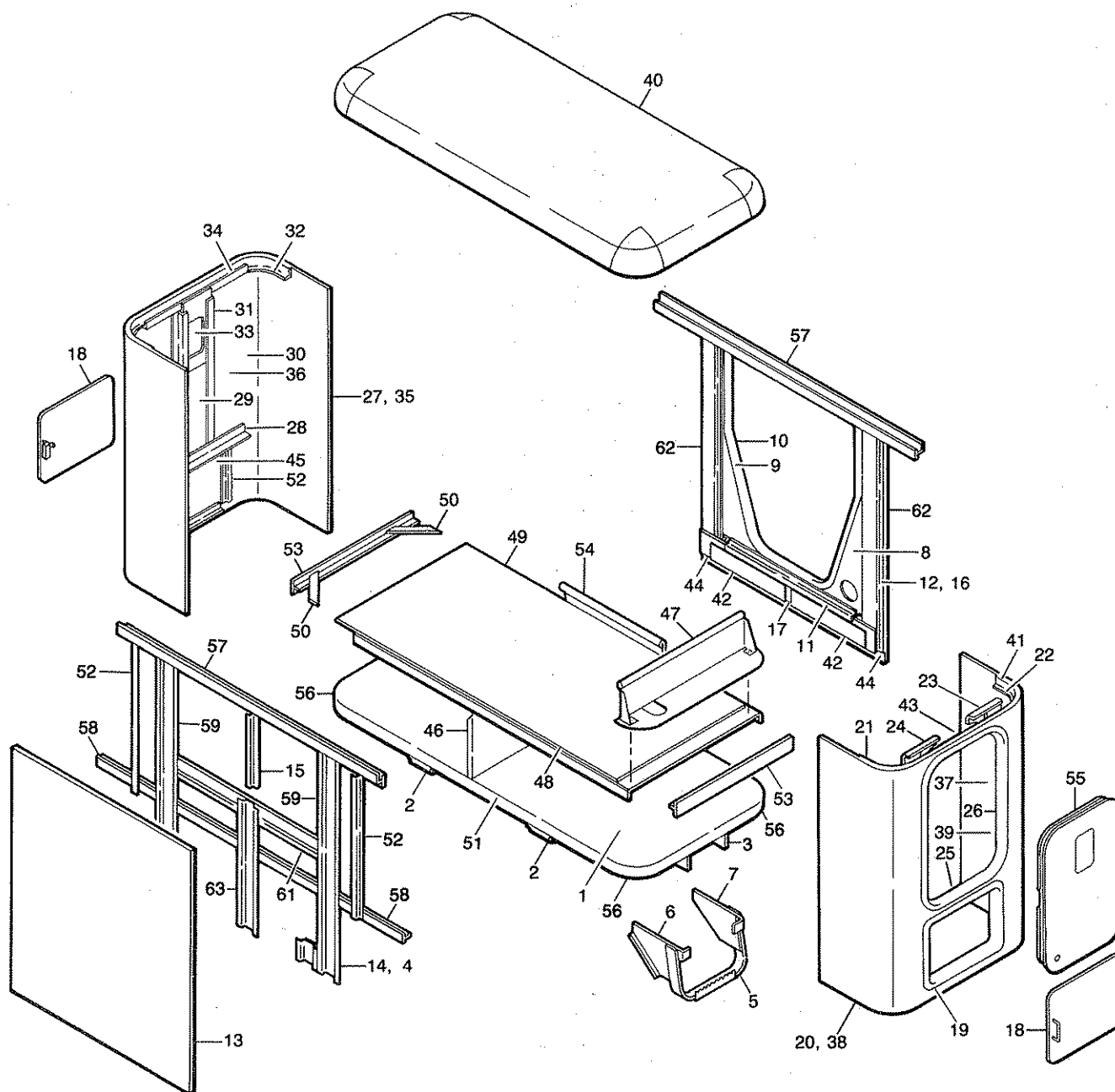
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1984 SLEEPER BOX ADVANCEMENTS

SLEEPER BOX 40 AND 60 WALK-IN



SLEEPER BOX 40 AND 60 WALK-IN

1984 SLEEPER BOX ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF SLEEPER BOX				
					ALL	40"¹	60"²		
C	29	1	22-25321-000	* Air Vent Mounting Plate		•			
C	30	2	22-25320-000	* Verticle Upholstery Strip		•			
C	31	2	22-25320-001	* Verticle Upholstery Strip		•			
C	32	1	22-27519-001	* Top Beam Assembly		•			
A	33	1	A18-11400-006	* Painted Vent		•			
C		1	B22-25984-004	Left Side Skin Assembly			•		
				<i>Left Skin Assembly Parts:</i>					
—	34	1	E22-25473-001	* Left Frame Assembly			•		
B	35	1	22-25475-004	* Left Outer Skin Panel			•		
C	36	1	22-25574-002	* Reinforced Skin			•		
B	18	1	A22-25286-000	* Baggage Door and Frame			•		
B	19	1	22-25303-000	* Baggage Door Seal			•		
A	33	1	A18-11400-006	* Painted Vent			•		
C	29	1	22-25321-000	* Air Vent Mounting Plate			•		
		1	B22-25984-005	Right Skin Assembly Sleeper			•		
				<i>Right Skin Assembly Sleeper Parts:</i>					
—	37	1	E22-25474-000	* Right Side Frame Assembly			•		
C	38	1	22-25475-005	* Outer Panel Skin			•		
C	39	1	22-25574-003	* Reinforced Skin			•		
C	18	1	A22-29728-002	* Baggage Door and Frame		•			
B	19	1	22-25303-000	* Baggage Door Seal			•		
B	22	1	18-17649-001	* Top Side Beam			•		
B	23	2	18-18375-006	* Left Gusset			•		
C	25	1	22-25307-003	* Support Bunk			•		
B	26	1	A22-25287-000	* Access Frame Assembly			•		
B	40	1	A22-25422-004	Roof Skin Assembly			•		
B	40	1	A22-25422-005	Roof Skin Assembly		•			
B	41	4	18-21922-000	Upholstery Strip		•			
C	42	2	18-21330-001	Backing Strip	•				
C	43	1	22-25297-000	Door Stiffener	•				
C	55	1	N22-27643-001	Sleeper Access Door	•				
A	NS	2	AVA/28512	Shims	•				
C	44	2	22-30570-000	Tie Plate			•		

¹ 40" Sleeper Box, Right Hand Access Door With A/C and Heater, Walk-in Opening, Painted Vent

² 60" Sleeper Box, Right Hand Access Door, Bunk Size 41" With A/C and Heater, Walk-in Opening, Painted Vent

* Break Down of Assembly

† Break Down of Sub-Assembly

SAC = STOCK ACTIVITY CODE

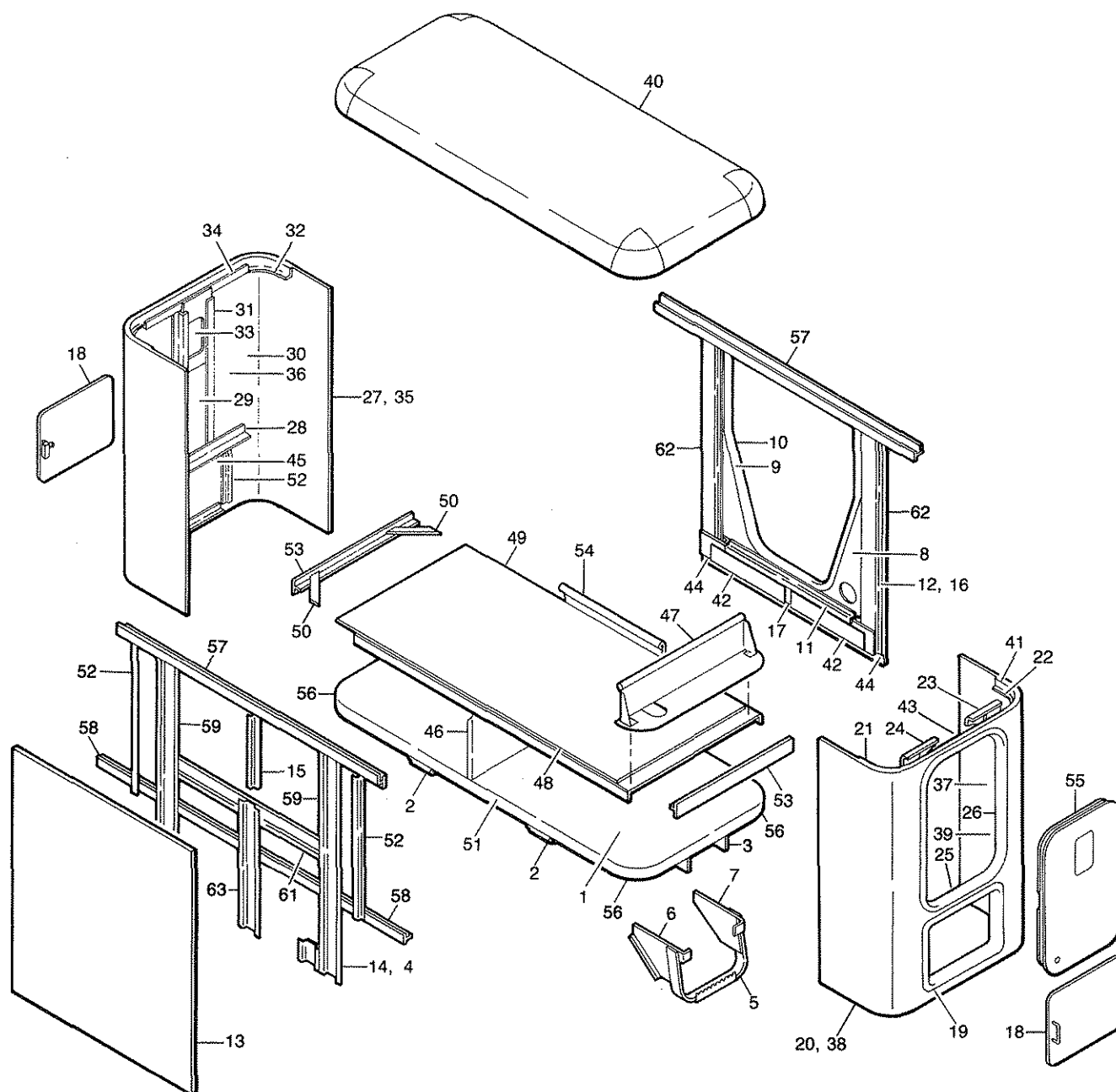
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1984 SLEEPER BOX ADVANCEMENTS

SLEEPER BOX 40 AND 60 WALK-IN



SLEEPER BOX 40 AND 60 WALK-IN

1984 SLEEPER BOX ADVANCEMENTS

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION	TYPE OF SLEEPER BOX				
					ALL	40" ¹	60" ²		
C	45	1	E22-25592-000	Left Reinforcement Plate		•			
B	51	3	22-17190-010	Channel Frame		•			
C	46	1	22-25736-000	Baggage Partition		•			
C	47	1	A22-27129-001	Tray Shoe Assembly		•			
C	48	1	22-26452-002	Sleeper Bunk Panel		•			
C	49	3	22-26452-003	Sleeper Bunk Panel		•			
C	50	2	22-25906-000	Trapezoid Bunk Tie		•			
C	52	2	22-25882-000	Zee Upright		•			
C	NS	1	22-25894-000	Support Angle Bunk		•			
C	NS	2	22-23564-001	Spacer Plate		•			
—		1	B22-25989-001	Lower Bunk Assembly			•		
				<i>Lower Bunk Assembly Parts:</i>					
C	48	1	22-26452-004	* Sleeper Bunk Panel			•		
C	49	3	22-26452-005	* Sleeper Bunk Panel			•		
C	51	3	E22-21935-003	* Channel Frame			•		
C	47	1	E22-25479-001	* Tray Assembly Shoe			•		
C	54	1	E22-23451-002	* Bunk Partition Assembly			•		
C	46	1	E22-25480-001	* Baggage Compartment Partition			•		
C	46	1	E22-25480-004	* Baggage Compartment Partition			•		
C	53	2	18-21240-001	Upholstery Angle			•		
C	NS	2	22-26609-000	Gusset			•		
C	NS	2	22-26609-001	Gusset			•		
C	NS	2	22-26610-000	Front Upright Gusset			•		

¹ 40" Sleeper Box, Right Hand Access Door With A/C and Heater, Walk-in Opening, Painted Vent

² 60" Sleeper Box, Right Hand Access Door, Bunk Size 41" With A/C and Heater, Walk-in Opening, Painted Vent

* Break Down of Assembly

† Break Down of Sub-Assembly

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TABLE OF CONTENTS

1989 SETBACK AXLE COE

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	23	5/89
Air Dam and Bumper Installation	24	5/89
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	32	5/89
	33	5/89
Backskin Assembly 104" Raised Roof	34	6/90 ✓
	35	6/90 ✓
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★ Recent Change

✓ New Issue

— Cancelled/Discard

1989 SETBACK AXLE COE

TABLE OF CONTENTS

	Page	Effective Date
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	38	6/90 ✓
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	41	6/90 ✓
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	45	6/90 ✓
	46	6/90 ✓
	47	6/90 ✓
	48	6/90 ✓
	49	6/90 ✓

★ Recent Change

✓ New Issue

— Cancelled/Discard

RIGHT DOOR ASSEMBLY**1989 SETBACK AXLE COE**

S A C	Ref. No.	Qty.	Part Number	Description
B	NS	1	18-17962-000	Weatherstrip
B	NS	1	18-18956-000	Nameplate
B	NS	1	AVA/27801	Clip
B	NS	1	22-30352-000	Door Vent Flap
B	NS	1	22-30353-000	Retainer Vent Flap
B	NS	1	22-09457-006	Push-on Retainer Vent Flap
B	NS	1	18-17849-000	Tube Mirror Spacer 1.735"
B	NS	1	18-17849-001	Tube Mirror Spacer 1.140"
B	NS	1	18-17849-002	Tube Mirror Spacer 1.920"
A	NS	1	A18-20321-000	Lockset

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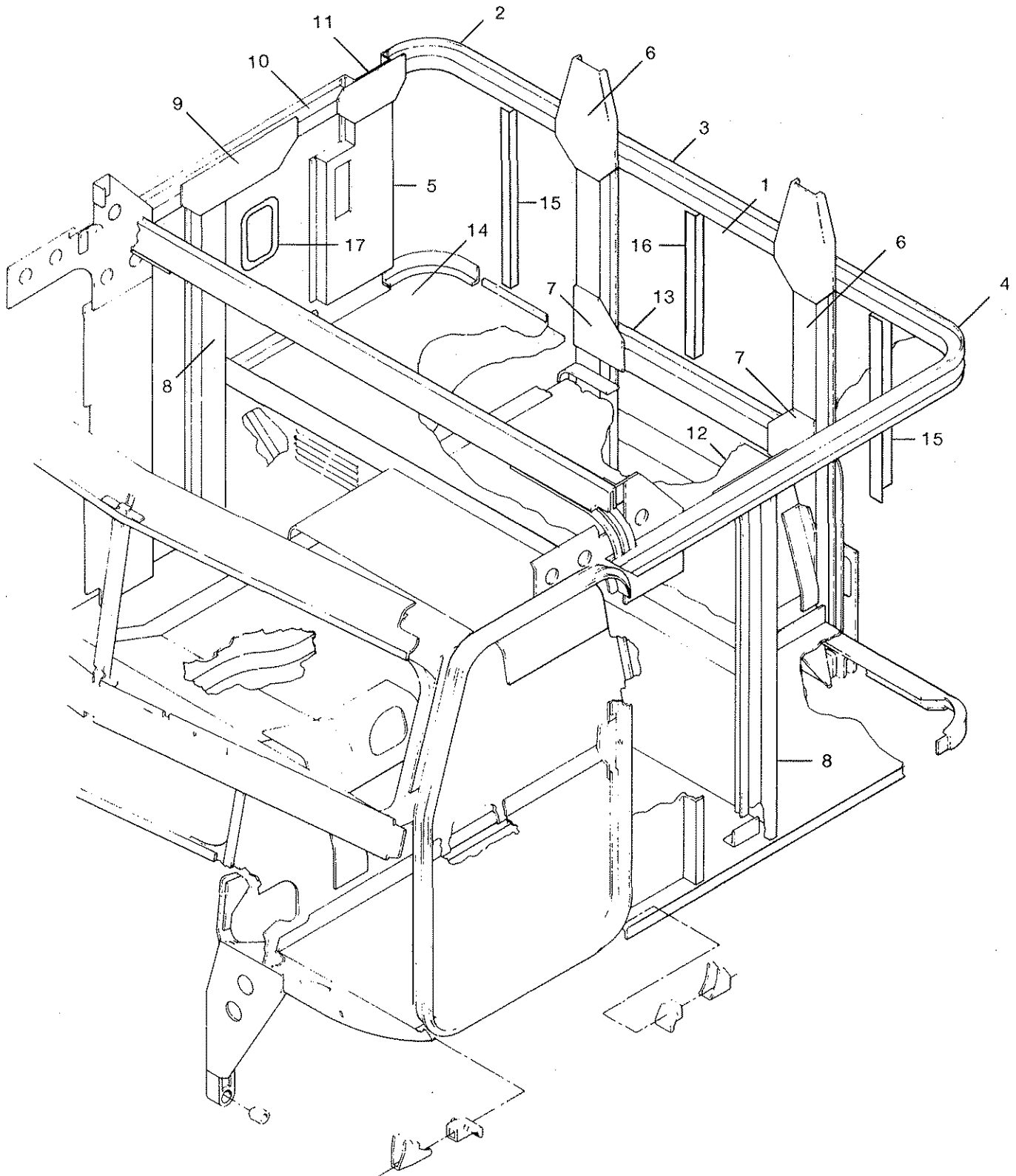
★ Recent Change

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1989 SETBACK AXLE COE

BACK SKIN ASSEMBLY
104" RAISED ROOF



★ Recent Change

✓ New Issue

— Cancelled/Discard

**BACK SKIN ASSEMBLY
104" RAISED ROOF**
1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description	Type of Vent				
					All	1	2	3	4
B	1	1	18-17643-025	Rear Cab Skin	•				
C	2	1	A18-25958-000	Assembly Channel RH	•				
C	3	1	18-21624-000	Channel Horiz Rear	•				
C	4	1	A18-25957-000	Assembly Channel LH				•	•
C	4	1	18-21810-000	Channel Corner LH		•	•		
C	5	1	A22-25644-000	Duct Assembly Upper Bunk	•				
C	6	2	A18-24402-000	Channel Assembly Rear	•				
B	7	2	18-22165-000	Gusset Frame Rear	•				
C	8	2	18-21612-000	Channel Vert Side	•				
C	9	1	18-24228-000	Gusset Channel Side	•				
C	10	1	A18-25959-000	Channel Upper RH				•	•
C	10	1	A18-25709-000	Channel Upper RH		•	•		
C	11	1	18-25974-000	Gusset Heater Duct				•	•
C	11	1	18-21688-000	Gusset Heater Duct		•	•		
C	12	1	18-26004-000	Gusset Side Channel				•	•
C	12	1	18-24246-000	Gusset Side Channel		•	•		
C	13	1	18-21628-000	Channel Tunnel Rear	•				
C	14	1	A18-24331-000	Bunk Assembly Lower	•				
B	15	2	18-10008-000	Stiffener Skin	•				
C	16	1	18-23572-000	Stiffener Skin	•				
A	17	1	A18-11400-011	Chromed Vent			•		•
A	17	1	A18-11400-010	Painted Vent		•		•	

