

Freightliner 112

Service Parts Catalog

Contents

General Information

Vehicle Specification	2
Service Parts Catalog	5
Functional Module Number	5
Service Parts Catalog Page	7
New Freightliner Part Numbers	8

Using the Service Parts Catalog

How to Look Up Parts Information	1
Vehicle Identification Number (VIN)	2
Freightliner Vehicle Identification Number Coding Scheme	3

Module Index—Alphabetical**Illustration Index****Design Group Index—Module Pages**

Vehicle Specification (Spec Sheet)

A vehicle specification is a listing of all complete assemblies or major parts groupings installed on a particular vehicle. It is used by customers and dealers, as well as parts and service personnel, to identify replacement parts. One copy of the vehicle specification, or spec sheet as it is commonly called, is included with each delivered vehicle. In fleet orders, every fifth vehicle receives a spec sheet. In addition, a microfiche copy is mailed to all Freightliner dealers.

Introduction of the Medium Conventional has brought about some improvements to the spec sheet which can make your job easier as well as more accurate when

specifying parts for these vehicles. The new Modular System being introduced with the Medium Conventional will allow more detail on the spec sheet. In addition, it will be used on all future Freightliner models.

Quality, legibility, and timeliness of the spec microfiche provided to dealers and PDCs will be greatly improved by a new process which takes information directly from the computer on-line system to produce the microfiche.

This spec is only for training purposes.

SERIAL NO 400031 THRU 400046

CUSTOMER - R.J. PUMPELLY
BUILT - 02/15/85
DELIVERED - 02/28/85

MODEL - FLC11264T
WHEELBASE - 4350 MM (171) FA
ORD DLR - AABBB

BUILD LOCATION - MT HOLLY
BUILD QUANTITY - 016
ENG STATUS - Z

ENGINE DATA

TRUCK SERIAL NUMBER	ENGINE SERIAL NUMBER		
400031	C8B12-AS-232	400039	C8B12-BE-4R4
400032	C8B12-AS-233	400040	C8B12-AS-001
400033	C8B12-AS-335	400041	C8B12-AS-095
400034	C8B12-AS-336	400042	C8B12-BE-1E9
400035	C8B12-AS-949	400043	C8B12-SS-4T7
400036	C8B12-AS-090	400044	C8B12-AS-778
400037	C8B12-AS-089	400045	C8B12-AS-239
400038	C8B12-AS-212	400046	C8B12-AS-104

MODEL DATA

ENGINE - LTA10-300 FRONT AXLE - FF941
TRANSMISSION - R014615 REAR AXLE - S0100
AUX TRANSMISSION - REAR AXLE RATIO - 3.73 RATIO
SUSPENSION - RS380 TAG PUSHER AXLE -

CALCULATION DATA
810F3-0005

ELEC SPDOM CALIBRATION CODE 1011000

BILL OF MATERIAL / PART NUMBER	DESCRIPTION / ALTERNATE PART NUMBER	QTY UM	BILL OF MATERIAL / PART NUMBER	DESCRIPTION / ALTERNATE PART NUMBER	QTY UM
101-C00200	CUM LTA10-300 @ 2100	1 EA	155-C00101	STARTING MOTOR,DR,12V 42MT,NTC	1 EA
501-15480-000	CUM L10300 000 300	1 EA	681 151 00 01	MOTOR-STG,12V,42MT,DR/1990400	1 EA
103-C00100	THERMOSTAT-L10 ENGINE	1 EA		*DR 1990483	
105-C00100	ENGINE OIL CHECK & FILL,L10	1 EA	272-C00100	FAN SHROUD-L10	1 EA
681 010 01 72	DIPSTICK ASSY-L10 ENG,R SUMP	1 EA	273-C00100	FAN & DRIVE-ENTG,L10,EV	1 EA
681 018 00 16	TUBE-DIPSTICK,CUM L10,R SUMP	1 EA	278-C00100	SHIELD-AIR RECIRCULATION	1 EA
681 018 00 04	TUBE-OIL FILL	1 EA	280-C00100	SYSTEM VOLTAGE, POLARITY	1 EA
MOE 41596	CAP,OIL FILL	1 EA	285-C00100	CIRCUIT PROTECTION-AUTO RESET	1 EA
681 018 00 40	BRKT-OIL FILL TUBE	1 EA	286-C00100	ENGINE WIRING	1 EA
106-C00100	ACCELERATOR CONTROL-FOOT,L10	1 EA	290-C00101	BATTERY BOX-UNDER CAB,3 BAT	1 EA
673 300 00 04	PEDAL ASSY THROTTLE	1 EA	291-C00204	CABLE-BAT,3 BAT UNDER CAB,L10	1 EA
681 300 00 25	LEVER ASSY-ACCELERATOR	1 EA	292-C00104	BATTERY-THREE F/L 1875CCA	1 EA
107-C00100	AIR COMPRESSOR-CUM 13.2 CU FT	1 EA	294-C00100	LAMPS-STOP,TAIL,BACKUP	1 EA
108-C00103	GOVERNOR-AIR COMPRESSOR	1 EA	296-C00100	WIRING & LCTN,TRAILER CABLE	1 EA
109-C00200	ENGINE SUPPORT-L10	1 EA	297-C00100	RECEPTABLE-TRAILER CABLE	1 EA
681 223 00 05	BRKT RR ENGINE SUPT LH	1 EA	299-C00100	TURN SIGNAL SWITCH	1 EA
681 223 01 05	BRKT RR ENGINE SUPT RH	1 EA	300-C00100	LAMP-FRONT TURN SIGNAL	1 EA
681 243 02 05	BRKT RR ENG SUPT, FRAME	1 EA	302-C00100	LAMP-MARKER	1 EA
681 243 01 03	C/M REAR ENG SUPT	1 EA	304-C00100	MARKER LAMP SWITCH-INT,HOLP	1 EA
681 240 00 18	ISOLATOR ENG SUPT UPPER	1 EA	310-C00202	CABLE-TRAILER,ELEC,COILED,12 FT	1 EA
110-C00100	FILTER-FUEL,CUM,SPIN ON	1 EA	312-C00100	HOLT-DUAL,RECT,TUNG,FA,MIBC	1 EA
118-C00100	FILTER-OIL,FULL FLOW	1 EA	314-C00100	ROADLIGHTS-DRIVING	1 EA
120-C00100	FILTER-COOLANT,CUM	1 EA	320-C00100	WIRING-CAB W/O WIRING DIAGRAM	1 EA
124-C00100	ALTRNTR-LN 12V75AMP,2360JB,L10	1 EA		LIGHT SOURCE	1 EA
681 154 00 01	ALTERNATOR	1 EA	18-11197-001	CAB TRIM BLACK	3 FT
	* LN 2360JB		22-21148-000	BEZEL-CONTROLS-ILLUMINATED	11 EA
01-15052-000	ALTERNATOR PULLEY	1 EA	22-23372-000	KNOB,BLACK	1 EA
125-C00100	WIRING-ALTERNATOR,12V,L10	1 EA			

Spec Microfiche

Major revisions in the microfiche sent to dealers and PDCs will provide personnel with more technical information and part number assistance. To assist in explaining these revisions, the Vehicle Spec has been divided into five major sections: header, engine data, model data, calculation data, and spec body.

HEADER

1 CUSTOMER - R.J. PUMPELLY BUILT - 02/15/85 DELIVERED - 02/28/85 2	3 MODEL - FLC11264T 4 WHEELBASE - 4350 MM (171) FA 5 ORD DLR - AABBB	6 BUILD LOCATION - MT HOLLY BUILD QUANTITY - 016 ENG STATUS - Z	SERIAL NO 400031 THRU 400046
--	--	---	------------------------------

- 1 Built**—Date cab was started for the lead unit
- 2 Delivered**—Date lead unit was delivered
- 3 Model**—Truck model number
- 4 Wheelbase**—Truck wheelbase
- 5 Ord Dlr**—Original ordering dealer
- 6 Build Location**—Plant where truck was manufactured

ENGINE DATA

ENGINE DATA			
TRUCK SERIAL NUMBER	ENGINE SERIAL NUMBER		
7 400031	C8C12-AS-232	400039	C8937-BE-4R4
400032	C8P12-AS-233	400040	C8P12-AS-001
400033	C8P12-AS-335	400041	C8812-AS-095
400034	C8P12-AS-336	400042	C8937-BE-1E9
400035	C8P12-AS-949	400043	C8959-SS-4T7
400036	C8955-AS-090	400044	C8812-AS-778
400037	C8955-AS-089	400045	C8955-AS-239
400038	C8934-AS-212	400046	C8812-AS-104

- 7 Truck Serial Number, Engine Serial Number**—Truck serial number printed in sequential order with pertinent engine serial number

MODEL DATA

MODEL DATA			
8	ENGINE	- LTA10-300	FRONT AXLE - FF941
	TRANSMISSION	- R014615	REAR AXLE - S0100
	AUX TRANSMISSION	-	REAR AXLE RATIO - 3.73 RATIO
	SUSPENSION	- RS300	TAG PUSHER AXLE -

- 8 **Model Data**—Includes engine, transmission, rear axle model numbers, and the rear axle ratio

CALCULATION DATA

CALCULATION DATA			
9	810F3-0005	ELEC SPDOM CALIBRATION CODE	1011000

- 9 **Calculation Data**—Includes calculation codes for speedometer calibration and driveline tube length.

SPEC BODY

BILL OF MATERIAL / PART NUMBER	DESCRIPTION / ALTERNATE PART NUMBER	QTY UM	BILL OF MATERIAL / PART NUMBER	DESCRIPTION / ALTERNATE PART NUMBER	QTY UM
101-C00200	CUM LTA10-300 @ 2100	1 EA	155-C00101	STARTING MOTOR, DR, 12V, 42MT, NTC	1 EA
501-15480-000	CUM L10300 000 300	1 EA	681 151 00 01	MOTOR- $\leq$ 7G, 12V, 42MT, DR/1990400	1 EA
103-C00100	THERMOSTAT-L10 ENGINE	1 EA		*DR 1990483	
105-C00100	ENGINE OIL CHECK & FILL, L10	1 EA	272-C00100	FAN SHROUD-L10	1 EA
681 010 01 72	DIPSTICK ASSY-L10 ENG, R SUMP	1 EA	273-C00100	FAN & DRIVE-ENTG, L10, EV	1 EA
681 018 00 16	TUBE-DIPSTICK, CUM L10, R SUMP	1 EA	278-C00100	SHIELD-AIR RECIRCULATION	1 EA
681 018 00 04	TUBE-OIL FILL	1 EA	290-C00100	SYSTEM VOLTAGE, POLARITY	1 EA
MOE 41596	CAP, OIL FILL	1 EA	285-C00100	CIRCUIT PROTECTION-AUTO RESET	1 EA
681 018 00 40	BRKT-OIL FILL TUBE	1 EA	286-C00100	ENGINE WIRING	1 EA
106-C00100	ACCELERATOR CONTROL-FOOT, L10	1 EA	290-C00101	BATTERY BOX-UNDER CAB, 3 BAT	1 EA
673 300 00 04	PEDAL ASSY THROTTLE	1 EA	291-C00204	CABLE-BAT, 3 BAT UNDER CAB, L10	1 EA
681 300 00 25	LEVER ASSY-ACCELERATOR	1 EA	292-C00104	BATTERY-THREE F/L 1875CCA	1 EA
107-C00100	AIR COMPRESSOR-CUM 13.2 CU FT	1 EA	294-C00100	LAMPS-STOP, TAIL, BACKUP	1 EA
108-C00103	GOVERNOR-AIR COMPRESSOR	1 EA	296-C00100	WIRING & LCTN, TRAILER CABLE	1 EA
109-C00200	ENGINE SUPPORT-L10	1 EA	297-C00100	RECEPTABLE-TRAILER CABLE	1 EA
681 223 00 05	BRKT RR ENGINE SUPT LH	1 EA	299-C00100	TURN SIGNAL SWITCH	1 EA
681 223 01 05	BRKT RR ENGINE SUPT RH	1 EA	300-C00100	LAMP-FRONT TURN SIGNAL	1 EA
681 243 02 05	BRKT RR ENG SUPT, FRAME	1 EA	302-C00100	LAMP-MARKER	1 EA
681 243 01 03	C/M REAR ENG SUPT	1 EA	304-C00100	MARKER LAMP SWITCH-INT, HOLP	1 EA
681 240 00 18	ISOLATOR ENG SUPT UPPER	1 EA	310-C00202	CABLE-TRAILER, ELEC, COILED, 12 FT	1 EA
110-C00100	FILTER-FUEL, CUM, SPIN ON	1 EA	312-C00100	HDLT-DUAL, RECT, TUNG, FA, MMBC	1 EA
118-C00100	FILTER-OIL, FULL FLOW	1 EA	314-C00100	ROADLIGHTS-DRIVING	1 EA
120-C00100	FILTER-COOLANT, CUM	1 EA	320-C00100	WIRING-CAB W/O WIRING DIAGRAM	1 EA
124-C00100	ALTNTR-LN 12V75AMP, 2360JB, L10	1 EA		LIGHT SOURCE	1 EA
681 154 00 01	ALTERNATOR	1 EA		CAB TRIM BLACK	3 FT
	* LN 2360JB		18-11197-001	BEZEL-CONTROLS-ILLUMINATED	11 EA
01-15052-000	ALTERNATOR PULLEY	1 EA	22-21148-000	KNOB, BLACK	1 EA
125-C00100	WIRING-ALTERNATOR, 12V, L10	1 EA	22-23372-000		

- 10 Module bill of material number
- 11 First level part numbers for an assembly or parts group
- 12 Vendor part number for common parts assigned a Freightliner or Mercedes-Benz part number indicated with an asterisk
- 13 Non-serviceable parts, the part number is blank. For further information refer to the Service Parts Catalog page.

Service Parts Catalog

The Freightliner Service Parts Catalog is designed to identify all serviceable replacement parts used on the vehicle.

The Service Parts Catalog is organized into four major categories: Design Group, Illustration Index, Module Index, and Module Bill of Material.

Design Group

The component structures of the vehicle are categorized into design groups. These component structures are called modules, and each design group will contain a family of related modules. Design Group 15, includes all electrical parts used on the engine. All modules relating to engine electrical will be in Design Group 15.

Example: Module 124-C00100, LN 75 AMP Alternator
= Design Group 15.

Each design group is indexed numerically listing those modules included in it. (See "Design Group Index".)

If you know the design group number you will be able to find the module containing your part. (See "How to Look Up Parts Information".)

Illustration Index

The Illustration Index will show all module illustrations within a specific Design Group. All illustrations will be in module number order within the Design Group. The purpose of the Illustration Index is to allow you to identify a part visually and then refer to the proper module page. (See "How to Look Up Parts Information".)

Modular Index

The Modular Index, is a list in order by description, of all available modules. By referring to this list, you will be able to identify the module containing your part.

Module Bill of Material

The Module Bill of Material is the complete list of parts used for a specific application on the vehicle. The Module Bill of Material is also the vehicle specification line number, and can be used as a reference to identify a Service Parts Catalog page. (See "Vehicle Specification" ref. Module Bill.)

All Module Bill of Material numbers can be broken down into four categories of identification. By knowing the purpose of the categories you will be better able to identify the parts you are looking for. (See "Functional Module Number".)

Functional Module Number

Module Bill of Material	124-C001 00			
Module Break Down	1	2	3	4
Module Control				
Design Responsibility				
Bill of Material				
Application				

Module Control

This three digit number identifies a category of parts used on a specific part of the truck. In addition, this is the spec line that this module number is called out to on the vehicle specification sheet.

Example: 124 – Alternator

Design Responsibility

Identifies which Design Department is responsible for the module.

C = Charlotte Design Center
P = Portland Product Engineering
A = Portland Advanced Design

Note: A different alpha-letter will be used to identify custom bill of materials.

Bill of Material

A group of sequentially assigned design chart numbers indicating a specific variation of the module design. Example: 124-C001 indicates a module design for a Leece-Neville 75 amp alternator, whereas 124-C002 us a design for a Leece-Neville 90 amp alternator.

Application

Indicates the total parts requirements for a specific application within the module.

Illustration Block

The position on a service parts catalog page where the illustration is located.

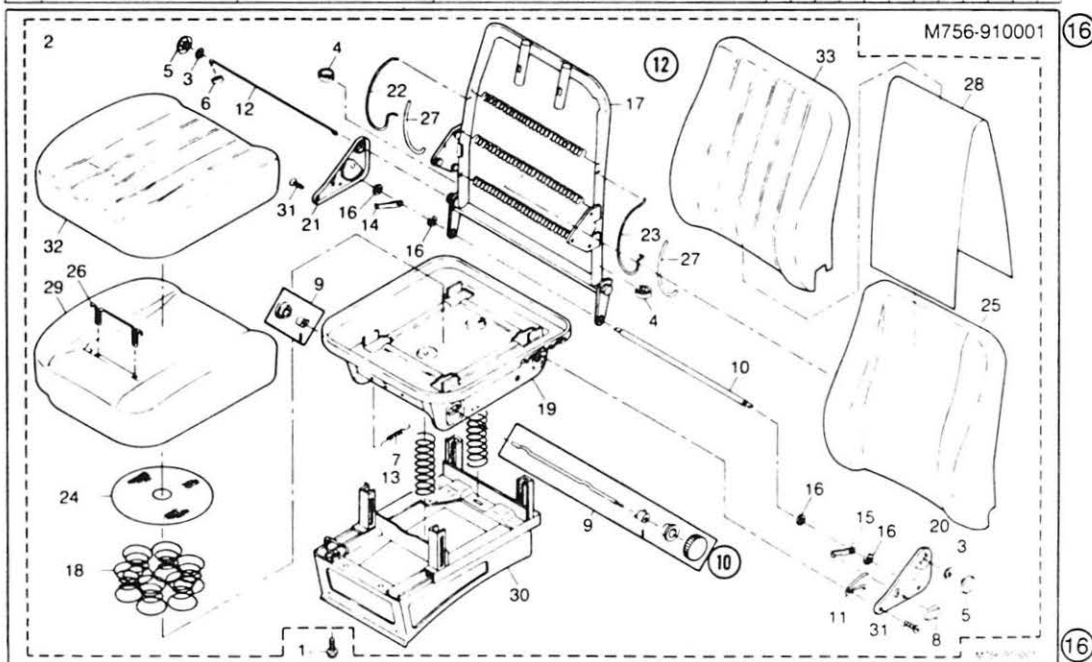


SERVICE PARTS CATALOG

① 756-C001

③ A1 ⑤

SEAT DRIVER MERCEDES LOW BACK				② APPLICATION								
④ APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	
BEIGE FLAT VINYL				X								
BEIGE FLAT VINYL W/ CLOTH INSERT						X						
BLUE FLAT VINYL W/CLOTH INSERT								X				
RED FLAT VINYL W/ CLOTH INSERT									X			
BEIGE PERFORATED VINYL						X						
BLACK PERFORATED VINYL				X								
BLUE PERFORATED VINYL								X				
RED PERFORATED										X		
NOTE ALL SEAT ASSEMBLIES INCLUDE												
REFERENCE NUMBERS 3 THRU 31				X	X	X	X	X	X	X	X	
REF	⑤ PART NO	⑥ ALT PART NO	PART DESCRIPTION	QUANTITIES								UM *
1	914114 008001	FLNG BOLT M8X20	⑦ BOLT-FLGD,HEX HD M8X20,ZN	4	4	4	4	4	4	4	4	EA
2	681 910 01 01		SEAT ASSY-MERCEDES LOW BACK	1								EA
3	⑧ 000471 025001		RING-RETAINING 25X1.2 ZN									EA 2
4	005 988 58 78		CLAMP-MOUNTING									EA 2
5		⑭	COVER-TORSION ROD END									EA 2
6	381 919 00 22		BUSHING-TORSION ROD									EA 1
7	381 919 00 37		SPRING-COIL W/HOOKS									EA 2
8	381 919 00 60		KNOB									EA 1
9	681 910 70 98		KIT-SEAT HEIGHT ADJUSTER									EA 1
10	381 919 01 98		ROD-BACK ANGLE ADJUST									EA 1
11	381 919 02 37		SPRING-BACK LEVER									EA 1
12	381 919 03 37		ROD-TORSION SEAT BACK									EA 1
13	381 919 05 37		SPRING-COIL VERTICAL ADJUST									EA 2
14	381 919 08 61		LEVER-BACK ADJUST RH									EA 1
15	381 919 06 A1	⑪	INSTL-SEAT ASSY									EA 1
16	381 990 14 40		WASHER									EA 4
17	673 910 00 34		FRAME ASSY-BACK COMPLETE									EA



* Quantities of piece parts per assembly * As required * Reference item

⑬ 08 10 84
Page 4

Service Parts Catalog Page

- | | |
|----------------------------------|---|
| ① Module Bill of Material Number | - Service Parts Catalog in numerical order by Module Number which in most cases correlates with Spec line number. |
| ② Application Digits | - Indicates the total parts requirements for a specific application. |
| ③ Alpha Letter | - Used for page indexing for the application digits:
00-09 A
10-19 B
20-29 C |
| ④ Application Description Index | - Notes the specific application requirements. |
| ⑤ Part Number | - Indicates Freightliner, Mercedes-Benz, or vendor part number. |
| ⑥ Alternate Part Number | - Indicates vendor part number or industry standard fastener information. |
| ⑦ Fasteners | - All required fasteners will be listed in the bill of material. |
| ⑧ Piece Parts | - Assemblies will be exploded to indicate piece parts. Piece part explosion will be indented to distinguish from hi-level assembly. |
| ⑨ Quantity | - Indicates quantity of each piece part required to make a complete assembly. |
| ⑩ Kits | - Replacement and repair kits will be shown in the module bill and illustrated. |
| ⑪ Diagrams | - Diagram part numbers will appear at the end of the module bill of material. |
| ⑫ Illustration | - An illustration will be shown on each page. A solid line box within the illustration indicates kit components and a dotted line is for sub-assembly parts explosion.
An illustration may reference more visual parts than are contained in the parts list. Only those illustrated parts with corresponding reference numbers in the parts list will apply. |
| ⑬ Date | - Denotes page issue date. |
| ⑭ Blank Part Number | - Denotes part is non-serviceable and can only be purchased at next higher assembly level. |
| ⑮ Illustration Flag | - For internal use only. |
| ⑯ Illustration Number | - For internal use only. |

New Freightliner Part Numbers

All new parts introduced with the Medium Conventional will use the new Freightliner part numbering system. (See "Functional Part Number".)

Functional Part Number

681 154 00 01

The part number sequence in order of importance is:

681	154	00	01
3rd	1st	4th	2nd

Part Number Explanation

681—indicates the vehicle type or model.

15— Indicates the Design Group in which this part is included. This number will direct you to the proper Design Group Index page where you can find the module illustration that shows your part.

4— This number is a sublevel of the Design Group and designates an individual component within the main Design Group. If this number were 0, it would indicate that the part is an assembly.

00— This is a sequential number that indicates a modification to the part.

01— Indicates a family of components having a similar application. In this example 01 is the family group for all alternators.

The complete function of this part number is to tell you that the part belongs to a Freightliner Medium Conventional (681), with a Design Group of (15) indicating electrical equipment used on the engine. It also has a sublevel to the Design Group (4) defining the part as an alternator. The part is not a modification (00) and it belongs to the family of alternators (01).

IMPORTANT INFORMATION

For future revisions and additions to the Service Parts Catalog, please review the Design Group Index with table of effective dates. A new Design Group Index will accompany all revisions. To the right of each Module Description, there will be a symbol identifying the type of change and filing instructions for each revision. The symbols will be:

- ★ Recent Change = Remove and replace.
- ✓ New Issue = Insert in proper section.
- Cancel/Discard = Canceled page, remove and discard.
(Page number will be removed from the next revision of the Design Group Index)
- Not Released = S.P.C. page not yet released.

Also, an explanation of the headers below shows you which section the page should be filed in. The current date and page number will be at the bottom of each page. Insert the most current issue date.

USING THE
SPC



SERVICE PARTS CATALOG

SECTION TITLE

USING THE
SPC

ILLUSTRATION INDEX
01



SERVICE PARTS CATALOG

SECTION TITLE

ILLUSTRATION INDEX
01

DESIGN GROUP

This procedure should simplify S.P.C. filing. If you have any questions, please contact Parts Technical Department at (503)283-8421.

March 1, 1987

TO: All Service Parts Catalog Holders

RE: **GENERIC ART FORMAT**

Beginning with this distribution, a generic illustration format is being implemented.

The generic art will differ only slightly from what you have dealt with in the past. The generic art will contain all parts as referenced in the parts list. The difference being, the art may show additional parts that do not pertain to your application. As a result, your parts list would not be numbered sequentially. Disregard any part illustrated that does not have a corresponding illustration number in the parts listing.

The illustration number format has also changed. You will find this illustration number in the upper right hand corner of the illustration block. This is for internal use only and has no effect on you, the catalog user.

Because an effort is being made to condense the vast number of illustrations already in our "112" parts catalog, we have developed this more collective art. We believe you will find the changes to be relatively minor. See Module 385-C002 C, in this distribution, for an example of generic art.

Should you have any questions, call me at (503) 283-8561.



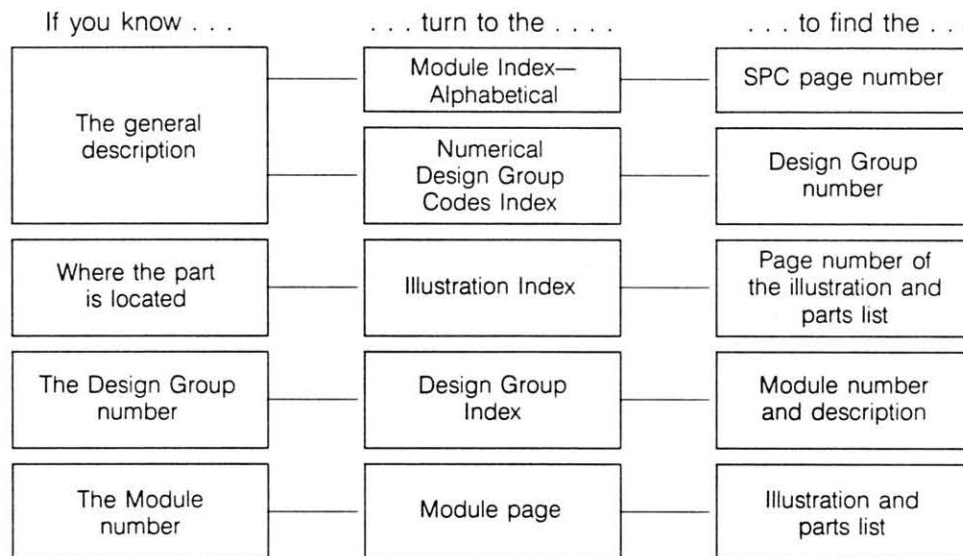
Mary Jo Hunsaker

How to Look Up Parts Information

The most common method of identifying a service part is by using the vehicle serial number to direct you to the microfiche copy of the spec. Listed below are some additional methods that will help you find your parts.

Using the Modular Index—Alphabetical

Refer to the Module Index and identify which module your part would be included in by looking at the alphabetical list of module descriptions.



Using the Design Group Index

Use the Design Group Index to determine which design group your part falls into. When the design group has been determined, locate the module within that Design Group that contains your part. The module description will aid you to determine precisely which module you want.

When the module containing your part has been determined, turn to the Service Parts Catalog Page with the same number and locate your part using the parts list and illustration.

Using the Illustration Index

Use the Illustration Index to locate the module your part is in. Determine the design group and locate the part using the illustrations.

When the module containing your part has been determined turn to the Service Parts Catalog Page with the same number and locate your part number using the parts list.

Vehicle Identification Number (VIN)

All Freightliner vehicles since August, 1980 have been assigned a 17-character vehicle identification number (VIN), which includes the vehicle serial number. The last six digits are important when identifying parts for a vehicle.

This serial number can be obtained from two places: the vehicle specifications (spec) sheet, which accompanies each new truck, or directly off the vehicle. The VIN is located on the left frame rail over the front axle.

Vehicle Identification Number (VIN) location on the vehicle



Information such as model year, engine type, and gross vehicle weight rating can be provided by decoding the VIN using the table on the next page. For example, a truck with VIN:

1FUPYCYA2FH123456

would identify a:

- Freightliner, U.S.A. built (Table A)
- 6 x 4 forward axle conventional truck (Table B)
- with an NTC 315-385 HP range engine (Table C)
- having a GVWR of 26,001-33,000 lbs. (Table D)
- and was built during 1985 (Table F)
- at the Mt. Holly Manufacturing Plant (Table G)

Freightliner Vehicle Identification Number Coding Scheme

VIN Sample	1	F	U	B	Y	C	Y	9	X	A	P	1	2	3	4	5	6
Code Position	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Decoding Table	A			B		C		D	E	F	G						

Table A

Manufacturer:	1	Freightliner, U.S.A.
	2	Freightliner, Canada
Make:	F	Freightliner
Type:	U	Truck
	V	Incomplete Vehicle

Table B

Current Product Line				
Code	Cab Type	Wheels	Axle** Position	Vehicle Type
AY	COE	4x2	F	Truck-Tractor
BY	COE	6x2	F	Truck
CY	COE	6x2	F	Truck-Tractor
DY	COE	6x4	F	Truck
EY	COE	6x4	F	Truck-Tractor
FY	COE	8x4	F	Truck
GY	COE	8x4	F	Truck-Tractor
HY	COE	4x2	F	Truck
JY	COE	10x4	F	Truck
KY	Conv	4x2	F	Truck-Tractor
LY	Conv	6x2	F	Truck
MY	Conv	6x2	F	Truck-Tractor
NY	Conv	6x4	F	Truck
PY	Conv	6x4	F	Truck-Tractor
RY	Conv	8x4	F	Truck
SY	Conv	4x2	F	Truck
TY	Conv	8x4	F	Truck-Tractor
UY	Conv	10x4	F	Truck
VY	COE	8x6	F	Truck-Tractor
WY	Conv	4x2	S	Truck-Tractor
XY	Conv	6x4	S	Truck
YY	Conv	6x4	S	Truck-Tractor
ZY	Conv	6x2	S	Truck
1Y	COE	4x2	S	Truck-Tractor
2Y	COE	6x4	S	Truck
3Y	COE	6x4	S	Truck-Tractor
4Y	COE	8x4	S	Truck
7Y	COE	Glider	S	
8Y	COE	Glider	F	
9Y	Conv	Glider	F	
0Y	Conv	Glider	S	
Medium Conventional Model Line				
KZ	Conv	4x2	F	Truck-Tractor
PZ	Conv	6x4	F	Truck-Tractor
WZ	Conv	4x2	S	Truck-Tractor
YZ	Conv	6x4	S	Truck-Tractor

**F = Set-Forward Axle; S = Set-Back Axle

Table D

Code	GVWR
A	26,001-33,000 lbs
B	33,001 lbs or over
9	N/A; Incomplete Vehicle or Glider

Table F

Code	Model Year
A	1980
B	1981
C	1982
D	1983
E	1984
F	1985
G	1986
H	1987

Table G

Code	Plant
H	Mt. Holly
L	Chino
M	Indianapolis
P	Portland
V	Canada

DESCRIPTION	MODULE	DSN	GRP
Accelerator	106	30	
Accelerator Control, Hand	148	30	
Adapter, Speedo Ratio	816	54	
Air Cleaner	190	09	
Air Cleaner Mounting	192	09	
Air Conditioner Condenser	698	83	
Air Conditioner Piping	702	83	
Air Deflector, Roof	784	60	
Air Fairing	784	60	
Air Filter/Dryer	480	42	
Air Hose, Hanger	476	42	
Air Hose, Trailer	481	42	
Air Intake Piping, Cleaner to Engine	189	09	
Air Intake Piping, Inlet to Cleaner	188	13	
Air Piping, Air Starter, Cab	895	17	
Air Piping, Air Starter-Chassis	918	17	
Air Piping, Axle Lift-Cab	874	35	
Air Piping, Axle Lift-Chassis	896	35	
Air Piping, Axle Shift-Cab	876	35	
Air Piping, Axle Shift-Chassis	898	35	
Air Piping, Chassis	871	42	
Air Piping, Compressor to Tank	131	13	
Air Piping, Diff Lockout-Cab	878	35	
Air Piping, Diff Lockout-Chassis	900	35	
Air Piping, EOF	914	42	
Air Piping, Engine Governor-Cab	893	13	
Air Piping, Engine Governor-Chs	917	54	
Air Piping, Fifth Wheel, Cab	890	31	
Air Piping, Fifth Wheel, Chassis	912	31	
Air Piping, Front Brakes, Cab	881	42	
Air Piping, Front Brakes, Chassis	901	42	
Air Piping, Modulation System	463	42	
Air Piping, Prkg Brakes, Chassis	904	42	
Air Piping, Rear Service Brk, Chs	902	42	
Air Piping, Rear Suspension, Cab	888	32	
Air Piping, Rear Suspension, Chs	910	32	
Air Piping, Service Brakes, Cab	880	42	
Air Piping, Transmission, Chassis	906	26	
Air Piping, Valve	892	42	
Air Starter	146	17	
Air Tank Drain	477	42	
Air Tanks, Brake	460	42	
Alarm, Backup	721	54	
Alarm, Low Air Pressure	486	42	
Alcohol Evaporator/Injector	478	42	
Alternator	124	15	
Antenna, AM/FM Radio	753	60	
Antenna, CB Radio	752	60	
Antilock, Air Valves	490	54	
Antilock, Chassis	332	54	
Antilock, Electric	330	54	
Antilock Sensor, Front	414	54	
Antilock Sensor, Rear	454	54	
Armrests	751	91	
Ash Tray/Cigar Lighter	785	60	
Autolub	594	31	
Axle Stop, Rear	430	35	
Axle, Front	400	33	
Axle, Pusher/Tag	443	35	
Axle, Rear Drive	420	35	
Batteries	292	54	
Battery Box	290	54	
Battery Box Cover	289	54	

DESCRIPTION	MODULE	DSN	GRP
Battery Shutoff Switch & Location	293	54	
Brake Chambers, Front	404	42	
Brake Chmbrs, Svce/Prkg, Rear Dr	426	42	
Brake Control	880	42	
Brakes, Front	402	42	
Brakes, Rear	423	42	
Bulb Rack, Spare	780	60	
Bumper, Front	556	31	
Cab Interior Trim	672	60	
Cab Mounting	650	60	
Cab, Seals/Insulation	739	60	
Cab Shell	669	60	
Cab Side Extenders	783	60	
Cab Skin	668	60	
Cable, Battery	291	54	
Cable, Speedo-Mechanical	818	26	
Cable, Trailer, Electric	310	54	
Charge, Air Cooler	260	09	
Clock	738	54	
Clutch	180	25	
Clutch Brake	183	25	
Clutch Control, Manual Trans	182	25	
Clutch Cross Shaft	184	25	
Compressor, Air	107	13	
Compressor, Refrigerant	130	01	
Control Panel, Sleeper	687	54	
Cooler, Manual Transmission	370	26	
Crossmember, Engine Front	559	31	
Crossmember, Front Closing	550	31	
Crossmember, Midship	569	31	
Crossmember, Pusher	567	31	
Crossmember, Rear Closing	572	31	
Crossmember, Rear Overhang	573	31	
Crossmember, Rear Suspension	565	31	
Dash	680	60	
Deck Plate	592	31	
Dimmer Switch	299	54	
Dome Light	324	54	
Door, Cab	653	60	
Door, Latch	655	72	
Door, Shell	669	60	
Door Trim	706	60	
Driveshaft & Midship Brg, Aft	391	41	
Driveshaft & Midship Brg, Forward	392	41	
Driveshaft, Hardware	385	41	
Driveshaft, Interaxle	388	41	
Driveshaft, Intertrans	382	41	
Driveshaft, Main	386	41	
Drum, Brake-Front	419	33	
Dust Shield, Front Brakes	427	42	
Dust Shield, Rear Brakes	425	42	
Elec. System Volt/ Schematic	280	54	
Engine	101	01	
Engine Brake	128	01	
Engine Breather	104	01	
Engine Coolant Preheater	138	01	
Engine Cover	790	60	
Engine Fuel With Engine	102	01	
Engine Oil Check and Fill	105	01	
Engine Protection Alarm Shutdown	152	15	
Engine Stop Control	162	01	
Engine Supports	109	22	
Ether Starting Aid	154	01	

DESCRIPTION	MODULE	DSN	GRP
Exhaust Piping, Engine to Muffler	236	49	
Exhaust Piping, Muffler to Outlet	237	49	
Exhaust Rain Cap	244	49	
Exhaust Shield	242	49	
Fan and Drive, Engine	273	20	
Fan Shroud	272	20	
Fan, Windshield Defroster	716	83	
Fender, Extensions	754	88	
Fenders, Front	583	31	
Fifth Wheel	578	31	
Fifth Wheel Ramps	581	31	
Filter/Separator, Fuel	122	47	
Filter, Coolant	120	01	
Filter, Fuel	110	47	
Filter, Oil Bypass	114	01	
Filter, Oil Full Flow	118	01	
Filter, Trans-Auto	368	26	
Fire Extinguisher	720	60	
First Aid Kit	714	60	
Floor Cover	772	60	
Frame Extension, Front, 33"	549	31	
Frame Rails	546	31	
Frame Reinforcement, Front	605	31	
Frame Reinforcement, Inner	547	31	
Fuel Flow Sensor	102	47	
Fuel Heater	220	47	
Fuel Line	216	47	
Fuel Tank, Left	204	47	
Fuel Tank Mounting, Left	212	47	
Fuel Tank Mounting, Right	214	47	
Fuel Tank, Right	206	47	
Fuel/Water Separator	122	47	
Gauge/Graph, Speedometer	810	60	
Gauge/Graph, Tachometer	812	60	
Gauge/Ind Air Clnr Restriction	198	09	
Gauge, Air Start Pressure	868	60	
Gauge, Air System Pressure	840	60	
Gauge, Ammeter	846	60	
Gauge, Application Air	838	60	
Gauge, Engine Coolant Temp	856	60	
Gauge, Engine Oil Pressure	852	60	
Gauge, Engine Oil Pressure	854	60	
Gauge, Fuel Flow	845	60	
Gauge, Fuel Level	844	60	
Gauge, Hourmeter	830	60	
Gauge, Pyrometer	858	60	
Gauge, Rear Axle Oil Temp	866	60	
Gauge, Temperature Outside	869	60	
Gauge, Transmission Oil Temp	864	60	
Gauge, Turbo Air Pressure	842	60	
Gauge, Voltmeter	836	60	
Glow Plug Wiring 3306	132	15	
Governor, Air Compressor	108	13	
Governor, Engine-Special Purpose	150	01	
Grab Handles, BOC	674	60	
Grab Handles, Cab Access	678	60	
Graph, Combo Tach & Speedo	813	60	
Grille	646	88	
Grille Screen	648	88	
Headlamps	312	54	
Heater/Heater Air Cond Cab	700	83	
Heater/Htr Air Cond Controls, Cab	703	83	
Heater/Htr Air Cond Ducting, Cab	701	83	

DESCRIPTION	MODULE	DSN	GRP
Heater, Oil Pan	166	01	
Heater Plumbing	170	01	
Holder, Log Book	705	60	
Hood	644	88	
Hood Supports/Guides/Latches	643	88	
Horn, Air	727	60	
Horn, Electric	726	60	
Horn Shield	728	60	
Hub Caps, Front	408	33	
Hub Caps, Pusher/Tag	444	35	
Hubodometer	438	35	
Hubs, Front	418	33	
Hubs, Pusher/Tag	449	35	
Hubs, Rear Drive	450	35	
Instrument Panel, Accessory	735	60	
Instrument Panel, Center	734	60	
Instrument Panel, Left	732	60	
Insulation/Seals, Cab	739	60	
Key and Lockset, Door/Ignition	657	60	
Lamp, Baggage Compartment	322	54	
Lamp, Interior	324	54	
Lamp, Roadlight (Driving)	314	54	
Lamp, Utility/Advertising	318	54	
Lamps, Daytime Running	311	54	
Lamps, Marker	302	54	
Lamps, Stop/Tail/Backup	294	54	
Lamps, Turn Signal, Front	300	54	
Latch, Door	655	72	
License Plate Mounting, Front	574	31	
License Plate Mounting, Rear	575	31	
Marker Lamp Switch	304	54	
Mirror, Auxiliary	743	60	
Mirror, West Coast	744	60	
Mud Flaps, Front	586	31	
Mud Flaps, Rear	585	31	
Muffler	234	49	
Muffler Mounting	235	49	
Nameplate, Custom	712	60	
Nameplate, Vehicle	652	88	
Noise Shield	690	88	
Oil Seals, Front Axle	409	33	
Oil Seals, Pusher/Tag	442	35	
Oil Seals, Rear Drive	440	33	
PTO, Controls	372	26	
PTO, Engine Mounted	360	26	
PTO, Transmission Mounted	362	26	
Radiator	266	20	
Radiator Mounting	269	20	
Radiator Plumbing	270	20	
Radiator Shutter	268	20	
Radiator Shutter/Fan Piping	276	20	
Radio, AM/FM Tape	746	60	
Radio, CB	748	60	
Radio Mounting, AM/FM/Tape	747	60	
Radio Mounting, CB	749	60	
Receptacle & Mtg. Engine Heater	140	15	
Receptacle, Trailer Cable	297	54	
Reflector & Flare Kit	722	60	
Reflectors, Cab Rear	730	60	
Reflectors, Side	731	60	
Rims, Front	499	33	
Rims, Pusher/Tag Axle	506	35	
Rims, Rear Drive	504	35	

DESCRIPTION	MODULE DSN	GRP
Seat Belts	763	91
Seat, Driver	756	91
Seat, Passenger	760	91
Sender/Drive, Electric Speedo	817	54
Sender/Drive, RPM Electric Tach	819	54
Shield, Air Recirculation	278	20
Shift Control, Aux Trans	355	26
Shock Absorbers, Front	410	32
Shock Absorbers, Rear	439	32
Slack Adjusters, Front	405	42
Slack Adjusters, Pusher/Tag	458	42
Slack Adjusters, Rear Drive	428	42
Sleeper Box	682	60
Sleeper Box, Air Ducting	688	60
Sleeper Box, Bunk Restraint	666	60
Sleeper Box, Clothes Strg/Hngr	741	60
Sleeper Box, Control Panel	687	54
Sleeper Box, Curtain	709	60
Sleeper Box, Heater/AC	689	60
Sleeper Box, Htr/AC Plumbing	685	60
Sleeper Box, Mattress	740	60
Sleeper Box, Mounting	683	60
Sleeper Box, Trim/Boot	681	60
Sleeper Box, Upholstery	684	60
Sleeper Box, Wiring	287	54
Spacer, Rear Dual Rim	512	35
Speakers, AM/FM/Tape Radio	750	60
Speakers, CB Radio	751	60
Speed Control	149	15
Springs, Front	620	32
Springs, Rear	622	32
Starter Control	156	15
Starter Motor, Air	156	47
Starting Motor, Electric	155	15
Steering Column	532	46
Steering Gear	536	46
Steering Linkage	531	46
Steering Plumbing	535	46
Steering Pump	539	46
Steering Reservoir	534	46
Steering Universal Shaft	537	46
Steering Wheel	540	46
Steps, Bumper	557	31
Steps, Cab Access, Chassis Mtd.	676	60
Steps, Chassis Mounted	665	31
Sun Visor, Exterior	764	60
Sun Visor, Interior	765	60
Suspension, Control Rods	623	32
Suspension, Front Axle	620	32
Suspension, Rear Axle	622	32
Suspension, Rear-Pusher Axle	626	32
Switch-OPT	329	54
Tow Device, Front	558	31
Tow Hooks, Rear	587	31
Tractor Protection Valve	482	42
Trailer Cable & Glad Hand Storage	484	42
Trailer Connect Hanger/Support	476	42
Transmission, Aux	352	26
Transmission, Aux, Shift Control	355	26
Transmission, Main	342	26
Transmission, Main, Shift Cont	345	26
Transmission Support	344	26
Transmission Support, Aux	354	26

DESCRIPTION	MODULE DSN	GRP
Turn Signal Flasher	298	54
Turn Signal Switch	299	54
Valve & Piping, Hand Brk Cont, Cab	883	42
Valve & Piping, Parking Brake, Cab	882	42
Valve, Front Brake	413	42
Valve, Leveling	910	32
Valve, Rear Service Brake	432	42
Vent, Cab Roof	778	60
Warning, Low Air Pressure	486	42
Wheels, Cast/Spoke, Front	500	33
Wheels, Cast/Spoke, Rear	503	35
Wheels, Disc, Front	502	33
Wheels, Disc, Rear Drive	505	35
Wheels, Pusher/Tag Axle-Disc	509	35
Wheels, Pusher/Tag Axle-Spoke	507	35
Window, Rear	768	60
Window Regulator, Door	654	72
Windshield & Door/Vent Glass	663	60
Windshield Washer	659	82
Windshield Wiper	660	82
Winterfront	647	88
Wiring & Location, Trailer Cable	296	54
Wiring, Alternator	125	15
Wiring, Cab	320	54
Wiring, Chassis	288	54
Wiring, Engine	286	54
Wiring, Sleeper Box	287	54
Yoke, Aux	350	26
Yoke, Driveshaft, Rear Axle	415	35
Yoke, Main Transmission	349	26

April 14, 1986

TO: ALL SERVICE PARTS CATALOG HOLDERS

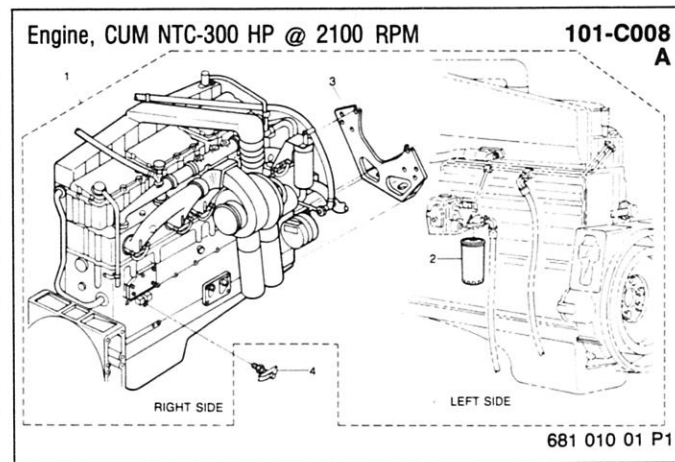
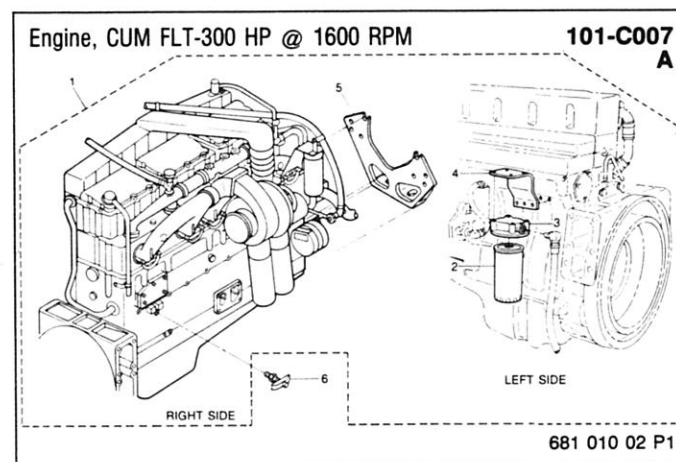
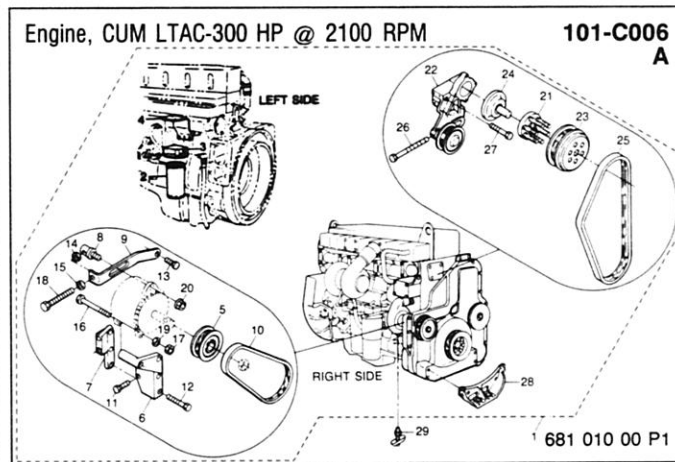
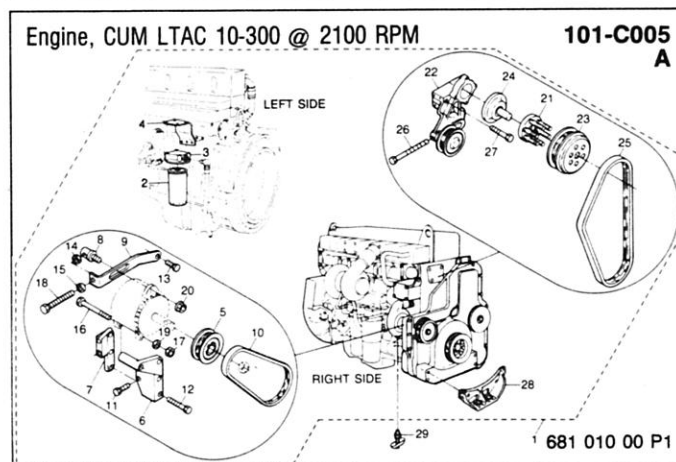
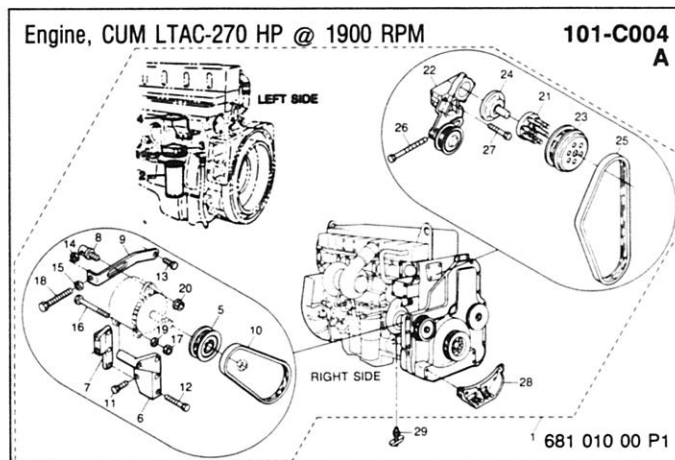
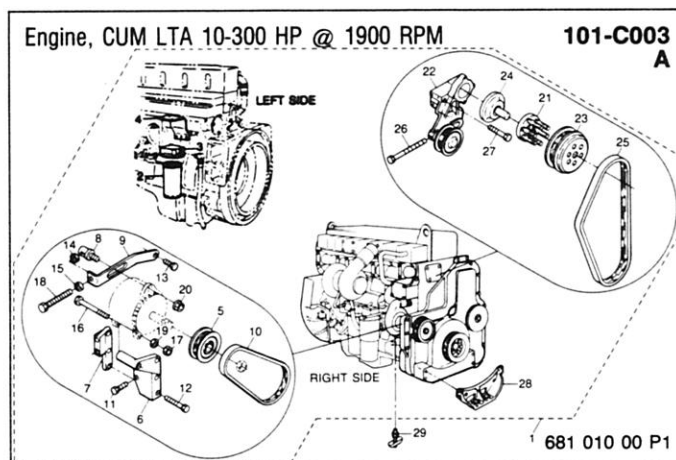
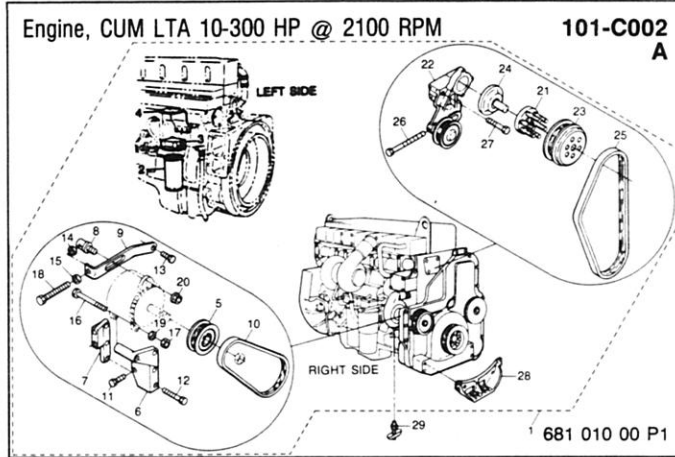
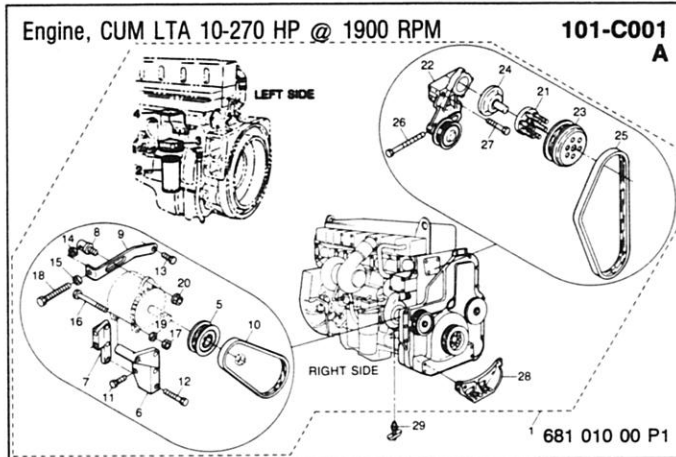
SUBJECT: ILLUSTRATION INDEX

As of the March issue of the Service Parts Catalog the Illustration Index will no longer be updated. The Illustration Index can be found in a hard copy version by referring to the Parts Technical Manual. Please place this letter at the beginning of the Illustration Index section as a reminder.

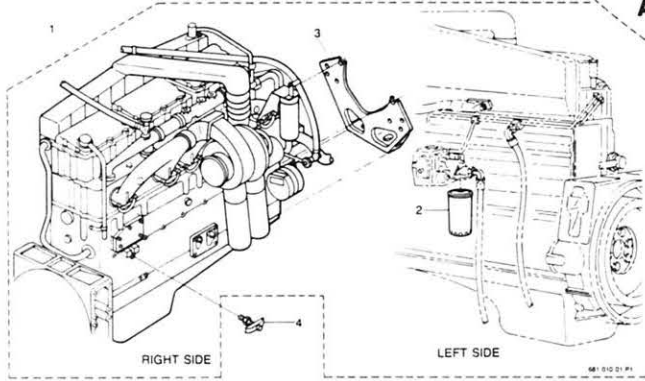
The Design Groups used in the Service Parts Catalog Illustration Index and Design Group Index are the same as those indexed in the Service and Parts Technical Manuals. This indexing *does not* include all Design Groups. Design Groups have been consolidated into major categories. Example: "01" Engine; includes 03—Moving Parts, 05—Timing Gear, etc.

The following chart indicates the Design Groups that have been consolidated:

Major Categories	Design Groups Included in this Category
"01" Engine	03—Moving Parts 05—Timing Gear and Chain Drive 06—Speed Governor and Tachometer 07—Injection Pump
"20" Engine Cooling/Radiator	20—Engine Cooling 50—Radiator
"25" Clutch	29—Pedals
"26" Transmissison	27—Automatic Transmission
"35" Rear Axle	40—Wheels and Tires
"42" Brake System	29—Pedals
"60" Cab	51—Firewall 61—Sub Structure 62—Front Wall 63—Side Wall 64—Rear Wall, Rear End 65—Roof 66—Installed Components, F 67—Window System 68—Paneling, Lining 69—Paneling, Lining (continued) 71—Partitions, Inner Doors 79—Attachments Bow Racks 81—Equipment, Internal Appointments 86—Medical, Emergency Equipment
"72" Doors	76—Door and Window Accessories

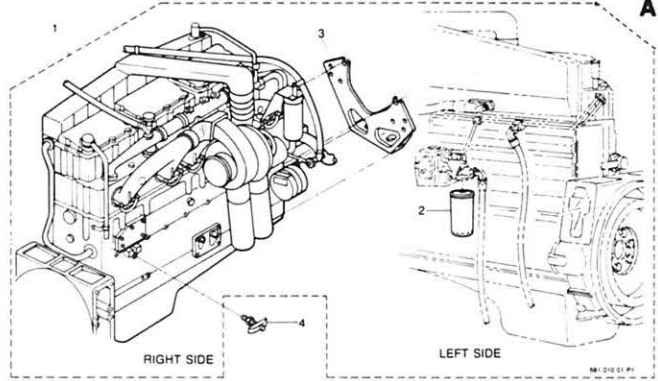


Engine, CUM NTC-300 HP @ 1800 RPM

101-C009
A

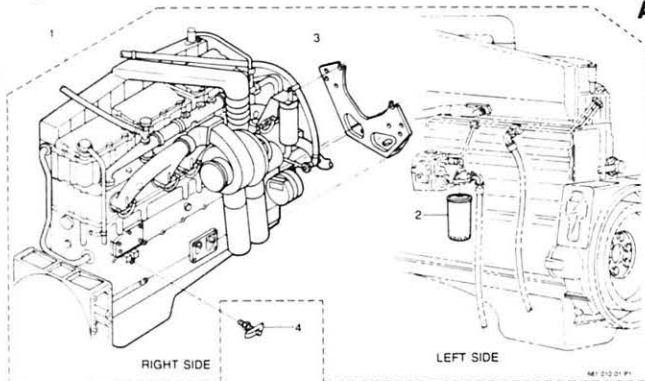
681 010 01 P1

Engine, CUM NTC-350 HP @ 2100 RPM

101-C010
A

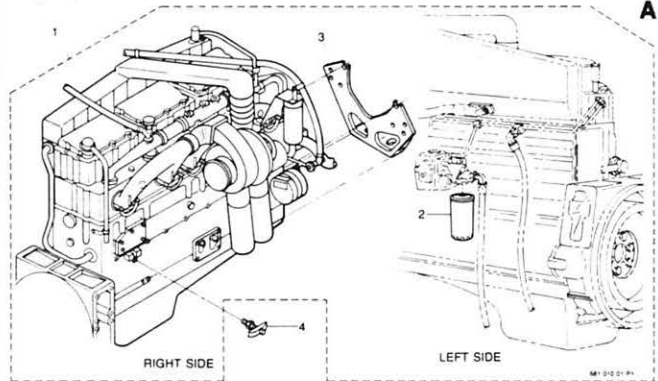
681 010 01 P1

Engine, CUM NTC-350 HP @ 1800 RPM

101-C011
A

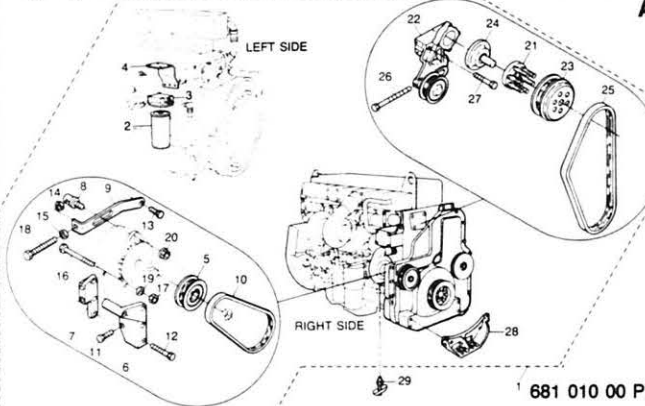
681 010 01 P1

Engine, CUM NTCC 350F @ 1900 RPM

101-C015
A

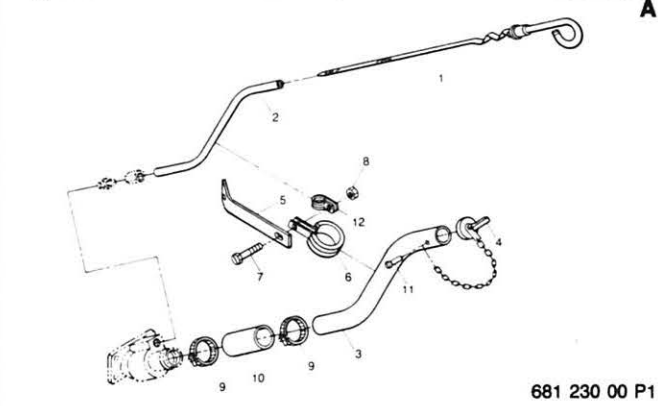
681 010 01 P1

Engine, CUM LTAC 10 PT270 @ 2100 RPM

101-C017
A

681 010 00 P1

Engine Oil Check and Fill Cummins

105-C001
A

681 230 00 P1

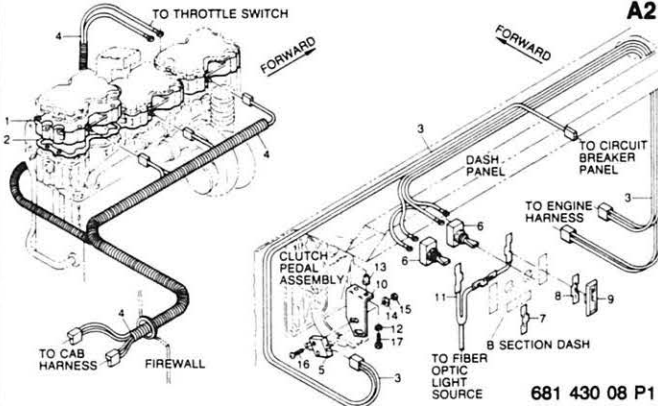
Engine Brake, Jacobs Manual Transmission

128-C001
A1

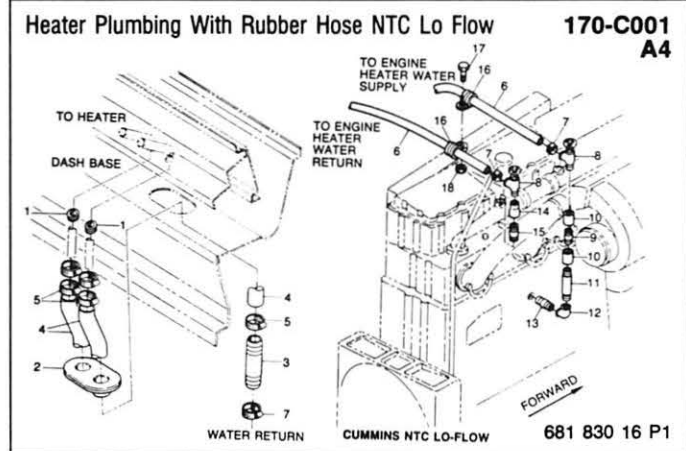
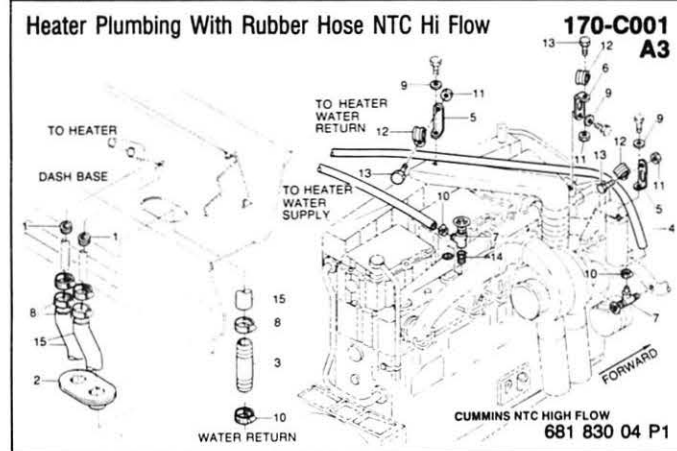
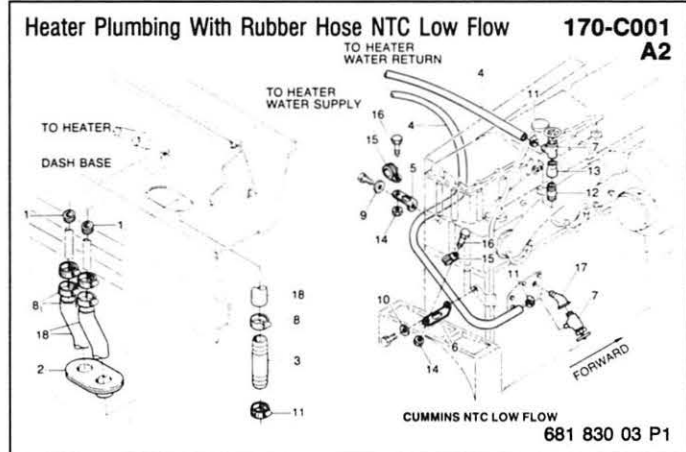
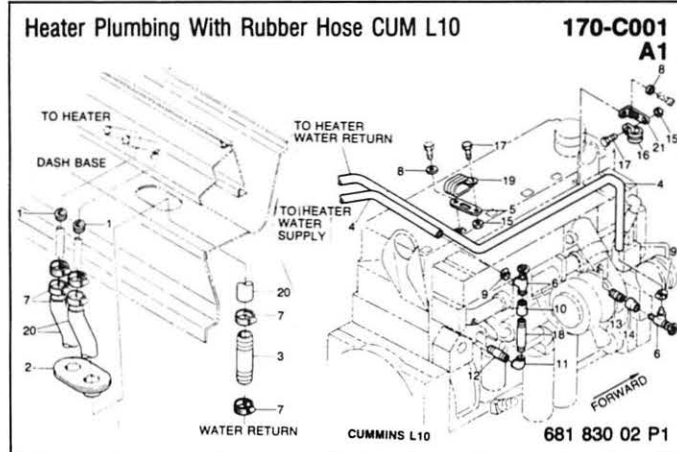
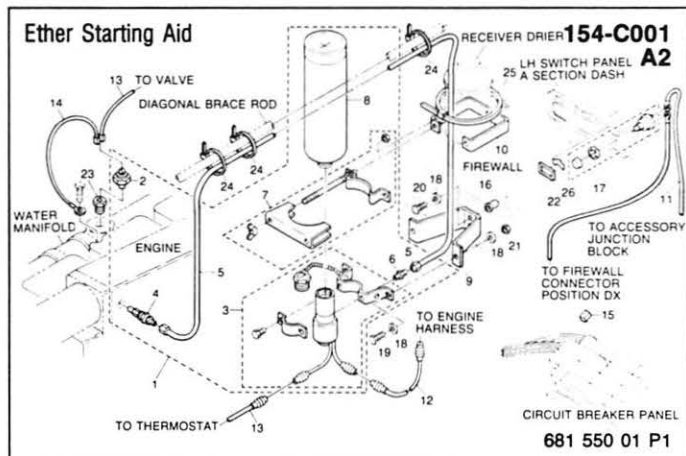
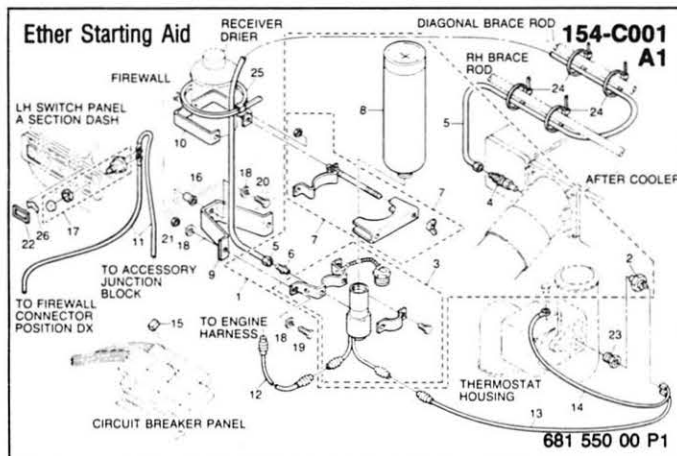
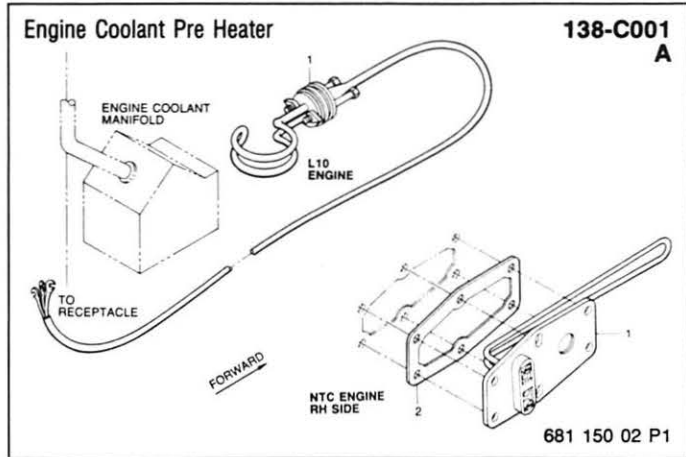
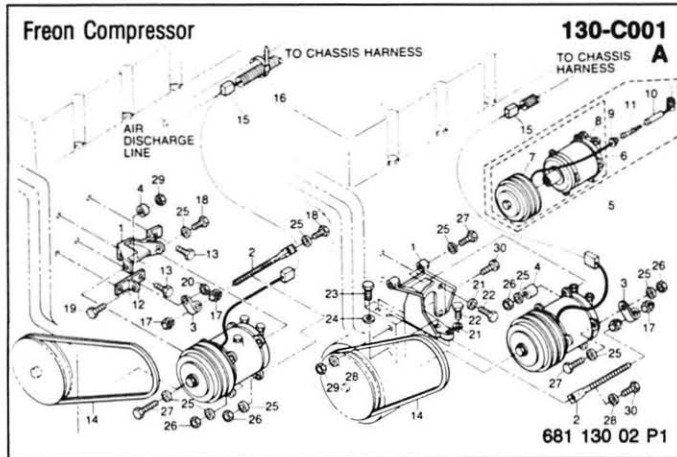
ILLUSTRATION IN PROCESS

681 430 09 P1

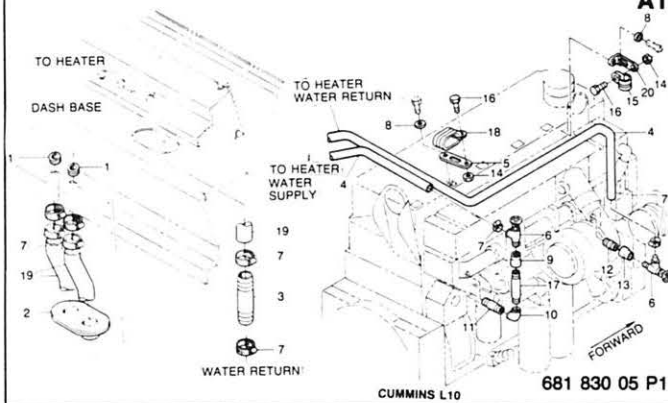
Engine Brake, Jacobs Manual Transmission

128-C001
A2

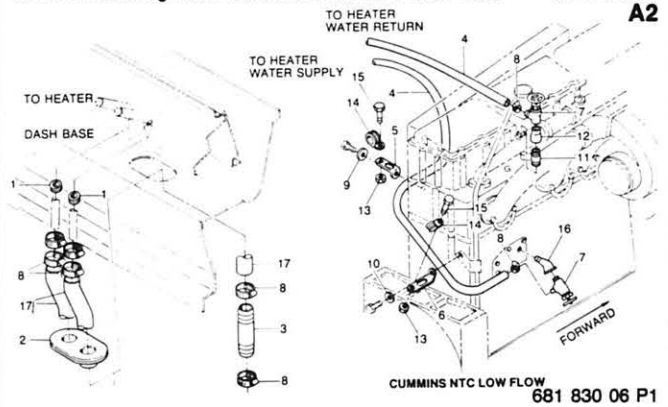
681 430 08 P1



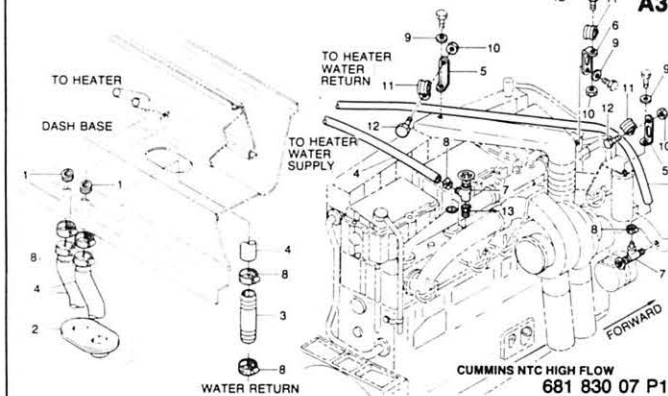
Heater Plumbing With Silicone Hose CUM L10

**170-C002
A1**

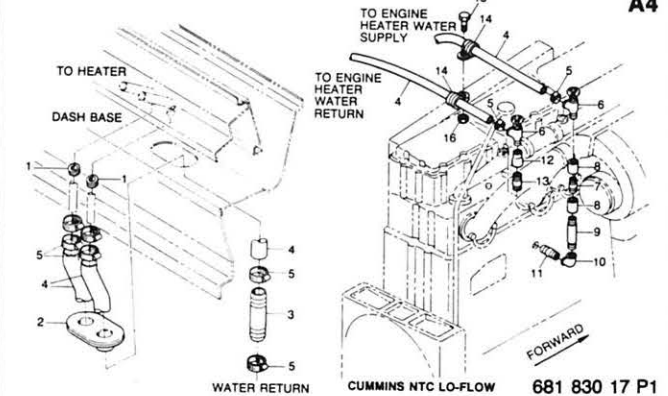
Heater Plumbing With Silicone Hose NTC Low Flow

**170-C002
A2**

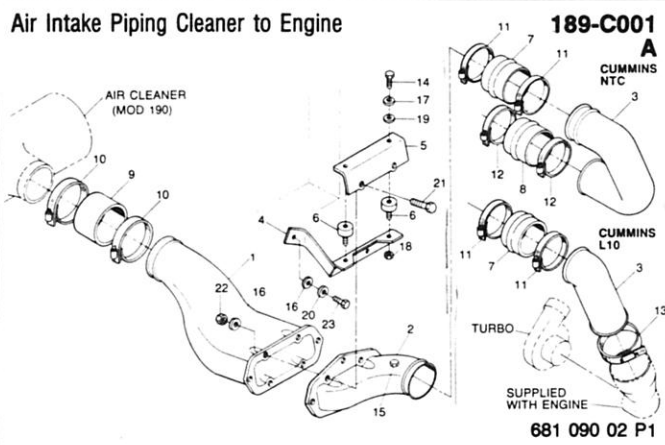
Heater Plumbing With Silicone Hose NTC Hi Flow

**170-C002
A3**

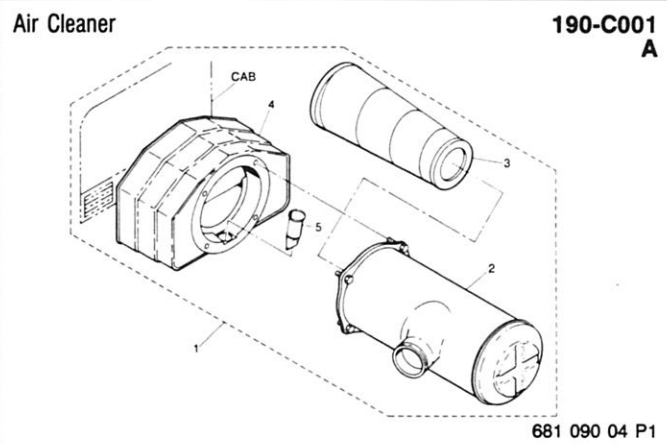
Heater Plumbing With Silicone Hose NTC Lo Flow

**170-C002
A4**

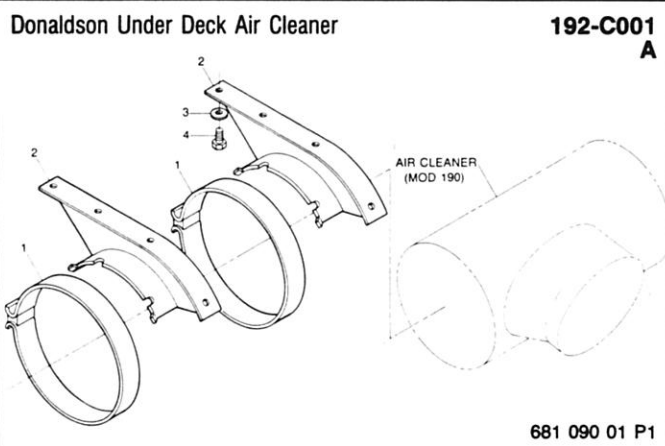
Air Intake Piping Cleaner to Engine



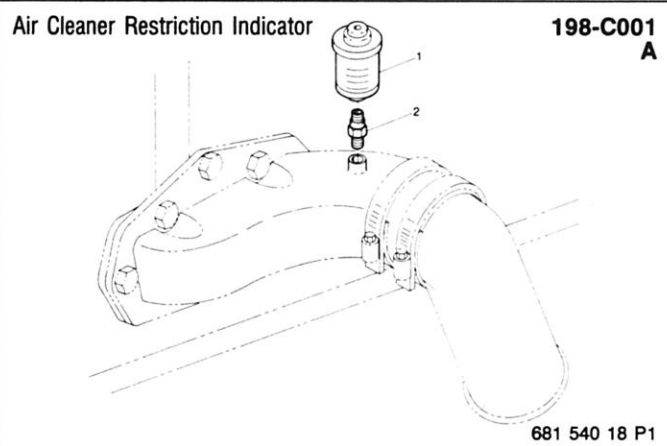
Air Cleaner



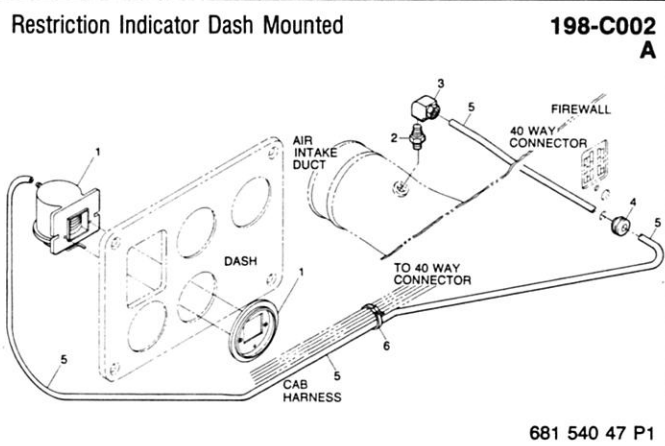
Donaldson Under Deck Air Cleaner



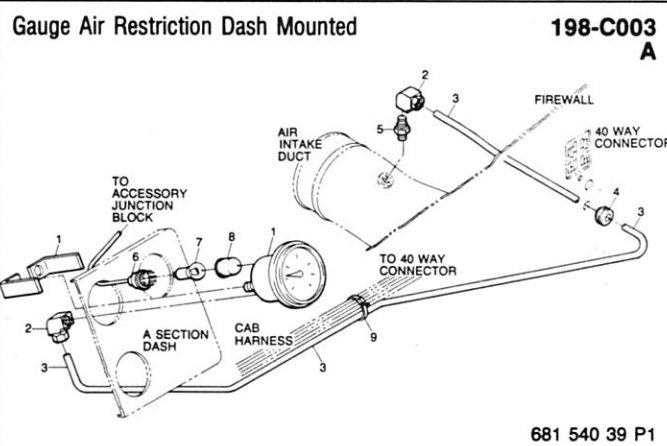
Air Cleaner Restriction Indicator



Restriction Indicator Dash Mounted

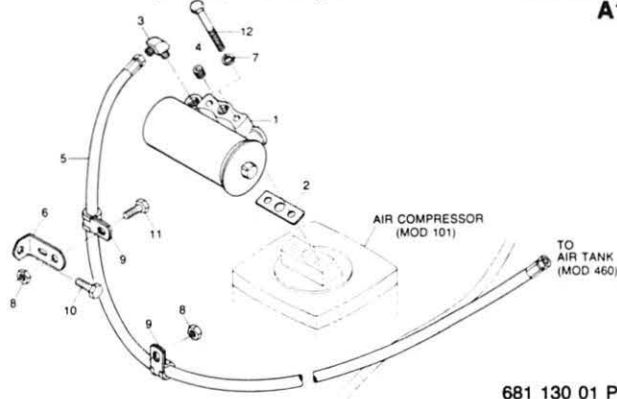


Gauge Air Restriction Dash Mounted



Governor Air Compressor, CUM Engine

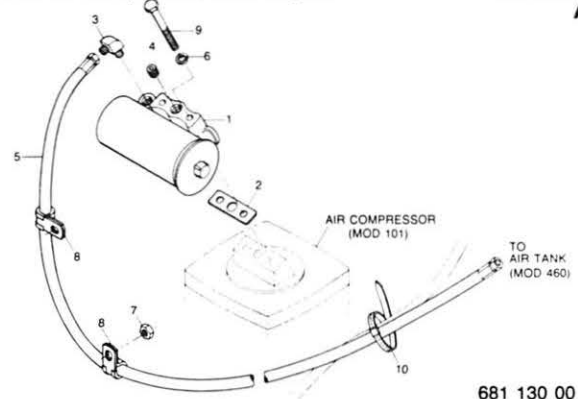
**108-C001
A1**



681 130 01 P1

Governor Air Compressor, CUM Engine

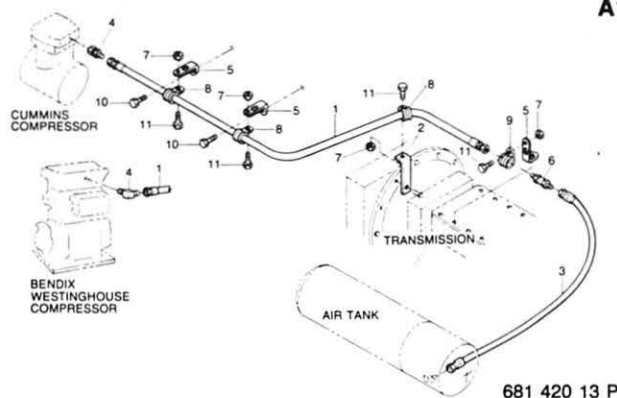
**108-C001
A2**



681 130 00 P1

Piping Air Compressor Air Tanks, Left

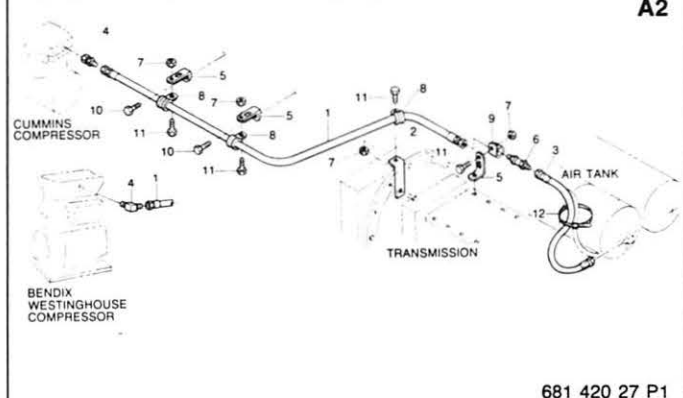
**131-C001
A1**



681 420 13 P1

Piping Air Compressor Air Tanks, Right

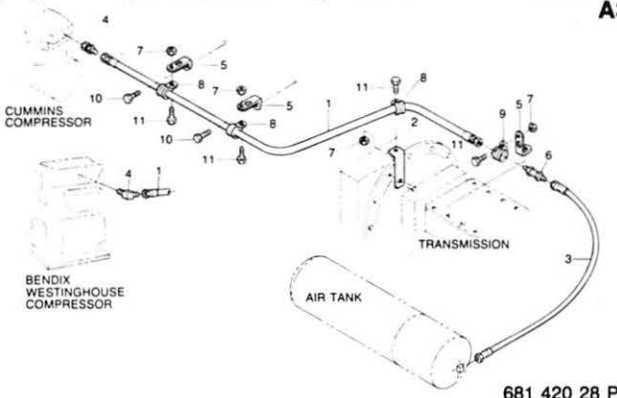
**131-C001
A2**



681 420 27 P1

Piping Air Compressor, Left and Right Tanks

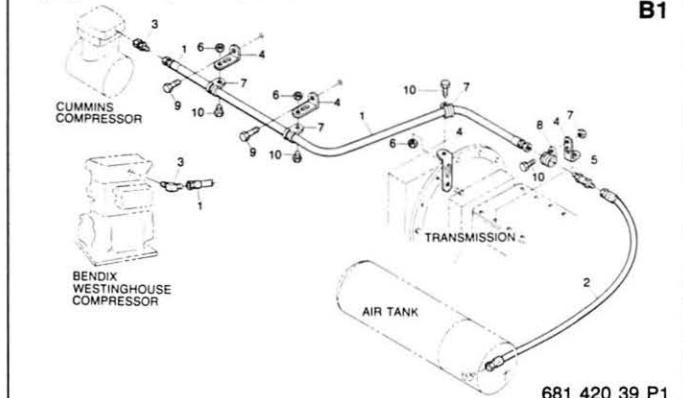
**131-C001
A3**



681 420 28 P1

Piping Air Compressor, CUM L10

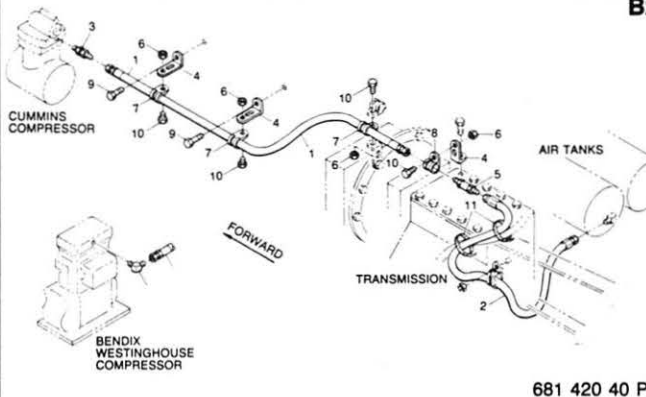
**131-C001
B1**



681 420 39 P1

Piping Air Compressor, CUM L10

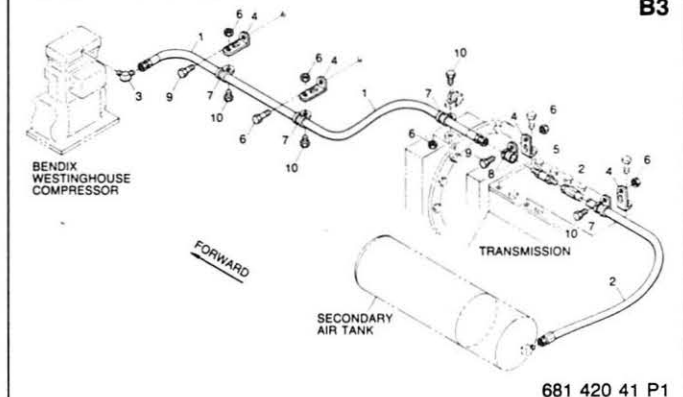
**131-C001
B2**



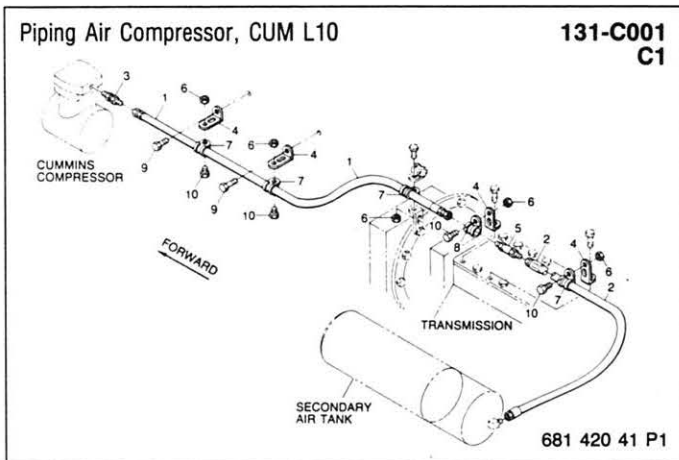
681 420 40 P1

Piping Air Compressor, CUM L10

**131-C001
B3**



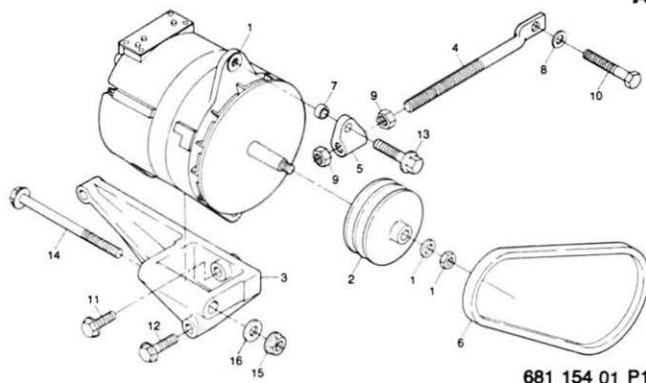
681 420 41 P1



Alternator LN 12 Volt 75 Amp CUM L10 and NTC

124-C001

A

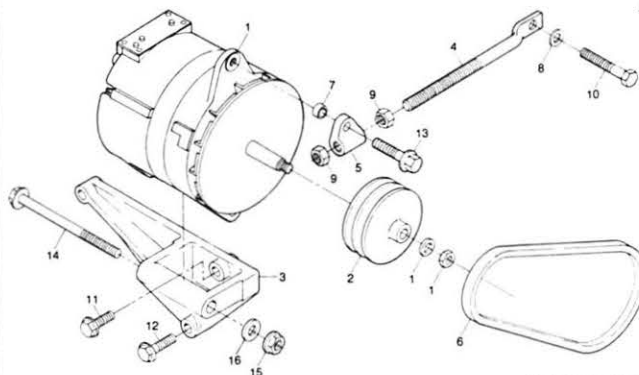


681 154 01 P1

Alternator LN 12 Volt 75 Amp CUM L10 and NTC

124-C002

A

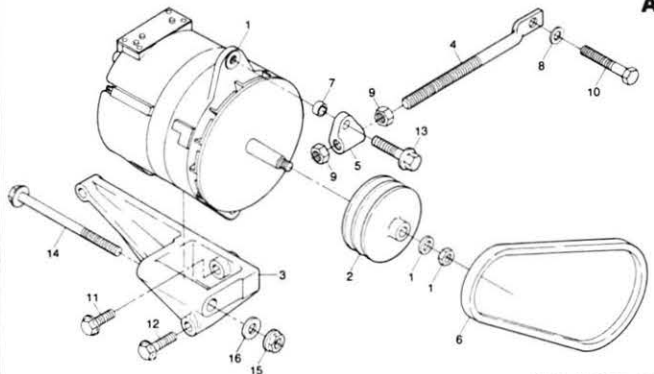


681 154 01 P1

Alternator DR 12 Volt 75 Amp CUM L10 and NTC

124-C003

A

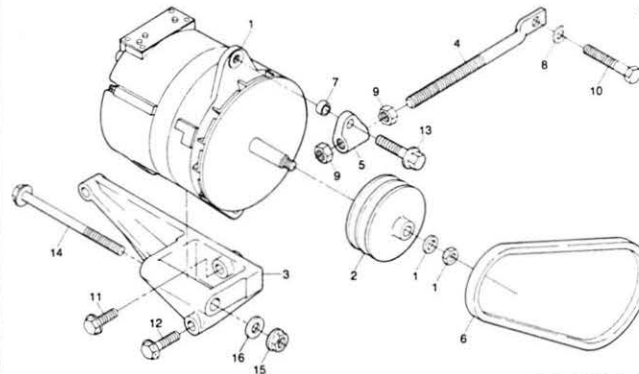


681 154 01 P1

Alternator DR 12 Volt 90 Amp 30 SI

124-C022

A

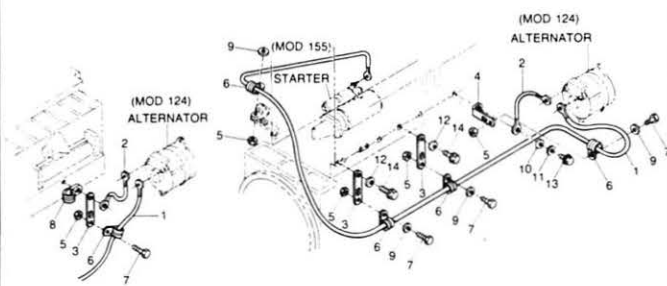


681 154 01 P1

Wiring Alternator

125-C001

A

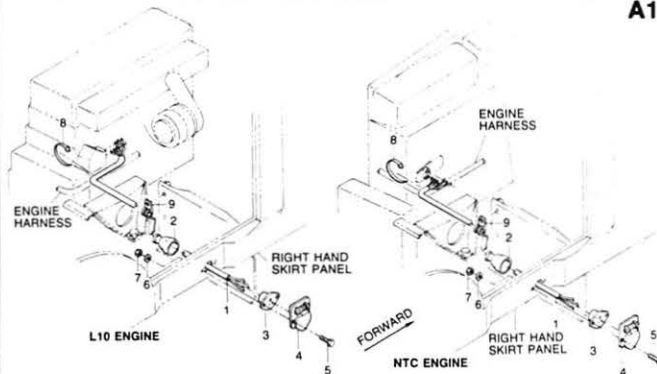


681 540 01 P1

Receptacle and Mounting Engine Heater

140-C001

A1

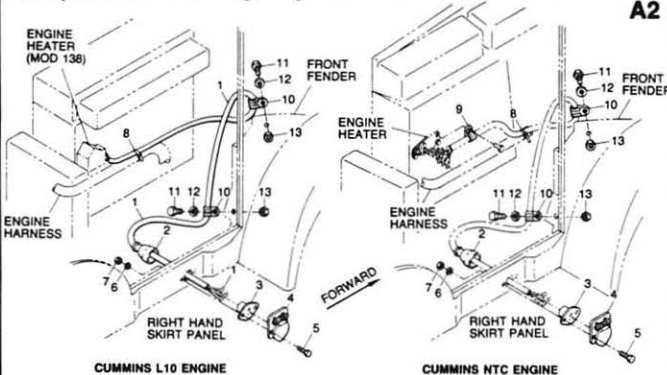


681 230 01 P1

Receptacle and Mounting, Engine Heater

140-C001

A2

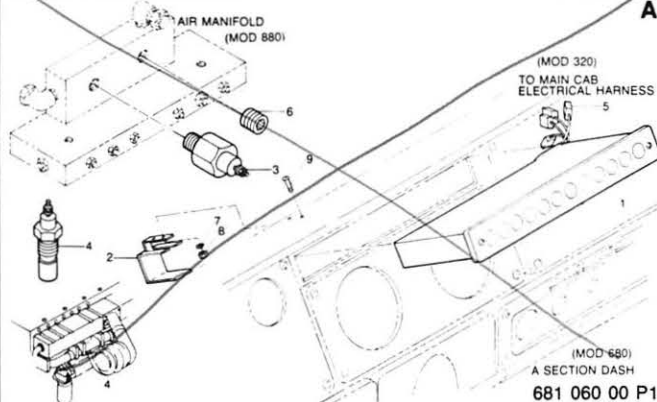


681 230 02 P1

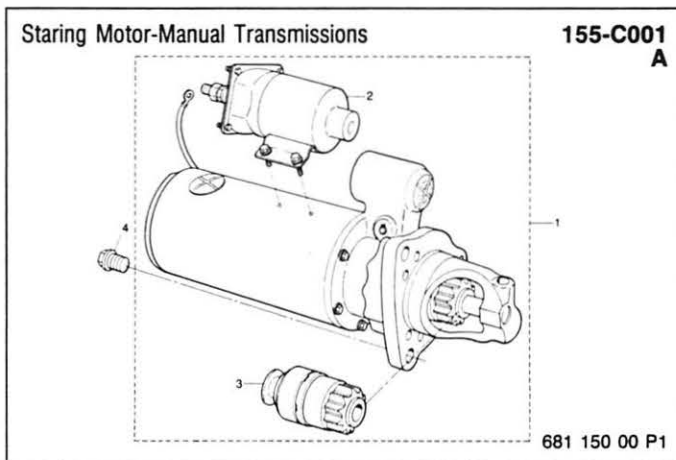
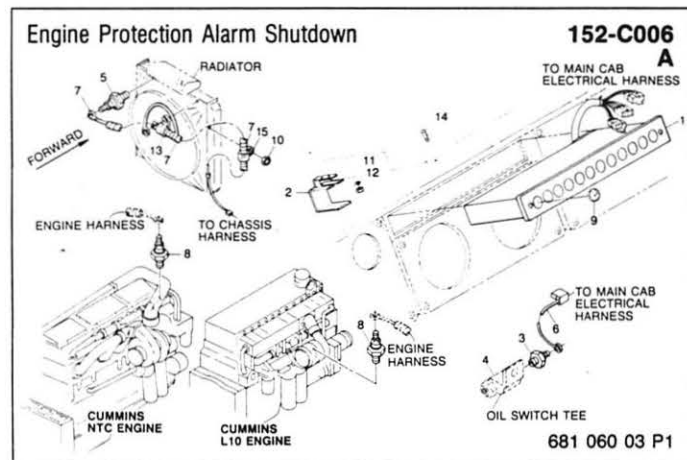
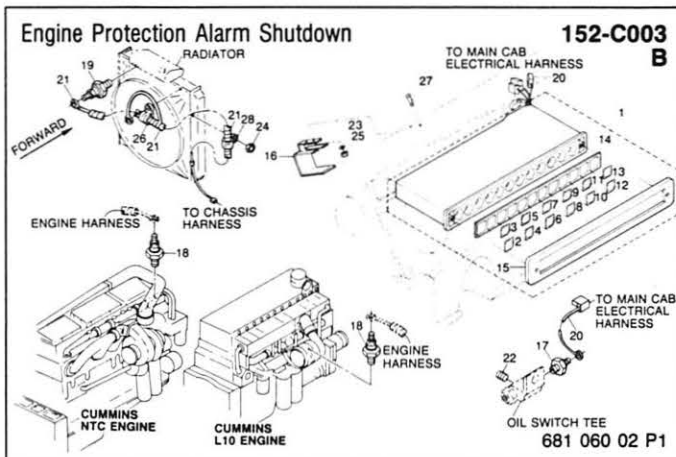
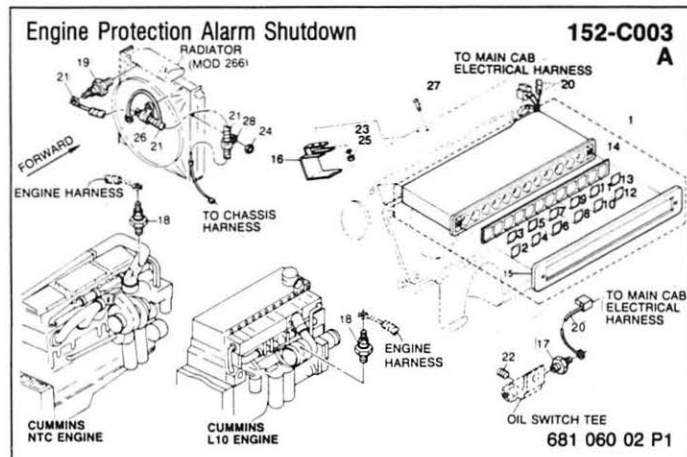
Engine Protection Alarm