SAC - STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
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TYPE OF VENT

- 1—Pre 1E, Painted Vent
- 2—Pre 1E, Chromed Vent
- 3—1E, Painted Vent
- 4—1E, Chromed Vent

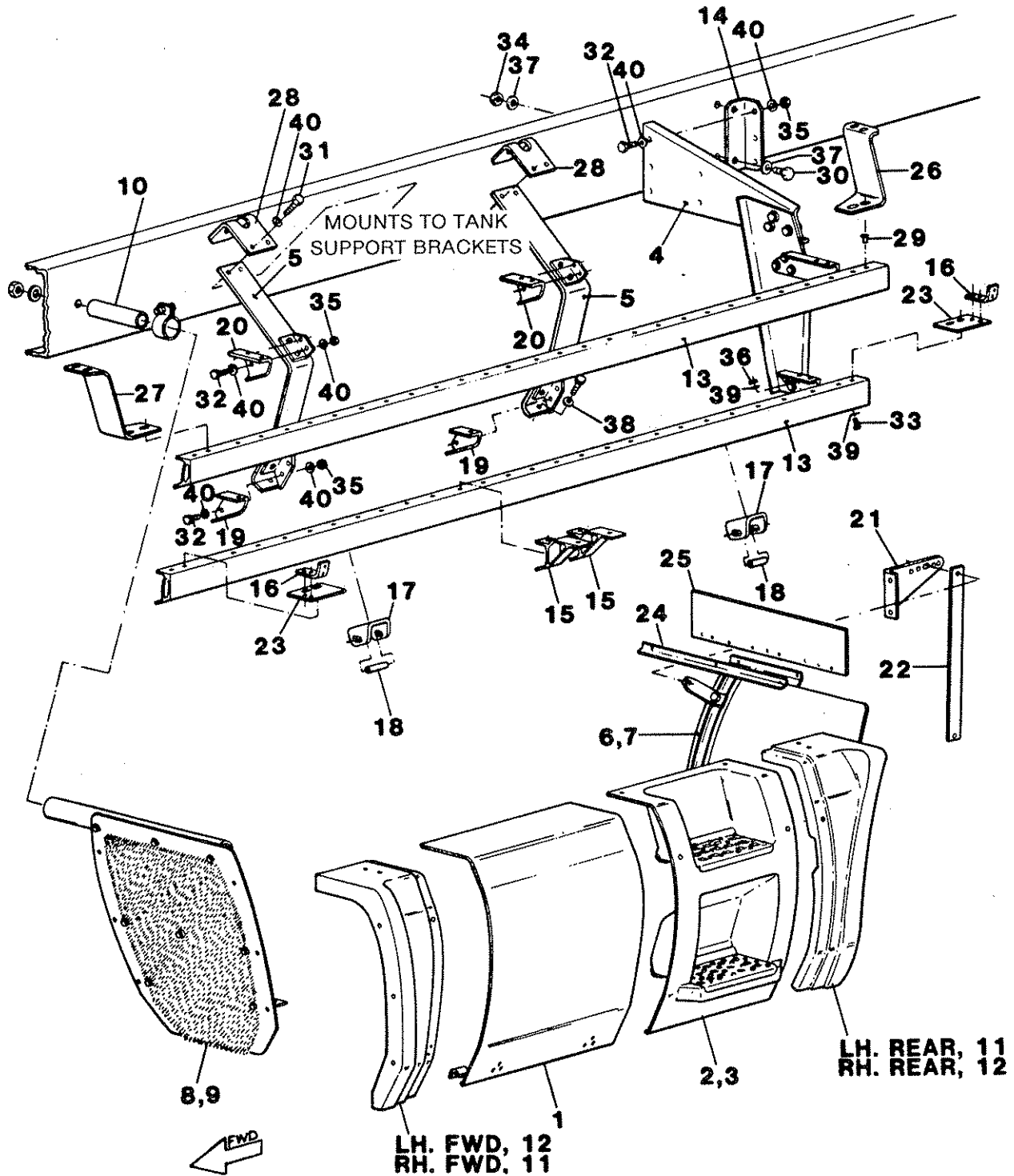
★ Recent Change

✓ New Issue

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1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B	1	2	A22-32510-XXX	Center Fairing (See Page 38 for breakdown of various assemblies)
B	2, 3	2	A22-32509-XXX	Side Fairing with Step (See Page 40 for breakdown of various assys.)
B	4	2	A22-32986-001	Fairing Support (See Page 42 for breakdown of various assemblies)
B	5	4	A22-32390-001	Bracket Fairing Support (See Page 44 for breakdown of assembly)
B	6, 7	2	A22-32511-XXX	Mudflap Assembly (See Page 46 for breakdown)
B	8, 9	2	A22-32909-XXX	Mudflap Assembly (See Page 48 for breakdown)
B	10	2	FLT/1600-15	Bracket Assembly Fender Mounting
A	11	2	22-30393-000	Fairing Left-Hand Rear and Right-Hand Front
A	12	2	22-30393-001	Fairing Right-Hand Rear and Left-Hand Front
B	13	—	22-30922-009	Bracket Alignment 900 mm
B	13	—	22-30922-011	Bracket Alignment 1100 mm
B	13	—	22-30922-013	Bracket Alignment 1300 mm
B	13	—	22-30922-015	Bracket Alignment 1500 mm
B	13	—	22-30922-017	Bracket Alignment 1700 mm
B	13	—	22-30922-019	Bracket Alignment 1900 mm
B	13	—	22-30922-021	Bracket Alignment 2100 mm
B	13	—	22-30922-023	Bracket Alignment 2300 mm
A	14	2	22-30898-000	Bracket Fairing Support
A	15	4	22-30888-001	Bracket Fairing Support
A	16	4	22-32517-000	Support Bracket Fairing
A	17	—	22-32425-000	Bracket Fairing Support
A	18	—	22-32424-000	Spacer Bracket Support
A	19	4	22-32395-000	Bracket Step Support
A	20	8	22-32394-000	Bracket Step Support
A	21	2	22-32515-000	Bracket Rear Mudflap Support
A	22	2	22-32518-000	Strut Rear Mudflap
B	23	4	22-32875-000	Support Plate Mudflap
A	24	2	22-32874-000	Extension Stiffener Mudflap
A	25	2	22-29275-001	Flap Trim, BR, Fender
A	26	2	22-32876-000	Bracket Fairing Upper Support
A	27	2	22-32876-001	Bracket Fairing Upper Support
A	28	4	22-32423-000	Guard Plate, T-Bolt
A	29	16	23-09278-067	Nut 5/16" - 18" UNC
A	30	4	23-09444-175	Screw 5/8" - 11" UNC
A	31	8	23-10746-300	Screw 3/8" - 16" UNC
A	32	32	23-10746-125	Screw 3/8" - 16" UNC
A	33	58	23-10744-125	Screw 5/16" - 18" UNC
A	34	6	23-09901-110	Nut 5/8" - 11" UNC
A	35	32	23-09901-106	Nut 3/8" - 16" UNC
A	36	70	23-09901-105	Nut 5/16" - 18" UNC
A	37	10	23-09114-000	Washer Bearing 5/8"
A	38	12	23-00600-025	Washer Plated 1/4"
A	39	139	23-00600-031	Washer Plated 5/16"
A	40	64	23-00600-038	Washer Plated 3/8"

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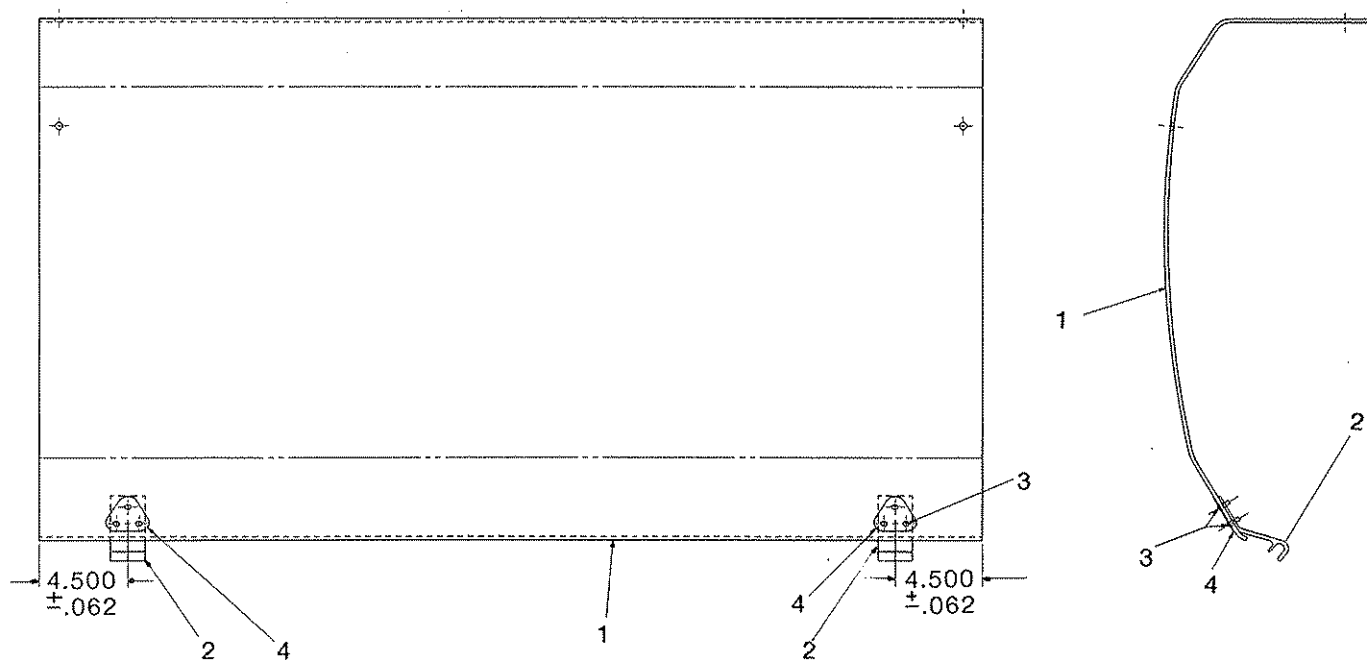
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✓ New Issue

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1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



-005 SHOWN

★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B		1	A22-32510-000	Fairing Center 9.00"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-090	* Fairing Center
A	2	1	22-35527-000	* Fairing Bracket
A	3	3	AV/11692-0631	* Rivet
B	4	1	22-35075-000	* Backing Plate
B		1	A22-32510-001	Fairing Center 16.875"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-167	* Fairing Center
A	2	2	22-35527-000	* Fairing Bracket
A	3	6	AV/1692-0631	* Rivet
B	4	2	22-35075-000	* Backing Plate
B		1	A22-32510-002	Fairing Center 24.750"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-246	* Fairing Center
A	2	2	22-35527-000	* Fairing Bracket
A	3	6	AV/1692-0631	* Rivet
B	4	2	22-35075-000	* Backing Plate
B		1	A22-32510-003	Fairing Center 32.625"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-325	* Fairing Center
A	2	2	22-35527-000	* Fairing Bracket
A	3	6	AV/1692-0631	* Rivet
B	4	2	22-35075-000	* Backing Plate
B		1	A22-32510-004	Fairing Center 40.50"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-404	* Fairing Center
A	2	2	22-35527-000	* Fairing Bracket
A	3	6	AV/1692-0631	* Rivet
B	4	2	22-35075-000	* Backing Plate
B		1	A22-32510-005	Fairing Center 48.375"
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30395-483	* Fairing Center
A	2	2	22-35527-000	* Fairing Bracket
A	3	6	AV/1692-0631	* Rivet
B	4	2	22-35075-000	* Backing Plate

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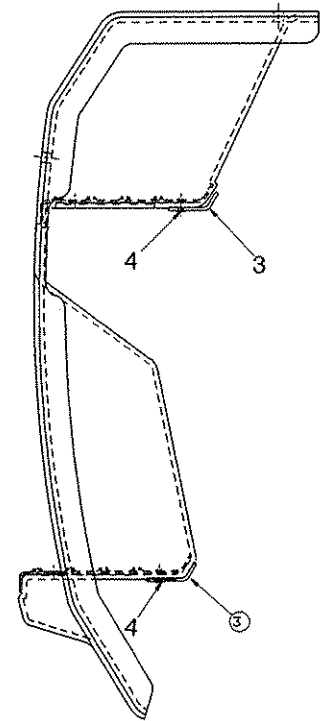
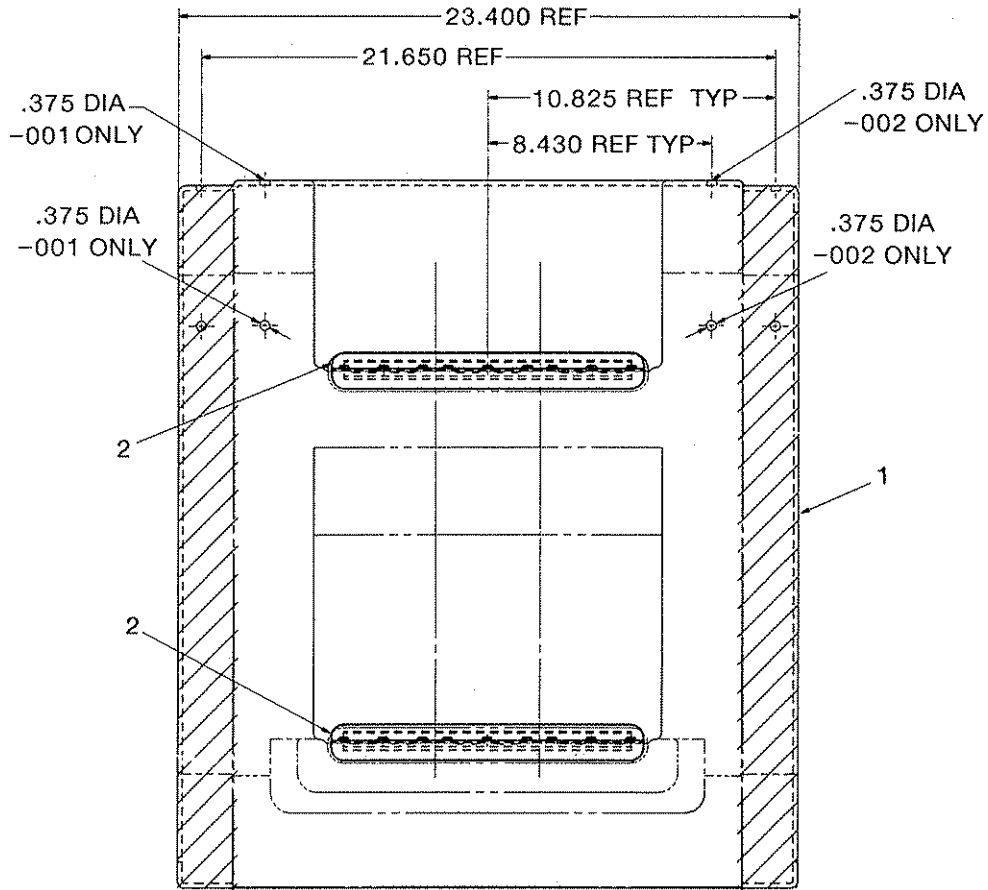
★ Recent Change

✓ New Issue

— Cancelled/Discard

1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



-000 ASSY SHOWN

★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B		1	A22-32509-000	Side Fairing with Step
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30396-000	* Fairing Side
B	2	2	22-35234-000	* Tread Step
B	3	2	22-32243-000	* Angle Support
A	4	6	23-10000-601	* Rivet
B		1	A22-32509-001	Side Fairing with Step
				<i>Fairing Assembly Parts:</i>
B	1	1	22-30396-001	* Fairing Side
B	2	2	22-35234-000	* Tread Step
B	3	2	22-32243-000	* Angle Support
A	4	6	23-10000-601	* Rivet
B		1	A22-32509-002	Side Fairing with Step
				<i>Fairing Assembly Parts</i>
B	1	1	22-30396-002	* Fairing Side
B	2	2	22-35234-000	* Tread Step
B	3	2	22-32243-000	* Angle Support
A	4	6	23-10000-601	* Rivet

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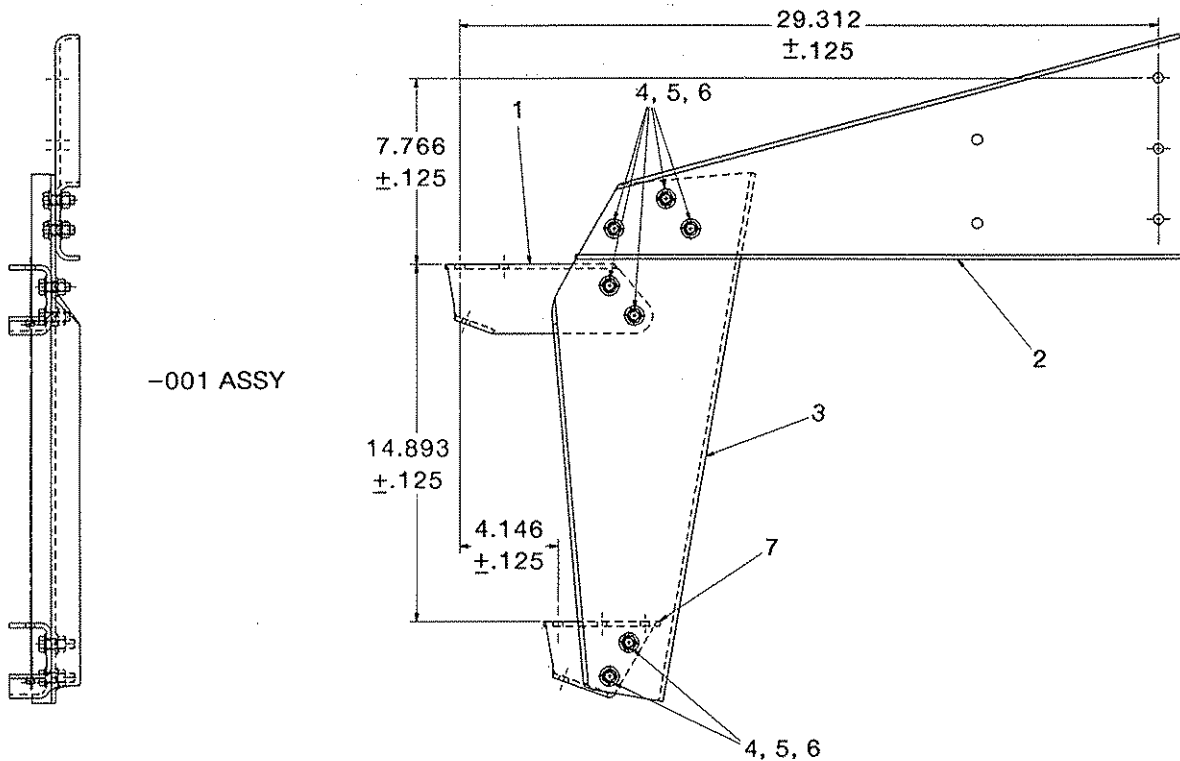
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1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