152-C001

A



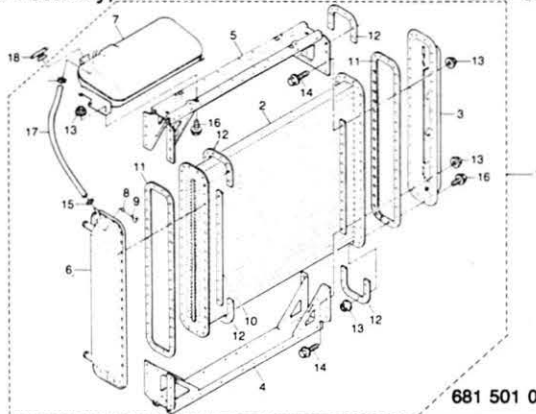
681 060 00 P1



Radiator Assembly, Low Flow

266-C001

A



681 501 00 P1

Radiator Assembly, Hi Flow

266-C002

A

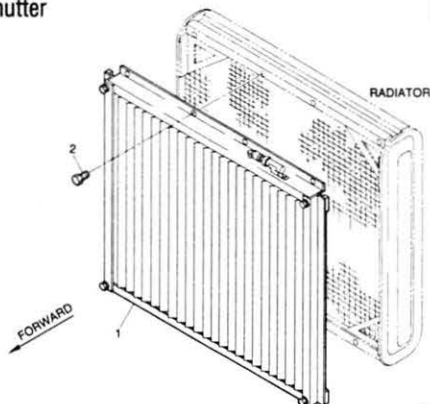
ILLUSTRATION IN PROCESS

681 501 00 P1

Radiator Shutter

268-C001

A

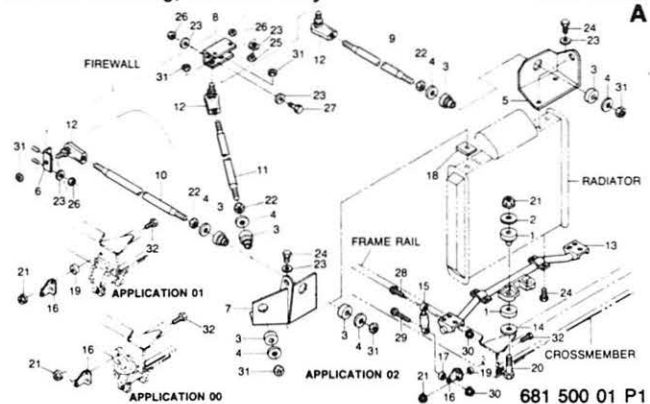


681 500 06 P1

Radiator Mounting, Standard Duty

269-C001

A

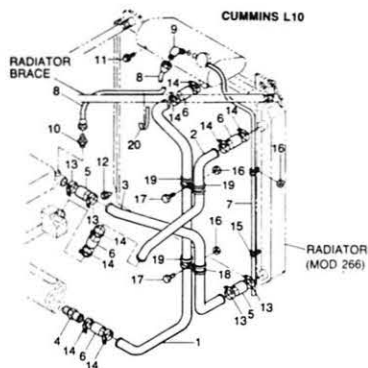


681 500 01 P1

Radiator Plumbing, Cummins L10

270-C001

A1

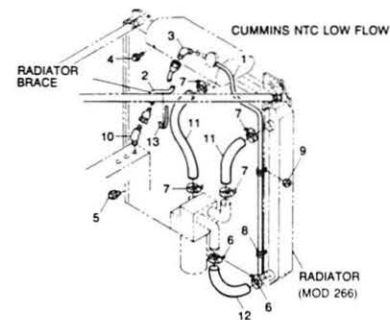


681 500 02 P1

Radiator Plumbing, Cummins NTC Low Flow

270-C001

A2

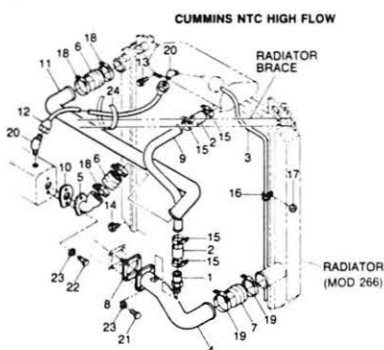


681 500 03 P1

Radiator Plumbing, Cummins NTC Hi Flow

270-C001

A3

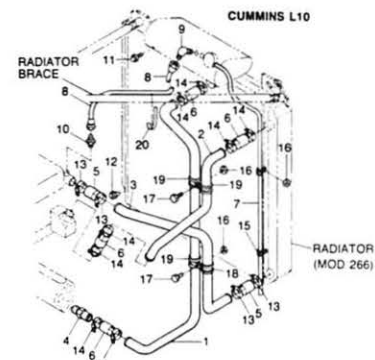


681 500 04 P1

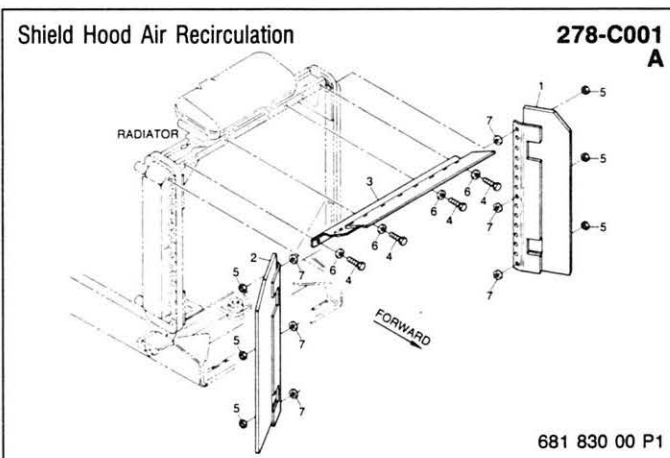
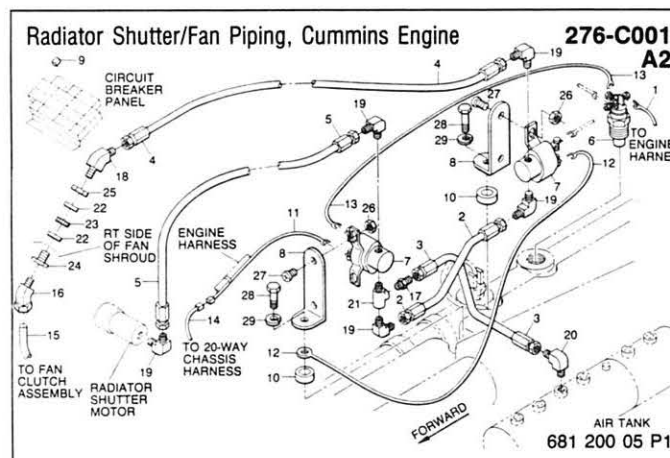
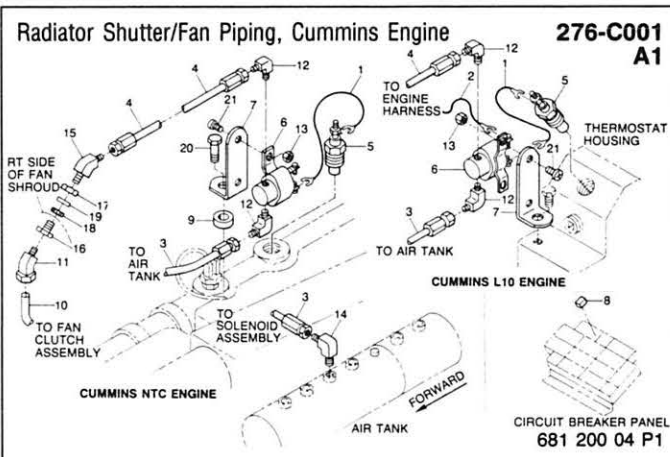
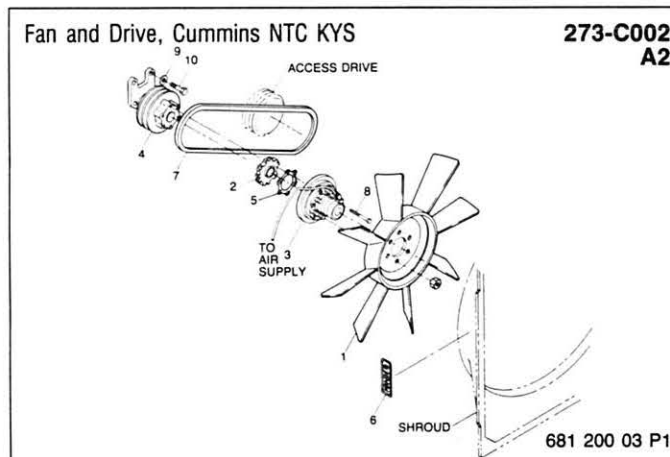
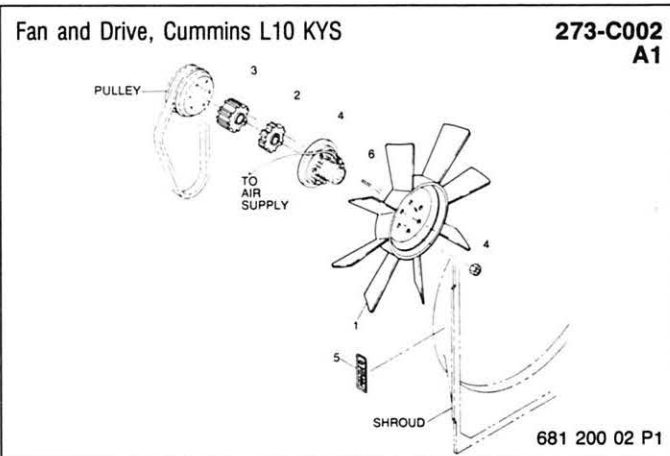
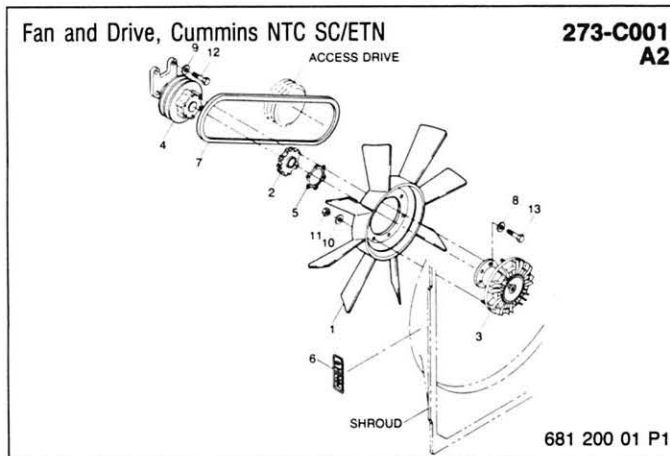
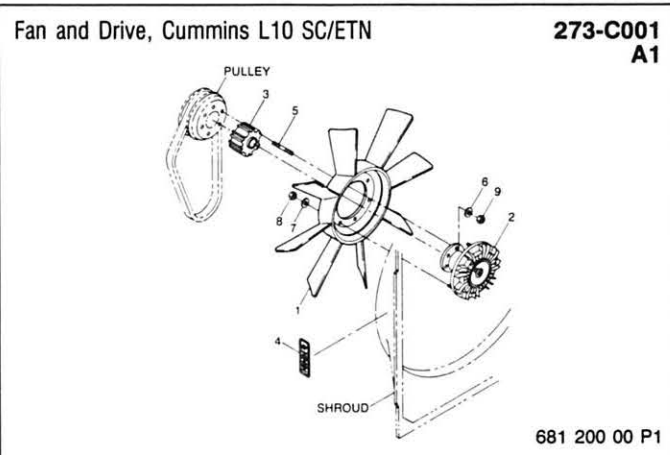
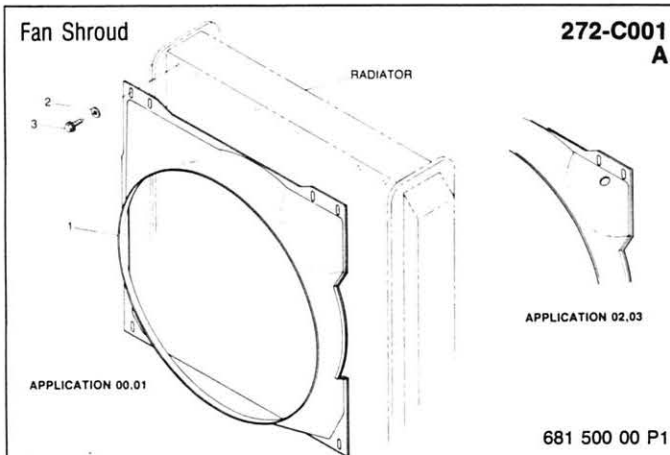
Radiator Plumbing, Cummins L10

270-C002

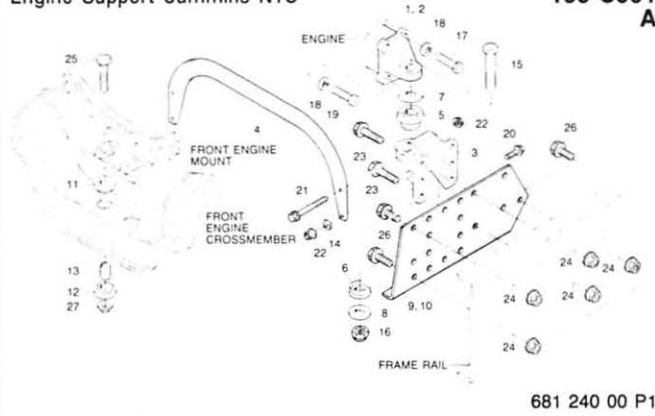
A1



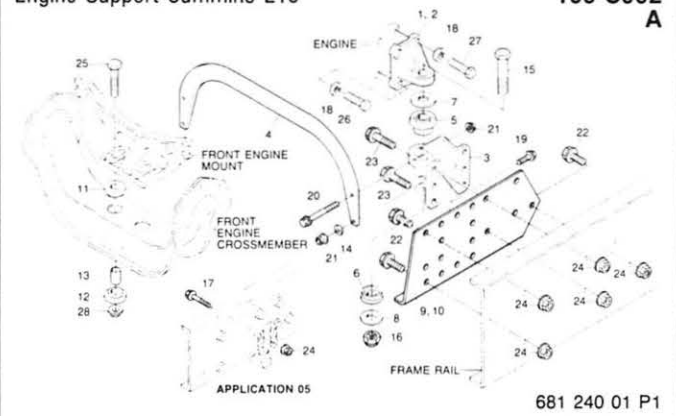
681 500 05 P1



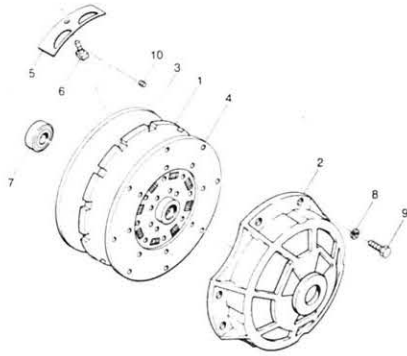
Engine Support Cummins NTC

109-C001
A

Engine Support Cummins L10

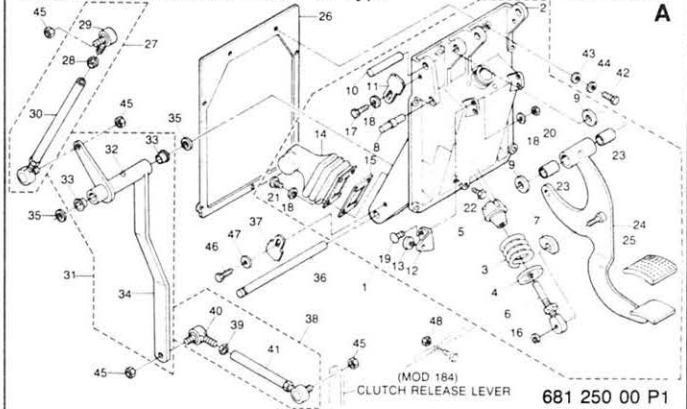
109-C002
A

Clutch SP/14" 2 Plate/3200# Plate Load

180-C001
A

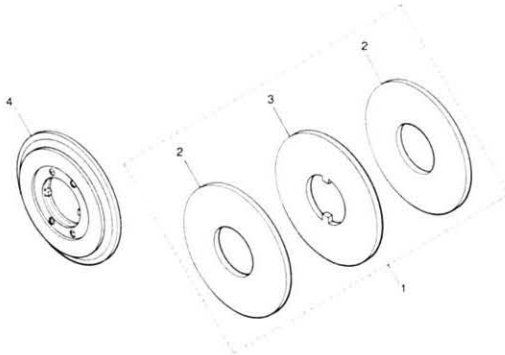
681 250 01 P1

Clutch Control Manual Trans Pull Type

182-C001
A

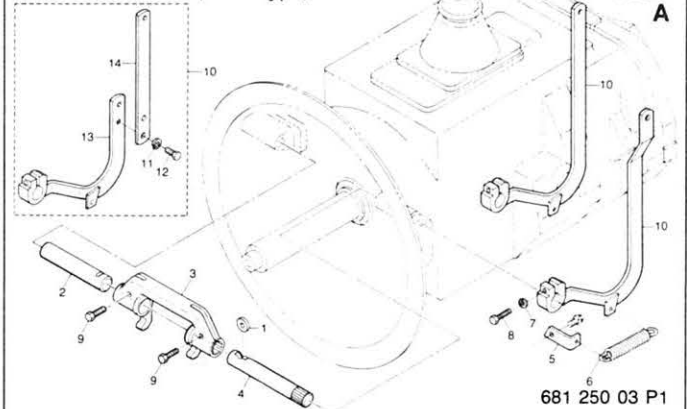
681 250 00 P1

Clutch Brake All Pull Type 2 Plate

183-C001
A

681 250 02 P1

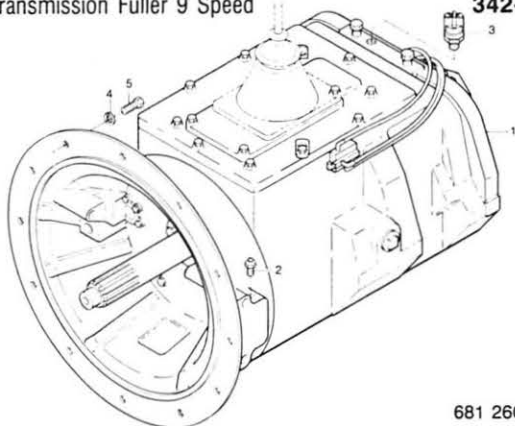
Clutch Cross Shaft, Pull Type, 2 Plate

184-C001
A

681 250 03 P1

Main Transmission Fuller 9 Speed

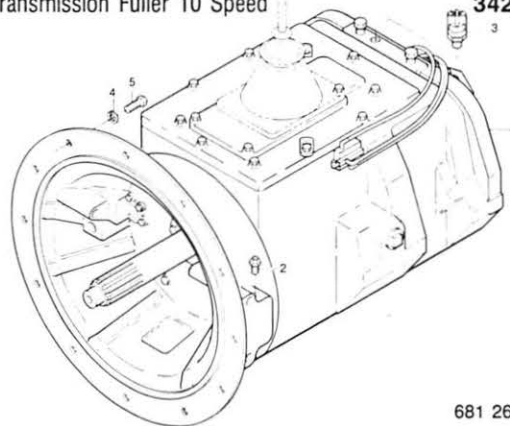
342-C002
A



681 260 01 P1

Main Transmission Fuller 10 Speed

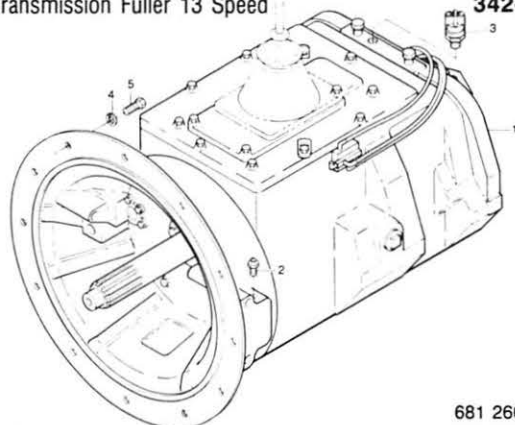
342-C003
A



681 260 01 P1

Main Transmission Fuller 13 Speed

342-C004
A



681 260 01 P1

Main Transmission Spicer 7 Speed

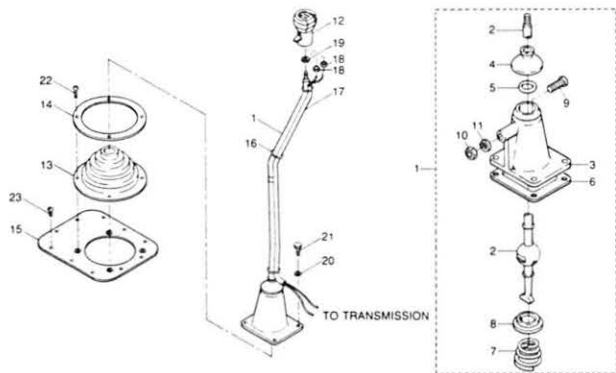
342-C006
A

ILLUSTRATION IN PROCESS

681 260 00 P1

Fuller Trans Main Shift Control

345-C001
A



681 260 00 P1

Spicer Trans Main Shift Control

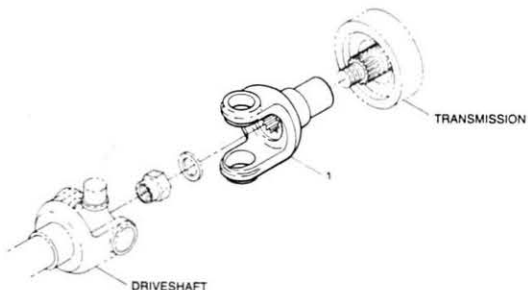
345-C002
A

ILLUSTRATION IN PROCESS

681 260 03 P1

Yoke Main Trans 1710 Series

349-C001
A



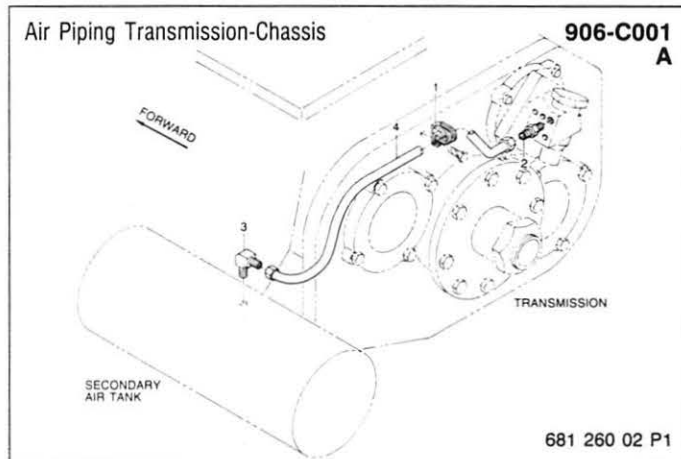
681 410 00 P1

Yoke Main Trans 1760 Series

349-C002
A



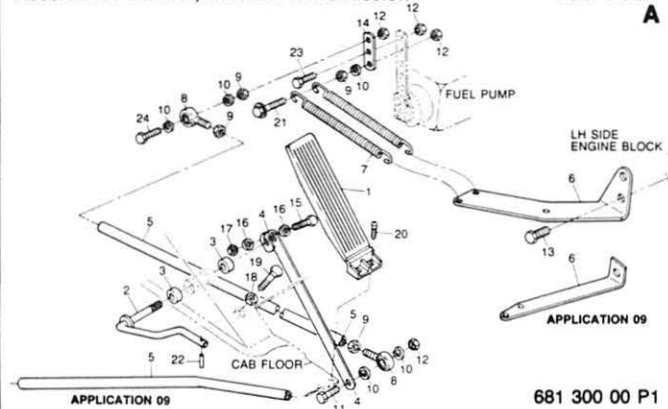
681 410 00 P1



Accelerator Control, Manual Transmission

106-C001

A

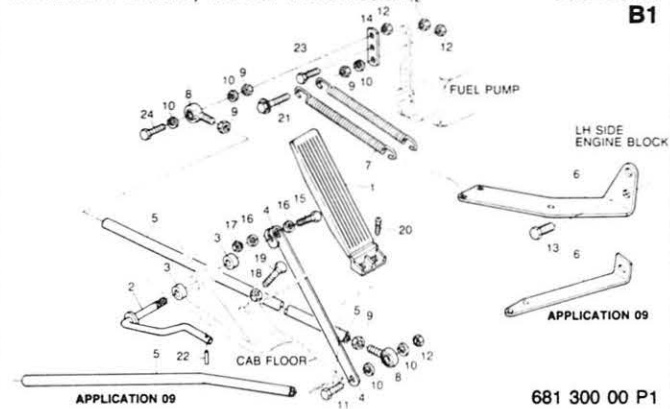


681 300 00 P1

Accelerator Control, Manual Transmission_{1,2}

106-C001

B1

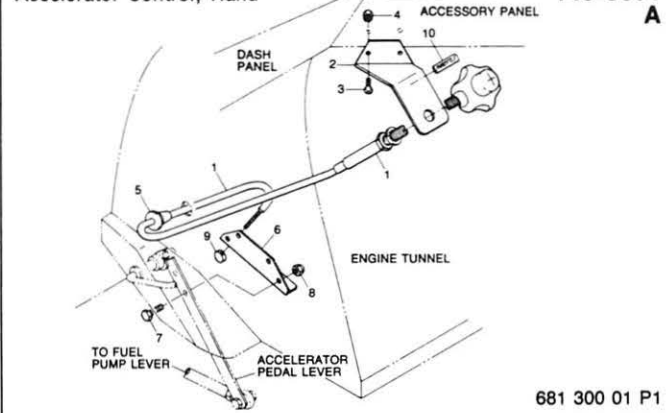


681 300 00 P1

Accelerator Control, Hand

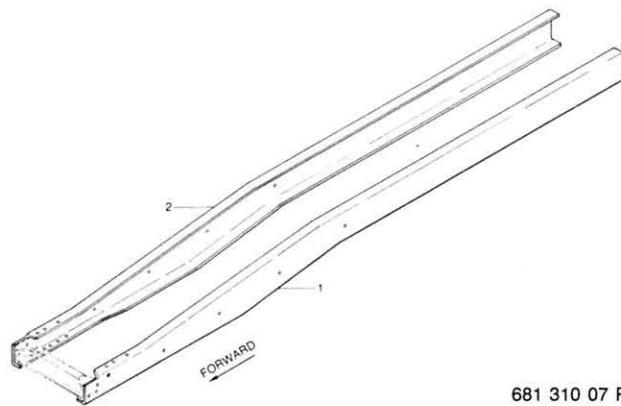
148-C001

A



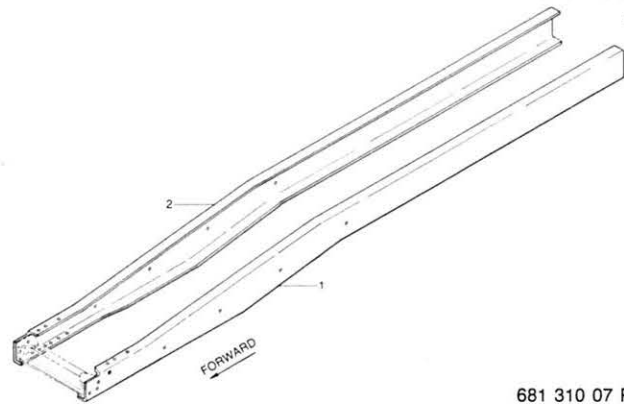
681 300 01 P1

Frame Rails 6.5 x 262 mm

546-C001
A

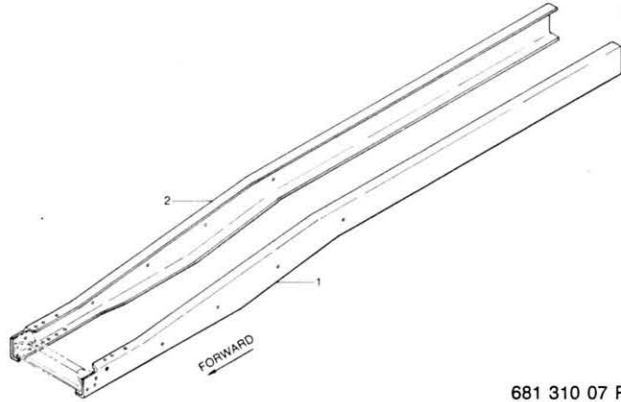
681 310 07 P1

Frame Rails 7.5 x 262 mm

546-C002
A

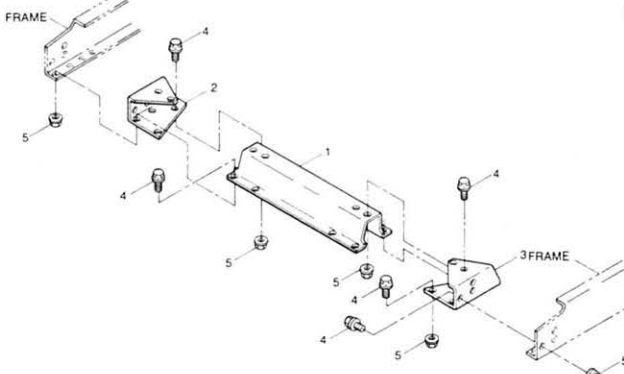
681 310 07 P1

Frame Rails 9.0 x 262 mm

546-C003
A

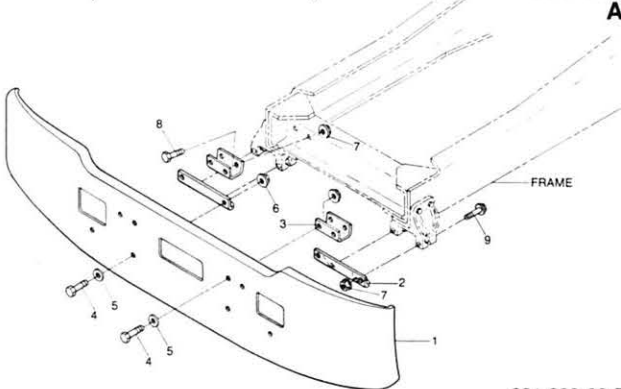
681 310 07 P1

Crossmember Front

550-C001
A

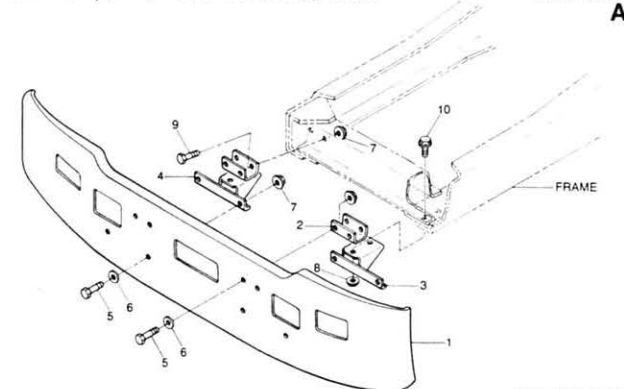
681 310 03 P1

Front Bumper 16'' Set Front Axle, Front

556-C001
A1

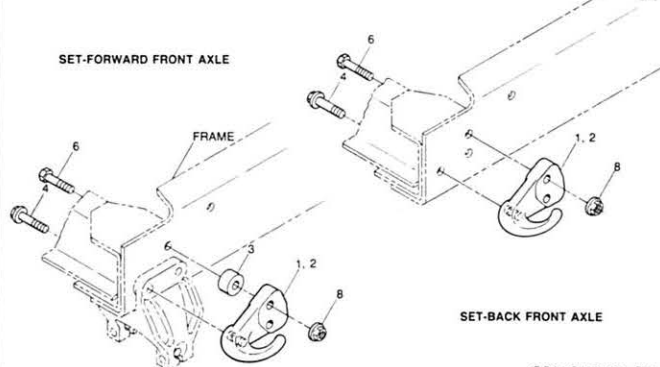
681 880 06 P1

Front Bumper 16'' Set Front Axle, Back

556-C001
A2

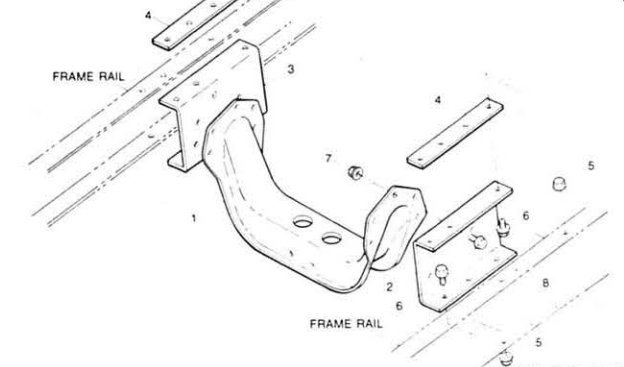
681 880 07 P1

Tow Device Front

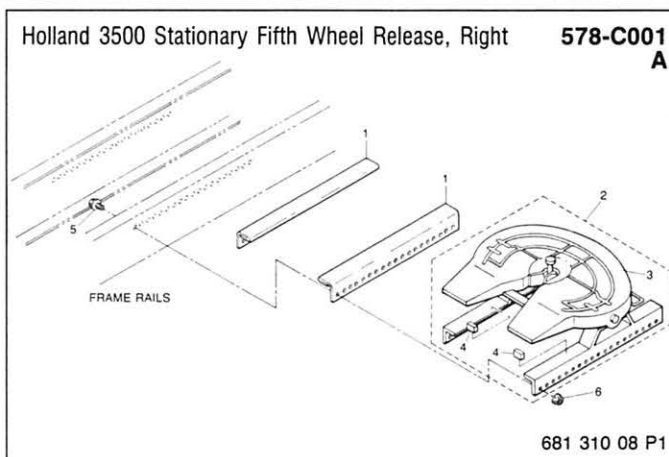
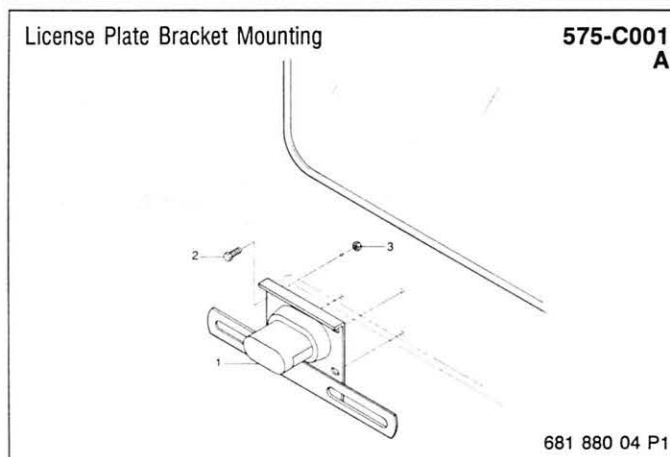
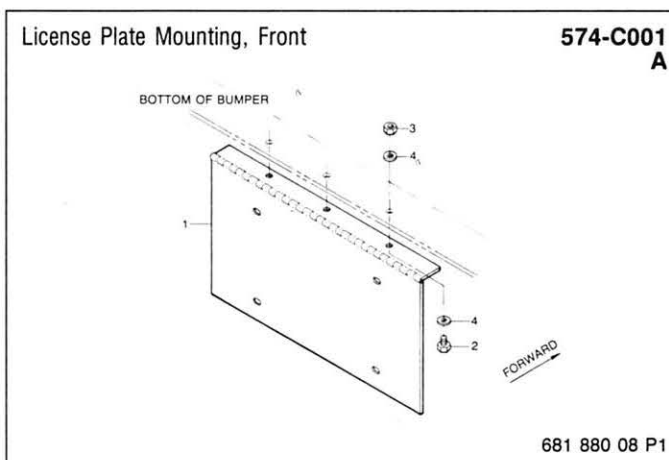
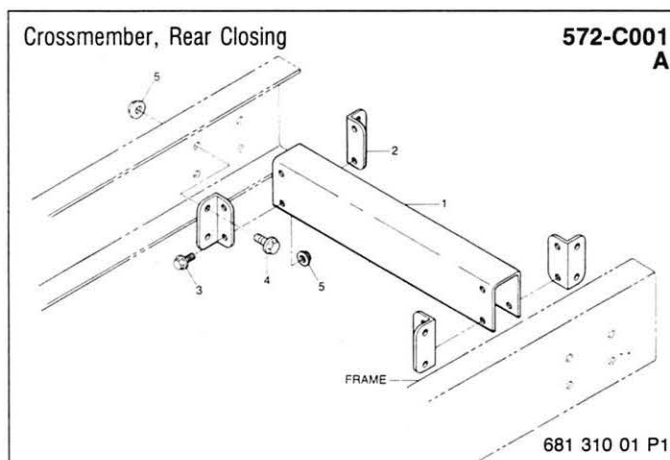
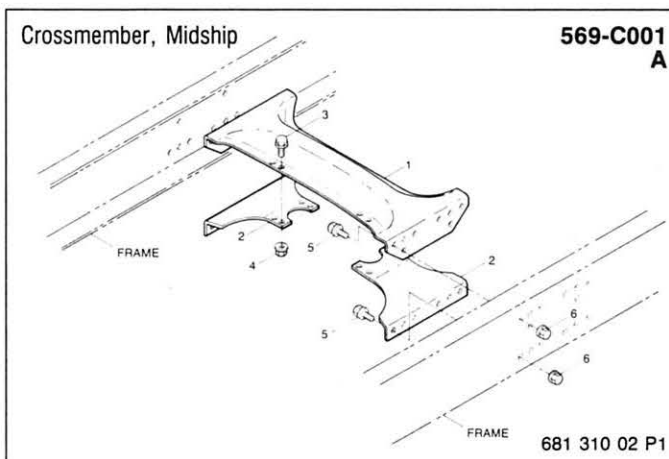
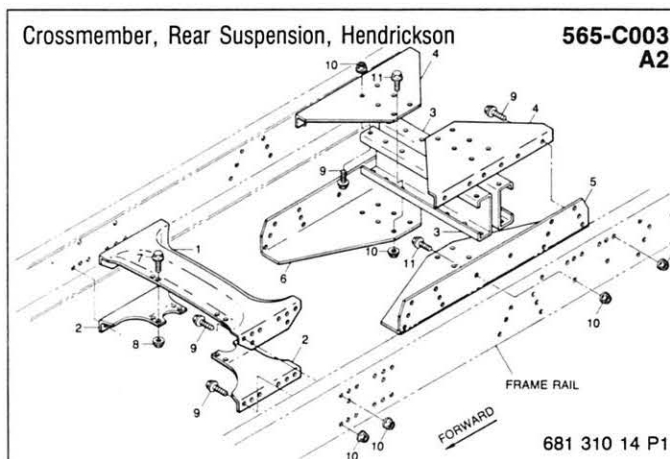
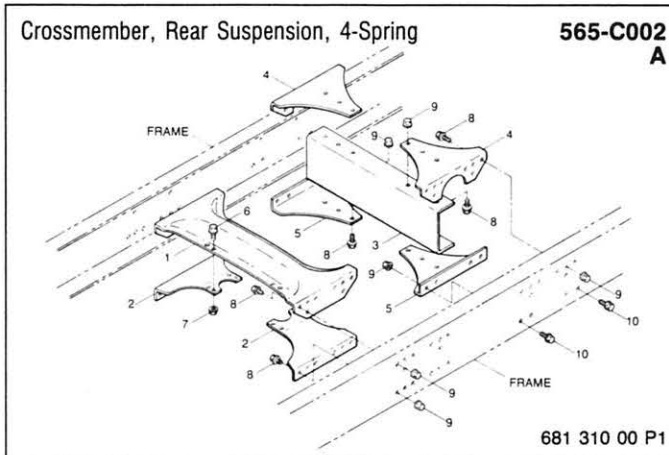
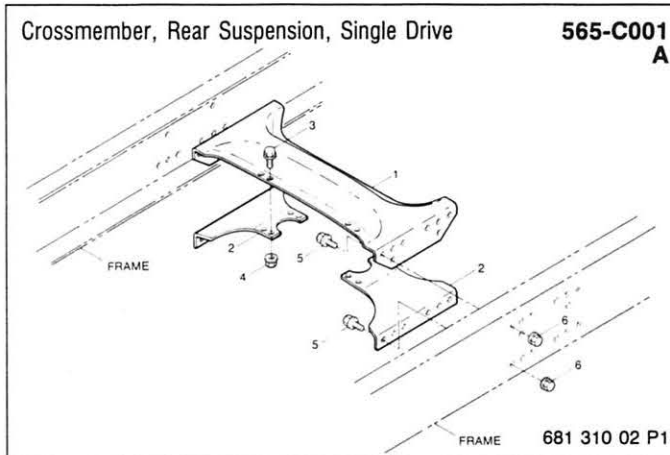
558-C001
A

681 310 06 P1

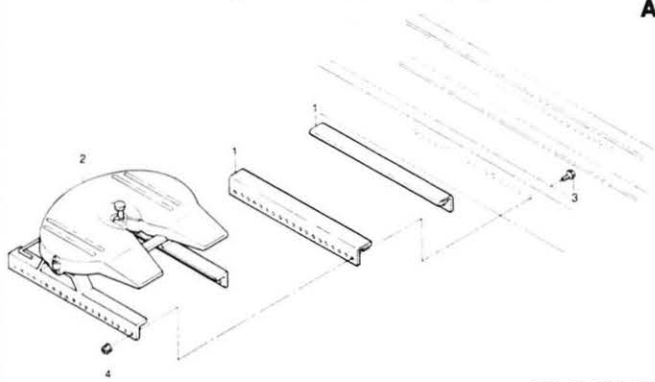
Crossmember Engine Front

559-C001
A

681 310 04 P1

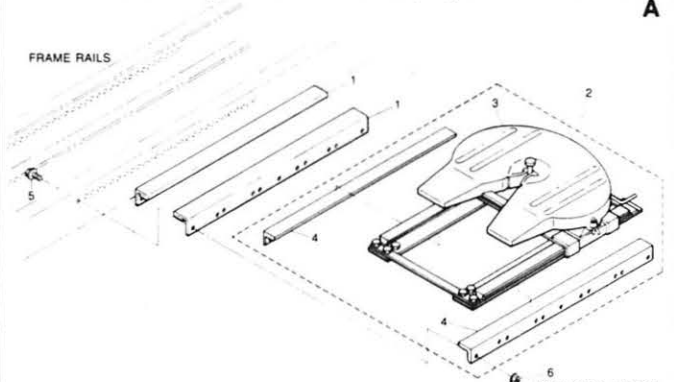


Fontaine 5000 Stationary Fifth Wheel Release, Right

578-C002**A**

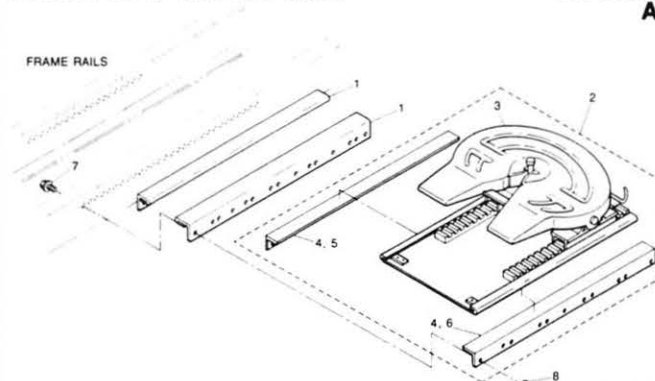
681 310 09 P1

Fontaine 5000 Sliding Fifth Wheel Release, Right

578-C003**A**

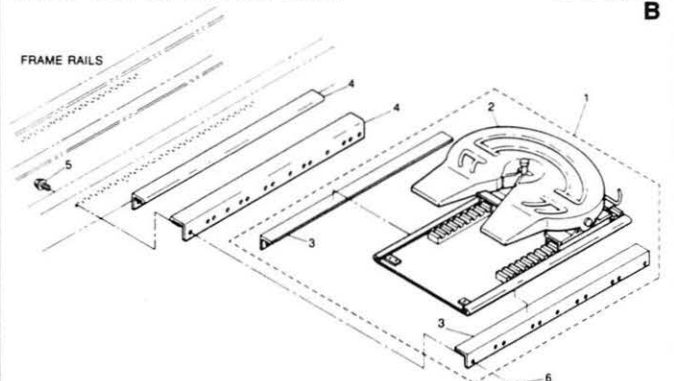
681 310 10 P1

Holland 2500 Air Slide Fifth Wheel

578-C004**A**

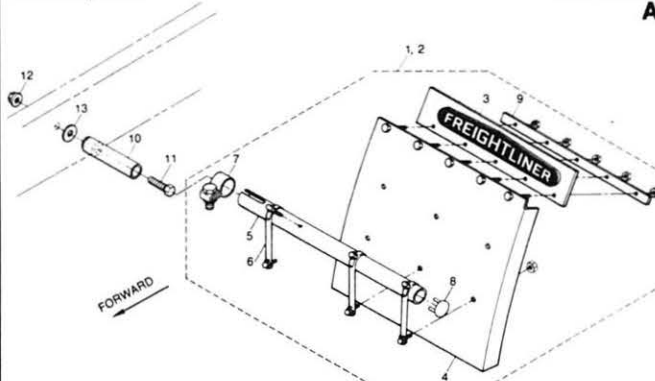
681 310 11 P1

Holland 2500 Air Slide Fifth Wheel

578-C004**B**

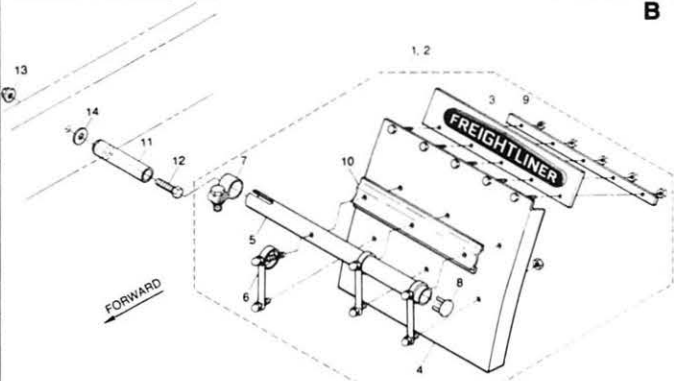
681 310 15 P1

Fenders, Rear

583-C001**A**

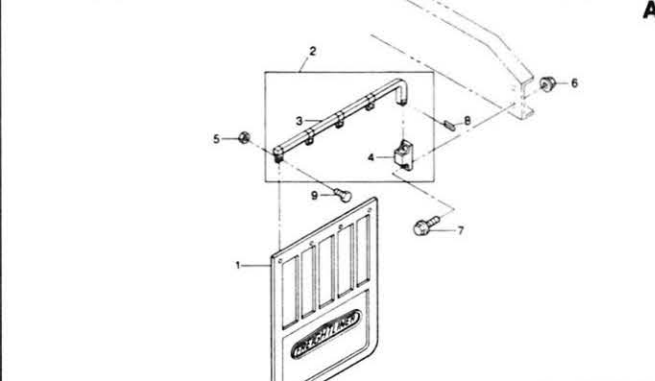
681 880 09 P1

Quarter Fenders, Rear

583-C001**B**

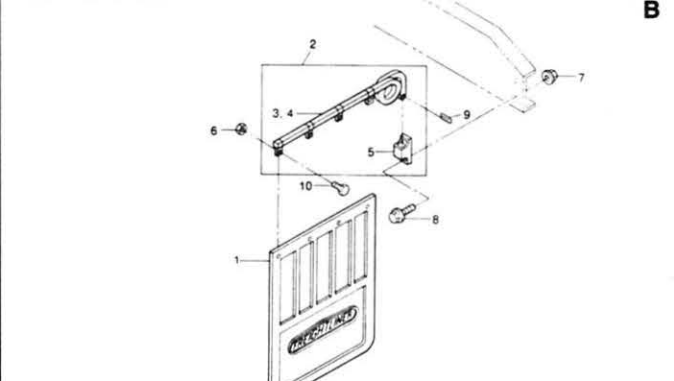
681 820 20 P1

Mud Flaps, Rear

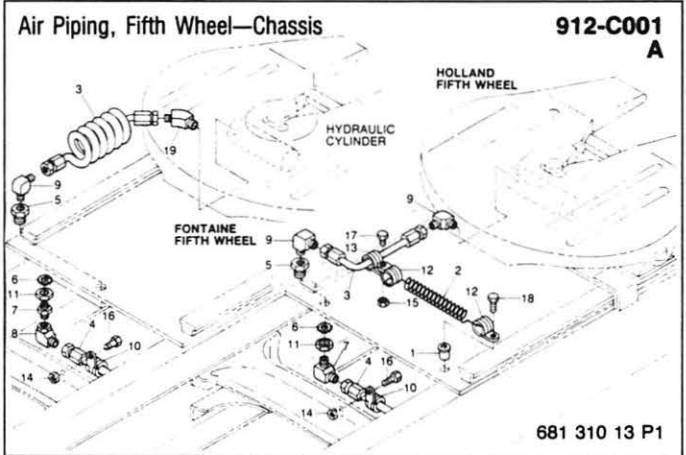
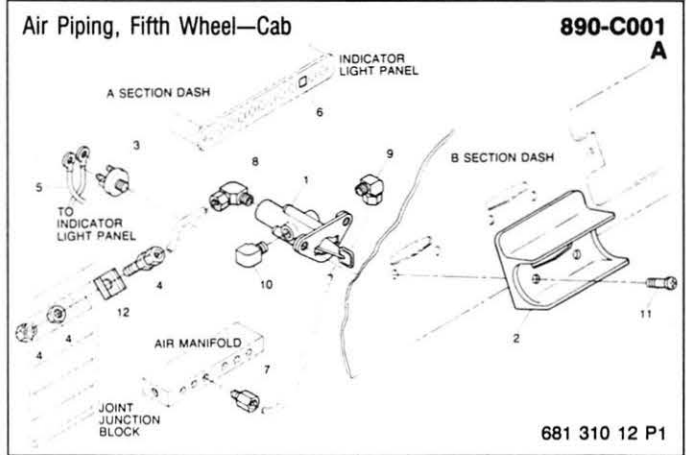
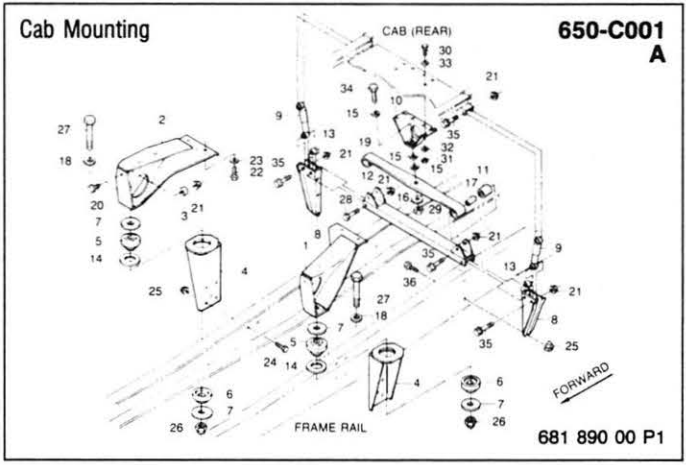
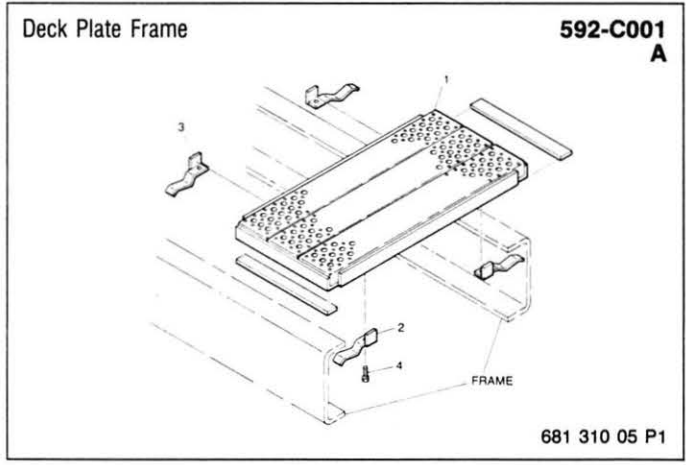
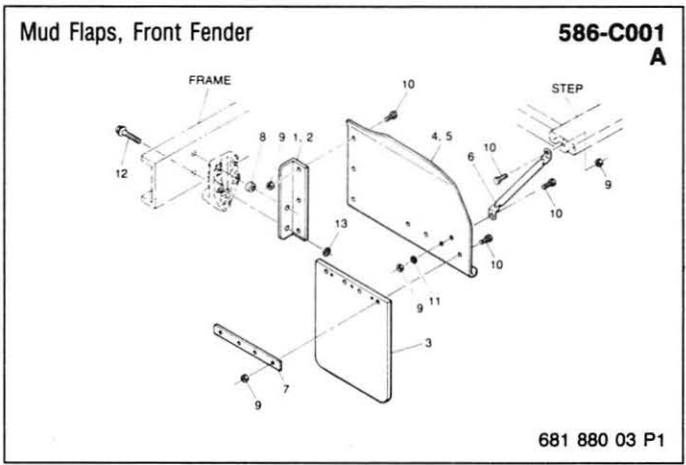
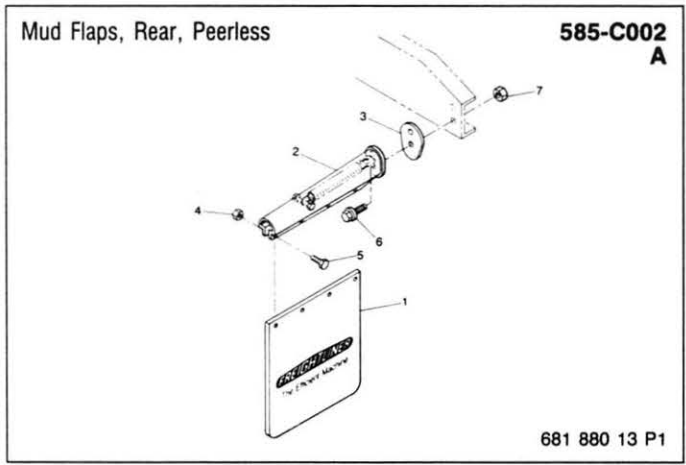
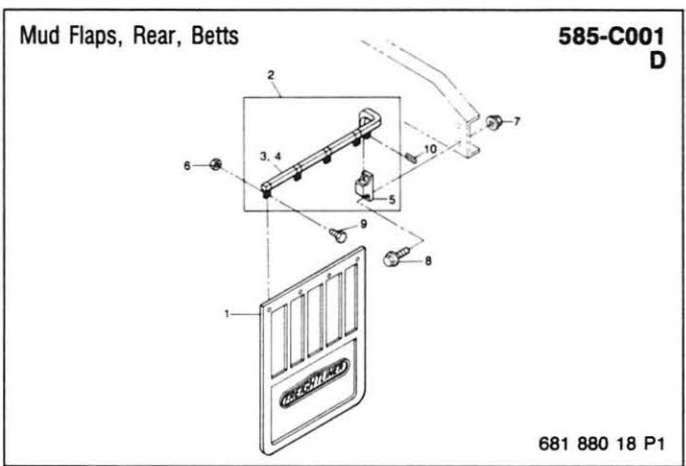
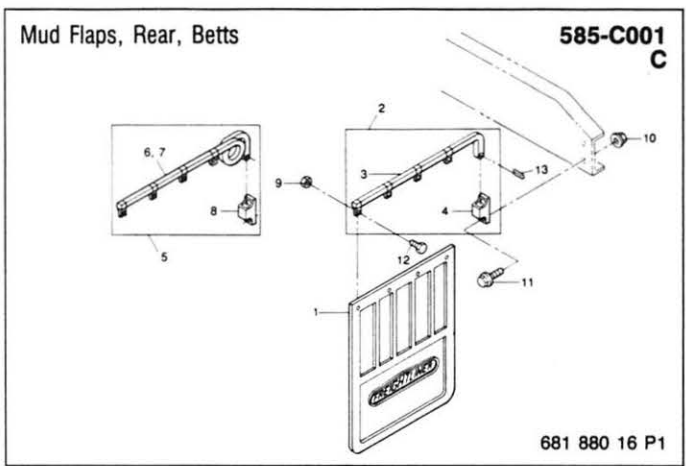
585-C001**A**

681 880 00 P1

Mud Flaps, Rear

585-C001**B**

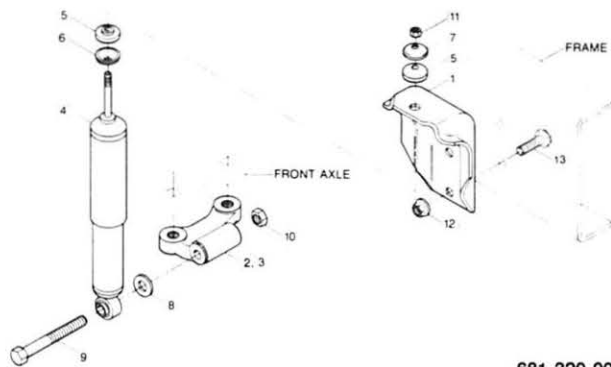
681 880 12 P1



Shock Absorber Front Suspension

410-C001

A

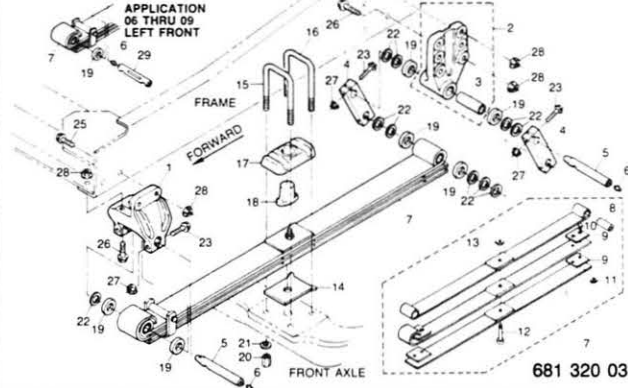


681 320 00 P1

Suspension Front Axle With Rubber Pads 10,800#

620-C001

A

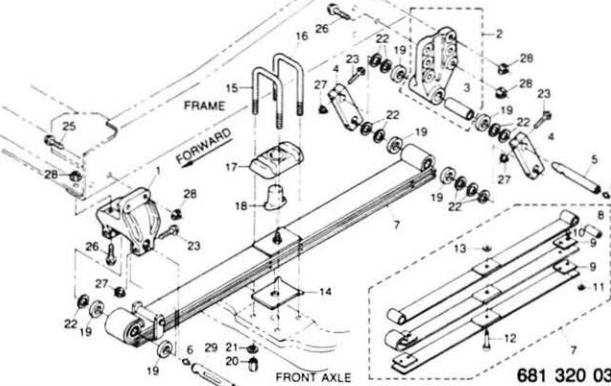


681 320 03 P1

Suspension Front Axle With Rubber Pads 10,800#

620-C001

B

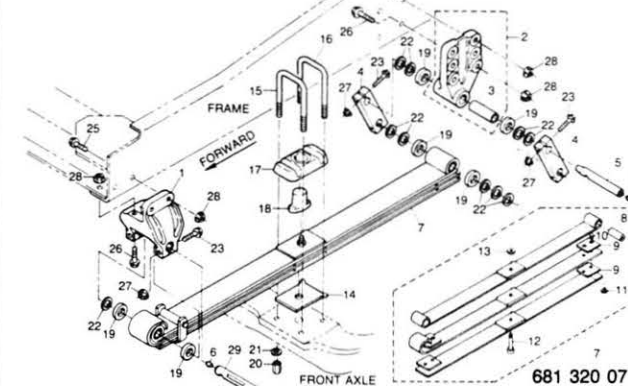


681 320 03 P1

Suspension Front Axle With Rubber Pads

620-C001

C

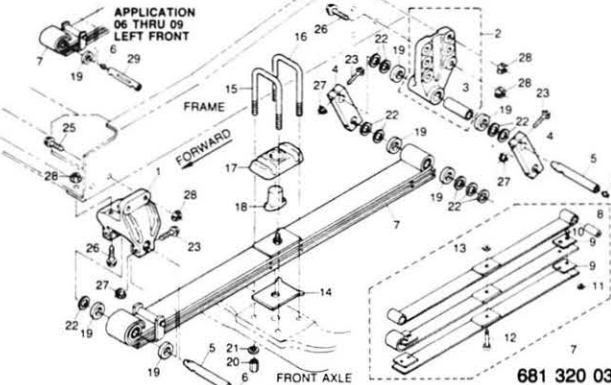


681 320 07 P1

Suspension Front Axle With Rubber Pads 12,000#

620-C002

A

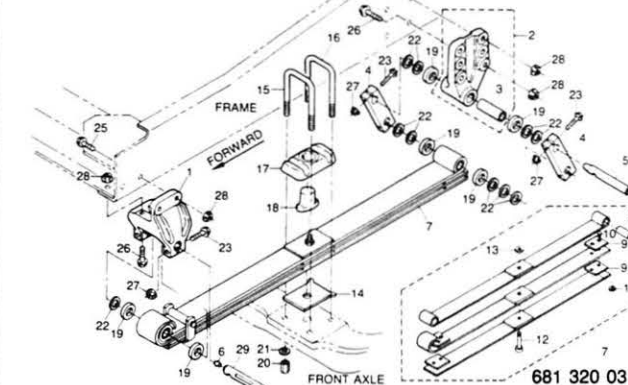


681 320 03 P1

Suspension Front Axle With Rubber Pads 12,000#

620-C002

B

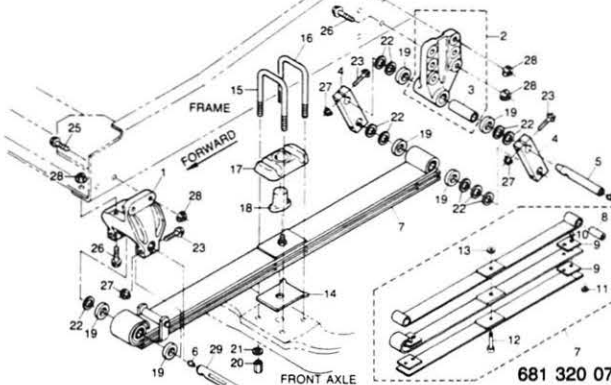


681 320 03 P1

Suspension Front Axle With Rubber Pads

620-C002

C

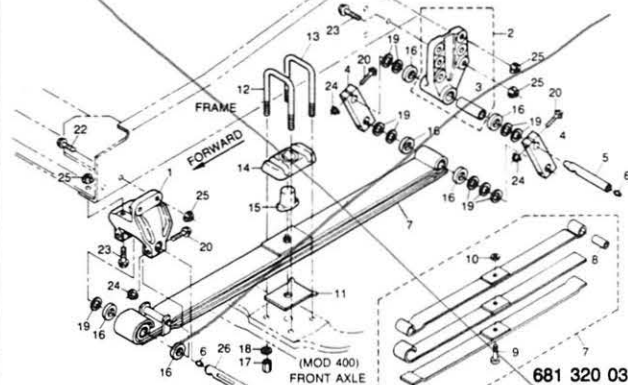


681 320 07 P1

Suspension Front Axle Without Rubber Pads 10,800#

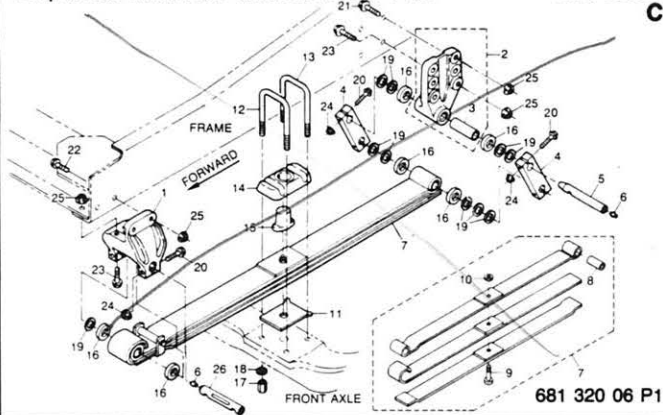
620-C003

B



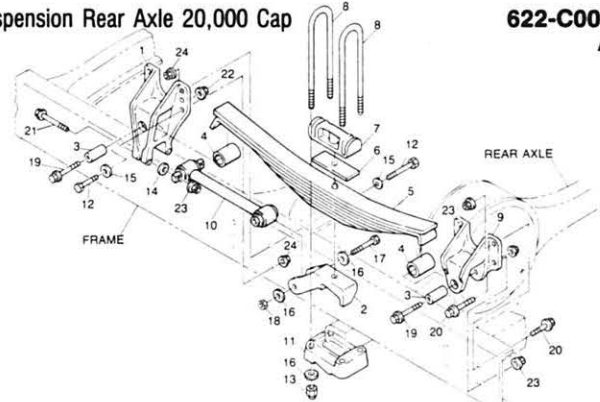
681 320 03 P1

Suspension Front Axle Without Rubber Pads

620-C003
C

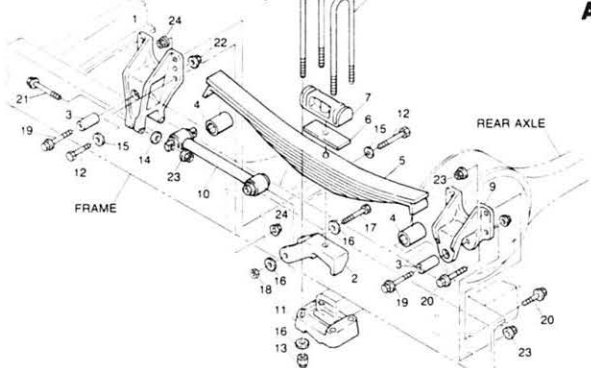
681 320 06 P1

Suspension Rear Axle 20,000 Cap

622-C001
A

681 320 04 P1

Suspension Rear Axle 23,000 Cap

622-C002
A

681 320 04 P1

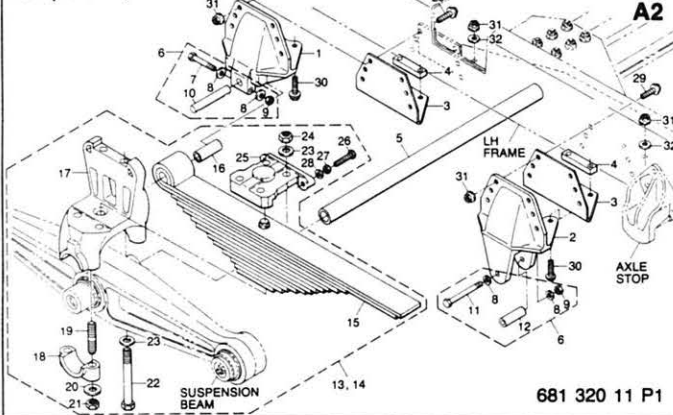
Suspension, Rear Axle, Hendrickson

622-C004
A1

ILLUSTRATION IN PROCESS

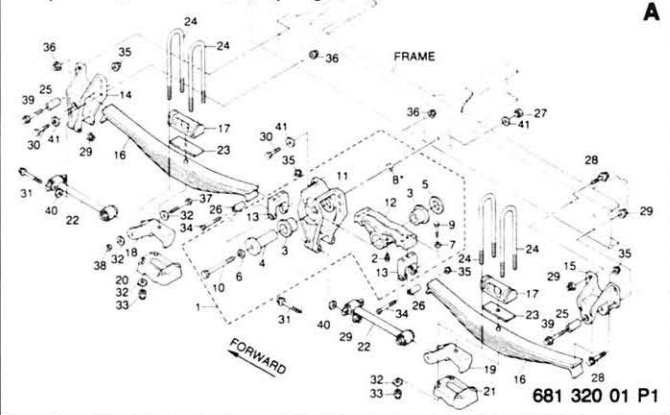
681 320 10 P1

Suspension, Front Axle, Hendrickson

622-C004
A2

681 320 11 P1

Suspension, Rear Axle, 4 Spring

622-C011
A

681 320 01 P1

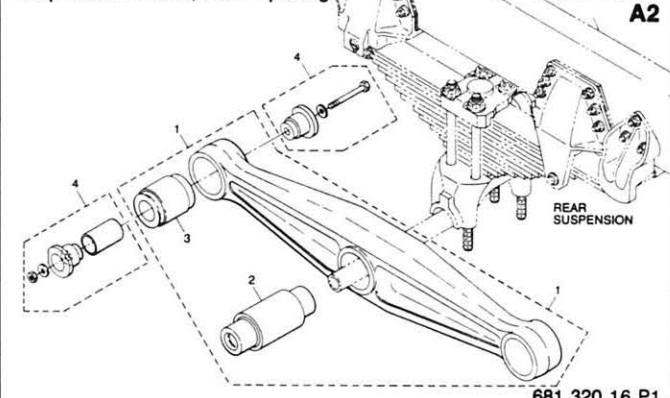
Suspension, Control Rods

623-C003
E1

ILLUSTRATION IN PROCESS

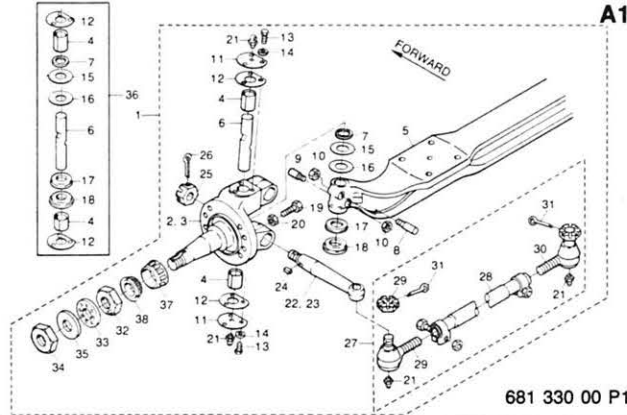
681 320 12 P1

Suspension Beams, Axle Spacing

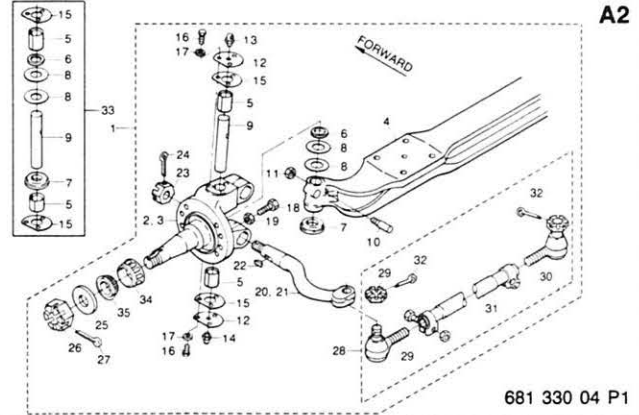
624-C001
A2

681 320 16 P1

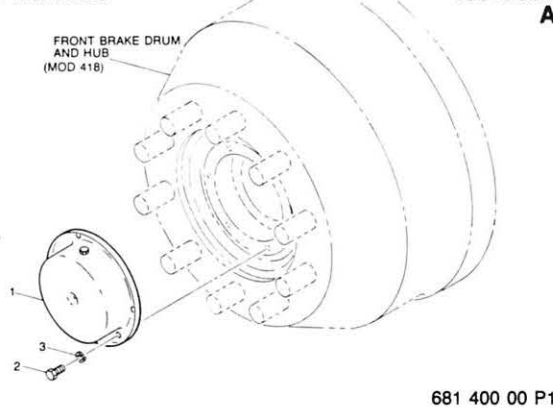
Front Axle 12000# ROK

400-C001
A1

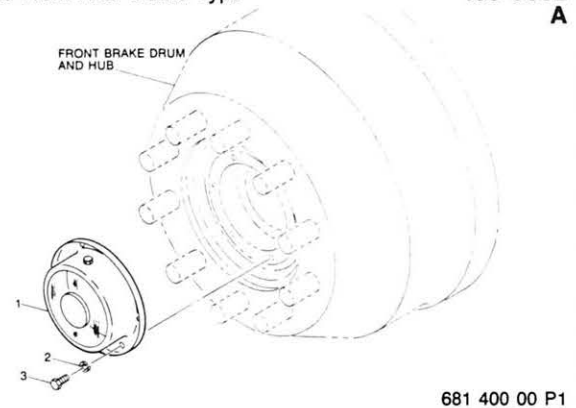
Front Axle 12000# ETN

400-C001
A2

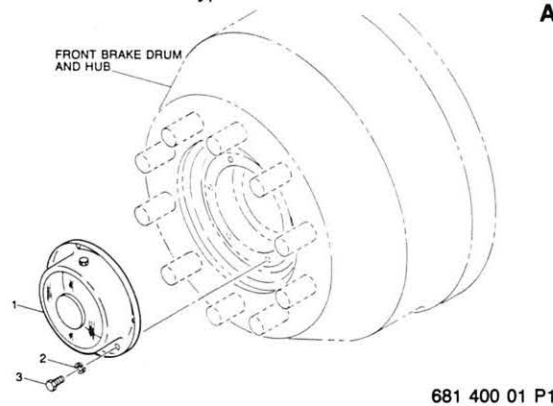
Hub Cabs Front Axle

408-C001
A

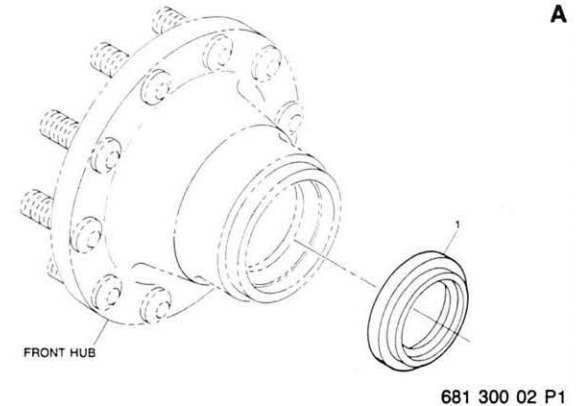
Hub Cabs Front Axle Visible Type

408-C002
A

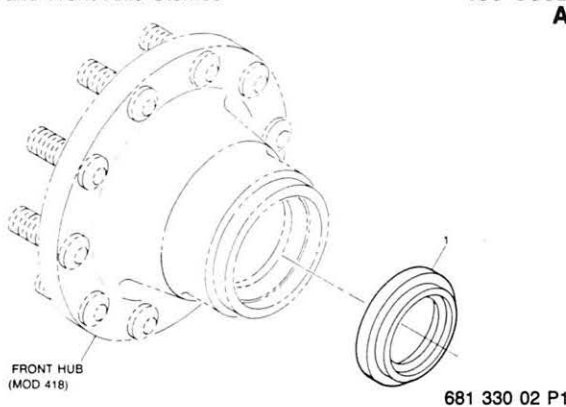
Hub Cabs Front Axle Visible Type

408-C003
A

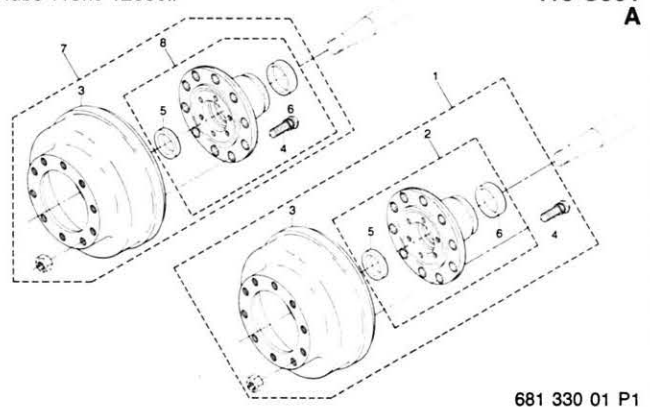
Oil Seal Front Axle

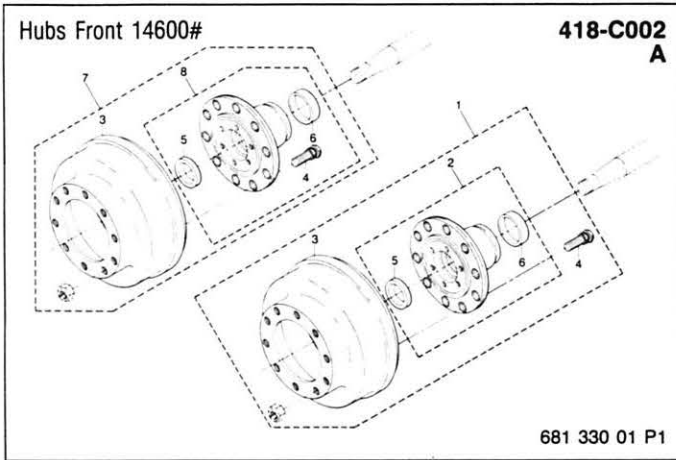
409-C001
A

Oil Seal and Front Axle Stemco

409-C002
A

Hubs Front 12000#

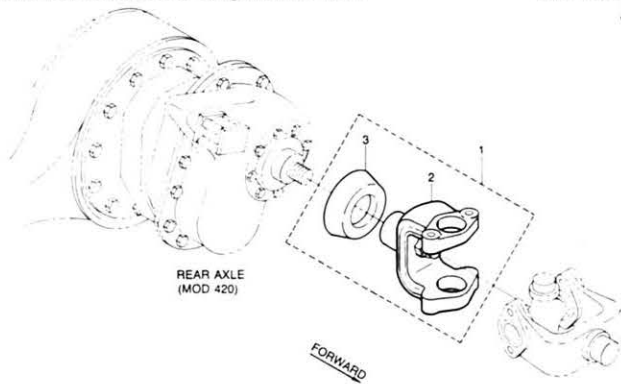
418-C001
A



Yoke Driveshaft Rear Single Drive ROK

415-C001

A

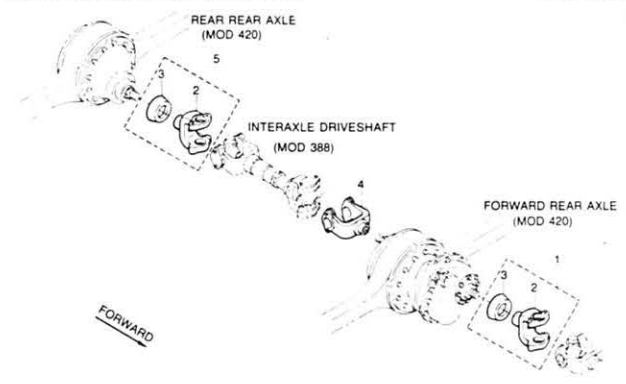


681 410 02 P1

Yoke Driveshaft Dual Drive ROK

415-C002

A

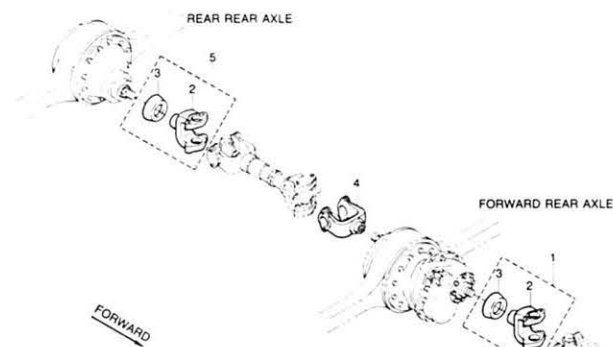


681 410 03 P1

Yoke Driveshaft Dual Drive, EATON

415-C003

A

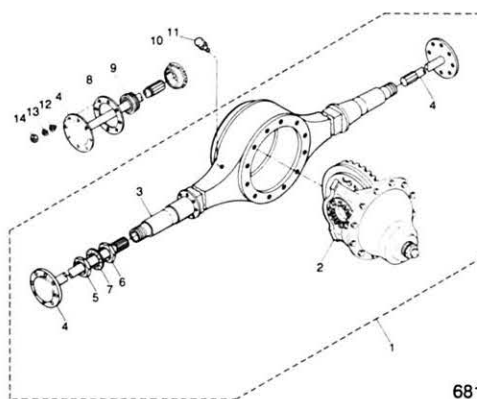


681 410 03 P1

Axle Rear Drive ROK R170 23000#

420-C001

A

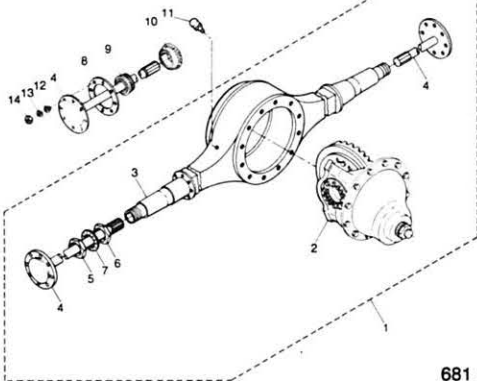


681 350 02 P1

Axle Rear Drive 23000# N/TRAC Equalizer

420-C002

A

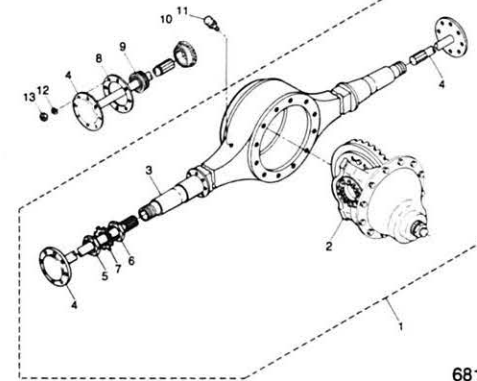


681 350 02 P1

Axle Rear Drive EATON 23121-2300#

420-C003

A

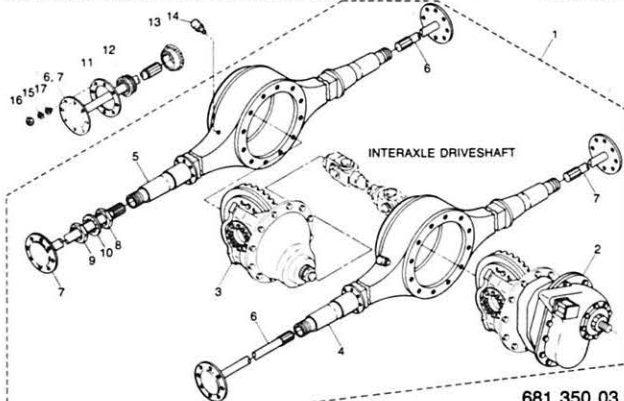


681 350 08 P1

Axle Rear Drive ROK SL100 34000#

420-C007

A

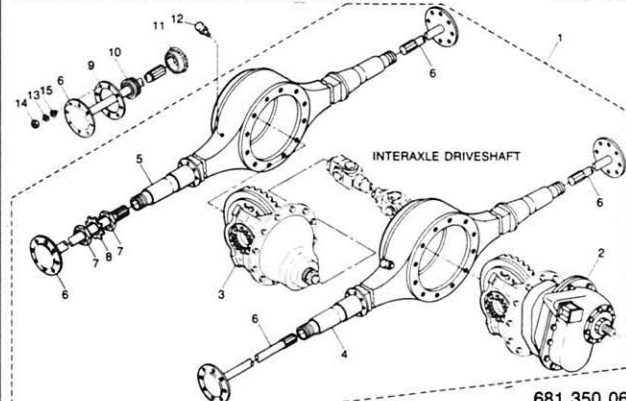


681 350 03 P1

Axle Rear Drive EATON DS341 34000#

420-C008

A

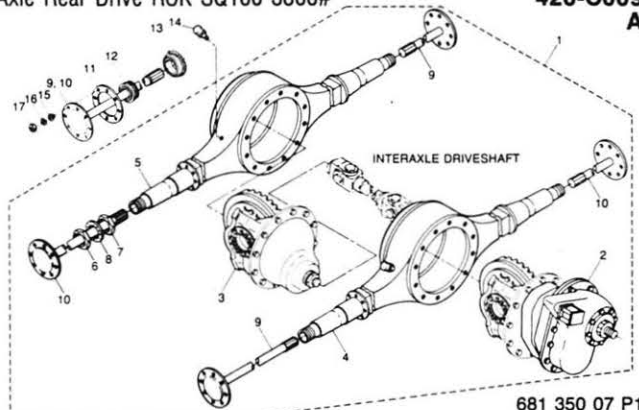


681 350 06 P1

Axle Rear Drive ROK SQ100 3800#

420-C009

A

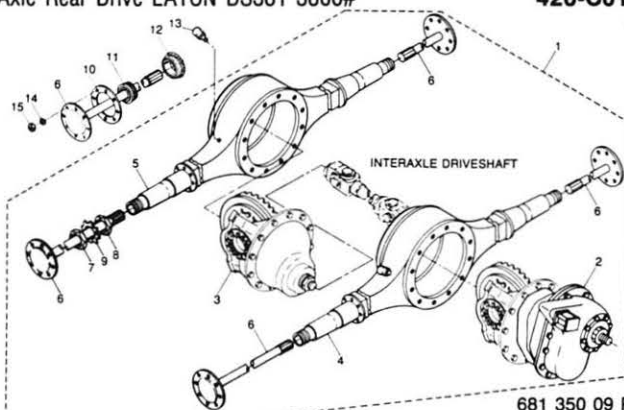


681 350 07 P1

Axle Rear Drive EATON DS381 3800#

420-C010

A

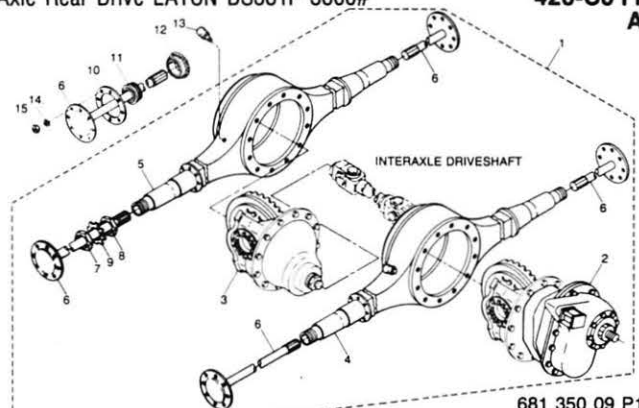


681 350 09 P1

Axle Rear Drive EATON DS381P 3800#

420-C011

A

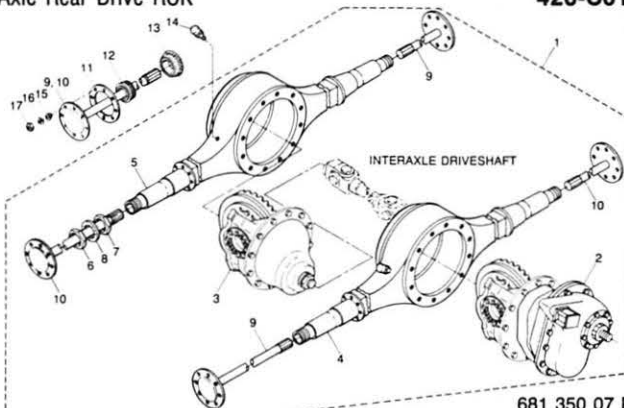


681 350 09 P1

Axle Rear Drive ROK

420-C013

A

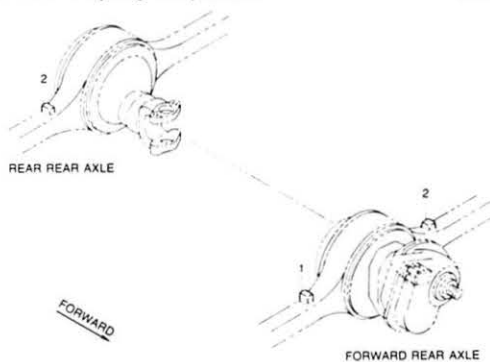


681 350 07 P1

Stop Rear Axle 4 Spring Suspension

430-C001

A1

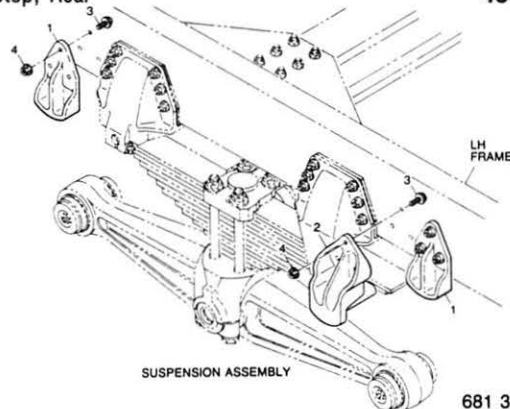


681 320 02 P1

Axle Stop, Rear

430-C002

A

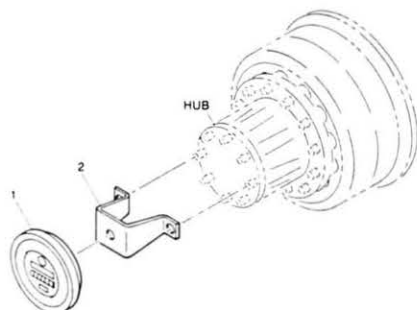


681 320 09 P1

Hubodometer Rear Axle 5.25 Bolt Center

438-C001

A

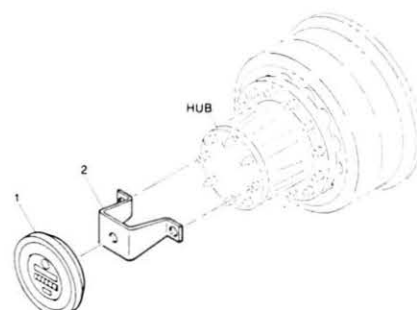


681 540 29 P1

Hubodometer Rear Axle 7.00 Bolt Center

438-C002

A

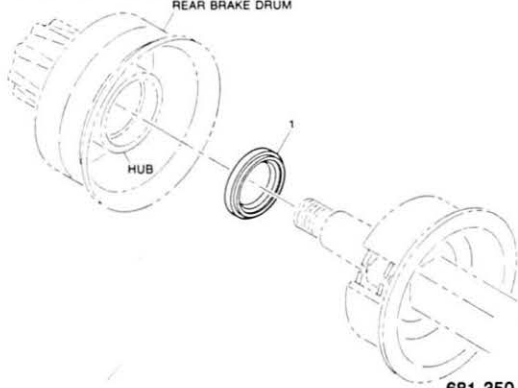


681 540 29 P1

Oil Seals Rear Axle Chicago Rawhide

440-C001

A

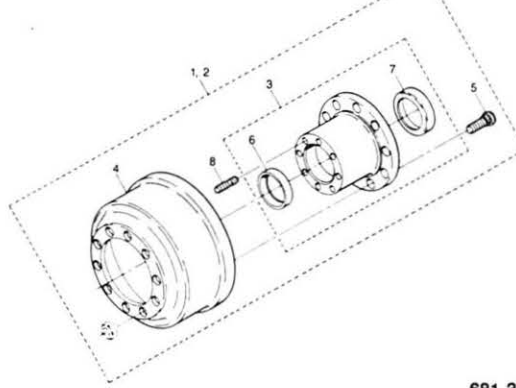


681 350 01 P1

Alum Hubs Rear Axle Cam Brakes

450-C001

A

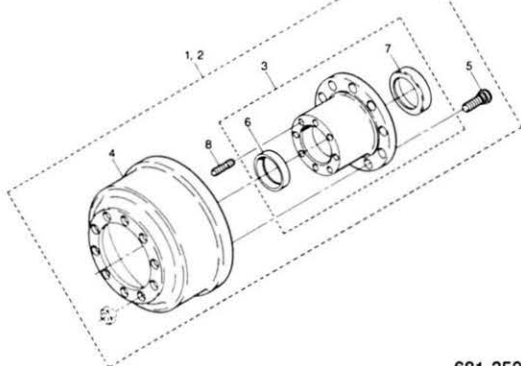


681 350 00 P1

Cast Iron Hubs Rear Axle Cam Brakes

450-C002

A

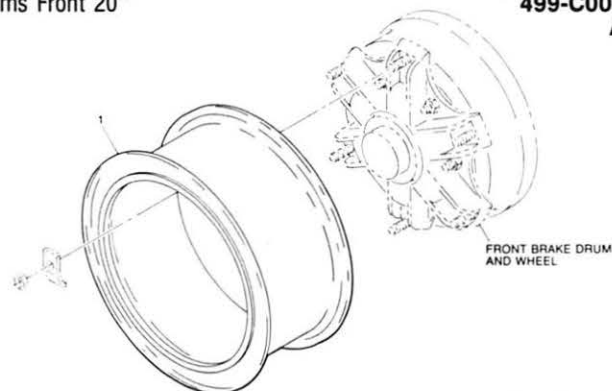


681 350 00 P1

Rims Front 20"