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SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B		1	A22-32986-001	Fairing Support
				<i>Fairing Support Parts:</i>
A	1	1	22-32398-000	* Bracket Step Support
A	2	1	22-32391-000	* Bracket Fairing Support
A	3	1	22-32397-000	* Bracket Fairing Support
A	4	7	23-10746-125	* Capscrew 3/8 - 16 UNC
A	5	14	23-00600-038	* Washer 3/8
A	6	7	23-09901-106	* Nut 3/8 - 16 UNC
A	7	1	22-32394-000	* Bracket Step Support

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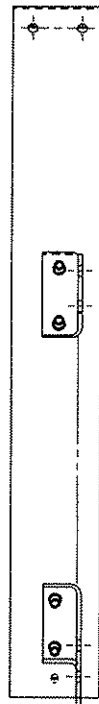
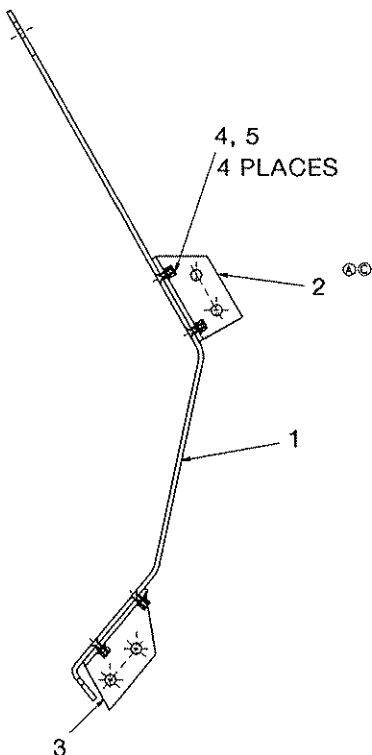
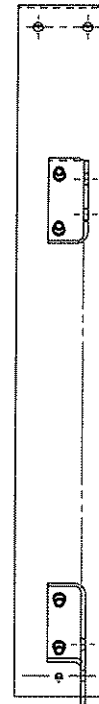
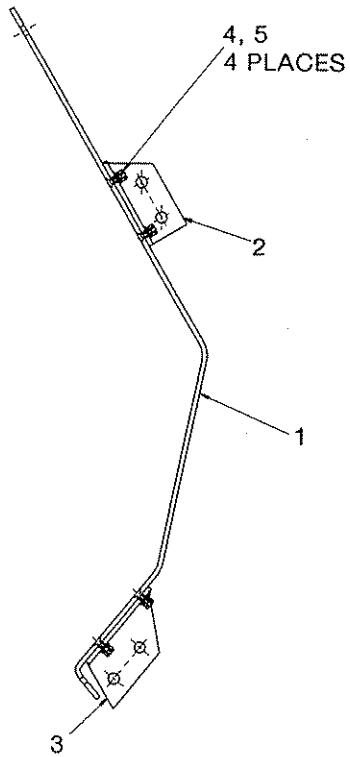
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1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
A		1	A22-32390-001	Bracket Fairing Support
				<i>Bracket Fairing Support Parts:</i>
B	1	1	22-32396-001	* Bracket Fairing Support
B	2	1	22-32393-001	* Bracket Support Upper
B	3	1	22-32392-000	* Bracket Support Lower
B	4	4	23-11316-810	* Lockbolt Countersunk
B	5	4	23-11037-800	* Collar Lockbolt

SAC - STOCK ACTIVITY CODE

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- C—Indicates Slow Moving Parts

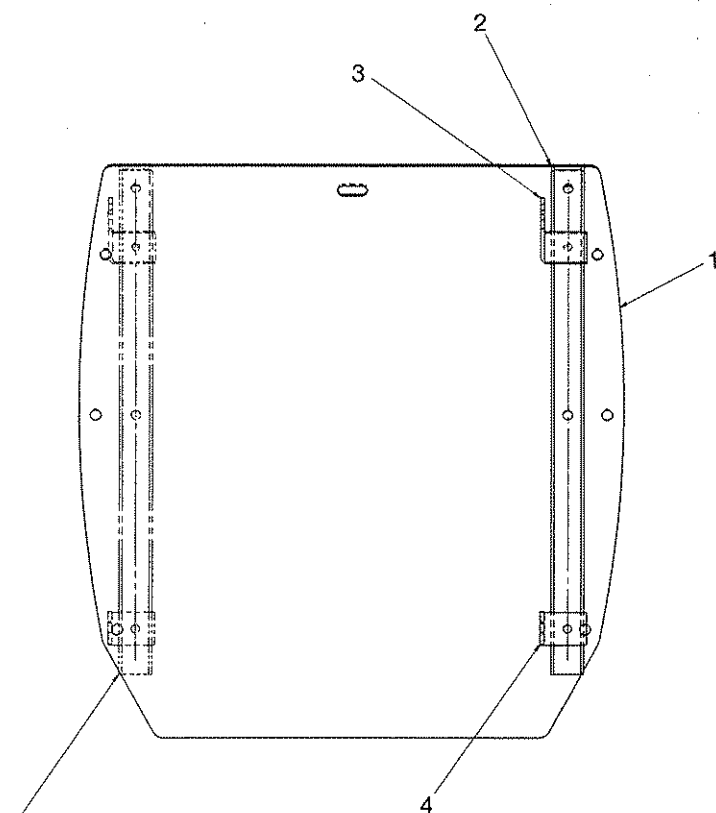
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— Cancelled/Discard

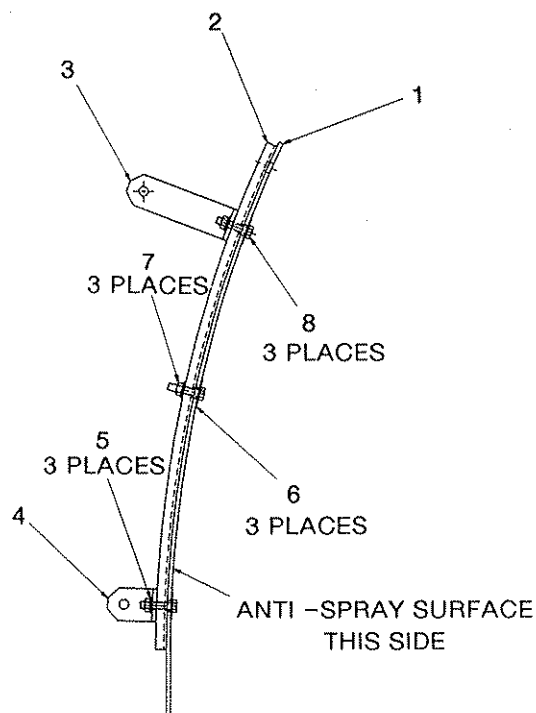
1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



INSTALL ITEMS 2 THRU 8
THIS SIDE FOR -002 OR -003 ASSY.

-000 OR -001 ASSY SHOWN
FASTENERS OMITTED IN THIS VIEW



★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B		1	A22-32511-002	Mudflap Assembly
				<i>Mudflap Assembly Parts:</i>
B	1	1	22-32512-001	* Mudflap
B	2	1	22-32513-000	* Stiffener
B	3	1	22-32514-000	* Bracket Support
B	4	1	22-32514-001	* Bracket Support
B	5	3	23-00600-031	* Washer 5/16
B	6	3	23-09426-302	* Washer Wide
B	7	3	23-09900-105	* Nut Hex 5/16 - 18 UNC
B	8	3	23-10744-150	* Capscrew 5/16 - 18 UNC
B		1	A22-32511-003	Mudflap Assembly
				<i>Mudflap Assembly Parts:</i>
B	1	1	22-32512-001	* Mudflap
B	2	1	22-32513-000	* Stiffener
B	3	1	22-32514-000	* Bracket Support
B	4	1	22-32514-001	* Bracket Support
B	5	3	23-00600-031	* Washer 5/16
B	6	3	23-09425-302	* Washer Wide
B	7	3	23-09426-302	* Washer Wide
B	7	3	23-09900-105	* Nut Hex 5/16 - 18 UNC
B	8	3	23-10744-150	* Capscrew 5/16 - 18 UNC

SAC - STOCK ACTIVITY CODE

- A—Indicates Fast Moving Parts
- B—Indicates Medium Moving Parts
- C—Indicates Slow Moving Parts

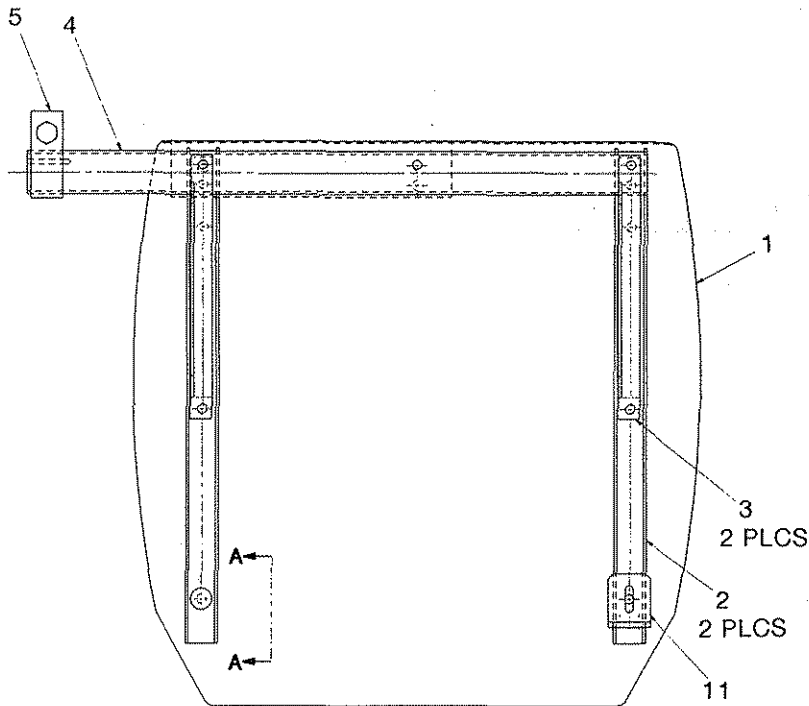
* Recent Change

✓ New Issue

— Cancelled/Discard

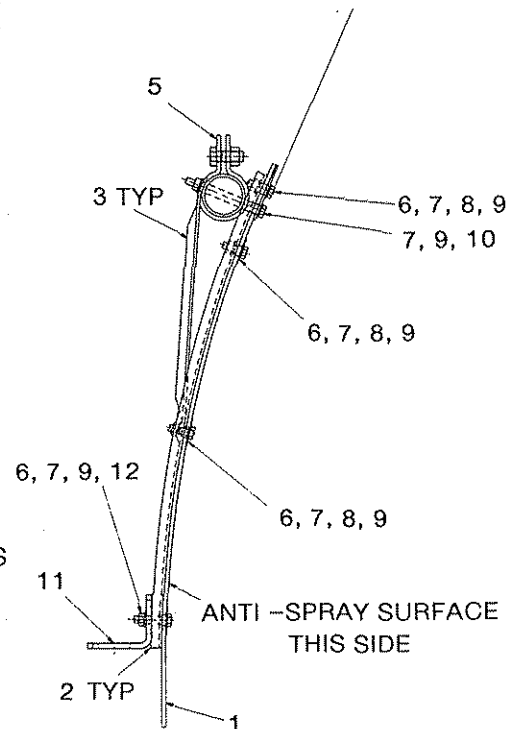
1989 SETBACK AXLE COE

SIDE FAIRINGS CHASSIS MOUNTED



FASTENERS NOT SHOWN IN THIS VIEW

THESE NUTS, BOLTS AND
WASHERS ARE NOT REQUIRED
FOR -000 THRU -003



★ Recent Change

✓ New Issue

— Cancelled/Discard

SIDE FAIRINGS CHASSIS MOUNTED

1989 SETBACK AXLE COE

S A C	Ref. No.	Qty.	Part Number	Description
B		1	A22-32909-002	Mudflap Assembly
				<i>Mudflap Assembly Parts:</i>
B	1	1	22-32911-001	* Mudflap
B	2	2	22-32912-000	* Stiffener Mudflap
B	3	2	22-32910-000	* Brace Mudflap
B	4	1	22-36356-003	* Tube Support
B	5	1	FLT/1590-8	* Clamp Tube
B	6	9	23-09426-302	* Washer Wide
B	7	9	23-09901-105	* Nut, 5/16 - 18 UNC
B	8	5	23-10744-100	* Capscrew 5/16 - 18 UNC
B	9	9	23-00600-031	* Washer, Flat
B	10	3	23-10744-350	* Capscrew 5/16 - 18 UNC
B	11	1	22-34785-002	* Bracket Support Mudflap
B	12	1	23-10744-150	* Capscrew 5/16-18 UNC
B		1	A22-32909-003	Mudflap Assembly
				<i>Mudflap Assembly Parts</i>
B	1	1	22-32911-001	* Mudflap
B	2	2	22-32912-000	* Stiffener Mudflap
B	3	2	22-32910-000	* Brace Mudflap
B	4	1	22-36356-003	* Tube Support
B	5	1	FLT/1590-8	* Clamp Tube
B	6	9	23-09426-302	* Washer Wide
B	7	9	23-09901-105	* Nut, 5/16 - 18 UNC
B	8	5	23-10744-100	* Capscrew 5/16 - 18 UNC
B	9	9	23-00600-031	* Washer, Flat
B	10	3	23-10744-350	* Capscrew 5/16 - 18 UNC
B	11	1	23-34785-002	* Bracket Support Mudflap
B	12	1	23-10744-150	* Capscrew 5/16-18 UNC

SAC - STOCK ACTIVITY CODE

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- C—Indicates Slow Moving Parts

★ Recent Change

✓ New Issue

— Cancelled/Discard

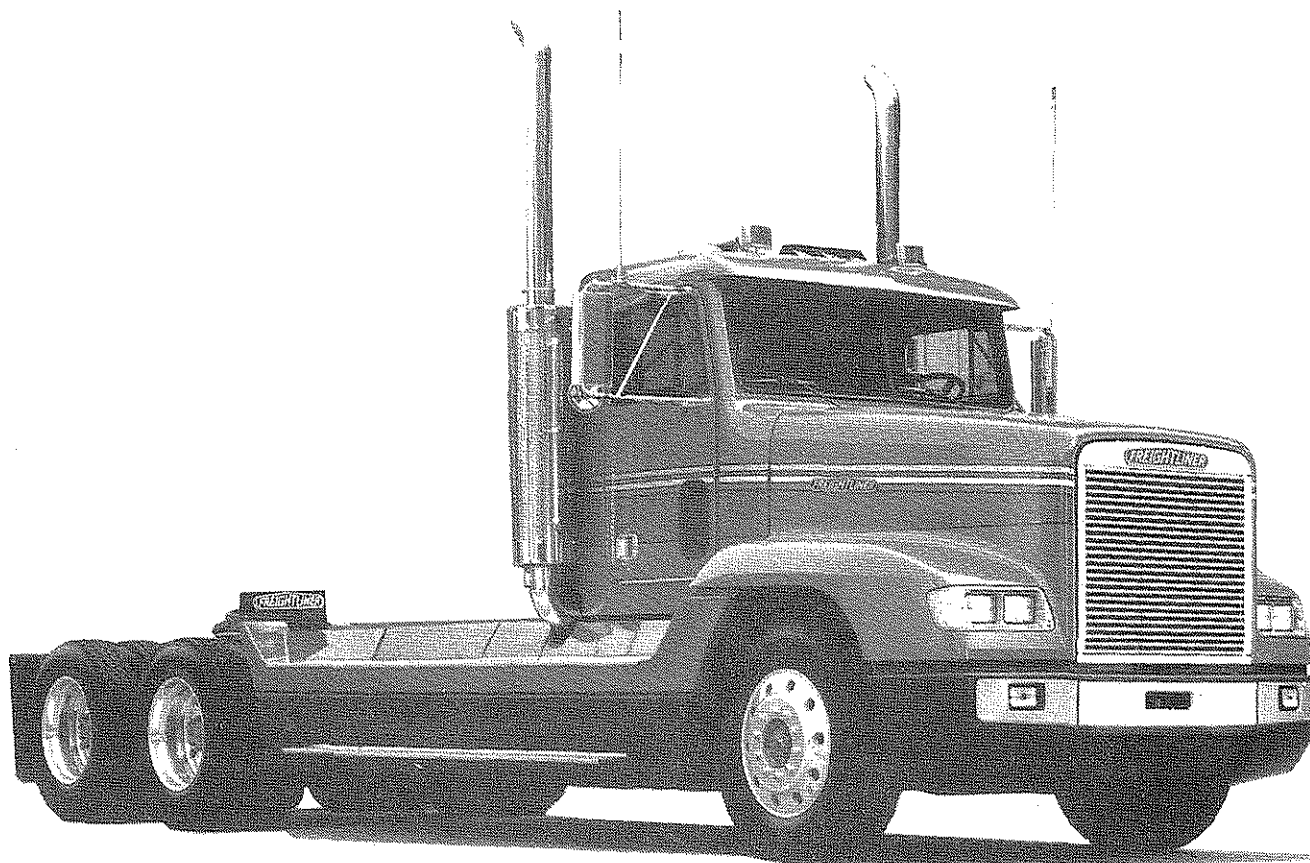
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1989 SETBACK AXLE CONVENTIONAL

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	21	12/88
	21.1	2/90 ✓
	21.2	2/90 ✓
	21.3	2/90 ✓
	21.4	2/90 ✓
	21.5	2/90 ✓
	21.6	2/90 ✓
	21.7	2/90 ✓
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INTRODUCTION

1989 SETBACK AXLE CONVENTIONAL



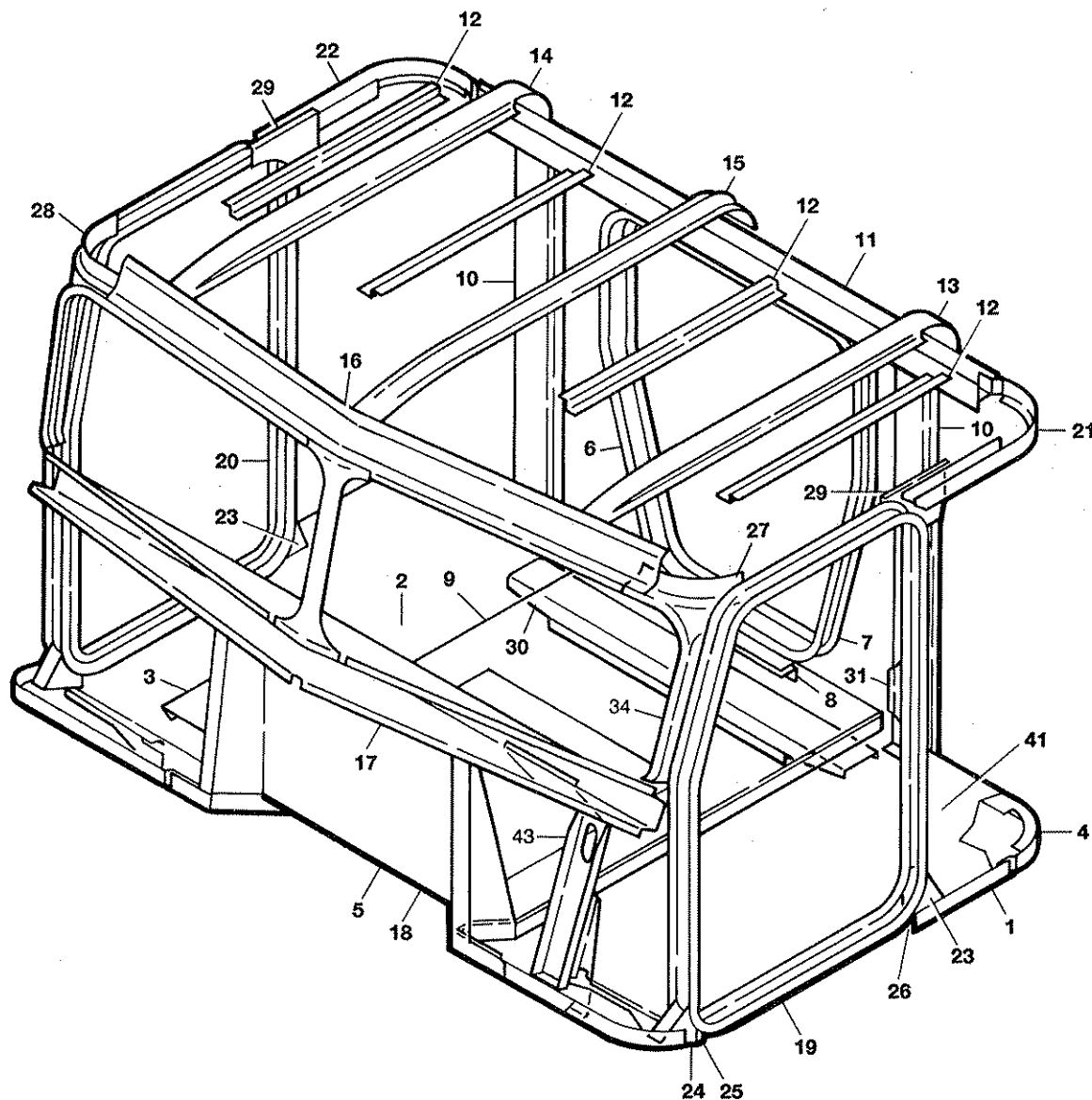
The purpose of this catalog is to assist in procurement of fundamental cab parts when specifications sheets are not readily available. This booklet does not contain complete lists of the parts that comprise the Conventional cab; for example, items such as coat hooks, back-of-cab exhaust system parts, routine fasteners, etc., have been omitted.

The book however, does contain those parts that are most likely to become damaged as a result of impact. This booklet is not meant to replace or supersede your present Freightliner master parts book; it is to be used in conjunction with your present microfilmed Freightliner master parts book.

The part numbers shown in this catalog were the common parts used in production starting in April 24, 1988 to present.

Whenever descriptive words such as "left," "right," "forward," "center," or "rear," are used, they are to be considered as being given from the position of the driver sitting in his seat and looking straight ahead.

Reference numbers can portray more than one part. Therefore it is important that identical reference numbers be checked, with the part number description to verify correct part.



CAB FRAME ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A18-24146-000	Left-Hand Conventional Panel Floor
B	2	1	A18-24147-000	Right-Hand Conventional Panel Floor
B	3	1	18-21364-001	Heat Exhaust Shield
B	NS	1	18-24096-000	Back Panel Reinforced Skin
B	4	1	18-23437-000	Rear Deck Angle
B	5	1	A18-25600-000	Firewall to Tunnel Angle
B	6	1	E22-22044-000	Walk-In Boot Frame
B	7	1	E22-22045-000	Support Boot Angle
B	8	1	E18-20259-000	Rear Tunnel Angle
B	NS	1	18-23506-000	Upper 3-Point Belt Angle
B	NS	1	A18-23508-000	Left-Hand Seat Belt Anchor Plate
B	NS	1	A18-23508-001	Right-Hand Seat Belt Anchor Plate
B	9	1	A18-23844-005	Tunnel Assembly
B	10	2	18-11524-000	Rear Channel Post
B	11	1	18-11523-004	Rear Top Beam
B	NS	2	18-21922-000	Corner Upholstery Strip
B	12	4	18-22182-002	Roof Skin Stiffener
B	13	1	18-23036-010	Left-Hand Roof Bow
B	14	1	18-23036-011	Right-Hand Roof Bow
B	15	1	18-23035-007	Center Roof Bow
B	16	1	A18-23540-001	Header Beam Assembly
B	NS	2	18-23539-000	COE Boxing Plate Post
B	17	1	A18-25686-000	Nose Beam Assembly
B	NS	1	18-23534-000	Center Header Beam Assembly
B	18	1	A18-25608-000	Firewall Assembly
B	19	1	A18-23537-000	Left-Hand Door Frame Assembly
B	20	1	A18-23537-001	Right-Hand Door Frame Assembly
B	NS	2	18-23835-000	Left-Hand and Right-Hand Cab Mount Section (Runs Entire Length of Deck)
B	NS	2	18-23840-000	Left-Hand and Right-Hand Cab Mount Gusset
B	21	1	18-17649-016	Left Top Side Beam
B	22	1	18-17649-017	Right Top Side Beam
B	23	2	18-17449-001	Rear Reinforced Door Frame
B	24	2	18-17750-000	Front Reinforced Door Frame
B	25	2	18-19490-000	Front Door Frame Plug
B	26	2	18-19490-001	Rear Door Frame Plug
B	27	1	18-24322-000	Left Upper Forward Corner Bracket
B	28	1	18-24322-001	Right Upper Forward Corner Bracket

SAC = STOCK ACTIVITY CODE

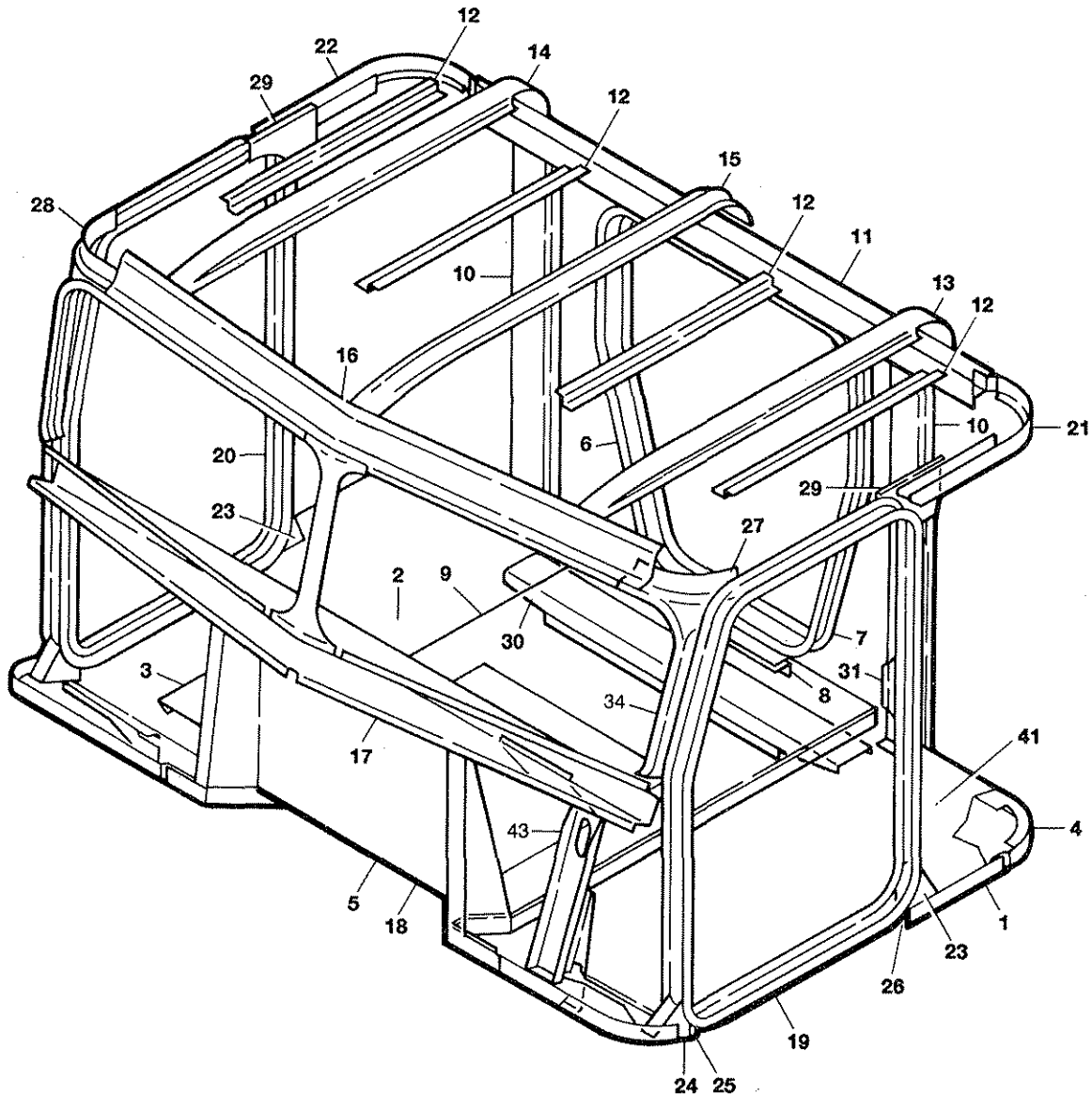
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1989 SETBACK AXLE CONVENTIONAL

CAB FRAME ASSEMBLY



CAB FRAME ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

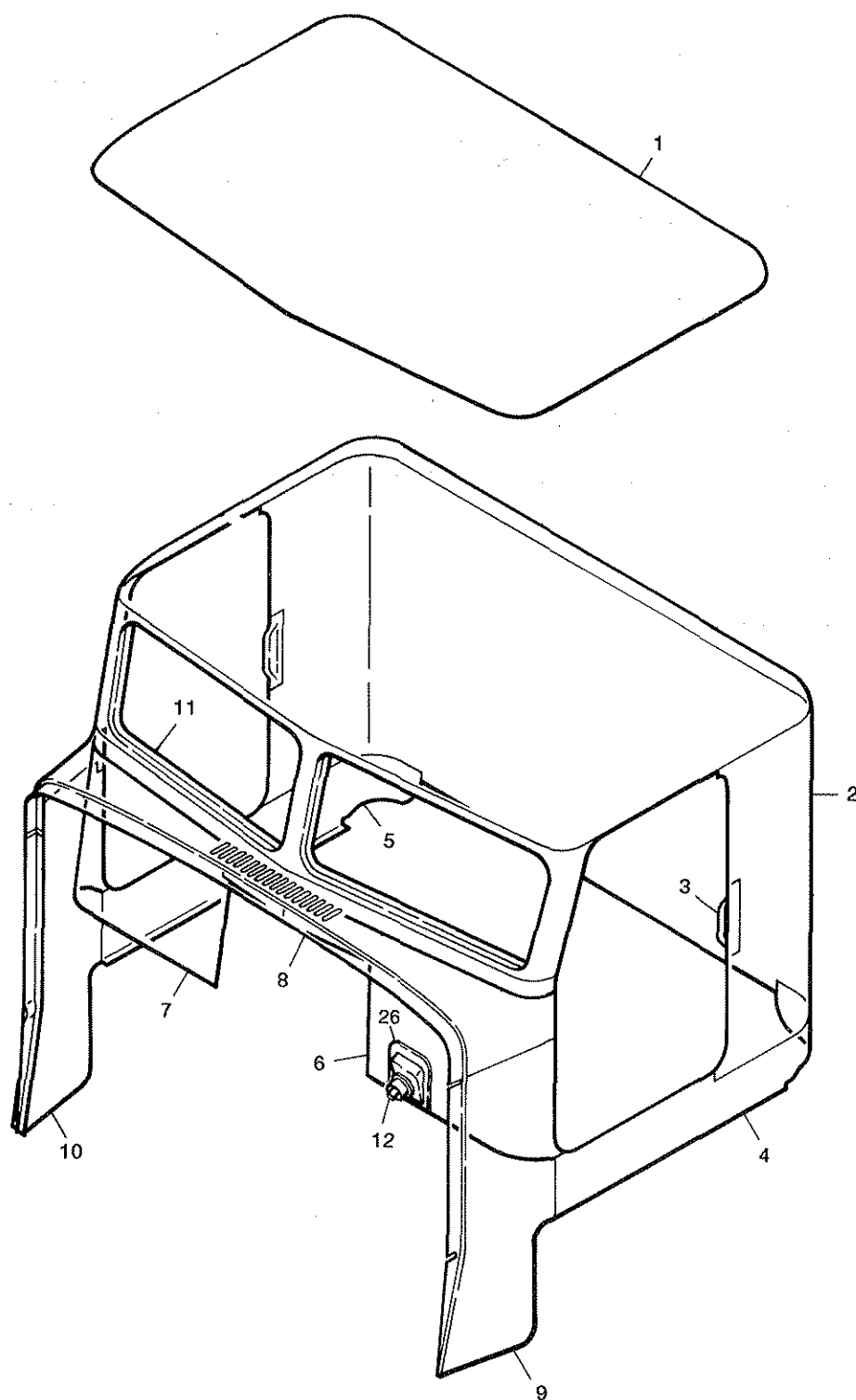
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	29	2	18-23507-000	Lintel Support Gusset
B	30	1	18-24029-000	Rear Cab Mount Channel
B	NS	1	22-22578-002	Combination Heater/Air Conditioner Duct
B	NS	1	A18-23836-001	Left-Hand Cab Mount Front Plate
B	NS	1	18-23837-000	Right-Hand Cab Mount
B	NS	1	18-24095-000	Left-Hand Cab Mount Shim
B	NS	1	18-24095-001	Right-Hand Cab Mount Shim
B	NS	1	18-24097-000	Rear Cab Mount
B	NS	2	17-10417-000	Lower Hood Bracket
B	NS	1	17-10407-000	Left Upper Hood Bracket
B	NS	1	17-10407-001	Right Upper Hood Bracket
				NOTE: For forward cab mounts on frame, see Crossmember, Overslung

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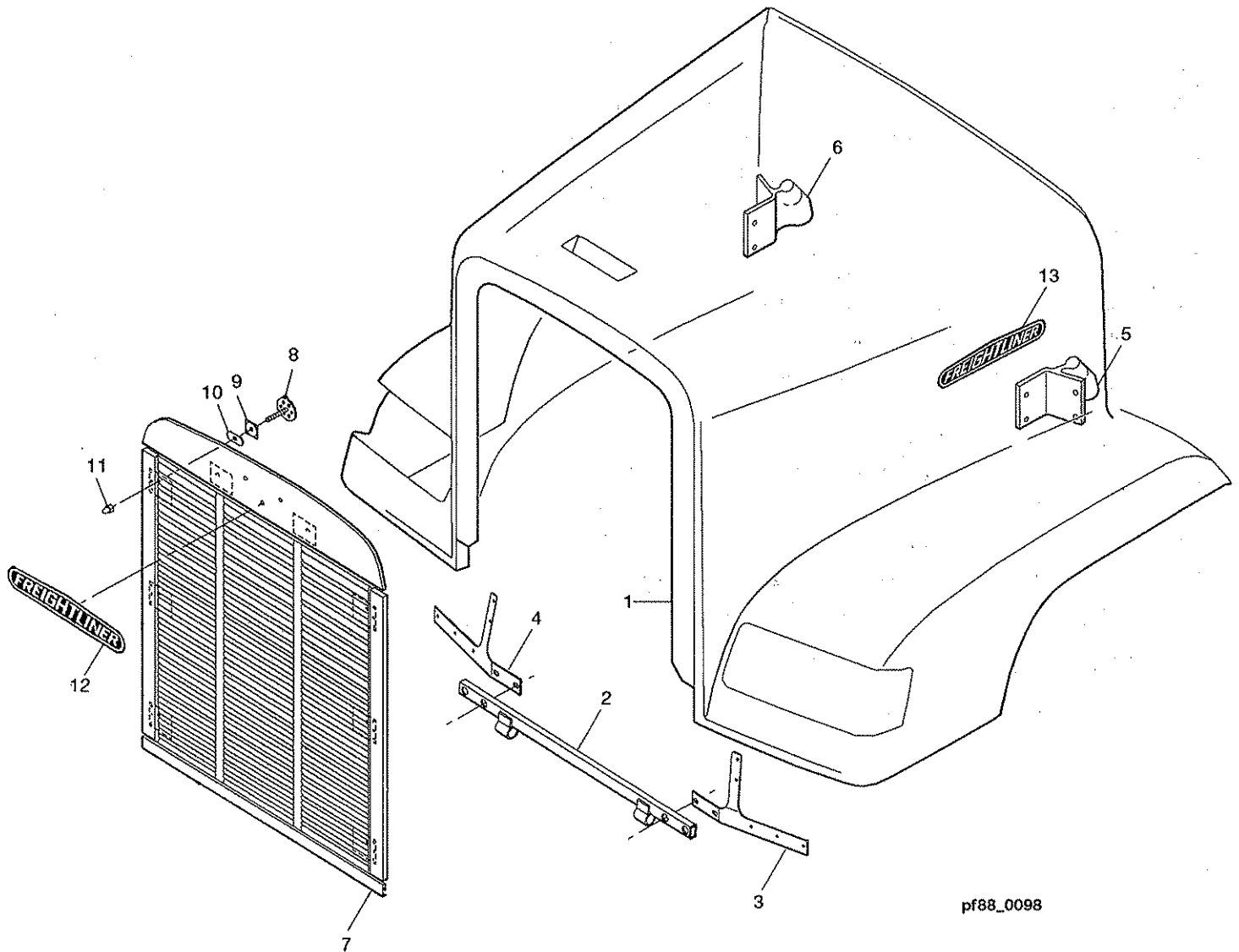
SKIN INSTALLATION

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	18-23027-000	Roof Skin (One Piece)
B	2	1	18-18964-000	Rear Cab Skin
B	3	2	18-17951-000	Reinforced Door Strike
B	4	1	18-24412-002	Left-Hand Side and Rear Skirt
B	5	1	18-24412-003	Right-Hand Side and Rear Skirt
B	6	1	A18-25063-000	Left-Hand Nose Skin Assembly
B	7	1	A18-25063-001	Right-Hand Nose Skin Assembly
B	NS	1	18-15173-001	Center Nose Beam Cover
B	8	1	18-23702-000	USF1E Top Cowl
B	9	1	18-23848-000	Left Side Cowl Panel
B	10	1	18-23848-001	Right Side Cowl Panel
B	NS	2	18-25178-000	Cowl Brace
B	NS	1	18-25652-000	Right Top Cowl Brace
B	NS	1	18-25653-000	Left Top Cowl Brace
B	NS	2	18-25559-000	Cowl Stiffener
B	11	1	A18-23528-001	Windshield Mask Frame Assembly
B	NS	6	18-25509-000	Gray Plastic Guide Hood
B	NS	1	18-25612-000	Left-Hand Reinforced Hood Latch
B	NS	1	18-25612-001	Right-Hand Reinforced Hood Latch
B	NS	1	03-15698-000	Zee Bracket
B	12	1	14-12031-000	Transition Boot