499-C001

A

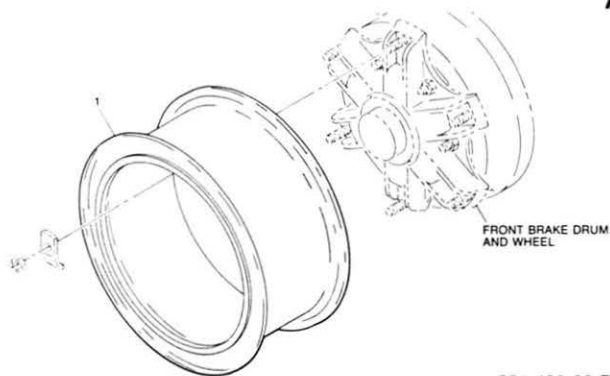


681 400 02 P1

Rims Front 22"

499-C002

A

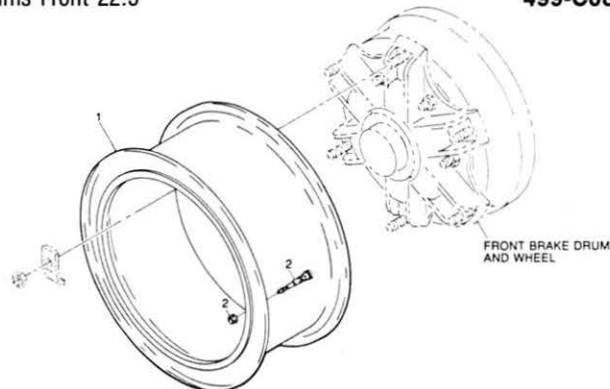


681 400 02 P1

Rims Front 22.5"

499-C004

A

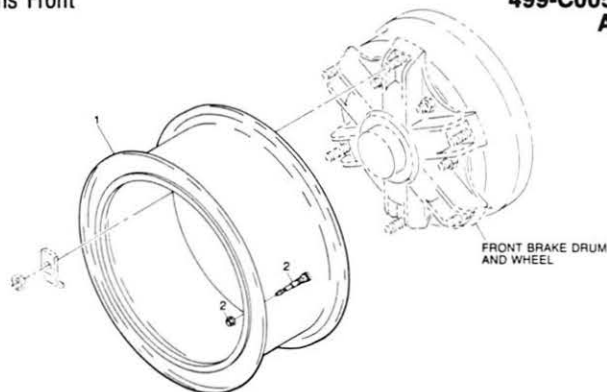


681 400 12 P1

Rims Front

499-C005

A

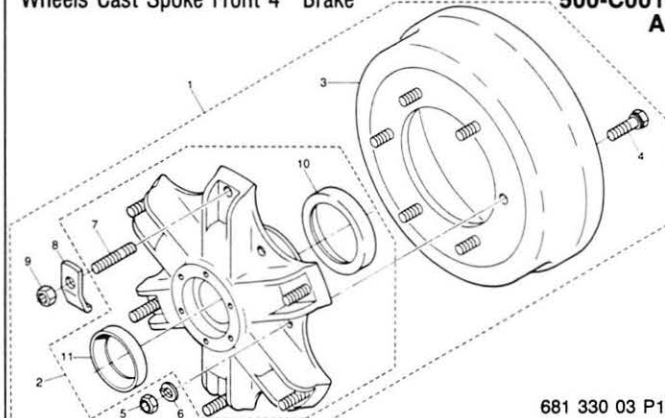


681 400 12 P1

Wheels Cast Spoke Front 4" Brake

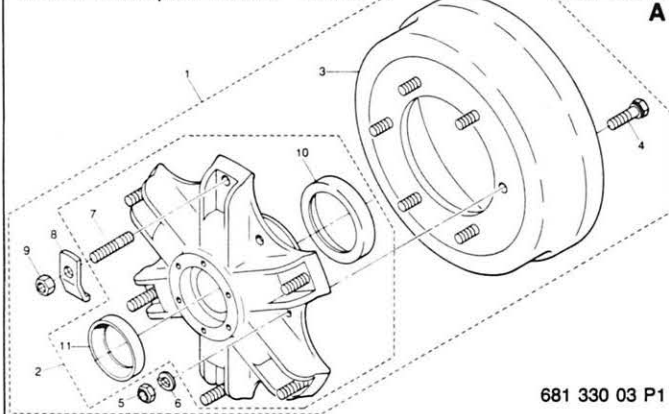
500-C001

A



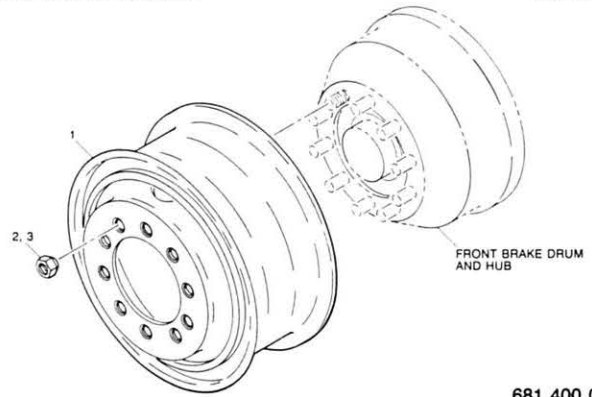
681 330 03 P1

Wheels Cast Spoke Front 5" Brakes

500-C002
A

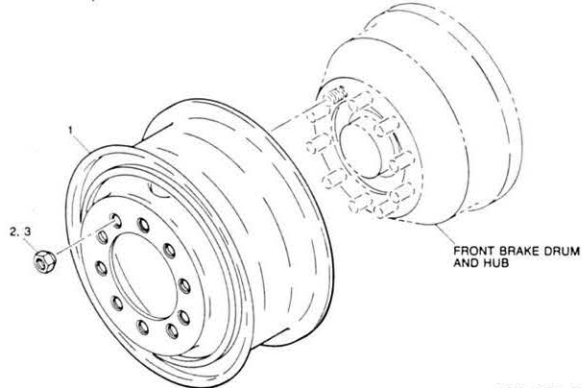
681 330 03 P1

Disc Wheels Front 20"

502-C001
A

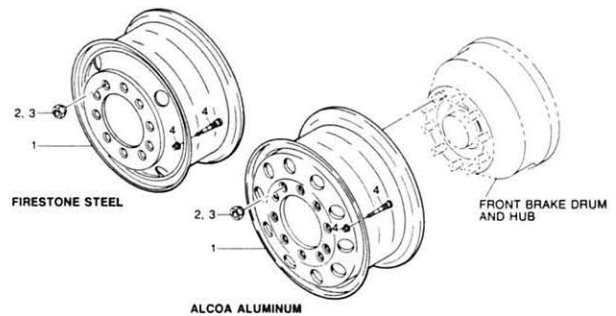
681 400 08 P1

Disc Wheels, Front 22"

502-C002
A

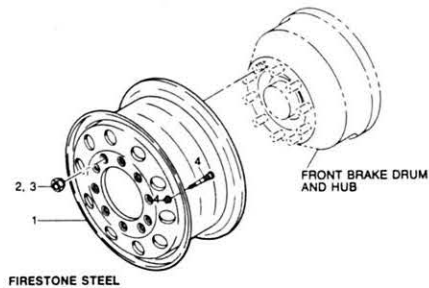
681 400 08 P1

Disc Wheels, Front 22.5"

502-C003
A

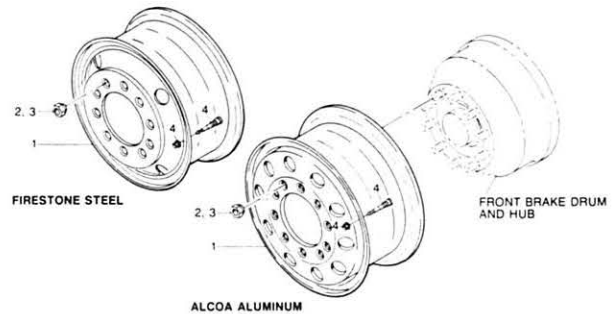
681 400 09 P1

Disc Wheels, Front 22.5"

502-C003
B

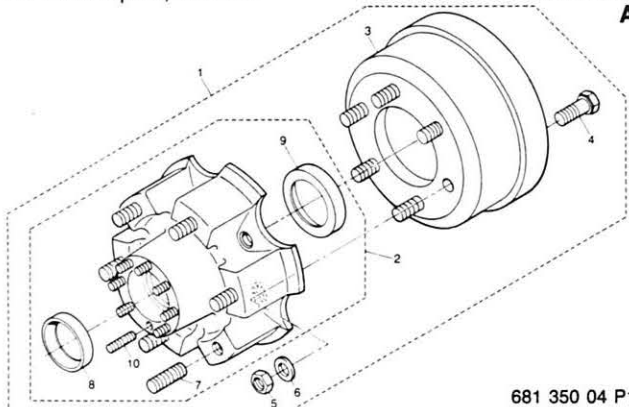
681 400 13 P1

Disc Wheels, Front 24.5"

502-C004
A

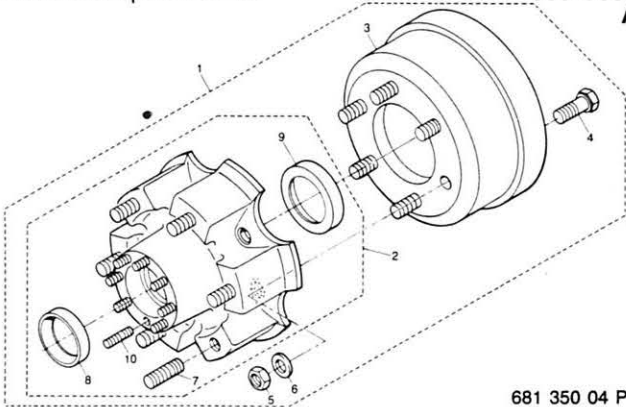
681 400 09 P1

Wheel Cast Spoke, Rear 20"

503-C001
A

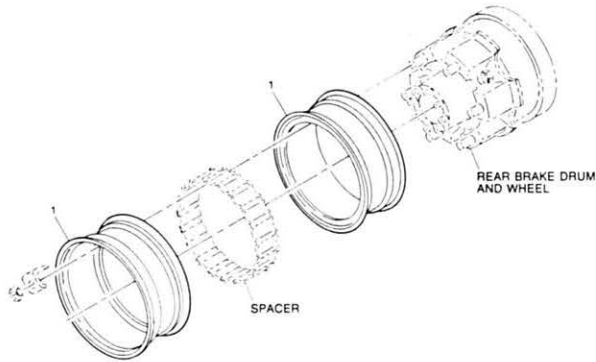
681 350 04 P1

Wheels Cast Spoke Rear 22"

503-C002
A

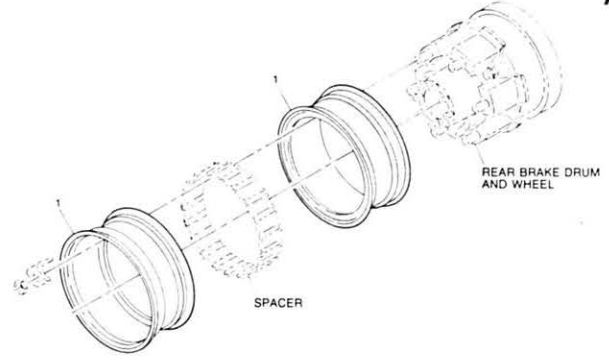
681 350 04 P1

Rims, Rear Drive 20"

504-C001
A

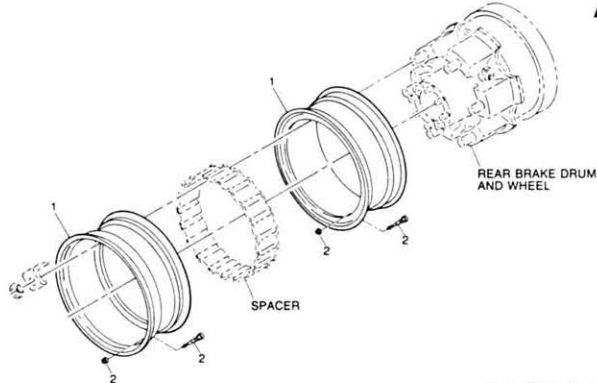
681 400 11 P1

Rims, Rear Drive 22"

504-C002
A

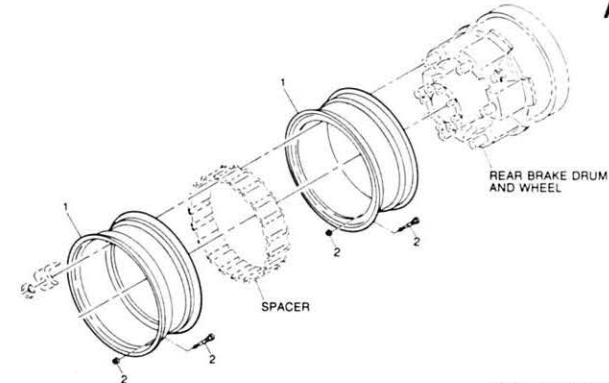
681 400 11 P1

Rims, Rear Drive 22.5"

504-C003
A

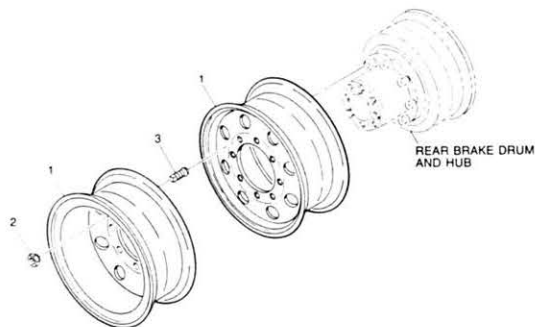
681 400 03 P1

Rims, Rear Drive 24.5"

504-C004
A

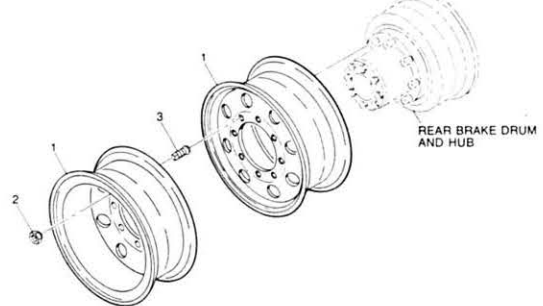
681 400 03 P1

Wheels, Disc Rear 20"

505-C001
A

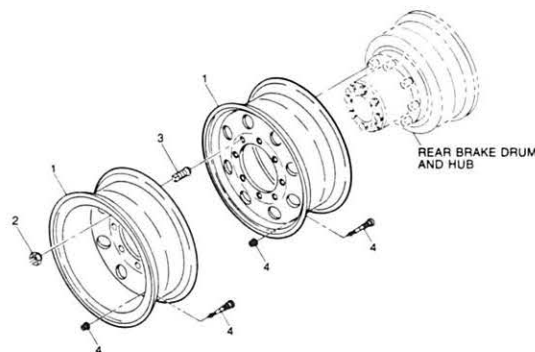
681 400 10 P1

Wheels Disc, Rear 22"

505-C002
A

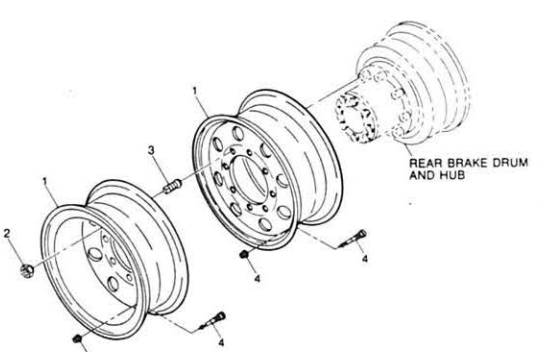
681 400 10 P1

Wheel Disc, Rear 22.5"

505-C003
A

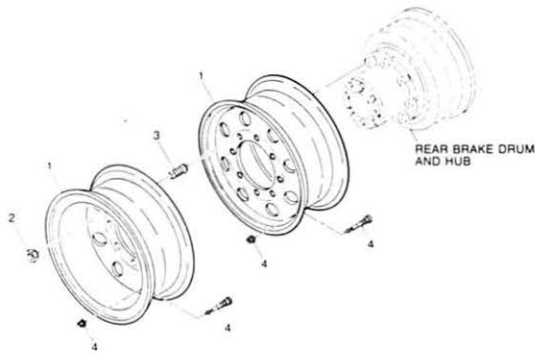
681 400 04 P1

Wheels Disc, Rear 22.5"

505-C003
B

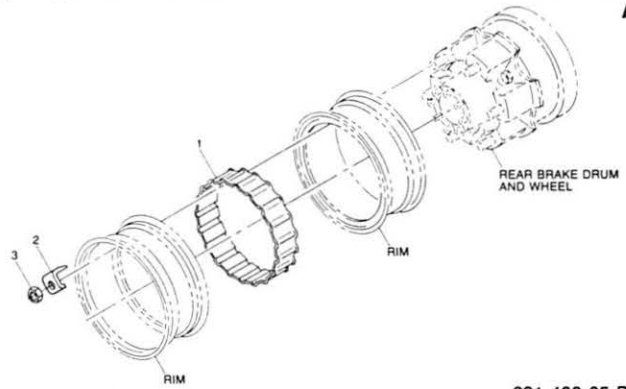
681 400 04 P1

Wheels Disc, Rear 24.5"

505-C004
A

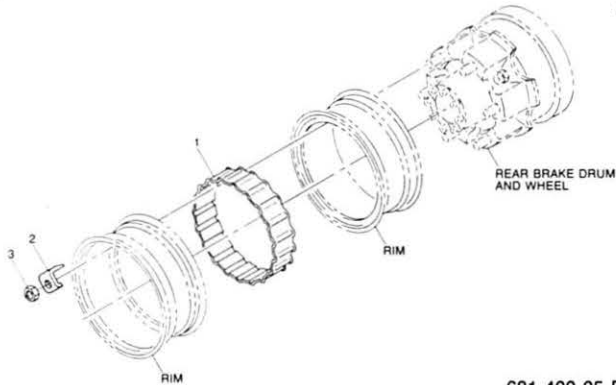
681 400 04 P1

Spacer, Rear Dual Rim 20"

512-C001
A

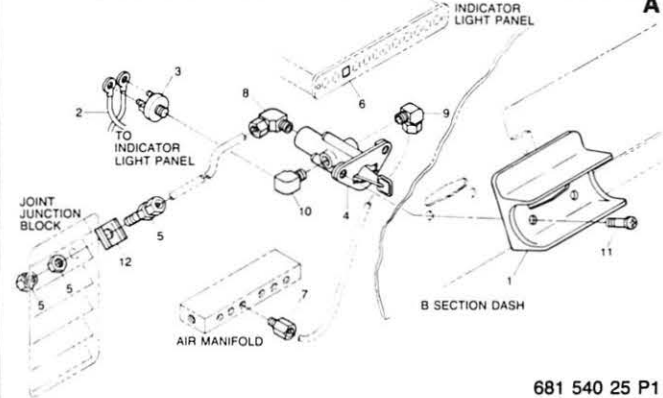
681 400 05 P1

Spacer, Rear Dual Rim 22"

512-C002
A

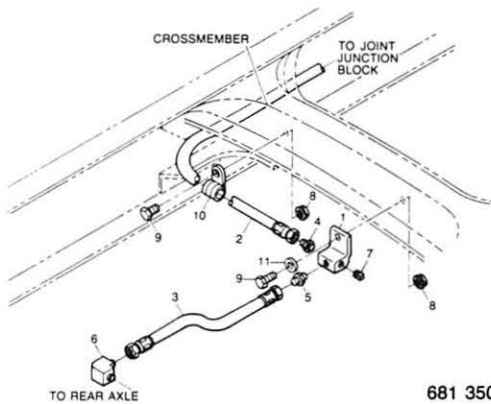
681 400 05 P1

Air Piping and Control Diff Lockout

878-C001
A

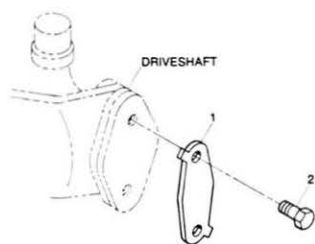
681 540 25 P1

Air Piping Interaxle Diff Lockout

900-C001
A

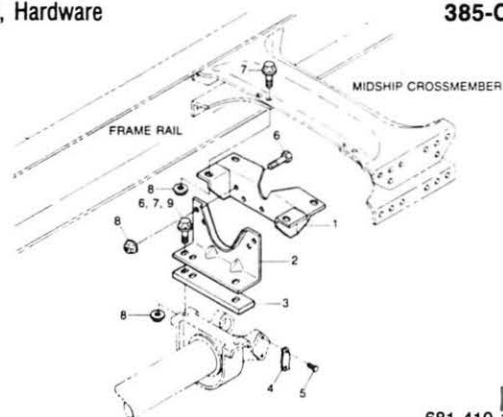
681 350 09 P1

Driveshaft, Hardware

385-C001
A

681 410 10 P1

Driveshaft, Hardware

385-C002
A

681 410 11 P1

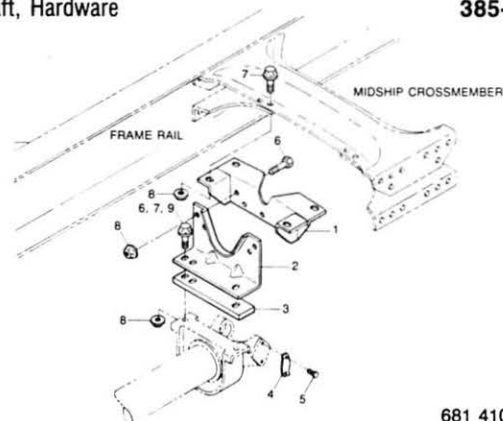
Driveshaft, Hardware

385-C002
B

ILLUSTRATION IN PROCESS

681 410 12 P1

Driveshaft, Hardware

385-C003
A

681 410 11 P1

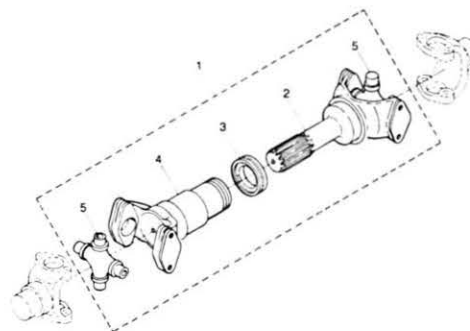
Driveshaft, Main 1710, Short Coupled

386-C001
A

ILLUSTRATION IN PROCESS

681 410 04 P1

Driveshaft, Main 1760, Short Coupled

386-C002
A

681 410 04 P1

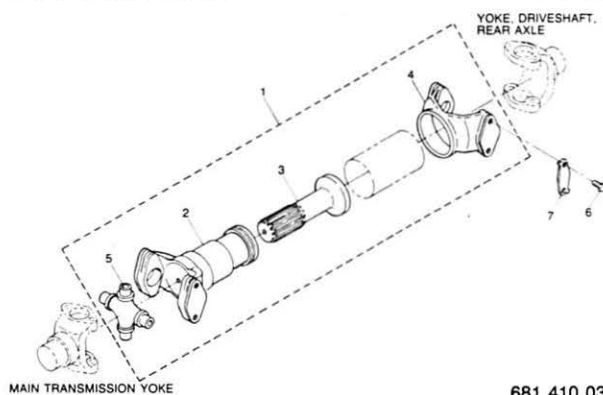
Driveshaft, Main 1760, Short Coupled

386-C002
B

ILLUSTRATION IN PROCESS

681 410 04 P1

Driveshaft, Main Tubular

386-C003
A

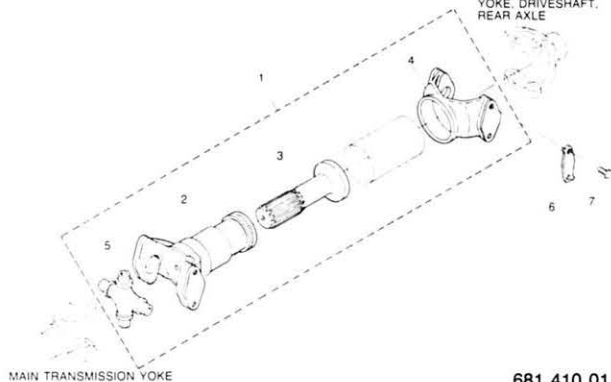
681 410 03 P1

Driveshaft, Interaxle, ROK

388-C001

A

YOKE, DRIVESHAFT, REAR AXLE



MAIN TRANSMISSION YOKE

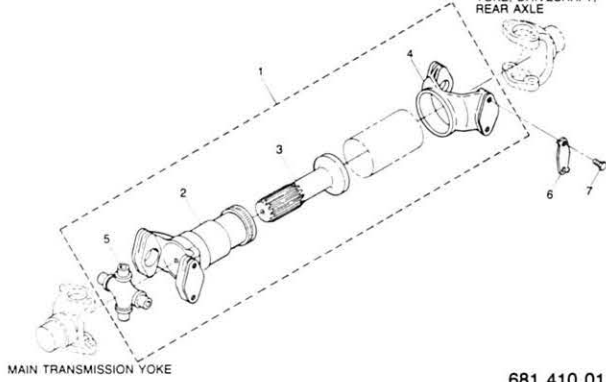
681 410 01 P1

Driveshaft, Interaxle, ROK

388-C001

B

YOKE, DRIVESHAFT, REAR AXLE



MAIN TRANSMISSION YOKE

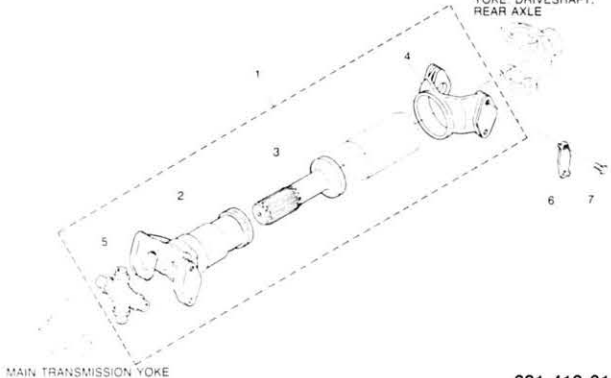
681 410 01 P1

Driveshaft, Interaxle, ETN

388-C002

A

YOKE, DRIVESHAFT, REAR AXLE



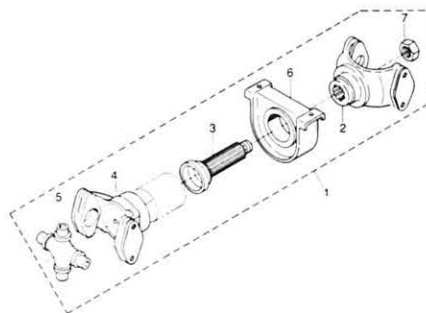
MAIN TRANSMISSION YOKE

681 410 01 P1

Driveshaft and Midship Bearing, Forward

391-C001

A



681 410 07 P1

Driveshaft and Midship Bearing, Forward

391-C001

B

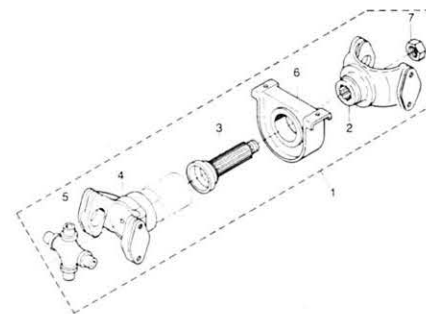
ILLUSTRATION IN PROCESS

681 410 07 P1

Driveshaft and Midship Bearing, Aft

392-C001

A

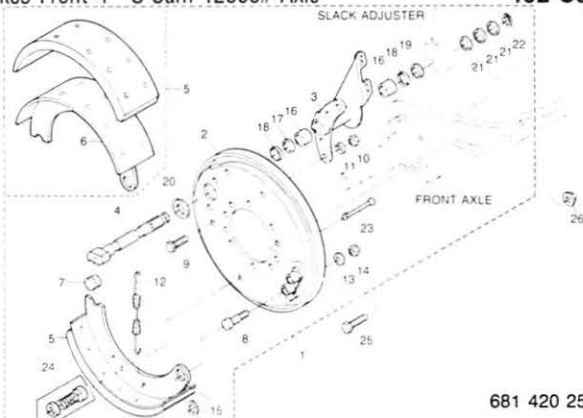


681 410 07 P1

Brakes Front 4" S-Cam 12000# Axle

402-C001

A1

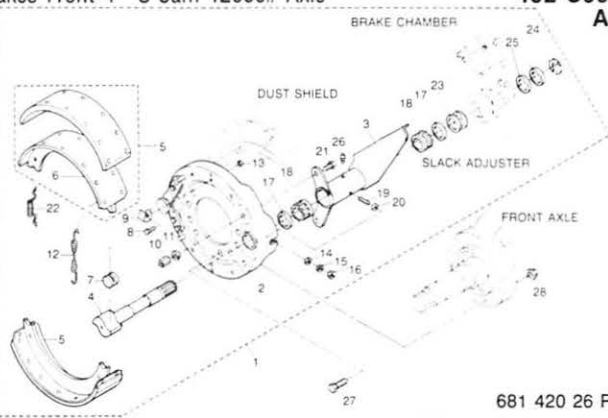


681 420 25 P1

Brakes Front 4" S-Cam 12000# Axle

402-C001

A2

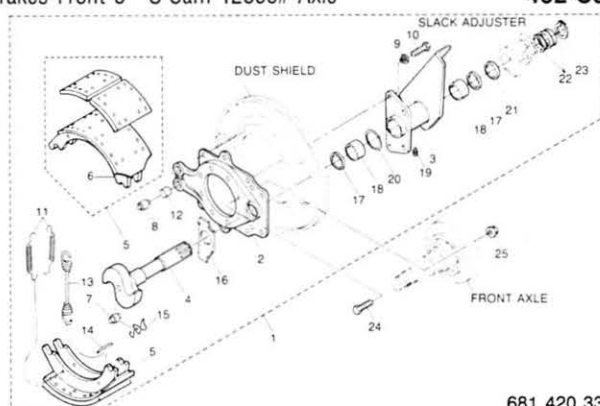


681 420 26 P1

Brakes Front 5" S-Cam 12000# Axle

402-C002

A

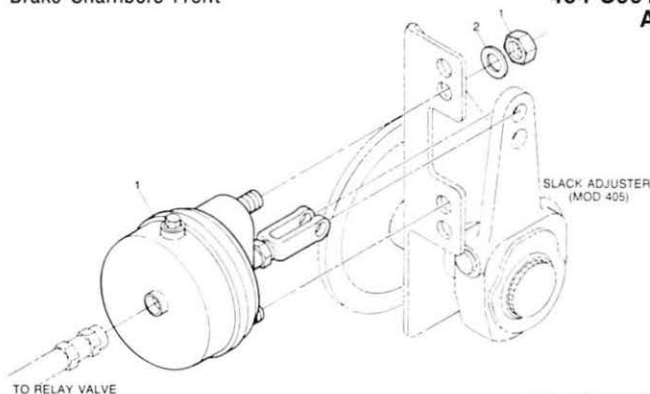


681 420 33 P1

Brake Chambers Front

404-C001

A

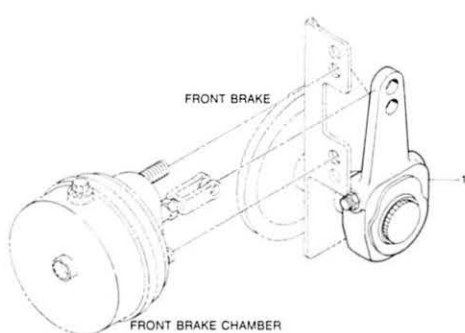


681 420 12 P1

Slack Adjusters Manual Front 5.5

405-C001

A

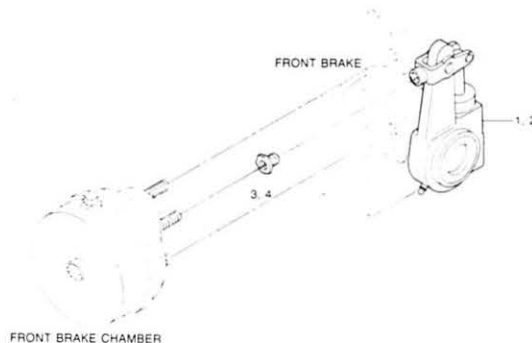


681 420 09 P1

Slack Adjusters ROK Automatic

405-C002

A

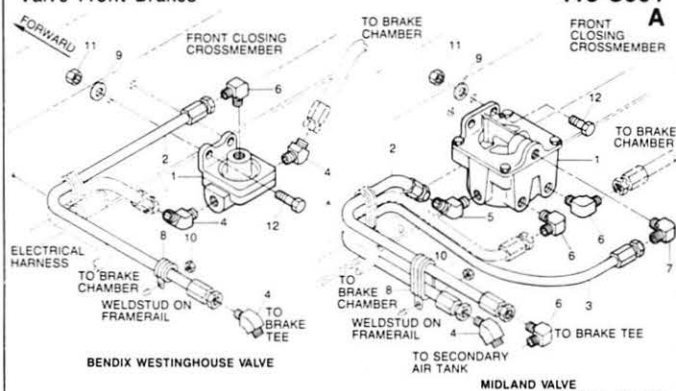


681 420 08 P1

Valve Front Brakes

413-C001

A

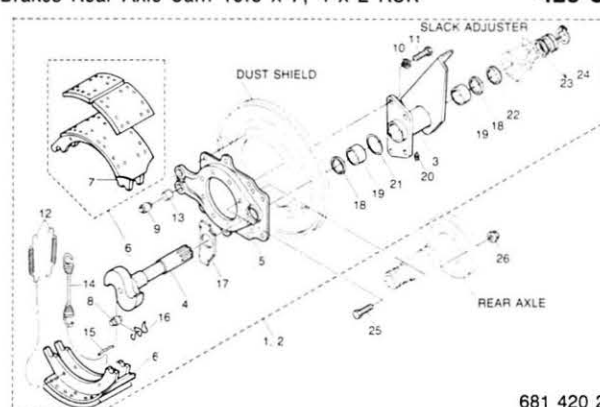


681 420 05 P1

Brakes Rear Axle Cam 16.5 x 7; 4 x 2 ROK

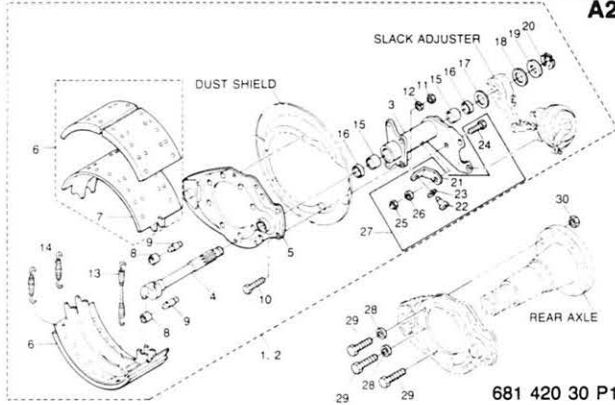
423-C001

A1



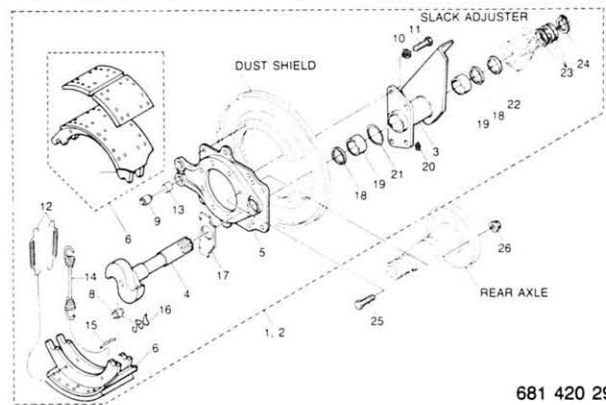
681 420 29 P1

Brakes Rear Axle Cam 16.5 x 7; 4 x 2 ETN

423-C001
A2

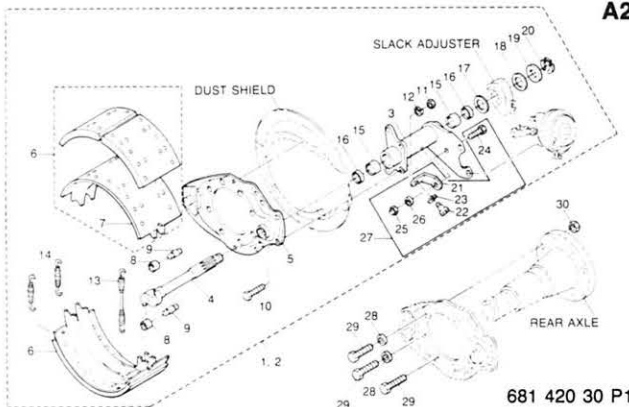
681 420 30 P1

Brakes Rear Axle Cam 16.5 x 7; 6 x 4 ROK

423-C002
A1

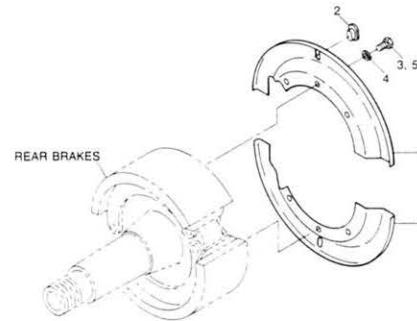
681 420 29 P1

Brakes Rear Axle Cam 16.5 x 7; 6 x 4 ETN

423-C002
A2

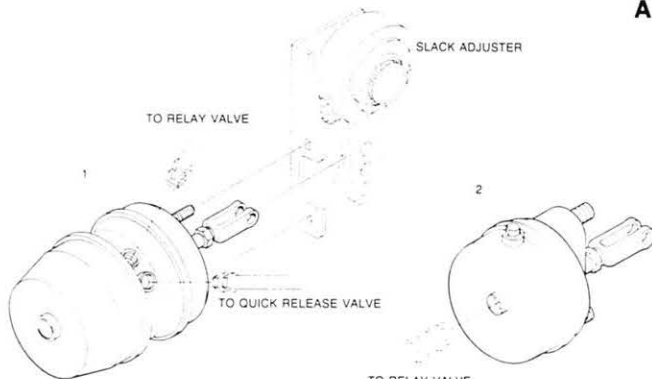
681 420 30 P1

Dust Shield Rear Brakes

425-C001
A

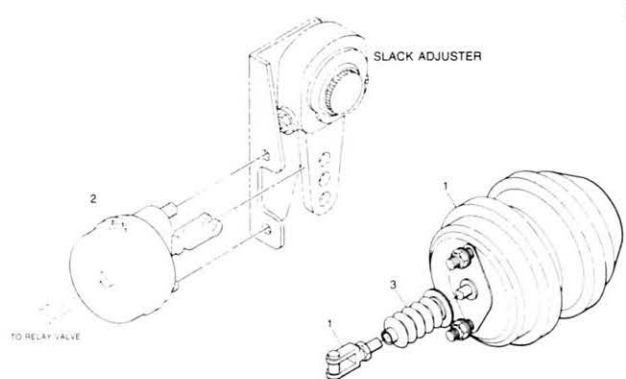
681 420 07 P1

Brake Chambers 2 Service/2 Parking 6 x 4

426-C001
A

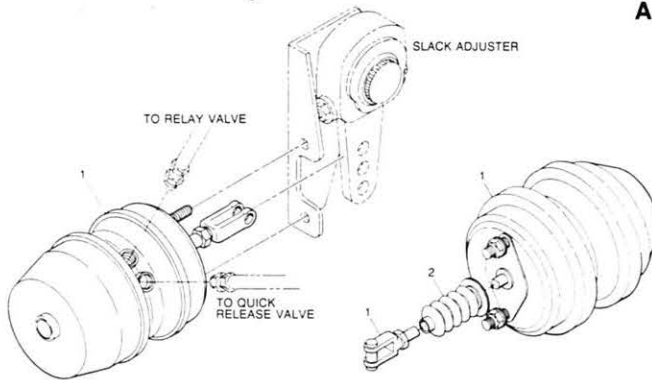
681 420 34 P1

Brake Chambers Service/Parking 6 x 4

426-C001
B

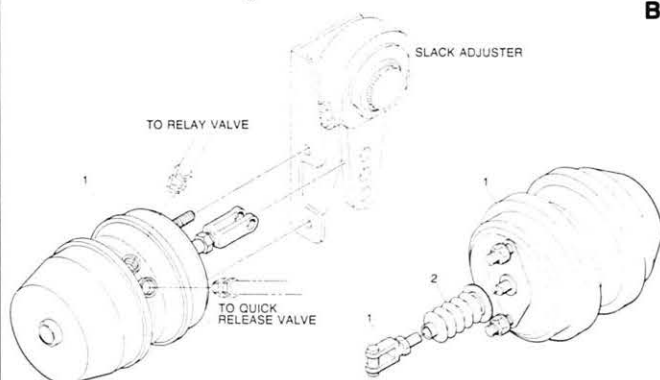
681 420 47 P1

Brake Chambers 4 Parking 6 x 4

426-C002
A

681 420 35 P1

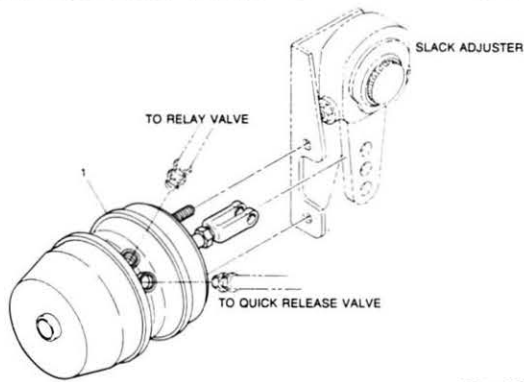
Brake Chamber 4 Parking 6 x 4

426-C002
B

681 420 35 P1

Brake Chambers Service/Parking 4 x 2

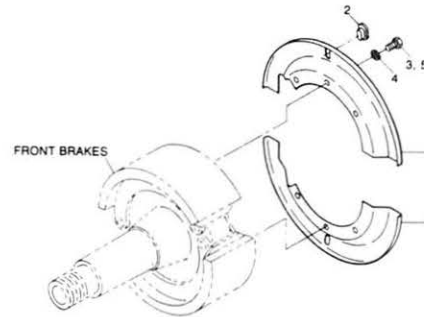
426-C003
A



681 420 06 P1

Dust Shield Front

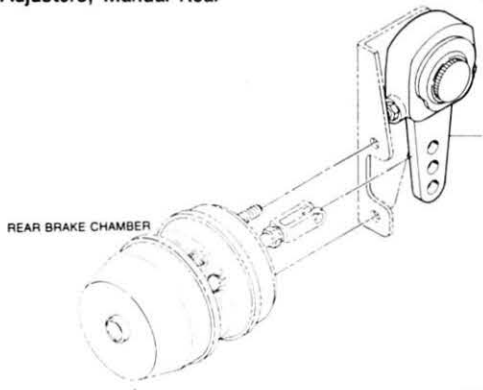
427-C001
A



681 420 16 P1

Slack Adjusters, Manual Rear

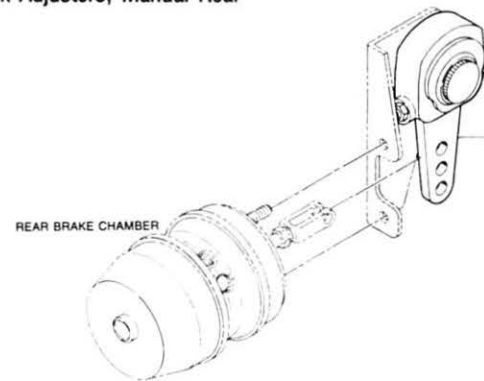
428-C001
A



681 420 10 P1

Slack Adjusters, Manual Rear

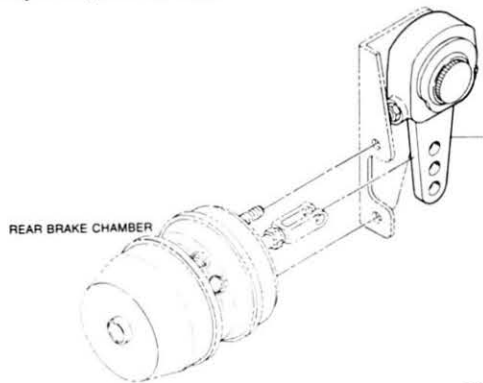
428-C001
B



681 420 10 P1

Slack Adjusters, Manual Rear

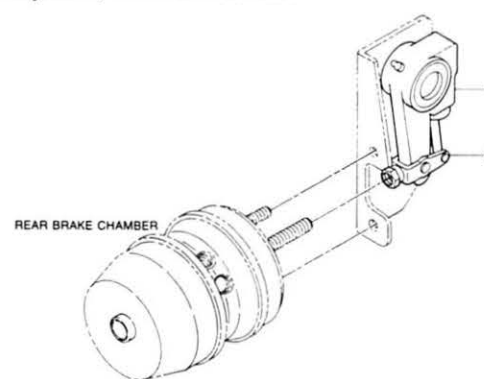
428-C001
C



681 420 10 P1

Slack Adjusters, Rockwell Automatic

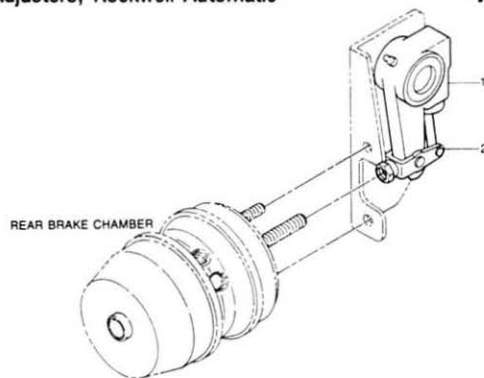
428-C002
A



681 420 14 P1

Slack Adjusters, Rockwell Automatic

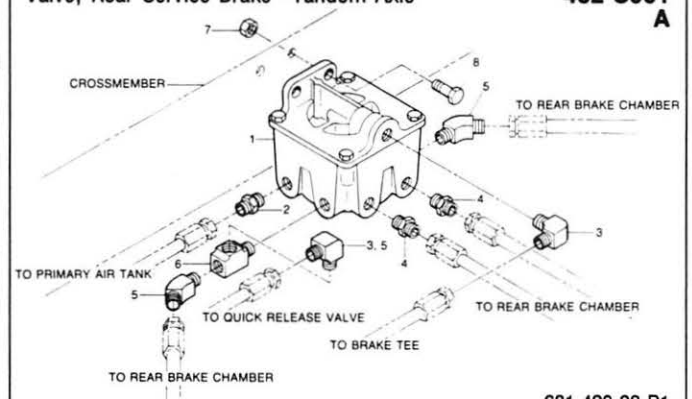
428-C002
B



681 420 14 P1

Valve, Rear Service Brake—Tandem Axle

432-C001
A

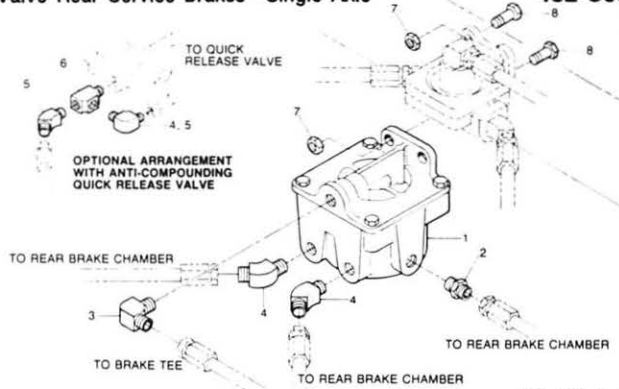


681 420 02 P1

Valve Rear Service Brakes—Single Axle

432-C002

A

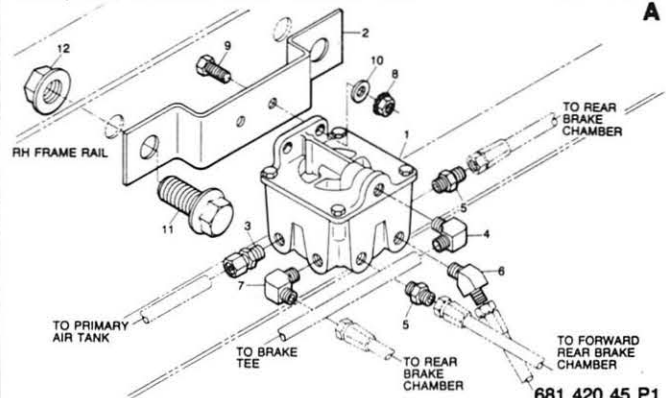


681 420 03 P1

Valve, Rear Service Brakes—Tandem Axle

432-C003

A

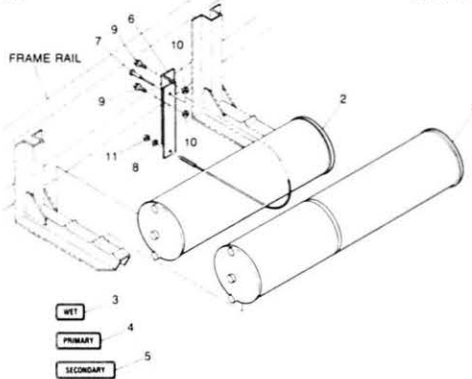


681 420 45 P1

Air Tanks, Brake

460-C001

A

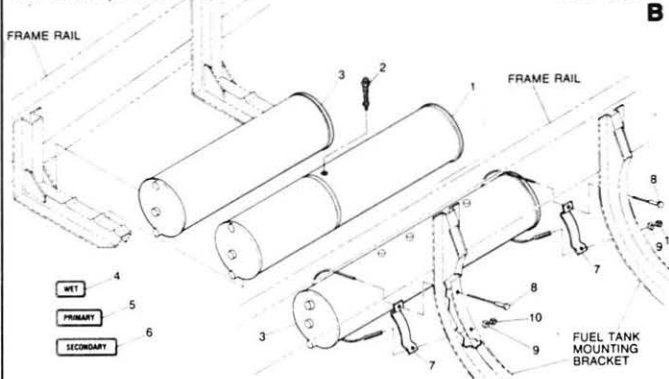


681 430 00 P1

Air Tanks, Brake

460-C001

B

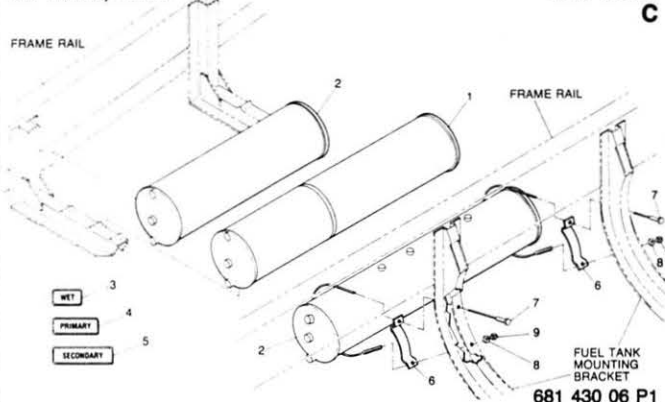


681 430 01 P1

Air Tanks, Brake

460-C001

C

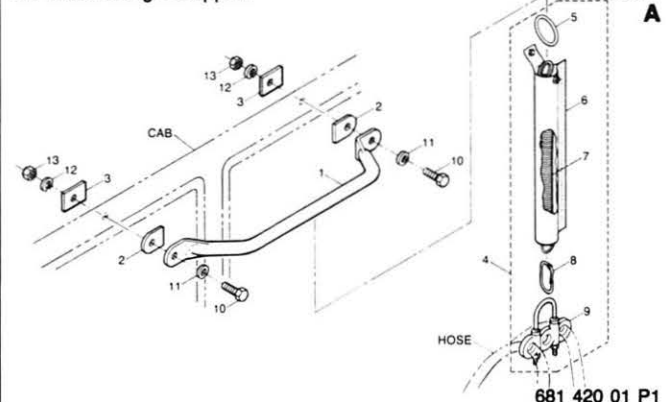


681 430 06 P1

Air Hose Hanger/Support

476-C001

A

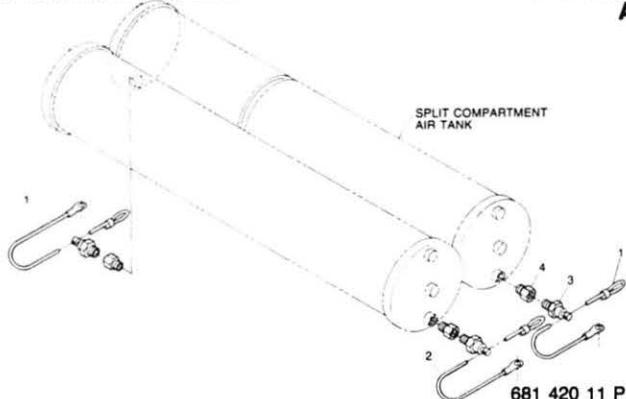


681 420 01 P1

Air Tank Drain—Pull Cable

477-C001

A

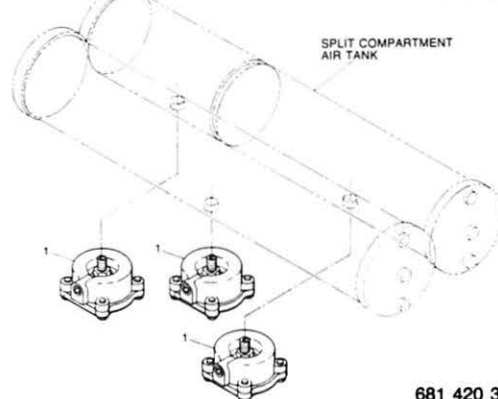


681 420 11 P1

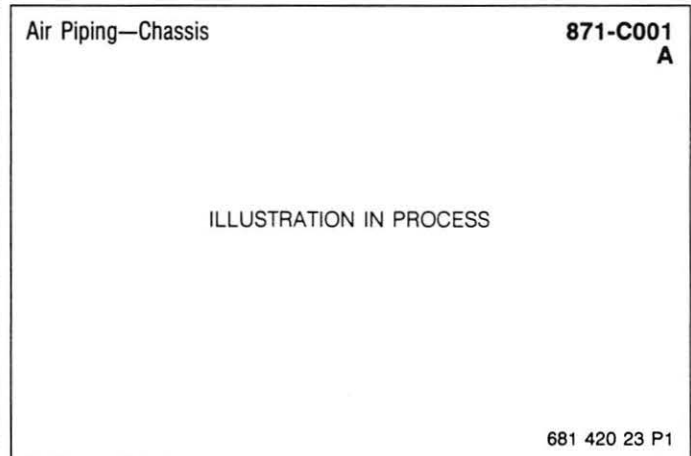
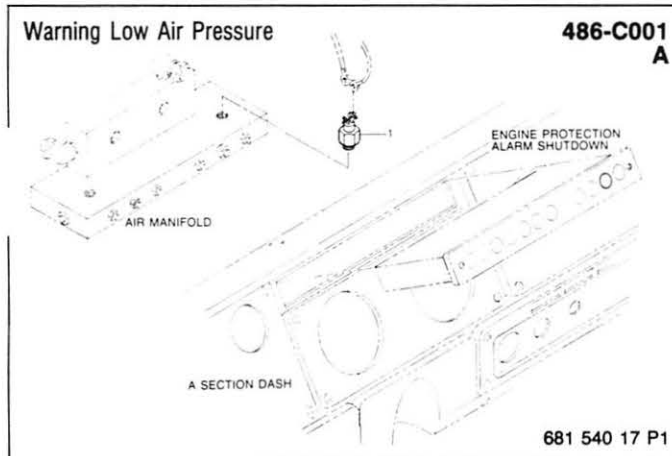
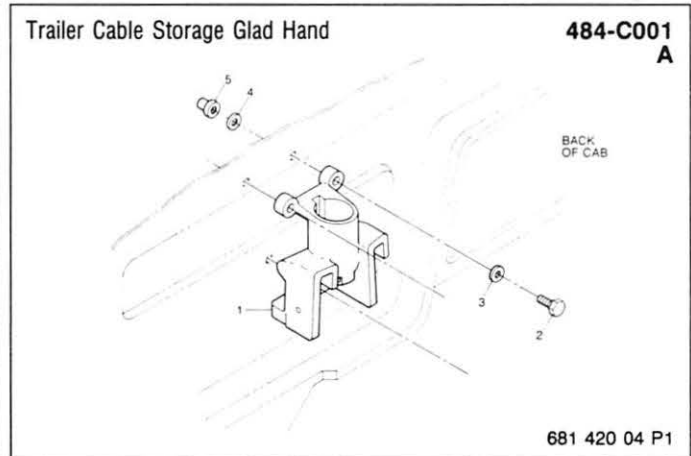
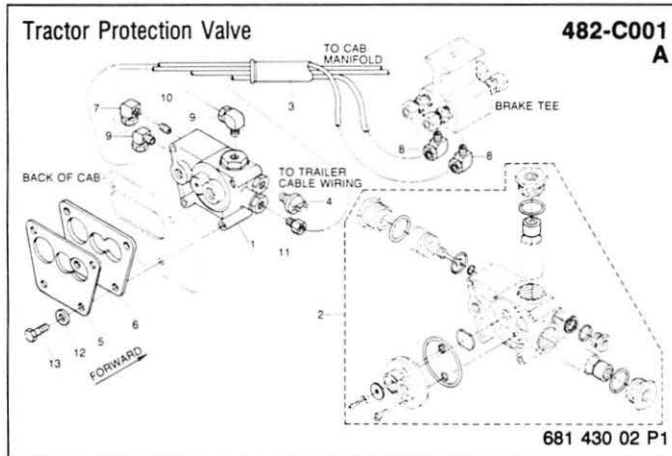
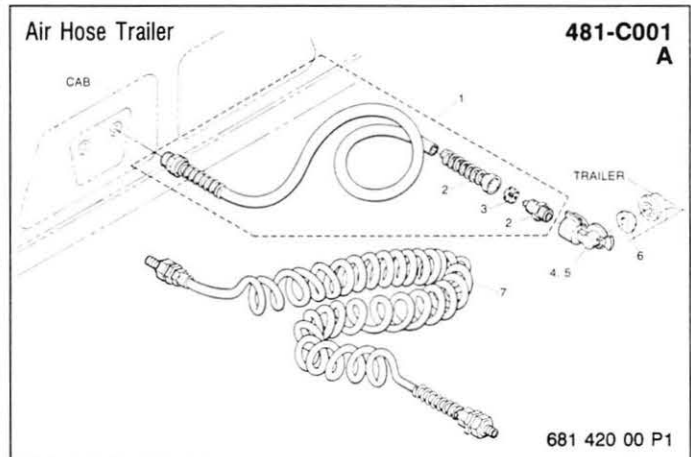
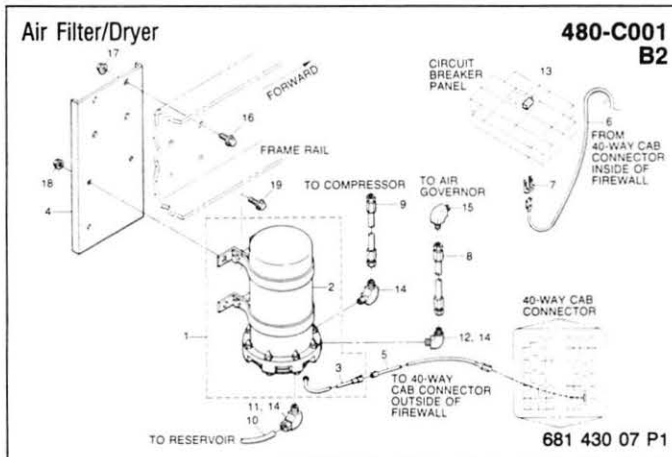
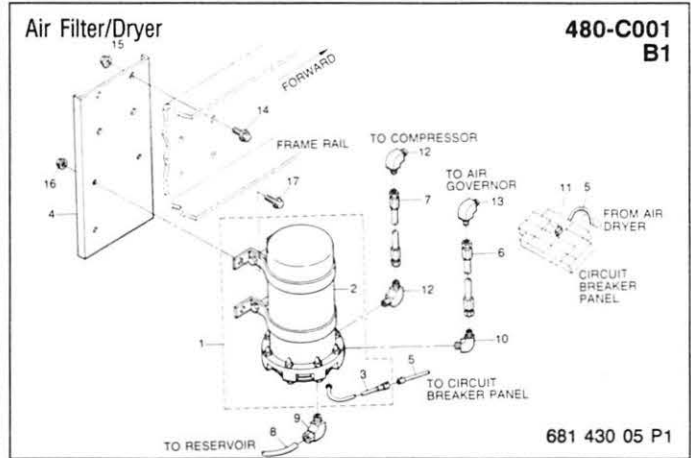
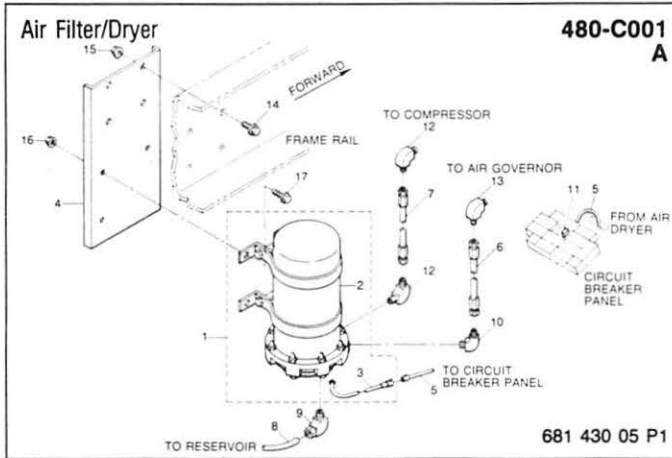
Air Tank Drain—BN

477-C002

A



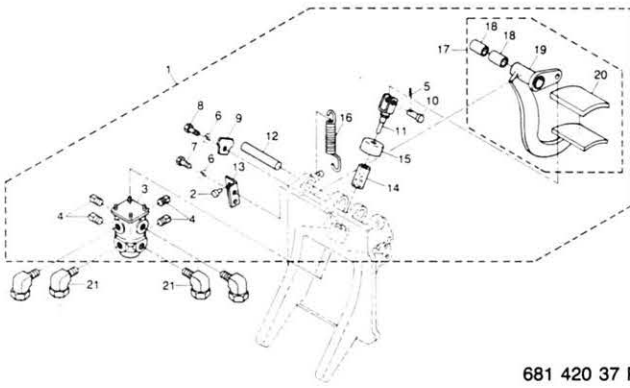
681 420 36 P1



Air Piping, Service Brakes Cab

880-C001

A

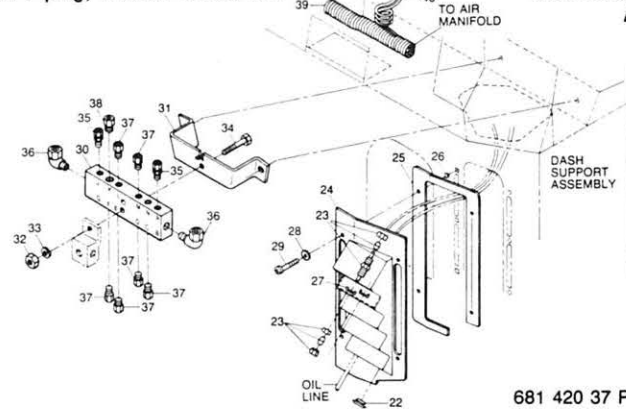


681 420 37 P1

Air Piping, Service Brakes Cab

880-C001

A

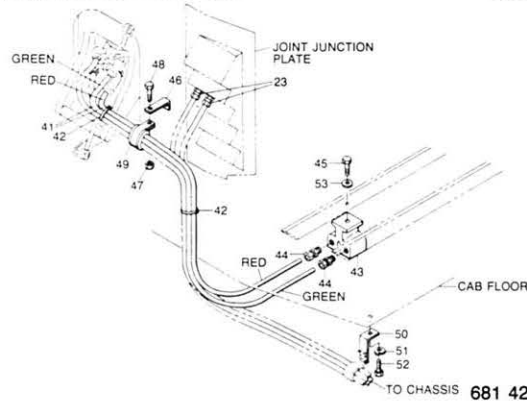


681 420 37 P1

Air Piping, Service Brakes Cab

880-C001

A

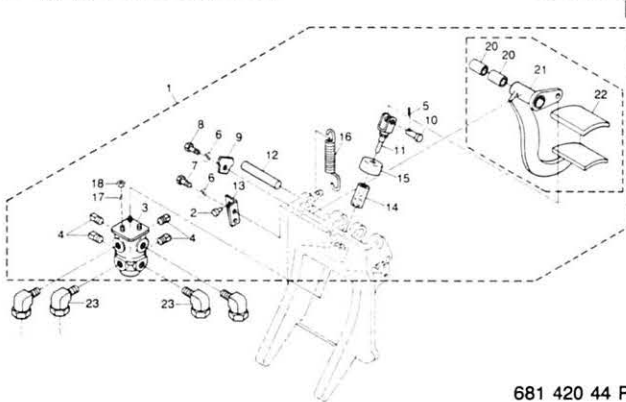


681 420 37 P1

Air Piping, Service Brakes Cab

880-C001

B

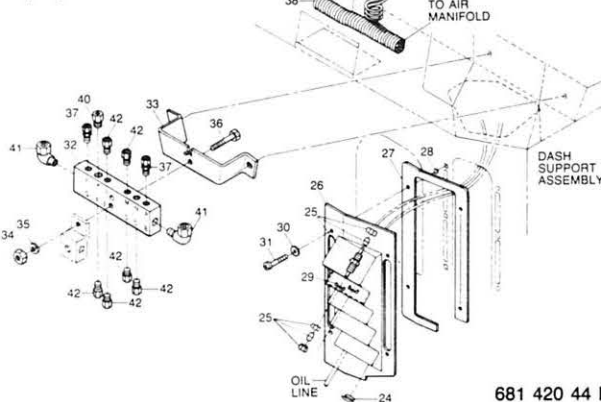


681 420 44 P1

Air Piping, Service Brakes Cab

880-C001

B

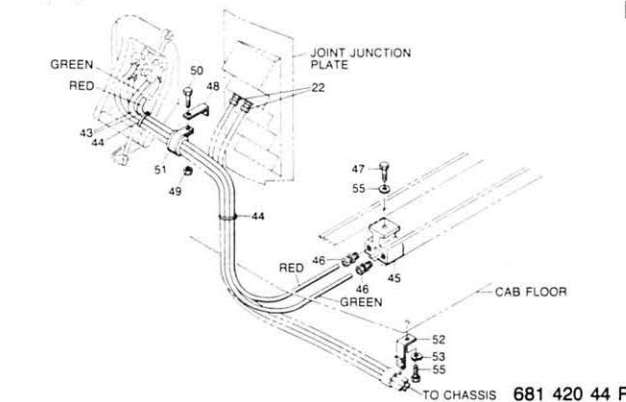


681 420 44 P1

Air Piping, Service Brakes Cab

880-C001

B

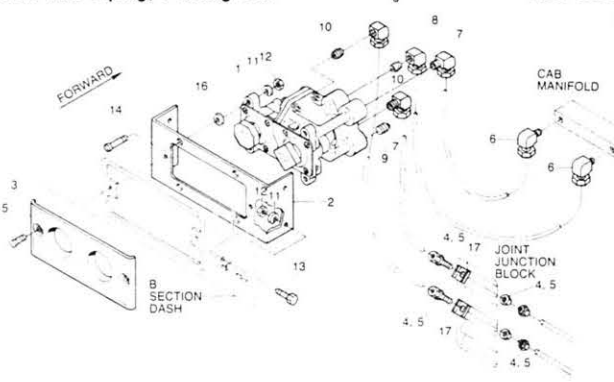


681 420 44 P1

Valve and Piping, Parking Cab

882-C001

A

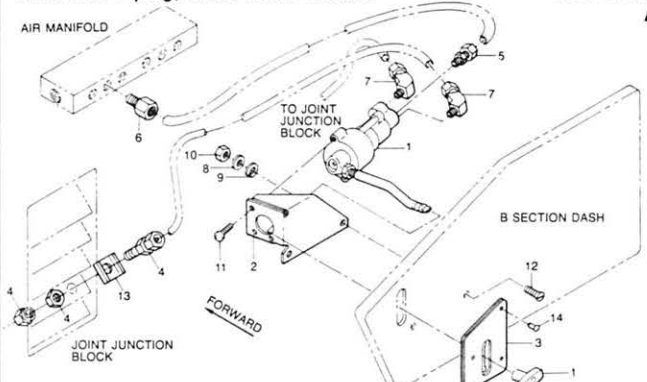


681 430 04 P1

Valve and Piping, Hand Brake Control

883-C001

A

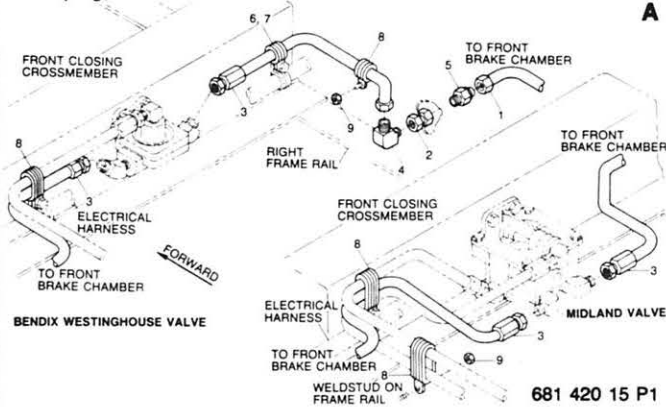


681 430 03 P1

Air Piping, Front Brakes Chassis

901-C001

A

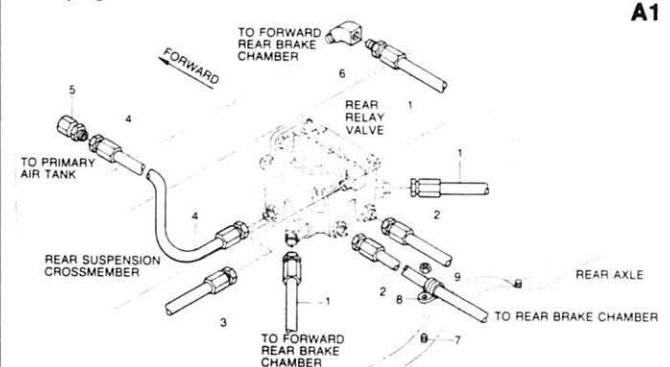


681 420 15 P1

Air Piping, Rear Service Brakes—2 Chamber

902-C001

A1

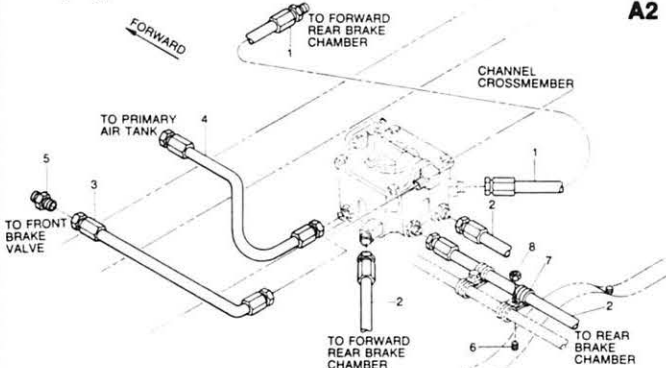


681 420 19 P1

Air Piping, Rear Service Brakes—4 Chamber

902-C001

A2

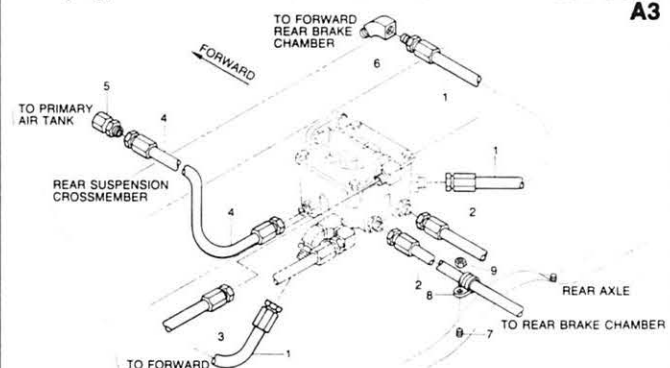


681 420 20 P1

Air Piping, Rear Service Brakes—2 Chamber

902-C001

A3

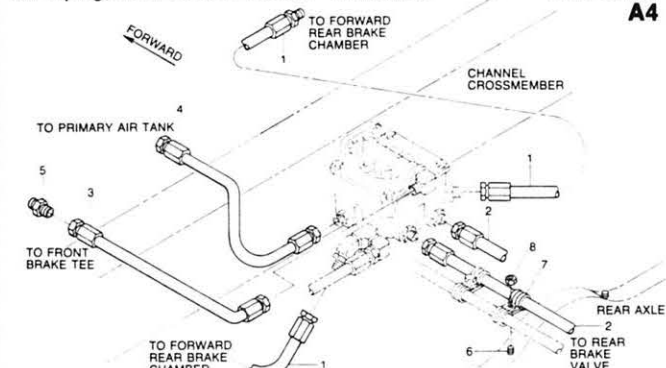


681 420 21 P1

Air Piping, Rear Service Brakes—4 Chamber

902-C001

A4

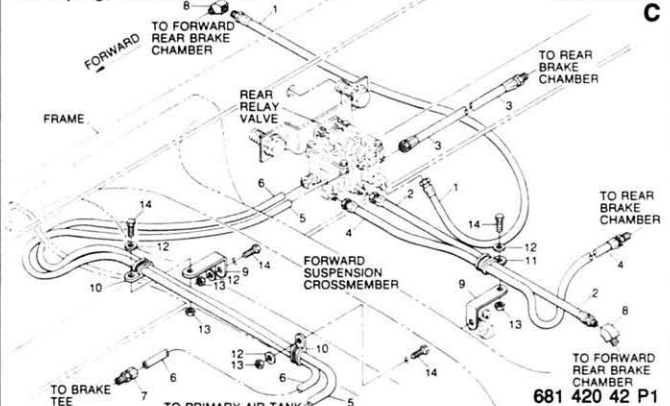


681 420 22 P1

Air Piping, Service Brakes

902-C001

C

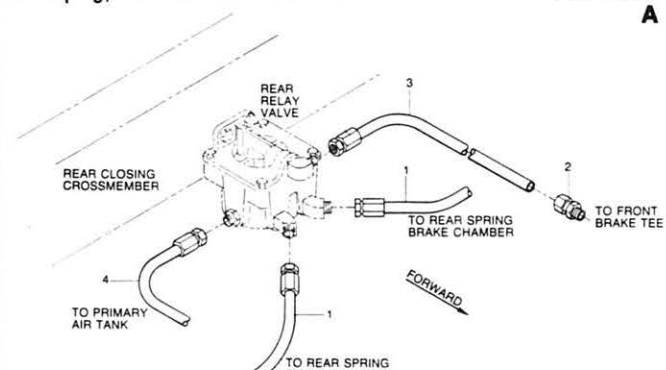


CHAMBER
681 420 42 P1

Air Piping, Rear Service Brakes—S/D

902-C002

A

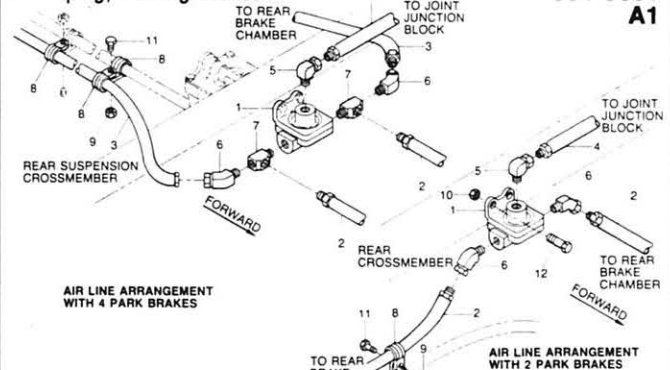


681 420 24 P1

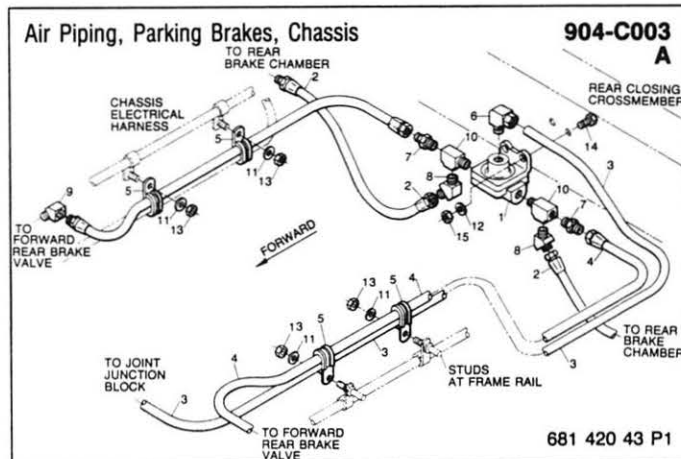
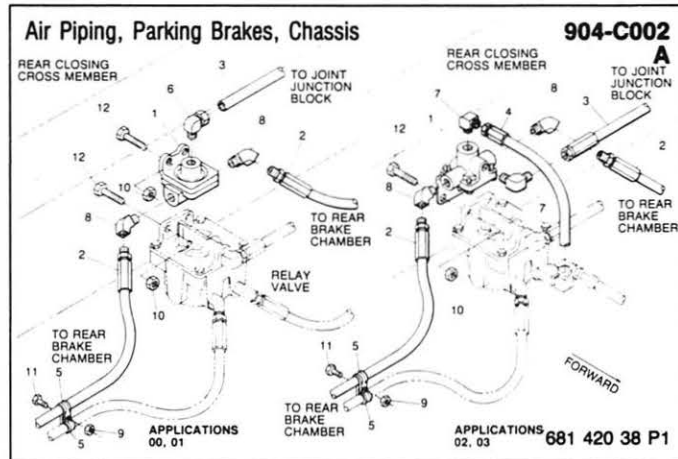
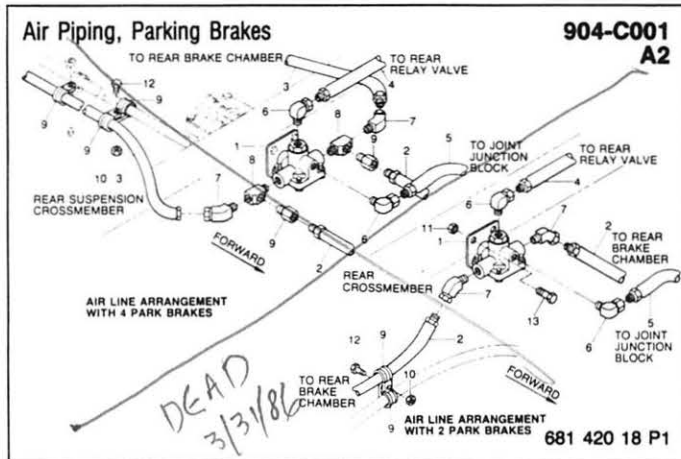
Air Piping, Parking Brakes