SAC = STOCK ACTIVITY CODE

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HOOD ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

S A C	Ref. No.	Qty.	Part Number	Description	
B	1	1	A17-12044-000	Hood Assembly	
				<i>Hood Assembly Consists of:</i>	
B	2	1	A17-10375-001	* Crosstie Assembly	
B	3	1	17-10401-000	* Left-Hand Crosstie End Plate	
B	4	1	17-10401-001	* Right-Hand Crosstie End Plate	
B	5	1	17-10465-000	* Left Side Hood Mount	
B	6	1	17-10465-001	* Right Side Hood Mount	
B	7	1	A17-10373-001	Grille Assembly	★
B	8	8	17-12057-000	Grille Stud Mounting	★
B	9	8	17-12058-000	Grille Retainer	★
B	10	8	17-12037-000	Obround Washer	★
B	11	8	23-11678-125	Acorn-Hi-Crown Nut	★
A	12	1	MBT/681-584-03-25	Front Nameplate	★
A	NS	5	23-11708-000	Front Nameplate Barrel Nut	★
A	13	2	MBT/681-584-01-25	Side Nameplate	★
A	NS	6	23-11692-000	Side Nameplate Nut Screw	★
B	NS	1	17-12018-000	Left-Hand Latch	★
B	NS	1	17-12018-001	Right-Hand Latch	★

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

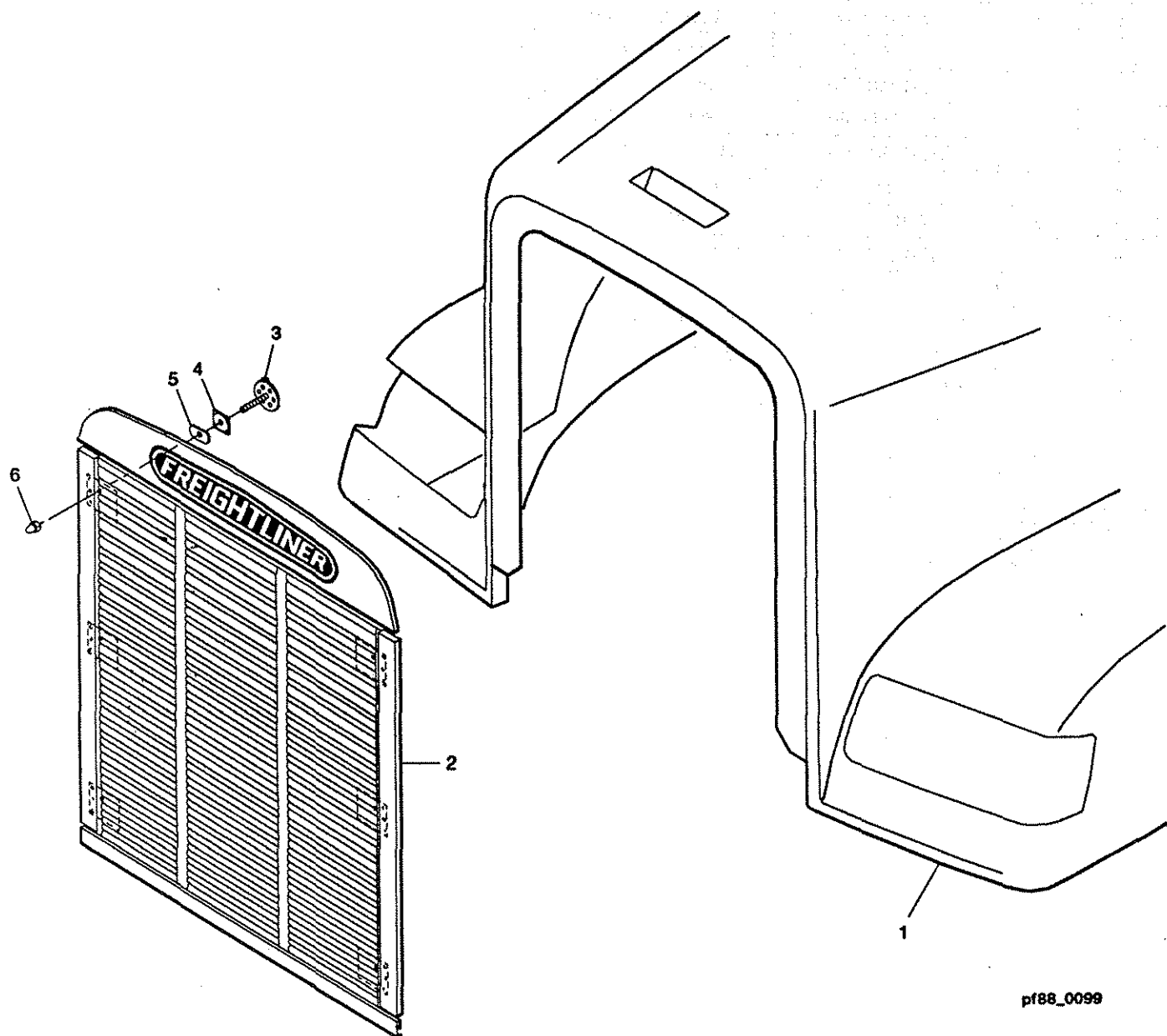
B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

★ Recent Change

✓ New Issue

— Cancelled/Discard



pf88_0099

GRILLE ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	—	Hood Assembly (Reference Only)
B	2	1	A17-10373-001	Grille Assembly
B	3	8	17-12057-000	Grille Stud Mounting
B	4	8	17-12058-000	Grille Retainer
B	5	8	17-12037-000	Washer
B	6	8	23-11678-125	Acorn-Hi-Crown Nut

SAC = STOCK ACTIVITY CODE

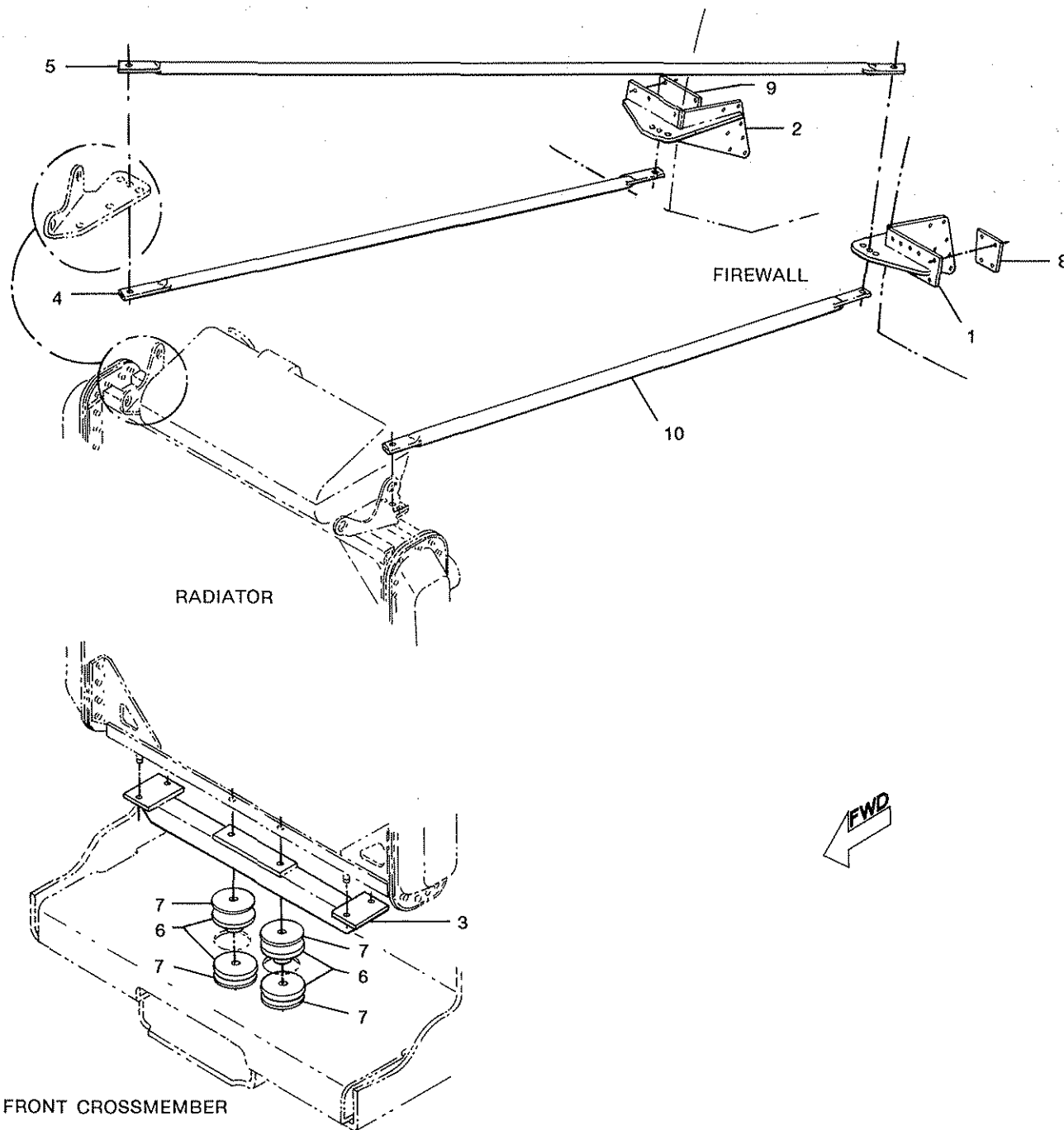
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1989 SETBACK AXLE CONVENTIONAL

RADIATOR MOUNTING



RADIATOR MOUNTING**1989 SETBACK AXLE CONVENTIONAL**

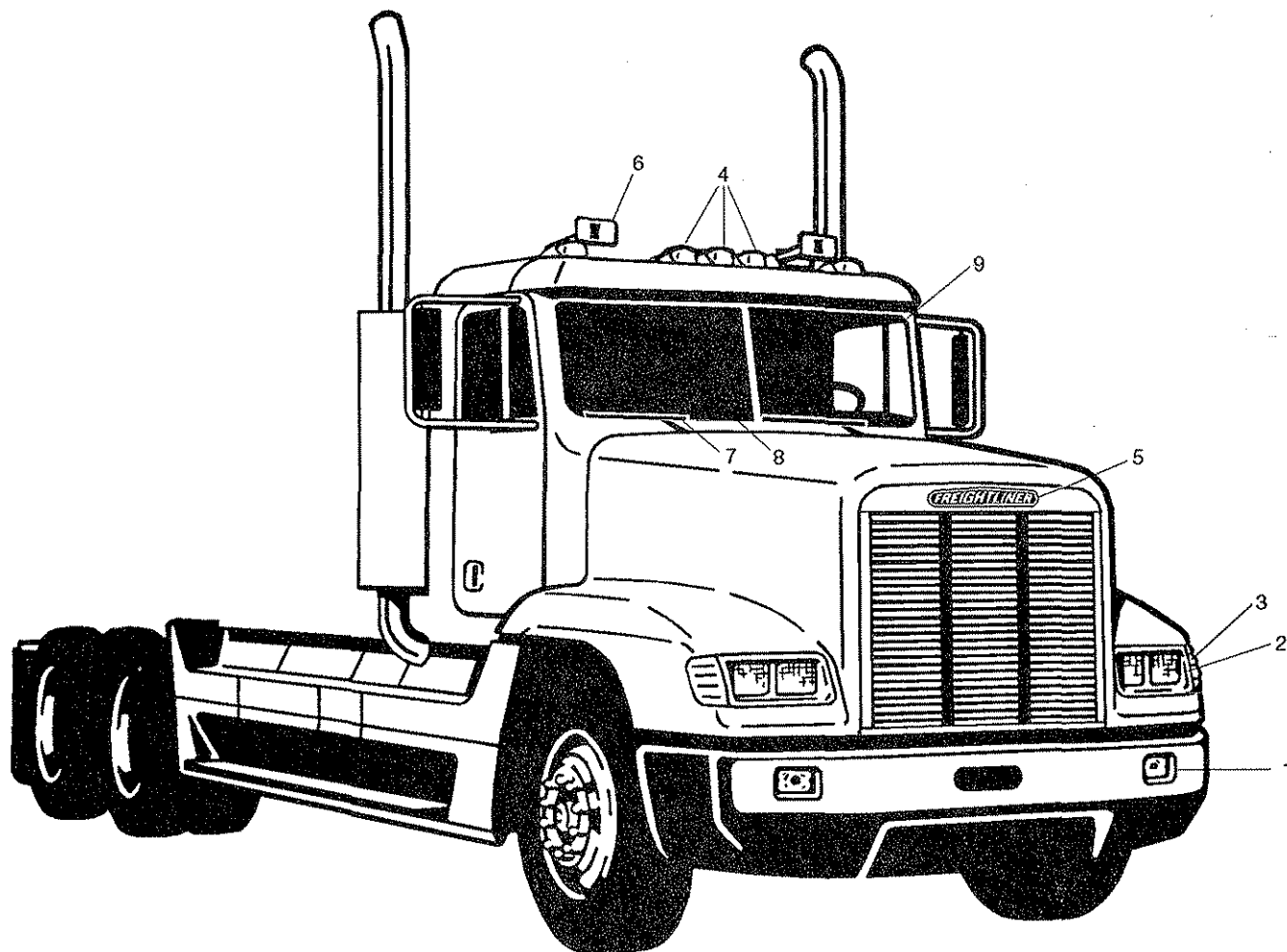
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A05-12793-000	Left-Hand Brace Bracket Assembly
B	2	1	A05-12793-001	Right-Hand Brace Bracket Assembly
B	3	1	A05-12792-000	Radiator Support Assembly
B	4	1	05-12952-000	Right-Hand Brace
B	5	1	05-12952-001	Diagonal Brace
B	6	2	MBT/681-504-00-82	Radiator Support Isolator
B	7	4	MBT/681-504-00-76	Washer Bracket Support
B	8	1	05-12795-000	Left-Hand Backing Plate
B	9	2	05-13022-000	Right-Hand Backing Plate
B	10	1	05-12952-002	Left-Hand Brace (All Engines Except DDE 60 Series)
B	10	1	05-13033-000	Left-Hand Brace (DDE 60 Series Only)

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts



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COMMON PARTS, EXTERNAL

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	2	MBT/A681-544-00-06	Marchal Road Light
B	NS	2	WEE/12507	Halogen Bulb for Marchal Road Light
B	NS	2	VAA/67523411	Lens for Marchal Road Light
B	2	1	A06-15695-000	Left-Hand Headlamp Assembly
B	NS	1	A06-15605-001	Right-Hand Headlamp Assembly
B	3	1	A06-17139-000	Left-Hand Turn Signal Assembly
B	NS	1	A06-17139-001	Right-Hand Turn Signal Assembly
B	NS	2	GE/1157	Turn Signal Bulb
B	4	5	A06-15500-000	Large Aerodynamic Marker Light
B	NS	5	GRO/01-9219-70	Marker Light Lens (Part of Assembly)
B	5	1	MBT/A681-584-03-25	Front Hood Nameplate
B	NS	2	MBT/A681-584-01-25	Side Hood Nameplate
B	6	2	GRV/2001-49	22" Rectangular Horns
B	NS	1	17-10460-000	Hood Handle
B	NS	1	17-12018-000	Left-Hand Hood Latch
B	NS	1	17-12018-001	Right-Hand Hood Latch
B	7	2	SPR/66188-3000BW	Wiper Arm Assembly
B	NS	2	SPR/C1140-6-15	Wiper Blade
B	8	2	18-23529-003	Tinted Windshield
B	9	1	18-23530-001	Windshield Retainer
B	NS	1	18-23531-000	Windshield Locking Strip

SAC = STOCK ACTIVITY CODE

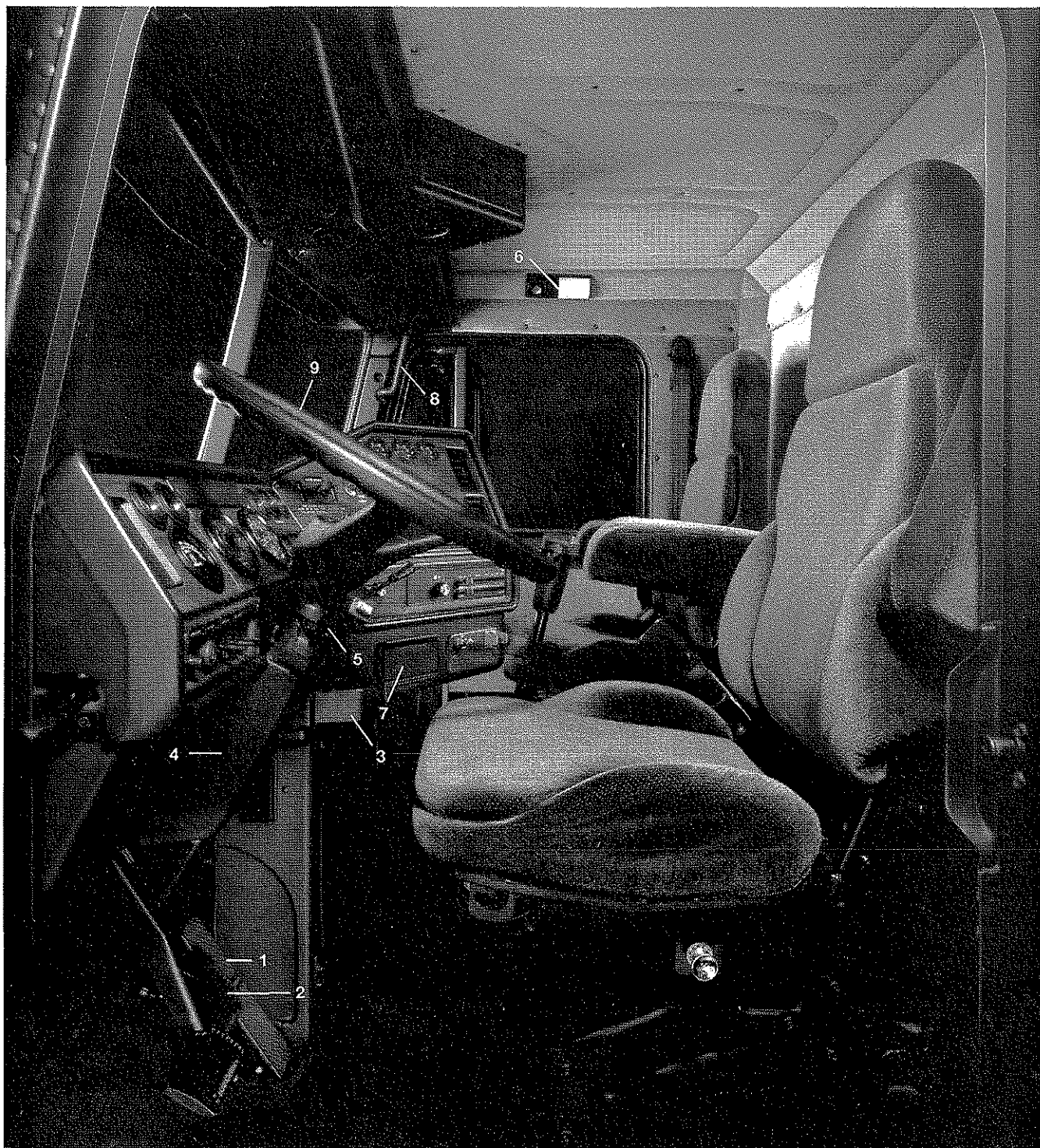
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1989 SETBACK AXLE CONVENTIONAL