904-C001

A1



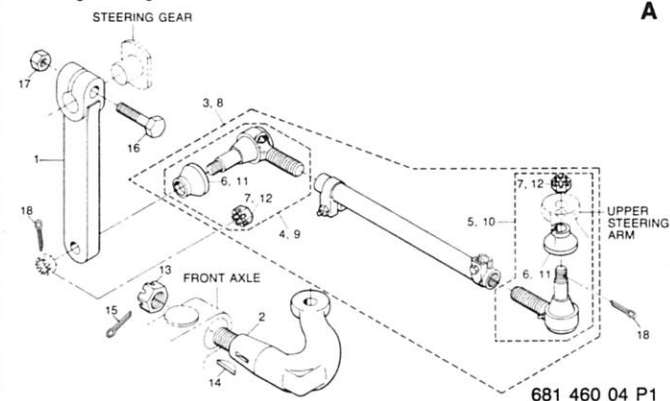
681 420 17 P1



Steering Linkage Ross 503 Manual

531-C001

A

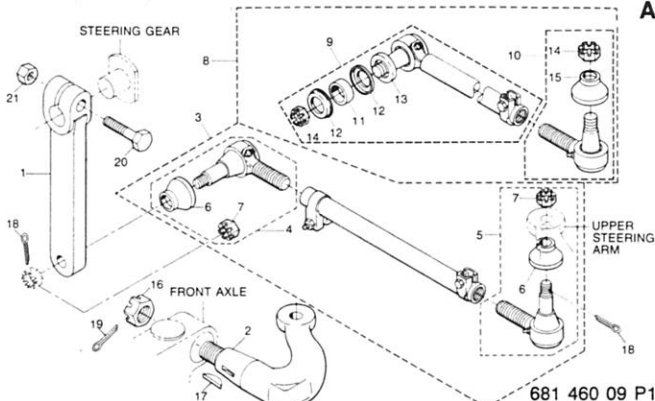


681 460 04 P1

Steering Linkage Frame MTD Power Steering

531-C002

A

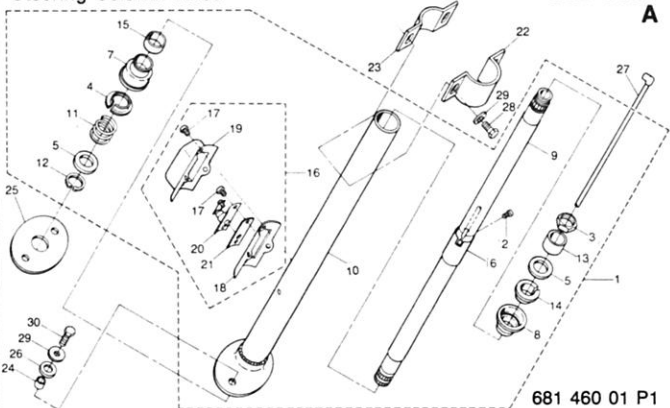


681 460 09 P1

Steering Column Fixed

532-C001

A

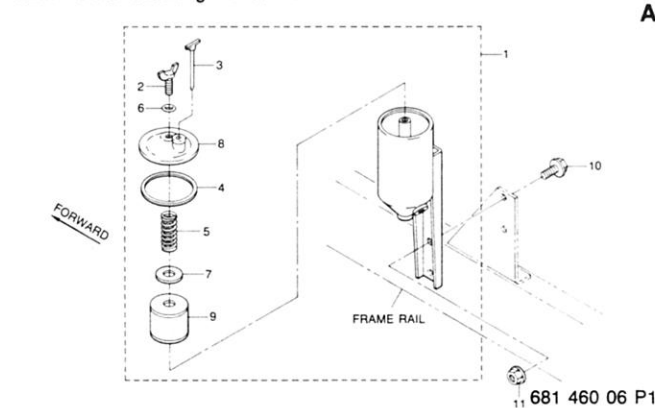


681 460 01 P1

Tank Power Steering—2 Quart

534-C001

A



681 460 06 P1

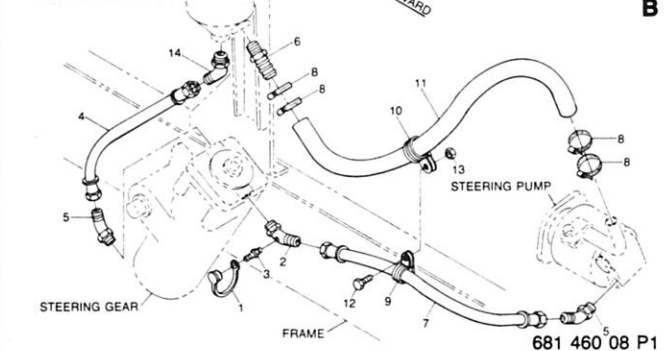
Plumbing Power Steering

535-C001

A

535-C001

B

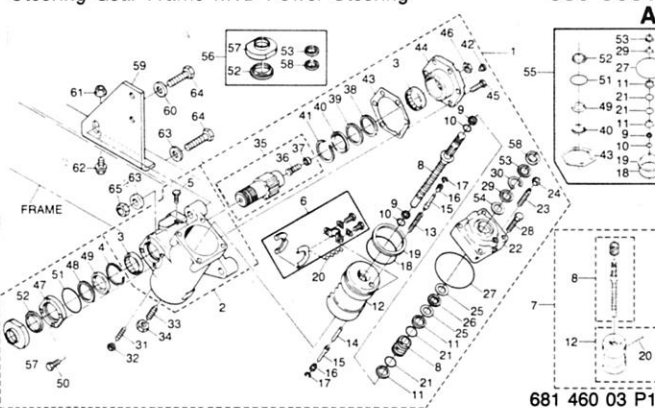


681 460 08 P1

Steering Gear Frame MTD Power Steering

536-C001

A

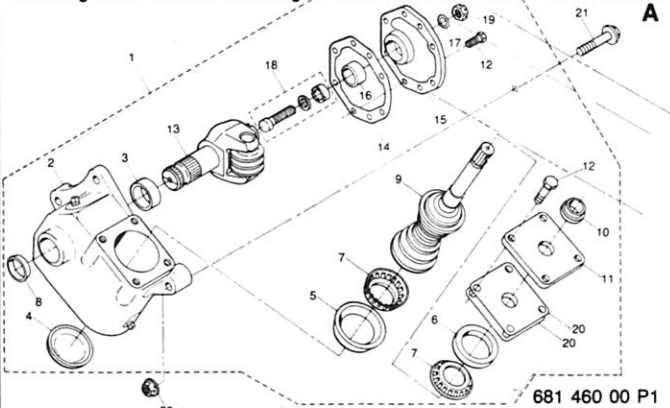


681 460 03 P1

Steering Gear Manual Steering

536-C002

A

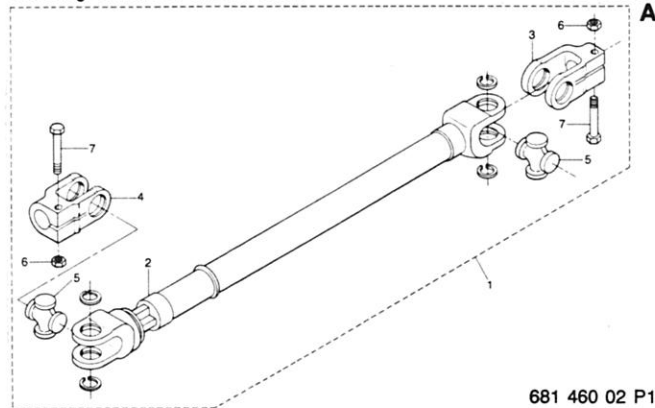


681 460 00 P1

Steering Universal Shaft Power

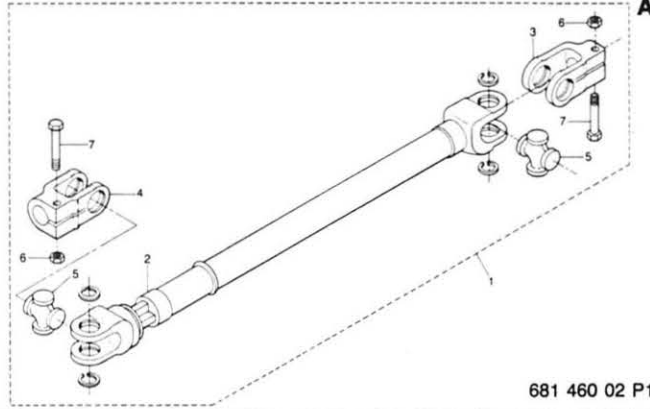
537-C001

A



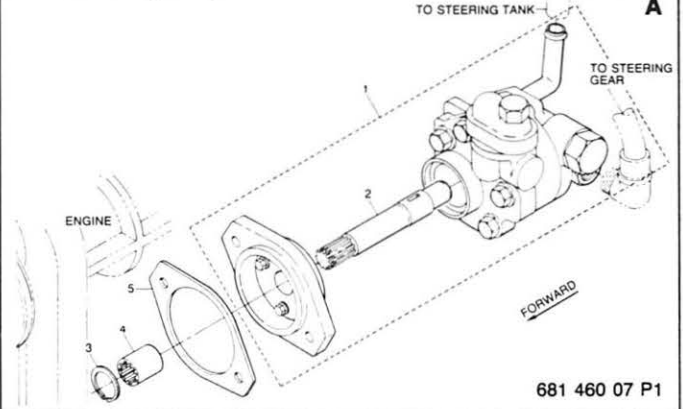
681 460 02 P1

Steering, Universal Shaft Manual

537-C002**A**

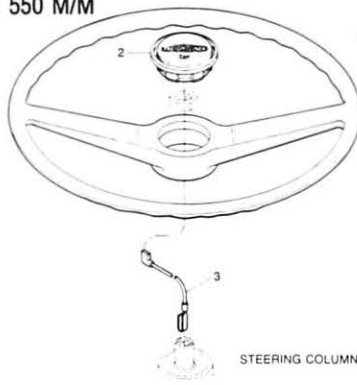
681 460 02 P1

Power Steering Pump

539-C001**A**

681 460 07 P1

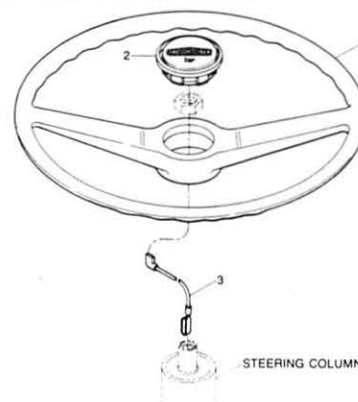
Steering Wheel, 550 M/M

540-C001**A**

STEERING COLUMN

681 460 05 P1

Steering Wheel/Power Steering, 500 M/M

540-C002**A**

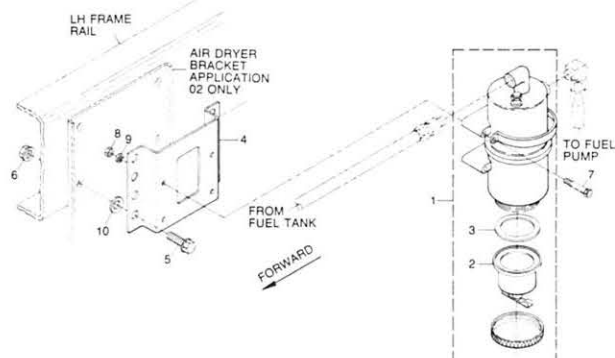
STEERING COLUMN

681 460 05 P1

Fuel/Water Separator

122-C001

A

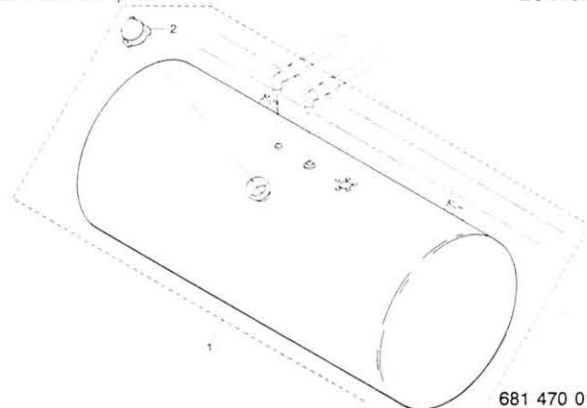


681 470 06 P1

Fuel Tank 24'', Left

204-C001

A

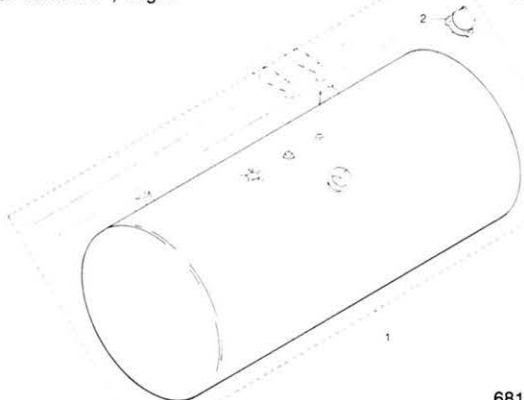


681 470 01 P1

Fuel Tank 24'', Right

206-C001

A

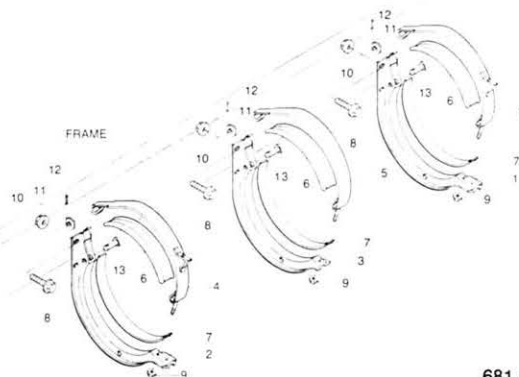


681 470 00 P1

Fuel Tank Mounting, Left

212-C001

A

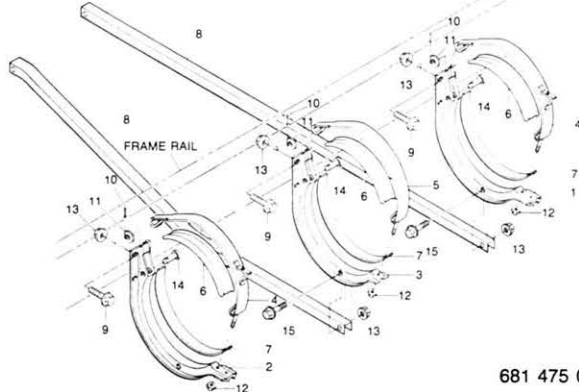


681 475 00 P1

Fuel Tank Mounting, Right

214-C001

A

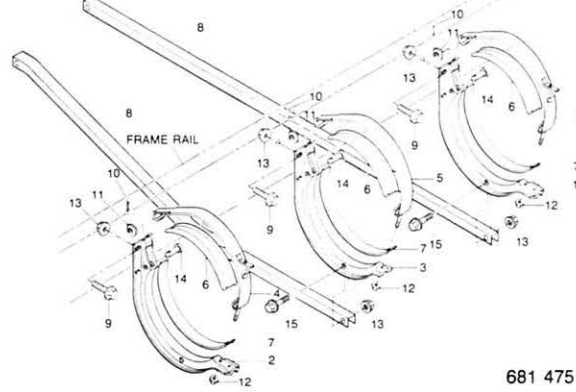


681 475 01 P1

Fuel Tank Mounting, Right

214-C001

B

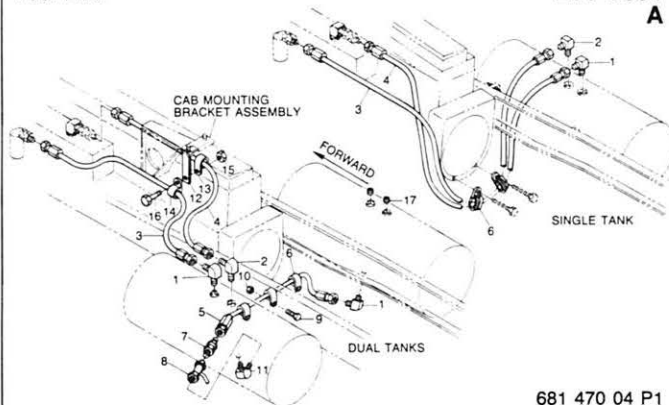


681 475 01 P1

Fuel Line

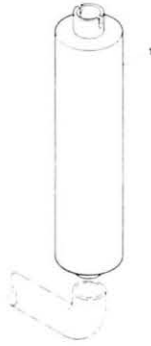
216-C001

A



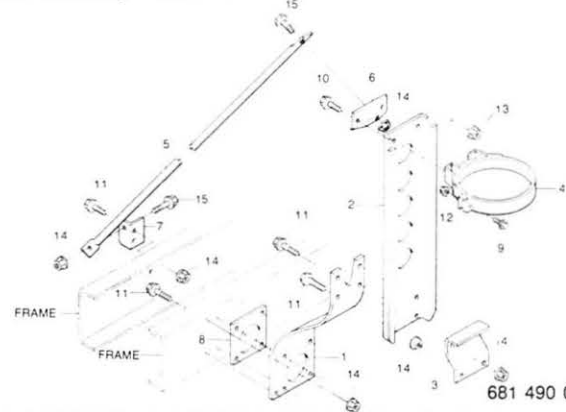
681 470 04 P1

Muffler 5" Vertical

234-C001
A

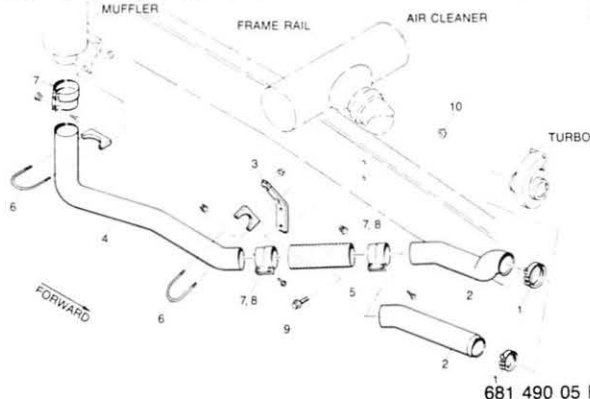
681 490 00 P1

Muffler Mounting Vertical Cum Engine

235-C001
A

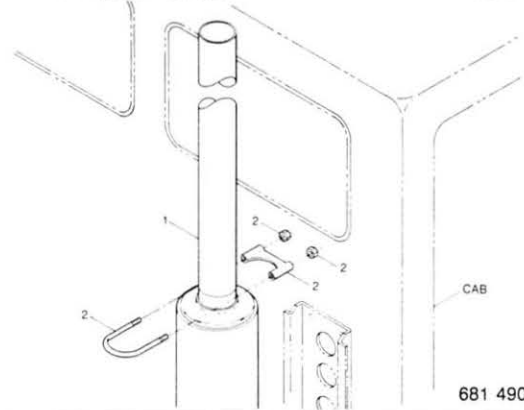
681 490 03 P1

Exhaust Piping Engine to Muffler

236-C001
A

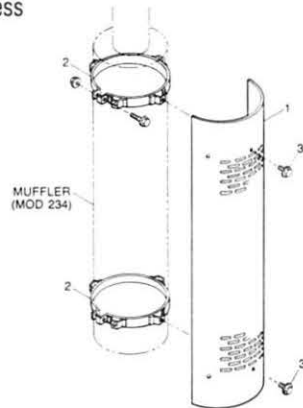
681 490 05 P1

Upper Exhaust Pipe 5" Single

237-C001
A

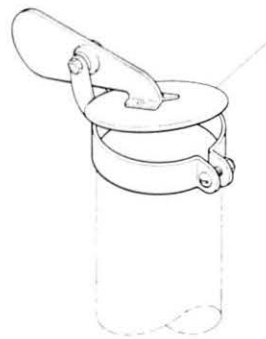
681 490 04 P1

Exhaust Shield Stainless

242-C001
A

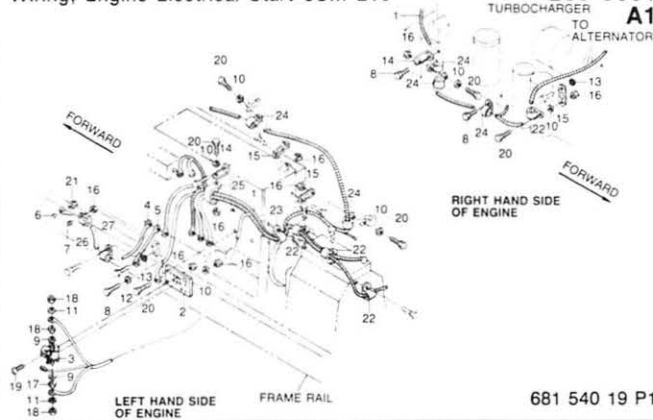
681 490 01 P1

Rain Cap Exhaust

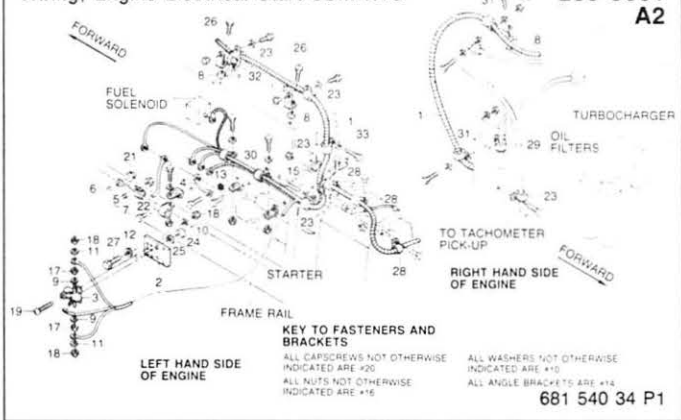
244-C001
A

681 490 02 P1

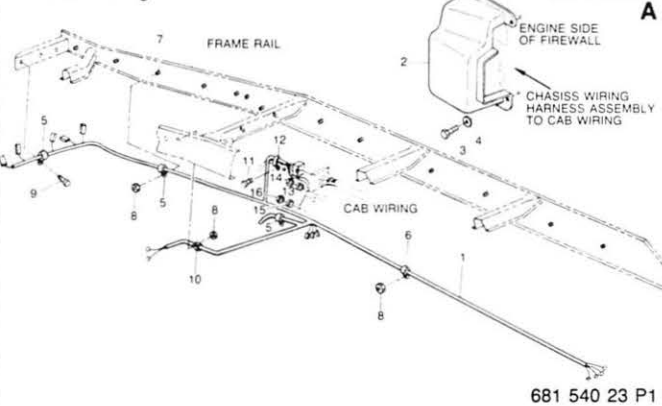
Wiring, Engine Electrical Start CUM L10

286-C001**A1**

Wiring, Engine Electrical Start CUM NTC

286-C001**A2**

Chassis Wiring

288-C001**A**

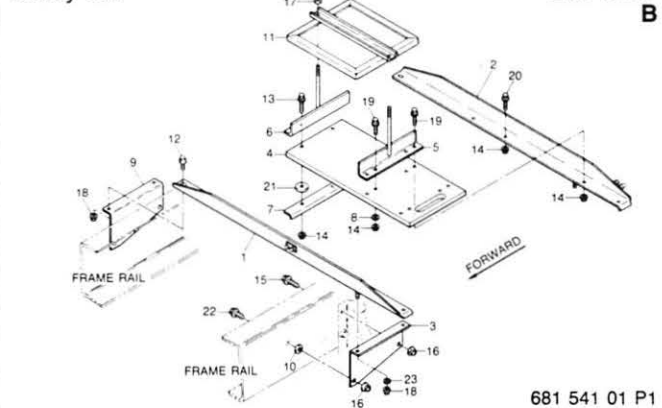
Battery Box

290-C001**A**

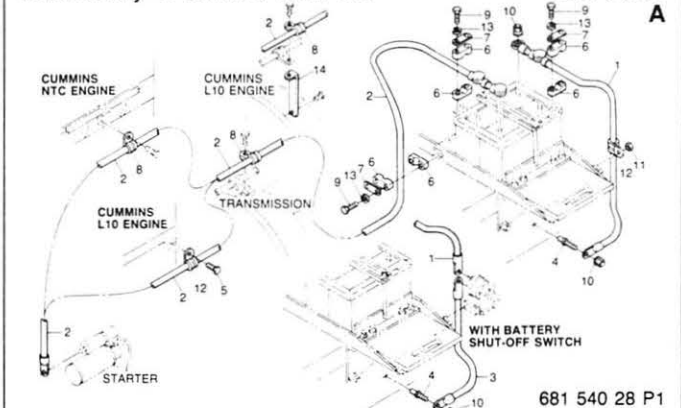
ILLUSTRATION IN PROCESS

681 541 00 P1

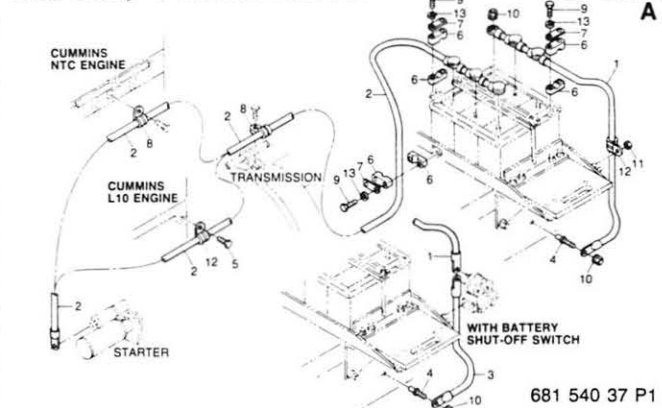
Battery Box

290-C001**B**

Cable Battery—2 Batteries Under Cab

291-C001**A**

Cable Battery—3 Batteries Under Cab

291-C002**A**

Cable Battery—2 Batteries Step Brackets, Left

291-C003**A**

ILLUSTRATION IN PROCESS

681 540 35 P1

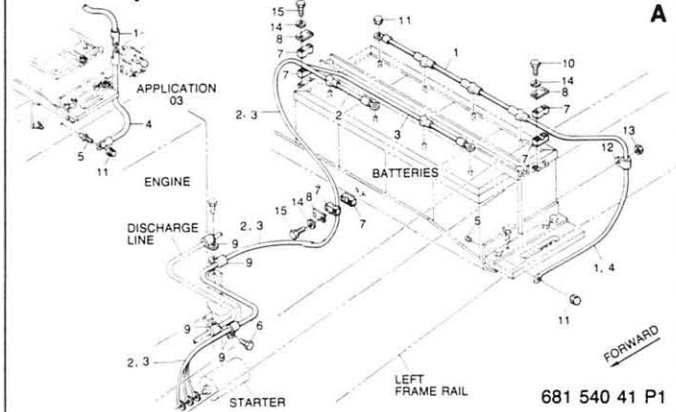
Cable Battery—3 Batteries Step Brackets, Left

291-C004
A

ILLUSTRATION IN PROCESS

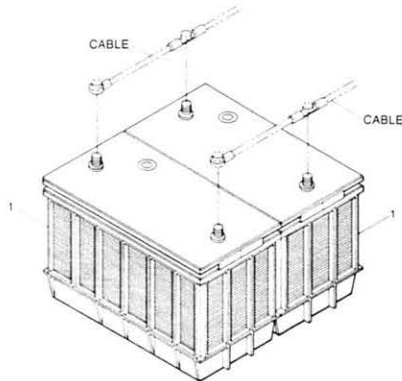
681 540 35 P1

Cable Battery

291-C005
A

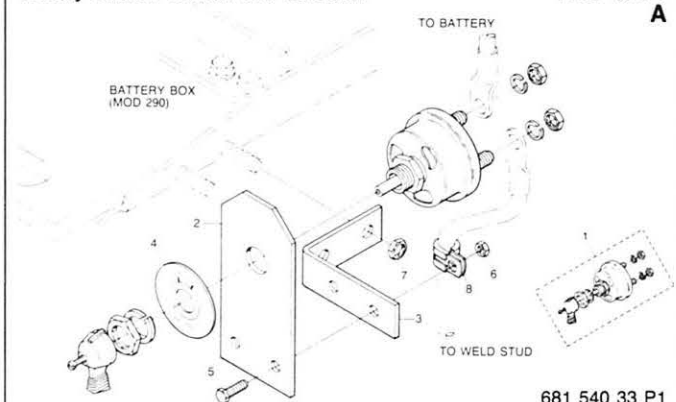
681 540 41 P1

Batteries

292-C001
A

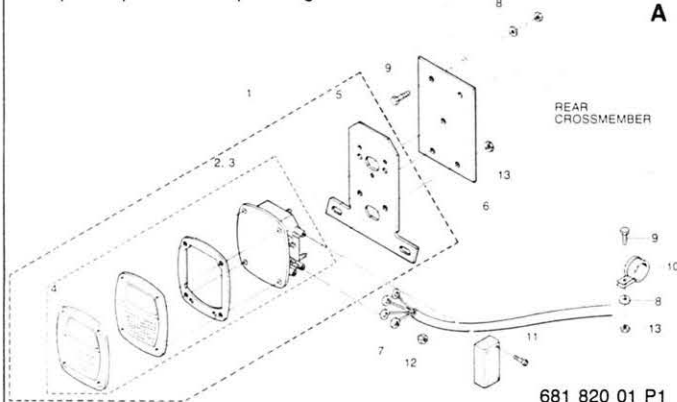
681 540 02 P1

Battery Shutoff Switch and Location

293-C001
A

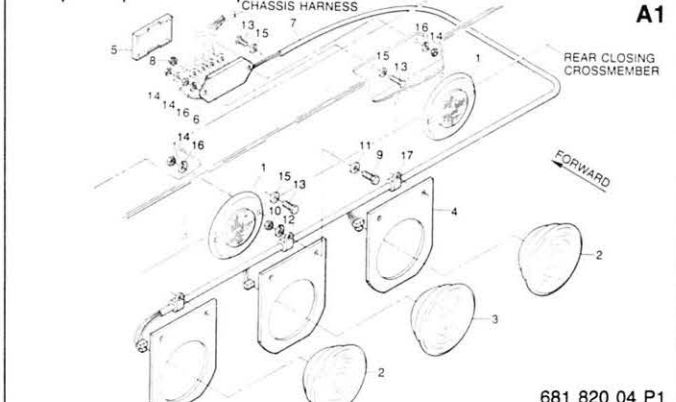
681 540 33 P1

Lamps Stop/Tail/Backup—Integral

294-C001
A

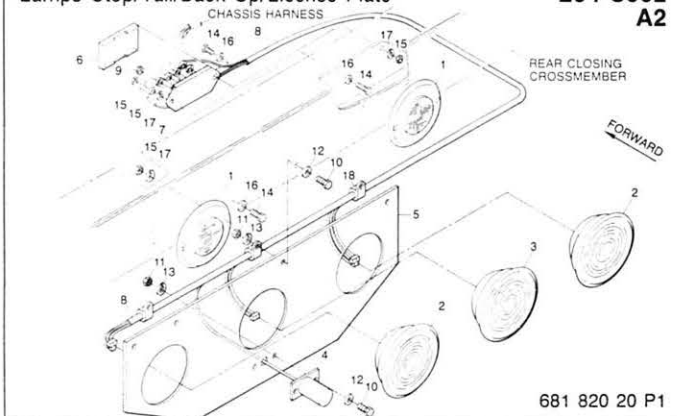
681 820 01 P1

Lamps Stop/Tail/Backup

294-C002
A1

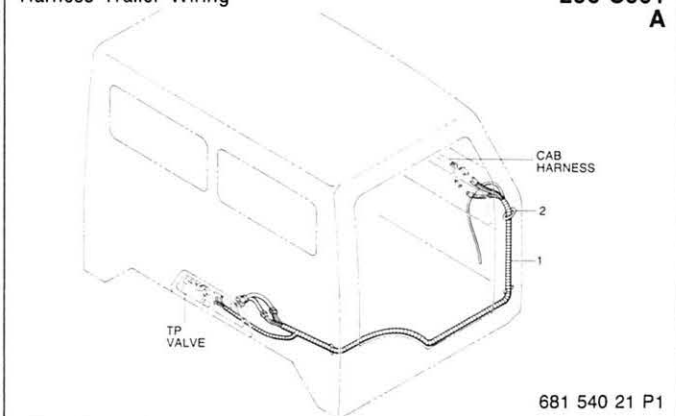
681 820 04 P1

Lamps Stop/Tail/Back Up/License Plate

294-C002
A2

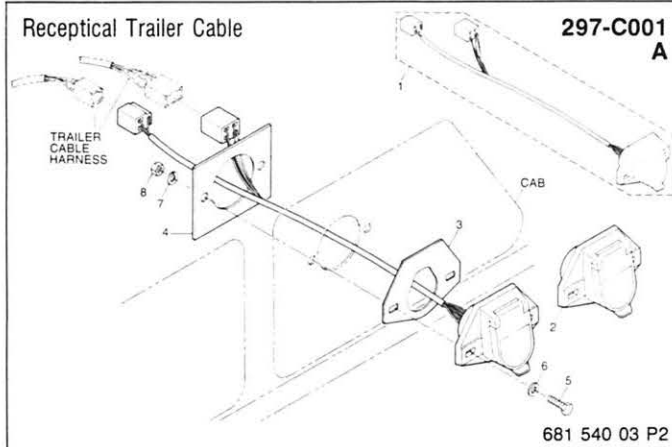
681 820 20 P1

Harness Trailer Wiring

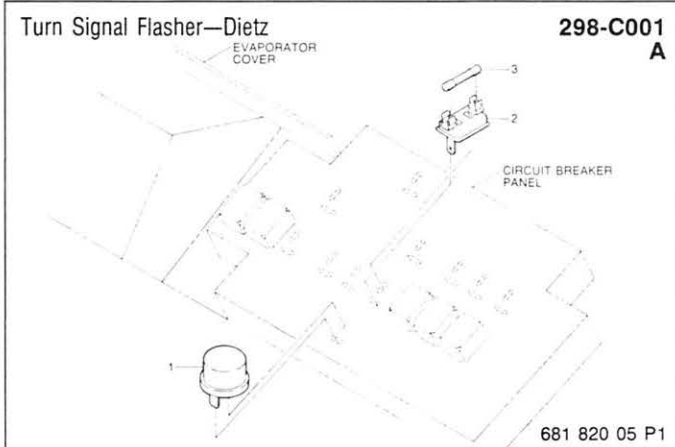
296-C001
A

681 540 21 P1

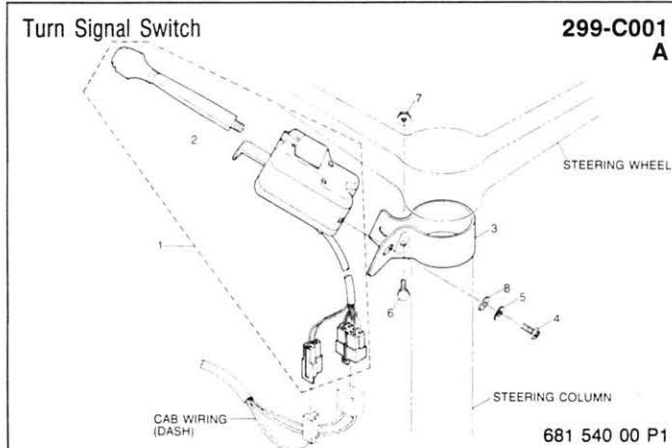
Receptical Trailer Cable



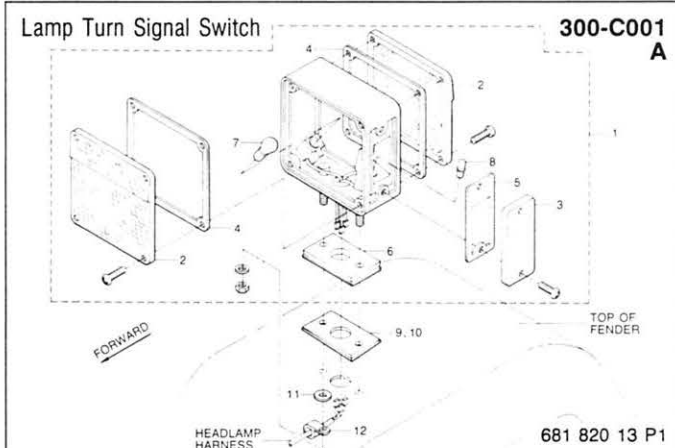
Turn Signal Flasher—Dietz



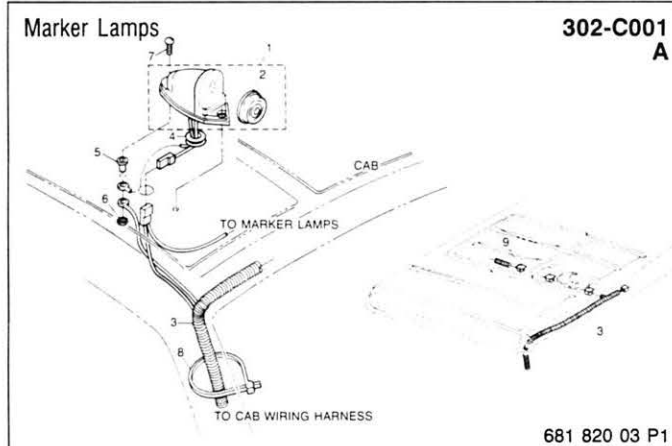
Turn Signal Switch



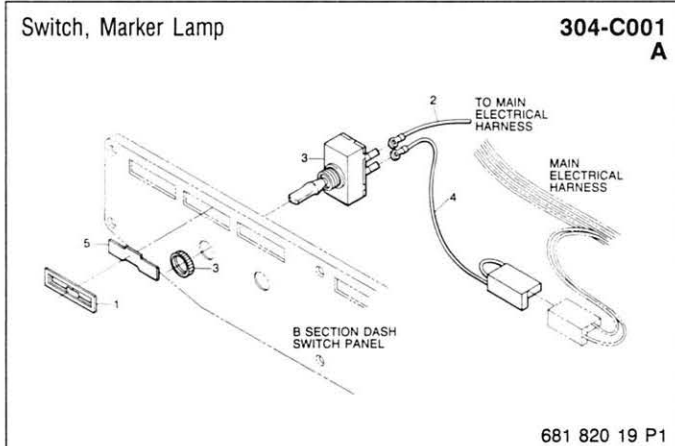
Lamp Turn Signal Switch



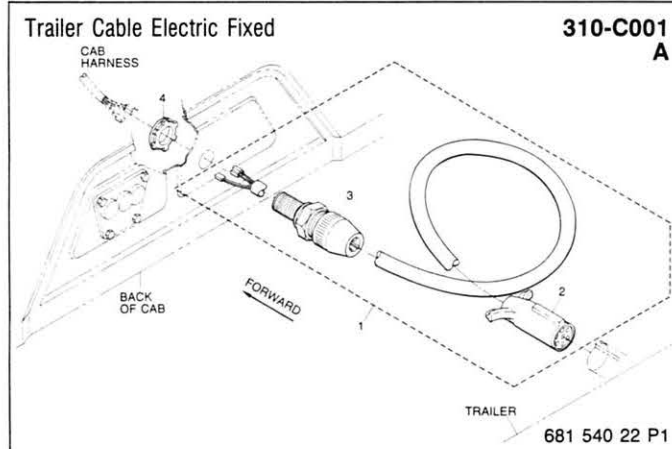
Marker Lamps



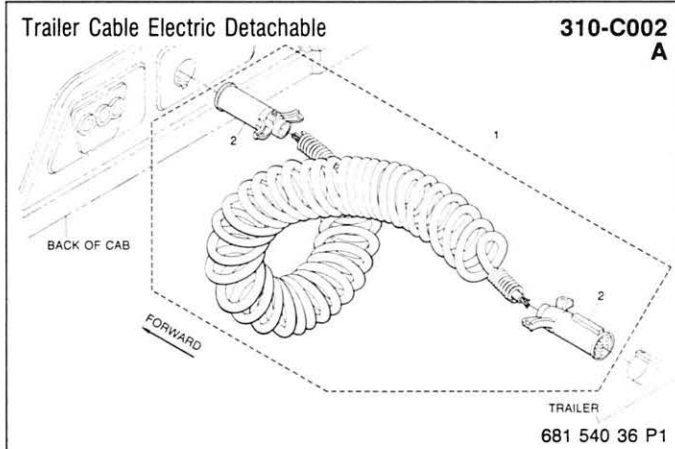
Switch, Marker Lamp

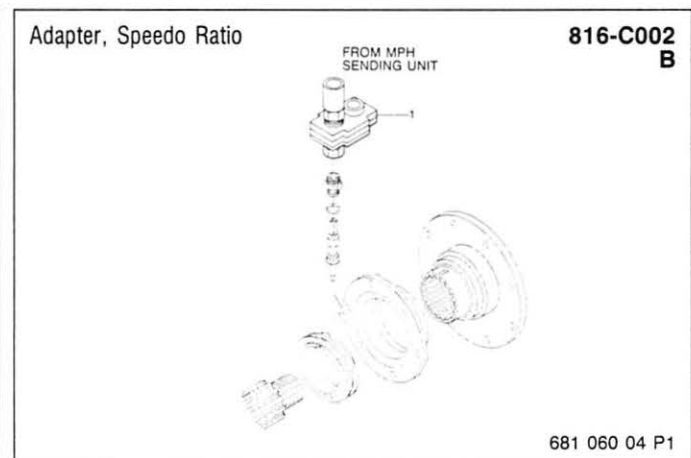
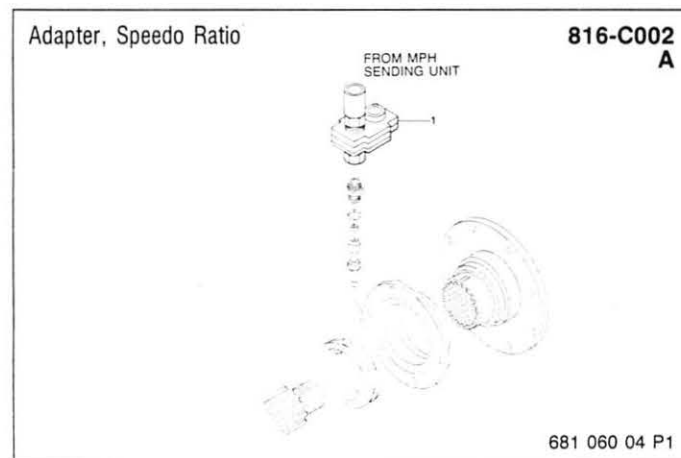
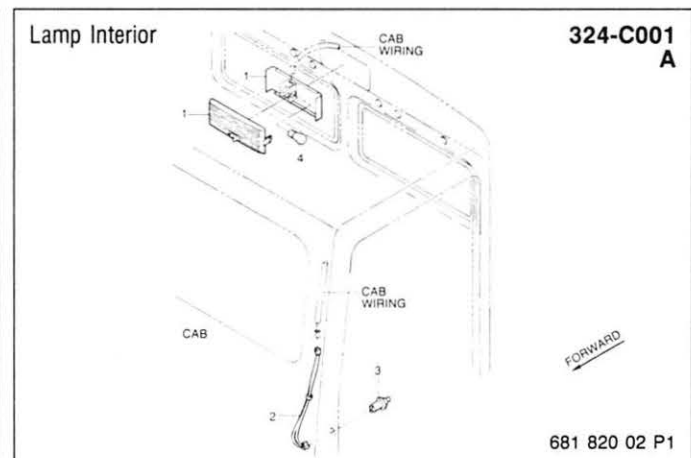
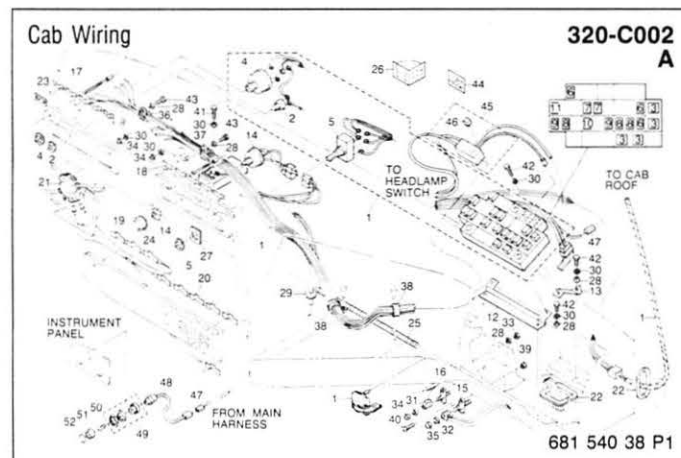
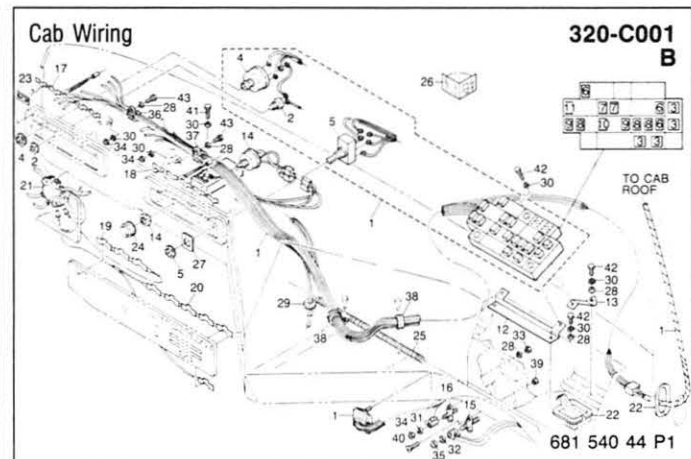
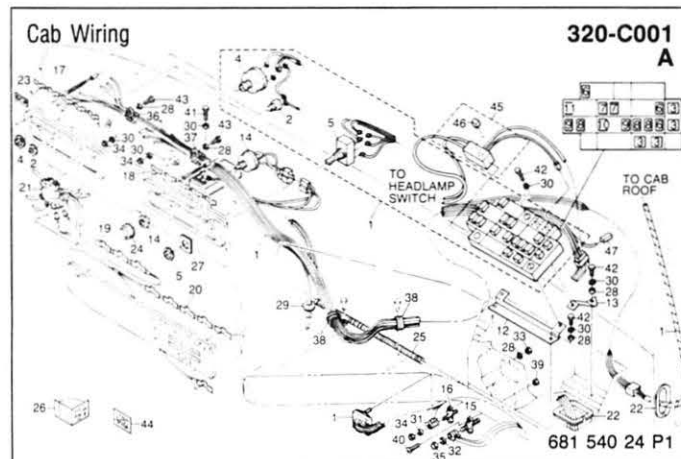
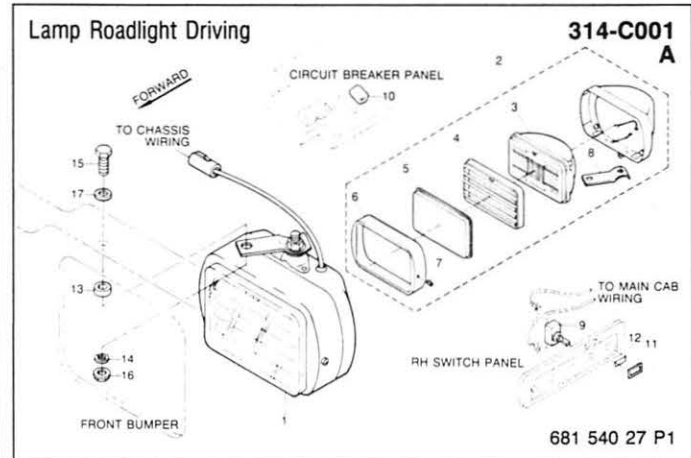
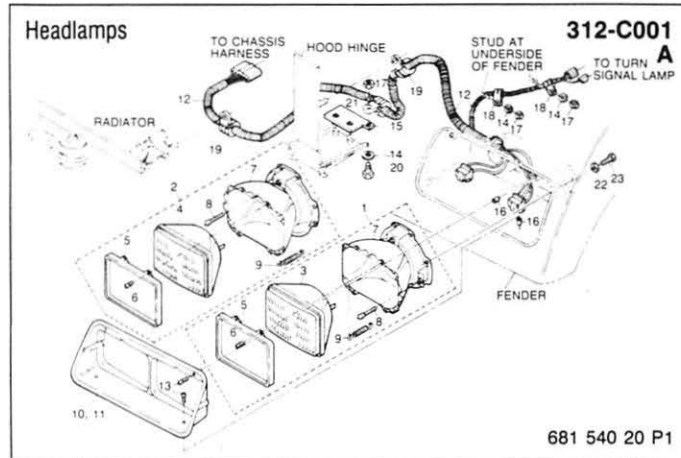


Trailer Cable Electric Fixed

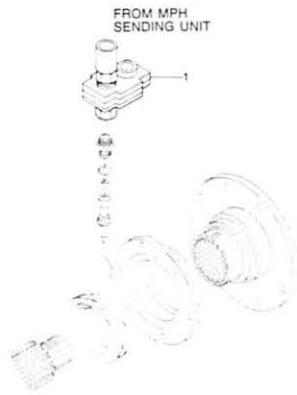


Trailer Cable Electric Detachable



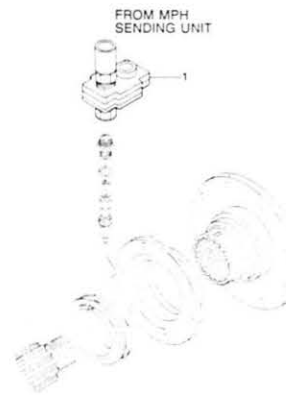


Adapter

816-C002
C

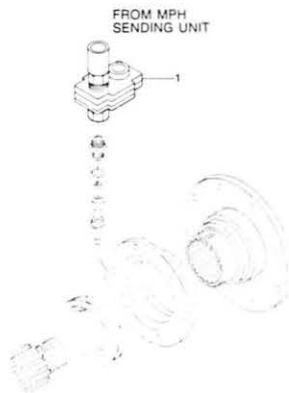
681 060 04 P1

Adapter

816-C002
D

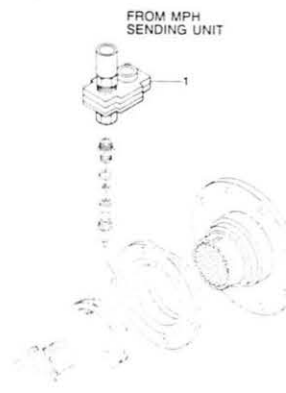
681 060 04 P1

Adapter

816-C002
E

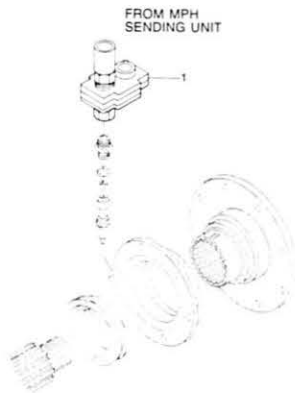
681 060 04 P1

Adapter

816-C002
F

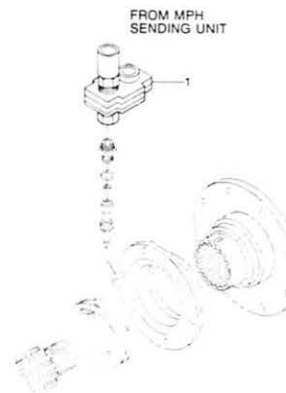
681 060 04 P1

Adapter

816-C002
G

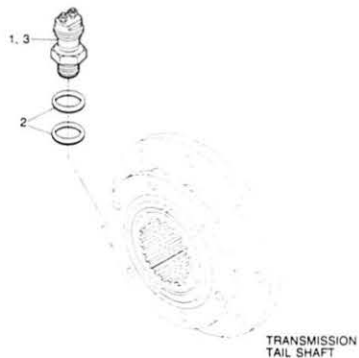
681 060 04 P1

Adapter

816-C002
H

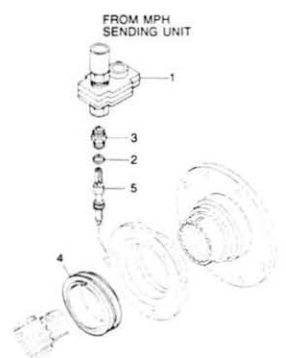
681 060 04 P1

Sender/Drive, Electric Speedo

817-C001
A

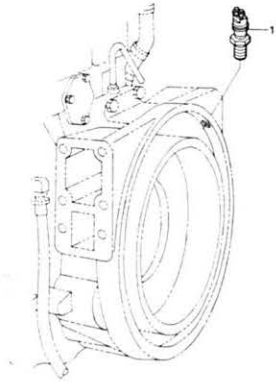
681 060 05 P1

Sender/Drive, Combo Graph

817-C002
A

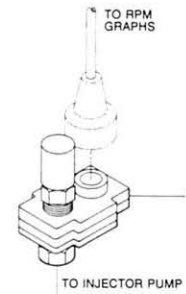
681 060 06 P1

Sender/Drive, RPM Electric Tach

819-C001
A

681 060 07 P1

Sender/Drive, RPM Graphs

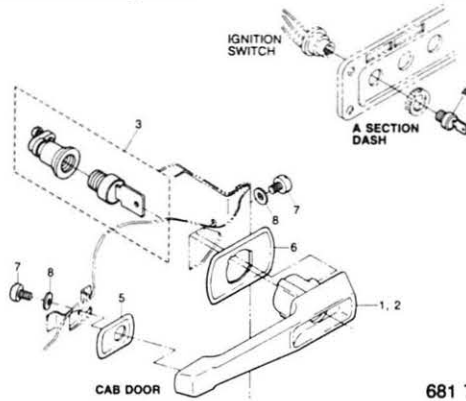
819-C002
A

681 060 08 P1

Key and Lockset Door/Ignition

657-C001

A

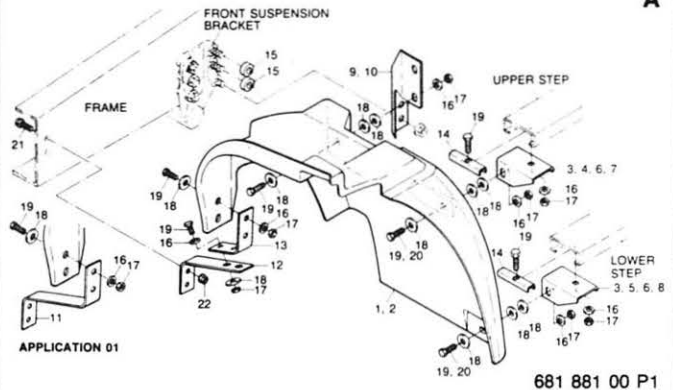


681 760 00 P1

Front Fenders, Setback Axle

667-C001

A

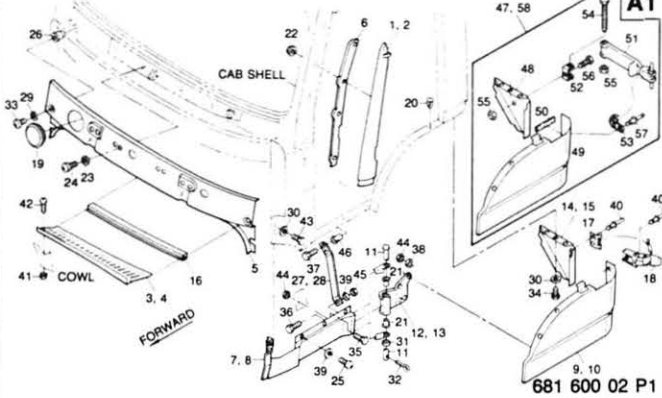


681 881 00 P1

Cab Skin

668-C001

A1

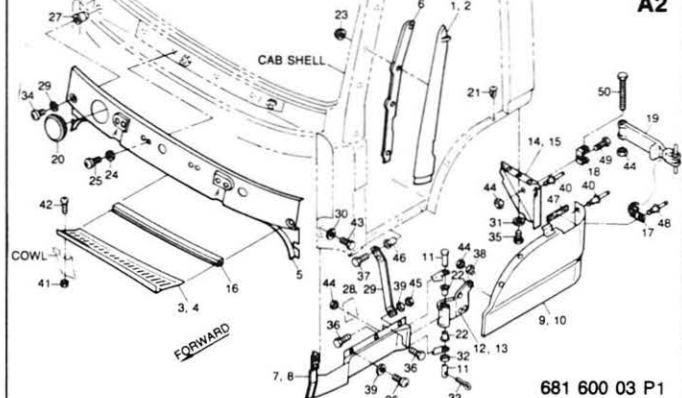


681 600 02 P1

Cab Skin

668-C001

A2

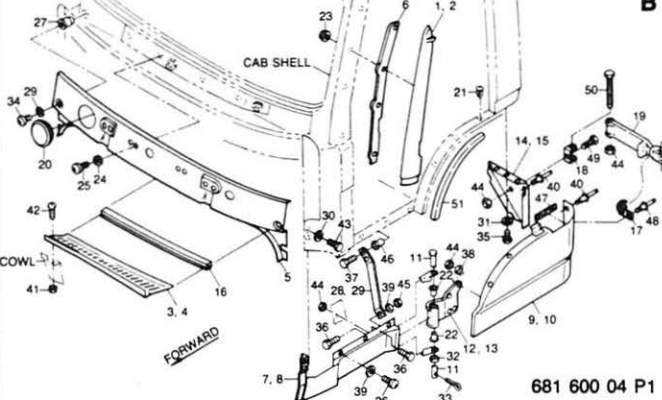


681 600 03 P1

Cab Skin

668-C001

B

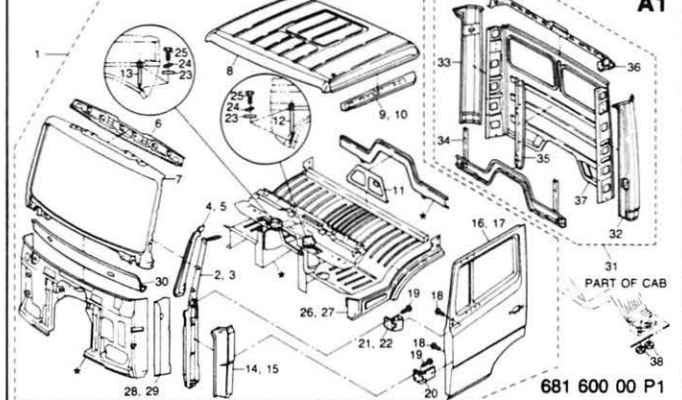


681 600 04 P1

Cab Shell

669-C001

A1



681 600 00 P1

Cab Shell

669-C001

A2

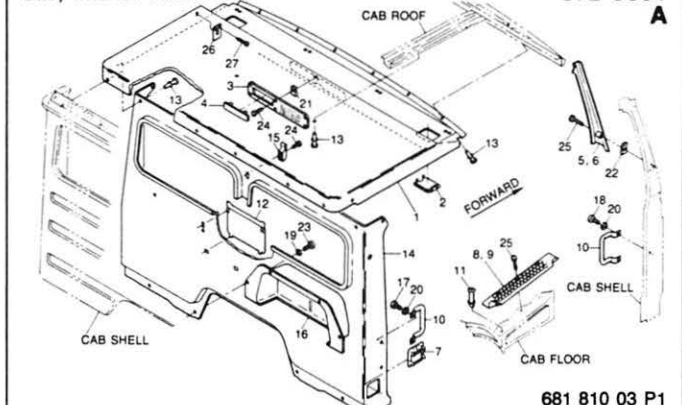
ILLUSTRATION IN PROCESS

681 600 01 P1

Cab, Interior Trim

672-C001

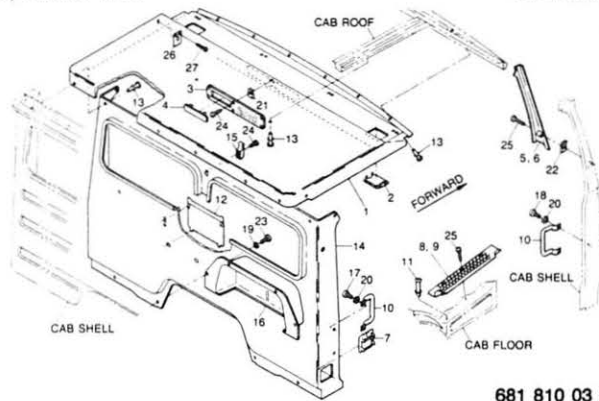
A



681 810 03 P1

Cab, Interior Trim

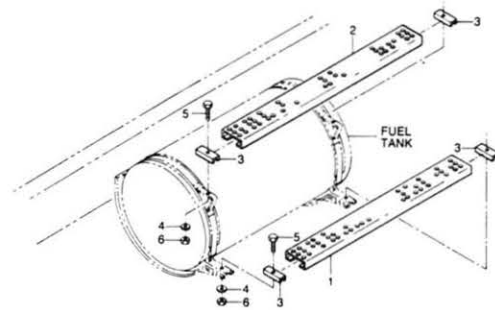
672-C001
B



681 810 03 P1

Steps, Cab Access, Chassis Mounted

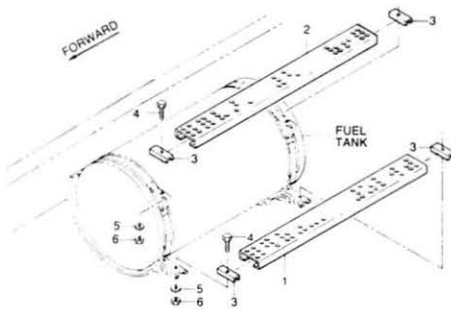
676-C001
A



681 880 14 P1

Steps, Cab Access, Chassis Mounted

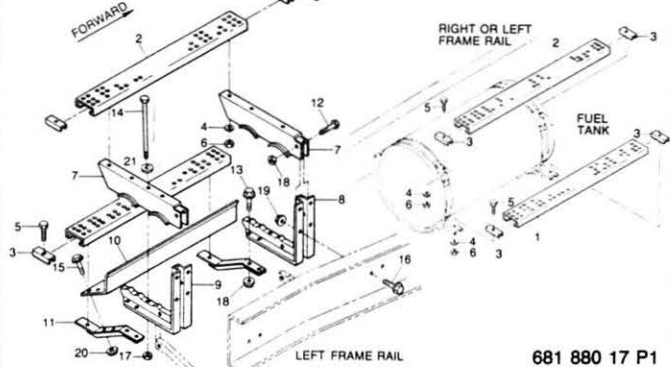
676-C001
B



681 880 15 P1

Steps, Cab Access, Chassis Mounted

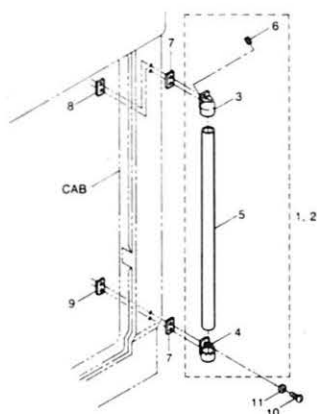
676-C001
D



681 880 17 P1

Grab Handles

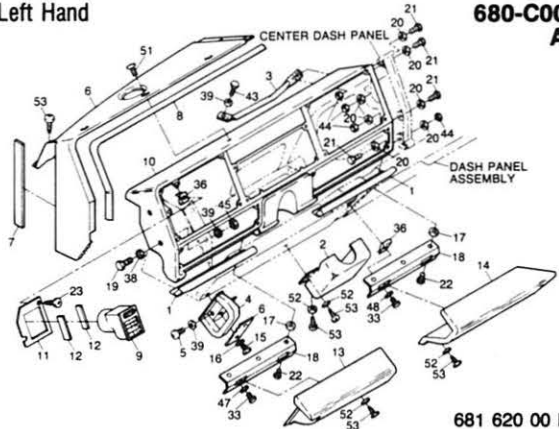
678-C001
A



681 810 01 P1

Dash, Left Hand

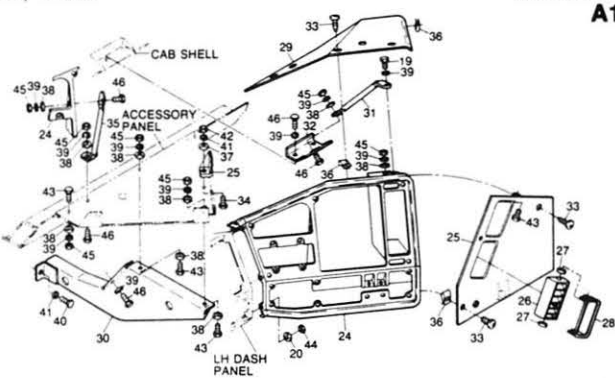
680-C001
A1



681 620 00 P1

Dash, Center

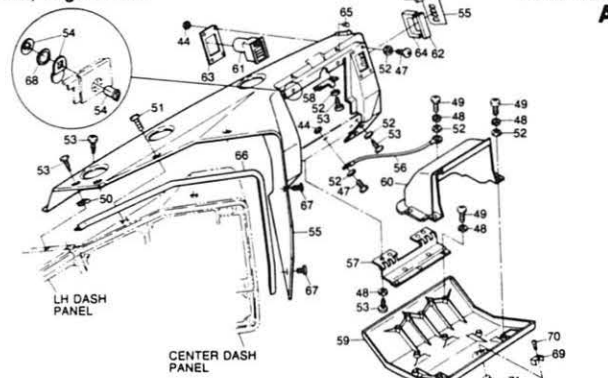
680-C001
A1



681 620 00 P1

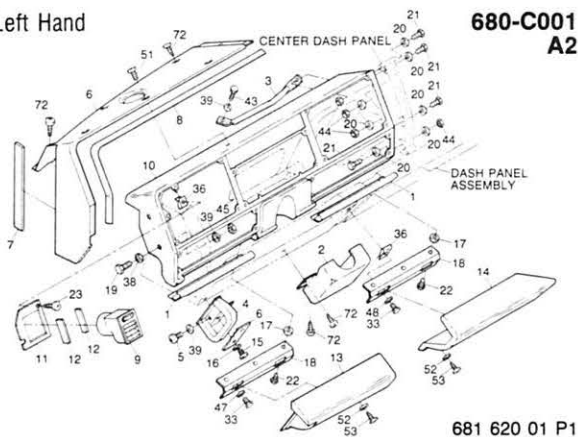
Dash, Right Hand

680-C001
A1

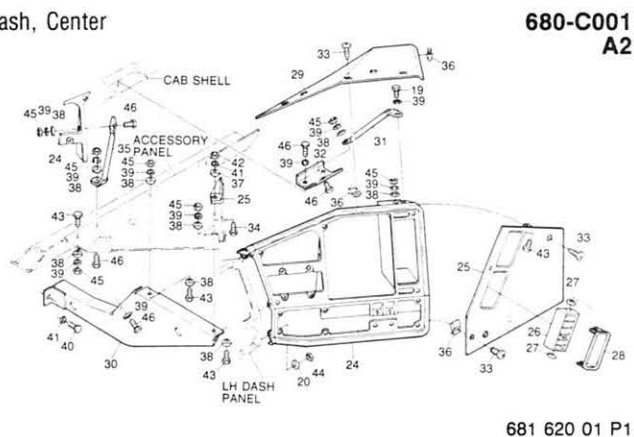


681 620 00 P1

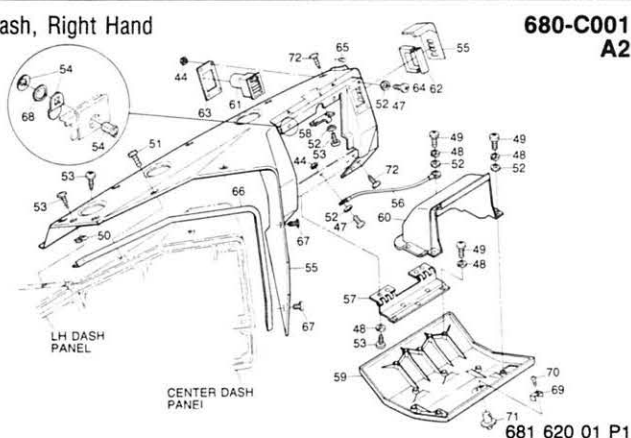
Dash, Left Hand



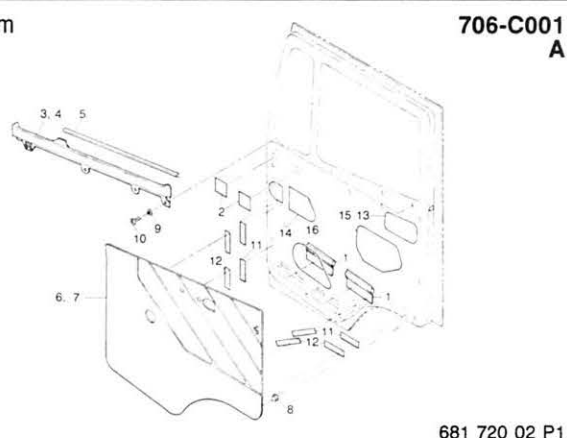
Dash, Center



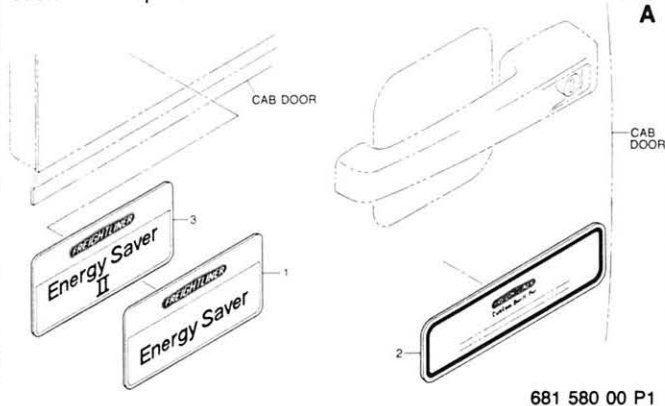
Dash, Right Hand



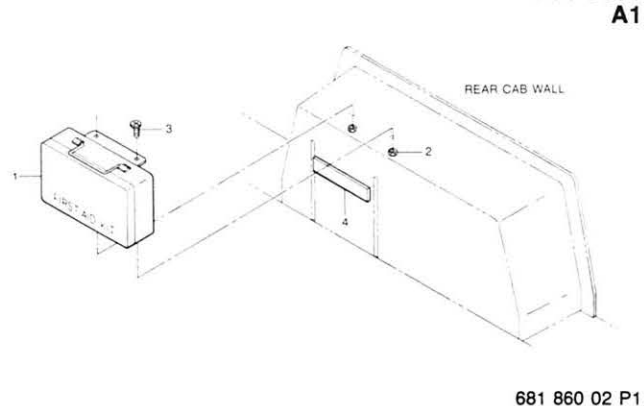
Door Trim



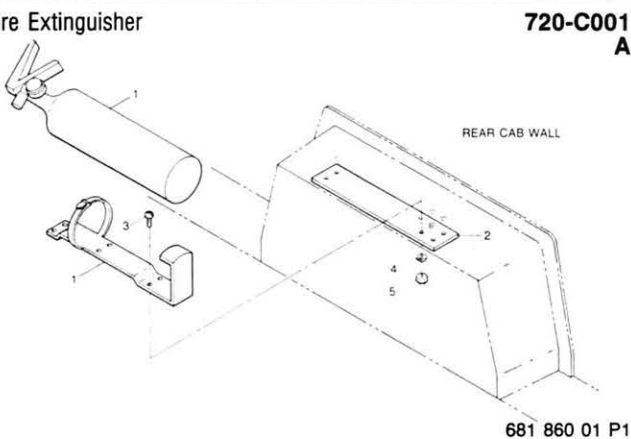
Custom Nameplates



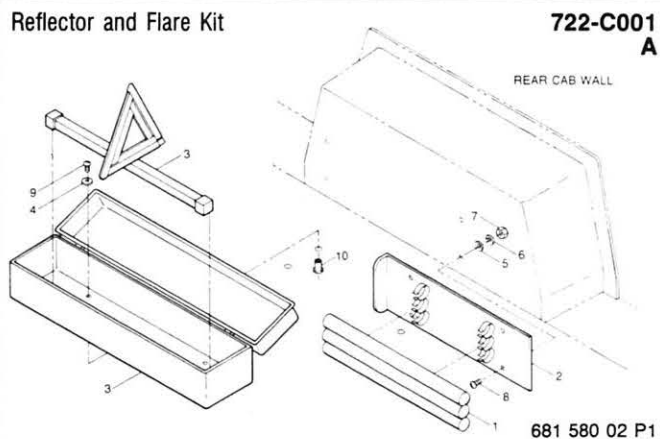
First Aid Kit



Fire Extinguisher

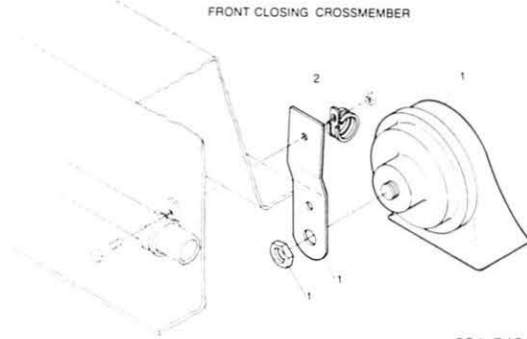


Reflector and Flare Kit



Electric Horn

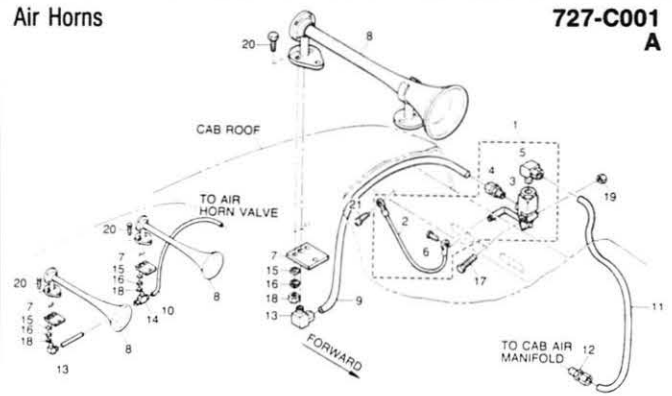
726-C001
A



681 540 30 P1

Air Horns

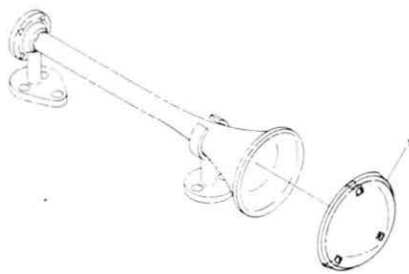
727-C001
A



681 720 02 P1

Horn Shield

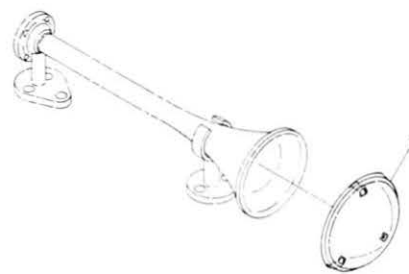
728-C001
A



681 540 40 P1

Horn Shield

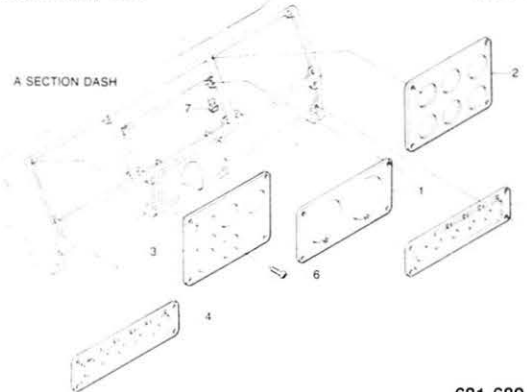
728-C002
A



681 540 40 P1

Instrument Panel, Left

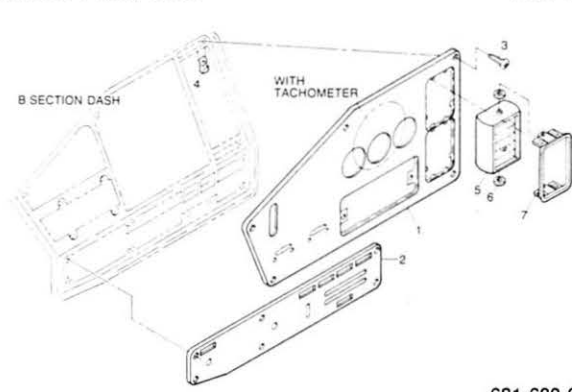
732-C001
A



681 680 00 P1

Instrument Panel, Center

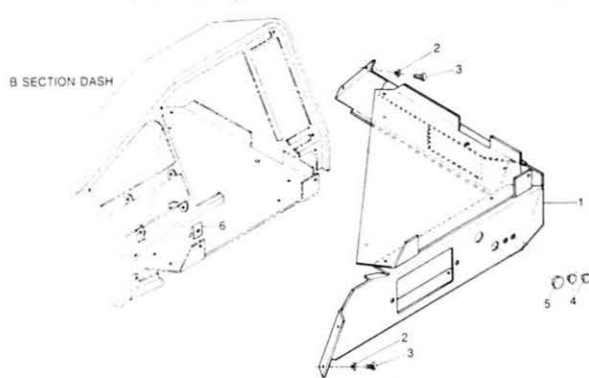
734-C001
A



681 680 01 P1

Instrument Panel, Accessory

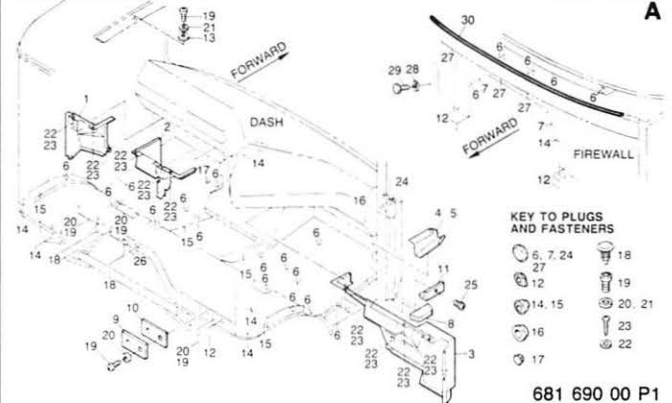
735-C001
A



681 680 02 P1

Insulation/Seals, Cab

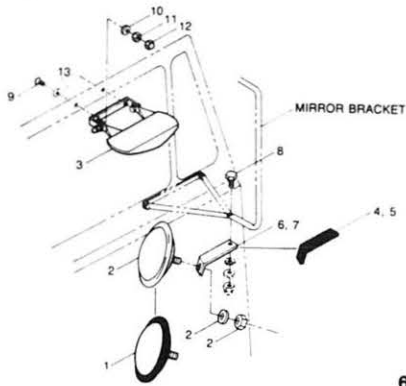
739-C001
A



681 690 00 P1

Mirrors, Auxiliary Convex

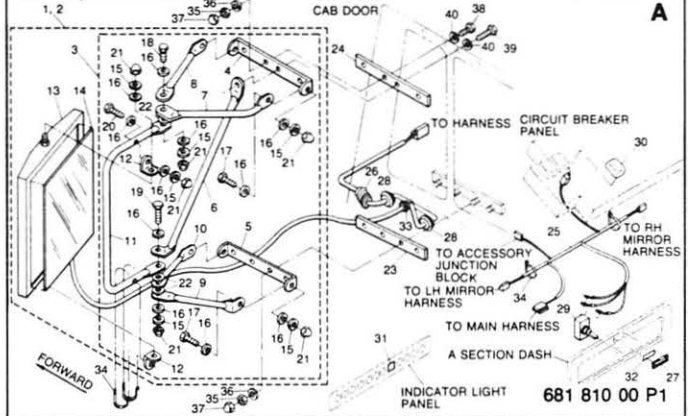
743-C001
A



681 810 02 P1

Mirror, Dual West Coast

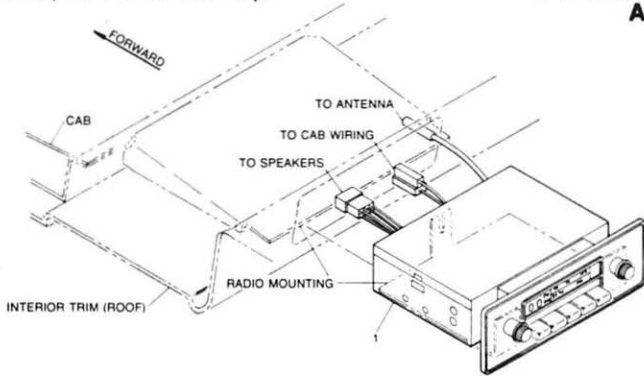
744-C001
A



681 810 00 P1

Radio, AM/FM Cassette Tape

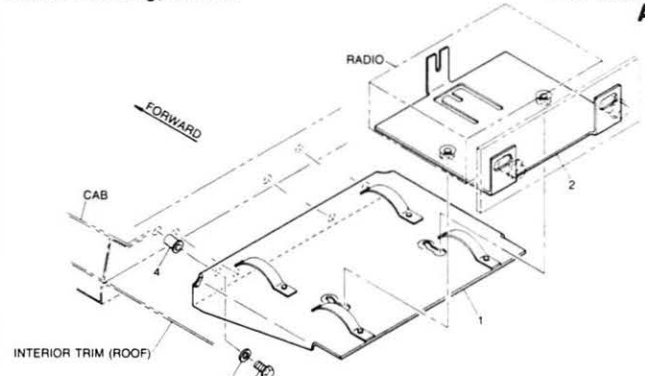
746-C001
A



681 820 11 P1

Radio Mounting, AM/FM

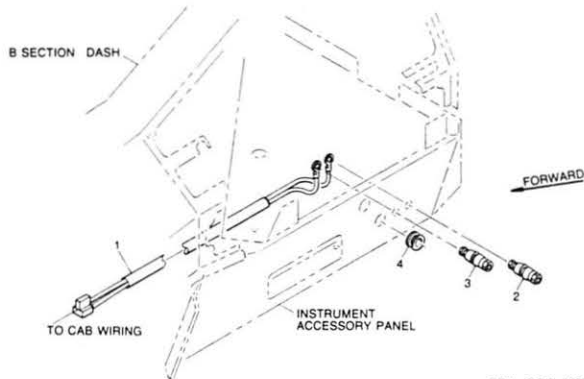
747-C001
A



681 820 09 P1

CB Radio, Customer Furnished

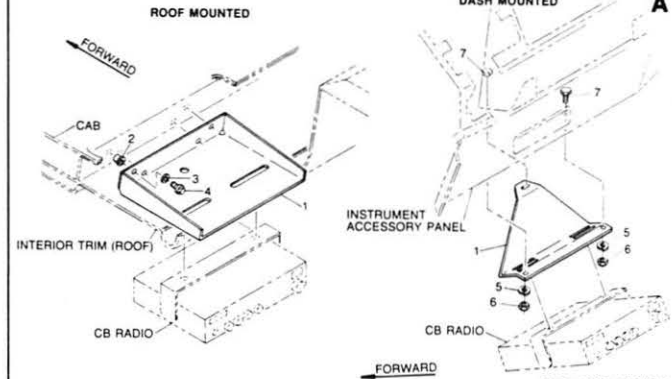
748-C001
A



681 820 10 P1

Radio Mounting, CB

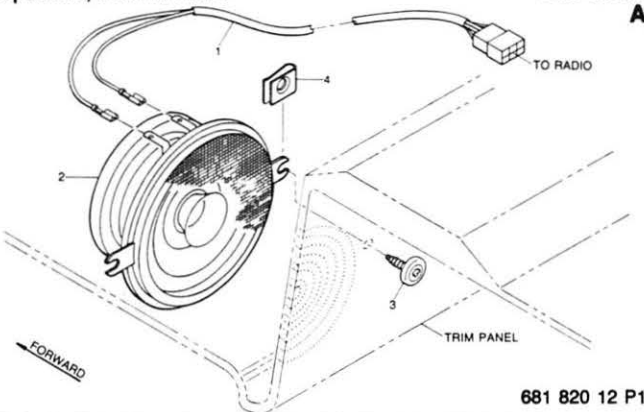
749-C001
A



681 820 08 P1

Speakers, AM/FM Radio

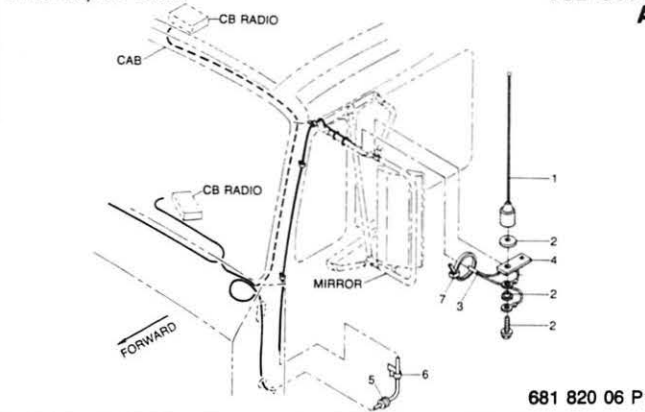
750-C001
A



681 820 12 P1

Antenna, CB Radio

752-C001
A



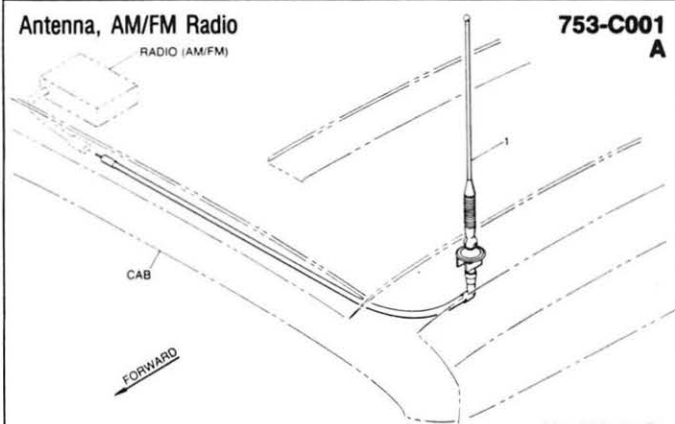
681 820 06 P1

Antenna, AM/FM Radio

RADIO (AM/FM)

753-C001

A

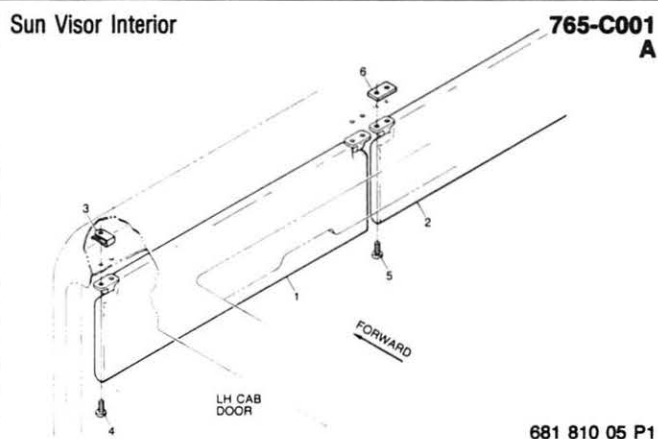


681 820 07 P1

Sun Visor Interior

765-C001

A

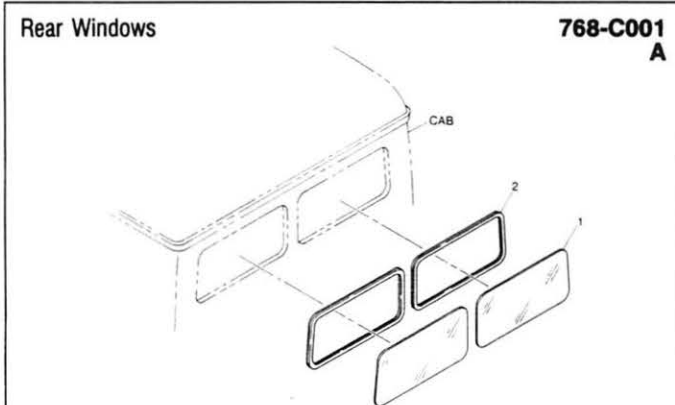


681 810 05 P1

Rear Windows

768-C001

A

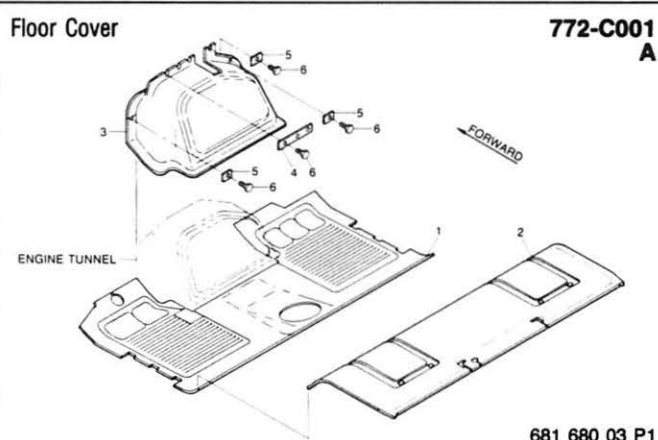


681 670 00 P1

Floor Cover

772-C001

A

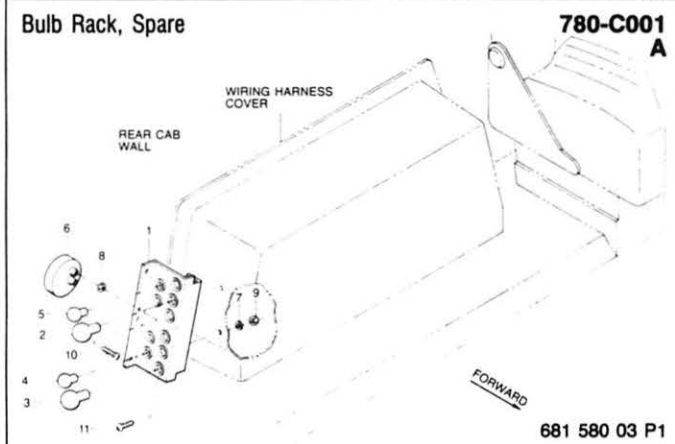


681 680 03 P1

Bulb Rack, Spare

780-C001

A

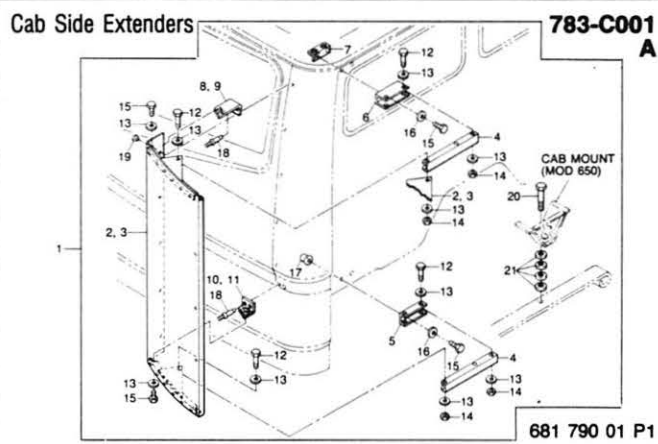


681 580 03 P1

Cab Side Extenders

783-C001

A

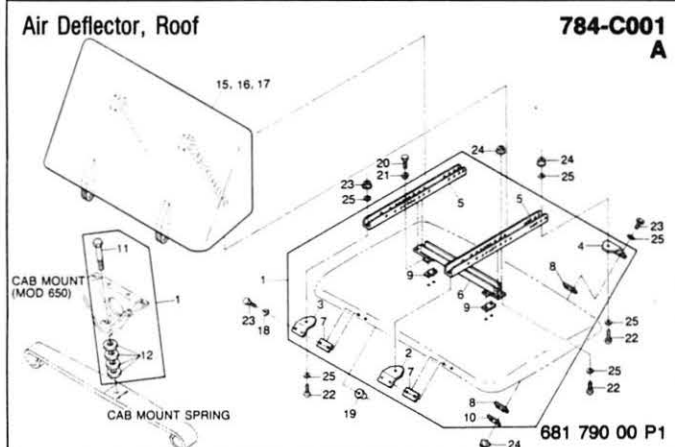


681 790 01 P1

Air Deflector, Roof

784-C001

A



681 790 00 P1

Air Faring

784-C002

A

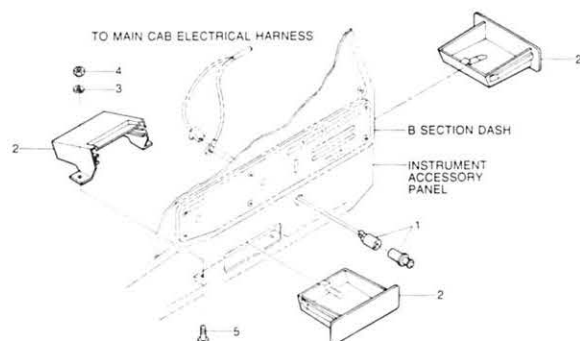
ILLUSTRATION IN PROCESS

681 790 02 P1

Ash Tray/Cigar Lighter

785-C001

A

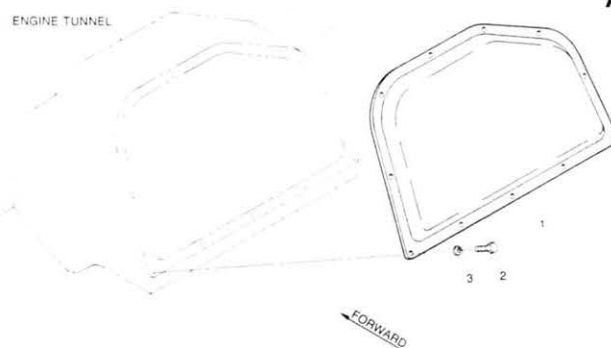


681 810 04 P1

Engine Cover

790-C001

4

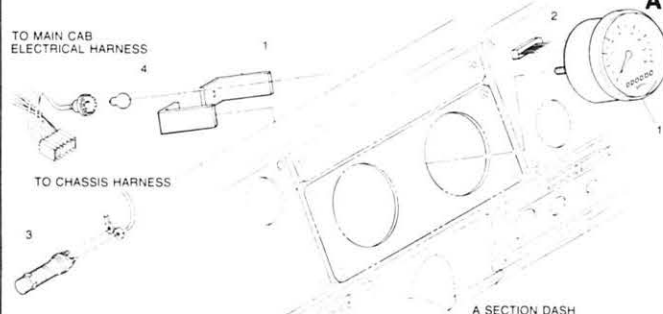


681 610 00 P1

Gauge, Speedometer

810-C001

A

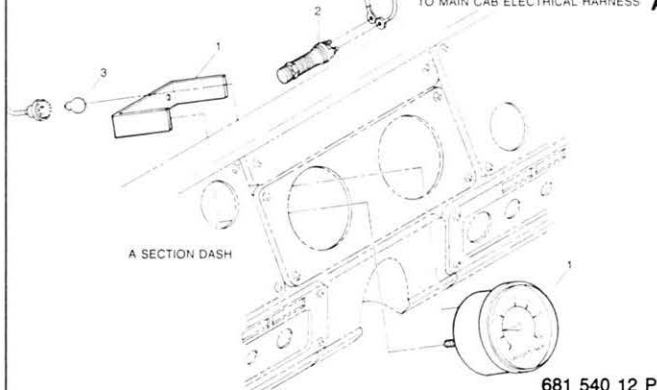


681 540 15 P1

Gauge, Tachometer

812-C001

C

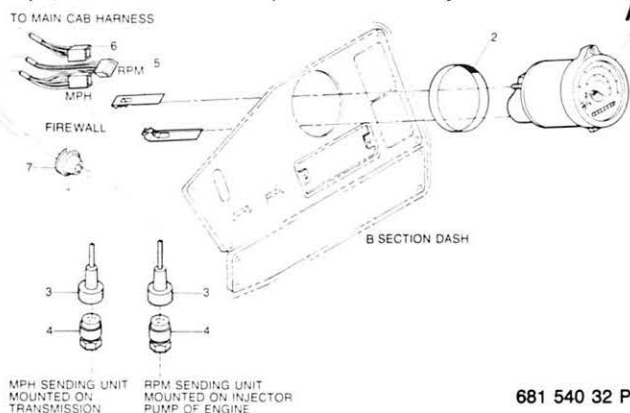


681 540 12 P1

Graph, Combo Tachometer/Speedometer—7 Day

813-C001

A

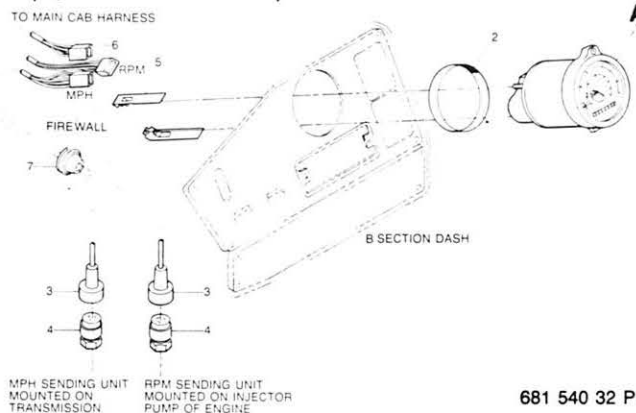


681 540 32 P1

Graph, Combo Tachometer/Speedometer—24 Hour

813-C002

A

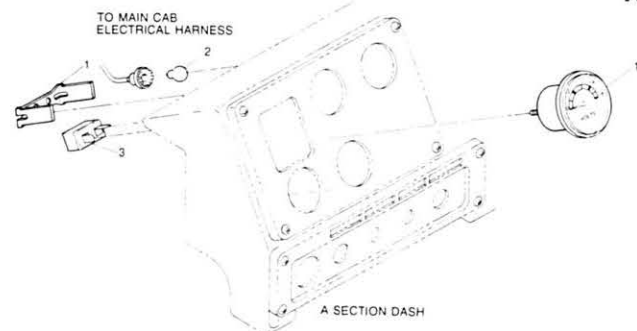


681 540 32 P1

Gauge, Voltmeter

836-C001

A

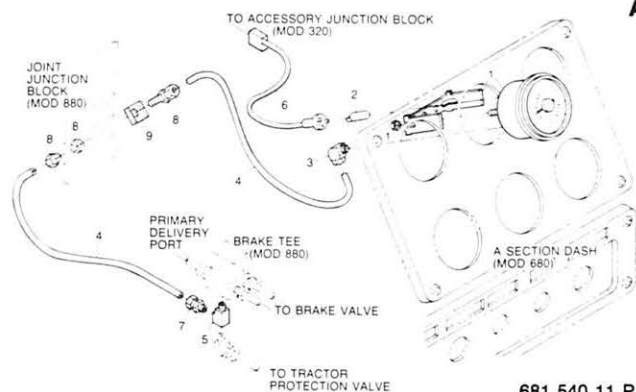


681 540 14 P1

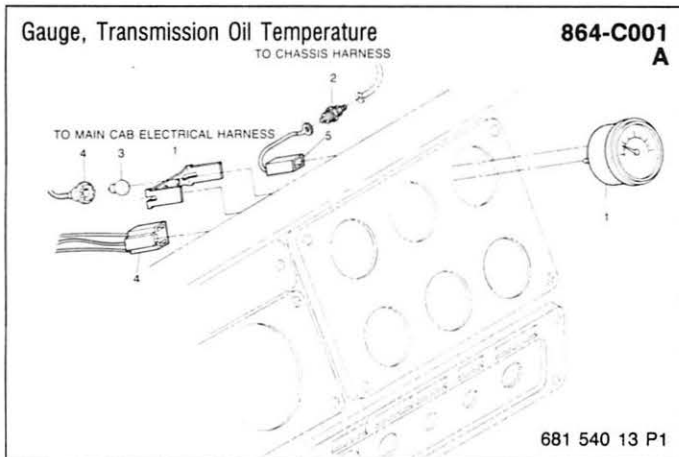
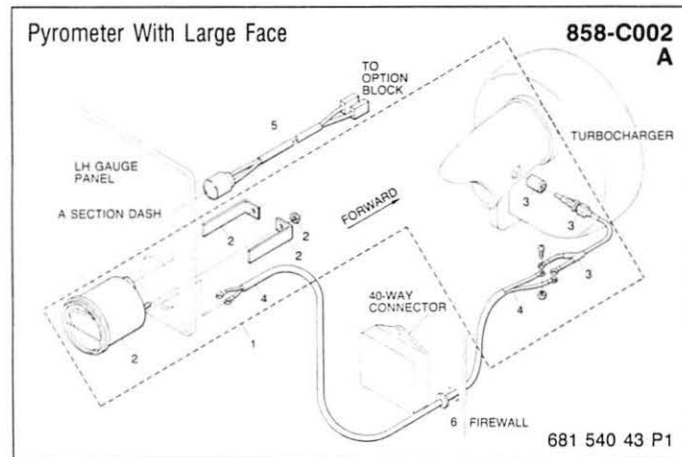
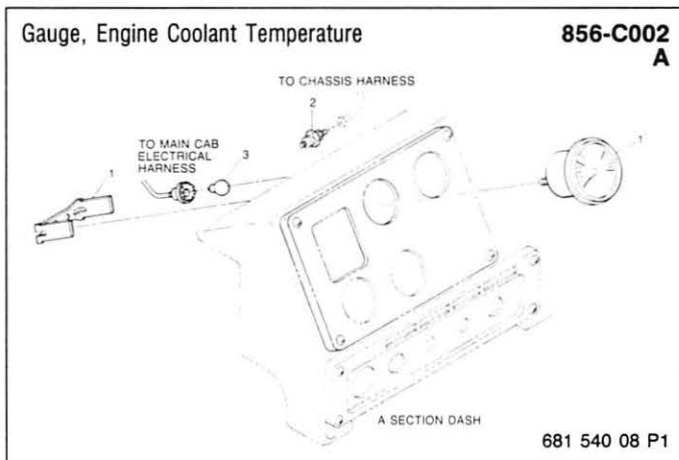
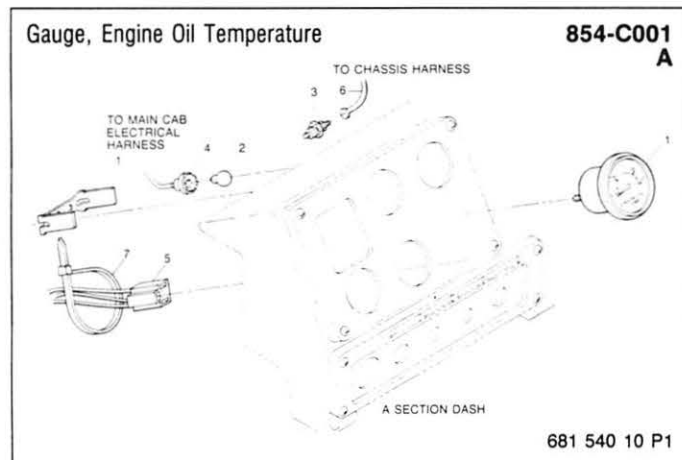
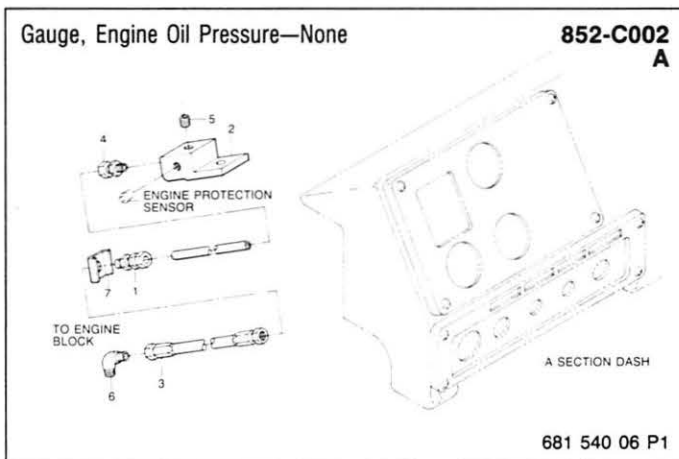
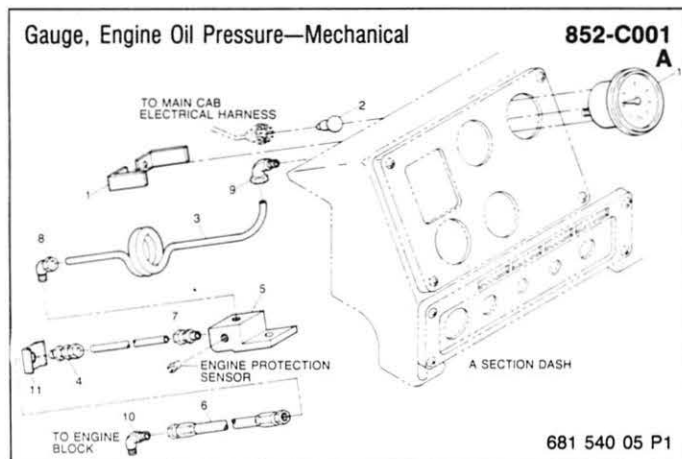
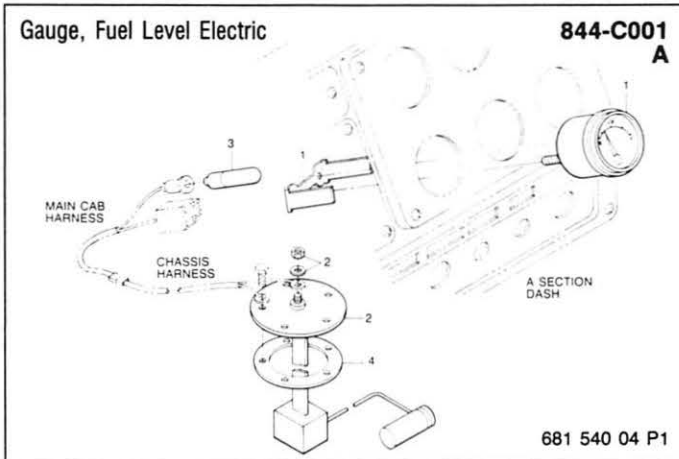
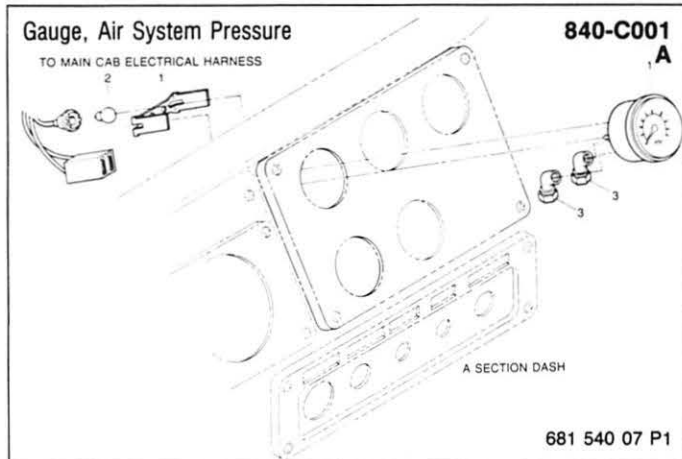
Gauge, Application Air

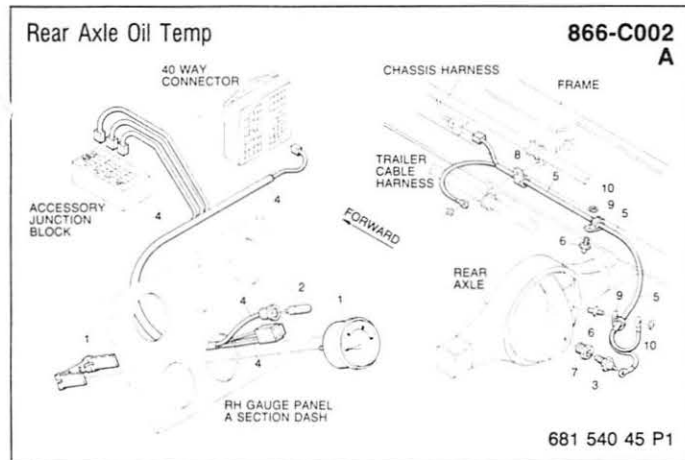
838-C001

A



681 540 11 P1

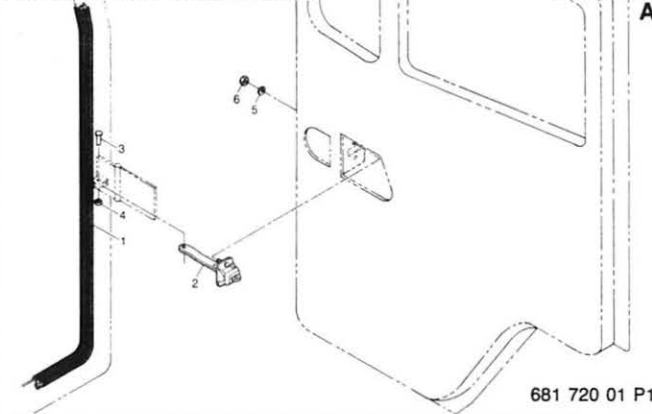




Cab Door—Door Check and Seal

653-C001

A

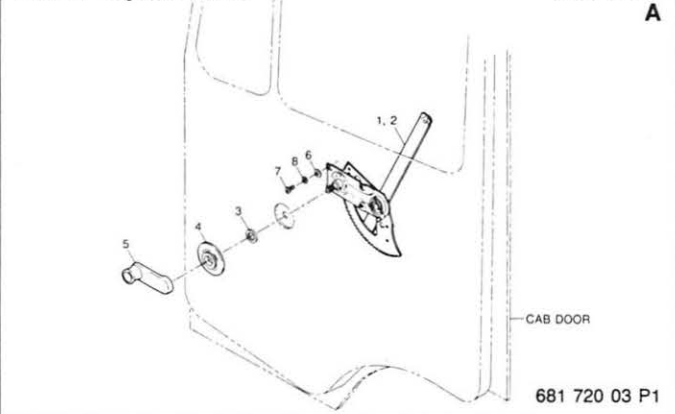


681 720 01 P1

Window Regulator, Door

654-C001

A

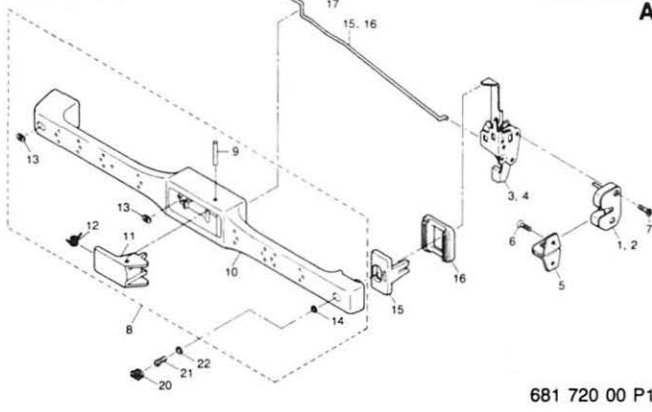


681 720 03 P1

Door Latch

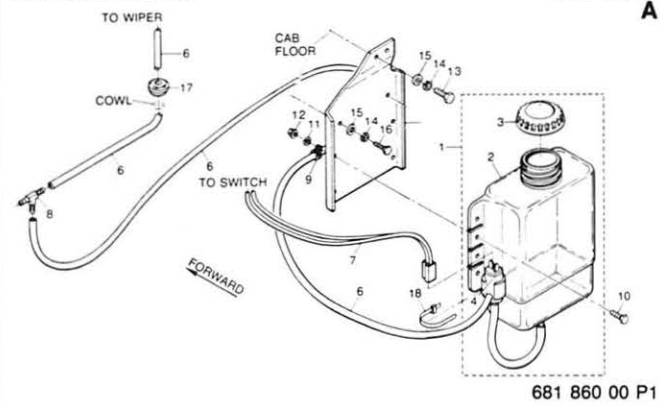
655-C001

A



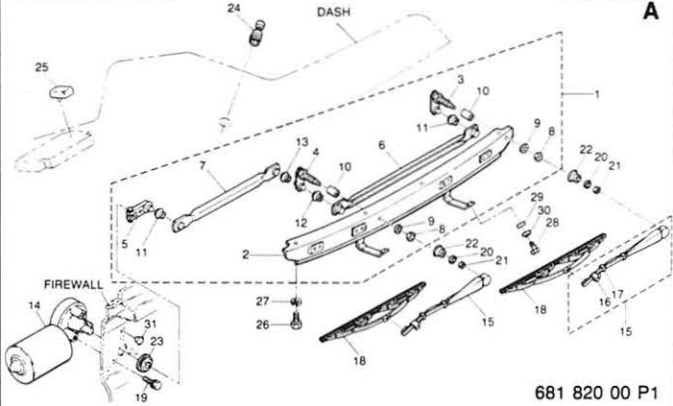
681 720 00 P1

Windshield Washer

659-C001
A

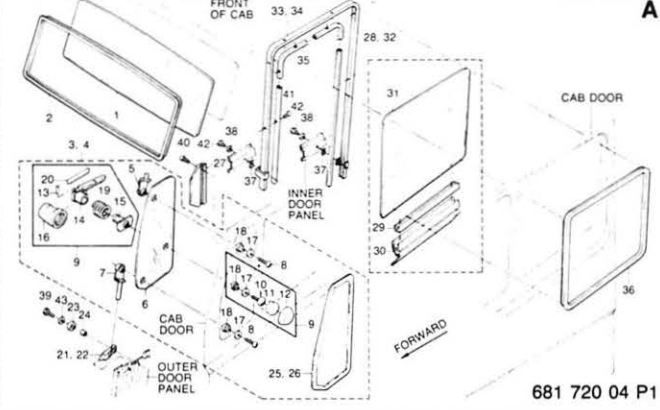
681 860 00 P1

Windshield Wiper

660-C001
A

681 820 00 P1

Windshield and Door/Vent Glass

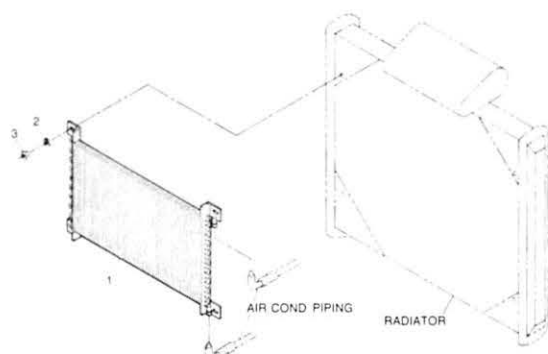
663-C001
A

681 720 04 P1

Condenser, Air Conditioner

698-C001

A

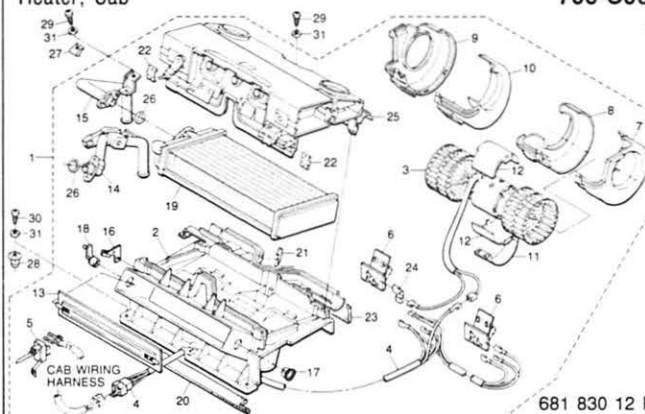


681 830 01 P1

Heater, Cab

700-C001

A

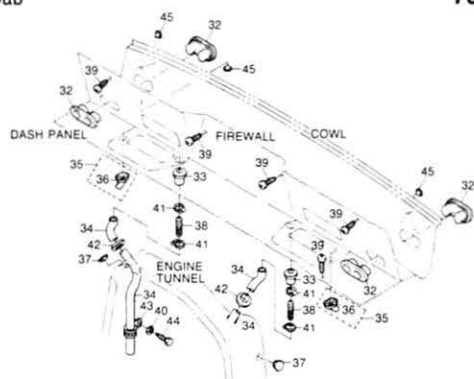


681 830 12 P1

Heater, Cab

700-C001

A

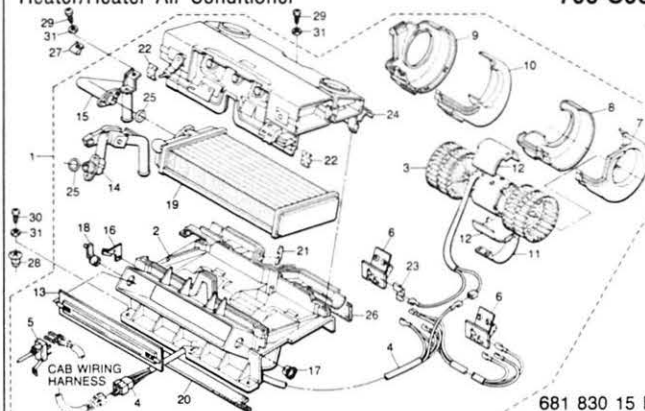


681 830 12 P1

Heater/Heater Air Conditioner

700-C002

A

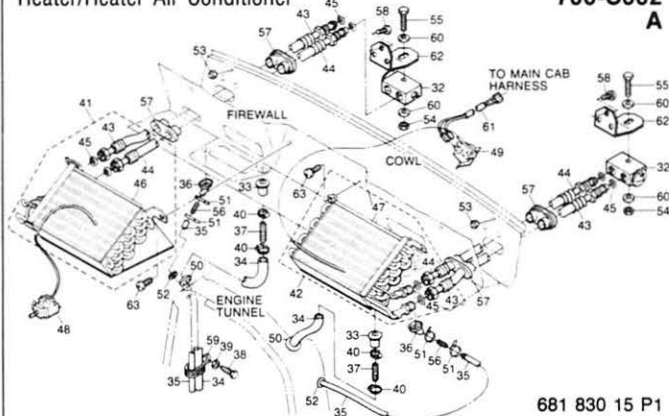


681 830 15 P1

Heater/Heater Air Conditioner

700-C002

A

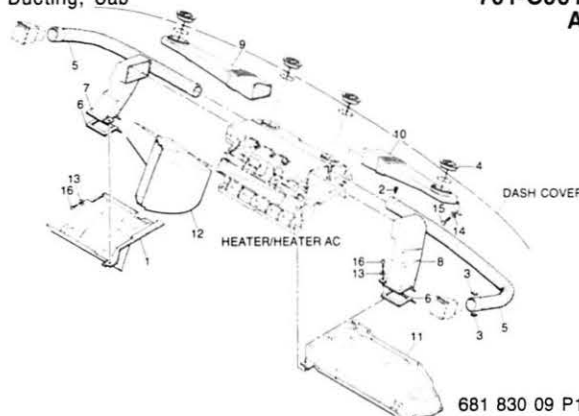


681 830 15 P1

Heater Ducting, Cab

701-C001

A

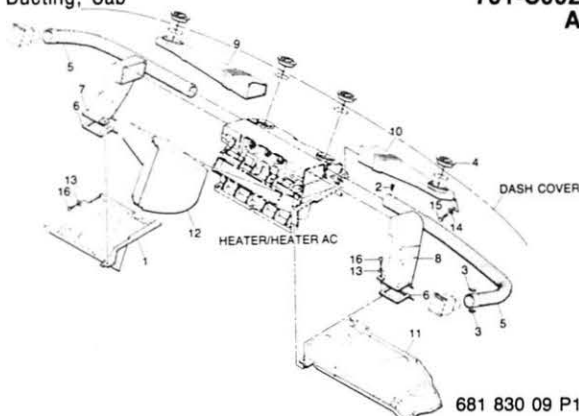


681 830 09 P1

Heater Ducting, Cab

701-C002

A

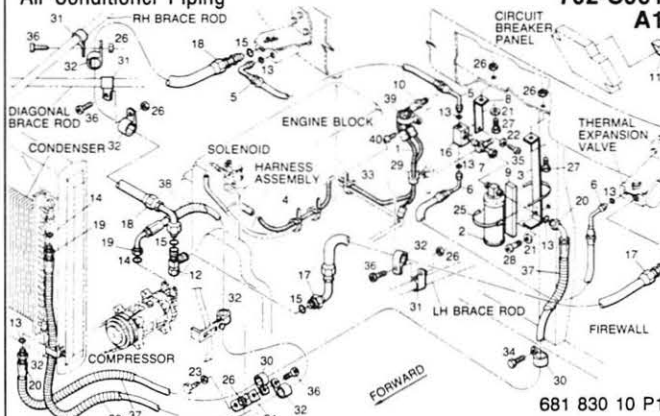


681 830 09 P1

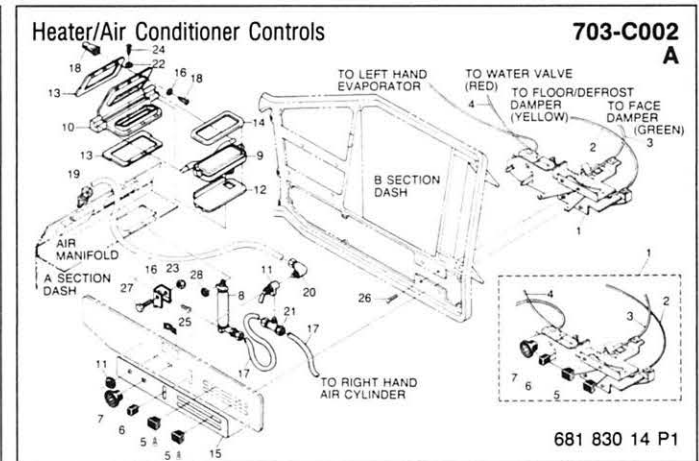
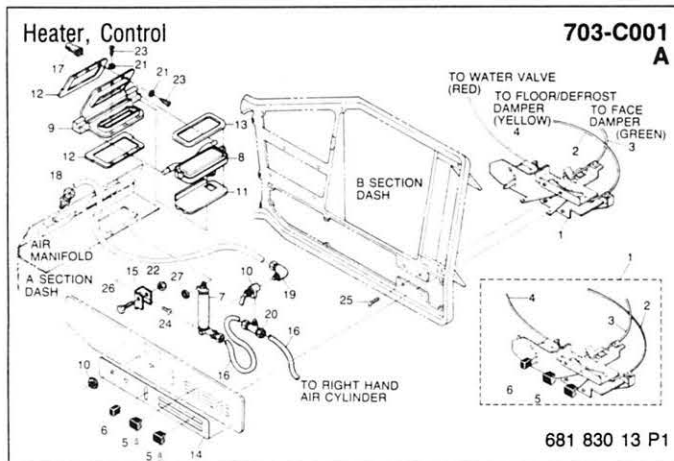
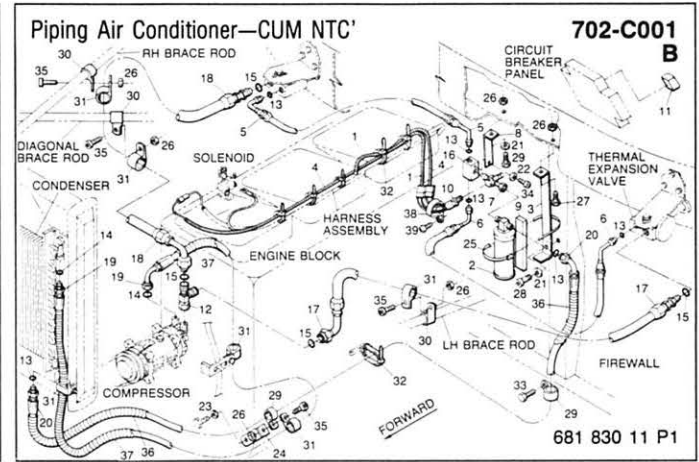
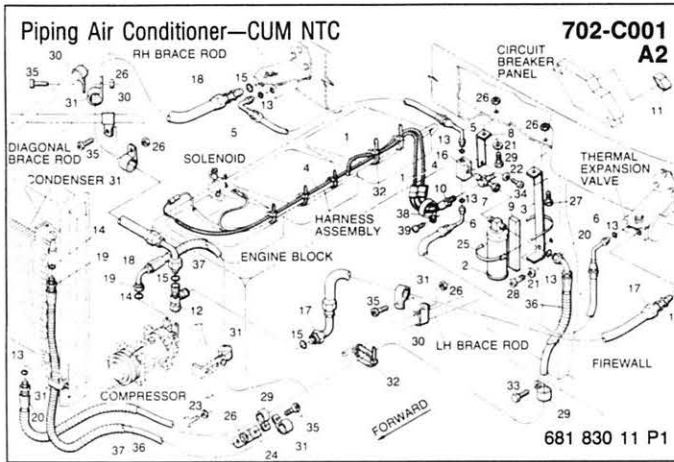
Air Conditioner Piping

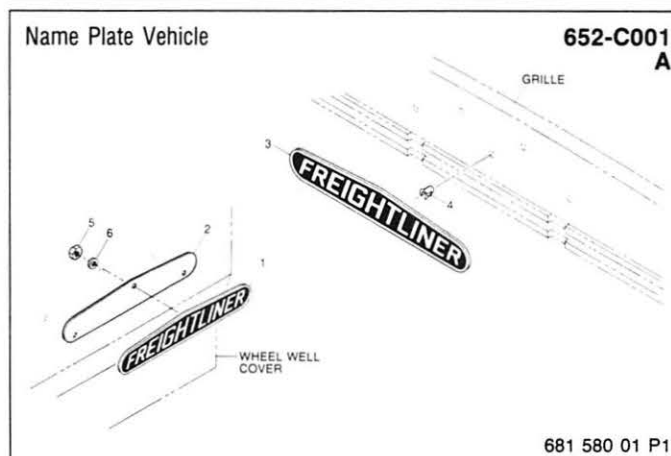
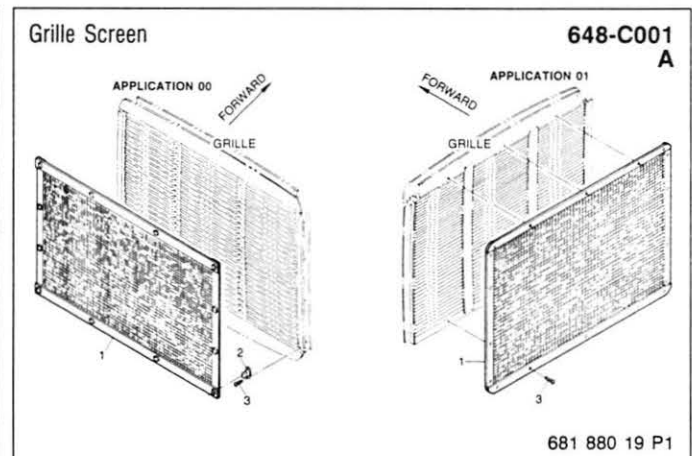
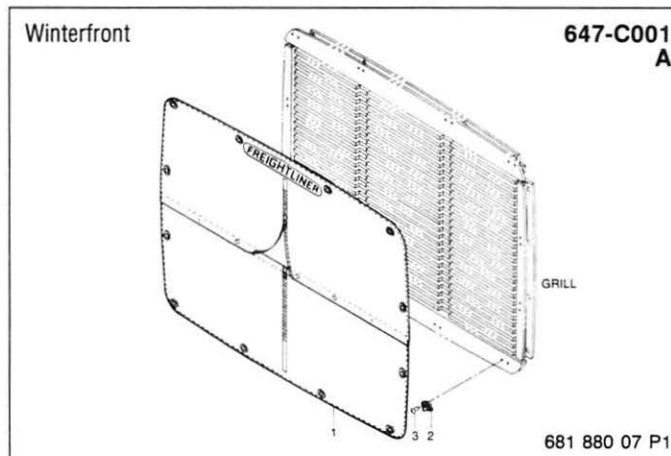
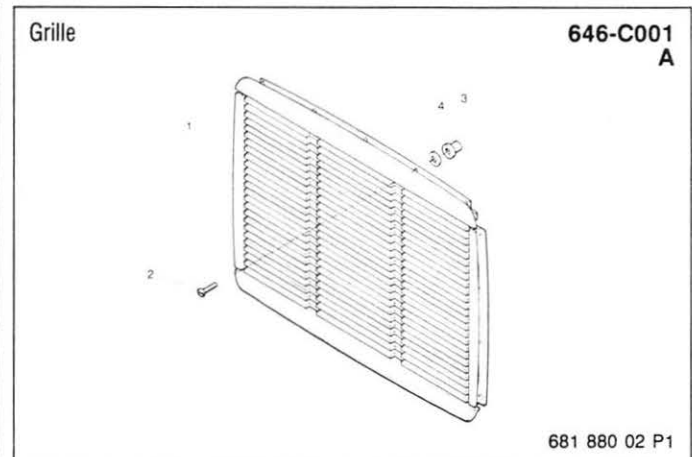
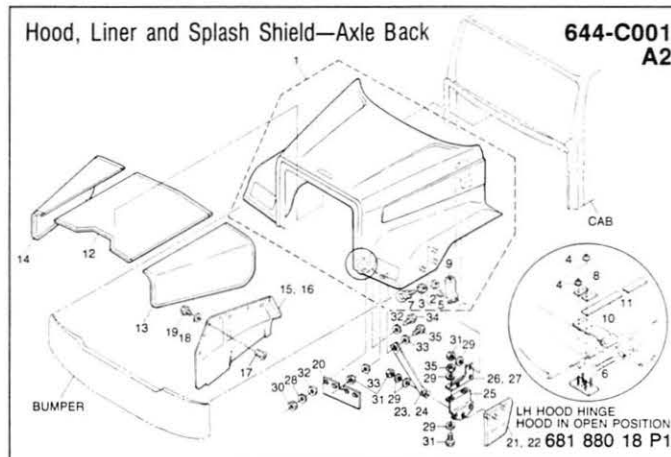
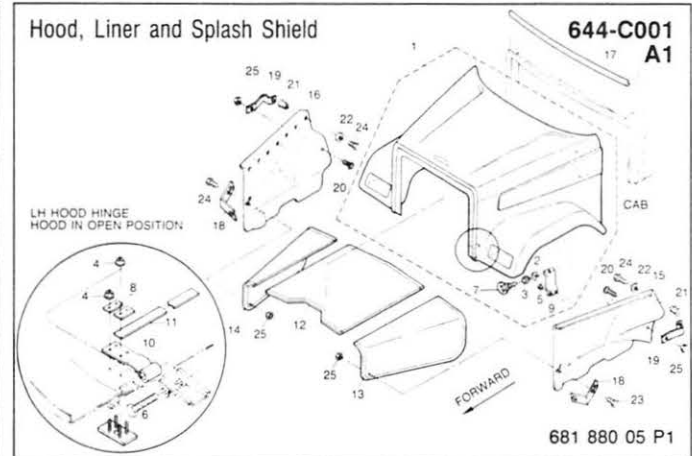
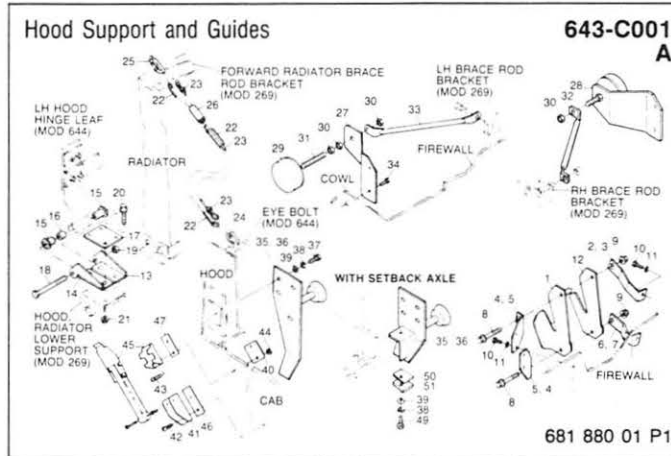
702-C001

A1



681 830 10 P1

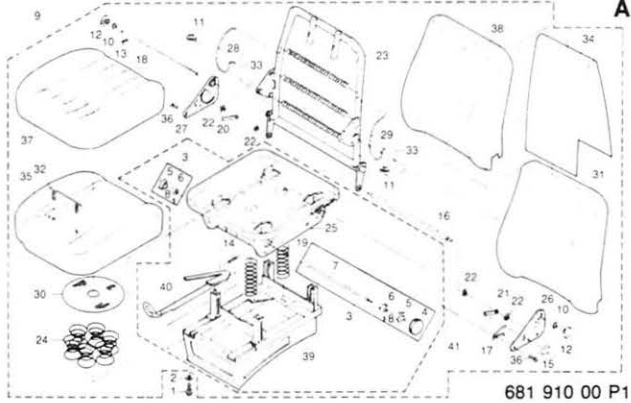




Seat Driver Mercedes Low Back

756-C001

A

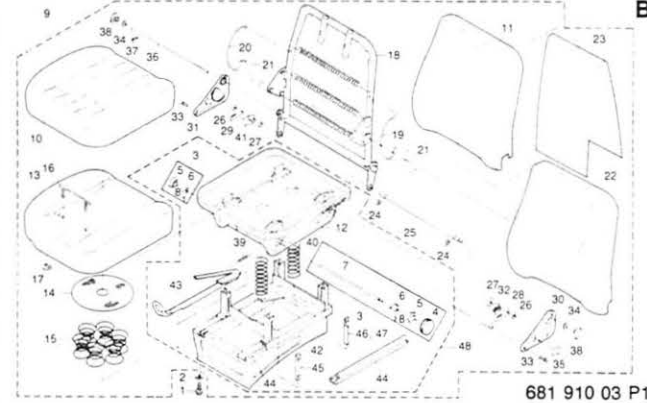


681 910 00 P1

Seat Driver Mercedes Low Back

756-C001

B

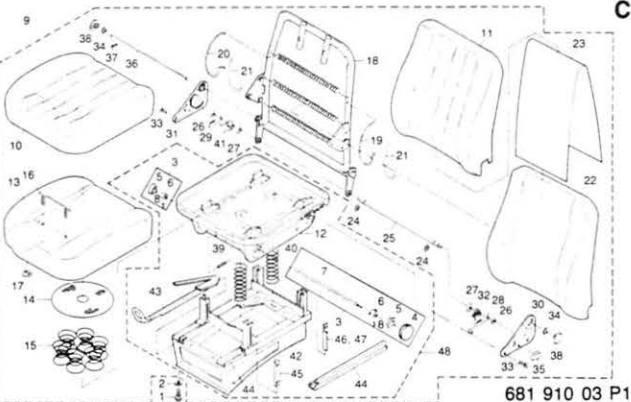


681 910 03 P1

Seat Driver Mercedes Low Back

756-C001

C

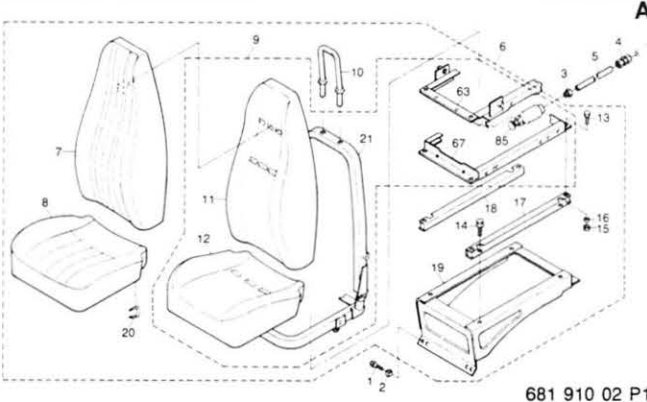


681 910 03 P1

Seat Driver Bostrum 710E

756-C003

A

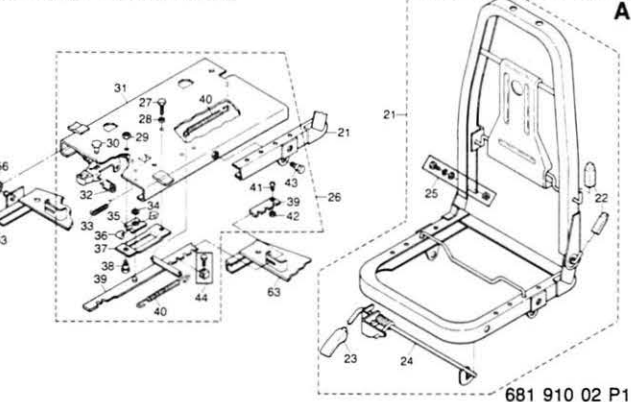


681 910 02 P1

Seat Driver Bostrum 710E

756-C003

A

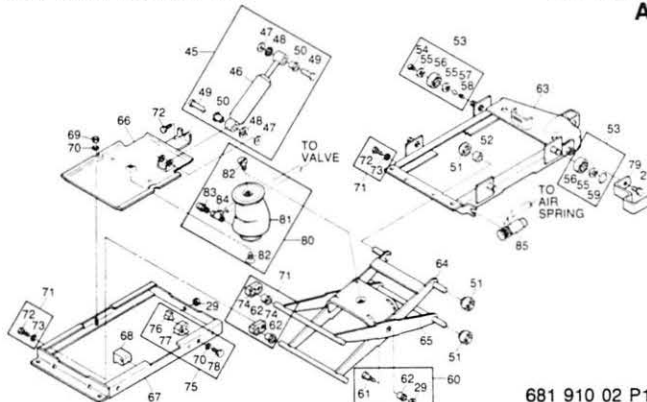


681 910 02 P1

Seat Driver Bostrum 710E

756-C003

A

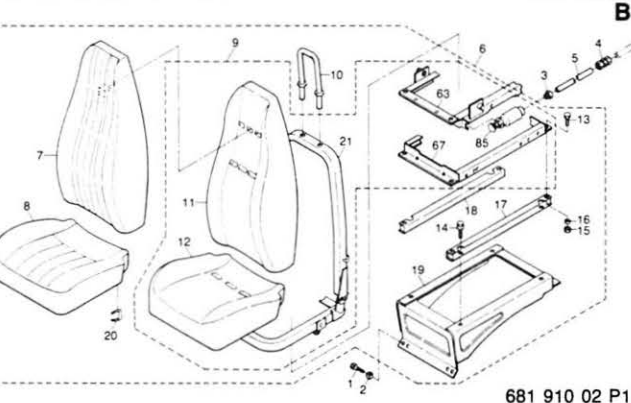


681 910 02 P1

Seat Driver Bostrum 710E

756-C003

B

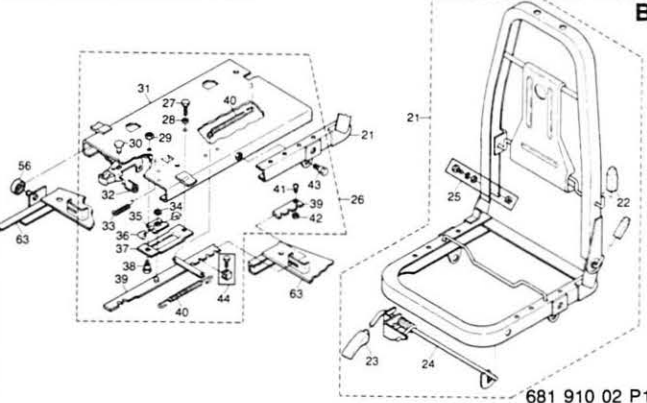


681 910 02 P1

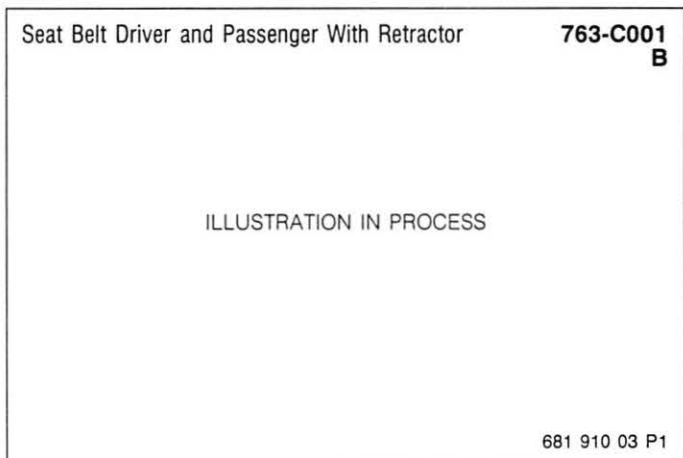
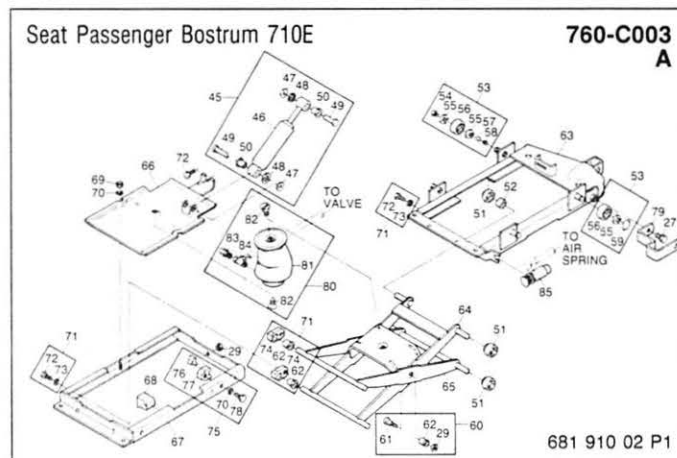
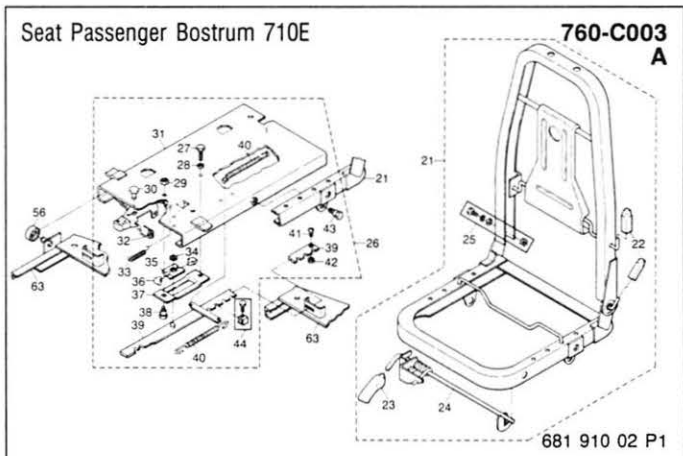
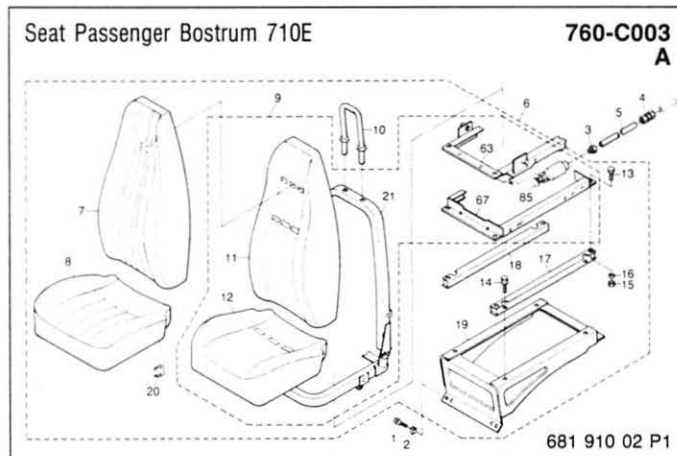
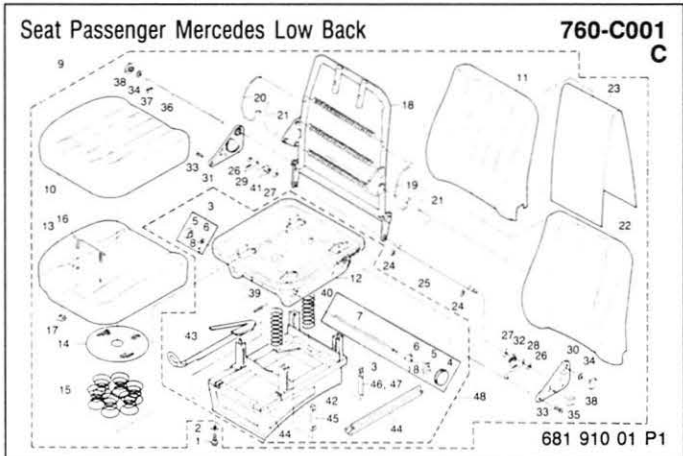
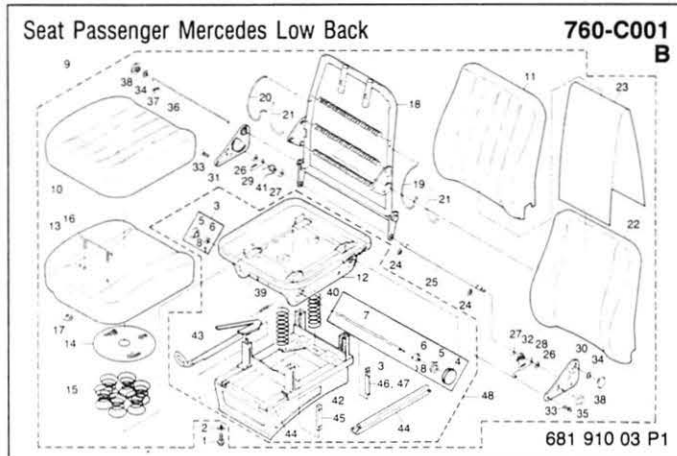
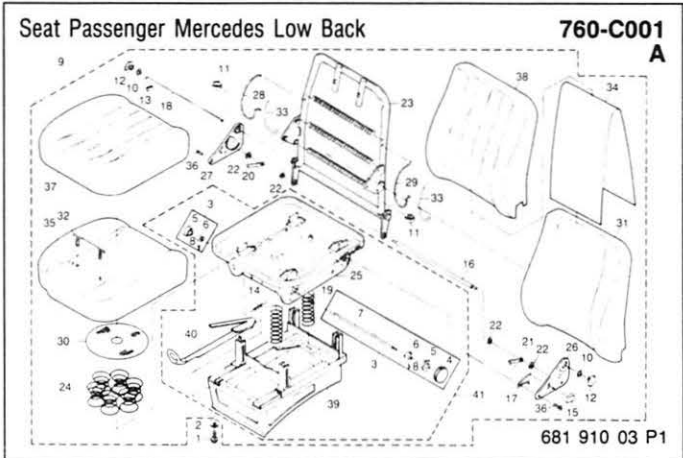
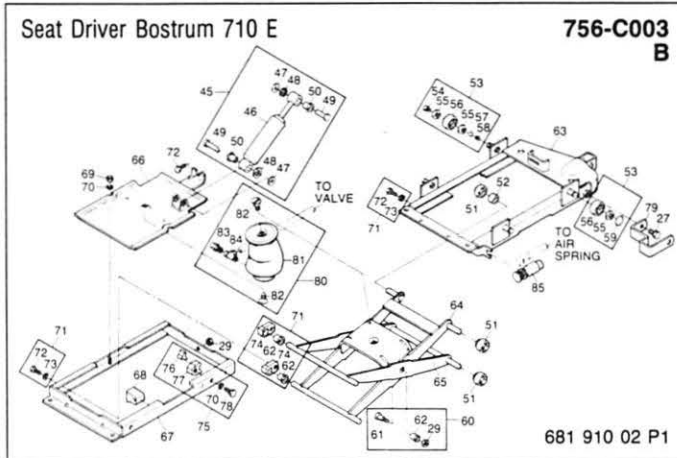
Seat Driver Bostrum 710E

756-C003

B

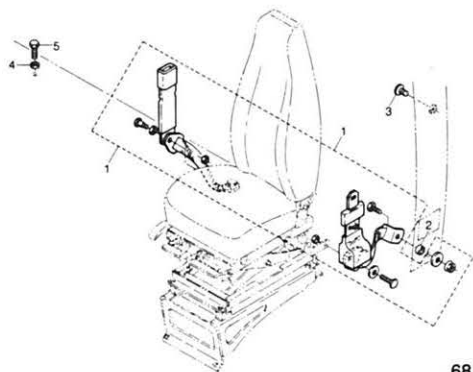


681 910 02 P1



Seat Belts Retractors, Drivers Only

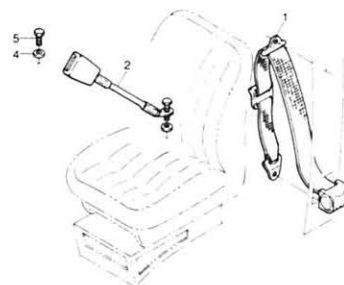
763-C002
A



681 860 04 P1

Seat Belt Driver Seat With Retractor

763-C002
B



681 910 05 P1

The Design Groups used in the Service Parts Catalog Illustration Index and Design Group Index are the same as those indexed in the Service and Parts Technical Manuals. This indexing does not include all Design Groups. Design Groups have been consolidated into major categories. Example: "01" Engine; includes 03-Moving, 05-Timing Gear, etc.

The following chart indicates the Design Groups that have been consolidated:

Major Categories	Design Groups Included in this Category
"01" Engine	03-Moving Parts 05-Timing Gear and Chain Drive 06-Speed Governor and Tachometer 07-Injection Pump
"20" Engine Cooling/Radiator	20-Engine Cooling 50-Radiator
"25" Clutch	29-Pedals
"26" Transmission	27-Automatic Transmission
"35" Rear Axle	40-Wheels and Tires
"42" Brake System	29-Pedals
"60" Cab	51-Firewall 61-Sub Structure 62-Front Wall 63-Side Wall 64-Rear Wall, Rear End 65-Roof 66-Installed Components, F 67-Window System 68-Paneling, Lining 69-Paneling, Lining (continued) 71-Partitions, Inner Doors 79-Attachments Bow Racks 81-Equipment, Internal Appointments 86-Medical, Emergency Equipment
"72" Doors	76-Door and Window Accessories

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Engine-Group 01			Engine-Group 01		
101-C001A	8/87	Engine, Cummins LTA 10-270 hp @ 1900 rpm	101-C015A	1/88	Engine, Cummins NTCC 350F hp @ 1800 rpm
101-C001B	4/87	Engine, Cummins LTA 10-270 hp @ 1900 rpm	101-C016A	8/87	Engine, Cummins LTA10 270PT hp @ 2100 rpm
101-C002A	12/87	Engine, Cummins LTA 10-300 hp @ 2100 rpm	101-C016B	4/87	Engine, Cummins LTA 10-270PT hp @ 2100 rpm
101-C002B	8/87	Engine Cummins LTA 10-300 hp @ 2100 rpm	101-C017A	2/88	Engine, Cummins LTAC 10-270-PT hp @ 2100 rpm
101-C002C	6/87	Engine, Cummins LTA 10-300 hp @ 2100 rpm	101-C018A	6/87	Engine, Cummins LTA10 240F hp @ 1900 rpm
101-C003A	12/87	Engine, Cummins LTA 10-300 hp @ 1900 rpm	101-C019A	12/87	Engine, Cummins NTC 400 hp @ 2100 rpm
101-C003B	5/87	Engine, Cummins LTA 10-300F hp @ 1900 rpm	101-C019B	10/87	Engine, Cummins NTC 400/400 2100
101-C003C	6/87	Engine, Cummins LTA 10-300F hp @ 1900 rpm	101-C020A	2/88	Engine, Cummins NTC 400F/400hp @ 1800 rpm
101-C004A	11/87	Engine, Cummins LTAC-270 hp @ 1900 rpm	101-C021A	12/87	Engine, Cummins NTCC 400 hp @ 2100 rpm
101-C005A	12/87	Engine, Cummins LTAC 10-300 hp @ 2100 rpm	101-C024A	2/87	Engine, CAT 3406 DITA 200 hp @ 2000 rpm
101-C005B	4/87	Engine, Cummins LTAC 10-300 hp @ 2100 rpm	101-C025A	4/87	Engine, CAT 3306 DITA 250E hp @ 1800 rpm
101-C006A	12/87	Engine, Cummins LTAC-300 hp @ 2100 rpm	101-C029A	2/88	Engine, CAT 3406 DITA 310 2100
101-C006B	10/87	Engine, Cummins LTAC 10-300F hp @ 1900 rpm	101-C032A	4/87	Engine, CAT 3406 DITA 350 hp @ 2100 rpm
101-C007A	12/87	Engine, Cummins FLT-300 hp @ 1600 rpm	101-C035A	4/87	Engine, CAT 3406 DITA 400 hp @ 2100 rpm
101-C008A	12/87	Engine, Cummins NTC 300 hp @ 2100 rpm	101-C040A	12/87	Engine, Cummins LTA10 240TC hp @ 2100 rpm
101-C009A	12/87	Engine, Cummins NTC 300 hp @ 1800 rpm	101-C040B	4/87	Engine, Cummins LTA 10-240PT hp @ 2100 rpm
101-C009B	12/87	Engine, Cummins NTC 300F/300 hp @ 1800 rpm	101-C041A	2/88	Engine, Cummins LTAC 10-240PT hp @ 2100 rpm
101-C010A	12/87	Engine, Cummins NTC 350 hp @ 2100 rpm	101-C042A	6/87	Engine, Cummins LTAC 10 240F hp @ 1900 rpm
101-C010B	2/87	Engine, Cummins NTC 350 hp @ 2100 rpm	101-C043A	4/87	Engine, CAT 3306 DITA 245HT/245 @ 2100 rpm
101-C011A	10/87	Engine, Cummins NTC 350 hp @ 1800 rpm			
101-C011B	12/87	Engine, Cummins S/B NTC 350F/350 hp @ 1800 rpm			
101-C013A	10/87	Engine, Cummins NTC 300/F300 hp @ 1800 rpm			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Engine—Group 01			Engine—Group 01		
101-C046A	12/87	Engine, Cummins NTC 315F/315 hp @ 2100 rpm	101-C064A	6/87	Engine, CAT 3406 DITA 350E hp @ 1800 rpm
101-C046B	12/87	Engine, Cummins NTC 315 hp @ 2100 rpm	101-C065A	3/87	Engine, Cummins NTCC 315 hp @ 2100 rpm
101-C047A	2/88	Engine, Cummins NTC 315F/315 hp @ 1800 rpm	101-C066A	12/87	Engine, Cummins NTCC 315F/315 hp @ 1800 rpm
101-C048A	8/87	Engine, CAT 3306 DITA 270 hp @ 1800 rpm	101-C067A	12/87	Engine, Cummins NTCC 350 hp @ 2100 rpm
101-C049A	10/87	Engine, CAT 3306 DITA 300 hp @ 2100 rpm	101-C068A	2/88	Engine, Cummins NTCC 350F/350 hp @ 1800 rpm
101-C050A	4/87	Engine, CAT 3306 DITA 285C hp @ 2000 rpm	101-C069A	9/87	Engine, CAT 3406 DITA 360CE 1700
101-C052A	4/87	Engine, CAT 3406 DITA 310E hp @ 1800 rpm	101-C070A	4/87	Engine, CAT 3306 DITA 300 hp @ 2000 rpm
101-C053A	4/87	Engine, CAT 3406 DITA 330E hp @ 1800 rpm	101-C071A	9/87	Engine, DDA 60-400E A/A 1800
101-C054A	4/87	Engine, CAT 3406 DITA 350E hp @ 1800 rpm	101-C071C	9/87	Engine, DDA 60-400E A/A 1800
101-C055A	4/87	Engine, CAT 3406 DITA 400E hp @ 1800 rpm	101-C072A	11/87	Engine, DDA 60-400 A/A 2100
101-C056A	3/87	Engine, CAT 3406 DITA 425 hp @ 2100 rpm	101-C073A	11/87	Engine, CAT 3406 DITA 310E 1800 PEEC
101-C057A	4/87	Engine, CAT 3406 DITA 310CE hp @ 1800 rpm	101-C074A	6/87	Engine, Cummins LTA 10-285PT hp @ 2200 rpm
101-C059A	6/87	Engine, CAT 3406 DITA 400C hp @ 2100 rpm	101-C077A	11/87	Engine, DDA 60-285E A/A 1800
101-C060A	4/87	Engine, CAT 3306 DITA 300E hp @ 1900 rpm	101-C078A	10/87	Engine, DDA 60-285 A/A 2100
101-C061A	10/87	Engine, CAT 3306 DITA 286 hp @ 2000 rpm	101-C079A	11/87	Engine, DDA 60-320E A/A 1800
101-C062A	4/87	Engine, CAT 3306 DITA 300C hp @ 2000AA rpm	101-C080A	2/88	Engine, Cummins NTC 300F hp @ 1800 rpm
101-C063A	4/87	Engine, CAT 3306 DITA 270CE @ 1800AA rpm	101-C081A	11/87	Engine, Cummins 86NT 315 hp @ 2100 rpm
			101-C082A	10/87	Engine, Cummins 86NT 315F/315 hp @ 1800 rpm
			101-C082C	8/87	Engine, Cummins 86NT 315F/315hp @ 1800 rpm
			101-C083A	11/87	Engine, Cummins 86NT NTC 350 350 2100

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Engine—Group 01			Engine—Group 01		
101-C084A	2/88	Engine, Cummins 86NT 350F/350 hp @ 1800 rpm	101-C118A	10/87	Engine, Cummins 86NT 444 2100
101-C084B	2/88	Engine, Cummins 86NT 350F/350 1800	101-C119A	10/87	Engine, DDA 60-350E A/A 1800
101-C084C	11/87	Engine, CUM 86NT 350F/350 1800	101-C120A	3/88	Engine, CUM 86NT 300F/300 1800
101-C085A	12/87	Engine, Cummins 86NT NTC365/365 hp @ 2100 rpm	101-C121A	5/88	Engine, Cummins 88NTC 315/315 2100
101-C086A	11/87	Engine, Cummins 86NT 365/365 hp @ 1800 rpm	101-C122A	6/88	Engine, Cummins NTC 315F/315 1800
101-C087A	10/87	Engine, Cummins 86NTC 400/400 hp @ 2100 rpm	101-C123A	4/88	Engine, Cummins 88NT350 2100
101-C088A	10/87	Engine, CUM 86NT 400F 1800	101-C123B	5/88	Engine, Cummins 88NT350 2100
101-C089A	5/88	Engine, Cummins LTA 10-250PT @ 2200 rpm	101-C124A	6/88	Engine, Cummins 88NTF350 1800
101-C090A	4/87	Engine, CAT 3406 DI350AA hp @ 2100 rpm	101-C125A	5/88	Engine, Cummins 88NT365 2100
101-C091A	11/87	Engine, CUM 86NT 300 2100	101-C126A	6/88	Engine, Cummins 88NTC 365F/365 1800
101-C092A	8/87	Engine, CAT 3406 DITA400 hp @ 2100 rpm	101-C127A	5/88	Engine, Cummins 88NT400 2100
101-C093A	11/87	Engine, DDA 60-320E A/A 1800	101-C128A	5/88	Engine, Cummins NTC 400F/400 1800
101-C094A	10/87	Engine, DDA 60-320 A/A 2100	101-C129A	5/88	Engine, Cummins 88NT444 2100
101-C095A	9/87	Engine, DDA 60-350 1800	101-C130A	4/88	Engine, Cummins 88LTA10 240F 1900
101-C098A	10/87	Engine, CUM 86NTC 400 2100	101-C131A	5/88	Engine, Cummins 88LTA10 240PT 2100
101-C099A	4/87	Engine, Cummins 86NT NTC365/365 @ 2100 rpm	101-C132A	3/88	Engine, CUM 88LTA10 270F/270 1900
101-C100A	4/87	Engine, Cummins 86NTC 350/350 hp @ 2100 rpm	101-C133A	6/88	Engine, Cummins 88LTA10 270 2100
101-C101A	1/88	Engine, Cummins 86NT 350F/350 hp @ 1800 rpm	101-C134A	3/88	Engine, Cummins 88LTA10 300F 1900
101-C103A	11/87	Engine, Cummins 86NTC 315F/315 hp @ 1800 rpm	101-C135A	3/88	Engine, Cummins 88LTA10 300 2100
101-C105A	11/87	Engine, Cummins 86NTC 300F/300 hp @ 1800 rpm	101-C137A	5/88	Engine, CAT 88 3406DITA 310E 1800
101-C111A	10/87	Engine, DDA 60-320E A/A 1800	101-C139A	4/88	Engine, CAT 88 3406B 350E 1800
101-C116A	10/87	Engine, DDA 60-400C A/A 2100	101-C140A	6/88	Engine, CAT 88 3406B DITA 350E 1800
			101-C142A	6/88	Engine, CAT 88 3406DITA 400CE 1800
			101-C143A	3/88	Engine, CAT 88 3406DITA 400C 2100

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION
Engine—Group 01		
101-C145A	2/88	Engine, CAT 88 3406B 425 2100
101-C146A	5/88	Engine, CAT 88 3406 DITA 310CE 1800
101-C147A	5/88	Engine, CAT 88 3406 DITA 350CE 1800
101-C148A	5/88	Engine, CAT 88 3406B 350CE 2100
101-C150A	2/88	Engine, 88DDA 60 320 2100
101-C151A	3/88	Engine, 88DDA 60/320 1800
101-C154A	3/88	Engine, 88DDA 60/285 1800
101-C155A	5/88	Engine, CAT 88 3406B 350 1800 PEEC
101-C155B	3/88	Engine, CAT 88 3406B 1800
101-C161A	5/88	Engine, 88 DDA 60 285C 2100
101-C162A	5/88	Engine, 88 DDA 60 285C 1800
101-C163A	5/88	Engine, 88 DDA 60 400 2100
101-C164A	5/88	Engine, 88 DDA 60 400 1800
101-C165A	5/88	Engine, 88 DDA 60 350 2100
101-C166A	5/88	Engine, 88 DDA 60 350 1800
101-C167A	4/88	Engine, DDA 60-400C 2100
101-C168A	4/88	Engine, DDA 60-400C 1800
101-C171A	4/88	Engine, CAT 3306 DITA AA 285E 1800
101-C172A	5/88	Engine, CAT 3306 DITA AA 285E 2000
101-C173A	6/88	Engine, CAT 3306 DITA AA 300E 1800
101-C174A	6/88	Engine, CAT 3306 DITA AA 300C 2000
101-C176A	5/88	Engine, Cummins LTA/10 285PT 2200
101-C176B	6/88	Engine, Cummins LTA10 285PT 2200
101-C177A	6/88	Engine, Cummins 88 6CTA
101-C178A	4/88	Engine, Cummins NTC 400F 1900
101-C179A	5/88	Engine, CAT 3306B DITA 285E 1900
101-C180A	6/88	Engine, Cummins LTA10 285HT 2200
101-C181A	5/88	Engine, Cummins 88NT300 2100

MODULE	DATE	DESCRIPTION
Engine—Group 01		
101-C182A	5/88	Engine, Cummins 88NT350F 1900
101-C183A	5/88	Engine, Cummins 88NT315F 1900
105-C001A	5/87	Engine Oil Check and Fill Cummins
105-C001B	6/88	Engine Oil Check and Fill Cummins
105-C002A	1/88	Engine Oil Check and Fill CAT
105-C003A	7/87	Engine Oil Check and Fill DDA
114-C002A1	9/87	Filter Oil Bypass
114-C002A2	6/87	Filter Oil Bypass
114-C003A	4/88	Luberfiner 750-C CAT Engine
114-C008A1	12/87	Filter Oil Bypass
120-C001A	3/88	Filter, Coolant/Cum Engines
120-C002A1	12/87	Filter, Coolant/Fleetguard CAT 3406
120-C002A2	12/87	Filter, Coolant/Fleetguard CAT 3306
120-C002B1	5/88	Filter, Coolant/Fleetguard CAT 3406
120-C002B2	2/88	Filter, Coolant/Fleetguard CAT 3406
120-C002C	2/88	Filter, Coolant/Fleetguard CAT 3406
120-C003A	10/87	Filter, Coolant-DDA 60 Series
128-C001A1	12/87	Engine Brake, Jacobs-Manual Transmission
128-C001A2	4/88	Engine Brake, Jacobs-Manual Transmission
128-C001B	4/88	Engine Brake-Cummins
128-C002A	5/87	Engine Brake, Jacobs-CAT 3406
130-C001A	1/88	Freon Compressor
130-C002A	5/88	Freon Compressor
130-C003A	6/88	Freon Compressor-DDA
138-C001A	7/87	Engine Coolant Preheater Cummins
138-C002A	7/87	Engine Coolant Preheater CAT
138-C003A	10/87	Engine Coolant Preheater-DDA
154-C001A	12/87	Ether Starting Aid
162-C002A	3/88	Engine Stop Control, CAT
162-C002B	5/88	Engine Stop Control, CAT
166-C001A	12/87	Heater, Oil Pan-Cum
166-C002A	5/87	Heater, Oil Pan-CAT

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION
Engine—Group 01		
166-C003A	9/87	Oil Pan Heater—DDA 60 Series
168-C001A	2/88	Oil Pan Guard—Const Truck
170-C001A1	12/87	Heater Plumbing With Rubber Hose, Cummins L10
170-C001A2	12/87	Heater Plumbing With Rubber Hose, NTC Low Flow
170-C001A3	6/88	Heater Plumbing With Rubber Hose, NTC Hi Flow
170-C001A4	2/88	Heater Plumbing With Rubber Hose, NTC Low Flow
170-C001B1	5/88	Heater Plumbing With Rubber Hose, NTC Low Flow
170-C001B2	10/87	Heater Plumbing w/Rubber Hose
170-C001B3	12/87	Heater Plumbing w/Rubber Hose
170-C001C	5/88	Heater Plumbing w/Rubber Hose
170-C002A1	1/88	Heater Plumbing With Silicone Hose, Cummins L10
170-C002A2	12/87	Heater Plumbing With Silicone Hose, NTC Low Flow
170-C002A3	10/87	Heater Plumbing With Silicone Hose, NTC Hi Flow
170-C002A4	12/87	Heater Plumbing With Silicone Hose, NTC Low Flow
170-C002B1	5/88	Heater Plumbing w/Silicone Hose
170-C002B2	5/88	Heater Plumbing w/Silicone Hose
170-C002C	5/88	Heater Plumbing w/Silicone Hose
170-C003A	2/88	Heater Plumbing—DDA 60 Series
170-C004A	10/87	Heater Plumbing—DDA 60 Series
170-C005A1	1/88	Heater Plumbing, CAT 3306
170-C005A2	2/88	Heater Plumbing, CAT 3406
170-C006A1	3/88	Heater Plumbing, CAT 3306
170-C006A2	5/88	Heater Plumbing, CAT 3406

MODULE	DATE	DESCRIPTION
Air Intake—Group 09		
188-C002A1	3/88	Air Intake Inlet to Cleaner
189-C001A1	7/87	Air Intake Piping Cleaner to Engine

MODULE	DATE	DESCRIPTION
Air Intake—Group 09		
189-C001A2	12/87	Air Intake Piping Cleaner to Engine
189-C001A3	1/88	Air Piping Cleaner to Engine
189-C001A4	1/88	Air Piping Cleaner to Engine
189-C001B1	12/87	Air Piping Cleaner to Engine
189-C001B2	4/87	Air Piping Cleaner to Engine
189-C001B3	12/87	Air Piping Cleaner to Engine
189-C001C1	12/87	Air Piping Cleaner to Engine
189-C001C2	12/87	Air Piping Cleaner to Engine
189-C001D1	1/88	Air Piping Cleaner to Engine
189-C001D2	6/88	Air Piping Cleaner to Engine
190-C001A1	6/88	Air Cleaner
192-C001A1	10/87	Air Cleaner MTG—Donaldson
198-C001A	12/87	Air Cleaner Restriction Indicator
198-C002A	12/87	Restriction Indicator, Dash Mounted
198-C003A	12/87	Gauge Air Restriction, Dash Mounted

MODULE	DATE	DESCRIPTION
Air Compressor—Group 13		
108-C001A1	12/87	Governor Air Compressor, CUM
108-C001A2	12/87	Governor Air Compressor, CUM
108-C001B1	12/87	Governor Air Compressor, CAT
108-C001B2	12/87	Governor Air Compressor, CAT
108-C001C1	7/87	Governor Air Compressor
108-C001D1	6/88	Governor Air Compressor
131-C001A1	12/87	Piping Air Compressor, Air Tanks, Left
131-C001A2	12/87	Piping Air Compressor, Air Tanks, Right
131-C001A3	12/87	Piping Air Compressor, Left and Right Tanks
131-C001A4	12/87	Piping Air Compressor, CAT 3306
131-C001B1	12/87	Piping Air Compressor, Cummins L10
131-C001B2	12/87	Piping Air Compressor, Cummins L10
131-C001B3	12/87	Piping Air Compressor, Cummins L10
131-C001C1	6/87	Piping Air Compressor, Cummins L10
131-C001D1	9/87	Piping Air Compressor

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Air Compressor—Group 13			Engine Electrical—Group 15		
131-C001E1	3/88	Piping Air Compressor	125-C001B2	7/87	Wiring, Alternator
131-C001F1	1/88	Piping Air Compressor	125-C001C1	6/87	Wiring, Alternator
Engine Electrical—Group 15			125-C002A	5/88	Wiring, Alternator
124-C001A	1/88	Alternator LN 12 Volt 75 Amp Cummins L10 and NTC	125-C002B	7/87	Wiring, Alternator
124-C002A	1/88	Alternator LN 12 Volt 90 Amp Cummins L10 and NTC	125-C003A	1/88	Wiring, Alternator
124-C003A	1/88	Alternator DR 12 Volt 75 Amp Cummins L10 and NTC	140-C001A1	12/87	Receptacle and Mounting Engine Heater
124-C004A	1/88	Alternator DR 12 Volt 90 Amp	140-C001A2	1/88	Receptacle and Mounting Engine Heater
124-C005A	1/88	Alternator LN 12 Volt 105 Amp Cummins	140-C001A3	10/87	Receptacle and Mounting Engine Heater
124-C006A	7/87	Alternator LN 12 Volt 75 Amp CAT	140-C001A4	12/87	Receptacle and Mounting Engine Heater
124-C007A	8/87	Alternator LN 12 Volt 90 Amp CAT	140-C002A1	8/87	Receptacle and Mounting Engine Heater
124-C008A	7/87	Alternator DR 12 Volt 75 Amp CAT	140-C002A2	7/87	Receptacle and Mounting Engine Heater
124-C009A	4/88	Alternator DR 12 Volt 90 Amp CAT	140-C002A3	10/87	Receptacle and Mounting Engine Heater
124-C010A	12/87	Alternator LN 12 Volt 105 Amp CAT	140-C002A4	8/87	Receptacle and Mounting
124-C011A	10/87	Alternator LN 12 Volt 75 Amp	149-C002A1	5/87	Speed Control, Bendix Cummins Engine
124-C012A	9/87	Alternator LN 24 Volt 90 Amp	149-C002B	4/88	Speed Control, Bendix CAT Engines
124-C013A	10/87	Alternator DR 12 Volt 75 Amp	152-C001A	12/87	Engine Protection/Alarm Warning
124-C016A	1/88	Alternator DR 24 Volt 90 Amp Cummins	152-C002A	1/88	Engine Protection Alarm Shutdown
124-C017A	1/88	Alternator LN 24 Volt 90 Amp Cummins	152-C002A1	6/88	Engine Protection Alarm Shutdown
124-C018A	3/88	Alternator DR 24 Volt 90 Amp CAT	152-C003A	12/87	Engine Protection Alarm Warning
124-C020A	11/87	Alternator DR 12/24 90 Amp	152-C003B	4/88	Engine Protection Alarm Shutdown
124-C022A	1/88	Alternator DR 12 Volt 90 Amp 30 SI	152-C004A1	2/88	Engine Protection Alarm Shutdown
124-C023A	7/87	Alternator DR 12 Volt 90 Amp 30 SI	152-C004A2	2/88	Engine Protection Alarm Shutdown
124-C024A	1/88	Alternator DR 12 Volt 90 Amp 30 SI	152-C004B1	3/87	Engine Protection Alarm Shutdown
124-C025A	1/88	Alternator LN 12 Volt 90 Amp	152-C006A	10/87	Engine Protection Alarm Shutdown
124-C026A	6/88	Alternator LN 12 Volt 115 Amp	152-C006B	7/87	Engine Protection Alarm Shutdown
124-C028A	6/88	Alternator DR 12 Volt 80 Amp	155-C001A	12/87	Starting Motor—Manual Transmissions
125-C001A1	1/88	Wiring, Alternator	155-C002A	12/87	Starting Motor—Cummins
125-C001A2	7/87	Wiring, Alternator			
125-C001B1	7/87	Wiring, Alternator			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Engine Electrical—Group 15			Engine Cooling/Radiator—Group 20		
155-C003A	12/87	Starting Motor—Cummins	272-C001A	12/87	Fan Shroud
155-C004A	12/87	Starting Motor—CAT	272-C001B	9/87	Fan Shroud
155-C005A	12/87	Starting Motor—CAT	273-C001A1	12/87	Fan and Drive Cummins L10 SC/ETN
155-C006A	3/88	Starting Motor—CAT Engines	273-C001A2	5/87	Fan and Drive Cummins NTC SC/ETN
155-C009A	4/87	Starting Motor—DR/DDA	273-C001B1	3/88	Fan & Drive Cum NTC
155-C011A	11/87	Starting Motor—DR	273-C001B2	3/88	Fan and Drive Cummins L10
155-C013A	12/87	Starting Motor—DR/450 Sr	273-C001B3	7/87	Fan and Drive Cummins NTC
155-C014A	4/87	Starting Motor—DR/450 Sr	273-C001C1	10/87	Fan and Drive Cummins NTC
155-C015A	1/88	Starting Motor—DR/450 Sr	273-C001C2	12/87	Fan and Drive Cummins NTC
155-C016A	6/88	Starting Motor—DR	273-C001C3	6/88	Fan and Drive Cummins
156-C001A	12/87	Starter Control With Thermal Protection	273-C002A1	6/88	Fan and Drive Cummins L10 KYS
MODULE DATE DESCRIPTION			273-C002A2	1/88	Fan and Drive Cummins NTC KYS
Air Starter—Group 17			273-C002B1	12/87	Fan and Drive Cummins L10
146-C001A	12/87	Air Tank, Air Starter	273-C002B2	7/87	Fan and Drive Cummins NTC
895-C001A	12/87	Air Piping, Air Starter—Cab	273-C002C1	7/87	Fan and Drive Cummins NTC
MODULE DATE DESCRIPTION			273-C003A1	5/87	Fan and Drive CAT 3406
Engine Cooling/Radiator—Group 20			273-C003A2	4/86	Fan and Drive CAT 3306
260-C001A	4/88	Air Charge Air Cooler	273-C003B1	4/88	Fan and Drive CAT 3306
266-C001A	12/87	Radiator Assembly Low Flow	273-C003B2	2/88	Fan and Drive CAT
266-C002A	12/87	Radiator Assembly Hi Flow	273-C004B	5/87	Fan and Drive CAT
268-C001A	12/87	Radiator Shutter	273-C004C1	6/87	Fan and Drive CAT 3406
269-C001A1	12/87	Radiator Mounting Standard Duty	273-C005A	12/87	Fan and Drive—DDA Engines
269-C001A2	12/87	Radiator Mounting—Construction	273-C006A	12/87	Fan and Drive—DDA
269-C001B1	9/87	Radiator Mounting Const. Trucks	276-C001A1	12/87	Radiator Shutter/Fan Piping Cummins
269-C001B2	5/87	Radiator Mounting Standard Duty	276-C001A2	8/87	Radiator Shutter/Fan Piping CUM
270-C001A1	12/87	Radiator Plumbing Cummins L10	276-C001B1	12/87	Radiator Shutter/Fan Piping CUM
270-C001A2	1/88	Radiator Plumbing Cummins	276-C001C	12/87	Radiator Shutter/Fan Piping CUM
270-C001A3	10/87	Radiator Plumbing Cummins	276-C001D1	3/88	Radiator Shutter/Fan Piping CUM
270-C002A1	5/87	Radiator Plumbing Cummins L10	276-C001D2	6/88	Radiator Shutter/Fan Piping CUM
270-C002A2	1/88	Radiator Plumbing	276-C001D3	2/88	Radiator Shutter/Fan Piping CUM
270-C002A3	10/87	Radiator Plumbing	276-C001D4	3/88	Radiator Shutter/Fan Piping CUM
270-C003A1	7/87	Radiator Plumbing	276-C001E1	5/88	Radiator Shutter/Fan Piping CUM
270-C003A2	10/87	Radiator Plumbing			
270-C004A1	6/87	Radiator Plumbing CAT 3406			
270-C004A2	7/87	Radiator Plumbing			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Engine Cooling/Radiator—Group 20			Transmission—Group 26		
276-C002A	12/87	Radiator Shutter/Fan Piping CAT	342-C003A	6/87	Main Trans Fuller 10 Spd
276-C002C1	3/87	Radiator Shutter/Fan Piping CAT	342-C004A	6/87	Main Trans Fuller 13 Spd
276-C002C2	12/87	Radiator Shutter/Fan Piping CAT	342-C005A	4/88	Main Trans Fuller 15 Spd
276-C002D1	3/88	Radiator Shutter Fan/Piping CAT	342-C005B	6/88	Main Trans Fuller 15 Spd ✓
278-C001A	7/87	Shield Hood Air Recirculation	342-C006A	9/87	Main Trans Spicer 7 Spd
Engine Mounting—Group 22			342-C008A	4/87	Main Trans Spicer 10 Spd
109-C001A	6/88	Engine Support Cummins NTC *	342-C009A	9/87	Main Trans Spicer 20 Spd
109-C002A1	12/87	Engine Support Cummins L10	342-C010A	3/88	Main Trans Fuller 8 Spd
109-C002B1	8/87	Engine Support Cummins L10	345-C001A1	2/88	Main Trans Fuller Shift Cntrls
109-C002B2	10/87	Engine Support Cummins L10	345-C001A2	2/88	Main Trans Fuller Shift Cntrls
109-C002C	5/88	Engine Support Cummins L10	345-C001B	2/88	Main Trans Fuller Shift Cntrls
109-C003A	6/87	Engine Support CAT 3406	345-C002A	10/87	Main Trans Spicer Shift Cntrls
109-C003B	5/88	Engine Support CAT 3406	345-C002B	2/88	Main Trans Spicer Shift Cntrls
109-C004A1	2/88	Engine Support CAT 3406	349-C001A	4/88	Yoke Main Trans 1710 Series
109-C004B	2/88	Engine Support CAT 3306	349-C001B	5/88	Yoke Main Trans 1710 Series
109-C004C	5/88	Engine Support CAT 3306	349-C002A	4/87	Yoke Main Trans 1760 Series
109-C004C2	5/88	Engine Support CAT 3306	349-C003A	12/87	Yoke Main Trans 1810 Series
109-C004D	5/88	Engine Support CAT 3306	349-C004A	5/88	Yoke Main Trans 1710 Series
109-C004D2	5/88	Engine Support CAT 3306	349-C005A	6/88	Yoke Main Trans 1760 Series ✓
109-C006A	2/88	Engine Support DDA 60 Series	370-C001A	5/88	Cooler Auto Trans MT 654
Clutch—Group 25			370-C002A	2/87	Cooler, Manual Transmission
180-C001A	9/87	Clutch SP/14" 2 Plate/3200 lbs. Plate Load	818-C001A	9/86	Cable, Speedo-Mechanical
180-C002A	10/87	Clutch SP/14" 2 Plate Damp	906-C001A	10/87	Air Piping
182-C001A	1/88	Clutch Control Manual Transmission Pull Type	Throttle Control—Group 30		
182-C001A2	9/87	Clutch Control Auto Trans	106-C001A	2/88	Accelerator Control, Manual Transmission
183-C001A	4/88	Clutch Brake All Pull Type 2 Plate	106-C001B1	2/88	Accelerator Control, Manual Transmission
184-C001A	1/88	Clutch Cross Shaft Pull Type 2 Plate	106-C001B2	2/88	Accelerator Control, Manual Transmission
Transmission—Group 26			106-C002A1	12/87	Accelerator Control, Electronic
342-C001A	4/88	Main Trans Fuller 7 Spd	106-C002A2	3/88	Accelerator Control, Electronic
342-C002A	6/87	Main Trans Fuller 9 Spd	148-C001A	3/87	Accelerator Control, Hand
342-C002B	6/88	Main Trans Fuller 9 Spd *	Frame/Fifth Wheel—Group 31		
Frame/Fifth Wheel—Group 31			546-C001A	5/87	Frame Rails 6.5 x 262 mm
546-C001A	5/87	Frame Rails 6.5 x 262 mm	546-C002A	12/87	Frame Rails 7.5 x 262 mm
546-C002A	12/87	Frame Rails 7.5 x 262 mm	546-C003A	12/87	Frame Rails 9.0 x 262 mm
546-C003A	12/87	Frame Rails 9.0 x 262 mm	546-C004A	1/88	Frame Rails 9.5 x 313 mm
546-C004A	1/88	Frame Rails 9.5 x 313 mm			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Frame/Fifth Wheel—Group 31			Frame/Fifth Wheel—Group 31		
546-C005A	12/87	Frame Rails 11.5 x 313 mm	565-C004A	2/88	Crossmember Rear Suspension FAS
547-C001A	3/87	Frame Reinforcement Inner	565-C004B	4/88	Crossmember, Rear, FAS Suspension
549-C001A	12/87	Frame Extension Front 33"	565-C005A1	3/87	Crossmember Rear, Hendrickson Suspension
550-C001A	3/87	Crossmember Front	565-C005A2	6/88	Crossmember Rear, Hendrickson Suspension
556-C001A1	11/87	Front Bumper 16" Set-Forward Front Axle	565-C005B	6/88	Crossmember Rear, Hendrickson Suspension
556-C001A2	12/87	Front Bumper 16" Set-Back Front Axle	565-C005C	3/88	Crossmember Rear, 4 Spring Suspension
556-C001B	1/88	Front Bumper 18"	565-C005D	4/88	Crossmember Rear, Hendrickson Suspension
556-C001C	1/88	Front Bumper 18"	565-C005E	2/88	Crossmember Rear, Hendrickson Suspension
556-C002A1	4/87	Front Bumper, Construction	565-C008A	3/87	Crossmember Rear, 4 Spring Suspension
556-C002A2	5/87	Front Bumper, Construction	565-C009A	8/87	Crossmember Rear, Reyco Suspension
556-C002B1	4/88	Front Bumper, Construction	569-C001A	3/87	Crossmember Midship
556-C003A	2/88	Front Bumper 12.5" Cutoff	569-C001B	9/87	Crossmember Midship
557-C001A	12/87	Step, Bumper	569-C001C	4/88	Crossmember Midship
558-C001A1	12/87	Tow Device Front	572-C001A1	2/88	Crossmember, Rear Closing
558-C001A2	12/87	Tow Device Front	572-C001A2	1/88	Crossmember, Rear Closing
558-C002A	7/87	Tow Device Front	572-C001B1	12/87	Crossmember, Rear Closing
559-C001A	3/87	Crossmember Engine Front	572-C001B2	2/87	Crossmember, Rear Closing
565-C001A1	5/88	Crossmember Rear Suspension	572-C001B3	2/88	Crossmember, Rear Closing
565-C001A2	1/88	Crossmember Rear Suspension	572-C002A	6/88	Crossmember, Rear Closing
565-C002A1	3/88	Crossmember Rear Suspension	572-C002B	6/88	Crossmember, Rear Closing
565-C002A2	3/87	Crossmember Rear Suspension	573-C001A	2/88	Crossmember Rear Overhang
565-C002B	5/88	Crossmember Rear Suspension	574-C001A	12/87	License Plate Mounting Front
565-C003A1	3/87	Crossmember Rear, Hendrickson Suspension	575-C001A	2/88	License Plate Bracket Mounting
565-C003A2	2/87	Crossmember Rear, Hendrickson Suspension	578-C001A	8/87	Holland 3500 Stat Fifth Whl
565-C003B	6/88	Crossmember Rear, Hendrickson Suspension	578-C001B	10/87	Holland 3500 Stat Fifth Whl
565-C003C	4/88	Crossmember Rear, Hendrickson Suspension	578-C001C	8/87	Holland 3500 Stat Fifth Whl
565-C003D	2/87	Crossmember Rear, Hendrickson Suspension	578-C002A	12/87	Fontaine 5000 Stat Fifth Whl
565-C003E1	6/88	Crossmember Rear, Hendrickson Suspension	578-C002B	2/88	Fontaine 5000 Stat Fifth Whl
565-C003E2	3/87	Crossmember Rear, Hendrickson Suspension	578-C002C	2/88	Fontaine 5000 Stat Fifth Whl
565-C003F	4/88	Crossmember Rear, Hendrickson Suspension	578-C003A	12/87	Fontaine 5000 Air Slide Fifth Whl
565-C003G	6/88	Crossmember Rear, Hendrickson Suspension	578-C003A2	2/88	Fontaine 5000 Sliding Fifth Whl
565-C003H	6/88	Crossmember Rear, Hendrickson Suspension	578-C003B	2/88	Fontaine 5000 Air Slide Fifth Whl

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Frame/Fifth Wheel—Group 31			Supension—Group 32		
578-C003C	1/88	Fontaine 5000 Air Slide Fifth Whl	410-C001A	12/87	Shock Absorber Front Suspension
578-C004A	12/87	Holland 2500 Air Slide Fifth Whl	410-C001B	12/87	Shock Absorber Front Suspension
578-C004B	11/87	Holland 2500 Air Slide Fifth Whl	410-C001B2	4/88	Shock Absorber Front Suspension
578-C004C	2/88	Holland 2500 Man Slide Fifth Whl	620-C001A	12/87	Suspension Front Axle With Rubber Pads, 10,000 lbs.
578-C004D	1/88	Holland 2500 Air Slide Fifth Whl	620-C001B	12/87	Suspension Front Axle With Rubber Pads, 10,800 lbs.
578-C005A	7/87	Holland 2500 Air Slide Fifth Whl	620-C001C	12/87	Suspension Front Axle With Rubber Pads, 10,000 lbs.
578-C005B	2/88	Holland 2500 Man Slide Fifth Whl	620-C002A	12/87	Suspension Front Axle With Rubber Pads, 12,000 lbs.
578-C005C	1/88	Holland 2500 Man Slide Fifth Whl	620-C002B	12/87	Suspension Front Axle With Rubber Pads, 12,000 lbs.
581-C001A	8/87	Fifth Wheel Ramps	620-C002C	12/87	Suspension Front Axle With Rubber Pads, 12,000 lbs.
583-C001A1	12/87	Quarter Fenders, Rear	620-C003B	11/85	Suspension Front Axle Without Rubber Pads, 10,000 lbs.
583-C001A2	10/87	Quarter Fenders, Rear	620-C003C	9/85	Suspension Front Axle Without Rubber Pads, 10,000 lbs.
583-C001A3	11/87	Quarter Fenders, Rear	620-C005A	3/88	Suspension Front Axle With Rubber Pads
583-C001B1	10/87	Quarter Fenders, Rear	620-C005B	3/88	Suspension Front Axle With Rubber Pads
583-C001B2	12/87	Quarter Fenders, Rear	620-C005C	3/88	Suspension Front Axle With Rubber Pads, 12,000 lbs.
583-C001B3	11/87	Quarter Fenders, Rear	620-C006A	3/88	Suspension Front Axle With Rubber Pads
583-C001C	10/87	Quarter Fenders	620-C006B	3/88	Suspension Front Axle With Rubber Pads
585-C001A	12/87	Mud Flaps, Rear	★ 620-C006C	4/88	Suspension Front Axle Without Rubber Pads
585-C001B	11/87	Mud Flaps, Rear	★ 620-C007A	3/88	Suspension Front Axle With Rubber Pads
585-C001C	11/87	Mud Flaps, Rear Betts	★ 620-C008A	3/88	Suspension Front Axle 10,800 lbs. Flat Leaf
585-C001D	2/88	Mud Flaps, Rear Betts	620-C009A	9/87	Suspension Front Axle 12000 lbs. Flat Leaf
585-C002A	2/88	Mud Flaps, Rear Peerless	620-C010A1	9/87	Suspension Front Axle Without Rubber Pads
585-C002B	10/86	Mud Flaps, Rear Peerless	620-C011A	3/88	Suspension Front Axle 16,000 lbs. Flat Leaf
585-C003A	6/88	Mud Flaps, Rear Nuline	620-C012A	1/88	Suspension Front Axle Without Rubber Pads 18,000 lbs.
585-C003B	6/88	Mud Flaps, Rear Nuline	620-C013A	2/88	Suspension Front Axle Without Rubber Pads 20,000 lbs.
585-C004A	6/88	Mud Flaps, Rear Nuline			
586-C001A	2/88	Mud Flaps, Front Fender			
587-C002A	4/88	Tow Hooks, Repair			
592-C001A	12/87	Deck Plate Frame			
665-C001A	12/87	Step, Chassis Mounted			
890-C001A	4/87	Air Piping Fifth Wheel—Cab			
890-C001B	4/88	Air Piping Fifth Wheel Cab			
912-C001A	6/88	Air Piping Fifth Wheel—Chassis			