COMMON PARTS, INTERIOR



COMMON PARTS, INTERIOR

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	12-12335-000	Accelerator Pedal Pad
B	2	1	12-12336-000	Brake Pedal Pad
B	NS	1	02-12009-000	Clutch Pedal Pad
B	3	1	18-24672-000	Cup Holder
B	4	1	18-24027-001	Lower Steering Column Cover
B	5	1	GRO/01-4806-85	Turn Signal Switch
B	6	2	A22-30594-000	Interior Lamp
B	7	1	GHE/550B973	Black Ash Tray
B	8	1	A18-19194-000	Right Inside Grab Handle
B	9	1	MBT/A383-464-02-01	22" Standard Steering Wheel

SAC = STOCK ACTIVITY CODE

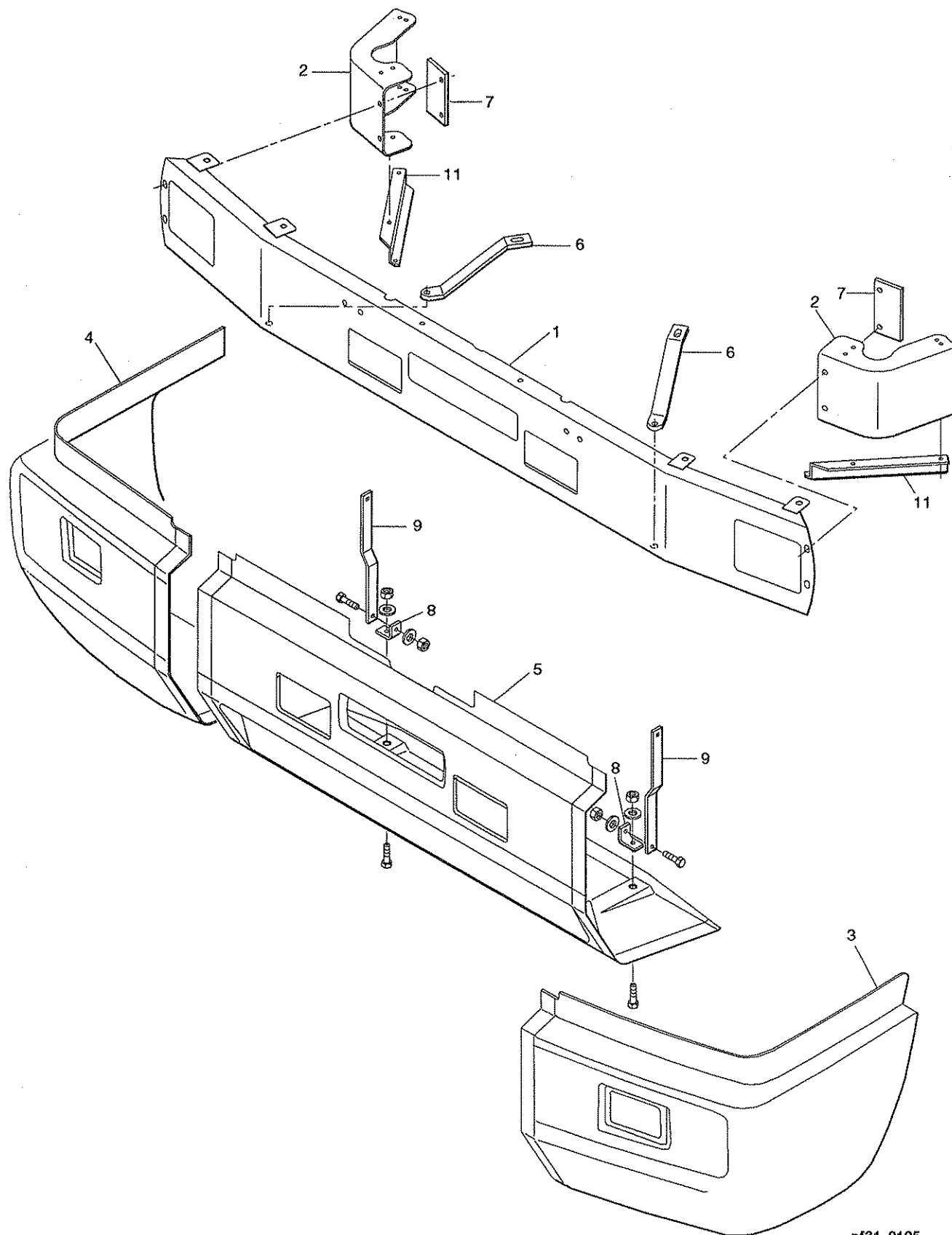
A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

1989 SETBACK AXLE CONVENTIONAL

AIR DAM AND BUMPER



pf31_0125

AIR DAM AND BUMPER

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A21-20133-000	Bumper Center Section
B	2	2	21-20111-000	Bumper End
B	3	1	21-20112-000	Left-Hand Air Dam End Cap
B	4	1	21-20112-001	Right-Hand Air Dam End Cap
B	5	1	21-20113-000	Air Dam Center Section
B	6	2	21-25099-000	Bumper Strut Support
B	7	2	21-25006-000	Stiffener Plate
B	8	2	21-25020-000	Air Dam Bracket
B	9	2	21-25021-000	Air Dam Strut
B	10	1	21-25075-000	Air Dam Zee Bracket
B	11	1	21-25075-001	Air Dam Zee Bracket

SAC = STOCK ACTIVITY CODE

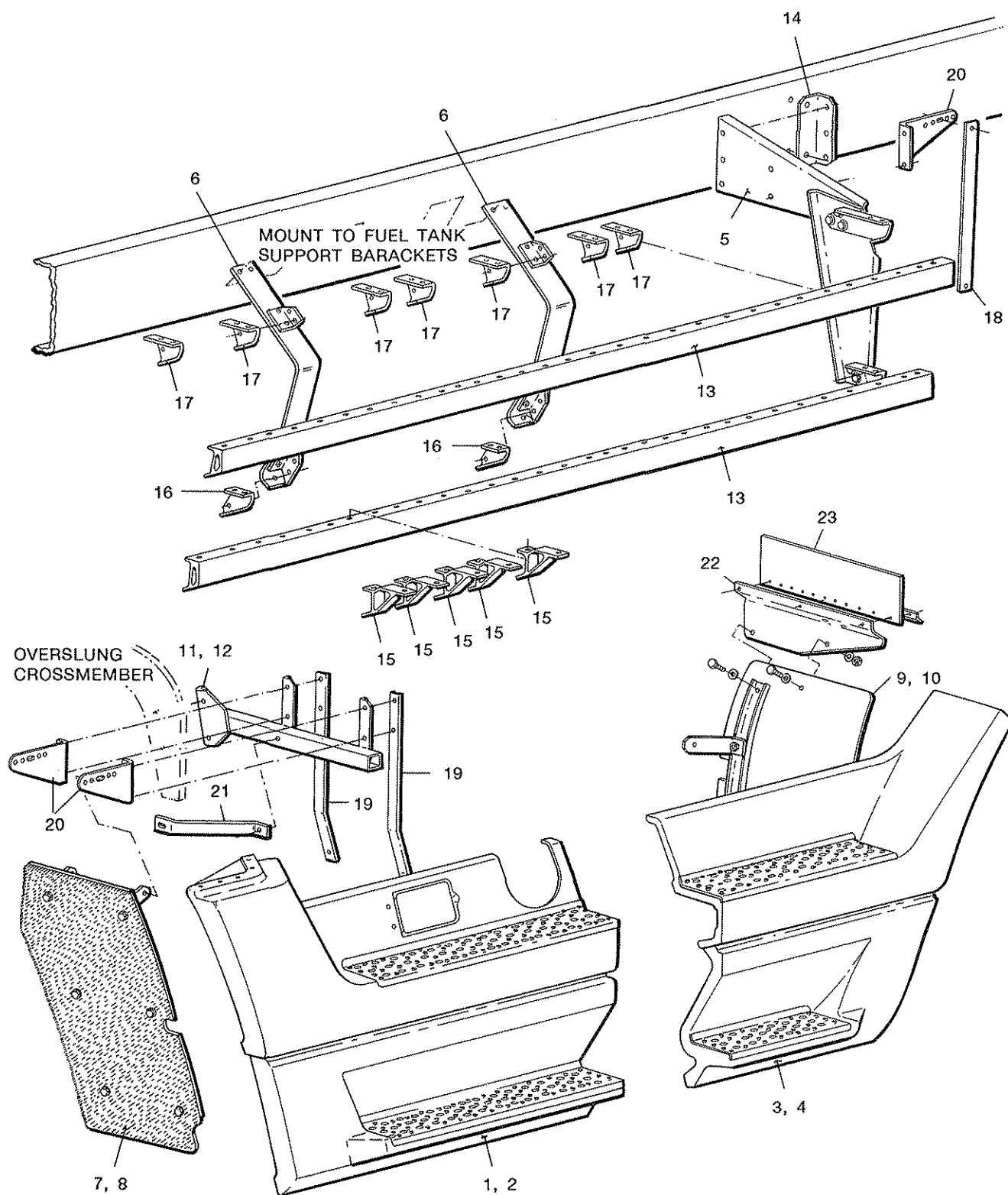
A—Indicates Fast Moving Parts

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C—Indicates Slow Moving Parts

1989 SETBACK AXLE CONVENTIONAL

SIDE FAIRINGS, CHASSIS MOUNTED



SIDE FAIRINGS, CHASSIS MOUNTED

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	A22-32537-000	Left Front Fairing Assembly
				<i>Left Front Fairing Assembly Parts:</i>
B	NS	1	22-32893-001	* Fuel Fill Access Door
B	NS	1	22-32892-000	* Access Door Hinge
B	NS	2	23-11863-000	* Rubber Button
B	2	1	A22-32537-003	Right Front Fairing Assembly
				<i>Right Front Fairing Assembly Parts:</i>
B	NS	1	22-32893-001	* Fuel Fill Access Door
B	NS	1	22-32892-000	* Access Door Hinge
B	NS	2	23-11863-000	* Rubber Button
B	NS	2	A22-32539-000	300 mm Center Fairing (No Exhaust Cutout)
B	NS	2	A22-32539-003	500 mm Center Fairing (No Exhaust Cutout)
B	NS	2	A22-32539-006	700 mm Center Fairing (No Exhaust Cutout)
B	NS	2	A22-32539-009	1000 mm Center Fairing (No Exhaust Cutout)
B	3	1	A22-32538-000	Left Rear Side Fairing Assembly
B	4	1	A22-32538-001	Right Rear Side Fairing Assembly
B	5	2	A22-32986-000	Fairing Support Assembly
B	6	4	A22-32390-000	Fairing Support Bracket Assembly
B	7	1	A22-32542-002	Left Front Mud Flap Assembly
B	8	1	A22-32542-003	Right Front Mud Flap Assembly
B	9	1	A22-32543-002	Left Rear Mud Flap Assembly
B	10	1	A22-32543-003	Right Rear Mud Flap Assembly
B	11	1	A22-32550-000	Left-Hand Support Bracket Assembly
B	12	1	A22-32550-001	Right-Hand Support Bracket Assembly
B	13	4	22-30922-XXX	Alignment Bracket
				See Vehicle Spec Sheet for Exact Callout
B	14	2	22-30898-000	Support Bracket
B	15	—	22-30888-001	Support Bracket (As Required)
B	16	4	22-32395-000	Step Support Bracket
B	17	—	22-32394-000	Step Support Bracket (As Required)
B	18	2	22-32518-000	Rear Mud Flap Strut
B	19	4	22-32552-000	Mud Flap Support Strut
B	20	6	22-32515-000	Mud Flap Support Bracket
B	21	2	22-32551-000	Rear Mud Flap Support Strut
B	22	1	22-32884-000	Left-Hand Exterior Mud Flap Bracket
B	NS	1	22-32884-001	Right-Hand Exterior Mud Flap Bracket
B	23	2	22-29275-001	Flap

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

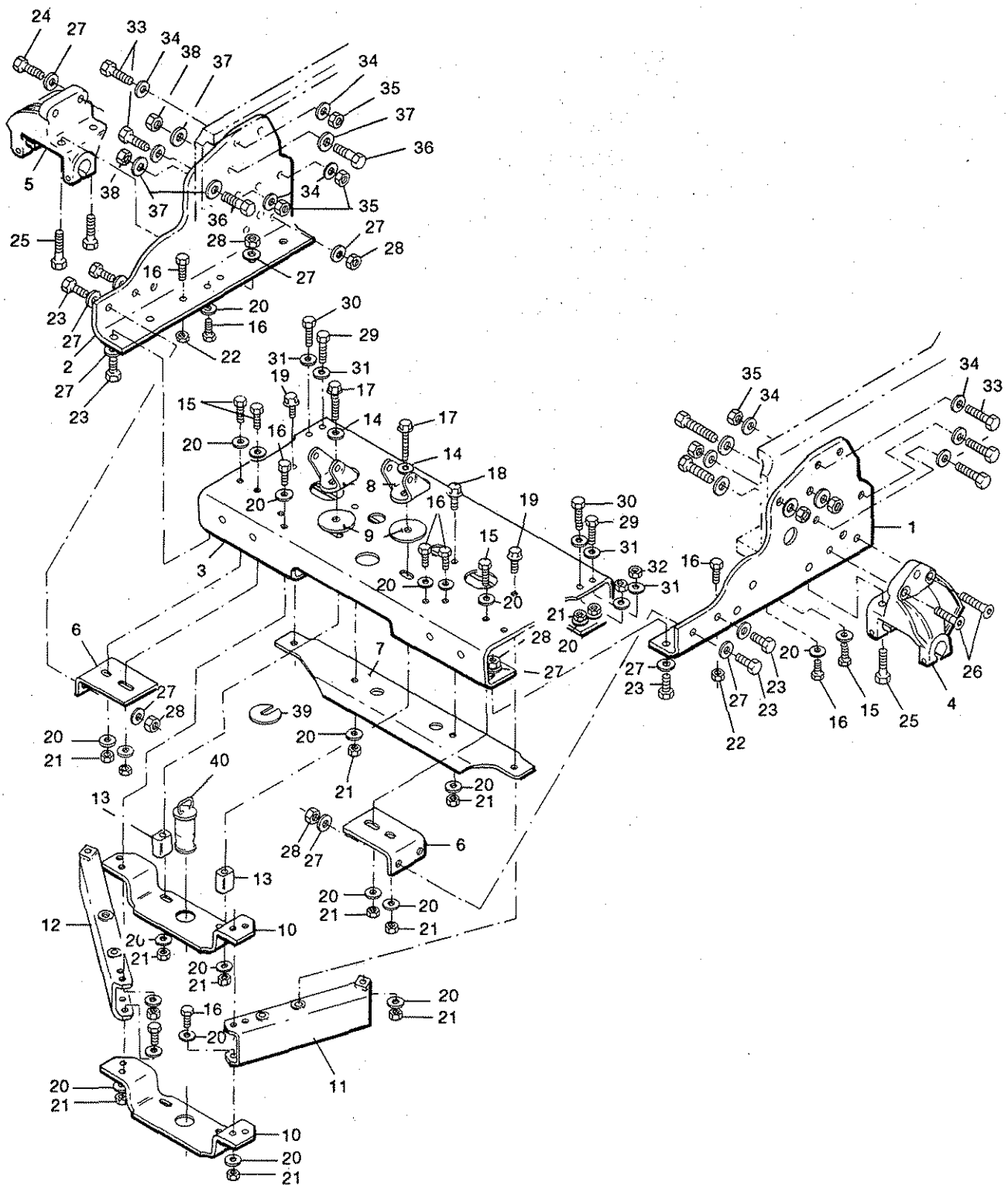
B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

★ Recent Change

1989 SETBACK AXLE CONVENTIONAL

FORWARD FRAME ASSEMBLY

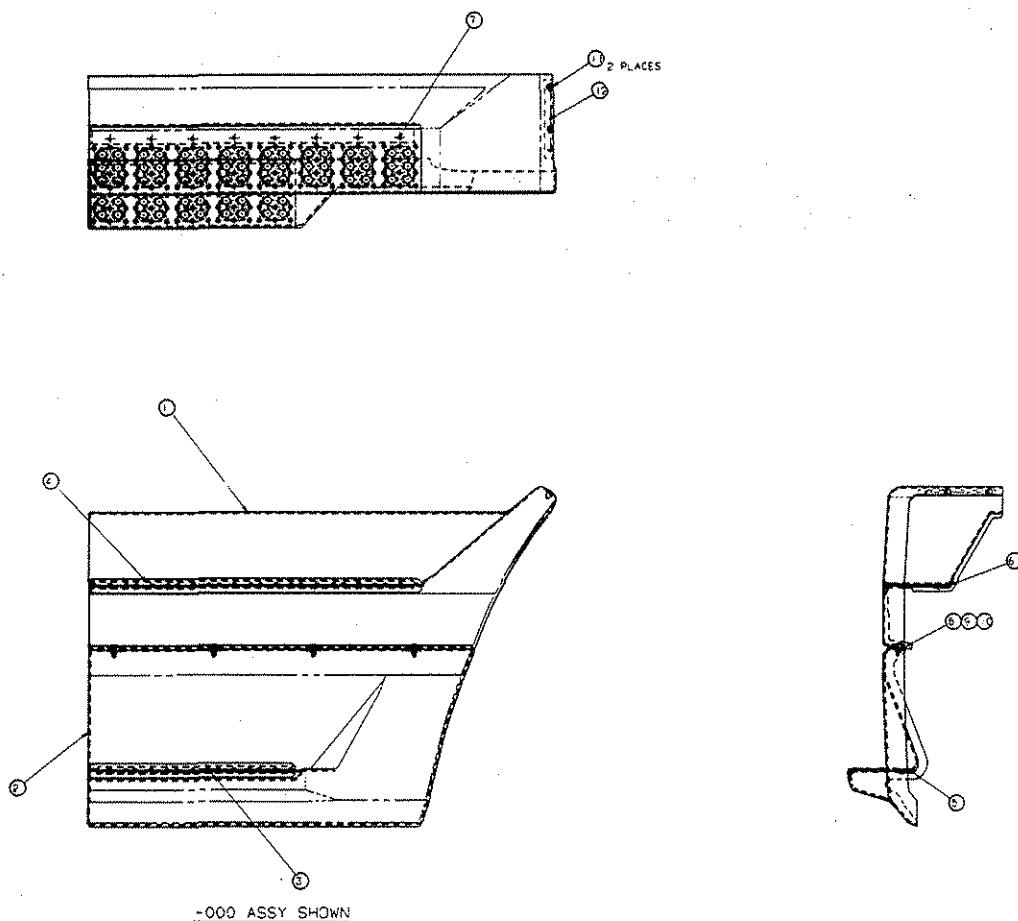


1989 SETBACK AXLE CONVENTIONAL



1989 SETBACK AXLE CONVENTIONAL

SIDE FAIRINGS, CHASSIS MOUNTED



	I	I	I		22-34225-000	BACK-UP PLATE			12
2	2	2	2		23-09278-067	RIVNUT, 5/16-18			11
6	6	6	6		23-09426-302	WASHER			10
4	4	4	4		23-09900-105	NUT 5/16			9
4	4	4	4		23-10744-100	BOLT 5/16			8
13	13	13	13		23-10000-601	RIVET			7
I	I	I	I		22-32843-003	ANGLE SUPT STEP			6
I	I	I	I		22-32843-001	ANGLE SUPT STEP			5
I	I	I	I		22-32524-008	HEAD STEP SCREW			4
I	I	I	I		22-32524-004	HEAD STEP SCREW			3
I	I	I	I		22-30511-001	FAIRING REAR LOWER			2
I	I	I	I		22-30511-000	FAIRING REAR LOWER			2
I	I	I	I		22-30512-003	FAIRING REAR UPPER			1
I	I	I	I		22-30512-002	FAIRING REAR UPPER			1
I	I	I	I		22-30512-001	FAIRING REAR UPPER			1
I	I	I	I		22-30512-000	FAIRING REAR UPPER			1
-003	-002	-001	-000		PART NUMBER	NAME OF PART	MATERIAL		ITEM
					FREIGHTLINER CORPORATION PORTLAND, OREGON				
					THIS DRAWING IS THE PROPERTY OF FREIGHTLINER CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM FREIGHTLINER CORPORATION.				
					FOR A COMPLETE LIST OF ALL FREIGHTLINER VEHICLES AND EQUIPMENT, SEE THE FREIGHTLINER CATALOG, PUBLISHED BY FREIGHTLINER CORPORATION, PORTLAND, OREGON 97208.				
RH FAIRING WITH EXH CUT OUT	LH FAIRING WITH EXH CUT OUT	RH FAIRING	LH FAIRING	REV#	DWG#	DATE	FAIRING ASSY. SIDE. REAR		
				TAL	01-28-67		CONV		
				TAL	01-28-67		FUEL TANK/CHASSIS MTD		
				SUD H	01-26-87				
				DDR	01-26-87		QUARTER	1 = 1	A22-32538