- ★ Recent Change
- New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Supension—Group 32			Supension—Group 32		
620-C014A	2/88	Suspension Front Axle Flat Leaf Mixer	622-C012A	5/87	Suspension Rear Axle—Reyco
620-C015A	4/88	Suspension Front Axle 16,000 lbs.	622-C013A	5/88	Air Suspension Rear Axle
622-C001A	1/88	Suspension Rear Axle 20,000 Cap	623-C001A1	2/88	Suspension Control Rods
622-C001B2	5/88	Suspension Rear Axle 20,000 Cap	623-C001A2	12/87	Suspension Control Rods
622-C002A	1/88	Suspension Rear Axle 23,000 Cap	623-C001B	2/88	Suspension Control Rods
622-C002B1	5/88	Suspension Rear Axle 23,000 lbs.	623-C001C	2/88	Suspension Control Rods
622-C002C	1/88	Suspension Rear Axle, 23,000 lbs.	623-C001D	1/88	Suspension Control Rods
622-C002D	1/88	Suspension Rear Axle, 23,000 lbs.	623-C001E	4/88	Suspension Control Rods
622-C003A	11/87	Suspension Rear Axle, Hendrickson	623-C001F	5/88	Suspension Control Rods
622-C004A	5/87	Suspension Rear Axle Hendrickson	623-C002A	4/88	Suspension Control Rods
622-C005A	8/87	Suspension Rear Axle Hendrickson	623-C002B	4/88	Suspension Control Rods
622-C006A	1/88	Air Suspension Rear Axle	623-C002C	4/87	Suspension Control Rods
622-C006B	1/88	Air Suspension Rear Axle	623-C002C1	3/88	Suspension Control Rods
622-C006C	3/88	Air Suspension Rear Axle	623-C002C2	4/87	Suspension Control Rods
622-C006D	5/88	Air Suspension Rear Axle	623-C002D	12/87	Suspension Control Rods — ROK
622-C007A	3/88	Suspension Rear Axle 4 Spring	623-C002E	5/88	Suspension Control Rods — ROK SSHD
622-C007B1	5/87	Suspension Rear Axle 4 Spring	623-C003A1	12/87	Suspension Control Rods
622-C007B2	1/88	Suspension Rear Axle 4 Spring	623-C003A2	4/88	Suspension Control Rods
622-C007C	2/88	Suspension Rear Axle 4 Spring	623-C003B1	1/88	Suspension Control Rods
622-C007D	1/88	Suspension Rear Axle 4 Spring	623-C003C	12/87	Suspension Control Rods
622-C008A	5/87	Suspension Rear Axle Hendrickson	623-C003D1	5/88	Suspension Control Rods
622-C009A	11/87	Suspension Rear Axle Hendrickson	623-C003E1	12/87	Suspension Control Rods
622-C009B	6/88	Suspension Rear Axle Hendrickson	623-C003E2	11/87	Suspension Control Rods
622-C010A	12/87	Suspension Rear Axle 55/45	623-C003F	1/88	Suspension Control Rods
622-C011A	2/87	Suspension Rear Axle 4 Spring	623-C003G	11/87	Suspension Control Rods
622-C011B1	1/88	Suspension Rear Axle 4 Spring	623-C004A1	2/88	Suspension Control Rods
622-C011B2	12/87	Suspension Rear Axle 4 Spring	623-C004C	4/88	Suspension Control Rods
622-C011C1	1/88	Suspension Rear Axle 4 Spring	623-C004D1	2/88	Suspension Control Rods
622-C011C2	2/88	Suspension Rear Axle 4 Spring	623-C005A	11/87	Suspension Control Rods Eaton
622-C011E	1/88	Suspension Rear Axle 4 Spring	623-C005B	7/87	Suspension Control Rods
622-C011F	1/88	Suspension Rear Axle 4 Spring	623-C005C	1/88	Suspension Control Rods
			623-C005D	10/87	Suspension Control Rods
			624-C001A1	12/87	Suspension Control Rods
			624-C001A2	7/87	Suspension Beams/Axle Spacing
			624-C001B	4/88	Suspension Beams/Axle Spacing
			910-C001A1	2/88	Air Piping—Rear Suspension
			910-C001A2	2/88	Air Piping—Rear Suspension

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Front Axle—Group 33			Rear Axle—Group 35		
400-C001A1	1/88	Front Axle 12,000 lbs. ROK	420-C008A	3/87	Axle Rear Drive ETN DS341 34,000 lbs.
400-C001A2	1/88	Front Axle 12,000 lbs. ETN	420-C008B	3/87	Axle Rear Drive ETN DS341 34,000 lbs.
400-C001A3	12/87	Front Axle 12,000 lbs. ROK	420-C009A	3/87	Axle Rear Drive ROK SQ100 38,000 lbs.
400-C002A1	3/87	Front Axle 14,600 lbs. ROK	420-C009C	3/87	Axle Rear Drive ROK SQ100 40,000 lbs.
400-C002A2	12/87	Front Axle 14,600 lbs. ROK	420-C010A	6/87	Axle Rear Drive ETN DS402 40,000 lbs.
400-C003A	12/87	Front Axle 16,000 lbs. ROK	420-C010B	6/87	Axle Rear Drive ETN DS402 40,000 lbs.
408-C001A	1/88	Hub Caps Front Axle	420-C011A	4/88	Axle Rear Drive ETN DS402P 40,000 lbs.
408-C002A	1/88	Hub Caps Front Axle Visible	420-C011B	5/87	Axle Rear Drive ETN DS402P 40,000 lbs.
408-C003A	4/88	Hub Caps Front Visible	420-C012A	4/88	Axle Rear Drive ROK SSHD 46,000 lbs.
409-C001A	12/87	Oil Seal Front Axle	420-C012B	8/87	Axle Rear Drive ROK SSHD 46,000 lbs.
409-C002A	4/87	Oil Seal Front Stemco	420-C013A	3/87	Axle Rear Drive ROK 40,000 lbs.
418-C001A	9/87	Hubs Front 12,000 lb. Axle	420-C014A	3/87	Axle Rear Drive DS401P 40,000 lbs.
418-C002A	12/87	Hubs Front 14,600 lb. Axle	420-C015A	3/87	Axle Rear Drive DS460P 40,000 lbs.
418-C003A	12/87	Hubs Front 20,000 lb. Axle	420-C016A	7/87	Axle Rear Drive ROK SR170 40,000 lbs.
MODULE DATE DESCRIPTION			420-C019A	3/87	Axle Rear Drive ROK SQ100 40,000 lbs.
Rear Axle—Group 35			420-C020A	4/88	Axle Rear Drive ETN DS402 40,000 lbs.
415-C001A	1/88	Yoke Driveshaft Sngl Drive ROK	420-C020B	5/87	Axle Rear Drive ETN DS402 40,000 lbs.
415-C001B	6/88	Yoke Driveshaft Sngl Drive ETN	420-C021A	6/88	Axle Rear Drive ETN DS402 40,000 lbs.
415-C002A	4/87	Yoke Driveshaft Dual Drive ROK	420-C022A	6/87	Axle Rear Drive ROK SSHD 46,000 lbs.
415-C003A	12/87	Yoke Driveshaft Dual Drive ETN	420-C022B	6/87	Axle Rear Drive ROK SSHD 46,000 lbs.
415-C004A	10/87	Yoke Driveshaft Dual Drive ROK	420-C023A	3/87	Axle Rear Drive ROK SQ100 40,000 lbs.
415-C004B	4/88	Yoke Driveshaft ROK	420-C024A	3/87	Axle Rear Drive ETN DS401P 40,000 lbs.
415-C005A	9/87	Yoke Driveshaft Dual Drive ETN	420-C029A	3/87	Axle Rear Drive ROK SQR100 44,000 lbs.
415-C006A	2/88	Yoke Driveshaft Sngl Drive ROK	420-C036A	1/88	Axle Rear Drive ROK RS23160 23,000 lbs.
415-C006B	5/88	Yoke Driveshaft ROK SR170			
415-C007B	4/88	Yoke Driveshaft ROK			
415-C008A	5/88	Yoke Driveshaft ROK			
415-C013A	5/88	Yoke Driveshaft ROK			
415-C014A	5/88	Yoke Driveshaft ROK			
420-C001A	3/87	Axle Rear Drive ROK R170 23,000 lbs.			
420-C001B	4/87	Axle Rear Drive ROK R170 23,000 lbs.			
420-C002A	3/87	Axle Rear Drive 23,000 lbs. N/TRAC Equalizer			
420-C003A	3/87	Axle Rear Drive ETN 23121 23,000 lbs.			
420-C007A	3/87	Axle Rear Drive ROK SL100 34,000 lbs.			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Rear Axle—Group 35			Rear Axle—Group 35		
420-C036B	4/88	Axle Rear Drive ROK RS23160 23,000 lbs.	420-C051A	2/88	Axle Rear Drive ETN E23105C w/CT
420-C037A	10/87	Axle Rear Drive ROK RS23160 23,000 lbs.	420-C052A	4/88	Axle Rear Drive ETN DS461P 46,000 lbs.
420-C037B	9/87	Axle Rear Drive ROK RS23160 23,000 lbs.	430-C001A1	12/87	Axle Stop, Rear 4 Spring Suspension
420-C038A	9/87	Axle Rear Drive ROK RS23180 23,000 lbs.	430-C001A2	3/88	Axle Stop, Hendrickson Suspension
420-C039A	3/88	Axle Rear Drive ROK RS23180 23,000 lbs.	430-C001B	3/88	Axle Stop, Rear
420-C040A	3/88	Axle Rear Drive ROK SL100 34,000 lbs.	430-C001C	5/88	Axle Stop, Rear
420-C041A	4/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C002A	7/87	Axle Stop, Rear
420-C041B	10/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C002B1	4/87	Axle Stop, Rear
420-C041C	3/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C002B2	12/87	Axle Stop, Rear
420-C041D	6/88	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C002C1	10/87	Axle Stop, Rear
420-C042A	12/87	Axle Rear Drive ROK SQ100P 40,000 lbs.	430-C002D	5/88	Axle Stop, Rear
420-C042C	12/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C003A	7/87	Axle Stop, Rear
420-C043A	12/87	Axle Rear Drive ROK SL100 34,000 lbs.	430-C003A	7/87	Axle Stop, Rear
420-C044A	3/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C003B	9/87	Axle Stop, Rear ROK SR170
420-C044B	4/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C004A	9/87	Axle Stop, Rear ROK SHD Axle
420-C044C	7/87	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C004B	12/87	Axle Stop, Rear ROK SHD Axle
420-C044D	6/88	Axle Rear Drive ROK SQ100 40,000 lbs.	430-C004C	5/87	Axle Stop, Rear
420-C045A	12/87	Axle Rear Drive ROK SQ100P 40,000 lbs.	430-C004C1	1/88	Stop Rear Axle
420-C045D	6/88	Axle Rear Drive ROK SQ100P 40,000 lbs.	430-C004C2	1/88	Stop Rear Axle
420-C046A	3/88	Axle Rear Drive ROK SQ100 44,000 lbs.	430-C004D	6/88	Axle Stop, Rear
420-C047A	5/88	Axle Rear Drive ROK SQR100 40,000 lbs.	430-C005A	6/88	Axle Stop, Rear
420-C049A	1/88	Axle Rear Drive ROK SQ100P 44,000 lbs.	430-C005B	3/88	Axle Stop, Rear
420-C049B	3/88	Axle Rear Drive ROK SQR100P 44,000 lbs.	430-C005C	4/88	Axle Stop Rear
420-C050A	4/88	Axle Rear Drive ETN E23105S 23,000 lbs.	438-C001A	12/87	Hubodometer Rear Axle 5.25 Bolt Center
			438-C002A	12/87	Hubodometer Rear Axle 7.00 Bolt center
			438-C002B	4/88	Hubodometer Rear Axle 7.00
			440-C001A	12/87	Oil Seals Rear Axle Chicago Rawhide
			440-C002A	3/87	Oil Seals Rear Axle Stemco/Guardian
			442-C001A	12/87	Oil Seals, Pusher/Tag
			442-C002A	10/87	Oil Seals, Pusher/Tag
			443-C001A	12/87	Axle, Pusher/Tag
			444-C002A	1/88	Hub Caps, Pusher/Tag
			444-C003A	1/88	Hub Caps, Pusher/Tag
			449-C001A	10/87	Hubs, Pusher/Tag

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION
Rear Axle—Group 35		
450-C001A	4/87	Aluminum Hubs Rear Axle Cam Brakes
450-C002A	12/87	Cast Iron Hubs Rear Axle Cam Brakes
499-C001A	7/87	Rims Front 20"
499-C002A	12/87	Rims Front 22"
499-C004A	12/87	Rims Front 22.5"
499-C005A	1/88	Rims Front
500-C001A	8/87	Wheels Cast Spoke Front 4" Brakes
500-C002A	8/87	Wheels Cast Spoke Front 5" Brakes
500-C003A	6/88	Wheels Cast Spoke Front 6" Brakes
500-C004A	8/87	Wheels Cast Spoke Front 5" Brakes
502-C001A	4/88	Disc Wheels Front 20"
502-C002A	4/87	Disc Wheels Front 22"
502-C003A	12/87	Disc Wheels Front 22.5"
502-C003B	4/88	Disc Wheels Front 22.5"
502-C004A	9/87	Disc Wheels Front 24.5"
503-C001A	5/88	Wheel Cast Spoke Rear 20"
503-C002A	4/88	Wheel Cast Spoke Rear 22"
504-C001A	2/87	Rims Rear Drive 20"
504-C002A	2/87	Rims Rear Drive 22"
504-C003A	2/87	Rims Rear Drive 22.5"
504-C004A	9/87	Rims Rear Drive 24.5"
505-C001A	4/88	Wheels Disc Rear 20"
505-C002A	9/87	Wheels Disc Rear 22"
505-C003A	12/87	Wheels Disc Rear 22.5"
505-C003B	4/88	Wheels Disc Rear 22.5"
505-C004A	3/88	Wheels Disc Rear 24.5"
505-C004B	10/87	Wheels Disc Rear 24.5"
509-C004A	11/87	Wheels, Disc—Pusher/Tag
512-C001A	12/87	Spacer Rear Dual Rim 20"
512-C002A	9/87	Spacer Rear Dual Rim 22"
513-C001A	6/88	Spacer Dual Rim 20"
876-C001A1	6/87	Air Piping, Axle Shift—Cab
876-C001A2	5/87	Air Piping, Axle Shift—Cab
876-C001B2	1/88	Air Piping, Axle Shift—Cab
876-C001C	6/88	Air Piping, Axle Shift—Cab
878-C001A	9/87	Air Piping and Control Diff Lockout

MODULE	DATE	DESCRIPTION
Rear Axle—Group 35		
878-C001B	4/88	Air Piping and Control Diff Lockout
898-C001A	11/87	Air Piping, Axle Shift—Chassis
900-C001A	12/87	Air Piping Interaxle Diff Lockout
MODULE	DATE	DESCRIPTION
Driveline—Group 41		
385-C001A	12/87	Driveshaft, Hardware
385-C002A	12/87	Driveshaft, Hardware
385-C002B	12/87	Driveshaft, Hardware
385-C002C	1/88	Driveshaft, Hardware
385-C003A	12/87	Driveshaft, Hardware
385-C003B	7/87	Driveshaft, Hardware
385-C004A	5/88	Driveshaft, Hardware
386-C001A	1/87	Driveshaft Main 1710 Short Coupled
386-C002A	6/85	Driveshaft Main 1760 Short Coupled
386-C002B	1/87	Driveshaft Main 1760 Short Coupled
386-C003A	11/85	Driveshaft Main Tubular
388-C001A	4/87	Driveshaft Interaxle, ROK
388-C001B	4/87	Driveshaft Interaxle, ROK
388-C001C	5/88	Driveshaft Interaxle, ROK
388-C001D	4/87	Driveshaft Interaxle, ROK
388-C002A	8/87	Driveshaft Interaxle, ETN
388-C002B	12/87	Driveshaft Interaxle, ETN
388-C003A	3/88	Driveshaft Interaxle, ROK
388-C003B	10/87	Driveshaft Interaxle, ROK
388-C004A	8/87	Driveshaft Interaxle, ETN
388-C005A	4/87	Driveshaft Interaxle, ETN
388-C006A	6/88	Driveshaft Interaxle, ROK ✓
388-C006B	5/88	Driveshaft Interaxle, ROK
388-C007A	6/88	Driveshaft Interaxle, ETN ✓
391-C001A	12/87	Driveshaft and Midship Bearing Forward
391-C001B	12/87	Driveshaft and Midship Bearing Forward
392-C001A	12/87	Driveshaft and Midship Bearing AFT

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Brake System—Group 42			Brake System—Group 42		
402-C001A1	2/88	Brakes Front 4" S-Cam	423-C002C2	2/88	Brakes Rear Axle Cam 6x4 ETN
402-C001A2	2/88	Brakes Front 4" S-Cam	423-C002D1	3/87	Brakes Rear Axle Cam 6x4 ETN
402-C001B2	2/88	Brakes Front 4" S-Cam	423-C002D2	3/88	Brakes Rear Axle Cam 6x4 ROK
402-C002A1	4/88	Brakes Front 5" S-Cam	423-C002E1	3/88	Brakes Rear Axle Cam 6x4 ROK
402-C002A2	12/87	Brakes Front 5" S-Cam	423-C002F1	2/88	Brakes Rear Axle Cam 6x4 ROK
402-C002B2	4/88	Brakes Front 5" S-Cam	423-C002F2	7/87	Brakes Rear Axle Cam 6x4 ROK
402-C002C2	2/88	Brakes Front 5" S-Cam	423-C002F3	2/88	Brakes Rear Axle Cam 6x4 ROK
402-C003A1	2/88	Brakes Front 6" S-Cam	423-C002G1	3/88	Brakes Rear Axle Cam 6 x 4 ETN
402-C003B1	3/88	Brakes Front 6" S-Cam	423-C002G2	6/87	Brakes Rear Axle Cam 6x4 ROK
402-C003B2	2/88	Brakes Front 6" S-Cam	423-C002H1	2/88	Brakes Rear Axle Cam 6x4 ROK
402-C004A1	2/88	Brakes Front 4" S-Cam	423-C002H2	7/87	Brakes Rear Axle Cam 6x4 ETN
404-C001A	12/87	Brake Chambers Front	425-C001A	2/88	Dust Shield Rear Brakes
404-C001B	12/87	Brake Chambers Front	426-C001A	3/87	Brake Service/Parking 6x4
405-C001A	12/87	Slack Adjusters Manual Front 5.5	426-C001B	2/88	Brake Service/Parking 6x4
405-C001B	12/87	Slack Adjusters Manual Front	426-C002A	12/87	Brake Service/Parking 6x4
405-C002A	12/87	Slack Adjusters ROK Automatic	426-C002B	12/87	Brake Service/Parking 6x4
405-C002B	3/88	Slack Adjuster Automatic	426-C003A	3/87	Brake Service/Parking 4x2
405-C002C	6/88	Slack Adjuster Automatic	427-C001A	2/88	Dust Shield Front
413-C001A1	12/87	Valve, Front Brakes	428-C001A	1/88	Slack Adjusters Manual Rear
413-C001A2	1/88	Valve, Front Brakes	428-C001B	1/88	Slack Adjusters Manual Rear
413-C001B	1/88	Valve, Front Brakes	428-C001C	6/87	Slack Adjusters Manual Rear
423-C001A1	2/88	Brakes Rear Axle Cam 4x2 ROK	428-C001D	1/88	Slack Adjusters Manual Rear
423-C001A2	12/87	Brakes Rear Axle Cam 4x2 ETN	428-C002A	9/87	Slack Adjusters ROK Auto
423-C001B1	7/87	Brakes Rear Axle Cam 4x2 ROK	428-C002B	9/87	Slack Adjusters ROK Auto
423-C001B2	2/88	Brakes Rear Axle Cam 4x2 ETN	428-C002C	9/87	Slack Adjusters ROK Auto
423-C001C1	2/88	Brakes Rear Axle Cam 4x2 ETN	428-C002D	3/88	Slack Adjuster Automatic
423-C001C2	4/88	Brakes Rear Axle Cam 4x2 ROK	428-C002E	5/88	Slack Adjuster Automatic
423-C002A1	4/87	Brakes Rear Axle Cam 6x4 ROK	432-C001A	12/87	Valve Rear Service Brk 6x4
423-C002A2	12/87	Brakes Rear Axle Cam 6x4 ETN	432-C002A	1/88	Valve Rear Service Brk 4x2
423-C002B1	3/87	Brakes Rear Axle Cam 6x4 ETN	432-C002B	1/88	Valve Rear Service Brk 4x2
423-C002B2	12/87	Brakes Rear Axle Cam 6x4 ROK	432-C003A	1/88	Valve Rear Service Brk 6x4
423-C002C1	4/87	Brakes Rear Axle Cam 6x4 ROK	432-C003B	3/88	Valve Rear Service Brk 6x4
			432-C004A	5/88	Valve Rear Service Brk 6x4

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Brake System—Group 42			Brake System—Group 42		
458-C001A	1/88	Slack Adjusters, Pusher/Tag	901-C001A	12/87	Air Piping Front Brakes—Chassis
460-C001A	3/85	Air Tanks, Brake	901-C001B	7/87	Air Piping Front Brakes—Chassis
460-C001B	12/87	Air Tanks, Brake	901-C001C	8/87	Air Piping Front Brakes—Chassis
460-C001C	12/87	Air Tanks, Brake	901-C001D	1/88	Air Piping Front Brakes—Chassis
460-C001D1	1/88	Air Tanks, Brake	902-C001A1	12/87	Air Piping Rear Service Brakes 2 Chamber
476-C001A1	12/87	Air Hose Hanger/Support	902-C001A2	12/87	Air Piping Rear Service Brakes 4 Chamber
476-C001A2	7/87	Air Hose Hanger/Support	902-C001A3	10/87	Air Piping Rear Service Brakes 2 Chamber
477-C001A	3/87	Air Tank Drain—Pull Cable	902-C001A4	12/87	Air Piping Rear Service Brakes 4 Chamber
477-C002A	9/87	Air Tank Drain—BW	902-C001B1	12/87	Air Piping Service Brakes
478-C001A	12/87	Alcohol Evaporator	902-C001B2	12/87	Air Piping Service Brakes
480-C001A1	1/88	Air Filter/Dryer	902-C001C1	12/87	Air Piping Service Brakes
480-C001A2	2/88	Air Filter/Dryer	902-C001C2	12/87	Air Piping Service Brakes
480-C001A3	12/86	Air Filter/Dryer	902-C001D1	12/87	Air Piping Service Brakes
480-C001A4	7/87	Air Filter/Dryer	902-C001D2	5/87	Air Piping Rear Service Brakes 4 Chamber
480-C001B1	4/86	Air Filter/Dryer	902-C001E1	11/87	Air Piping, Service Brakes
480-C001B2	3/88	Air Filter/Dryer	902-C001E2	11/87	Air Piping, Service Brakes
480-C001B3	3/88	Air Filter/Dryer	902-C001F	10/87	Air Piping, Service Brakes
480-C001C1	3/88	Air Filter/Dryer	902-C002A	12/87	Air Piping Rear Service Brakes S/D
480-C001C2	7/87	Air Filter/Dryer	902-C005A	12/87	Air Piping Rear Service Brakes
481-C001A	12/87	Air Hose Trailer	902-C005B	11/87	Air Piping Rear Service Brakes
482-C001A	12/87	Tractor Protection Valve	902-C006A	3/88	Air Piping Rear Service Brakes
482-C001C	12/87	Tractor Protection Valve	902-C006B1	2/88	Air Piping Rear Service Brakes
482-C001E	7/87	Tractor Protection Valve	902-C006B2	2/88	Air Piping Rear Service Brakes
484-C001A	2/88	Trailer Cable Storage Gladhand	902-C007A	2/88	Air Piping Rear Service Brakes
486-C001A	12/87	Warning Low Air Pressure	904-C001A1	3/88	Air Piping Parking Brakes
871-C001A	12/87	Air Piping—Chassis	904-C001A2	3/87	Air Piping Parking Brakes
871-C001B	10/87	Air Piping—Chassis	904-C001B	9/87	Air Piping Parking Brake—Chassis
871-C001C	6/88	Air Piping—Chassis	904-C002A	4/88	Air Piping Parking Brake—Chassis
871-C001D	10/87	Air Piping—Chassis	904-C003A	2/88	Air Piping Parking Brake—Chassis
880-C001A	1/88	Air Piping Service Brakes—Cab	904-C003B1	1/88	Air Piping Parking Brakes—Chassis
880-C001B	12/87	Air Piping Service Brakes—Cab			
880-C001C	10/87	Air Piping Service Brakes—Cab			
882-C001A1	12/87	Valve and Piping Parking—Cab			
882-C001A2	12/87	Valve and Piping Parking—Cab			
882-C001B1	7/87	Valve and Piping Parking—Cab			
882-C001B2	7/87	Valve and Piping Parking—Cab			
882-C001C1	8/87	Valve and Piping Parking—Cab			
882-C001D1	6/88	Valve and Piping, Parking—CAB			
882-C002A	6/88	Valve and Piping, Parking—CAB			
883-C001A	2/88	Valve and Piping Hand Brake Control			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Brake System—Group 42			Steering—Group 46		
904-C003B2	5/87	Air Piping Parking Brakes—Chassis	535-C001C2	5/88	Plumbing Power Steering
904-C003C	6/87	Air Piping Parking Brakes—Chassis	535-C001D1	1/88	Plumbing Power Steering
904-C003D	2/88	Air Piping Parking Brakes—Chassis	535-C002A1	2/87	Plumbing Power Steering
904-C003E	9/87	Air Piping Parking Brakes—Chassis	535-C002A2	12/87	Plumbing Power Steering
904-C003F	10/87	Air Piping, Parking Brakes	535-C002A3	12/87	Plumbing Power Steering
904-C004A	10/87	Air Piping Parking Brakes—Chassis	535-C002A4	3/87	Plumbing Power Steering
904-C005A	3/88	Air Piping, Parking Brakes	535-C002B1	12/87	Plumbing Power Steering
904-C005B	3/88	Air Piping, Parking Brakes	535-C002B2	12/87	Plumbing Power Steering
904-C005C	2/88	Air Piping, Parking Brakes	535-C002B3	4/88	Plumbing Power Steering
914-C001A	4/88	Air Piping, EOF	535-C002B4	9/87	Plumbing Power Steering —Cat 3306
			535-C002B5	1/88	Plumbing Power Steering CAT 3306
			535-C002C1	1/88	Plumbing Power Steering
			535-C002C2	4/88	Plumbing Power Steering
			535-C003A1	1/88	Plumbing Power Steering —DDA60
			535-C003A2	1/88	Plumbing Power Steering, DDE
			536-C001A	12/87	Steering Gear Frame Mounted Power Steering
			536-C002A	12/87	Steering Gear Manual Steering
			537-C001A	12/87	Steering Universal Shaft Power
			537-C002A	12/87	Steering Universal Shaft Manual
			539-C001A	12/87	Power Steering Pump
			539-C001B	5/88	Power Steering Pump
			539-C002A	9/87	Power Steering Pump
			539-C002B	1/88	Power Steering Pump
			539-C002B1	6/88	Power Steering Pump
			539-C002B2	6/88	Power Steering Pump
			539-C003A	1/88	Power Steering Pump
			540-C001A	12/87	Steering Wheel 550 M/M
			540-C002A	12/87	Steering Wheel Power Steering 500 M/M
MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Steering—Group 46			Fuel System—Group 47		
531-C001A1	12/87	Steering Linkage Ross 503 Manual	110-C002A	3/88	Fuel Filter—Cat Engine
531-C001A2	12/87	Steering Linkage Ross 503 Manual	122-C001A	10/87	Fuel/Water Separator
531-C002A1	2/88	Steering Linkage Frame Mounted	122-C002A	5/88	Fuel/Water Separator, Racor
531-C002A2	12/87	Steering Linkage Set—Back Axle	122-C003A	5/88	Fuel/Water Separator
531-C002B1	10/87	Steering Linkage Set—Back Axle	122-C003B	4/88	Fuel/Water Separator
531-C002B2	11/87	Steering Linkage Set—Back Axle	204-C001A	12/87	Fuel Tank 24", Left
531-C002B3	3/87	Steering Linkage Frame Mounted			
531-C002C	1/86	Steering Linkage Frame Mounted			
531-C002C1	10/87	Steering Linkage Frame Mounted			
531-C002C2	10/87	Steering Linkage Frame Mounted			
532-C001A	4/88	Steering Column Fixed			
534-C001A	12/87	Tank Power Steering—2 Quart			
534-C002A	12/87	Tank Power Steering—9 Quart			
535-C001A	1/88	Plumbing Power Steering			
535-C001B1	12/87	Plumbing Power Steering			
535-C001B2	12/87	Plumbing Power Steering			
535-C001B3	5/87	Plumbing Power Steering			
535-C001C1	12/87	Plumbing Power Steering			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Fuel System—Group 47			Fuel System—Group 47		
204-C001B	1/88	Fuel Tank 24", Left	214-C005A	12/87	Fuel Tank Mounting, Right
204-C003A	4/88	Fuel Tank 23", Left	214-C006A	4/88	Fuel Tank Mounting, Right
204-C003B	2/88	Fuel Tank 24", Left	214-C007A	7/87	Fuel Tank Mounting, Right
204-C003C	1/88	Fuel Tank 23", Left	214-C008A	12/87	Fuel Tank Mounting, Right
206-C001A	12/87	Fuel Tank 24", Right	214-C009A	8/87	Fuel Tank Mounting, Right
206-C001B	1/88	Fuel Tank 24", Right	214-C010A	9/87	Fuel Tank Mounting, Right
206-C003A	4/88	Fuel Tank 23", Right	214-C012A	7/87	Fuel Tank Mounting, Right
206-C003B	2/88	Fuel Tank 23", Right	214-C013A	1/88	Fuel Tank Mounting, Right
206-C003C	1/88	Fuel Tank 23", Right	214-C014A	2/88	Fuel Tank Mounting, Right
212-C001A	12/87	Fuel Tank Mounting, Left	214-C015A	11/87	Fuel Tank Mounting, Right
212-C004A	1/88	Fuel Tank Mounting, Left	214-C016A	3/88	Fuel Tank Mounting, Right
212-C004B	2/88	Fuel Tank Mounting, Left	214-C017A	1/88	Fuel Tank Mounting, Right
212-C005A	12/87	Fuel Tank Mounting, Left	214-C018A	4/88	Fuel Tank 23" Right
212-C005B	2/88	Fuel Tank Mounting, Left	214-C019A	2/88	Fuel Tank Mounting, Right
212-C006A	4/88	Fuel Tank Mounting, Left	214-C020A	4/88	Fuel Tank 23" Right
212-C007A	4/87	Fuel Tank Mounting, Left	214-C021A	1/88	Fuel Tank Mounting, Right
212-C007B	4/87	Fuel Tank Mounting, Left	214-C022A	4/88	Fuel Tank Mounting, Right
212-C008A	12/87	Fuel Tank Mounting, Left	214-C023A	5/88	Fuel Tank Mounting, Right 23"
212-C009A	7/87	Fuel Tank Mounting, Left	216-C001A1	2/88	Fuel Lines, Cummins Engines
212-C010A	10/87	Fuel Tank Mounting, Left	216-C001A2	2/88	Fuel Lines, Cummins
212-C010B	2/88	Fuel Tank Mounting, Left	216-C001B	12/87	Fuel Line, Cummins
212-C011A	7/87	Fuel Tank Mounting, Left	216-C003A	1/88	Fuel Lines, Cummins—Cummins Spin On/Webb
212-C012A	1/88	Fuel Tank Mounting, Left	216-C003B	12/87	Fuel Lines, Cummins
212-C015A	4/88	Fuel Tank Mounting, Left	216-C005A	4/87	Fuel Lines, Detroit
212-C016A	12/87	Fuel Tank Mounting, Left	216-C005A1	10/87	Fuel Lines, DDA Engines
212-C017A	4/88	Fuel Tank Mounting, Left	216-C005A2	9/87	Fuel Lines, DDA Engines
212-C018A	4/88	Fuel Tank Mounting, Left	216-C006A1	12/87	Fuel Lines, DDA Engines
212-C018B	4/88	Fuel Tank Mounting, Left	216-C006A2	11/87	Fuel Lines, DDA Engines
212-C019A	4/88	Fuel Tank Mounting, Left	216-C009A1	4/87	Fuel Lines, CAT
212-C020A	12/87	Fuel Tank Mounting, Left	216-C009A2	10/87	Fuel Lines, CAT
212-C021A	4/88	Fuel Tank Mounting, Left	216-C009B	10/87	Fuel Lines, CAT
212-C022A	4/88	Fuel Tank 23" Left	216-C009C	1/88	Fuel Lines, CAT
212-C023A	1/88	Fuel Tank Mounting, Left	216-C010A2	6/88	Fuel Lines, CAT
212-C024A	4/88	Fuel Tank Mounting, Left	216-C010C	6/88	Fuel Lines, CAT
212-C024B	2/88	Fuel Tank Mounting, Left	216-C011A1	12/87	Fuel Lines, CAT
212-C025A	2/88	Fuel Tank Mounting, Left 23" Tanks	216-C011A2	2/88	Fuel Lines, CAT
214-C001A	12/87	Fuel Tank Mounting, Right	216-C011B	1/88	Fuel Lines, CAT
214-C001B	12/87	Fuel Tank Mounting, Right	216-C011C	4/87	Fuel Lines, CAT
214-C003A	12/87	Fuel Tank Mounting, Right	216-C012A	5/88	Fuel Lines, CAT
214-C004A	5/88	Fuel Tank Mounting, Right	216-C012A2	2/88	Fuel Lines, CAT

★ Recent Change

✓ New Issue

— Cancelled/Discard

• Not Released

9/1/88

Page 19

(Continued)

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Fuel System—Group 47			Exhaust—Group 49		
216-C012B	2/88	Fuel Lines, CAT	236-C001B	12/87	Exhaust Piping Engine to Muffler
216-C012C	5/88	Fuel Lines, CAT	236-C001C	2/88	Exhaust Piping Engine to Muffler
216-C014A	10/87	Fuel Lines, CAT	236-C001D	3/87	Exhaust Piping Engine to Muffler
216-C014B	2/88	Fuel Lines, CAT	236-C001D1	1/88	Exhaust Piping Engine to Muffler
216-C015A1	6/87	Fuel Lines, CAT	236-C001D2	3/88	Exhaust Piping Engine to Muffler
216-C015A2	10/87	Fuel Lines, CAT	236-C001E1	2/87	Exhaust Piping Engine to Muffler
216-C015B	11/87	Fuel Lines, CAT	236-C001E2	2/88	Exhaust Piping Engine to Muffler
216-C015C	1/88	Fuel Lines, CAT	236-C001E3	1/88	Exhaust Piping Engine to Muffler
216-C016A1	4/88	Fuel Lines, CAT	236-C001F	2/87	Exhaust Piping Engine to Muffler
216-C016A2	12/87	Fuel Lines, CAT 3306	236-C002A	4/87	Exhaust Piping Horizontal
216-C016C	2/88	Fuel Lines - CAT	236-C002B1	1/88	Exhaust Piping Horizontal
216-C017A	12/87	Fuel Lines, Cummins	236-C002B2	12/87	Exhaust Piping Engine to Muffler
216-C017B	1/88	Fuel Lines, Cummins	✓ 236-C002B3	2/88	Exhaust Piping Engine to Muffler
216-C018A	1/88	Fuel Lines, Cummins	236-C002C	10/87	Exhaust Piping Engine to Muffler
216-C018B	2/88	Fuel Lines, Cummins	236-C002C2	4/88	Exhaust Piping Engine to Muffler
216-C019A	12/87	Fuel Lines, Cummins	236-C002D	12/87	Exhaust Piping Engine to Muffler
216-C019B	1/88	Fuel Lines, Cummins	✓ 237-C001A	6/87	Upper Exhaust Pipe 5" Single
216-C020A	5/88	Fuel Lines, Cummins	237-C002A1	12/87	Exhaust Piping Muffler to Outlet
216-C021A1	6/88	Fuel Lines, Cummins	237-C002A2	3/87	Exhaust Piping Muffler to Outlet
216-C021A2	6/88	Fuel Lines, Cummins	237-C002B1	3/88	Exhaust Piping Muffler to Outlet
216-C023A	7/87	Fuel Lines, Cummins	237-C002B2	7/87	Exhaust Piping Muffler to Outlet
216-C024A	11/87	Fuel Lines, Cummins	237-C002C	3/88	Exhaust Piping Muffler to Outlet
216-C027A	12/87	Fuel Lines, CAT Engines	237-C002D	10/87	Exhaust Piping Muffler to Outlet
216-C028A	12/87	Fuel Lines, CAT	237-C002E	1/88	Exhaust Piping, Muffler To Outlet
216-C029A2	3/88	Fuel Lines, DDA Engines	237-C002F	4/88	Exhaust Piping, Muffler to Outlet
216-C029A3	6/88	Fuel Lines, DDA			
220-C001A1	12/87	Fuel Heater/Webb, CUM L10			
220-C001A2	8/87	Fuel Heater/Webb, CUM NTC			
220-C001A3	7/87	Fuel Heater/Webb, CAT 3306			
220-C001A4	5/88	Fuel Heater/Webb, CAT 3406			
220-C002A	6/87	Fuel Heater/Thompson			
MODULE	DATE	DESCRIPTION			
Exhaust—Group 49					
234-C001A	2/88	Muffler 5" Vertical			
234-C002A	1/88	Muffler 5" Horizontal			
235-C001A	12/87	Muffler Mounting Vertical, Cummins			
235-C002A	1/88	Muffler Mounting			
236-C001A	12/87	Exhaust Piping Engine to Muffler			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Exhaust—Group 49			Electrical—Group 54		
242-C001A	6/87	Exhaust Shield Stainless	294-C002A2	10/87	Lamps/Stop/Tail/IBackup/Lic Plate
242-C002A	6/87	Exhaust Shield Stainless	296-C001A	9/87	Harness Trailer Wiring
244-C001A	12/87	Rain Cap Exhaust	296-C002A1	4/87	Wiring and Loc Trailer Cable Chassis Mount
MODULE	DATE	DESCRIPTION	296-C002A2	12/87	Wiring & Loc Trailer Cable
Electrical—Group 54			296-C003A1	12/87	Wiring and Loc Trailer Cable
280-C001A	1/88	Elec System Volt/Schematic	296-C003A2	2/88	Wiring and Loc Trailer Cable
286-C001A1	12/87	Wiring, Engine Electrical Start Cummins L10	296-C003B	9/87	Wiring and Loc Trailer Cable
286-C001A2	3/87	Wiring, Engine Electrical Start Cummins NTC	297-C001A	11/87	Receptacle Trailer Cable
286-C001A3	1/88	Wiring, Engine Air Start	297-C002A	11/87	Receptacle Trailer Cable EOF
286-C001B2	5/88	Wiring, Engine Electrical Start	297-C002B	7/87	Receptacle Trailer Cable EOF
286-C001B3	5/88	Wiring, Engine, Electrical Start	297-C003A	7/87	Receptacle Trailer Cable
286-C002A1	3/88	Wiring, Engine Electrical Start CAT 3406	298-C001A	12/87	Turn Signal Flasher—Dietz
286-C002A2	3/88	Wiring, Engine Electrical Start Manual Transmission	298-C003A	12/87	Turn Signal Flasher—Heavy Duty
286-C002B1	6/88	Wiring, Engine Electrical Start Manual Transmission	299-C001A	3/88	Turn Signal Switch
286-C002B2	5/88	Wiring, Engine, Electrical Start	300-C001A	4/88	Lamp Turn Signal Switch
288-C001A	12/87	Chassis Wiring	302-C001A1	5/88	Marker Lights
288-C001B	4/88	Chassis Wiring	302-C001A2	8/87	Marker Lights
290-C001A	12/87	Battery Box	304-C001A	1/88	Switch, Marker Lamp
290-C001B	12/87	Battery Box	310-C001A1	2/88	Trailer Cable Fixed
290-C001C	6/88	Battery Box	310-C001A2	6/88	Trailer Cable Fixed ✓
290-C001D1	6/88	Battery Box	310-C002A1	3/88	Trailer Cable Electric Detachable
291-C001A	12/87	Cable Battery—2 Batteries Under Cab	310-C002A2	1/88	Cable Trailer Electric Detachable
291-C002A1	5/87	Cable, Batteries	310-C002B	1/88	Trailer Cable Electric Detachable
291-C002A2	8/87	Cable, Battery	312-C001A	4/87	Headlamps
291-C002B1	8/87	Cable, Battery Cummins with Shutoff	312-C001B1	12/87	Headlamps
291-C002B2	6/88	Cable, Battery CAT Engine	312-C001B2	12/87	Headlamps
291-C005A	12/87	Cable, Battery	312-C001C1	4/88	Headlamps
291-C005A2	8/87	Cable, Battery	312-C001C2	4/88	Headamps
291-C005B	8/87	Cable, Battery	312-C001D1	12/87	Headlamps
291-C007A	10/87	Cable, Battery	314-C001A	6/88	Lamp Roadlight Driving
292-C001A	6/87	Batteries	318-C001A	9/87	Lamp Utility/Advertising
293-C001A	12/87	Battery Shutoff Switch and Loc	318-C001B	9/87	Lamp Utility/Advertising
294-C001A1	12/87	Lamps/Stop/Tail/Backup	318-C001C1	9/87	Lamp Utility/Advertising
294-C001A2	1/88	Lamps/Stop/Tail/Backup	318-C001D	4/88	Lamp, Utility/Advertising
294-C002A1	7/87	Lamps/Stop/Tail/Backup	318-C001E	4/88	Lamp, Utility/Advertising
			320-C001A	12/87	Cab Wiring
			320-C001B	1/88	Cab Wiring

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Electrical—Group 54			Cab—Group 60		
320-C001C	1/88	Cab Wiring	650-C001D	7/87	Cab Mounting
320-C002A	12/87	Cab Wiring	650-C001E	9/87	Cab Mounting
320-C002B	12/87	Cab Wiring	657-C001A	1/88	Key and Lockset Door/Ignition
324-C001A	12/87	Lamp Interior	663-C001A	1/88	Windshield and Door/Vent Glass
329-C001A	12/87	Switch, Optional	663-C001B	1/88	Windshield and Door/Vent Glass
360-C001A	5/88	PTO, Engine Mounting, Cummins	667-C001A	4/88	Front Fenders, Setback Axle
360-C002A	2/88	PTO, Engine Mounting, CAT	667-C001B	10/87	Front Fenders, Setback Axle
738-C001A	12/87	Clock-Digital	667-C001C	4/87	Front Fenders, Setback Axle
816-C001F	11/87	Adapter, Speedo Ratio	668-C001A1	12/87	Cab Skin
816-C001G	4/87	Adapter, Speedo Ratio	668-C001A2	12/87	Cab Skin
816-C001H	5/87	Adapter, Speedo Ratio	668-C001A3	12/87	Cab Skin
816-C002A	4/87	Adapter, Speedo Ratio	668-C001B1	6/88	Cab Skin
816-C002B	12/87	Adapter, Speedo Ratio	668-C001B2	12/87	Cab Skin
816-C002C	1/88	Adapter, Speedo Ratio	668-C001C1	4/88	Cab Skin
816-C002D	12/87	Adapter, Speedo Ratio	668-C001D	4/88	Cab Skin
816-C002E	12/87	Adapter, Speedo Ratio	669-C001A1	12/87	Cab Shell
816-C002F	6/88	Adapter, Speedo Ratio	669-C001A2	1/88	Cab Shell
816-C002G	6/88	Adapter, Speedo Ratio	669-C001A3	6/88	Cab Shell
816-C002H	1/88	Adapter, Speedo Ratio	669-C001A4	6/88	Cab Shell
817-C001A	2/88	Sender/Drive Electric Speedo	669-C001B	6/88	Cab Shell
817-C001B	6/88	Sender/Drive Electric Speedo	672-C001A	12/87	Cab Interior Trim
817-C002A	7/87	Sender/Drive, Combo Graph	672-C001B	2/88	Cab Interior Trim
817-C002B	4/88	Sender/Drive, Mech Speedo	672-C001C	11/87	Cab Interior Trim
817-C002C	5/88	Sender/Drive Mech Speedo	672-C001D	8/87	Cab Interior Trim
817-C003A	10/87	Sender/Drive, Mech Speedo	673-C001A	2/88	Cab Interior Trim
817-C003B	3/88	Sender/Drive Mech Speedo	674-C001A	2/88	Grab Handle, LH BOC
817-C003C	3/88	Sender/Drive Mech Speedo	676-C001A	12/87	Steps, Cab Access, Chassis Mounted
817-C004A	2/87	Sender/Drive, Speedograph	676-C001B	12/87	Steps, Cab Access, Chassis Mounted
817-C004B	5/88	Sender/Drive Mech Speedo	676-C001D	12/87	Steps, Cab Access, Chassis Mounted
818-C001A	12/87	Cable, Speedo—Mechanical	676-C001E1	6/87	Steps, Cab Access, Chassis Mounted
818-C002A	12/87	Cable, Speedo—Mechanical	676-C001E2	6/87	Steps, Cab Access, Chassis Mounted
819-C001A	6/88	Sender/Drive, RPM Electric Tach	676-C001E3	6/87	Steps, Cab Access, Chassis Mounted
819-C002A	12/87	Sender/Drive, RPM Graphs	676-C001F1	6/87	Steps, Cab Access, Chassis Mounted
819-C003A	6/88	Sender/Drive RPM	676-C001F2	8/87	Steps, Cab Access, Chassis Mounted
Cab—Group 60					
650-C001A	2/87	Cab Mounting			
650-C001B	2/87	Cab Mounting			
650-C001C	11/87	Cab Mounting			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Cab—Group 60			Cab—Group 60		
676-C001G1	6/87	Steps, Cab Access, Chassis Mounted	739-C001A	7/87	Insulation/Seals, Cab
676-C001G2	10/87	Steps, Cab Access, Chassis Mounted	743-C001A	3/88	Mirrors Auxiliary Convex
676-C001H1	1/88	Steps, Cab Access, Chassis Mounted	744-C001A	12/87	Mirror Dual West Coast
676-C001H2	9/87	Steps, Cab Access, Chassis Mounted	744-C001B	4/88	Mirror Dual West Coast
676-C001I1	7/87	Steps, Cab Access, Chassis Mounted	744-C001C	4/88	Mirror Dual West Coast
676-C001I2	8/87	Steps, Cab Access, Chassis Mounted	744-C001E	4/88	Mirror Dual West Coast
676-C002A	12/87	Steps, Cab Access, Chassis Mounted	744-C002A	1/88	Mirror Dual West Coast, Remote
676-C003B	1/88	Steps, Cab Access, Chassis Mounted	744-C002B	4/88	Mirror Dual West Coast, Remote
676-C004A	1/88	Steps, Cab Access, Chassis Mounted	746-C001A	5/87	Radio AM/FM, Cassette Tape
676-C004B	6/88	Steps, Cab Access, Chassis Mounted	747-C001A	12/87	Radio Mounting AM/FM
676-C004C	1/88	Steps, Cab Access, Chassis Mounted	748-C001A	12/87	CB Radio Customer Furnished
676-C004D	4/88	Steps, Cab Access, Chassis Mounted	749-C001A	12/87	Radio Mounting CB
678-C001A	12/87	Grab Handles	750-C001A	12/87	Speakers AM/FM Radio
680-C001A	1/88	Dash	752-C001A	1/88	Antenna CB Radio
680-C001B	10/87	Dash	752-C001B	4/87	Antenna CB Radio
706-C001A	1/88	Door Trim	753-C001A	12/87	Antenna AM/FM Radio
706-C001B	4/87	Door Trim	764-C001A	6/87	Sun Visor Exterior
706-C001C	1/88	Door Trim	765-C001A	3/88	Sun Visor Interior
706-C001D	1/88	Door Trim	768-C001A1	12/87	Rear Windows—Stationary
712-C001A	12/87	Custom Nameplates	772-C001A	8/87	Floor Cover
714-C001A	12/87	First Aid Kit	772-C001B	6/88	Floor Cover
720-C001A	12/87	Fire Extinguisher	778-C001A	12/87	Vent, Cab Roof
721-C001A	6/88	Alarm, Backup	780-C001A	3/88	Bulb Rack Spare
722-C001A	12/87	Reflector and Flare Kit	783-C001A	4/87	Cab Side Extenders
726-C001A	12/87	Electric Horn	784-C001A	12/87	Air Deflector Roof
727-C001A	5/88	Air Horns	784-C001B	3/88	Air Deflector Roof
728-C001A	12/87	Horn Shield	784-C002A	12/87	Air Fairing
728-C002A	12/87	Horn Shield	785-C001A	12/87	Ash Tray/Cigar Lighter
730-C001A	12/87	Reflectors, Cab Rear	790-C001A	7/87	Engine Cover
732-C001A	12/87	Instrument Panel, Left	810-C001A	6/87	Gauge Speedometer
734-C001A	2/88	Instrument Panel, Center	810-C002A	12/87	Gauge Speedograph
735-C001A	12/87	Instrument Panel, Accessory	810-C003A	6/88	Gauge Speedometer, Mech—VDO
			812-C001A	6/88	Gauge Tachometer
			813-C001A	12/87	Graph Combo Tach/Speedo—7 Day
			813-C002A	12/87	Graph Combo Tach/Speedo—24 Hour
			813-C003A	12/87	Graph Combo Tach/Speedo—24 Hour
			830-C001A	12/87	Gauge, Hourmeter

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Cab—Group 60			Heating/AC—Group 83		
836-C001A	12/87	Gauge Voltmeter	698-C001A	1/88	Condenser Air Conditioner
838-C001A	9/87	Gauge, Application Air	700-C001A	12/87	Heater Cab
840-C001A	12/87	Gauge, Air System Pressure	700-C002A1	12/87	Heater/Heater Air Conditioner
842-C001A	9/87	Gauge, Turbo Air Pressure	700-C002A2	12/87	Heater/Heater Air Conditioner
844-C001A	12/87	Gauge, Fuel Level Electric	701-C001A	12/87	Heater Ducting Cab
844-C001B	7/87	Gauge, Fuel Level Electric	701-C002A	12/87	Heater Ducting Cab
844-C003A	3/88	Gauge, Fuel Level Mechanical	702-C001A1	12/87	Air Conditioner Piping
845-C001A	9/87	Gauge, Fuel Flow	702-C001A2	12/87	Piping Air Conditioner, Cummins NTC
845-C001B	9/87	Gauge, Fuel Flow—Flo—Scan Large Face	702-C001B1	6/87	Piping Air Conditioner, Cummins NTC
846-C001A	4/87	Gauge, Ammeter	702-C001B2	7/87	Piping Air Conditioner, Cum NTC
852-C001A	7/87	Gauge, Engine Oil Pressure—Mechanical	702-C001B3	6/88	Piping Air Conditioner, Cum L10
852-C002A	12/87	Engine Oil Pressure Without Gauge	702-C001C2	6/88	Piping Air Conditioner, Cum
852-C003A	12/87	Gauge, Engine Oil Pressure	702-C002A	9/87	Piping Air Conditioner—DDA60
854-C001A	9/87	Gauge, Engine Oil Temperature	702-C003A	1/88	Piping Air Conditioner, CAT
856-C001A	12/87	Gauge, Engine Coolant Temp	702-C003B	5/88	Piping Air Conditioner, CAT
856-C002A	12/87	Gauge, Engine Coolant Temp Mech	703-C001A	2/88	Heater, Control
858-C001A	12/87	Gauge, Pyrometer With Small Face	703-C002A	2/88	Heater/Air Conditioner Controls
858-C002A	12/87	Gauge, Pyrometer With Large Face	716-C001A	12/87	Fan, Windshield Defrost
864-C001A	12/87	Gauge, Transmission Oil Temp			
866-C001A	12/87	Gauge, Rear Axle Oil Temp Dual			
866-C002A	4/87	Gauge, Axle Rear Oil Temp			
868-C001A	1/88	Gauge, Air Start Pressure			
MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Doors—Group 72			Hood—Group 88		
653-C001A1	12/87	Cab Door, Door Check and Seal	643-C001A1	12/87	Hood Supports/Guides/Latches
653-C001A2	3/88	Cab Door, Door Check and Seal	643-C001A2	12/87	Hood Supports/Guides/Latches
654-C001A	12/87	Window Regulator, Door	643-C001A3	12/87	Hood Supports/Guides/Latches
654-C002A	6/87	Window Regulator, RH Electric	643-C001B1	1/88	Hood Supports/Guides/Latches
655-C001A	5/88	Door Latch	643-C001B2	1/88	Hood Supports/Guides/Latches
			644-C001A1	12/87	Hood, Liner and Splash Shield
			644-C001A2	12/87	Hood, Liner and Splash Shield Axle Back
			644-C001A3	12/87	Hood, Liner and Splash Shield Axle Back
			644-C001A4	12/87	Hood, Liner and Splash Shield Axle Back
			644-C001A5	12/87	Hood, Liner and Splash Shield Axle Forward
			644-C001B1	12/87	Hood, Liner and Splash Shield Axle Back
			644-C001B2	12/87	Hood, Liner and Splash Shield Axle Forward
			644-C001B3	12/87	Hood, Liner and Splash Shield Axle Back
MODULE	DATE	DESCRIPTION			
Windshield Wiper/Washer—Group 82					
659-C001A	12/87	Windshield Washer			
660-C001A1	1/88	Windshield Wiper			

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

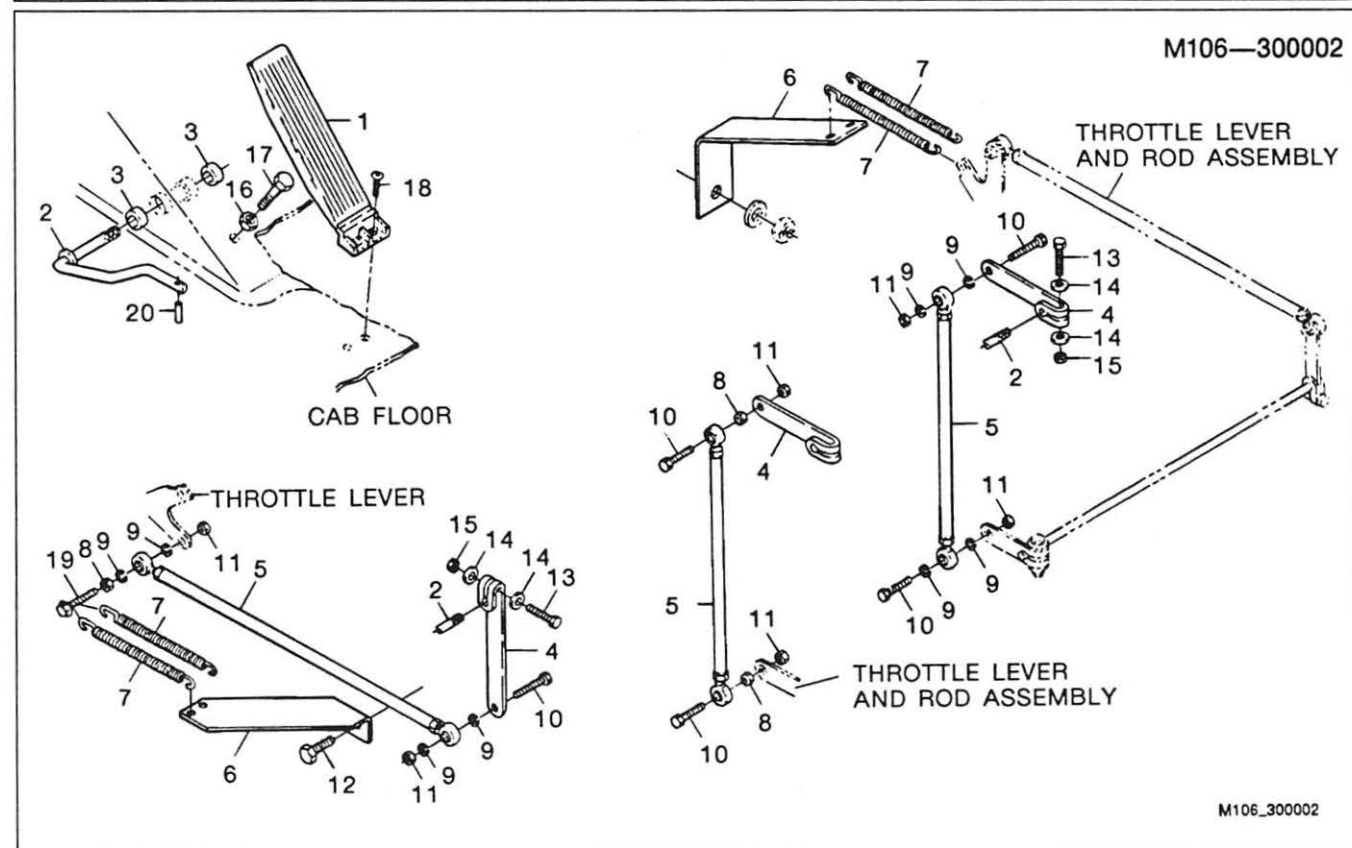
MODULE	DATE	DESCRIPTION	MODULE	DATE	DESCRIPTION
Hood—Group 88			Seats—Group 91		
644-C001C1	11/87	Hood & Splash Shield Axle Forward	756-C001D	12/87	Seat Driver Mercedes Low Back
644-C001C2	3/88	Hood & Splash Shield Axle Back	756-C001E1	12/87	Seat Driver Mercedes Hi Back
644-C001D1	3/87	Hood and Splash Shield Axle Back	756-C001E2	12/87	Seat Driver Mercedes Low Back
644-C001D2	12/87	Hood and Splash Shield Axle Forward	756-C002A	12/87	Seat Driver Isringhausen Hi Back
644-C001D3	12/87	Hood and Splash Shield Axle Back	756-C002B	5/88	Seat Driver Isringhausen Hi Back
644-C001E1	2/88	Hood and Splash Shield Axle Back	756-C003A	12/87	Seat Driver Bostrom 710E
644-C001E2	10/87	Hood and Splash Shield Axle Forward	756-C003B1	12/87	Seat Driver Bostrom 710E
644-C001E3	8/87	Hood and Splash Shield Axle Back	756-C003B2	2/88	Seat Driver Bostrom 710E
644-C001F1	12/87	Hood and Splash Shield Axle Forward	756-C003C	12/87	Seat Driver Bostrom 710E
644-C001F2	12/87	Hood and Splash Shield Axle Forward	756-C003D	12/87	Seat Driver Bostrom 710E
644-C001F3	12/87	Hood and Splash Shield Axle Back	756-C003E	6/88	Seat Driver Bostrom 710E
644-C001F4	12/87	Hood and Splash Shield Axle Forward	756-C003F	6/88	Seat Driver Bostrom 710E
644-C001F5	4/88	Hood and Splash Shield Axle Back	756-C004A	4/87	Seat Driver National
644-C001G1	6/88	Hood and Splash Shield Axle Back	756-C004B	6/88	Seat Driver National
644-C001G2	4/88	Hood and Splash Shield Axle Back	758-C001A	2/88	Seat Cover, Driver
646-C001A	8/87	Grille	760-C001A1	1/88	Seat Passenger Mercedes Low Back
647-C001A	5/88	Winterfront	760-C001A2	1/88	Seat Passenger Mercedes High Back
648-C001A	5/88	Grille Screen	760-C001B1	12/87	Seat Passenger Mercedes Low Back
652-C001A	12/87	Name Plate Vehicle	760-C001B2	12/87	Seat Passenger Mercedes Low Back
690-C001A	3/88	Noise Shield	760-C001C1	4/88	Seat Passenger Mercedes Low Back
754-C001A	4/88	Fender Extension	760-C001C2	12/87	Seat Passenger Mercedes Low Back
			760-C001D	12/87	Seat Passenger Mercedes Low Back
			760-C001E1	12/87	Seat Passenger Mercedes Low Back
			760-C001E2	12/87	Seat Passenger Mercedes High Back
			760-C002A	7/87	Seat Passenger Isringhausen High Back
			760-C002B	5/88	Seat Driver Isringhausen Hi Back
			760-C003A	12/87	Seat Passenger Bostrom 710E
			760-C003B	12/87	Seat Passenger Bostrom 710E
			760-C003C	12/87	Seat Passenger Bostrom 710E
			760-C003D	5/88	Seat Passenger Bostrom 710E

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

MODULE	DATE	DESCRIPTION	
Seats—Group 91			
760-C003E	5/77	Seat Passenger Bostrom 710E	
760-C004A	10/87	Seat Passenger National	
760-C004B	5/88	Seat Passenger National	
761-C001A	2/88	Seat Cover, Passenger	
763-C001A	12/87	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001B1	2/88	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001B2	1/88	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001B3	12/87	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001B4	6/86	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001C	7/87	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001D	1/88	Seat Belt, Driver and Passenger Seat w/Retractor	
763-C001D2	3/88	Seat Belt, Driver and Passenger w/Retractor	
763-C001E	2/88	Seat Belt, Driver and Passenger	
763-C002A	2/88	Seat Belt, Driver Seat w/Retractor	
763-C002B	12/87	Seat Belt, Driver Seat w/Retractor	—
763-C002B1	6/88	Seat Belt, Driver Seat w/Retractor	✓
763-C002C	6/88	Seat Belt, Driver Seat w/Retractor	★

- ★ Recent Change
- ✓ New Issue
- Cancelled/Discard
- Not Released

ACCELERATOR CONTROL, MANUAL TRANS				APPLICATION									
APPLICATION DESCRIPTION INDEX				14	15	16	17	18					
CAT 3306				X		X	X	X					
CAT 3406					X								
W/FLYWHEEL MTD PTO								X					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	673 300 00 04		PEDAL ASSY, THROTTLE	1	1	1	1	1					EA
2	681 300 04 25		LEVER ASSY-ACCELERATOR		1								EA
2	681 300 05 25		LEVER ASSY-ACCELERATOR, CAT3306	1		1	1	1					EA
3	319 301 01 50		BUSHING THROTTLE ARM	2	2	2	2	2					EA
4	681 301 08 20		LEVER-ACCELERATOR PEDAL, 3306	1									EA
4	681 301 07 20		LEVER-ACCEL PEDAL, 3406 & 3306		1	1	1	1					EA
5	681 300 03 15	16.50	ROD ASSY-THROTTLE, 3406		1								EA
5	681 300 02 15		ROD ASSY-THROTTLE, 3306	1		1							EA
5	681 300 05 15		ROD ASSY-THROTTLE, 3306				1						EA
5	681 300 07 15		ROD ASSY-THROTTLE, 3306 W/RPTO					1					EA
6	681 301 03 40		BRKT-RETURN SPRING, THROT, 3306	1									EA
6	681 301 02 40		BRKT-RETURN SPRING, THROT, 3406		1								EA
6	681 301 07 40		BRKT-RETURN SPRING, THROT, 3306			1							EA
6	681 301 09 40		BRKT-RETURN SPRING, THROT, 3306				1						EA
6	681 301 12 40		BRKT-RTN SPR, THROT, 3306, W/RPTO					1					EA
7	01-11727-000		SPRING-THROTTLE RETN	2	2	2	2	2					EA
8	23-09338-007		NUT-HEX 5/16-24 UNF	1			2	2					EA
9	23-09318-010	5/16 LOCK WASHER	WASHER-LOCK, 5/16"	6	4	4							EA
10	23-10745-125	5/16-24 UNF, HEX	SCREW-CAP, HEX 5/16-24X1.25GR5ZN	2	1	2							EA
10	23-10745-150	5/16-24 UNF, HEX, GR5, 1.5"	SCREW-CAP, HEX 5/16-24X1.5GR5ZWN				2	2					EA
11	23-09337-107	5/16-24 CAD, SELF LOCKING	NUT-HEX, CLRLK, 5/16-24	3	2	2	2	2					EA
12	23-09466-075		SCREW-CAP, HEX, 3/8X3/4		1								EA
13	23-09433-175		SCREW-CAP, HEX 1/4-28X1.75GR8P/O	1	1	1	1	1					EA

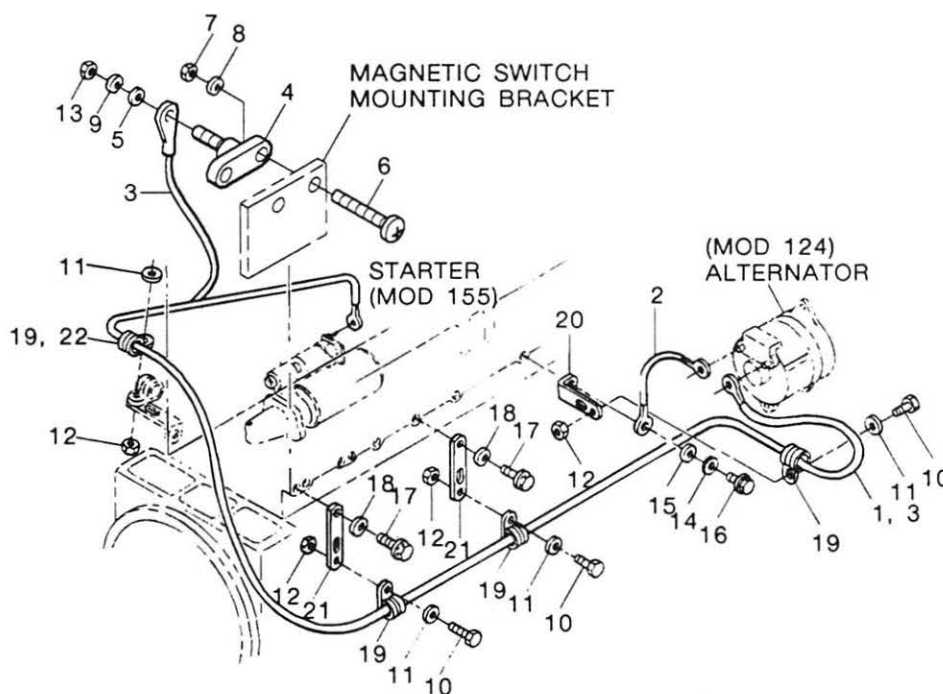


[illegible]

WIRING, ALTERNATOR				APPLICATION									
APPLICATION DESCRIPTION INDEX				01	03	04	06	09					
DR 12/24V 90 AMP				X	X	X							
LN 12/24V 90 AMP							X	X					
CUM NTC				X			X						
CAT 3306					X								
CAT 3406						X		X					

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 540 49 38		CABLE ASSY-ALTERNATOR, 24V	1										EA	
1	681 540 50 38		CABLE ASSY-ALTERNATOR, 24V		1	1								EA	
1	681 540 43 38		CABLE ASSY-ALTERNATOR, 24V				1							EA	
1	681 540 44 38		CABLE ASSY-ALTERNATOR, 24V					1						EA	
2	681 540 02 38		CABLE ASSY-GROUND, ALTERNATOR	1		1	1	1						EA	
3	681 540 46 38		CABLE ASSY-ALTERNATOR, 24V	1			1							EA	
3	681 540 47 38		CABLE ASSY-ALTERNATOR, 24V		1	1		1						EA	
4	681 545 04 60	UND C5899	BLOCK-JUNCTION, 1 WAY	1	1	1	1	1						EA	
5	23-00600-044	15/32 PLATED STEEL	WASHER-PLATED STL, 7/16"	1	1	1	1	1						EA	
6	23-10410-075	10-24 UNC. SCREW	SCREW-MACHINE, 10-24X3/4"	2	2	2	2	2						EA	
7	23-09336-004		NUT-SELF LOCKING, 8-32	2	2	2	2	2						EA	
8	23-00600-008	3/16X7/16, PLTD. STL	WASHER-PLATED STL, NO. 8	2	2	2	2	2						EA	
9	23-09318-011	3/8" LOCK	WASHER-LOCK, 3/8"	1	1	1	1	1						EA	
10	23-10742-100	1/4-20X1 UNC. GR5, HEX	SCREW-CAP, 1/4-20 UNC. HEX HD	3			3							EA	
11	23-00600-025	9/32X5/8, PLTD. STL	WASHER-PLATED STL, 1/4"	4			4							EA	
12	23-09336-006	1/4-20 UNC. GRA	NUT-SELF LOCKING, 1/4-20	4			4							EA	
13	23-09339-008	7/16-14 UNC. GRB, HEX	NUT-HEX, 3/8-16	1	1	1	1	1						EA	
14	23-00702-038	3/8" LOCKWASHER	LOCKWASHER-EXT 3/8"	1			1							EA	
15	23-00600-038	13/32X13/16, PLTD. STL	WASHER-PLATED STL, 3/8"	1			1							EA	
16	23-11008-100	3/8-16 UNC. GR8, FLG HEX	BOLT-FLG HEX, 3/8-16	1			1							EA	
17	23-09438-125	7/16-14 UNC. HEX	CAPSCREW	2			2							EA	
18	23-09319-013	1/2 HEAVY DUTY	WASHER-LOCK, HVY DTY, 1/2	2			2							EA	
19	23-09528-040	UMP S325G12	CLAMP-HOSE	1			4							EA	

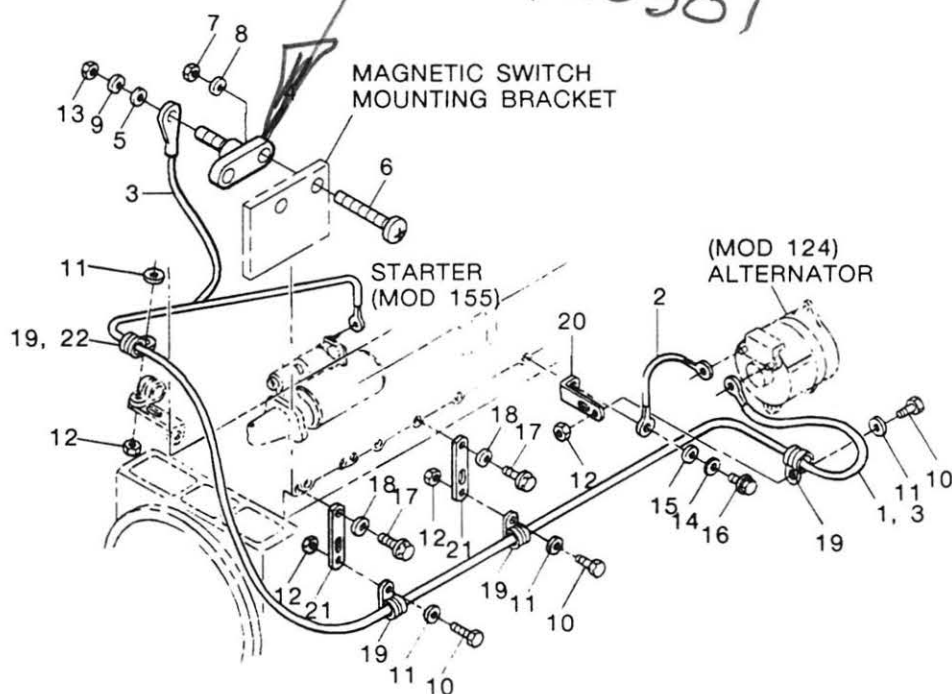
M125—540073



M125_540073

SERVICE PARTS CATALOG

WIRING, ALTERNATOR				APPLICATION									
APPLICATION DESCRIPTION INDEX				01	03	04	06	09					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
20	23-09130-000		BRACKET-ANGLE	1			1						EA
21	23-09130-003		BRACKET-ANGLE	2			2						EA
22	23-09528-010	UMP S325G8	CLAMP-HOSE	4									EA
	681 540 00 A1		INSTL-ENGINE HARNESS, NTC, HIFLO	•			•						EA
	681 540 03 A1		INSTL-ENGINE HARNESS, NTC, LOFLO	•			•						EA
	681 540 58 A1		INSTL-WIRING, 24V START, NTC	•			•						EA
	681 546 07 B1		SCHEMATIC-WIRING, 24V START	•	•	•	•	•					EA
	681 540 55 A1		INSTL-WIRING, 24V START, 3306		•								EA
	681 540 24 A1		INSTL-ENGINE HARNESS, CAT 3406				•	•					EA
	681 540 56 A1		INSTL-WIRING, 24V START, 3406				•	•					EA

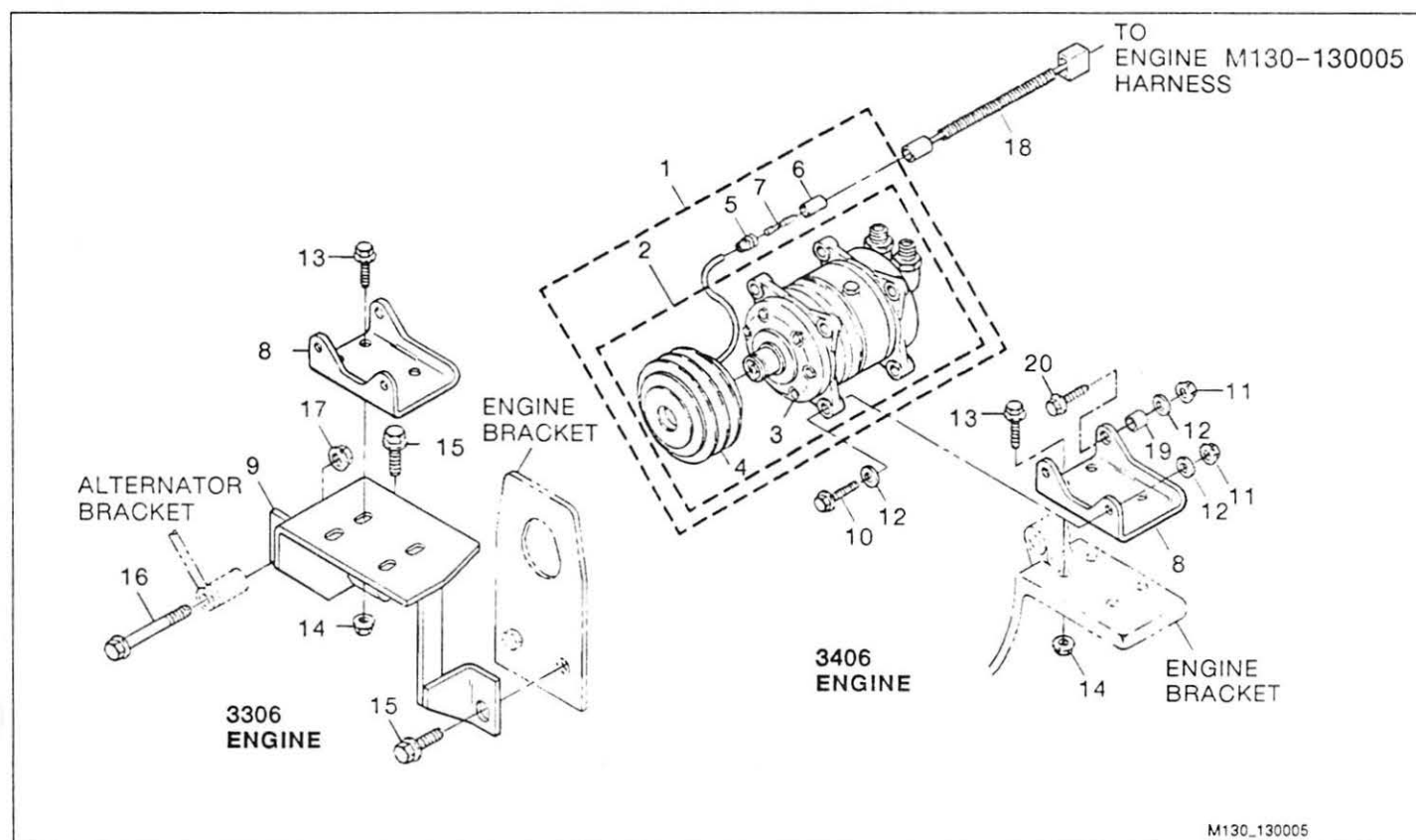


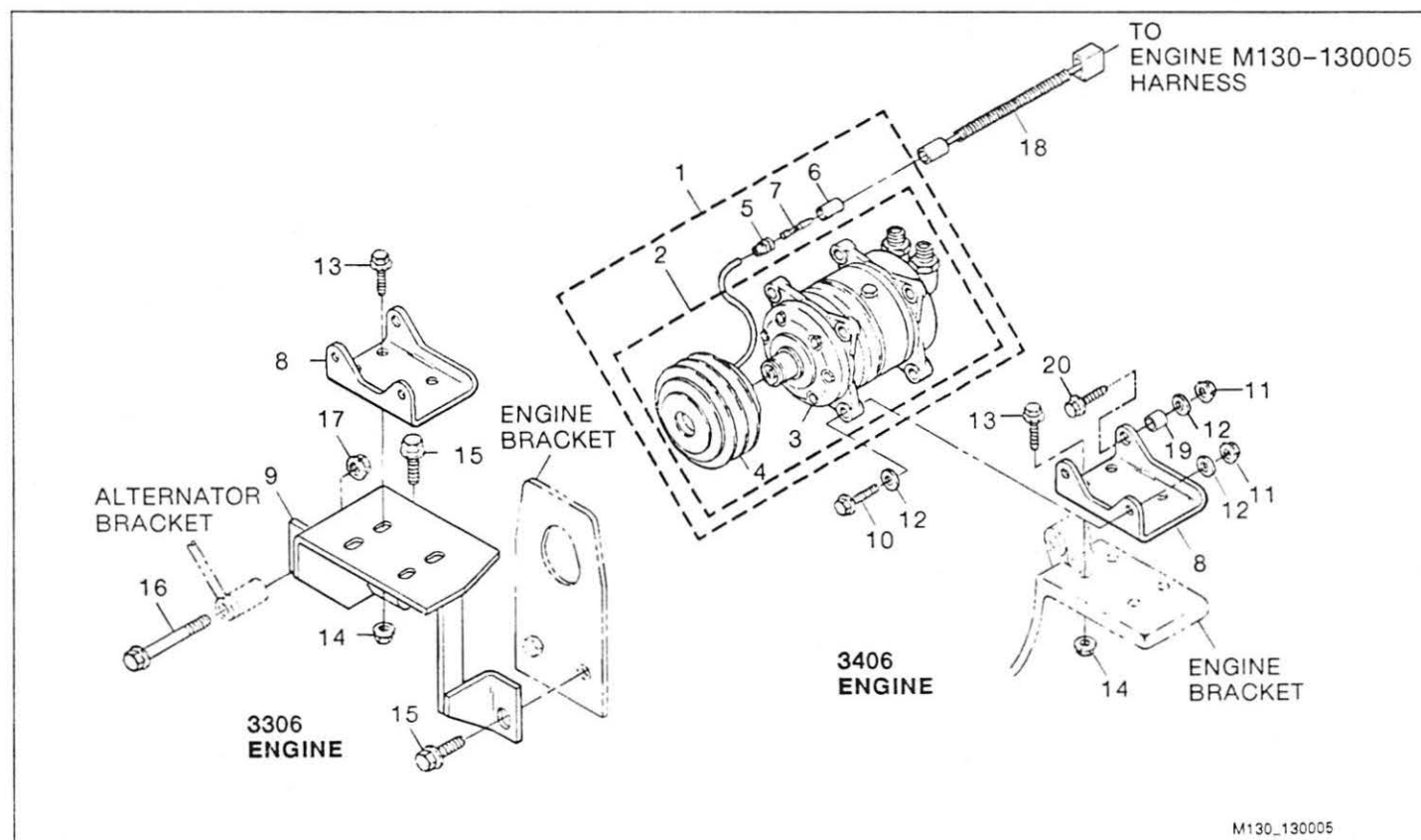
M125—540073

M125_540073

FREON COMPRESSOR-CAT ENGINES							APPLICATION						
APPLICATION DESCRIPTION INDEX							00	01	02	03	06	07	
CAT 3306 ENGINES							X		X		X		
CAT 3406 ENGINES								X		X		X	
ALUM VALVE BODY							X	X					
STEEL VALVE BODY									X	X	X	X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							UM	*
1			FREON COMPRESSOR ASSY-CUM ENG	1	1						EA	
2	22-25921-000	YRK 488 22021	CPRSR-FREON,COMPACT								EA	1
3	YRK 488 22028		CPRSR-FREON								EA	1
4	YRK 024 19700		CLUTCH-FREON CPRSR								EA	1
1			CPRSR-FREON,COMPACT								EA	
2	22-25921-003	YRK 488 22011	CPRSR-FREON,COMPACT								EA	1
4	YRK 024 19700		CLUTCH-FREON CPRSR								EA	1
8	01-13714-000		BRACKET, COMPRESSOR, FREON	1	1	1	1				EA	
8	01-16237-000		BRKT,REFRIGERANT,CPRSR					1	1		EA	
9	A01-15396-000		BRKT ASSY-CPRSR,FREON	1		1		1			EA	
10	23-10746-125	3/8-16X11/4 GR5 HEX	SCREW-CAP,HEX3/8-16X1.25GR5ZNW	4	4	4	4				EA	
10	23-10746-150	3/8-16X11/2 GR5 HEX	SCREW-CAP,HEX3/8-16X1.5 GR5ZNW					2	2		EA	
11	23-09900-106	3/8-16 UNC	NUT-HEX,THDLK,3/8-16UNC	4	4	4	4	4	3		EA	
12	23-00600-038	13/32X13/16,FLTD,STL	WASHER-PLATED STL,3/8"	8	8	8	8	6	6		EA	
13	23-11007-100	3/8-16X1 UCN,GR8,HEX	SCREW-FLG,HEXAGON,3/8-16,PO	4		4	4				EA	
13	23-11007-125	3/8-16X1.25 UCN,GR8,HEX	SCREW-FLG,HEXAGON,3/8-16,PO		4		4				EA	
13	23-11007-150	3/8-16 UNC,GR8,FLG HEX	SCREW-FLG,HEXAGON,3/8-16,PO						4		EA	
14	23-11020-006	3/8-16 UCN,GRG,HEX	NUT-HEX,FLG,3/8-16	4	4	4	4	4	4		EA	
15	23-11011-100	1/2-13X1 UCN,GR8,HEX	BOLT-FLG HEX,1/2-13	2		2		2			EA	
16	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	1		1		1			EA	
17	23-11020-008	1/2-13 UNC,GRG	NUT-HEX,FLG,1/2-13	1		1		1			EA	
18	681 540 25 38		CABLE ASSY-COMPRESSOR,FREON				1	1			EA	
18	681 540 59 36		HARNESS ASSY-CPRSR,FREON						1	1	EA	



[illegible]

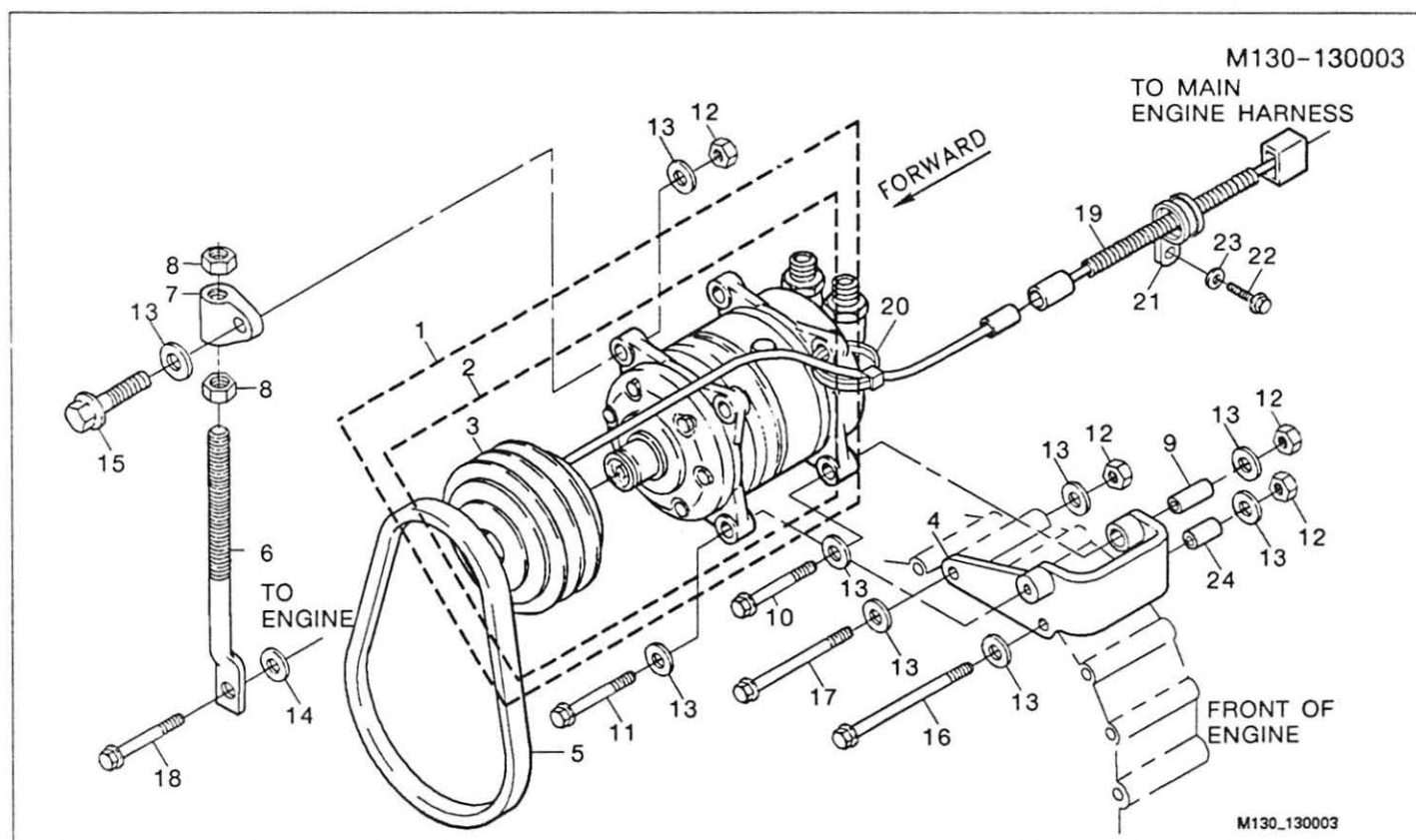
FREON COMPRESSOR-CAT 3176**APPLICATION****APPLICATION DESCRIPTION INDEX**

09

COMPRESSOR MTD SIDE OF ENGINE

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
2	22-25921-003	YRK 488 22011	CPRSR-FREON.COMPACT	1	EA	
5	23-10001-024	GT 17476	V BELT-(2) 50X47.60 EFF L	1	PR	
11	23-09436-175		SCREW-CAP.HEX3/8-16X1.75GR8 PO	6	EA	
12	23-09336-008	3/8-16 UNC.GRA.SL	NUT-HEX.CLRLK.3/8-16	6	EA	
13	23-09114-002		WASHER-BRG.3/8X.81X.08	12	EA	
	681 130 41 A1		INSTL-FREON CPRSR.3176	•	EA	

USE - 12



★ Quantities of piece parts per assembly

03/10/89

Page 1

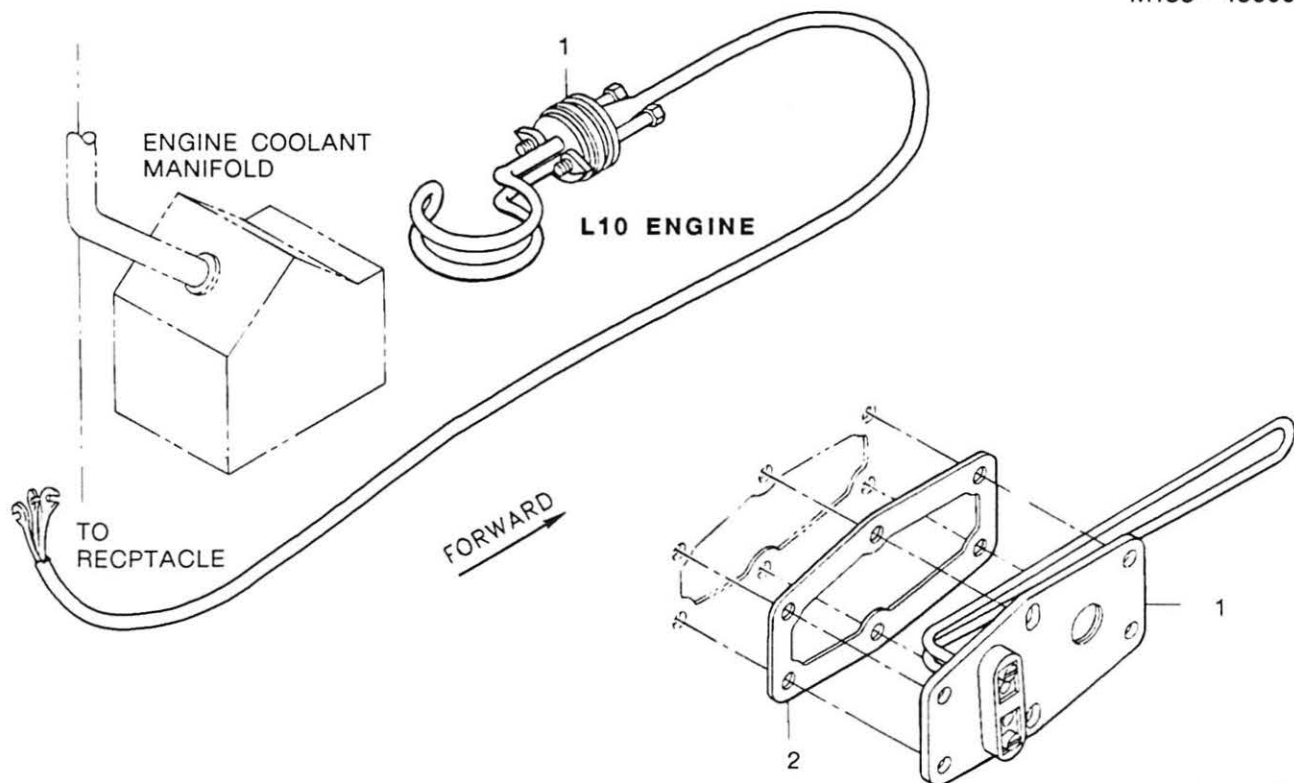
* As required

● Reference item

ENGINE COOLANT PREHEATER-CUM ENGINES				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09
JEB 1500 WATT 115 VOLT				X	X		X					X	
JEB 2500 WATT 115 VOLT						X							
JEB 2000 WATT 115 VOLT							X	X			X		
PHILLIPS 1500 WATT 115 VOLT									X	X			
PHILLIPS 2000 WATT 115 VOLT												X	
CUM L10				X			X		X		X	X	X
CUM NTC					X	X		X		X			

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 159 02 01	JEB AL60151	HEATER ELEM-ENG,1500 WATT,L10	1										EA	
1	681 159 04 01	JEB ASP151LG	HEATER ELEM-ENG,1500 WATT,NTC		1									EA	
1	681 159 05 01	JEB ASP251LG	HEATER ELEM-ENG,2500 WATT,NTC			1								EA	
1	681 159 07 01	JEB AL41201	HEATER ELEM-ENG,2000 WATT,L10				1							EA	
1	681 159 06 01	JEB ASP201LG	HEATER ELEM-ENG,2000W,NTC,JEB					1						EA	
1	681 159 16 01	PSM 8600015	HEATER ELEM-ENG,1500W,L10,PSM						1					EA	
1	681 159 17 01	PSM 8686157	HEATER ELEM-ENG,1500W,NTC,PSM							1				EA	
1	681 159 08 01	JEB AL76201	HEATER ELEM-ENG,2000 WATT,L10								1			EA	
1	681 159 03 01	JEB AL76151	HEATER ELEM-ENG,1500 WATT,L10									1		EA	
1	681 203 00 96	PSM 8687692	HEATER-COOL,2000W,IMRS,L10,PSM										1	EA	
2	681 159 00 80	JEB AS70	GASKET-HEATER ELEM,ENG,NTC		1	1		1						EA	
	681 159 01 A1		INSTALLATION-HEATER,ENGINE,L10	•			•				•	•		EA	
	681 159 02 A1		INSTL-RECEPTACLE,ENGINE HEATER	•								•		EA	
	681 159 03 A1		INSTL-HEATER,ENGINE,NTC		•	•		•		•				EA	
	681 159 09 A1		INSTL-HEATER,ENG,L10,PSM						•				•	EA	

M138—150002



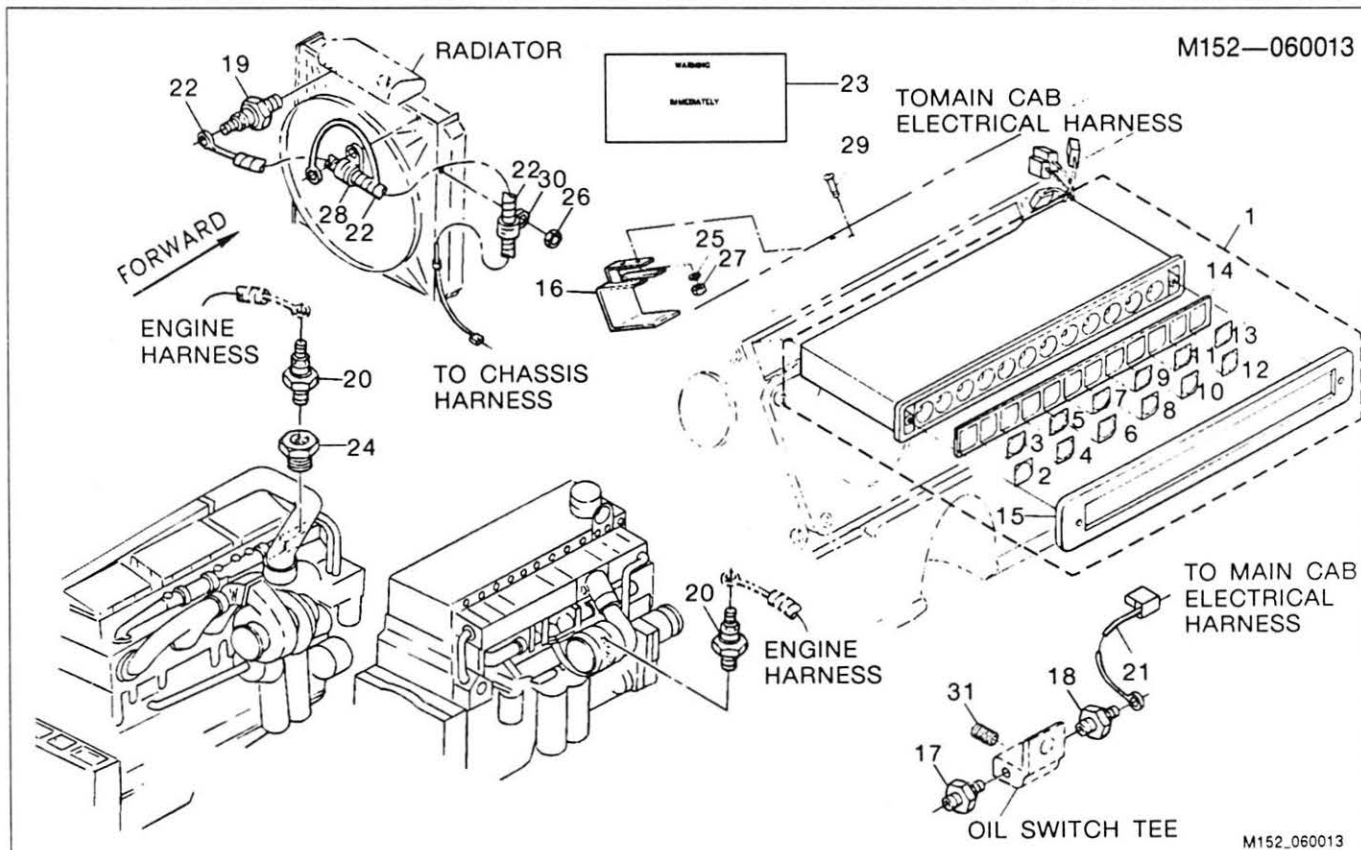
M138_150002

This diagram illustrates the assembly of the Tomain Cab Electrical Harness. The central component is the **TOMAIN CAB ELECTRICAL HARNESS** (1), which features a terminal block with 14 numbered terminals (1-14) and a connector (15). The harness is connected to various components as follows:

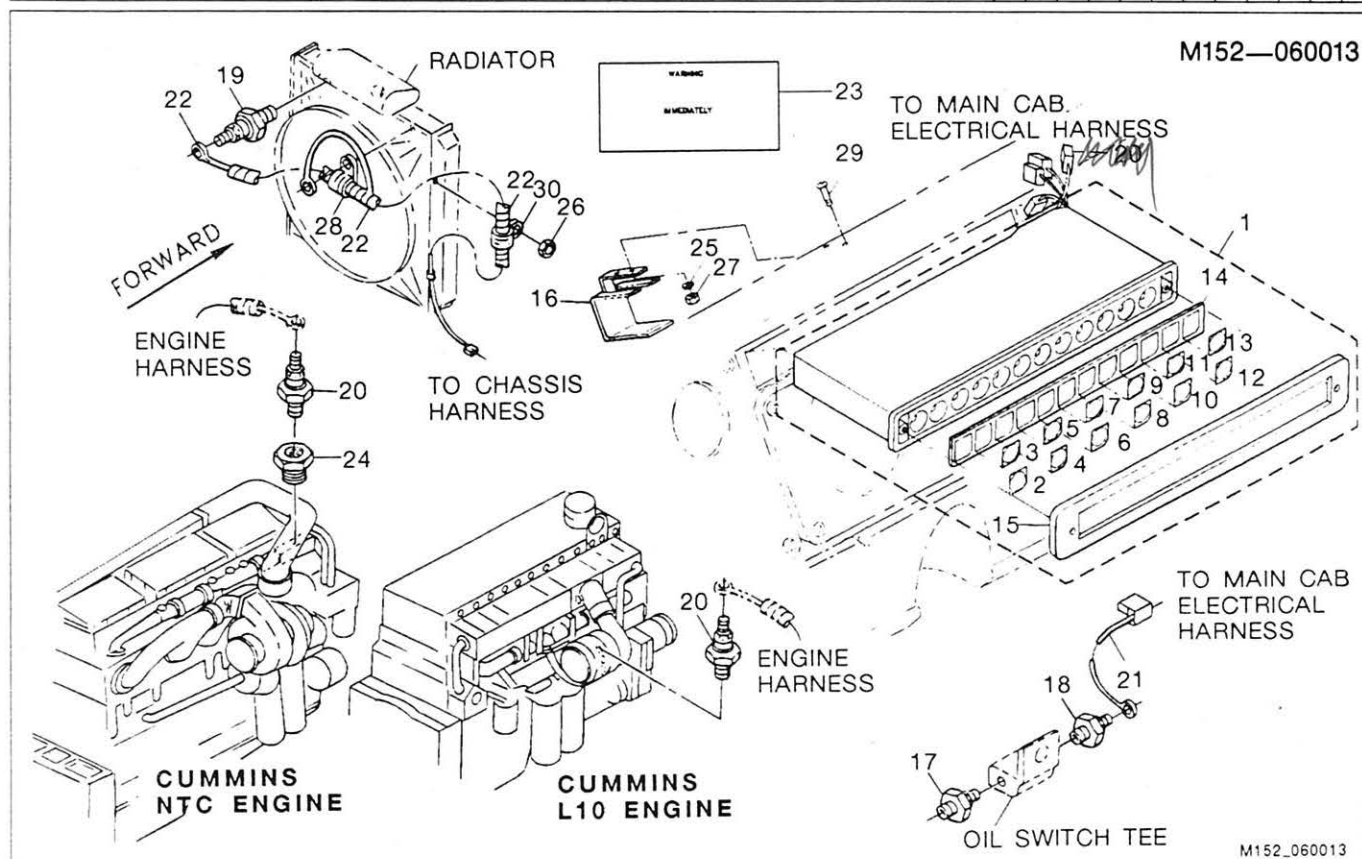
- TO MAIN CAB ELECTRICAL HARNESS:** A cable (21) with a connector (18) and a plug (31) is attached to terminal 1.
- TO CHASSIS HARNESS:** A cable (16) with a plug (25) is attached to terminal 2.
- ENGINE HARNESS:** Two engine harnesses are shown. One is connected to terminal 3 via a plug (20) and a nut (24). The other is connected to terminal 4 via a plug (20) and a nut (24). A warning label indicates: **WARNING IMMEDIATELY**.
- RADIATOR:** A radiator assembly is shown with a plug (22) and a nut (28) connected to terminal 5.
- OIL SWITCH TEE:** An oil switch tee (17) with a plug (31) and a nut (18) is connected to terminal 6.
- Other Components:** A plug (26) is connected to terminal 7, and a plug (27) is connected to terminal 8.