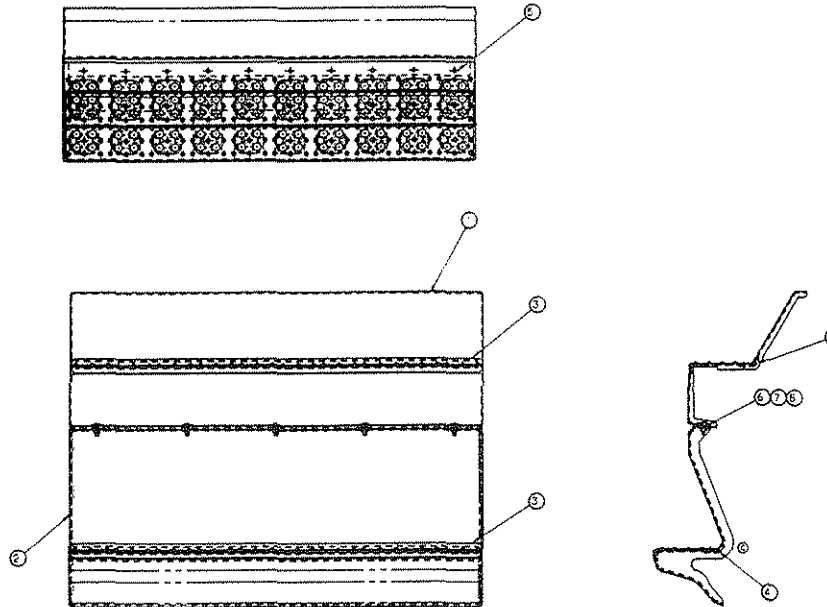
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SIDE FAIRINGS, CHASSIS MOUNTED

1989 SETBACK AXLE CONVENTIONAL



-009 SHOWN

10	10	10	8	8	8	6	6	6	4	4	4	23-09426-202	WASHER	8		
5	5	5	4	4	4	3	3	3	2	2	2	23-09900-105	NUT 5/16	7		
5	5	5	4	4	4	3	3	3	2	2	2	23-10714-100	BOLT 5/16	6		
20	20	20	14	14	14	10	10	10	6	6	6	23-10000-601	RIVET	5		
2	2	2										22-32243-004	ANGLE SUPP STEP	4		
			2	2	2							22-32243-002	ANGLE SUPP STEP	4		
						2	2	2				22-32243-001	ANGLE SUPP STEP	4		
									2	2	2	22-32243-000	ANGLE SUPP STEP	4		
2	2	2										22-32524-010	TRUCK STEP 1000MM	3		
			2	2	2							22-32524-007	TRUCK STEP 700MM	3		
						2	2	2				22-32524-004	TRUCK STEP 300MM	3		
									2	2	2	22-32524-003	TRUCK STEP 300MM	3		
1	1	1										22-30507-003	FAIRING CENTER LOWER	2		
			1	1	1							22-30507-002	FAIRING CENTER LOWER	2		
						1	1	1				22-30507-001	FAIRING CENTER LOWER	2		
									1	1	1	22-30507-000	FAIRING CENTER LOWER	2		
1												22-30508-011	FAIRING CENTER LOWER	1		
			1									22-30508-010	FAIRING CENTER LOWER	1		
						1						22-30508-009	FAIRING CENTER LOWER	1		
	1								1			22-30508-008	FAIRING CENTER LOWER	1		
												22-30508-007	FAIRING CENTER LOWER	1		
												22-30508-006	FAIRING CENTER LOWER	1		
												22-30508-005	FAIRING CENTER LOWER	1		
									1			22-30508-004	FAIRING CENTER LOWER	1		
			1									22-30508-003	FAIRING CENTER LOWER	1		
					1							22-30508-002	FAIRING CENTER LOWER	1		
							1					22-30508-001	FAIRING CENTER LOWER	1		
								1				22-30508-000	FAIRING CENTER LOWER	1		
-011	-010	-009	-008	-007	-006	-005	-004	-003	-002	-001	-000	PART NUMBER	NAME OF PART	MATERIAL	ITEM	
1000 MM LONG W/EXH CUT OUT ON RH SIDE	1000 MM LONG W/EXH CUT OUT ON LH SIDE	1000 MM LONG	700 MM LONG W/EXH CUT OUT ON RH SIDE	700 MM LONG W/EXH CUT OUT ON LH SIDE	700 MM LONG	500 MM LONG W/EXH CUT OUT ON RH SIDE	500 MM LONG W/EXH CUT OUT ON LH SIDE	500 MM LONG	300 MM LONG W/EXH CUT OUT ON RH SIDE	300 MM LONG W/EXH CUT OUT ON LH SIDE	300 MM LONG	FREIGHTLINER CORPORATION PORTLAND, OREGON				
												THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF FREIGHTLINER CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF FREIGHTLINER CORPORATION.				
												DATE	12-10-87	FAIRING ASSY. SIDE, CENTER		
												TAL	01-28-87	CONV		
												TAL	01-28-87	FUEL TANK/CHASSIS MTD.		
												BUD H	01-28-87			
												DOP	01-28-87	QUARTER 1ST	A22-32539	C

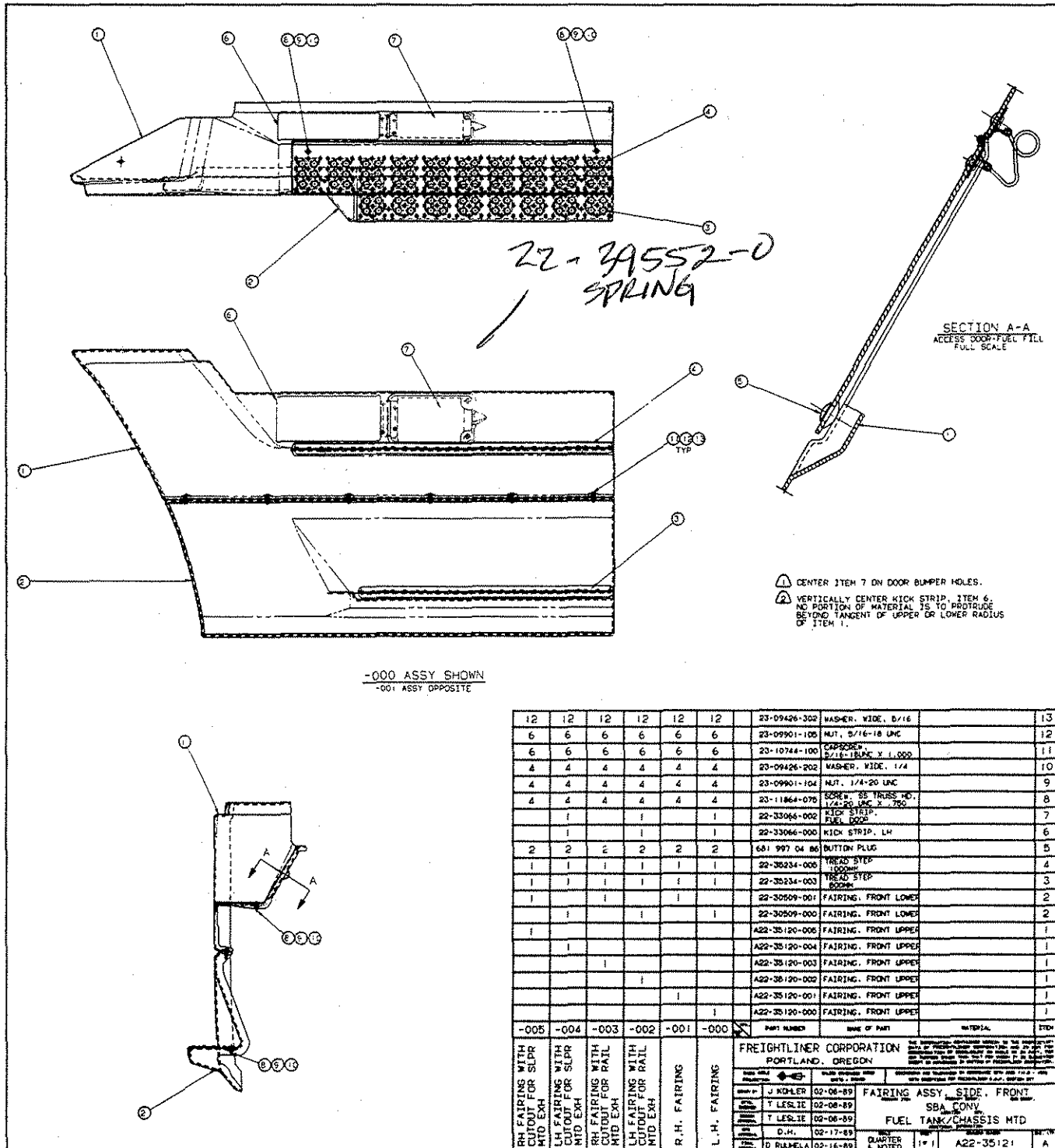
★ Recent Change

✓ New Issue

- Cancelled/Discard

1989 SETBACK AXLE CONVENTIONAL

SIDE FAIRINGS, CHASSIS MOUNTED



★ Recent Change

✓ New Issue

– Cancelled/Discard

SIDE FAIRINGS, CHASSIS MOUNTED

1989 SETBACK AXLE CONVENTIONAL

Technical drawing of a fuel tank/chassis assembly. The drawing includes a top view, a side view, and a detail view of a corner. Dimensions are provided in inches (e.g., 10, 8, 6, 4, 3, 2, 1, 1/2, 1/4, 1/8, 1/16, 1/32, 1/64, 1/128, 1/256, 1/512, 1/1024, 1/2048, 1/4096, 1/8192, 1/16384, 1/32768, 1/65536, 1/131072, 1/262144, 1/524288, 1/1048576, 1/2097152, 1/4194304, 1/8388608, 1/16777216, 1/33554432, 1/67108864, 1/134217728, 1/268435456, 1/536870912, 1/1073741824, 1/2147483648, 1/4294967296, 1/8589934592, 1/17179869184, 1/34359738368, 1/68719476736, 1/137438953472, 1/274877906944, 1/549755813888, 1/1099511627776, 1/2199023255552, 1/4398046511104, 1/8796093022208, 1/17592186044416, 1/35184372088832, 1/70368744177664, 1/140737488355328, 1/281474976710656, 1/562949953421312, 1/1125899906842624, 1/2251799813685248, 1/4503599627370496, 1/9007199254740992, 1/18014398509481984, 1/36028797018963968, 1/72057594037927936, 1/144115188075855872, 1/288230376151711744, 1/576460752303423488, 1/1152921504606846976, 1/2305843009213693952, 1/4611686018427387904, 1/9223372036854775808, 1/18446744073709551616, 1/36893488147419103232, 1/73786976294838206464, 1/147573952589676412928, 1/295147905179352825856, 1/590295810358705651712, 1/1180591620717411303424, 1/2361183241434822606848, 1/4722366482869645213696, 1/9444732965739290427392, 1/18889465931478580854784, 1/37778931862957161709568, 1/75557863725914323419136, 1/151115727451828646838272, 1/302231454903657293676544, 1/604462909807314587353088, 1/1208925819614629174706176, 1/2417851639229258349412352, 1/4835703278458516698824704, 1/9671406556917033397649408, 1/19342813113834066795298816, 1/38685626227668133590597632, 1/77371252455336267181195264, 1/154742504910672534362390528, 1/309485009821345068724781056, 1/618970019642690137449562112, 1/1237940039285380274899124224, 1/2475880078570760549798248448, 1/4951760157141521099596496896, 1/9903520314283042199192993792, 1/19807040628566084398385987584, 1/39614081257132168796771975168, 1/79228162514264337593543950336, 1/158456325028528675187087900672, 1/316912650057057350374175801344, 1/633825300114114700748351602688, 1/1267650600228229401496703205376, 1/2535301200456458802993406410752, 1/5070602400912917605986812821504, 1/10141204801825835211973625643008, 1/20282409603651670423947251286016, 1/40564819207303340847894502572032, 1/81129638414606681695789005144064, 1/162259276829213363391578010288128, 1/324518553658426726783156020576256, 1/649037107316853453566312041152512, 1/1298074214633706907132624082305024, 1/2596148429267413814265248164610048, 1/5192296858534827628530496329220096, 1/10384593717069655257060992658440192, 1/20769187434139310514121985316880384, 1/41538374868278621028243970633760768, 1/83076749736557242056487941267521536, 1/166153499473114484112975882535043072, 1/332306998946228968225951765070086144, 1/664613997892457936451903530140172288, 1/1329227995784915872903807060280344576, 1/2658455991569831745807614120560689152, 1/5316911983139663491615228241121378304, 1/10633823966279326983230456482242756608, 1/21267647932558653966460912964485513216, 1/42535295865117307932921825928971026432, 1/85070591730234615865843651857942052864, 1/170141183460469231731687303715884105728, 1/340282366920938463463374607431768211456, 1/680564733841876926926749214863536422912, 1/1361129467683753853853498429727072845824, 1/2722258935367507707706996859454145691648, 1/5444517870735015415413993718908291383296, 1/10889035741470030830827987437816582766592, 1/21778071482940061661655974875633165533184, 1/43556142965880123323311949751266331066368, 1/87112285931760246646623899502532662132736, 1/174224571863520493293247799005065244265472, 1/348449143727040986586495598010130488530944, 1/696898287454081973172991196020260977061888, 1/1393796574908163946345982392040521954123776, 1/2787593149816327892691964784081043908247552, 1/5575186299632655785383929568162087816495104, 1/11150372599265311570767859136324175632990208, 1/22300745198530623141535718272648351265980416, 1/44601490397061246283071436545296702531960832, 1/89202980794122492566142873090593405063921664, 1/178405961588244985132285746181186810127843328, 1/356811923176489970264571492362373620255

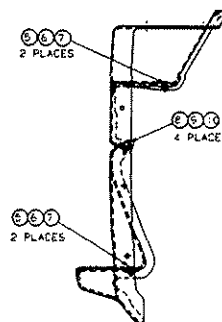
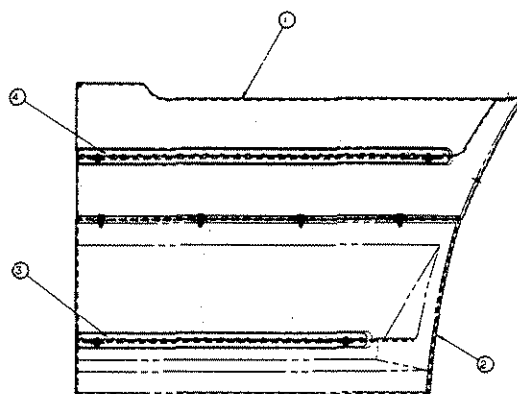
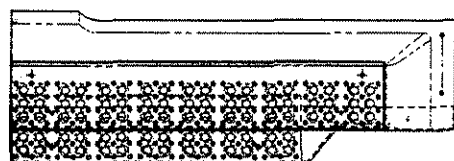
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➤ New Issue

- Cancelled/Discard

1989 SETBACK AXLE CONVENTIONAL

SIDE FAIRINGS, CHASSIS MOUNTED



-000 ASSY SHOWN

6	8	6	6	23-09426-202	WASHER, WIDE, 5/16		10
4	4	4	4	23-09901-105	NUT, 5/16-18 UNC		9
4	4	4	4	23-10744-100	CAPSCREW, 5/16-18 UNC X 1.000		8
23-09426-202	4	4	4	23-09426-202	WASHER, WIDE, 1/4		7
4	4	4	4	23-09901-104	NUT, HEX 1/4-20 UNC		6
4	4	4	4	23-11864-075	SCREW, SS TRUSS HD 1/4-20 UNC X .750		5
1	1	1	1	22-35234-004	TREAD, STEP, 700MM		4
1	1	1	1	22-35234-002	TREAD, STEP, 700MM		3
1	1	1	1	22-33916-001	FAIRING, REAR LOWER		2
1	1	1	1	22-33916-000	FAIRING, REAR LOWER		2
1	1	1	1	22-34744-003	FAIRING, REAR UPPER		1
1	1	1	1	22-34744-002	FAIRING, REAR UPPER		1
1	1	1	1	22-34744-001	FAIRING, REAR UPPER		1
1	1	1	1	22-34744-000	FAIRING, REAR UPPER		1
-003	-002	-001	-000	PART NUMBER	NAME OF PART	MATERIAL	STOCK

FREIGHTLINER CORPORATION
PORTLAND, OREGON

PART NO.	QUANTITY	DESCRIPTION	UNIT	REMARKS	DATE	BY	CHECKED
1	1	FAIRING ASSY, SIDE, REAR	EA	CONV			
1	1	FUEL TANK/CHASSIS MTD	EA				
1	1	QUARTER	EA				

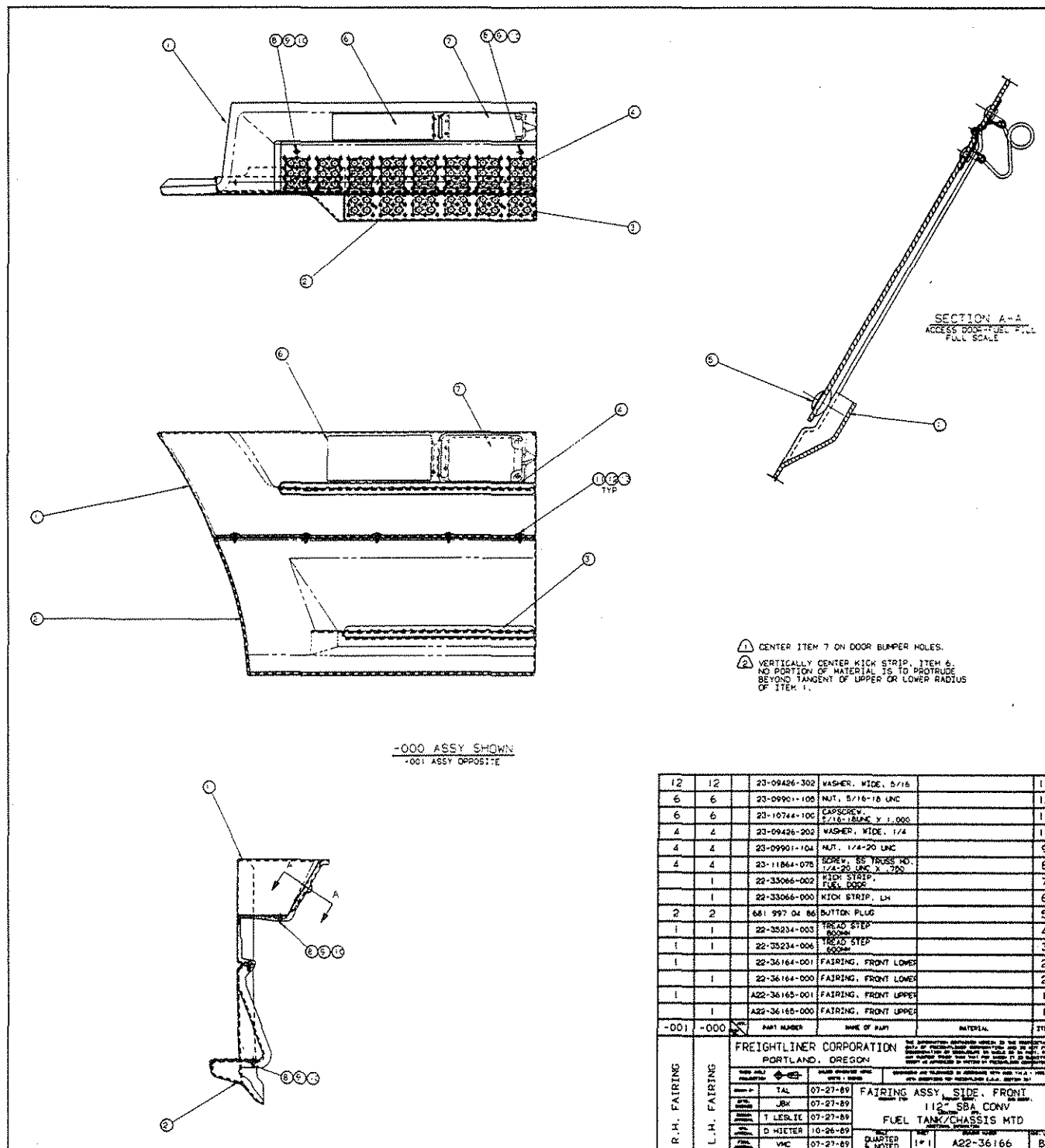
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SIDE FAIRINGS, CHASSIS MOUNTED

1989 SETBACK AXLE CONVENTIONAL



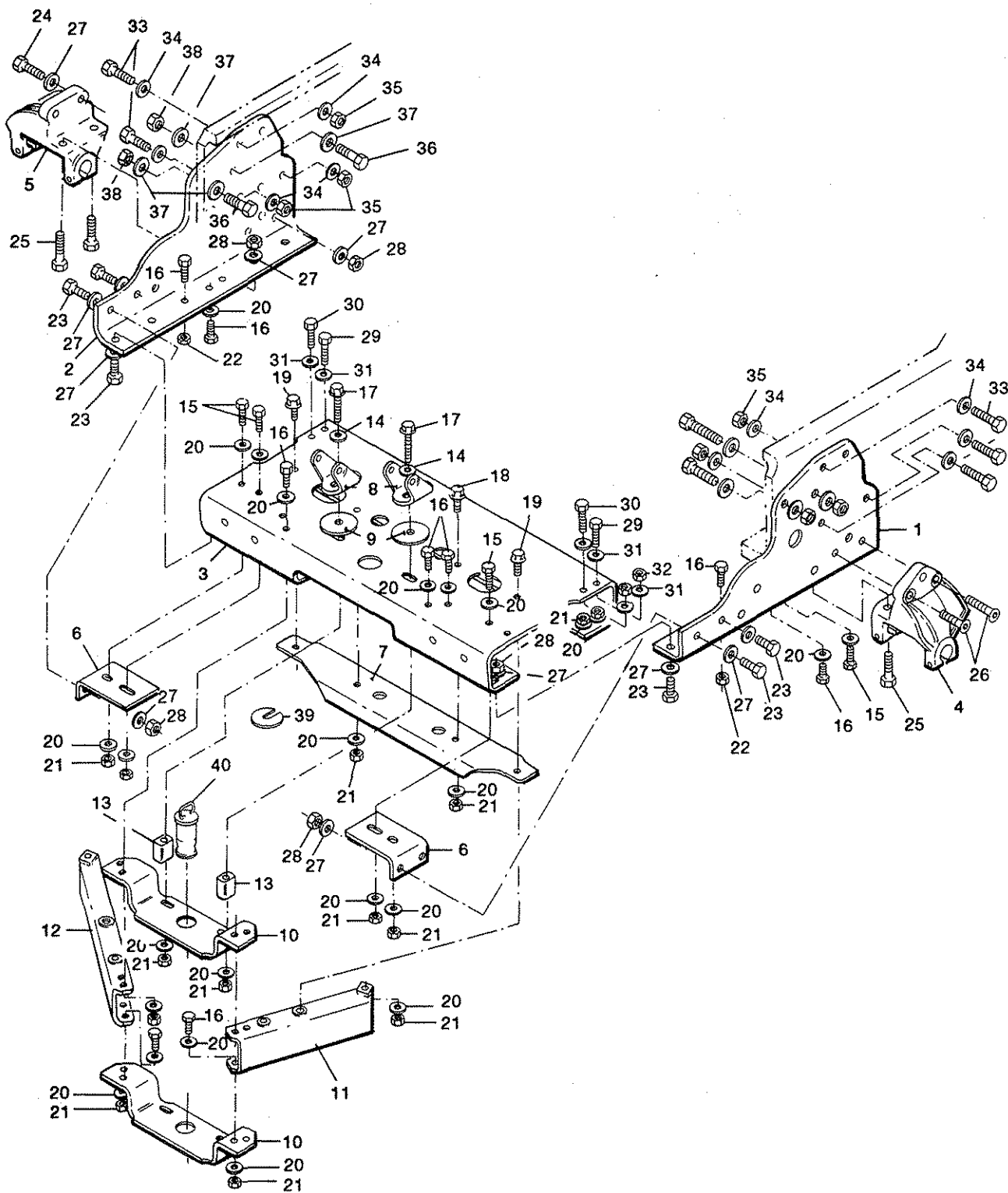
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1989 SETBACK AXLE CONVENTIONAL

FORWARD FRAME ASSEMBLY



FORWARD FRAME ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	—	1	A15-13118-001	Forward Frame Assembly
				<i>Frame Assembly Consists of:</i>
B	1	1	15-12624-000	* Left-Hand Frame Extension
B	2	1	15-12624-001	* Right-Hand Frame Extension
B	3	1	A15-12099-001	* Crossmember Closing
B	4	1	15-13010-000	* Front Suspension Bracket
B	5	1	15-12691-000	* Front Suspension Bracket
B	6	2	15-12643-000	* Front Gusset Closing
B	7	1	15-12644-000	* Front Reinforced Closing
B	8	2	17-10425-002	* Hood Pivot Hinge
B	9	2	17-10133-000	* 1/4" Spacer Washer
B	10	2	21-20117-000	* Front Tow Hitch Housing
B	11	1	A21-09859-002	* Left-Hand Reinforced Tow Device
B	12	1	A21-09859-003	* Right-Hand Reinforced Tow Device
B	13	2	21-09852-000	* Hood Spacer Mounting Bracket
B	14	2	23-09012-007	* Washer
B	15	6	23-09440-150	* 1/2-13 Hex Capscrew
B	16	12	23-09440-175	* 1/2-13 Hex Capscrew
B	17	2	23-11011-400	* 1/2-13 Flange Head Bolt
B	18	2	23-12008-125	* Low Clearance Flange Screw
B	19	2	23-12008-175	* Low Clearance Flange Screw
B	20	38	23-09114-003	* 1/2" Hardened Washer
B	21	22	23-09901-108	* 1/2-13 Hex Head Nut
B	22	2	23-09596-050	* 1/2-13 Hex Head Jam Nut
B	23	6	23-09444-175	* 5/8-11 Hex Capscrew
B	24	2	23-09444-250	* 5/8-11 Hex Capscrew
B	25	4	23-09444-275	* 5/8-11 Hex Capscrew
B	26	2	23-09614-250	* 5/8-11 Flat Head Capscrew
B	27	22	23-09114-000	* 5/8" Hardened Washer
B	28	14	23-09901-110	* 5/8-11 Hex Head Nut
B	29	2	23-09440-175	* 1/2-13 Hex Capscrew
B	30	2	23-09440-225	* 1/2-13 Hex Capscrew
B	31	8	23-09114-003	* 1/2" Bearing Washer
B	32	4	23-09901-108	* 1/2-13 Hex Nut
B	33	5	23-09444-200	* 5/8-11 Bolt
B	34	10	23-09114-000	* 5/8" Washer
B	35	5	23-09901-110	* 5/8-11 Hex Nut

SAC = STOCK ACTIVITY CODE

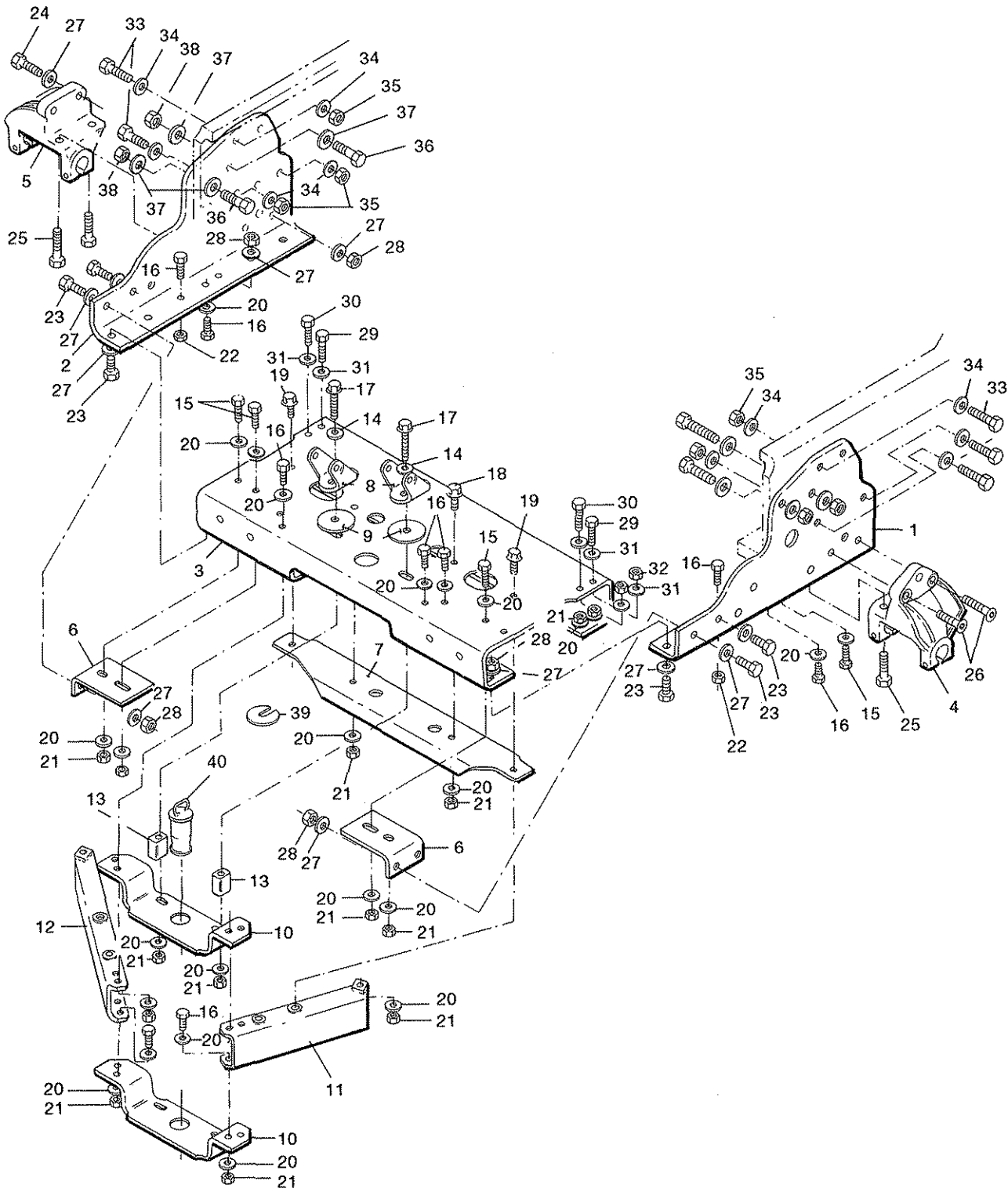
A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts

1989 SETBACK AXLE CONVENTIONAL

FORWARD FRAME ASSEMBLY



FORWARD FRAME ASSEMBLY

1989 SETBACK AXLE CONVENTIONAL

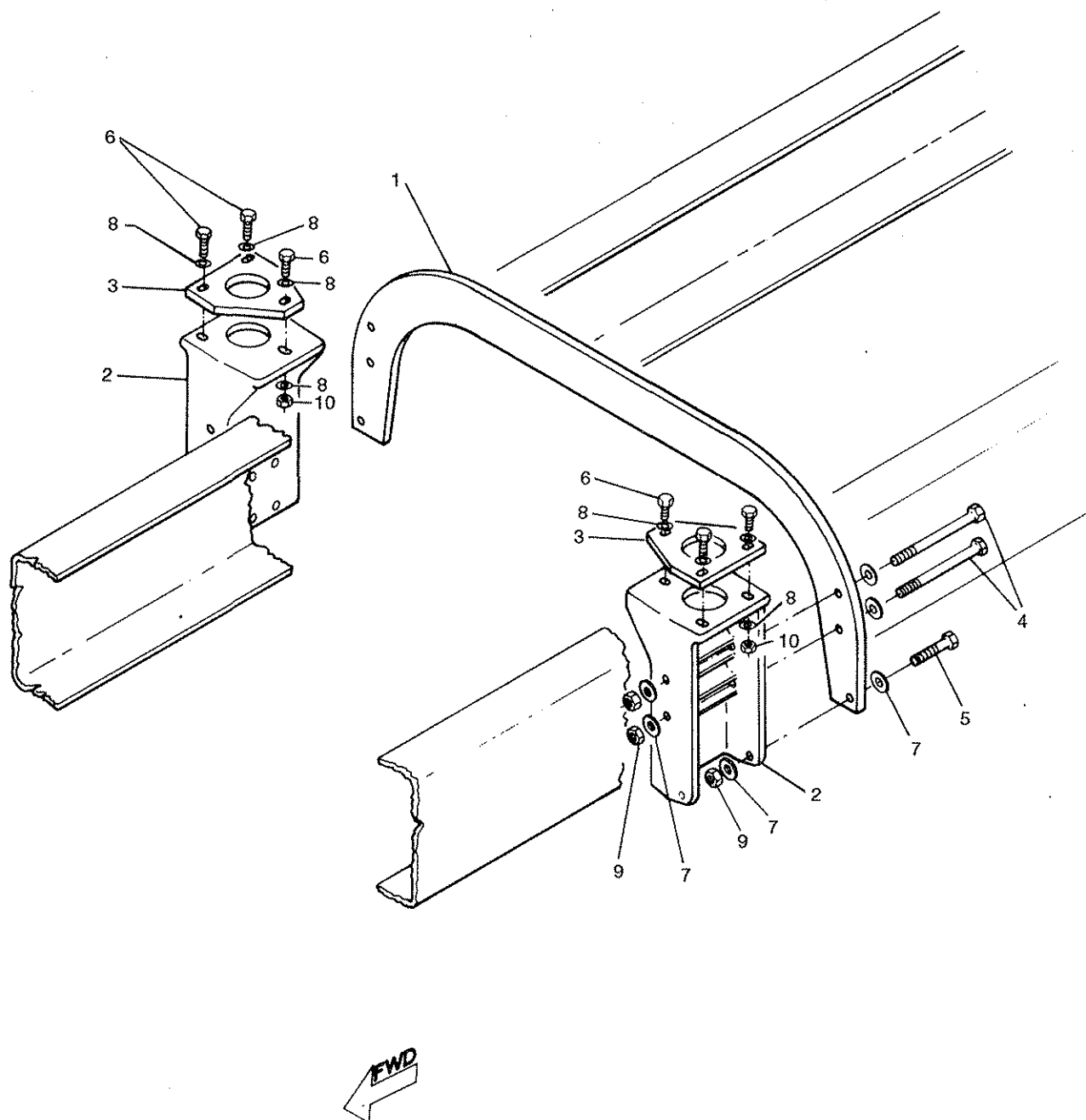
S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	36	2	23-09448-225	* 7/8-9 Hex Capscrew
B	37	4	23-09114-005	* 7/8" Bearing Washer
B	38	2	23-09901-114	* 7/8-9 Hex Nut
B	39	1	17-10320-001	* Shim Pivot Spacer
B	40	1	A21-20014-001	* Tow Pin Device

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts



CROSSMEMBER, OVERSLUNG**1989 SETBACK AXLE CONVENTIONAL**

S A C	REF. NO.	QTY.	PART NUMBER	DESCRIPTION
B	1	1	15-12622-000	Overslung Crossmember
B	2	2	15-12621-000	Overslung Crossmember Bracket
B	3	2	15-12625-000	.50 Cab Mounting Spacer
B	4	4	23-09440-800	1/2-13 x 8 Hex Capscrew
B	5	2	23-09440-250	1/2-13 x 2.5 Hex Capscrew
B	6	6	23-09436-175	3/8-16 x 1.75 Hex Capscrew
B	7	12	23-09114-003	1/2 x 1.06 x .18 Washer Bearing
B	8	12	23-09114-002	3/8 x .81 x .08 Washer Bearing
B	9	6	23-09901-108	1/2-13 UNC Thread Lock Hexnut
B	10	6	23-09901-106	3/8-16 UNC Thread Lock Hexnut

SAC = STOCK ACTIVITY CODE

A—Indicates Fast Moving Parts

B—Indicates Medium Moving Parts

C—Indicates Slow Moving Parts