The diagram also includes a **FORWARD** arrow indicating the direction of travel.

ENGINE PROTECT/ALARM WARNING				APPLICATION							UM	★
APPLICATION DESCRIPTION INDEX				00	01	02	03	05	06			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								
1	681 065 05 01	BW 065091	CONTROL MODULE-WARNING			1	1	1	1		EA	
2	BW 560101		LENS-LH TURN SIGNAL								EA	1
3	BW 560102		LENS-OIL PRESSURE								EA	1
4	BW 560111		LENS-MIRROR HEAT								EA	1
5		SEE NOTE	LENS-SHUTDOWN								EA	1
6	BW 560119		LENS-WATER LEVEL								EA	1
7	BW 560104		LENS-WATER TEMPERATURE								EA	1
8	BW 560105		LENS-HI BEAM INDICATOR								EA	1
9		SEE NOTE	LENS-UTILITY								EA	1
10	BW 560109		LENS-AXLE LOCK								EA	1
11	BW 560112		LENS-FIFTH WHEEL								EA	1
12	BW 560130		LENS-LOW AIR								EA	1
13	BW 560107		LENS-RH TURN SIGNAL								EA	1
14	BW 560100		LEGEND HOLDER								EA	1
15	BW 560098		BEZEL FILTER								EA	1
16	681 065 00 40		BRKT-MODULE SHUTDOWN&INDICATOR	1	1	1	1	1	1		EA	
17	681 153 06 14	KYS 1042 06819 09	SWITCH-PRESSURE,OIL	1	1	1	1	1	1		EA	
19	681 153 13 14	KYS 5022 33990 01	SWITCH-FLUID LEVEL	1	1	1	1	1	1		EA	
20	681 153 07 14	KYS 1002 05768 34	SWITCH-TEMP,WATER	1	1						EA	
20	681 153 15 14	KYS 1002 07005 35	SWITCH-TEMP,WATER			1	1	1	1		EA	
21	681 540 01 27		HARNESS ASSY-PRESSURESTAT	1	1						EA	
21	681 540 52 27		HARNESS ASSY-PRESSURESTAT			1	1	1	1		EA	
22	681 540 36 38		HARNESS ASSY-SWITCH,FLUID LVL	1	1	1	1	1	1		EA	
25	23-09318-007		WASHER-LOCK,*10	2	2	2	2	2	2		EA	
26	23-09336-007	5/16-18,UNC,GRA	NUT-SELF LOCKING,5/16-18	1	1	1	1	1	1		EA	
27	23-09339-005	10-24 UNC,GRB	NUT-HEX,10-24	2	2	2	2	2	2		EA	
28	23-09528-040	UMP S325G12	CLAMP-HOSE	1	1	1	1	1	1		EA	
29	23-11160-050	10-24 UNC,MACHINE	SCREW	2	2	2	2	2	2		EA	



SERVICE PARTS CATALOG

[illegible]

ENGINE PROTECTION/ALARM/SHUTDOWN

APPLICATION

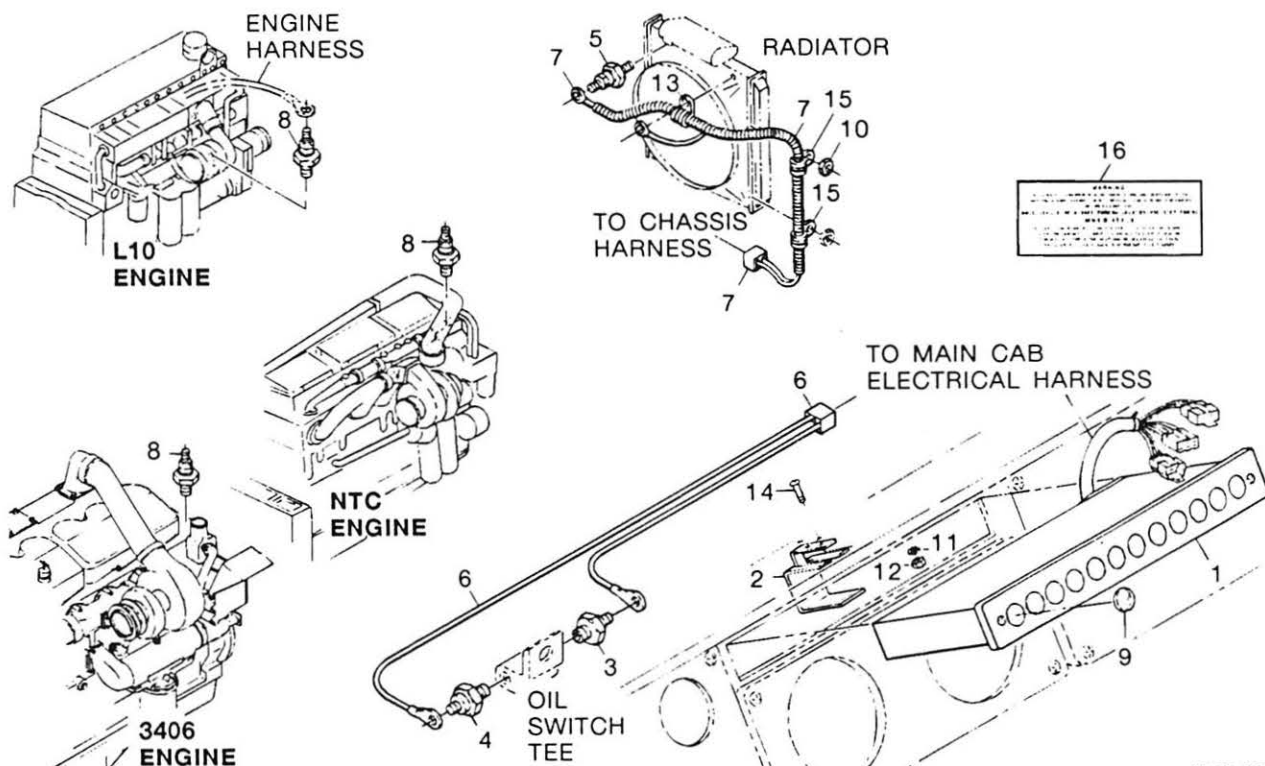
This diagram illustrates the wiring harness assembly for the Cummins L10 engine. Key components and their connections include:

- Engine and Radiator:** The Cummins L10 engine is shown with a radiator. The radiator has two temperature sensors (22) and a pressure sensor (19). The engine has two temperature sensors (20) and a pressure sensor (24).
- Wiring Harness:** The main wiring harness (1) is shown with various terminals (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15) and a fuse block (16).
- Connections:**
 - The radiator pressure sensor (19) is connected to the main harness (1) via a wire (23).
 - The radiator temperature sensors (22) are connected to the main harness (1) via wires (25) and (27).
 - The engine temperature sensors (20) are connected to the main harness (1) via wires (28) and (29).
 - The engine pressure sensor (24) is connected to the main harness (1) via a wire (30).
 - The main harness (1) is connected to the main cabinet electrical harness (TO MAIN CAB. ELECTRICAL HARNESS).
 - The main harness (1) is connected to the chassis harness (TO CHASSIS HARNESS).
 - The main harness (1) is connected to the main cabinet electrical harness (TO MAIN CAB. ELECTRICAL HARNESS) via a wire (21).
 - The main harness (1) is connected to the main cabinet electrical harness (TO MAIN CAB. ELECTRICAL HARNESS) via a wire (18).
 - The main harness (1) is connected to the main cabinet electrical harness (TO MAIN CAB. ELECTRICAL HARNESS) via a wire (17).
- Labels:**
 - RADIATOR
 - ENGINE HARNESS
 - TO CHASSIS HARNESS
 - TO MAIN CAB. ELECTRICAL HARNESS
 - CUMMINS NTC ENGINE
 - CUMMINS L10 ENGINE
 - OIL SWITCH TEE

SERVICE PARTS CATALOG

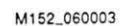
ENGINE PROTECTION/ALARM/SHUTDOWN				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	04	05	06	07	08	09				
KYSOR W/AUTOMATIC OVERRIDE				X	X	X	X	X	X	X	X	X			
LO OIL PRESS/HI WATER TEMP/LO WATER LEVEL				X	X	X	X	X	X	X	X	X			
CUM L10				X			X					X			
CUM NTC					X			X							
CAT 3306									X						
CAT 3406						X						X			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 065 04 01	KYS 1039 06931 01	CONTROL MODULE-WRN & SHT DN	1	1	1	1	1	1	1	1	1	1	EA	
2	681 065 00 40		BRKT-MODULE SHUTDOWN&INDICATOR	1	1	1	1	1	1	1	1	1	1	EA	
3	681 153 06 14	KYS 1042 06819 09	SWITCH-PRESSURE,OIL	1	1	1	1	1	1	1	1	1	1	EA	
4	681 153 09 14	KYS 1042 06819 05	SWITCH-PRESSURE,OIL	1	1	1	1	1	1	1	1	1	1	EA	
5	681 153 13 14	KYS 5022 33990 01	SWITCH-FLUID LEVEL	1	1	1	1	1	1	1	1	1	1	EA	
6	681 540 13 27		HARNESS ASSY-OIL SHUTDOWN	1	1									EA	
6	681 540 53 27		HARNESS ASSY-OIL SHUTDOWN			1	1	1	1	1	1	1	1	EA	
7	681 540 36 38		HARNESS ASSY-SWITCH,FLUID LVL	1	1	1	1	1	1	1	1	1	1	EA	
8	681 545 05 24	KYS 5024 01282 01	SWITCH-TEMP,TRANSDUCER 2 TERM	1	1	1	1	1	1	1	1	1	1	EA	
9	681 545 14 90	BW 560119	LENS-WATER LEVEL	1	1	1	1	1	1	1	1	1	1	EA	
10	23-09336-007	5/16-18,UNC,GRA	NUT-SELF LOCKING,5/16-18	1	1	1	1	1	1	1	1	1	1	EA	
11	23-09318-007		WASHER-LOCK,"10	2	2	2	2	2	2	2	2	2	2	EA	
12	23-09339-005	10-24 UNC,GRB	NUT-HEX,10-24	2	2	2	2	2	2	2	2	2	2	EA	
13	23-09528-040	UMP S325G12	CLAMP-HOSE	1	1	1	1	1	1	1	1	1	1	EA	
14	23-11160-050	10-24 UNC,MACHINE	SCREW	2	2	2	2	2	2	2	2	2	2	EA	
15	23-11357-012	UMP S464G12	CLAMP-HOSE,SGL,CUSH,.750 DIA	2	2	2	2	2	2	2	2	2	2	EA	
16	681 584 03 96		LABEL-ENG PROTECTION/SHUTDOWN							1	1	1	1	EA	
	681 065 01 A1		INSTL-MODULE SHT DN & WARNING	•	•	•	•	•	•	•	•	•	•	EA	
	681 429 27 A1		INSTL-CAB AIR LINES	•	•	•	•	•	•	•	•	•	•	EA	
	681 540 00 A1		INSTL-ENGINE HARNESS,NTC,HIFLO		•			•						EA	
	681 540 02 A1		INSTL-ENGINE HARNESS,L10	•			•					•		EA	

M152-060003



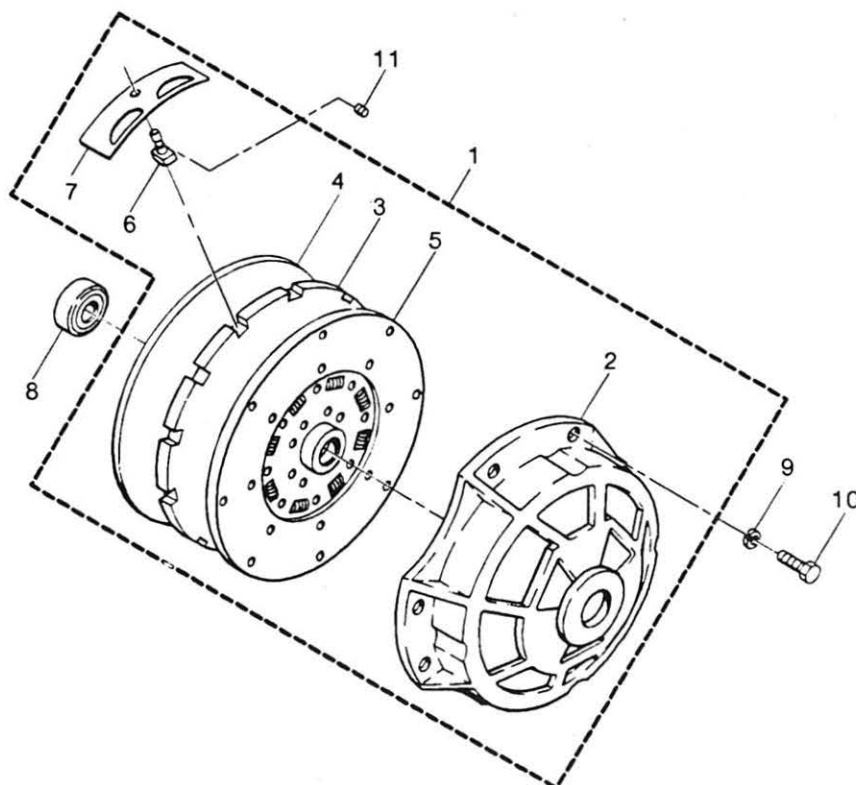
M152_060003

M152—060003



CLUTCH SP/14" 2 PLATE/3200# PLATE LOAD						APPLICATION							
APPLICATION DESCRIPTION INDEX						00	01	02	03	04	05	06	07
SPICER 14" DAMP ORGANIC						X							
SPICER 14" DAMP CERAMIC							X			X			
SPICER 14" DAMP ORGANIC SELF ADJUST								X					
SPICER 14" DAMP CERAMIC SELF ADJUST <i>SP 107250-52A</i>									X		X		
SPICER 14" DAMP ORGANIC EASY PEDAL												X	
SPICER 14" DAMP CERAMIC EASY PEDAL													X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES												UM	★
1	SP 107034 54		CLUTCH KIT	•												EA	
2	SP 127390 1X		COVER ASSY													EA	1
3	SP 113C49		INTERMEDIATE PLATE-CLUTCH													EA	1
4	SP 128314		DRIVE DISC,FRONT													EA	1
5	SP 128315		DISC-CLUTCH,REAR													EA	1
6	SP 274C6		PIN-DRIVE													EA	6
1	SP 107050 52		CLUTCH KIT		•			•								EA	
2	SP 127390 1X		COVER ASSY													EA	1
3	SP 113C70		INTERMEDIATE PLATE-CLUTCH													EA	1
4	SP 128229		DISC ASSY													EA	1
5	SP 128230		DISC ASSY													EA	1
6	SP 274C6		PIN-DRIVE													EA	6
7	SP 161C5		SPRING													EA	3
1	SP 107234 57		CLUTCH KIT			•	•									EA	
2	SP 129250 1		COVER & PLATE-CLUTCH													EA	1
3	SP 113C49		INTERMEDIATE PLATE-CLUTCH													EA	1
4	SP 128314		DRIVE DISC,FRONT													EA	1
5	SP 128315		DISC-CLUTCH,REAR													EA	1
6	SP 274C6		PIN-DRIVE													EA	6
1	SP 107250 52		CLUTCH KIT					•								EA	
2	SP 129250 1		COVER & PLATE-CLUTCH													EA	1
3	SP 113C70		INTERMEDIATE PLATE-CLUTCH													EA	1



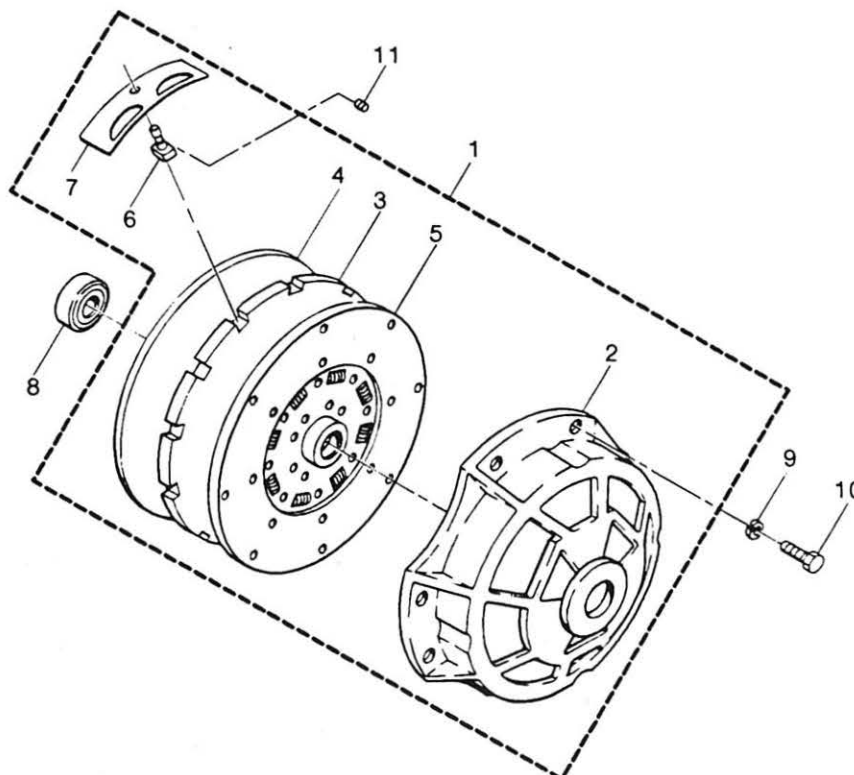
M180-250001

M180_250001

APPLICATION

APPLICATION DESCRIPTION INDEX

00	01	02	03	04	05	06	07
----	----	----	----	----	----	----	----

[illegible]

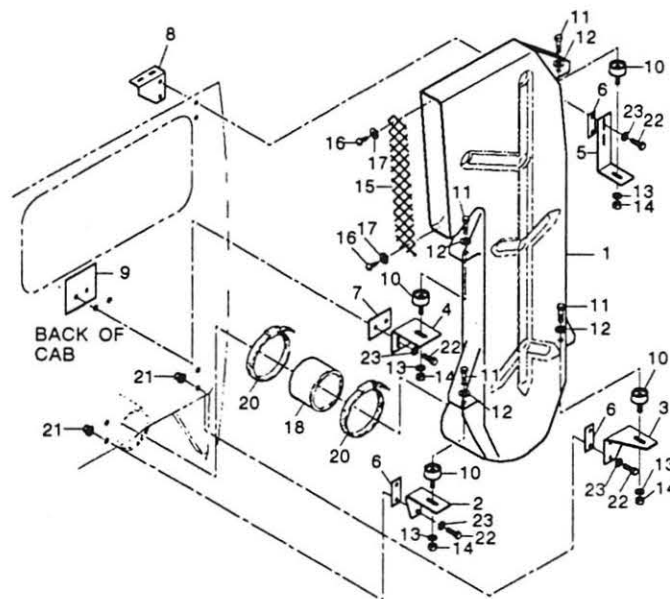
M180-250001

M180_250001

SNORKEL-AIR INTAKE-INLET TO CLNR		APPLICATION									
APPLICATION DESCRIPTION INDEX		02	03								
CONST TRUCK		X	X								
DONALDSON TWO STAGE CLNR W/O RAM AIR		X									
FRAM TWO STAGE CLNR W/O RAM AIR			X								
SERVICE NOTE: RETRO FIT KIT LISTED BELOW UNDER REF #24											

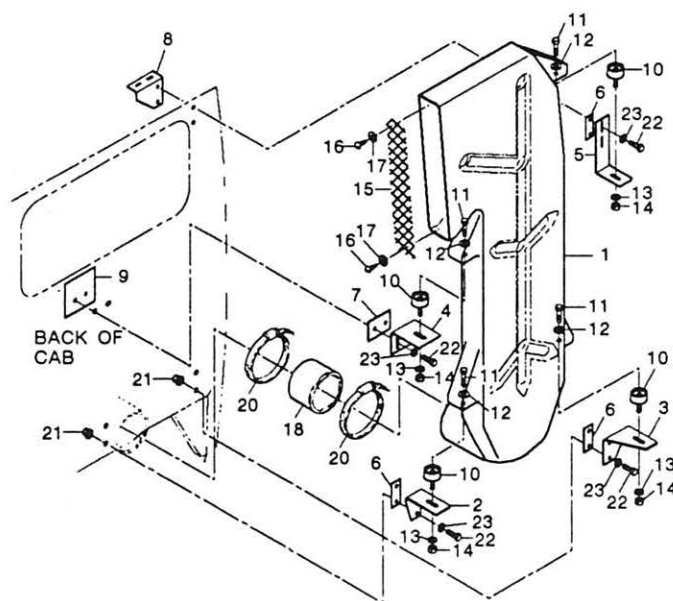
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 528 14 08		SNORKEL-AIR INTAKE	1	1									EA	
2	681 528 12 40		BRKT-SNORKEL,MTG,LOWER LEFT	1	1									EA	
3	681 528 13 40		BRKT-SNORKEL MTG,LOWER RIGHT	1	1									EA	
4	681 528 14 40		BRKT-SNORKEL MTG,UPPER LEFT	1	1									EA	
5	681 528 15 40		BRKT-SNORKEL MTG,UPPER RIGHT	1	1									EA	
6	681 528 02 80		GASKET-SNORKEL MTG	3	3									EA	
7	681 528 05 80		GASKET-MTG BRKT	1	1									EA	
8	681 520 00 34		REINF ASSY-SNORKEL MTG	1	1									EA	
9	681 520 02 34		REINFORCEMENT ASSY-CAB	1	1									EA	
10	681 528 02 85		ISOLATOR-RUBBER	4	4									EA	
11	23-10914-200		SCREW-CAP,3/8-16UNC,HEX HD	4	4									EA	
12	23-09426-403		WASHER-PLTD STL,3/8X1-1/2	4	4									EA	
13	23-09114-002		WASHER-BRG,3/8X.81X.08	4	4									EA	
14	23-11600-104		NUT-HEX,PCHLK,3/8-16UNC	4										EA	
14	23-09901-106		NUT-HEX,THDLK,3/8-16UNC	4										EA	
15	681 528 00 03		SCREEN-INLET,AIR INTAKE	1	1									EA	
16	23-11492-075		SCREW-TPG,PHCR DLG ITLW,#10-24	2	2									EA	
17	23-09426-102		WASHER-PLTD STL,3/16X3/4	2	2									EA	
18	03-11711-005		TUBE,NEOPRENE	1										EA	
18	HUN 22HL7		CONNECTOR-ELBOW,22 DEGREE		1									EA	
20	23-09322-700	BRZ HTM800	CLAMP-WORM,SST 7.25/8.125 DIA	2	2									EA	

M188-090012



M188_090012

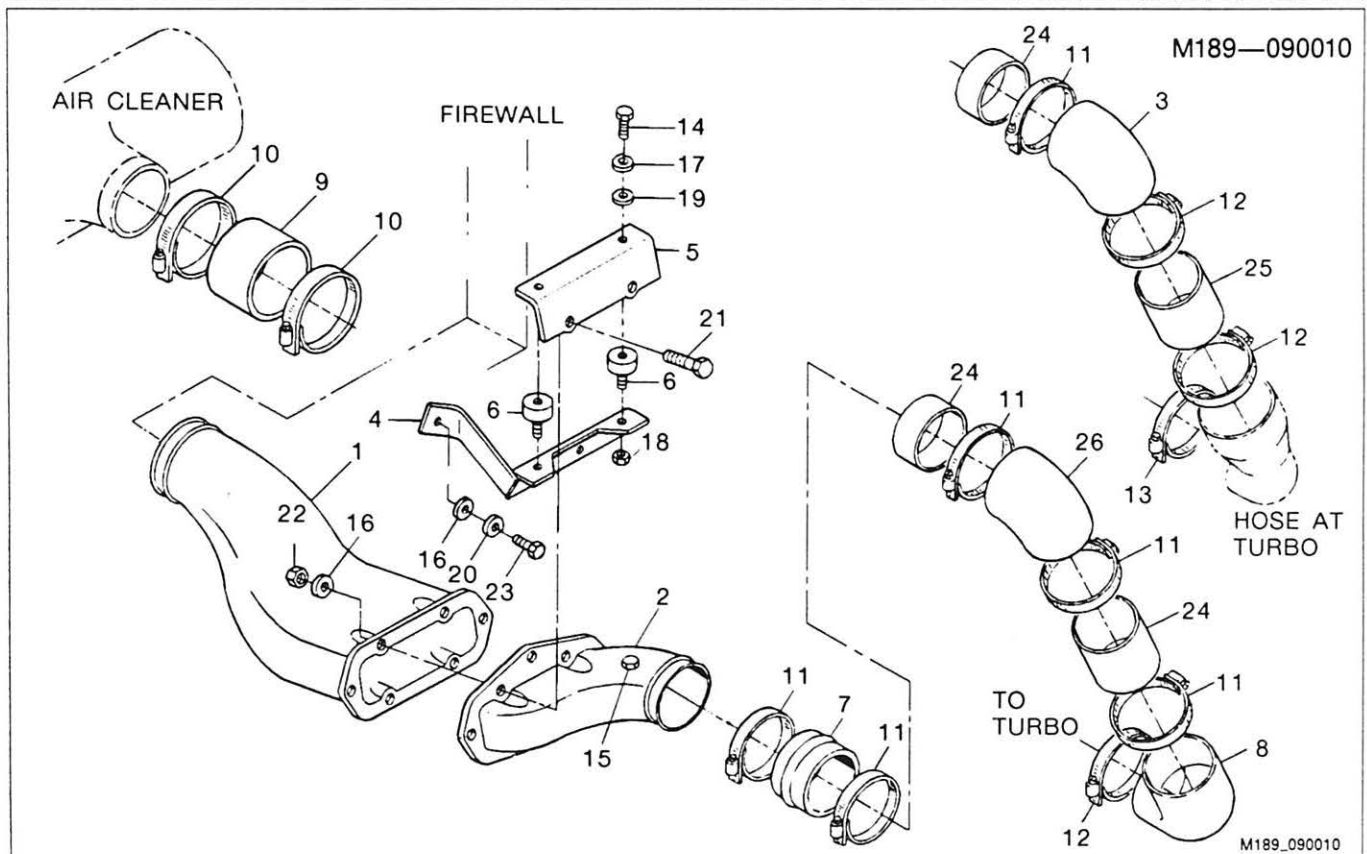
SERVICE PARTS CATALOG

[illegible]

M188-090012

M188_090012

AIR PIPING CLNR TO ENGINE				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	21								
DONALDSON CYLINDRICAL, ONE STAGE				X	X								
CUM L10				X									
CUM NTC					X								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 528 00 08		DUCT-AIR INTAKE	1	1								EA
2	681 528 06 08		DUCT-AIR INTAKE	1	1								EA
3	HUN 90HL60R55TR		ELBOW	1									EA
4	681 520 00 33		SUPPORT ASSY-AIR INTAKE	1	1								EA
5	681 528 00 40		BRKT-AIR INTAKE SUPT	1	1								EA
6	681 528 00 85	LOR J4624 479	MOUNT-RUBBER,AIR INTAKE	2	2								EA
7	03-09177-003	GRR HH6	HOSE-HUMP,NEOPRENE	1	1								EA
8	03-13429-000		ELBOW-90 DEG,REDUCER	1									EA
9	03-11711-004		HOSE-FLEXIBLE W/O ENDS,7.0 NEO	1	1								EA
10	23-09322-700	BRZ HTM800	CLAMP	2	2								EA
11	23-09322-600	BRZ HTM700	CLAMP	3	5								EA
12	23-09322-550	BRZ HTM650	CLAMP	2	1								EA
13	23-09322-400	CLP C410C75450S	CLAMP	1									EA
14	23-10742-075	1/4-20X3/4 UNC,GR5,HEX	SCREW-CAP,HEX,1/4-20UNC	2	2								EA
15	23-09252-002	1/8 FILLER PLUG	PLUG-HEX,1/8 NPTF	1	1								EA
16	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"	16	16								EA
17	23-09318-009	*12 LOCK WASHER	WASHER-LOCK,1/4"	2	2								EA
18	23-09336-006	1/4-20 UNC,GRA	NUT-SELF LOCKING,1/4-20	2	2								EA
19	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	2	2								EA
20	23-09318-010	5/16 LOCK WASHER	WASHER-LOCK,5/16"	2	2								EA
21	23-10744-150	5/16-18X1 1/2,GR5,HEX	SCREW-CAP,5/16-18UNC,HEX HD	7	7								EA
22	23-09900-105	5/16X18 UNC,GRB,HEX	NUT-LCKNG,5/16-18UNC,HEX	7	7								EA
23	23-10744-100	5/16-18 UNC,HEX	SCREW-CAP,5/16-18UNC,HEX HD	2	2								EA

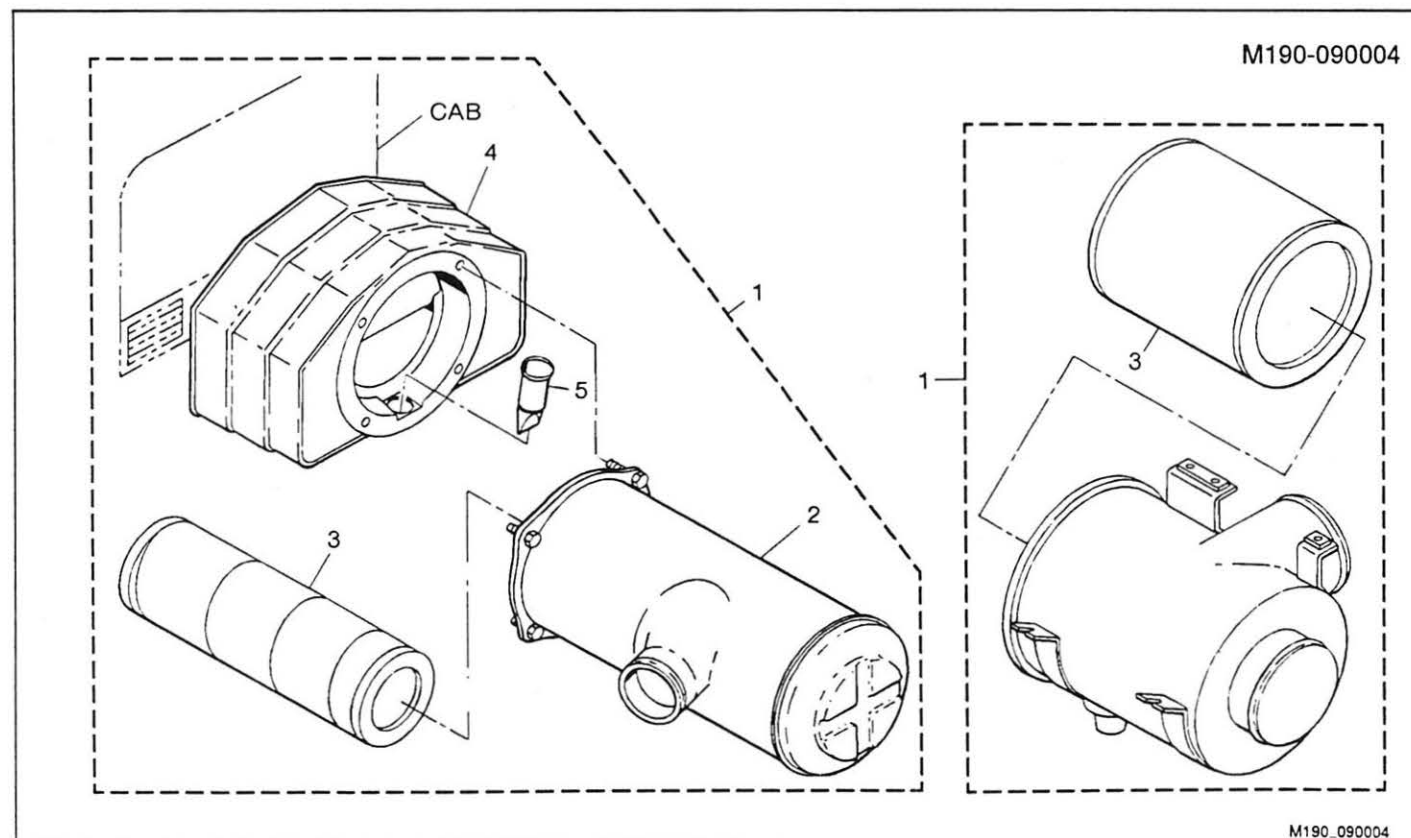


This technical diagram illustrates the assembly of an air intake system. The components are shown in an exploded view, with dashed lines indicating their relative positions and assembly paths. The main parts include:

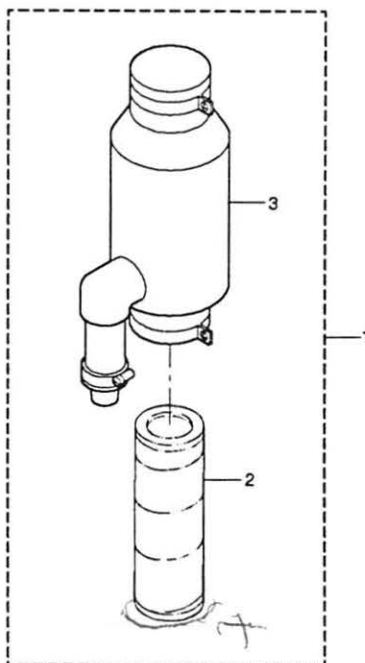
- AIR CLEANER:** Located at the top left, consisting of a cylindrical body (9) and two end caps (10).
- FIREWALL:** A central vertical plate (5) that serves as a mounting point for various components.
- Hoses and Connectors:**
 - A large curved hose (1) connects the air cleaner to the firewall.
 - A smaller hose (2) connects the firewall to the turbocharger.
 - A hose (25) is shown with a clamp (12) and a connector (13).
 - A hose (26) is shown with a clamp (11) and a connector (12).
- Clamps and Fasteners:** Various clamps (8, 11, 12) and fasteners (6, 14, 17, 19, 20, 21, 22, 23) are used to secure the hoses and components.
- Labels:**
 - "AIR CLEANER" is labeled at the top left.
 - "FIREWALL" is labeled in the center.
 - "TO TURBO" is labeled at the bottom left.
 - "HOSE AT TURBO" is labeled at the bottom right.

The diagram is identified by the code M189-090010 in the top right corner.

AIR CLEANER		APPLICATION									
APPLICATION DESCRIPTION INDEX		01	02								
CUM (91) 6C 8.3 SER. ENGINE			X								
DONALDSON CYLINDRICAL ONE STAGE		X									
DONALDSON CYLINDRICAL TWO STAGE			X								
FLC112 MED CONV			X								

[illegible]

SERVICE PARTS CATALOG

[illegible][illegible]

M190-090003

X DNP15A084
SEAL

M190_090003

260-C001
B2

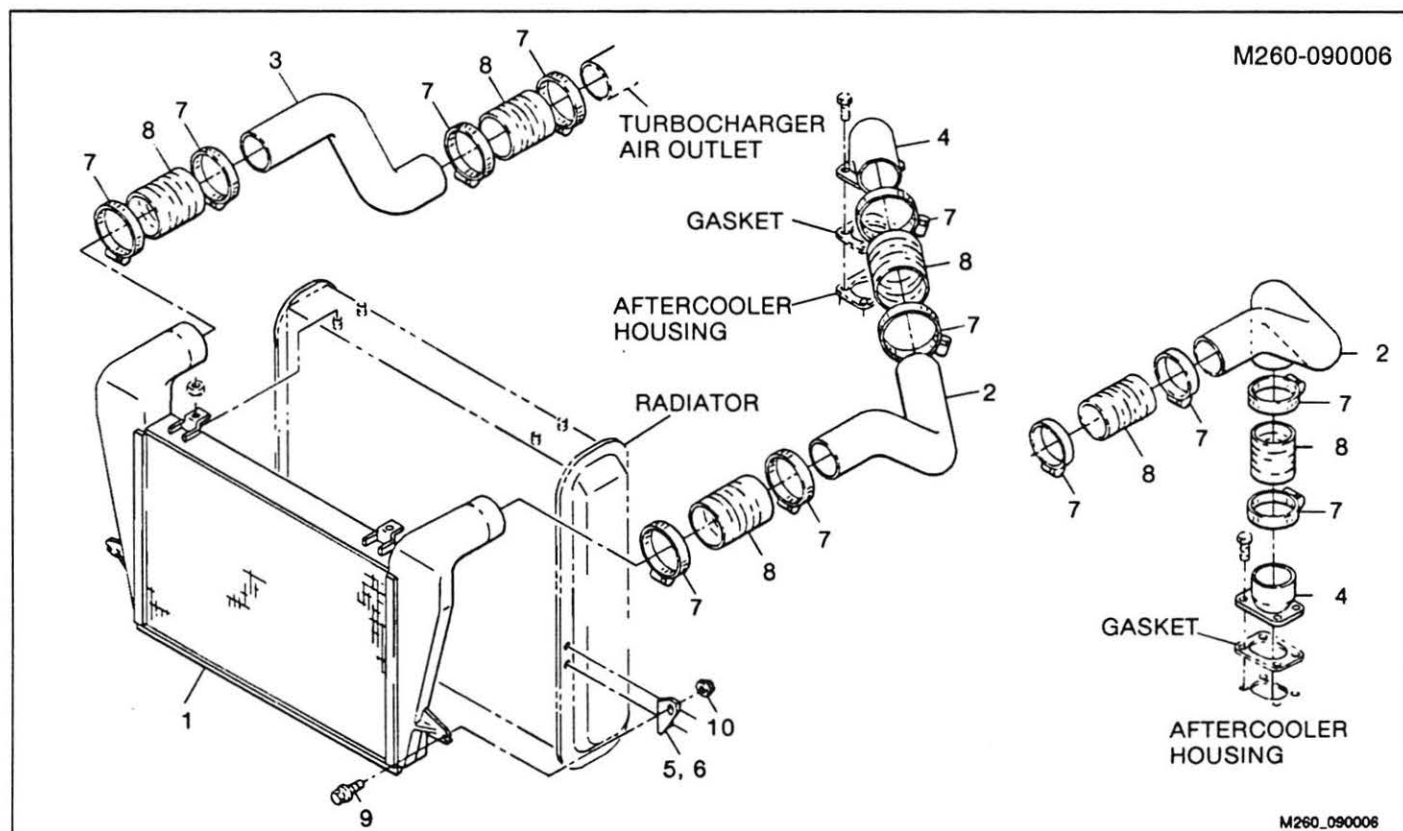


SERVICE PARTS CATALOG

260-C001
B2

CHARGE AIR COOLER							APPLICATION	
APPLICATION DESCRIPTION INDEX							13	15
DDE 60 SERIES							X	X
CAT ENGINES								X
CUM L10 ENGINES								X
RH DRIVE/AUST							X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES												UM	★
1	681 501 04 01		COOLER-CHARGE AIR	1	1										EA		
1	01-21388-000		CHARGE AIR COOLER			1									EA		
2	681 094 10 08		PIPE-AIR INTAKE,COLD,DDE60	1											EA		
3	681 098 10 16		PIPE-AIR INTAKE,HOT,DDE,RHD	●											EA		
5	681 501 02 20		BRKT-SUPT,CAC,LH	1	1	1									EA		
6	681 501 04 20		BRKT-SUPT,CAC,RH	1	1	1									EA		
7	01-20152-000		CLAMP-CONSTANT TORQUE	8											EA		
8	01-17112-000		HOSE-CONVOLUTED,SILICONE	4											EA		
9	23-11007-100	3/8-16X1 UCN,GR8,HEX	SCREW-FLG,HEXAGON,3/8-16,PO	2	2	2									EA		
10	23-11020-006	3/8-16 UCN,GRG,HEX	NUT-HEX,FLG,3/8-16	2	2	2									EA		
	681 500 24 A1		INSTL-CHARGE AIR COOLER,DD,RHD	●											EA		
	681 500 25 A1		INSTL-CHARGE AIR COOLER		●	●									EA		



★ Quantities of piece parts per assembly

11/16/90
Page 1

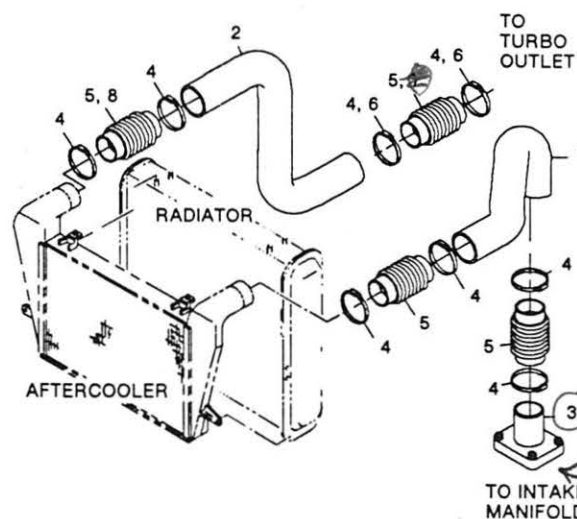
* As required

• Reference item

CHARGE AIR COOLER PLUMBING							APPLICATION							
APPLICATION DESCRIPTION INDEX							00	01	02	03	04	05	06	07
ENGINE CAT 3306							X							
ENGINE CAT 3406								X						
ENGINE CAT 3406 RHD									X					
ENGINE CAT 3176										X				
DDC 60 SERIES											X			
DDC 60 SERIES RHD												X		
ENGINE CUM L10													X	
ENGINE CUM N14														X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	681 094 11 08		PIPE-AIR INTAKE,COLD,3306	1								EA	
1	681 094 04 08		PIPE-AIR INTAKE,COLD,3406		1	1						EA	
1	681 094 12 08		PIPE-AIR INTAKE,COLD,3176				1					EA	
1	681 094 10 08		PIPE-AIR INTAKE,COLD,DDE60					1	1			EA	
1	681 094 13 08		PIPE-AIR INTAKE,COLD,91 L10							1		EA	
1	681 094 14 08		PIPE-AIR INTAKE,COLD,N14								1	EA	
2	681 098 03 16		PIPE-AIR INTAKE,HOT,3306	1								EA	
2	681 098 04 16		PIPE-AIR INTAKE,HOT,3406		1							EA	
2	681 098 09 16		PIPE-AIR INTAKE,HOT,3406			1						EA	
2	681 098 07 16		PIPE-AIR INTAKE,HOT,3176				1					EA	
2	681 098 06 16		PIPE-AIR INTAKE,HOT,DDE60					1				EA	
2	681 098 10 16		PIPE-AIR INTAKE,HOT,DDE,RHD						•			EA	
2	681 098 11 16		PIPE-AIR INTAKE,HOT,91 L10							1		EA	
2	681 098 12 16		PIPE-AIR INTAKE,HOT,N14								1	EA	
3	A01-16898-000		PIPE-3306 ATAAC INLET	1								EA	
4	01-20152-000		CLAMP-CONSTANT TORQUE	8	8	8	6	8	8	8	8	EA	
5	01-17112-000		HOSE-CONVOLUTED,SILICONE	4	4	4	4	4	4			EA	
5	01-21200-000		HOSE-CONVOLUTED							4	4	EA	
6	BRZ CT350L		CLAMP-CONSTANT TORQUE,3.00				2					EA	
7	681 094 00 09		ELBOW-AIR INTAKE,CAT 3406		1	1						EA	

M261-090002

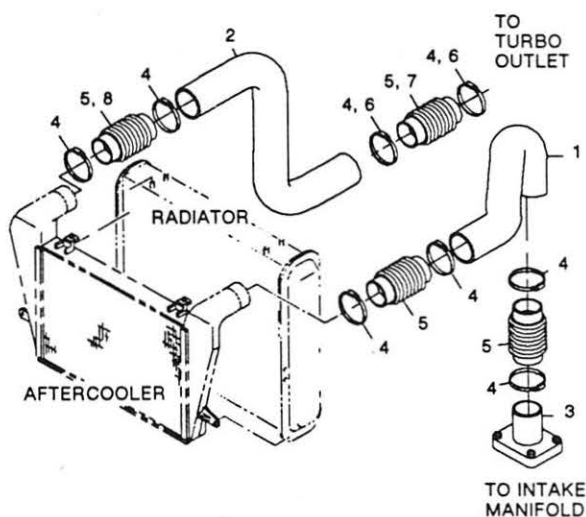


M261_090002

CAT 946186
GASKET

[illegible]

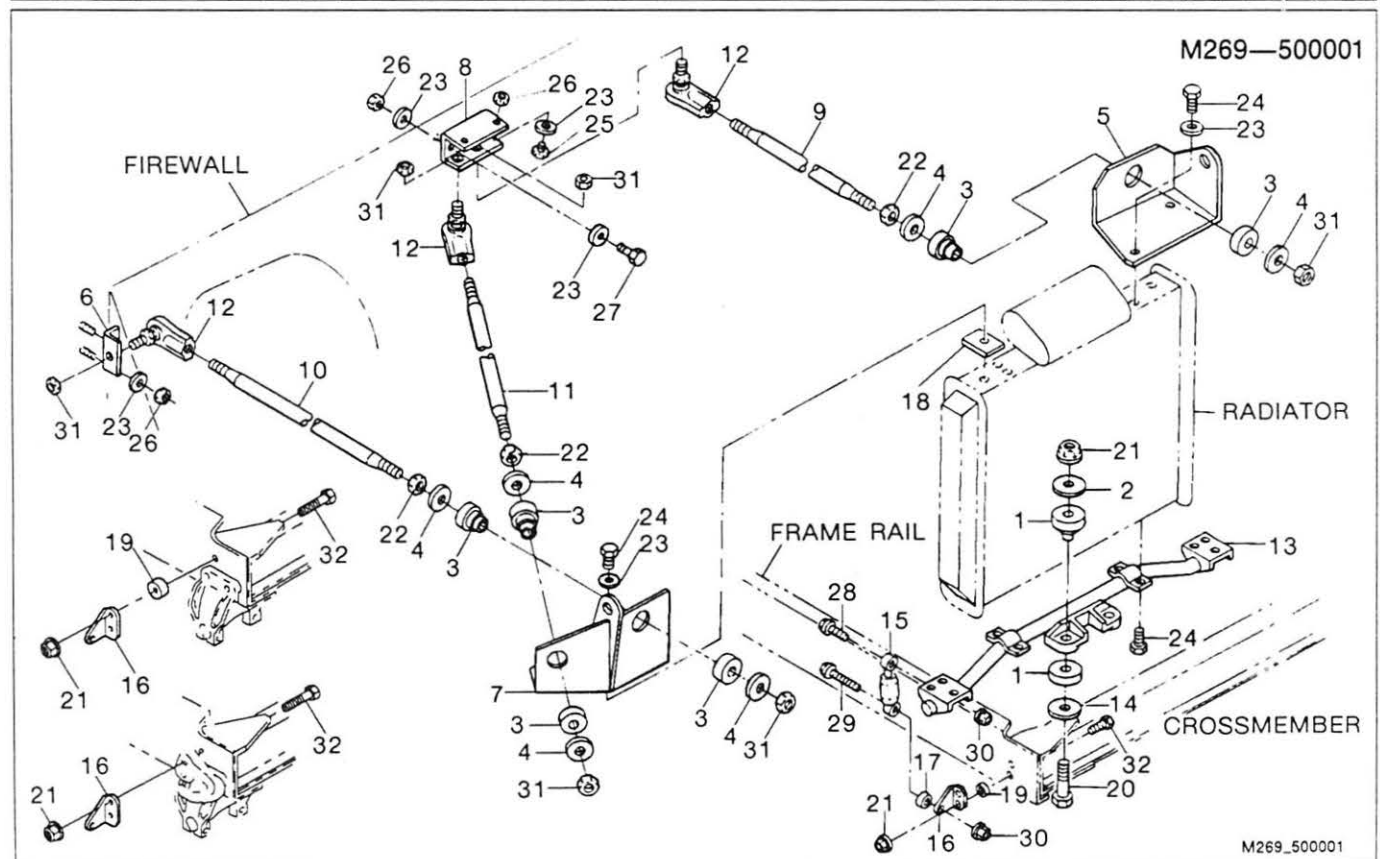
M261-090002



M261_090002

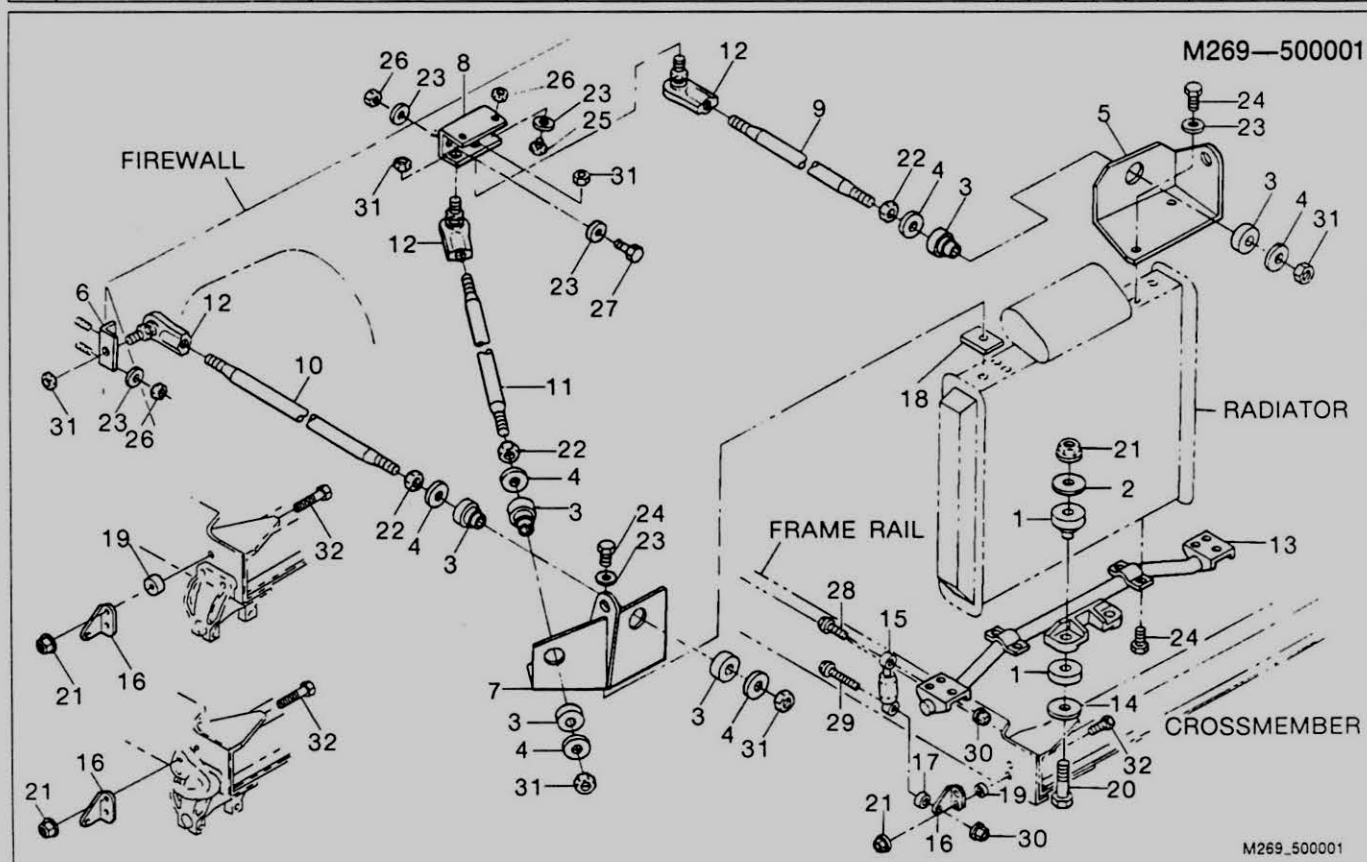
RADIATOR MOUNTING 1200 SQ IN CROS FLOW				APPLICATION					
APPLICATION DESCRIPTION INDEX				03	04	05			
SET FORWARD FRONT AXLE				X	X				
SETBACK FRONT AXLE						X			
FRONT TOW HOOKS				X					
<i>TRUCKS BEFORE 3-14-86</i>									

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES						UM	★
1	681 504 00 82		ISOLATOR-RADIATOR SUPT.	2	2	2				EA	
2	681 504 00 76		WASHER-BRACKET,SUPT,CENTER	2	2	2				EA	
3	681 504 01 82		ISOLATOR-RADIATOR SUPT.	3	3	3				EA	
4	681 504 01 52		WASHER	6	6	6				EA	
5	681 504 07 22		BRKT-RDTR BRACE ROD,FR,LH	1	1	1				EA	
6	681 504 06 22		BRACKET-BRACE ROD,R.H. FW	1	1	1				EA	
7	681 500 05 31		BRKT ASSY-RDTR BRACE ROD,FR,RH	1	1	1				EA	
8	681 504 05 22		BRACKET-BRACE ROD,LH,FWD	1	1	1				EA	
9	681 504 00 30		BRACE-RADIATOR L.H.	1	1	1				EA	
10	681 504 01 30		BRACE-RADIATOR R.H.	1	1	1				EA	
11	681 504 02 30		BRACE-RADIATOR DIAG.ROD	1	1	1				EA	
12	681 991 01 22	ALB KFS8GR	ROD END	3	3	3				EA	
13	681 500 01 27		MOUNT ASSY-RADIATOR,HOOD,LWR	1	1	1				EA	
14	681 504 01 76		WASHER-CROSSMEMBER,SUPT,CTR	2	2	2				EA	
15	681 323 03 00	GBL 615341	SHOCK ABSORBER-RADIATOR	1	1	1				EA	
16	681 504 01 32		BRKT-RADIATOR SUPT,RH	1	1	1				EA	
17	681 991 05 40		SPACER-TB,STL,19.1X10.3X12.7LG	1	1	1				EA	
18	681 504 03 31		PLATE-RDTR	2	2	2				EA	
19	23-09291-100		SPACER		1	2				EA	
20	23-11015-325	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X3.25	2	2	2				EA	
21	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	2	3	4				EA	
22	23-09338-510		NUT-HEX 1/2-20 UNF	3	3	3				EA	
23	23-09114-006	5/16 BEARING WASHER	WASHER-5/16 BRG	10	10	10				EA	



M269_500001

SERVICE PARTS CATALOG

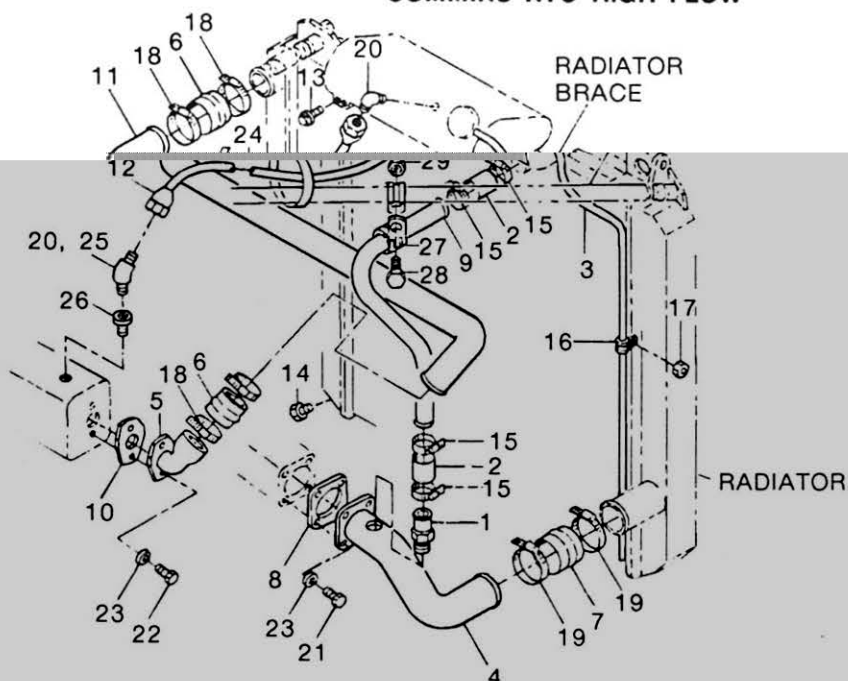
[illegible]

RADIATOR PLUMBING CUMMINS NTC HI FLOW				APPLICATION									
APPLICATION DESCRIPTION INDEX				02	05	07							
HIGH FLOW RADIATOR				X	X	X							

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 997 01 71	PH 68HB16 12	FITTING-HOSE	1	1	1								EA	
2	681 501 05 82		HOSE-RADIATOR	2	2									EA	
2	48-09209-100	GT 4169G1	HOSE-RADIATOR,1.000 ID			3								FT	
3	05-11549-048	GT 27074	HOSE-OVERFLOW RAD	1	1	1								EA	
4	681 500 00 72		PIPE ASSY-INLET,WATER	1	1	1								EA	
5	681 501 00 56		ELBOW-OUTLET,WATER,ENGINE	1	1	1								EA	
6	681 501 03 82	GT 3177 0030	HUMPHOSE-2.50 IN	2	2	2								EA	
7	681 501 04 82	GT 3177 0004	HUMPHOSE-3.00 IN	1	1	1								EA	
8	681 501 00 80	CUM 3024960	GASKET-PIPE INLET WATER	1	1	1								EA	
9	681 501 01 82		PIPE-MAKEUP WATER	1	1									EA	
10	01-10134-000		GASKET ENG WATER	1	1	1								EA	
11	681 501 02 82		PIPE-OUTLET WATER	1	1	1								EA	
12	A23-02232-024		HOSE ASSY-WIRE BRAID,*4	1										EA	
12	A23-02233-020		HOSE ASSY-WIRE BRAID,*6		1	1								EA	
13	23-09249-002	1/8 PIPE PLUG	PLUG	1										EA	
13	210503 000028	PH VS211P2	PLUG-SQ HD,02 MPT		1	1								EA	
14	23-09249-003	1/4 PIPE PLUG	PLUG	1										EA	
15	23-09132-020	IDL 5720	CLAMP-HOSE .81-1.75	4	4	2								EA	
16	23-11357-008	UMP S464G8	CLAMP-HOSE,SGL,CUSH, .500 DIA	2	2	2								EA	
17	23-09336-007	5/16-18,UNC.GRA	NUT-SELF LOCKING,5/16-18	2	2	2								EA	
18	23-09132-040	IDL 5740	CLAMP-HOSE 2.06-3	4	4	4								EA	
19	23-09132-048	IDL 5748	CLAMP-HOSE 2.56-3.5	2	2	2								EA	
20	210502 000015	PH VS159F4 2	ELB-45,SAE 45D 04X02 MPT	2										EA	

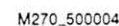
M270—500004

CUMMINS NTC HIGH FLOW

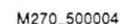


M270_500004

M270—500004



M270—500004



M270—500004

CUMMINS NTC HIGH FLOW

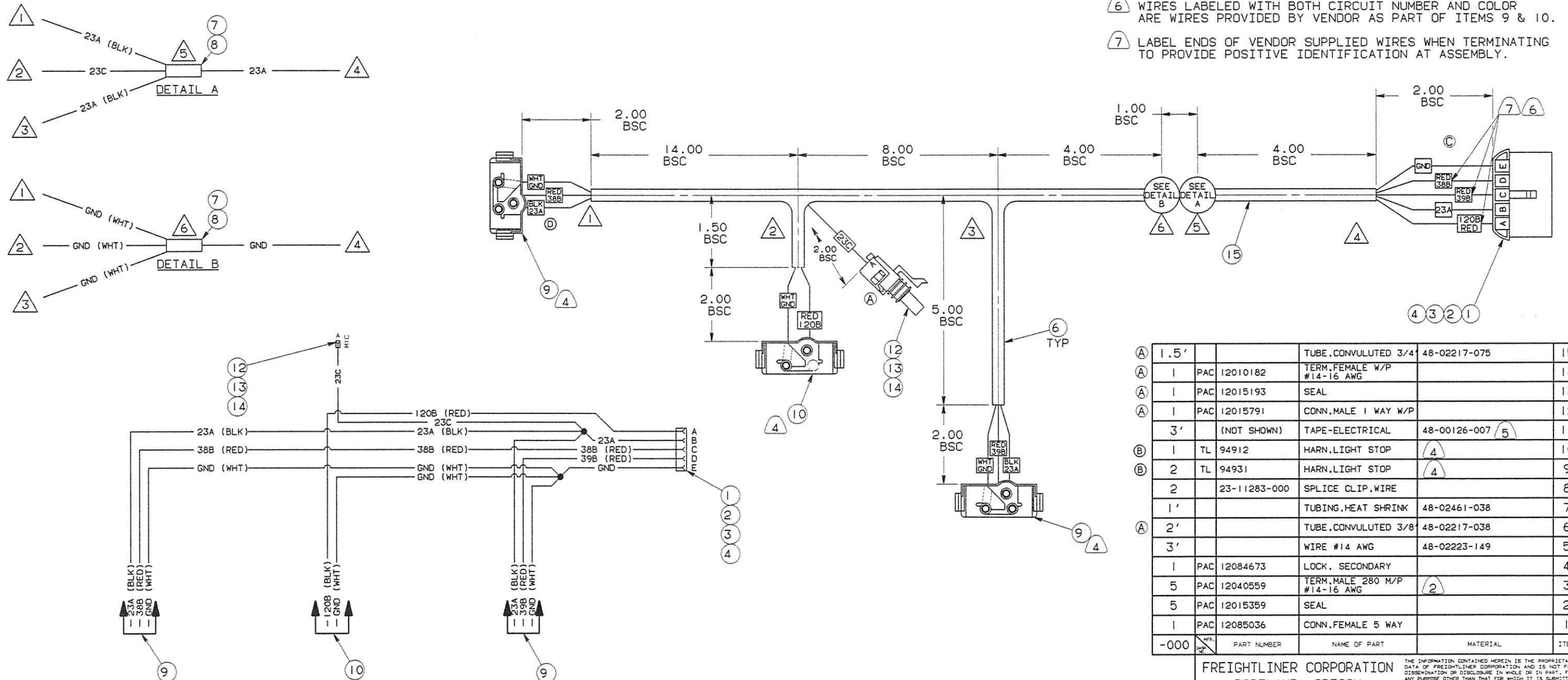
RADIATOR BRACE

RADIATOR

M270_500004

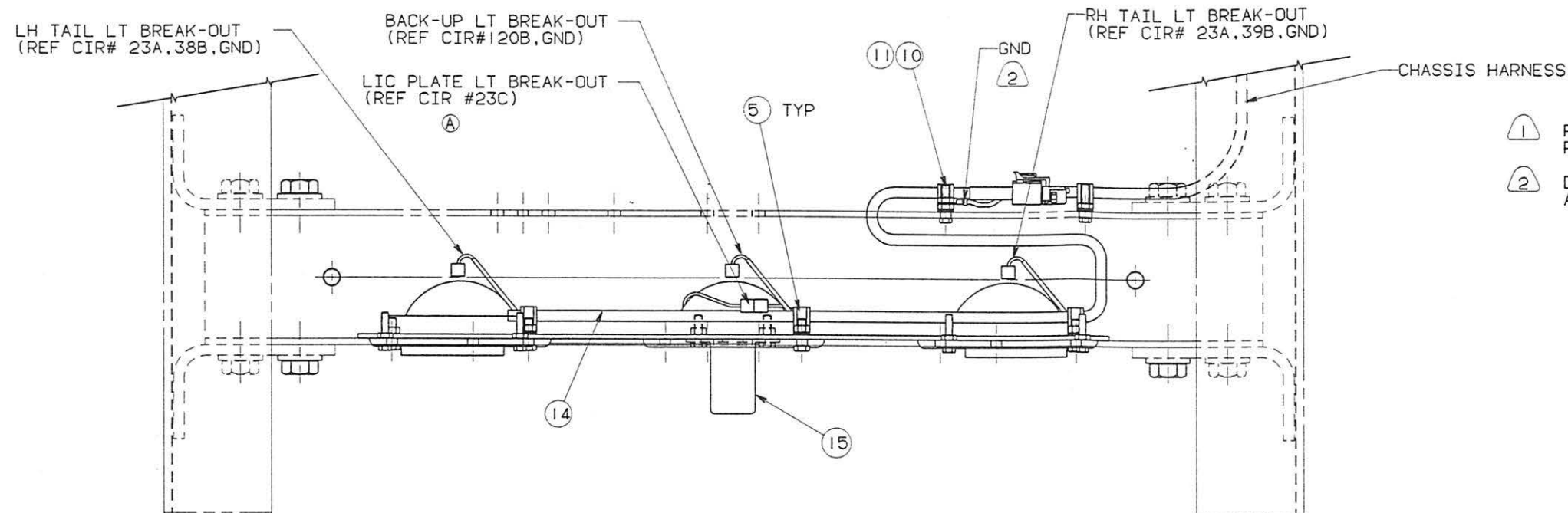
CIR	GA	COLOR	TERMINAL	INSULATOR	LOC	△ FROM/TO	TERMINAL	INSULATOR	LENGTH	DESCRIPTION
23A	16	BLACK	-	-		1 - 5	8	7	30.00	LH TAIL LAMP FEED
23A	16	BLACK	-	-		3 - 5	8	7	13.00	RH TAIL LAMP FEED
23A	14	-	8	7		5 - 4	3	-	7.50	TAIL LAMP FEED
23C	14	-	14	-		2 - 5	8	7	16.50	LIC PLT LMP FEED
38B	16	RED	-	-		1 - 4	3	-	35.50	LH TURN FEED
39B	16	RED	-	-		3 - 4	3	-	18.50	RH TURN FEED
120B	16	RED	-	-		2 - 4	3	-	23.00	BACK-UP LAMP FEED
GND	16	WHITE	-	-		1 - 6	8	7	29.00	LH TL LMP/TURN GND
GND	16	WHITE	-	-		2 - 6	8	7	16.50	BACK-UP LAMP GND
GND	16	WHITE	-	-		3 - 6	8	7	12.00	RH TL LMP/TURN GND
GND	14	-	8	7		6 - 4	3	-	8.50	GND

- CIRCUIT NO'S TO BE PRINTED ON INDIVIDUAL WIRES AT 3.00 TO 6.00 INCH INTERVALS OVER FULL LENGTH OF WIRE.
- INSTALL TERMINALS PER FREIGHTLINER PROCESS SPEC 49-00052.
- WIRE LENGTH TOLERANCE; THE FOLLOWING TOLERANCES APPLY TO ALL INDIVIDUAL OR COMBINED BASIC DIMENSIONS.
0.00 TO 11.99 +0.50/-0.00
12.00 TO 59.99 +1.00/-0.00
- REMOVE EXISTING RING TERMINAL BEFORE SPLICING.
- WRAP THE EXPOSED WIRES WITH TAPE (ITEM 11), FROM THE CONNECTOR TO THE CONVOLUTED TUBE.
- WIRES LABELED WITH BOTH CIRCUIT NUMBER AND COLOR ARE WIRES PROVIDED BY VENDOR AS PART OF ITEMS 9 & 10.
- LABEL ENDS OF VENDOR SUPPLIED WIRES WHEN TERMINATING TO PROVIDE POSITIVE IDENTIFICATION AT ASSEMBLY.

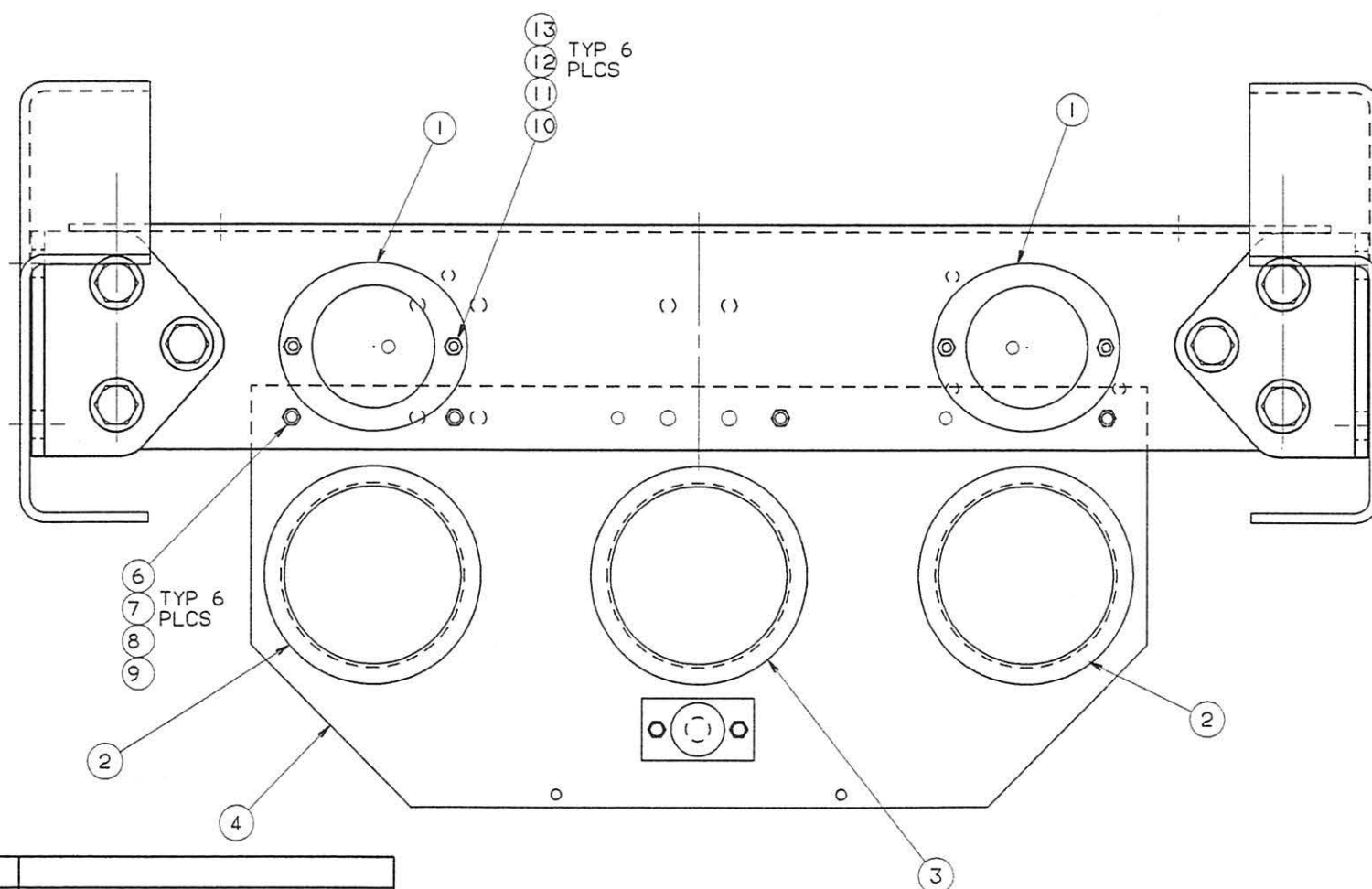


D	P5222G	05-17-90	GB	GB	DJL	CORRECTED WIRE LABELING AT BREAKOUT 1
C	P9851F	12-19-89	DDM	DDM	DJL	REVERSED CIRS 38B & 39B IN 5-PIN CONN
B	P9242D	12-08-89	GB	GB	DJL	TL 94948/94949 TO TL 94992/94931 REVISED EXTENSIVELY SEE M/F HISTORY
A	P9242D	11-27-89	CD	DDM	DJL	ADDED CIR 23C, ITEMS 12, 13, 14, 15 AND BREAK-OUT 7, 6 WAS 48-02217-035
-	P9242D	10-28-89	CD	DDM	DJL	INITIAL RELEASE
LTR.	JOB NO.	DATE	BY	APPR.	FROM	CHANGE INFORMATION TO

HARNES WIRING SCHEMATIC 6 7
TYP



- 1 PROTECT TERMINALS PER SHOP PRACTICE MANUAL
PAGE 33-06126.
- 2 DOUBLE NUT TO ALLOW GROUND WIRE TO BE INSTALLED
AFTER HARNESSES ARE CONNECTED.

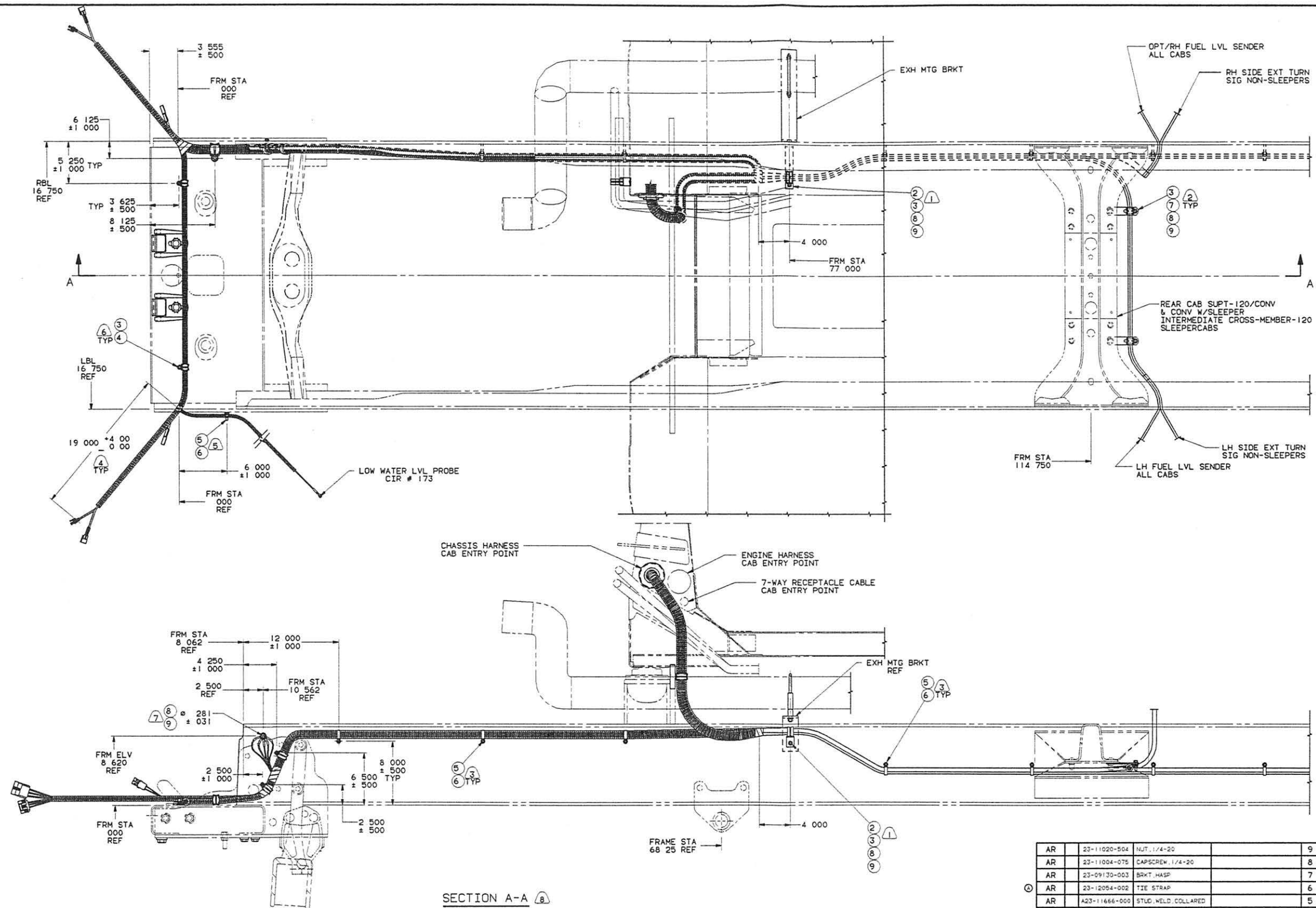


A	1	A06-18685-000	LAMP ASSY-LIC PLT		15
	1	A06-18653-000	HARNESS ASSY		14
	6	23-09318-007	WASHER-LOCK #10		13
	6	23-00600-010	WASHER, PLATED #10		12
	7	23-09339-005	NUT-HEX, #10-24		11
	6	23-09890-100	SCREW, MACHINE #10-24x1.00 LG		10
	6	23-09318-009	WASHER-LOCK 1/4		9
	6	23-00600-025	WASHER-PLATED 1/4		8
	6	23-09339-006	NUT-HEX, 1/4-20		7
	6	23-10742-125	SCREW-CAP, HEX 1/4-20x1 1/4 LG		6
	5	23-09528-030	CLAMP, HOSE		5
	1	681 544 04 38	BRKT-STOP/TAIL		4
	1	681 544 00 03	LAMP-BACKUP, TR		3
	2	681 544 01 03	LAMP-STOP/TAIL		2
	2	06-10398-000	REFLECTOR, RED		1
-000	REF. CAP. NO.	PART NUMBER	NAME OF PART	MATERIAL	ITEM

A	P9242D	11-28-89	CD	DDM	DJL	ITEM 15 WAS 681 540 02 04, ADDED LIC PLATE BREAK-OUT TO TOP VIEW
-	P9242D	11-02-89	CD	DDM	DJL	INITIAL RELEASE
LTR.	JOB NO.	DATE	BY	APPR.	FROM	CHANGE INFORMATION TO

THIRD ANGLE PROJECTION		UNLESS OTHERWISE NOTED UNITS - INCHES	DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5 - 1973 WITH EXCEPTIONS PER FREIGHTLINER E.O.M. SECTION 307	
DRAWN BY	CD	11-02-89	INSTL - REAR LAMP	
CHKS. CHECKED	GB	11-03-89	PRIMARY DESCP. SECOND DESCP.	
DESIGN APPROVAL	G.BENZ	11-03-89	LOCATION: HFL	
MFG. APPROVAL	F.CROW	11-04-89	TL SER 40 LTS	
FINAL APPROVAL	DJL	11-03-89	SCALE	SHEET
			HALF	1 OF 1
			D06-18661	A

DO NOT SCALE



SECTION A-A (A)

1 ATTACH ITEM 2 TO RAIL WITH EXH BRKT AT FRM STA 77 00 POSITION CHS HARN CAB BREAKOUT AT FRM STA 73 00 AND ATTACH TO ITEM 2 USING ITEMS 3, 8 AND 9 AS SHOWN

2 BREAKOUT FOR LH FUEL LEVEL SENDER/LH SIDE EXT TURN SIGNAL (W/O SLEEPER) ATTACH HASP BRKT, ITEM 7, TO CROSSMEMBER USING CROSSMEMBER GUSSET FASTENER SUPPORT CABLES CROSSING TO LH RAIL WITH ITEMS 3, 8, 9 SUPPORT CABLES CROSSING TO LH RAIL AT OTHER INTERMEDIATE CROSSMEMBERS IN THE SAME MANNER

3 WELD STUDS TO BE SPACED 18"-24" ALONG FRAME RAIL FOR WIRE HARNESS SUPPORT

4 19 00 INCHES MINIMUM ARE REQUIRED FOR HEADLIGHT/TURN SIGNAL CONNECTORS MEASURED FROM FRM STA 0 00 AND RBL/LBL 16 750 TO CONNECTORS

5 LOCATE WELD STUD, ITEM 4, ON FRONT RH CROSSMEMBER GUSSET AT FRAME STA 6 000 & FRM ELEV 1 000 ± 500

6 POSITION WELD STUDS, ITEM 4, ON FRONT CROSSMEMBER AS SHOWN

7 DRILL 281 ± 031 DIA HOLE AT LOCATION SHOWN REMOVE PAINT, GREASE, RUST INSTALL RING TERMINALS USING ITEMS 8 AND 9 PROTECT PER SHOP PRACTICE MANUAL 33-06126

8 SPRING HANGERS FOR SETBACK AXLE ARE SHOWN, ALL OTHER COMPONENTS ARE THE SAME AS SET FORWARD AXLE

AR	23-11020-504	NUT, 1/4-20	9
AR	23-11004-075	CAPSCREW, 1/4-20	8
AR	23-09130-003	BRKT, HASP	7
AR	23-12054-002	TIE STRAP	6
AR	A23-11666-000	STUD, WELD, COLLARED	5
AR	23-11467-004	STUD, WELD	4
AR	23-09528-***	CLAMP, HOSE	3
I	06-09782-000	BRKT, CABLE MTG	2
I	REF	HARNESS, CHASSIS	1
-000	PART NUMBER	NAME OF PART	MATERIAL

FREIGHTLINER CORPORATION

PORTLAND, OREGON

THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF FREIGHTLINER CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING BY FREIGHTLINER CORPORATION.

DATE: 05-18-90

BY: G BENZ

CHECKED: G BENZ

DATE: 06-07-90

BY: F CROW

DATE: 06-07-90

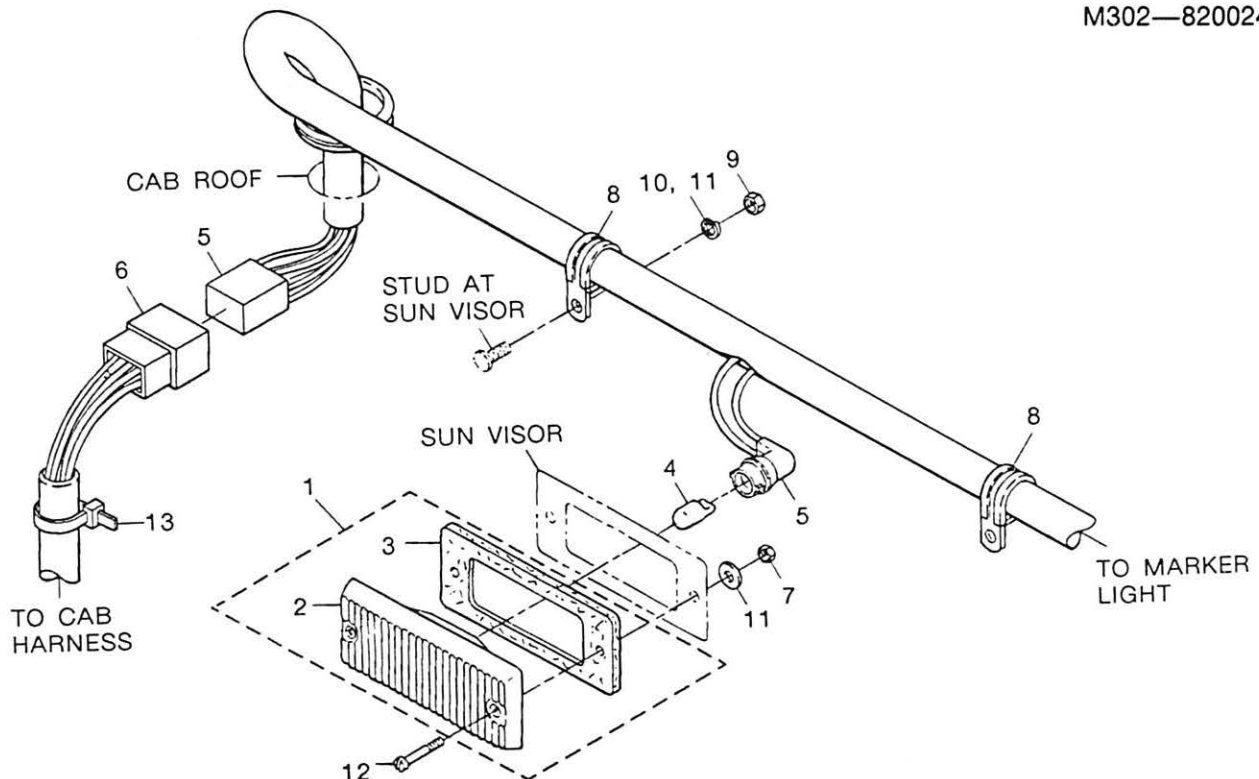
QUARTER 1 OF 1

D06-19044

A

MARKER LAMPS				APPLICATION									
APPLICATION DESCRIPTION INDEX				01	04								
INTEGRAL W/SUNVISOR				X	X								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 826 02 47		LAMP-MARKER,CAB,SUN VISOR	5	5								EA
2	TL 07085		LENS & HOUSING										EA 1
3	TL 07086		GASKET										EA 1
4	GE 194		BULB	5	5								EA
5	681 540 12 36		HARNESS ASSY-MKR LAMP,SUNVISOR	1	1								EA
6	681 540 13 36		HARNESS ASSY-CAB,OVHD,W/VISOR	1									EA
6	681 820 27 15		HARNESS ASSY-CAB,OVHD,W/VISOR		1								EA
7	23-09336-004		NUT-SELF LOCKING,8-32	10									EA
7	23-11488-108		KEP NUT, SST		10								EA
8	23-09528-030	UMP S325G10	CLAMP-HOSE,SGL,CUSH, .625 DIA	7	6								EA
9	23-09900-104	1/4-20 UNC,GRB	NUT-LCKNG,1/4-20UNC,HEX	7									EA
9	23-11600-100		NUT-SELF LOCKING		6								EA
10	23-09318-009	*12 LOCK WASHER	WASHER-LOCK,1/4"	7									EA
11	23-00600-008	3/16X7/16,PLTD,STL	WASHER-PLATED STL,NO.8	10									EA
11	23-10900-025	9/32X5/8	WASHER-STNLS STL,5/8"		16								EA
12	23-10408-075	8-32 UNC,PAN HD	SCREW-MACHINE,8-32X3/4"	10									EA
12	23-11607-100		SCREW,MACH,SS,PAN HD		10								EA
13	23-09796-209		TIE CABLE,NYLON,1-1/4X5-3/8		2								EA
	681 826 02 A1		INSTL-MKR LAMP,CAB SUN VISOR	•	•								EA

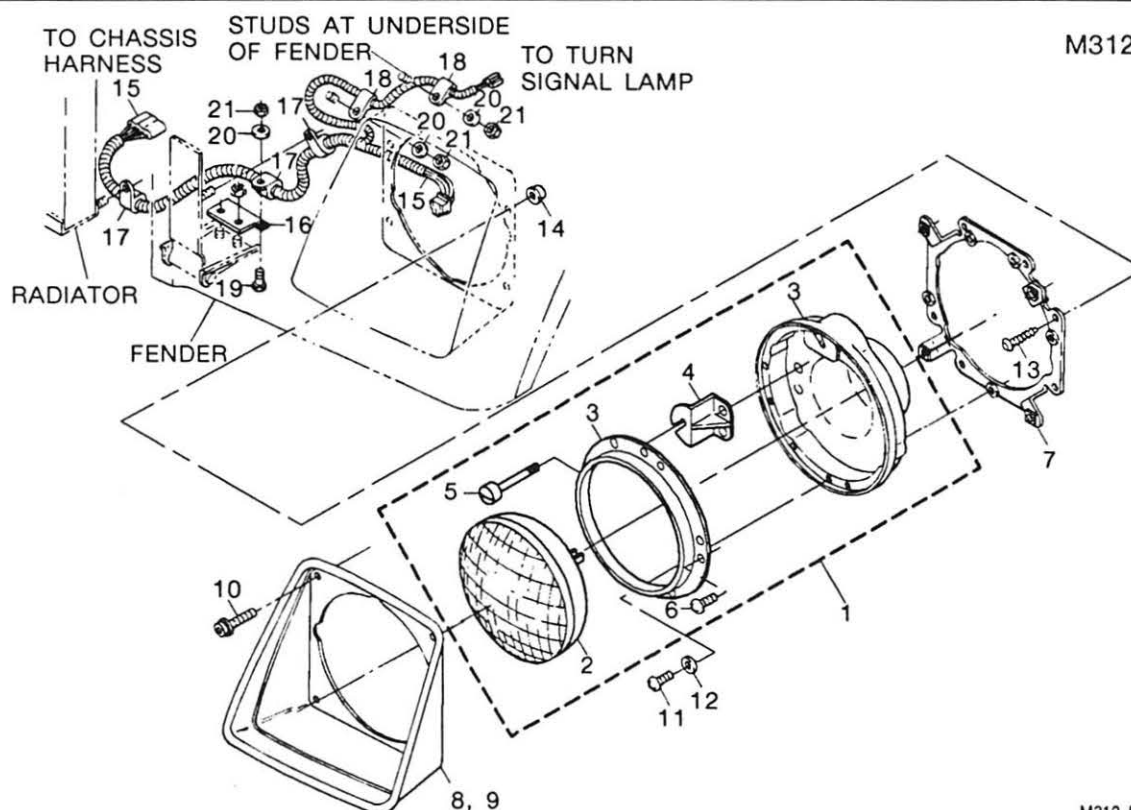
M302—820024



M302_820024

HEADLAMPS							APPLICATION									
APPLICATION DESCRIPTION INDEX							33	34	37							
SINGLE ROUND TUNGSTEN							X	X	X							

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 820 00 59		HEADLAMP ASSY-ROUND <i>w/HARNESS</i>	2	2	2								EA	
2	WEE 6015		BULB, SEALED BEAM											EA	1
7	681 540 07 76		PLATE ASY-MTG, HEADLAMP	2	2	2								EA	
8	681 826 08 89		BEZEL-HDLT, SNGL, LH	1	1	1								EA	
9	681 826 09 89		BEZEL-HDLT, SNGL, RH	1	1	1								EA	
10	23-11829-100		SCREW-MACHINE, PHIT THDR LG, #10	8	8	8								EA	
11	23-10410-075	10-24 UNC, SCREW	SCREW-MACHINE, PHCR, 10-24, ZN/CD	10	10	10								EA	
12	23-00701-010		WASHER-LOCK, #10	10	10	10								EA	
13	23-11036-610		LOCKBOLT, BRAZIER HD, WIDE GRIP	16	16	16								EA	
14	23-11037-601		COLLAR-LOCKBOLT, 3/16	16	16	16								EA	
17	23-09528-047	UMP S325G14	CLAMP-HOSE	6	5	5								EA	
19	A23-11666-000		STUD COLLARED WELD ASSY		2	2								EA	
20	23-00600-025	9/32X5/8, PLTD, STL	WASHER-PLATED STL, 1/4"	2	4	4								EA	
21	23-09336-006	1/4-20 UNC, GRA	NUT-HEX, CLRLK, 1/4-20	2	4	4								EA	
	681 820 02 A1		INSTL-HEADLAMPS AND BEZEL	•	•	•								EA	
	681 820 15 A1		INSTL-HARNESS, HEADLAMP	•										EA	
	681 820 35 A1		INSTL-HARNESS, HEADLAMP		•	•								EA	



M312-540049

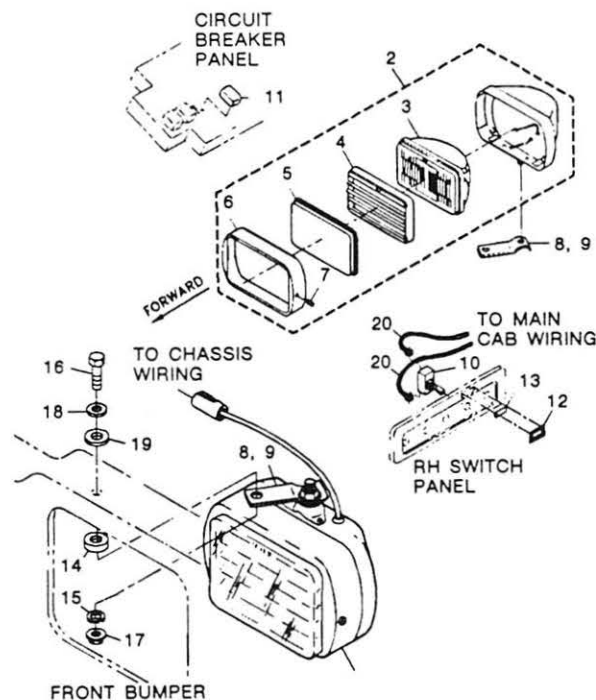
M312_540049

SERVICE PARTS CATALOG

LAMP ROADLIGHT DRIVING	APPLICATION									
	APPLICATION DESCRIPTION INDEX									
RECESSED IN BUMPER	X	X	X	X	X	X				
PERLUX	X	X			X	X				
MARCHAL			X							
R H DRIVE/AUST				X						

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1			LAMP ASSY-ROADLAMP THRU BUMPER	•	•									EA	
2	PUR 6475		ROADLIGHT RECTANGULAR											EA	1
3	PUR 6006		SEALED BEAM											EA	1
4	PUR 6005		LOUVER ASSY											EA	1
5	PUR 6003		ROADLIGHT,CLEAR,GLASS LENS											EA	1
6	PUR 6001		BEZEL											EA	1
7	PUR 6002		SCREW BEZEL											EA	2
1	681 544 00 06	SEV 66001 ✱	ROADLIGHT-RECT,SEV			2								EA	
1	PUR 54 225031		LAMP ASSY-ROADLIGHT,PERLUX 500					2	2					EA	
5	PUR 055 005003		LENS											EA	1
8	681 544 13 38		BRKT-MTG,ROADLIGHT,PUR,LH	1										EA	
8	681 544 11 38		BRKT-MTG,ROADLIGHT,PERLUX		2									EA	
8	681 544 12 38		BRKT-MTG,ROADLIGHT,SEV			2								EA	
9	681 544 14 38		BRKT-MTG,ROADLIGHT,PUR,RH	1										EA	
9	681 544 33 38		BRKT-MTG,ROADLIGHT					2	2					EA	
10	681 545 02 22	INM 2BD219A	SWITCH-TOGGLE	1	1	1		1						EA	
10	681 545 07 22		SWITCH-TOGGLE,SPST					1		1				EA	
11	681 545 04 66		CIRCUIT BREAKER-20 AMP	1	1	1		1						EA	
11	681 545 14 66	UND SD220 00 0011	CIRCUIT BREAKER-20 AMP							1				EA	
12	22-21148-000		BEZEL-CONTROLS,ILLUM	1	1	1	1	1	1	1				EA	
13	24-00241-015		APLQ-ILLUM,ROAD LT	1	1	1		1	1					EA	
14	681 544 00 84		SPACER-ROADLIGHT,PERLUX	2										EA	
15	23-09318-013	1/2 LOCK WASHER	WASHER-LOCK,1/2"	2										EA	

M314-540027

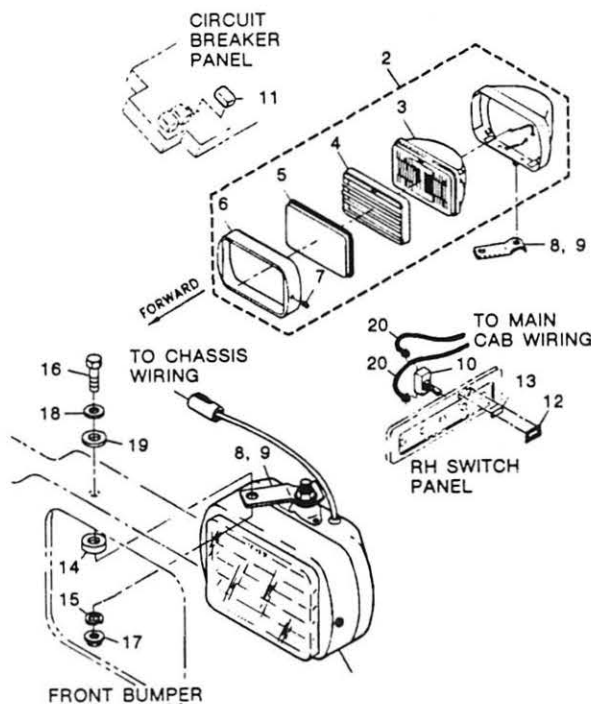


M314_540027

✱
VAA 12002
SOCKET

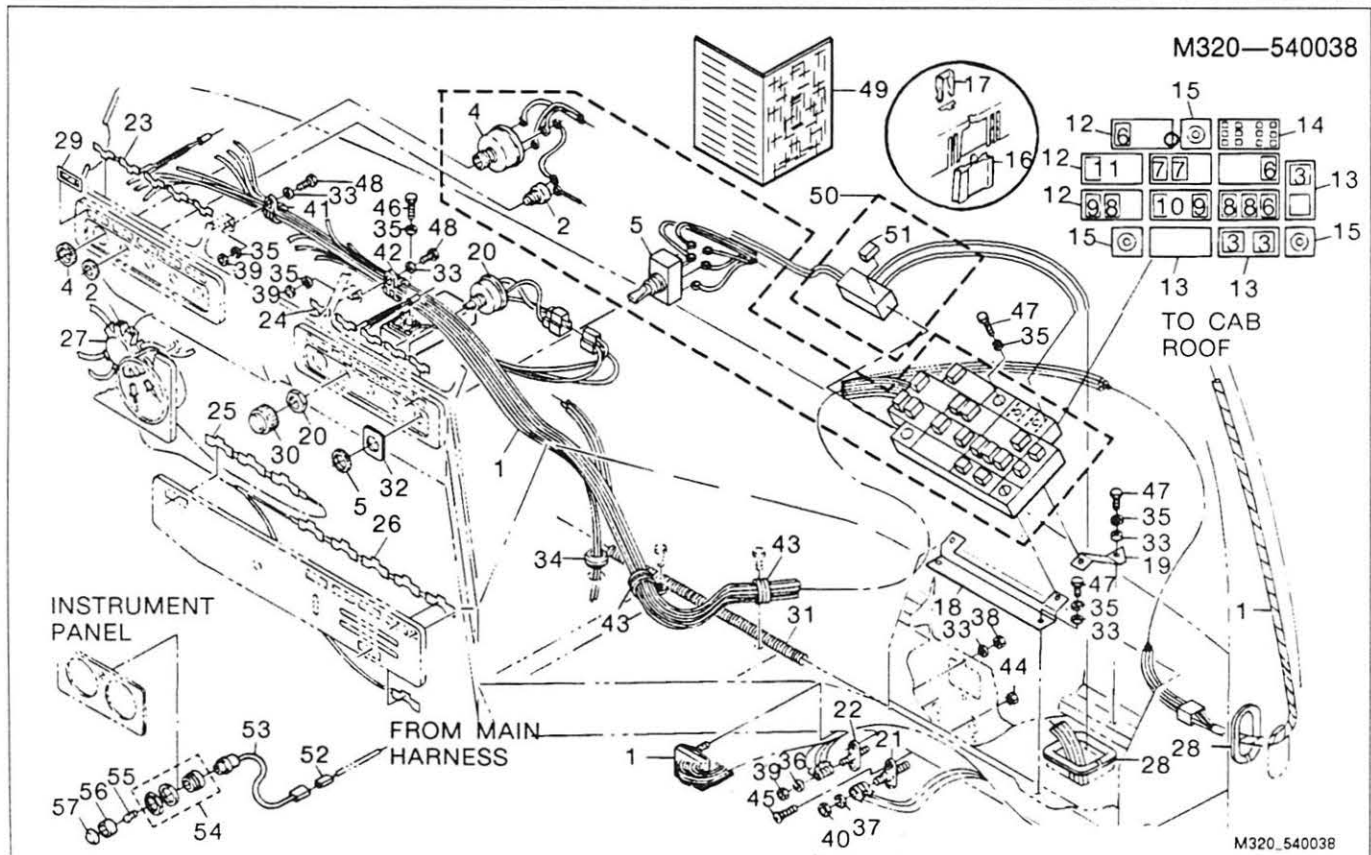
LAMP ROADLIGHT DRIVING				APPLICATION											
APPLICATION DESCRIPTION INDEX				00	01	02	05	06	07						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
16	23-09440-150		SCREW-CAP,HEX1/2-13X1.5 GR8PO	2										EA	
16	23-10915-175	1/2-13,HEX,SS	SCREW-CAP,1/2-13UNC,HEX HD		2									EA	
16	23-10915-125	1/2-13 UNC,HEX 1 1/4"	SCREW-CAP,1/2-13UNC,HEX HD			2								EA	
16	23-11695-150		SCREW-CAP,HEX,SST,1/2-13 UNC					2	2					EA	
17	23-11020-508	1/2-13 UNC,GRG,CAD	NUT-HEX,FLG,1/2-13	2				2	2					EA	
17	23-11020-008	1/2-13 UNC,GRG	NUT-HEX,FLG,1/2-13		2	2								EA	
18	23-00600-050	17/32X1 1/16,PLTD STL	WASHER-PLATED STL,1/2"	2				4	4					EA	
18	23-10900-050	17/32,PLAIN	WASHER-FLAT,SST,1-1/16"		2	2								EA	
19	23-11269-062		WASHER-PLASTIC THRUST	2	2									EA	
19	681 544 00 84		SPACER-ROADLIGHT,PERLUX	2										EA	
20	681 540 32 09		HARNESS ASSY-ROADLIGHT,CAB						1					EA	
	681 542 31 A1		INSTL-GA/SW,INSTR PNL	•	•	•		•	•					EA	
	681 544 01 A1		INSTL-ROADLIGHTS	•										EA	
	681 545 03 A1		INSTL-ROADLIGHT SWITCH	•	•	•		•						EA	
	681 545 04 A1		INSTL-CIRCUIT BREAKERS	•	•	•		•						EA	
	681 689 33 V1		MOD-INSTR PNL,12.7MM DIA HOLE	•	•	•		•	•					EA	
	681 689 34 V1		MOD-INSTR PNL,BEZEL ABOVE HOLE	•	•	•		•	•					EA	
	681 544 18 A1		INSTL-ROADLIGHT,PERLUX	•										EA	
	681 544 19 A1		INSTL-ROADLIGHT,SEV		•									EA	
	681 540 09 A4		INSTL-ELECTRICAL,SECTION D			•								EA	
	681 544 50 A1		INSTL-ROADLIGHT,PERLUX 500					•	•					EA	
	681 545 36 A1		INSTL-ROADLIGHT SWITCH					•						EA	

M314-540027

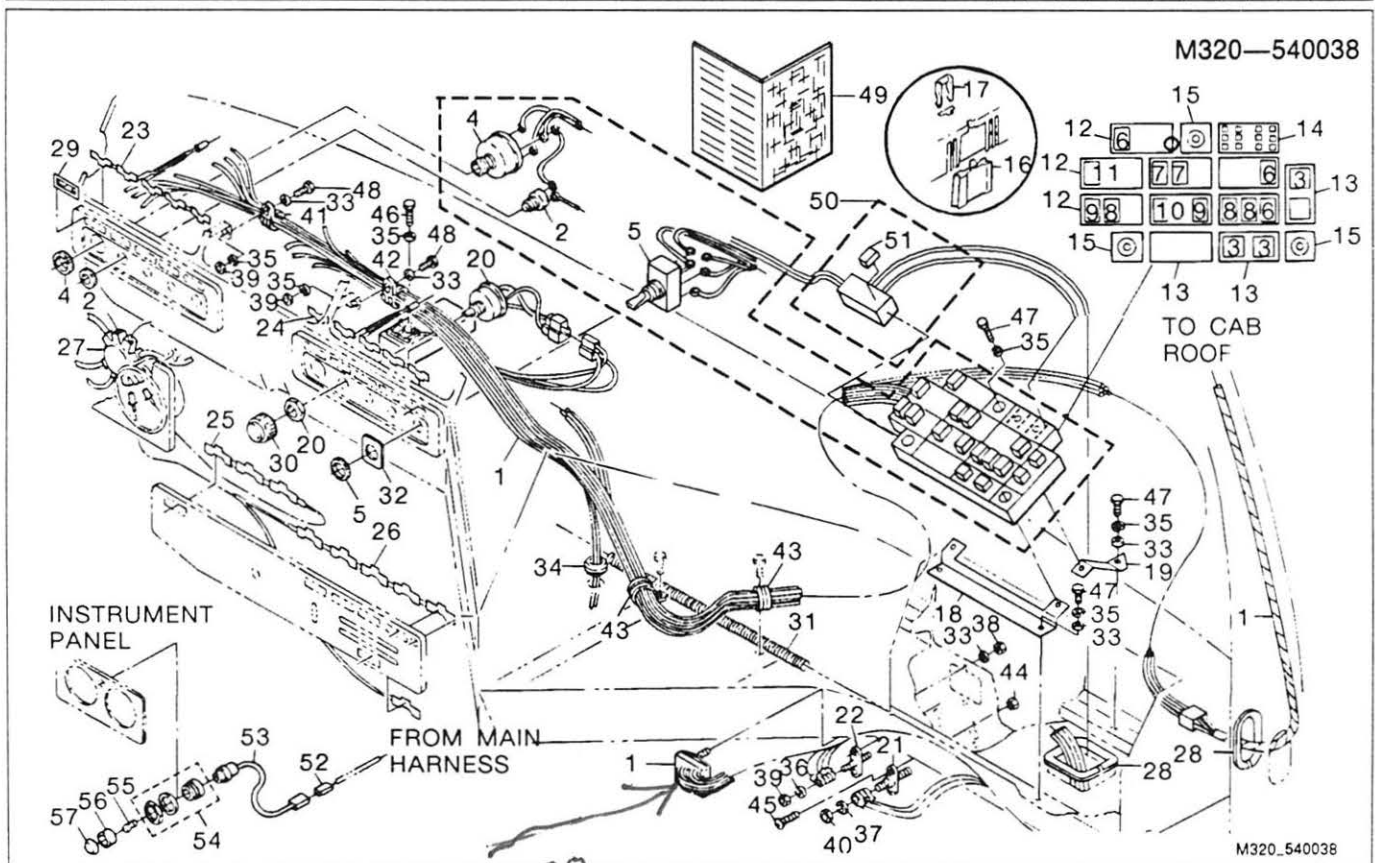


M314_540027

CAB WIRING				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	04	08	09							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
33	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	7	7	7	7	7						EA	
34	23-09180-091		GROMMET-11/16" I.D.	1	1	1	1	1						EA	
35	23-09318-009	*12 LOCK WASHER	WASHER-LOCK,1/4"	10	10	10	10	10						EA	
36	23-09319-009		WASHER-LOCK,HVY DTY,1/4	1	1	1	1	1						EA	
37	23-09319-011	3/8 LOCK WASHER	WASHER-LOCK,HVY DTY,3/8	1	1	1	1	1						EA	
38	23-09336-006	1/4-20 UNC,GRA	NUT-SELF LOCKING,1/4-20	2	2	2	2	2						EA	
39	23-09339-006	1/4-20 UNC,GRB,HEX	NUT-HEX,1/4-20	3	3	3	3	3						EA	
40	23-09339-008	7/16-14 UNC,GRB,HEX	NUT-HEX,3/8-16	1	1	1	1	1						EA	
41	23-09528-050	UMP S325G15	CLAMP-HOSE	1	1	1	1	1						EA	
42	23-09528-062	UMP S463G18	CLAMP-HOSE	1	1	1	1	1						EA	
43	23-09528-074	UMP S463G20	CLAMP-HOSE	2	2	2	2	2						EA	
44	23-10340-110	10-24 UNC,KEP	NUT-LOCKWASHER,10-24	4	4	4	4	4						EA	
45	23-10410-050	10-24 UNC	SCREW-MACHINE,10-24X1/2"	4	4	4								EA	
45	23-10410-075	10-24 UNC,SCREW	SCREW-MACHINE,10-24X3/4"				4	4						EA	
46	23-10742-050	1/4-20X.50 UNC,GR5	SCREW-CAP,1/4-20UNC,HEX HD	2	2	2	2	2						EA	
47	23-10742-075	1/4-20X3/4 UNC,GR5,HEX	SCREW-CAP,HEX,1/4-20UNC	6	6	6	6	6						EA	
48	23-10742-100	1/4-20X1 UNC,GR5,HEX	SCREW-CAP,1/4-20UNC,HEX HD	2	2	2	2	2						EA	
49	681 584 03 38		LABEL-SCHEMATIC,WIRING,VEHICLE		1			1						EA	
50	681 540 47 27		HARNESS ASSY-RELAY,TAIL LAMP			1	1	1						EA	
51	23-11276-011	BSH 0 332 204101	RELAY-ELECTRIC											EA	1
52	PAC 2977253		PLUG-1 PIN			1	1	1						EA	
	681 540 26 A1		INSTL-MAIN CAB HARNESS,ELEC	•	•	•	•	•						EA	
	681 542 31 A1		INSTL-GA/SW,INSTR PNL	•	•	•	•	•						EA	
	681 545 01 A1		INSTL-ELECT PANEL & BRKTS	•	•	•	•	•						EA	
	681 545 04 A1		INSTL-CIRCUIT BREAKERS	•	•	•	•	•						EA	
	681 545 05 A1		INSTL-ILLUMINATION,SWITCH	•	•	•	•	•						EA	
	681 540 63 A1		INSTL-HARNESS RELAY			•	•	•						EA	



SERVICE PARTS CATALOG

[illegible]

★ Quantities of piece parts per assembly

12/16/87
Page 4

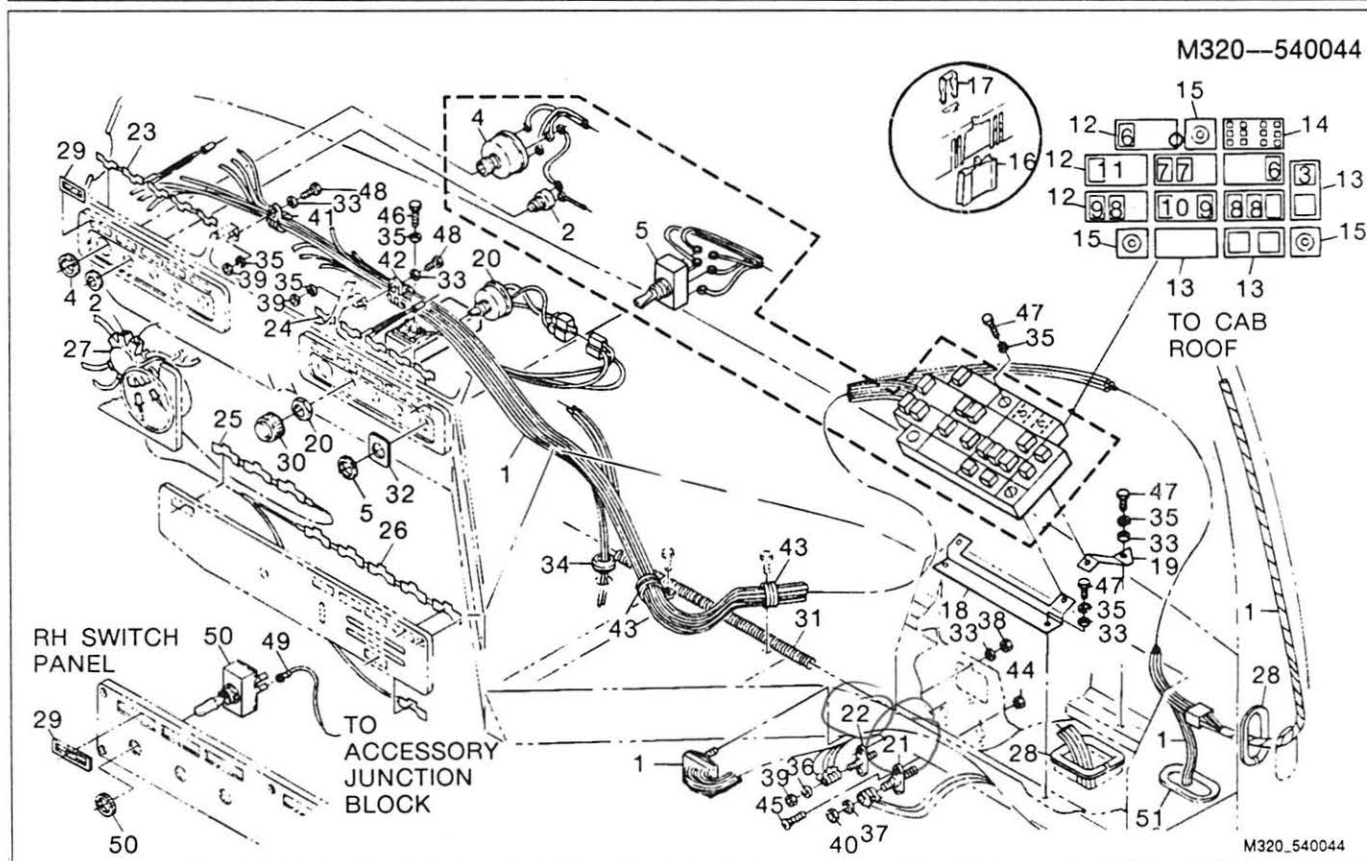
* As required

- Reference item

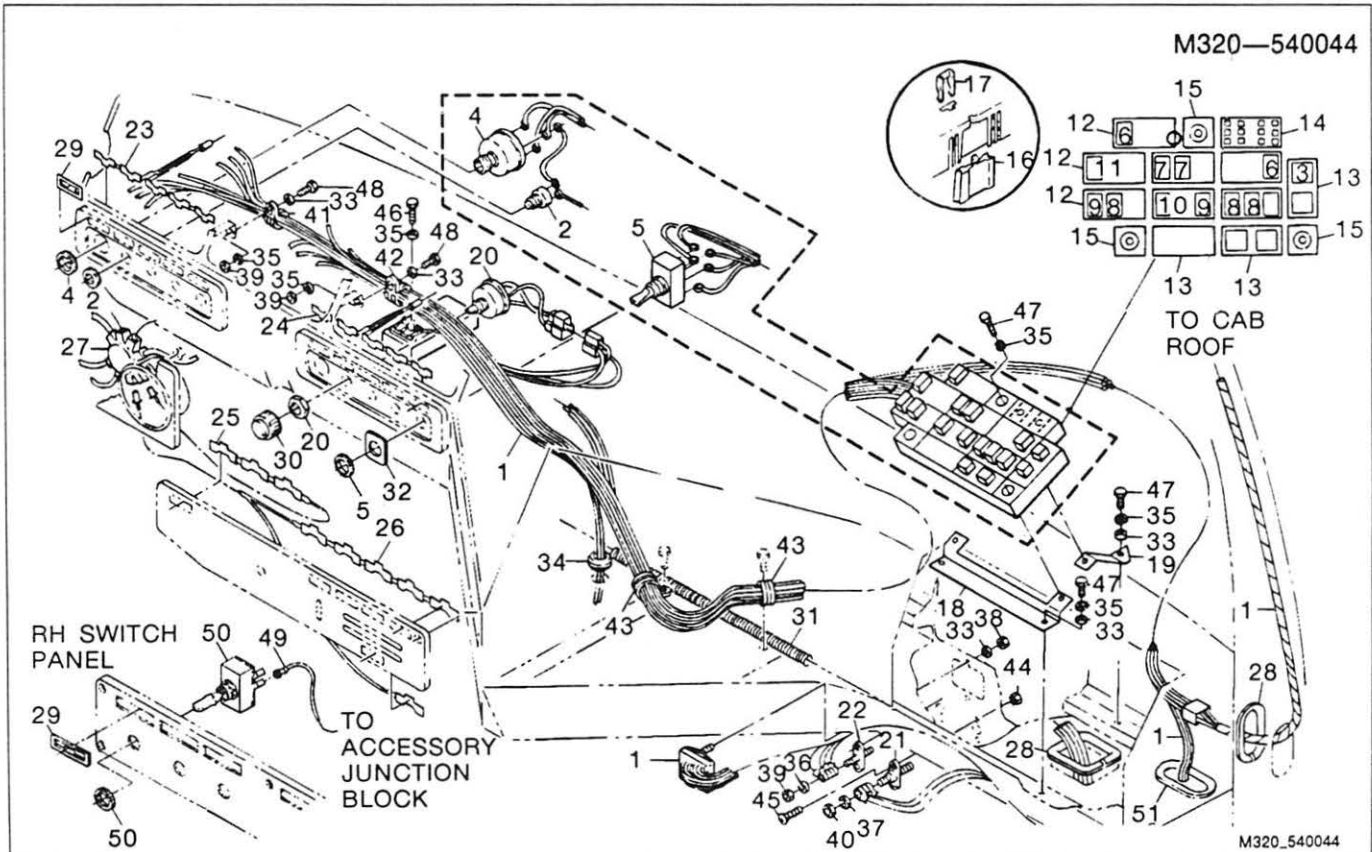
681 545 0728
PAC 12020290

CAB WIRING		APPLICATION									
APPLICATION DESCRIPTION INDEX		11	13	16	18	19					
STD WIRING W/EXTRA SWITCH IN DASH		X									
STD WIRING			X	X	X	X					
NOTE: FOR CANADIAN USE UNITS SEE MODULE 320-C002											

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 540 07 05		HARNESS ASSY-CAB WRG,AIR START			1								EA	
1	681 540 02 05		HARNESS ASSY-CAB WIRING,MAIN	1	1	1	1							EA	
2	POL 24 405		SWITCH-PUSH BUTTON,MOMENTRY ON											EA	1
3	23-11276-011	BSH 0 332 204101	RELAY-ELECTRIC											EA	5
4	681 545 00 13	POL 31 256	SWITCH-KEY,IGNITION											EA	1
5	681 545 01 22	INM Y223A	SWITCH-TOGGLE,HEADLAMP											EA	1
6	681 545 01 66		CIRCUIT BREAKER-5AMP											EA	3
7	681 545 02 66		CIRCUIT BREAKER-10AMP											EA	2
8	681 545 03 66		CIRCUIT BREAKER-15AMP											EA	2
9	681 545 04 66		CIRCUIT BREAKER-20AMP											EA	2
10	681 545 05 66		CIRCUIT BREAKER-25AMP											EA	1
11	681 545 06 66		CIRCUIT BREAKER-30AMP											EA	1
12	681 545 00 01	DPI 059015	MODULE-CIRCUIT BREAKER											EA	7
13	681 545 00 05	DPI 059014	MODULE-RELAY,2 POS											EA	4
14	681 545 00 60	DPI 059018	MODULE-OPTION BLOCK											EA	1
15	681 545 00 86	DPI 059013	MOUNTING LUG-CORNER											EA	3
16	681 545 00 89	DPI 059011	LOCKING WEDGE-DOVETAIL											EA	30
17	681 545 01 89	DPI 059012	LOCK-SECONDARY,TERMINAL											EA	50
18	681 540 00 76		BRKT ASSY-MTG,PANEL,ELEC	1	1	1	1	1						EA	
19	681 540 01 76		BRKT ASSY-ELECTRICAL CENTER	1	1	1	1	1						EA	
20	681 542 00 25	CHS 74600 01	SWITCH-DIMMER,PANEL LAMP	1	1	1	1	1						EA	
21	681 545 02 60	UND C5898	BLOCK-JUNCTION 1 WAY	1	1	1	1	1						EA	
22	681 545 03 60	UND C6436	BLOCK-JUNCTION 1 WAY	1	1	1	1	1						EA	

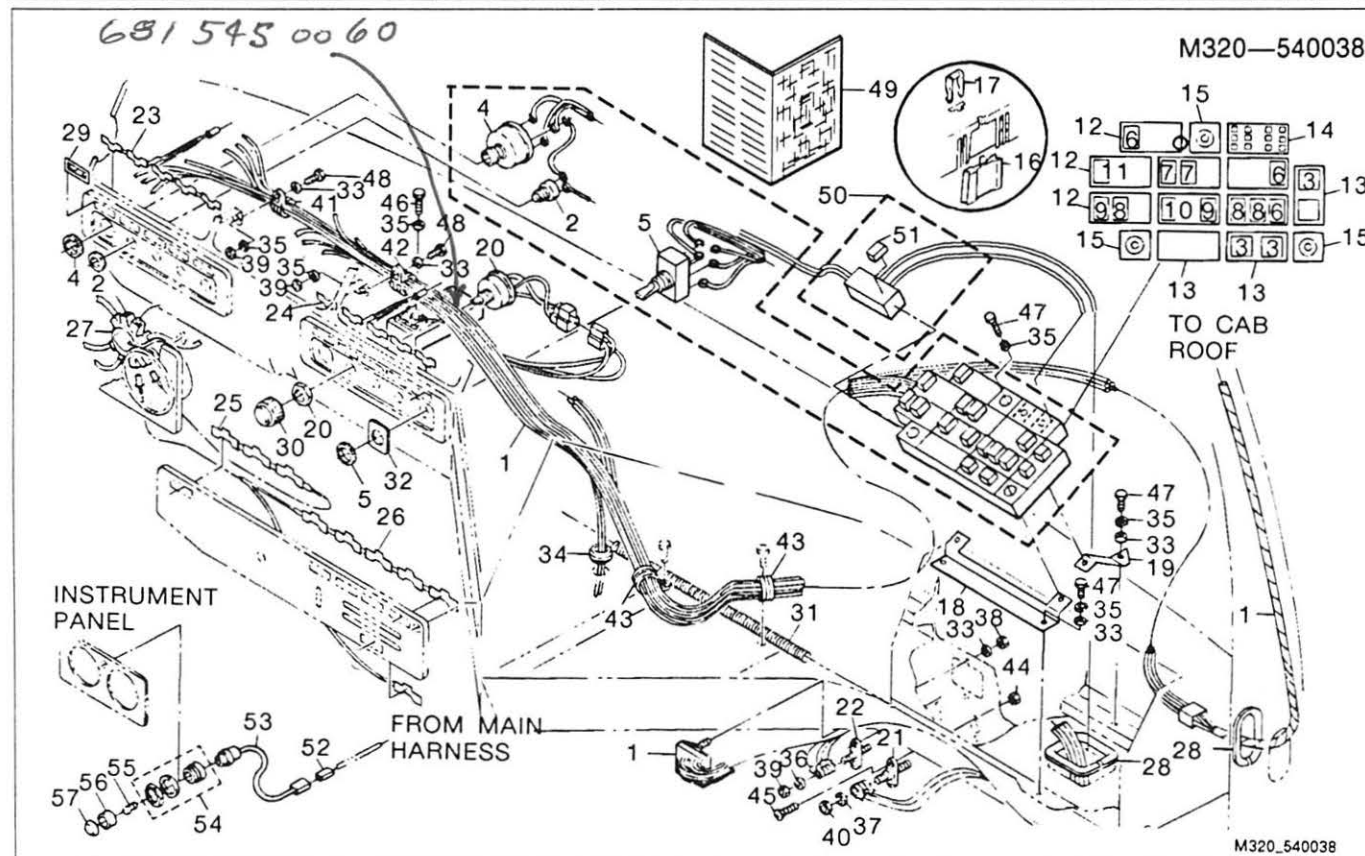


CAB WIRING				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				11	13	16	18	19							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
23	681 545 15 90		RIBBON & LABEL-LH PANEL	1	1	1	1	1						EA	
24	681 545 16 90	PANEL-LITE	RIBBON & LABEL-RH PANEL	1	1	1	1	1						EA	
25	681 545 17 90	WASH-WIPE	RIBBON & LABEL-LOWER B	1	1	1	1	1						EA	
26	681 545 18 90		RIBBON & LABEL-LWR B	1	1	1	1							EA	
26	681 545 27 90		RIBBON & LABEL-LWR B					1						EA	
27	POI 93083		LIGHT SOURCE	1	1	1	1	1						EA	
28	18-11197-001		TRIM-CAB LINING	3	3	3	3	3						FT	
29	22-21148-000		BEZEL CONTROLS-ILLUM	12	11	11	11	11						EA	
30	22-23372-000	PSO PW24 2	KNOB-BLACK	1	1	1	1	1						EA	
31	48-02218-050	PAC 68137R	CONDUIT-TUBING	1	1	1	1	1						FT	
32	681 584 04 38		LABEL-SWITCH,HEADLAMP	1	1	1	1	1						EA	
33	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	7	7	7	7	7						EA	
34	23-09180-091		GROMMET-11/16" I.D.	1	1	1	1	1						EA	
35	23-09318-009	*12 LOCK WASHER	WASHER-LOCK,1/4"	10	10	10	10	10						EA	
36	23-09319-009		WASHER-LOCK,HVY DTY,1/4"	1	1	1	1	1						EA	
37	23-09319-011	3/8 LOCK WASHER	WASHER-LOCK,HVY DTY,3/8"	1	1	1	1	1						EA	
38	23-09336-006	1/4-20 UNC,GRA	NUT-SELF LOCKING,1/4-20	2	2	2	2	2						EA	
39	23-09339-006	1/4-20 UNC,GRB,HEX	NUT-HEX,1/4-20	3	3	3	3	3						EA	
40	23-09339-008	7/16-14 UNC,GRB,HEX	NUT-HEX,3/8-16	1	1	1	1	1						EA	
41	23-09528-050	UMP S325G15	CLAMP-HOSE	1	1	1	1	1						EA	
42	23-09528-062	UMP S463G18	CLAMP-HOSE	1	1	1	1	1						EA	
43	23-09528-074	UMP S463G20	CLAMP-HOSE	2	2	2	2	2						EA	
44	23-10340-110	10-24 UNC,KEP	NUT-LOCKWASHER,10-24	4	4	4	4	4						EA	
45	23-10410-050	10-24 UNC	SCREW-MACHINE,10-24X1/2"	4	4	4	4	4						EA	
46	23-10742-050	1/4-20X.50 UNC,GR5	SCREW-CAP,1/4-20UNC,HEX HD	2	2	2	2	2						EA	
47	23-10742-075	1/4-20X3/4 UNC,GR5,HEX	SCREW-CAP,HEX,1/4-20UNC	6	6	6	6							EA	
47	23-10414-075	1/4-20 UNC	SCREW-MACHINE,1/4-20X3/4"					6						EA	
48	23-10742-100	1/4-20X1 UNC,GR5,HEX	SCREW-CAP,1/4-20UNC,HEX HD	2	2	2	2	2						EA	

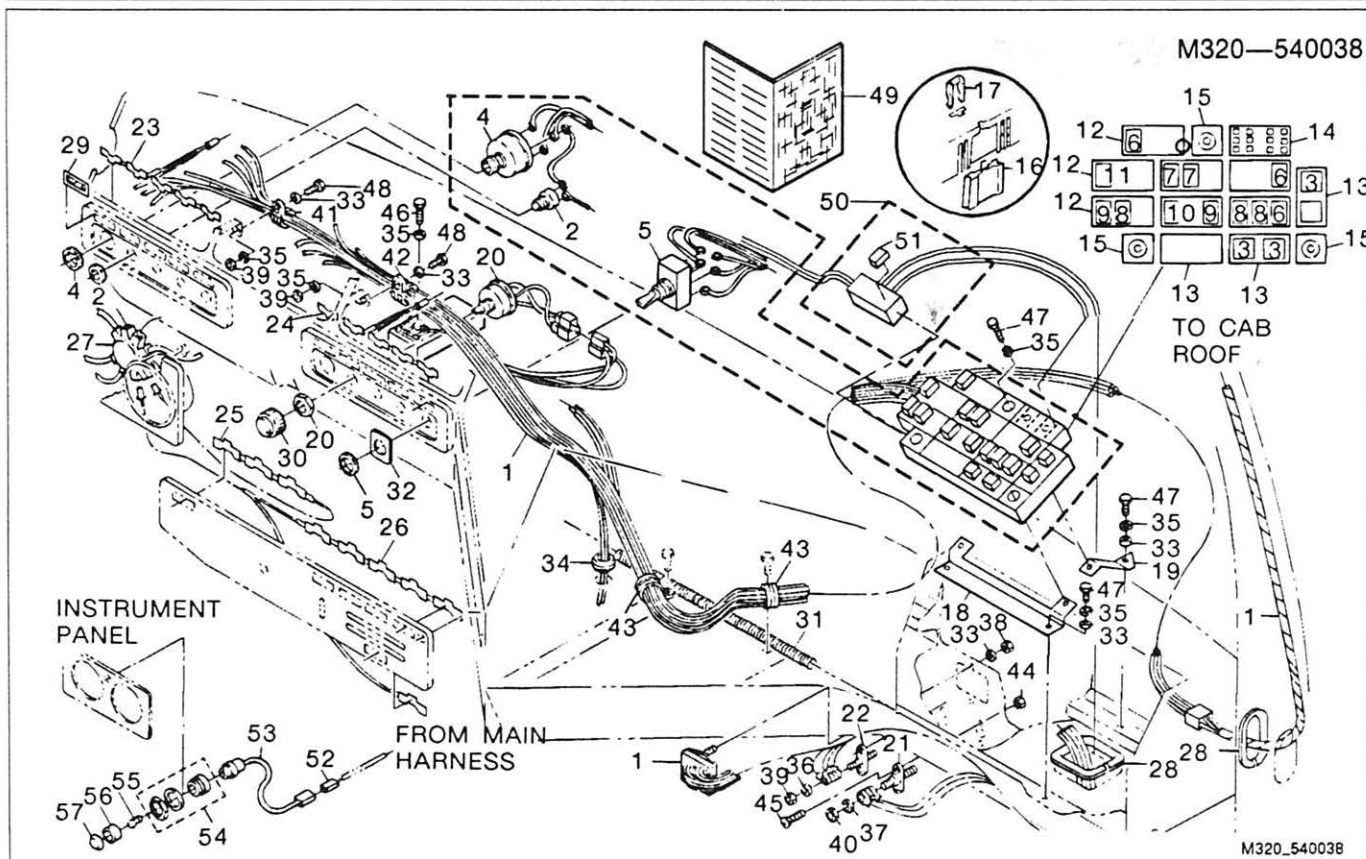


CAB WIRING				APPLICATION							
APPLICATION DESCRIPTION INDEX				00	01	08					
STD WIRING				X							
STD WIRING W/ WIRING DECAL					X	X					
CANADIAN OPERATION				X	X	X					

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	681 540 00 05		HARNESS ASSY-CAB WIRING,MAIN	1	1							EA	
2	POL 24 405		SWITCH-PUSH BUTTON,MOMENTRY ON									EA	1
3	23-11276-011	BSH 0 332 204101	RELAY-ELECTRIC									EA	4
4	681 545 00 13	POL 31 256	SWITCH-KEY,IGNITION									EA	1
5	681 545 01 22	INM Y223A	SWITCH-TOGGLE,HEADLAMP									EA	1
6	681 545 01 66		CIRCUIT BREAKER-5AMP									EA	3
7	681 545 02 66		CIRCUIT BREAKER-10AMP									EA	2
8	681 545 03 66		CIRCUIT BREAKER-15AMP									EA	3
9	681 545 04 66		CIRCUIT BREAKER-20AMP									EA	2
10	681 545 05 66		CIRCUIT BREAKER-25AMP									EA	1
11	681 545 06 66		CIRCUIT BREAKER-30AMP									EA	1
12	681 545 00 01	DPI 059015	MODULE-CIRCUIT BREAKER									EA	7
13	681 545 00 05	DPI 059014	MODULE-RELAY,2 POS									EA	3
14	681 545 00 60	DPI 059018	MODULE-OPTION BLOCK									EA	1
15	681 545 00 86	DPI 059013	MOUNTING LUG-CORNER									EA	3
16	681 545 00 89	DPI 059011	LOCKING WEDGE-DOVETAIL									EA	28
17	681 545 01 89	DPI 059012	LOCK-SECONDARY,TERMINAL									EA	40
1	681 540 02 05		HARNESS ASSY-CAB WIRING,MAIN			1						EA	
2	POL 24 405		SWITCH-PUSH BUTTON,MOMENTRY ON									EA	1
3	23-11276-011	BSH 0 332 204101	RELAY-ELECTRIC									EA	5
4	681 545 00 13	POL 31 256	SWITCH-KEY,IGNITION									EA	1
5	681 545 01 22	INM Y223A	SWITCH-TOGGLE,HEADLAMP									EA	1
6	681 545 01 66		CIRCUIT BREAKER-5AMP									EA	3



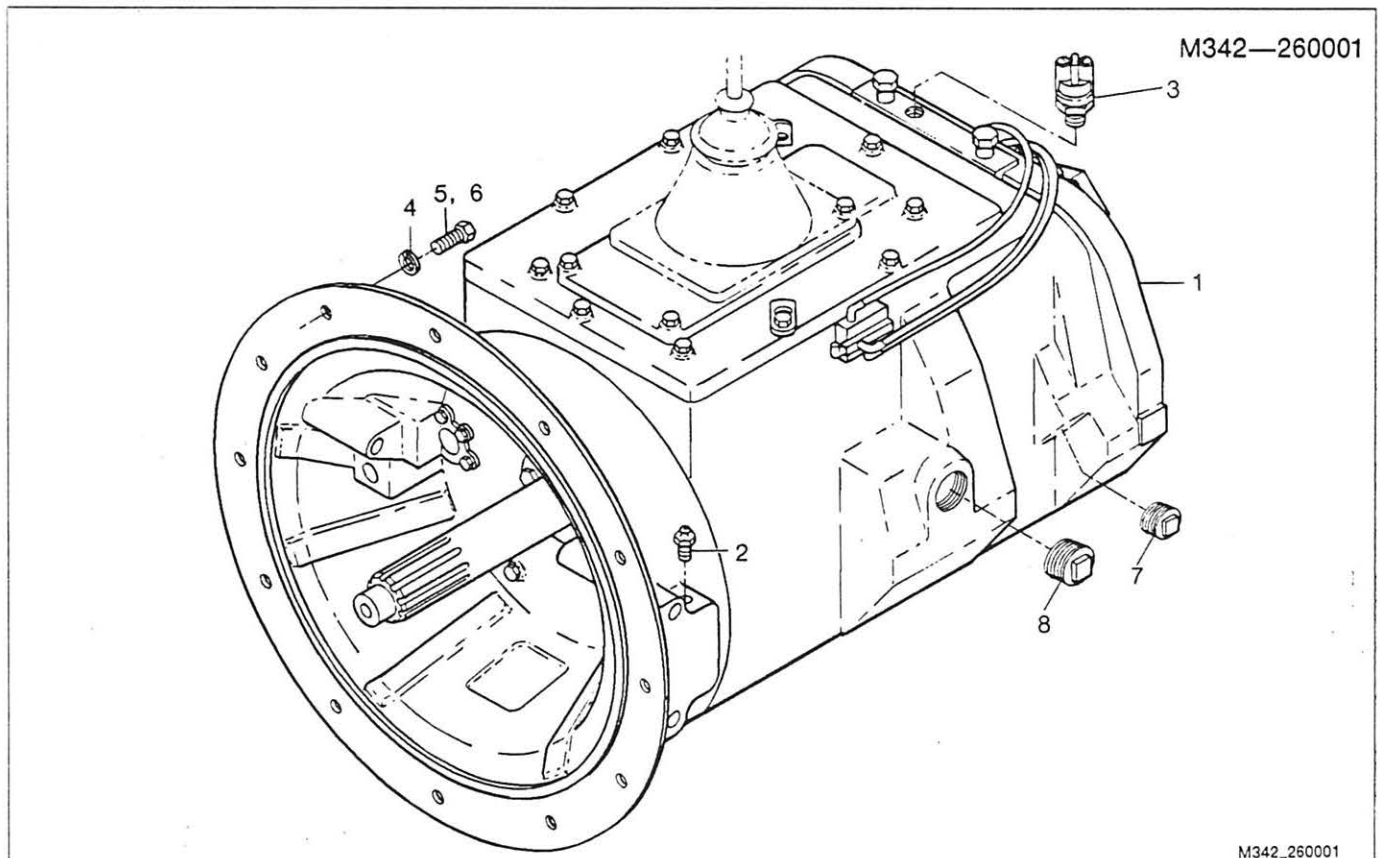
CAB WIRING				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	08							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
7	681 545 02 66		CIRCUIT BREAKER-10AMP									EA	2
8	681 545 03 66		CIRCUIT BREAKER-15AMP									EA	2
9	681 545 04 66		CIRCUIT BREAKER-20AMP									EA	2
10	681 545 05 66		CIRCUIT BREAKER-25AMP									EA	1
11	681 545 06 66		CIRCUIT BREAKER-30AMP									EA	1
12	681 545 00 01	DPI 059015	MODULE-CIRCUIT BREAKER									EA	7
13	681 545 00 05	DPI 059014	MODULE-RELAY,2 POS									EA	4
14	681 545 00 60	DPI 059018	MODULE-OPTION BLOCK									EA	1
15	681 545 00 86	DPI 059013	MOUNTING LUG-CORNER									EA	3
16	681 545 00 89	DPI 059011	LOCKING WEDGE-DOVETAIL									EA	30
17	681 545 01 89	DPI 059012	LOCK-SECONDARY,TERMINAL									EA	50
18	681 540 00 76		BRKT ASSY-MTG,PANEL,ELEC	1	1	1						EA	
19	681 540 01 76		BRKT ASSY-ELECTRICAL CENTER	1	1	1						EA	
20	681 542 00 25	CHS 74600 01	SWITCH-DIMMER,PANEL LAMP	1	1	1						EA	
21	681 545 02 60	UND C5898	BLOCK-JUNCTION 1 WAY	1	1	1						EA	
22	681 545 03 60	UND C6436	BLOCK-JUNCTION 1 WAY	1	1	1						EA	
23	681 545 15 90		RIBBON & LABEL-LH PANEL	1	1	1						EA	
24	681 545 16 90		RIBBON & LABEL-RH PANEL	1	1	1						EA	
25	681 545 17 90		RIBBON & LABEL-LOWER B	1	1	1						EA	
26	681 545 18 90		RIBBON & LABEL-LWR B	1	1	1						EA	
27	POI 93083		LIGHT SOURCE	1	1	1						EA	
28	18-11197-001		TRIM-CAB LINING	3	3	3						FT	
29	22-21148-000		BEZEL CONTROLS-ILLUM	11	11	11						EA	
30	22-23372-000	PSO PW24 2	KNOB-BLACK	1	1	1						EA	
31	48-02218-050	PAC 68137R	CONDUIT-TUBING	1	1	1						FT	
32	681 584 04 38		LABEL-SWITCH,HEADLAMP	1	1	1						EA	
33	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	7	7	7						EA	
34	23-09180-091		GROMMET-11/16" I.D.	1	1	1						EA	



SERVICE PARTS CATALOG

MAIN TRANSMISSION FULLER 9 SPEED				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09
FUL RTF11609A				X							X		
FUL RTOF11609A					X							X	
FUL RTF12609A						X							X
FUL RT14609A							X						
FUL RT8609								X					
FUL RTO11609B									X				
FUL RTO14609B										X			

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 260 02 01	FUL RTF11609A	FUL RTF 11609A	1								1		EA	
1	681 260 03 01	FUL RTOF11609A	FUL RTOF 11609A		1								1	EA	
1	681 260 22 01	FUL RTF12609A	FUL RTF 12606A			1							1	EA	
1	681 260 05 01	FUL RTF14609A	FUL RTF 14609A				1							EA	
1	681 260 25 01	FUL RT8609	FUL RT 8609					1						EA	
1	681 260 04 01	FUL RTOF11609B	FUL RTOF 11609B						1					EA	
1	681 260 06 01	FUL RTOF14609B	FUL RTOF 14609B							1				EA	
2	AD 1688B		GREASE FITTING	2	2	2	2	2	2	2	2	2	2	EA	
3	06-10525-000	POL 21 378	SWITCH, BACKUP LIGHT	1	1	1		1						EA	
3	681 545 02 14	CHS 9242	SWITCH-LAMP, BACKUP				1		1	1	1	1	1	EA	
4	23-09318-012	7/16 LOCK WASHER	WASHER-LOCK, 7/16"	12	12	12	12	12	12	12	12	12	12	EA	
5	23-09438-150	7/16-14X1/12 GR8 HEX	CAPSCREW	12	12	12		12						EA	
5	23-11749-150		SCREW-CAP, HEX HEAD				10		10	10	10	10	10	EA	
6	23-11749-175		SCREW-CAP, HEX HEAD				2		2	2	2	2	2	EA	



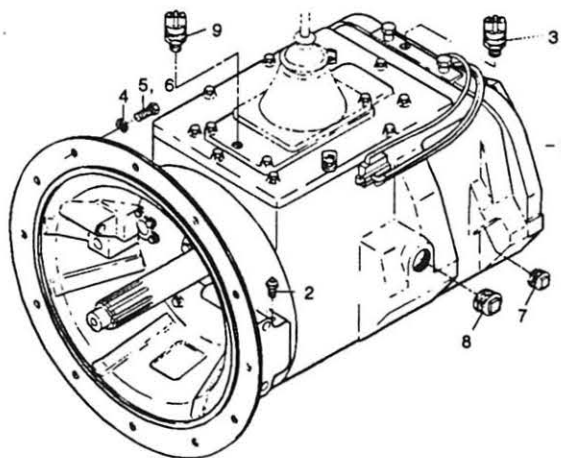
M342_260001

SERVICE PARTS CATALOG

MAIN TRANSMISSION FULLER 9 SPEED										APPLICATION									
APPLICATION DESCRIPTION INDEX										10	11	12	13	14	16	17	18	19	
FUL RT8609										X		X							
FUL RTO12609B											X								
FUL RTO12609A													X						
FUL RTXF11609B														X					
FUL RTXF11609A															X				
FUL RTXF11609P																X			
FUL RT14609A																	X		
FUL RTF11609A																		X	
R H DRIVE/AUST																	X	X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 260 25 01	FUL RT8609	FUL RT8609 <i>A 5067</i>	1										EA	
1	681 260 45 01	FUL RTO12609B	FUL RO1209B	1										EA	
1	681 260 29 00		FUL RT8609		1									EA	
1	681 260 03 00		FUL RO1209A			1								EA	
1	681 260 58 01	FUL RTXF11609B	FUL RX1109B				1							EA	
1	681 260 52 01	FUL RTXF11609A	FUL RX1109A					1						EA	
1	681 260 61 01	FUL RTXF11609P	FUL RX1109P						1					EA	
1	681 260 06 03		FUL RTF14609A RHD										●	EA	
1	681 260 16 03		FUL RTF11609A RHD										●	EA	
2	AD 1688B		GREASE FITTING	2	2		2	2	2	2	2	2	●	EA	
3	681 545 02 14	CHS 9242	SWITCH-LAMP, BACKUP	1	1		1	1	1	1	1	1	●	EA	
3	06-10525-000	POL 21 378	SWITCH-BACKUP LIGHT		1		1							EA	
4	23-09318-012	7/16 LOCK WASHER	WASHER-LOCK, 7/16"	12	12		12	12	12	12	12	12		EA	
4	000127 010205		WASHER-LK, SPLT, B10, DIN 217, P&O		12									EA	
5	23-11749-150	7/16-14X5/8 UNC GR8 HEX	SCREW-CAP, HEX, 7/16-14 UNC	10	10		10	10	10	10	10	10		EA	
5	000933 010058		BOLT-M10X35, DIN 933, 10.9, P&O		12									EA	
6	23-11749-175	7/16-14X5/8 UNC GR8 HEX	SCREW-CAP, HEX, 7/16-14 UNC	2	2		2	2	2	2	2	2		EA	
	681 584 03 A1		INSTL-COMPLIANCE LABELS	●	●	●	●							EA	

M342-260001

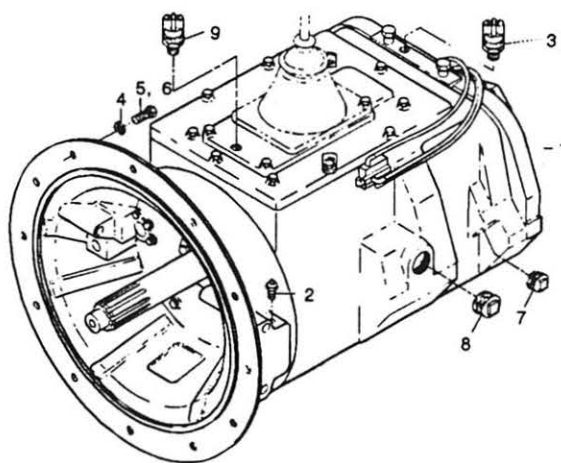


M342_260001

SERVICE PARTS CATALOG

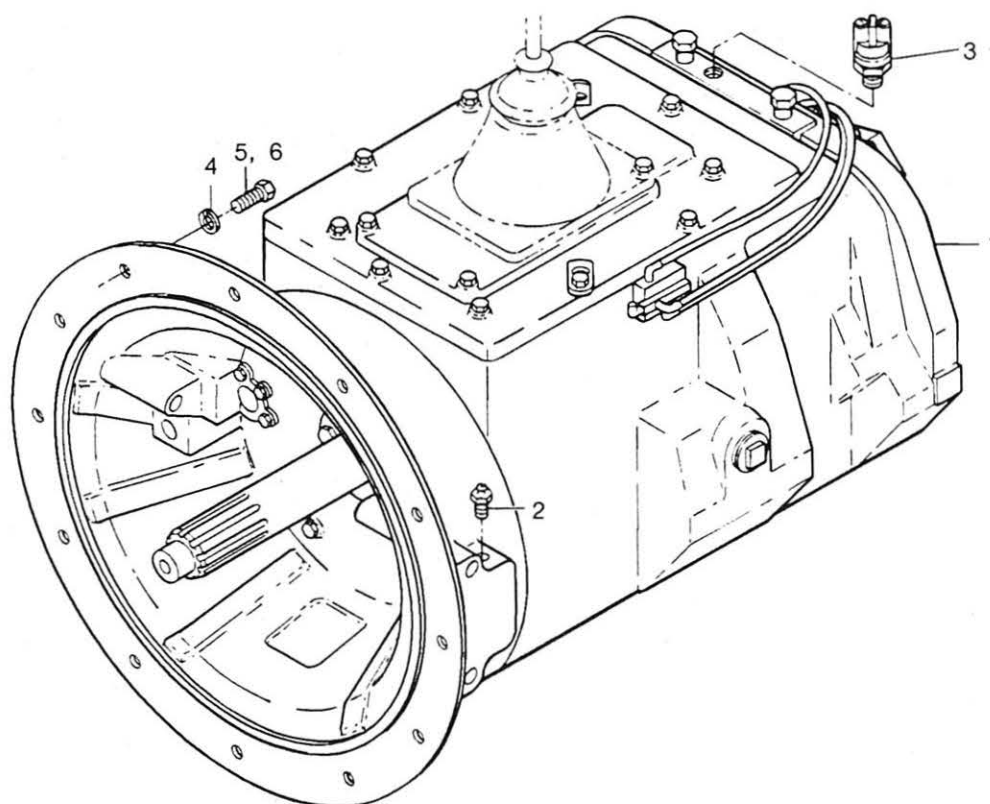
[illegible]

M342-260001



M342_260001

SERVICE PARTS CATALOG

[illegible][illegible]

M342—260001

M342_260001

SINGLE LEVEL EXPLOSION

- RELEASE DETAIL

REQUESTOR ID: PQM18307 06/25/90 13:22:15 PAGE 1

ITEM NO: 681 268 00 24

DESC: SHIFTER-CABLE,ALLISON TRANS

LAST MAINT: 12/07/89

START AT:

TYPE: P STAT: D FLOT: 853/97N LLOT: INCOMPL 9/M: CUR ALSE NO: P*F002-07 REQ ALSE NO:

LEVEL	DWG REF	COMPONENT ITEM	DESCRIPTION	QTY	UM	T	S	F	L	D	L	---	RELEASE---	S	D
												LOT	LOT	C	R
												NUMBER	TYPE	D	C
2		FLD10125	ROLL PIN	1.000	EA	P	S	871			D			1	N
			USED BY SERVICE PARTS CATALOG												
2		FLD50014	KNOB,SLIDING	2.000	EA	P	S	871			D			1	N
			USED BY SERVICE PARTS CATALOG												
2		FLD50021	KNOB SUPPORT	2.000	EA	P	S	871			D			1	N
			USED BY SERVICE PARTS CATALOG												
2		FLD50022	KNOB,COVER	1.000	EA	P	S	871			D			1	N
			USED BY SERVICE PARTS CATALOG												
2		FLD50033	INSERT SUPPORT	2.000	EA	P	S	871			D			1	N
			USED BY SERVICE PARTS CATALOG												

TOTALS: 5 COMPONENTS

END OF REPORT

SERVICE PARTS CATALOG

DRIVESHAFT 1710 SHORT COUPLED

APPLICATION

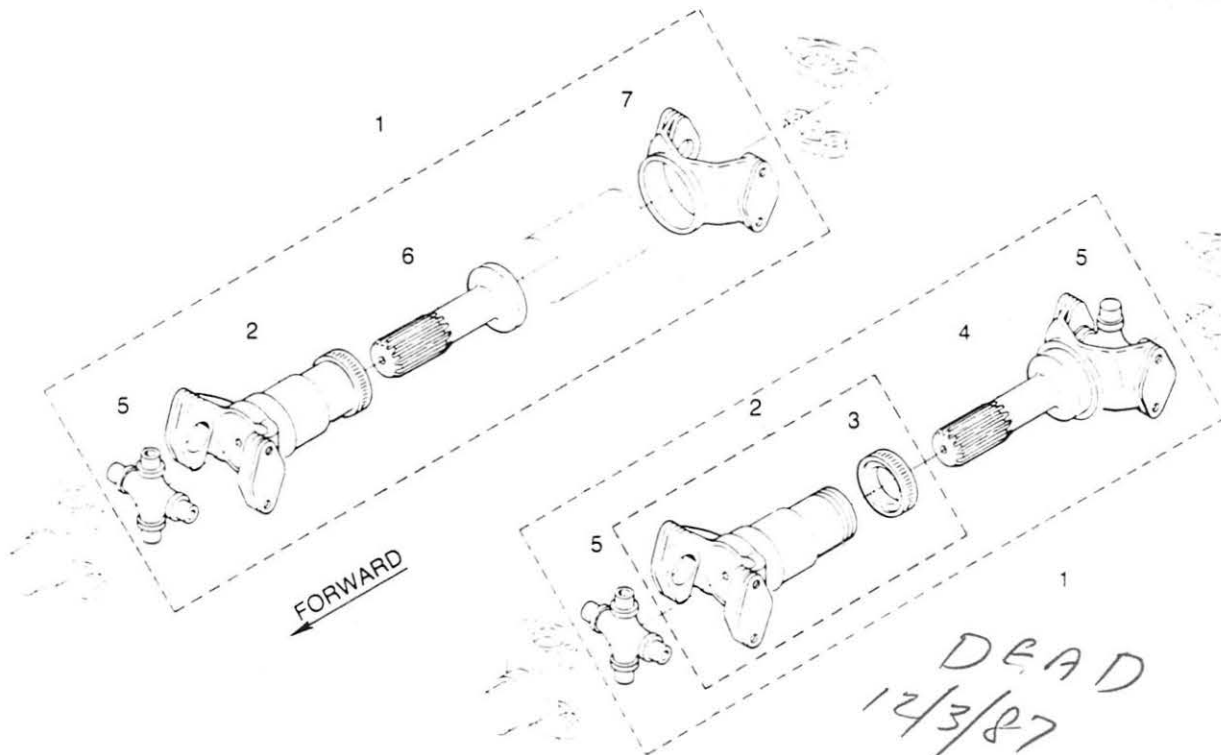
APPLICATION DESCRIPTION INDEX

	00	01	02	03	04	05	06	07	08
1710 S/C 362--422.4	X								
1710 S/C 374.7--435.1		X							
1710 S/C 384.3--444.7			X						
1710 S/C 397--457.4				X					
1710 S/C 422.1--517.7					X				
1710 S/C 437.8--533.4						X			
1710 S/C 450.5--546.1							X		
1710 S/C 468.8--564.4								X	
1710 S/C 328.4--424									X

SERVICE NOTE: ALL DIMENSIONS ARE IN MILLIMETERS

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
1	681 410 04 04	SP 905361 6	DRIVESHAFT-SHORT COUPLED, 1710	1	EA	
2	SP 6 3 2671KX		SLIP JOINT		EA	1
3	SP 6 3 86 18		DUST CAP		EA	1
4	SP 6 82 1091 12		SHAFT YOKE		EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE		EA	2
1	681 410 05 04	SP 905361 7	DRIVESHAFT-SHORT COUPLED, 1710	1	EA	
2	SP 6 3 2671KX		SLIP JOINT		EA	1
3	SP 6 3 86 18		DUST CAP		EA	1
4	SP 6 82 1091 13		SHAFT YOKE		EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE		EA	2
1	681 410 06 04	SP 905361 5	DRIVESHAFT-SHORT COUPLED, 1710	1	EA	
2	SP 6 3 2671KX		SLIP JOINT		EA	1
3	SP 6 3 86 18		DUST CAP		EA	1
4	SP 6 82 1091 8		SHAFT YOKE		EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE		EA	2
1	681 410 07 04	SP 905361 2	DRIVESHAFT-SHORT COUPLED, 1710	1	EA	
2	SP 6 3 2671KX		SLIP JOINT		EA	1

681 410 04 P1



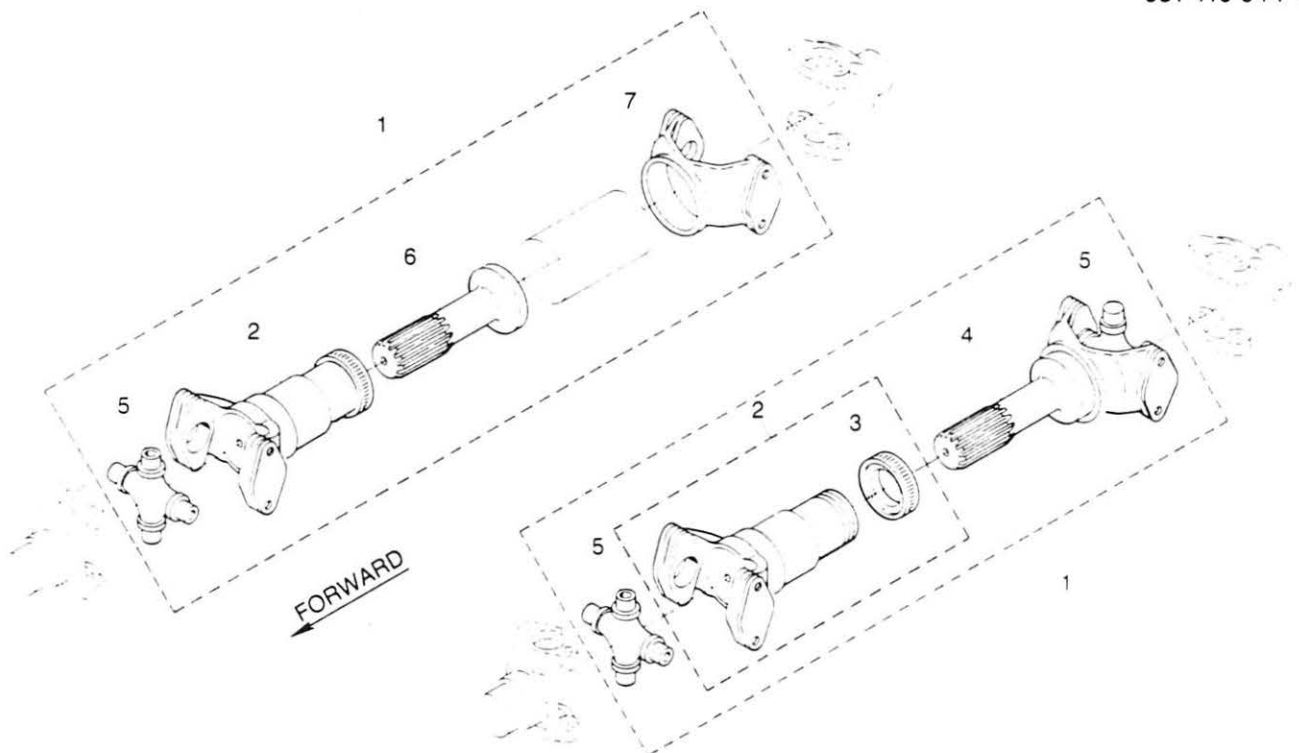
SERVICE PARTS CATALOG**DRIVESHAFT 1710 SHORT COUPLED****APPLICATION**

APPLICATION DESCRIPTION INDEX

00 01 02 03 04 05 06 07 08

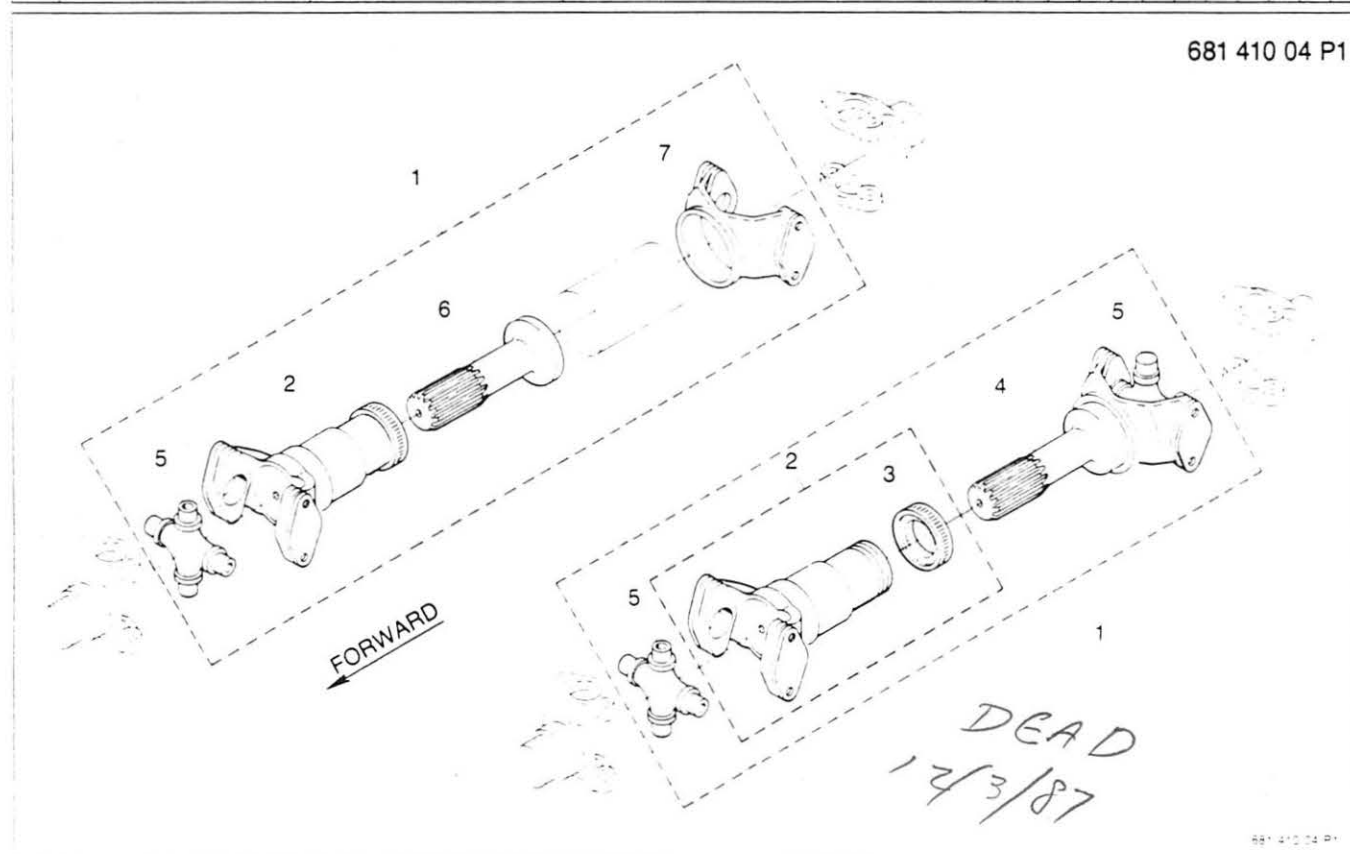
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
3	SP 6 3 86 18		DUST CAP									EA	1
4	SP 6 82 1091 2		SHAFT YOKE									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2
1	681 410 08 04	SP 905357 1	DRIVESHAFT-SHORT COUPLED, 1710			1						EA	
2	SP 6 3 2651KX		YOKE ASSY									EA	1
3	SP 6 3 86 18		DUST CAP									EA	1
4	SP 6 82 1091 4		SHAFT YOKE									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2
1	681 410 09 04	SP 905357 4	DRIVESHAFT-SHORT COUPLED, 1710			1						EA	
2	SP 6 3 2651KX		YOKE ASSY									EA	1
3	SP 6 3 86 18		DUST CAP									EA	1
4	SP 6 82 1091 10		SHAFT YOKE									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2
1	681 410 10 04	SP 905357 2	DRIVESHAFT-SHORT COUPLED, 1710			1						EA	
2	SP 6 3 2651KX		YOKE ASSY									EA	1
3	SP 6 3 86 18		DUST CAP									EA	1
4	SP 6 82 1091 5		SHAFT YOKE									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2
1	681 410 11 04	SP 908481 0122	DRIVESHAFT-SHORT COUPLED, 1710			1						EA	
2	SP 6 3 2651KX		YOKE ASSY									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2
6	SP 6 40 661		STUB SHAFT									EA	1
7	SP 6 28 357		STUB YOKE									EA	1
1	681 410 15 04	SP 906447 1	DRIVESHAFT-SHORT COUPLED, 1710							1		EA	
2	SP 6 3 2821X		SLIP YOKE									EA	1
3	SP 6 3 86 18		DUST CAP									EA	1
4	SP 6 82 1171 2		SHAFT YOKE									EA	1
5	SP 5 280X		JOURNAL & BEARING-DRIVELINE									EA	2

681 410 04 P1



681 410 04 P1

SERVICE PARTS CATALOG

[illegible]

A

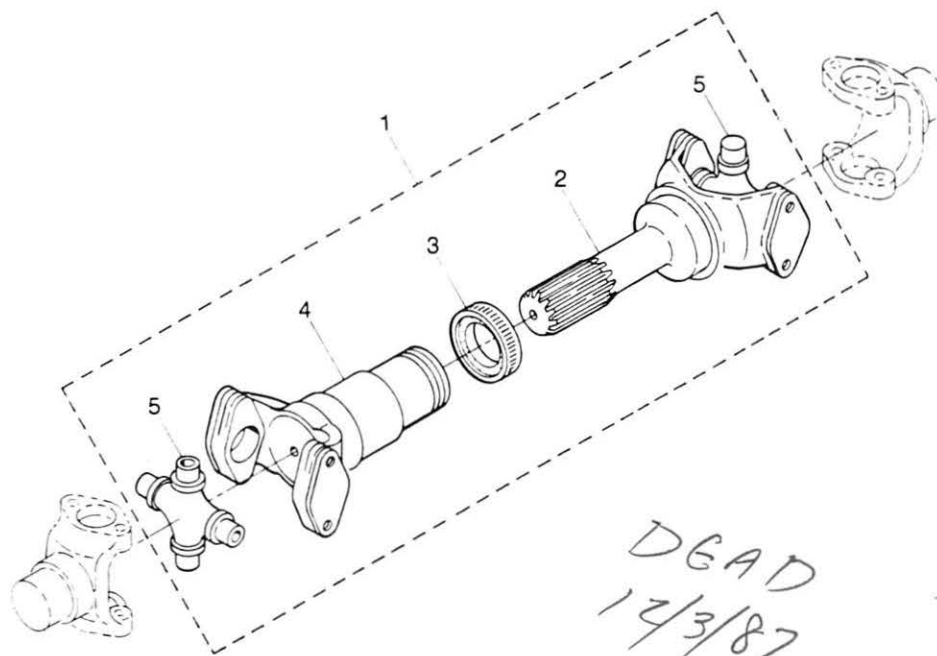
SERVICE PARTS CATALOG

A

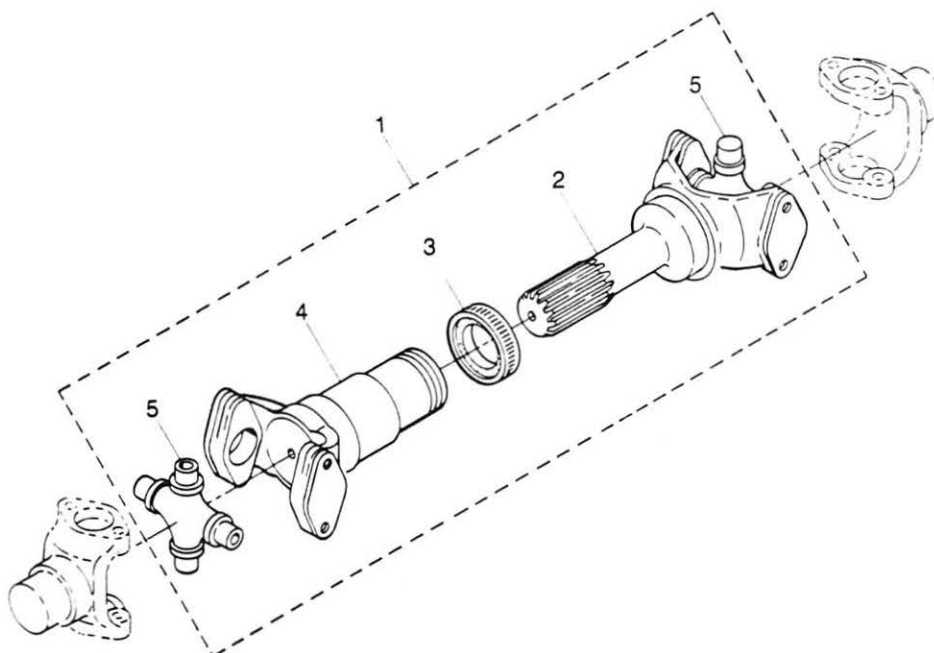
DRIVESHAFT 1760 SHORT COUPLED						APPLICATION									
APPLICATION DESCRIPTION INDEX						00	01	02	03	04	05	06	07	08	09
1760 S/C 333.3--392.7						X									
1760 S/C 346--406.4							X								
1760 S/C 358.7--419.1								X							
1760 S/C 371.4--431.8									X						
1760 S/C 381.5--477.1										X					
1760 S/C 394.2--489.8											X				
1760 S/C 406.9--502.5												X			
1760 S/C 419.6--515.2													X		
1760 S/C 432.3--527.9														X	
1760 S/C 445--540.6															X
SERVICE NOTE: DRIVESHAFT ASSY INCLUDES															
REF NUMBERS 3 THRU 5						X	X	X	X	X	X	X	X	X	X
SERVICE NOTE: ALL DIMENSIONS ARE IN MILLIMETERS															

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 410 17 04	SP 910664 1	DRIVESHAFT-SHORT COUPLED,1760	1										EA	
2	SP 6 3 82 21 1		SHAFT YOKE											EA	1
1	681 410 18 04	SP 910664 2	DRIVESHAFT-SHORT COUPLED,1760	1										EA	
2	SP 6 3 82 21 2		SHAFT YOKE											EA	1
1	681 410 19 04	SP 910664 3	DRIVESHAFT-SHORT COUPLED,1760		1									EA	
2	SP 6 3 82 21 3		SHAFT YOKE											EA	1
1	681 410 20 04	SP 910664 4	DRIVESHAFT-SHORT COUPLED,1760			1								EA	
2	SP 6 3 82 21 4		SHAFT YOKE											EA	1
1	681 410 21 04	SP 912728 1	DRIVESHAFT-SHORT COUPLED,1760				1							EA	
2	SP 6 3 82 21 5		SHAFT YOKE											EA	1
1	681 410 22 04	SP 912728 2	DRIVESHAFT-SHORT COUPLED,1760					1						EA	
2	SP 6 3 82 21 6		SHAFT YOKE											EA	1
1	681 410 23 04	SP 912728 3	DRIVESHAFT-SHORT COUPLED,1760						1					EA	
2	SP 6 3 82 21 7		SHAFT YOKE											EA	1

681 410 09 P1



681 410 09 P1

681 410 09 P1

SERVICE PARTS CATALOG

DRIVESHAFT 1760 SHORT COUPLED

APPLICATION

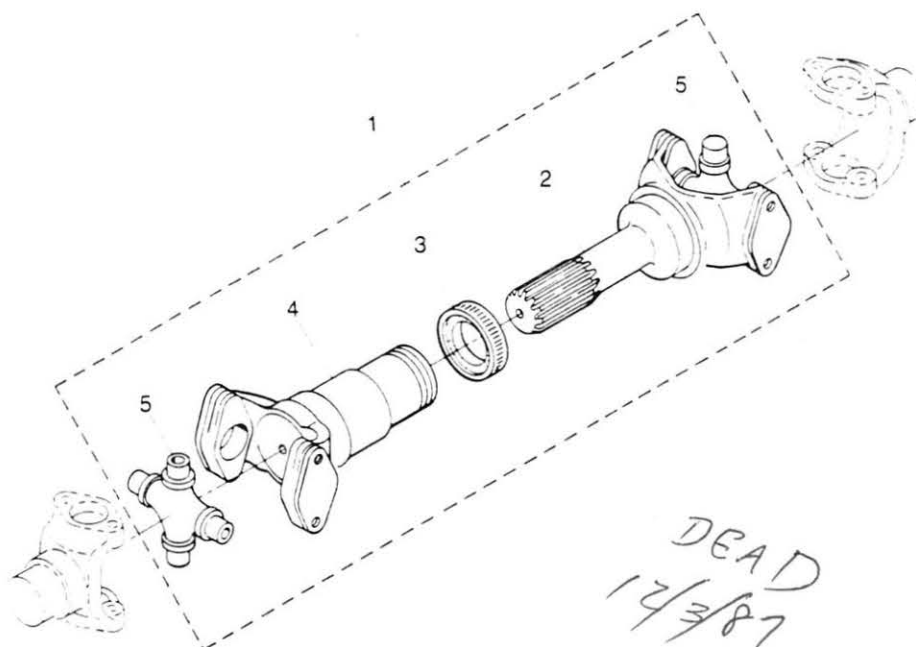
APPLICATION DESCRIPTION INDEX

1760 S. C 457 7--553.3

10

	X
--	---

SERVICE NOTE: ALL DIMENSIONS ARE IN MILLIMETERS

681 410 04 P1

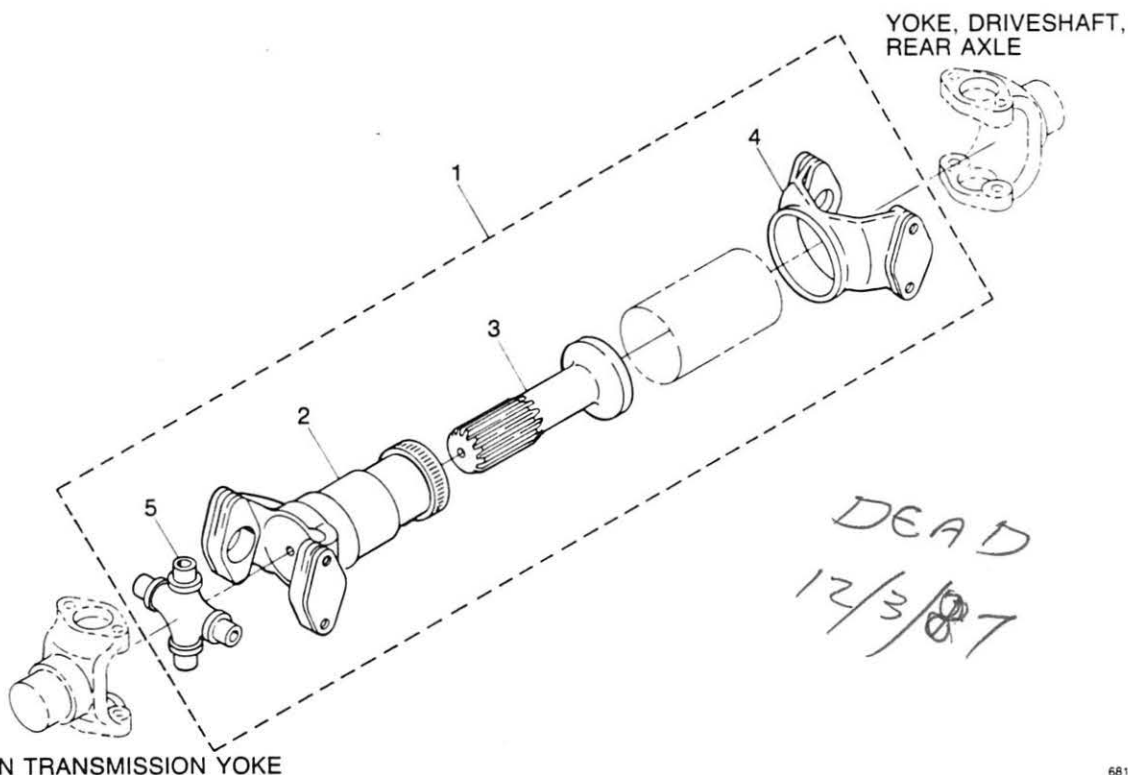
DEAD
12/3/87

524 JOURNAL OF DOCUMENTATION

DRIVESHAFT MAIN TUBULAR				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03						
1710 SERIES				X									
1710 SERIES HEAVY DUTY					X								
1760 SERIES						X							
1760 SERIES HEAVY DUTY							X						
SERVICE NOTE: WHEN ORDERING D/L ASSEMBLIES REFER													
TO THE 'DANA SPICER DRIVELINE ASSY													
DIRECT SHIP PROGRAM													

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	A09-09168	SP 905358	DRIVESHAFT-MAIN 1710	•										EA	
2	SP 6 3 2651KX		YOKE ASSY											EA	1
3	SP 6 40 521		STUB SHAFT											EA	1
4	SP 6 28 347		STUD BALL YOKE											EA	1
5	SP 5 280X		1710 JOURNAL ASSY											EA	2
1	A09-09169	SP 906354	DRIVESHAFT-MAIN, 1710HD	•										EA	
2	SP 6 3 2651KX		YOKE ASSY											EA	1
3	SP 6 40 521		STUB SHAFT											EA	1
4	SP 6 28 347		STUD BALL YOKE											EA	1
5	SP 5 280X		1710 JOURNAL ASSY											EA	2
1	A09-09170	SP 910343	DRIVESHAFT-MAIN, 1760		•									EA	
2	SP 6 3 3 41X		SLIP YOKE											EA	1
3	SP 6 40 541		CF STUB SHAFT											EA	1
4	SP 6 3 28 17		TUBE YOKE											EA	1
5	SP 5 407X		JOURNAL AND BEARING											EA	2
1	A09-09171	SP 910654	DRIVESHAFT-MAIN, 1760HD			•								EA	
2	SP 6 3 3 41X		SLIP YOKE											EA	1
3	SP 6 40 541		CF STUB SHAFT											EA	1
4	SP 6 3 28 17		TUBE YOKE											EA	1
5	SP 5 407X		JOURNAL AND BEARING											EA	2

681 410 05 P1



681 410 05 P1

681 410 05 P1

YOKE, DRIVESHAFT, REAR AXLE

1

2

3

4

5

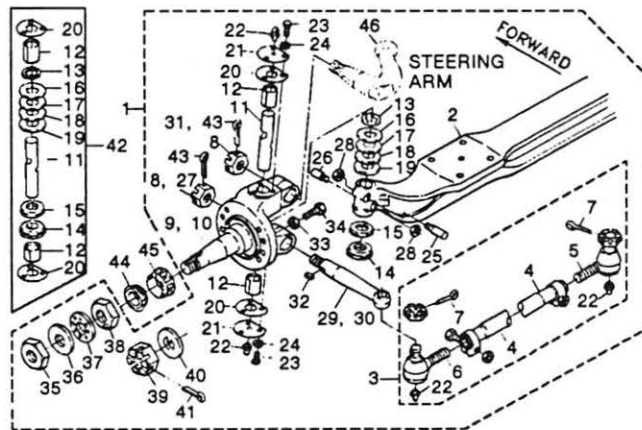
MAIN TRANSMISSION YOKE

681 410 05 P1

FRONT AXLE ROK FG-943						APPLICATION									
APPLICATION DESCRIPTION INDEX						03	04								
14,600#						X	X								

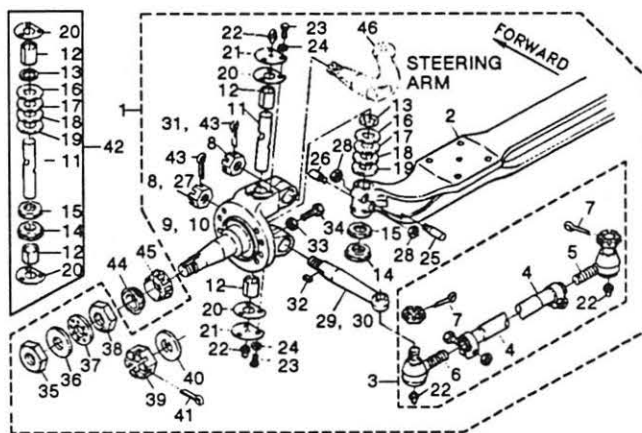
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 330 19 00		ROK FG943 <i>NX 20</i>	1										EA	
1	681 330 20 00		ROK FG943		1									EA	
2	TDA 3100N7086		BEAM-AXLE,CENTER											EA	1
3	TDA A2 3102V3454		ROD ASSY,END & TIE											EA	1
4	TDA A3102V3454		ROD ASSY,CLAMP & TIE											EA	1
5	TDA A3144D524		END ASSY											EA	1
6	TDA A3144E525		END ASSY											EA	1
7	TDA K2412		PIN-COTTER											EA	2
8	TDA 13X159		NUT											EA	3
9	TDA A14 3111C2525		KNUCKLE ASSY-LH											EA	1
10	TDA A3111T2932		KNUCKLE ASSY-RH											EA	1
11	TDA 3101W179		PIN-KNUCKLE											EA	2
12	TDA 1225W985		BUSHING KNUCKLE											EA	2
13	TDA A1205X1428		SEAL-OIL											EA	4
14	TDA A1205P1784		SEAL-OIL											EA	2
15	TDA T1921		BEARING-THRUST											EA	2
16	TDA 2203K3001		SHIM,.010											EA	2
17	TDA 2203L3002		SHIM,.005											EA	2
18	TDA 2203D2942		SHIM											EA	4
20	TDA 2208Q823		GASKET-AXLE SHAFT											EA	4
21	TDA 2297T4752		CAP-KING PIN											EA	4
22	TDA 1199N1860		FITTING-GREASE											EA	4
23	TDA S258 1		SCREW-CAP											EA	12

M400-330005



M400_330005

SERVICE PARTS CATALOG

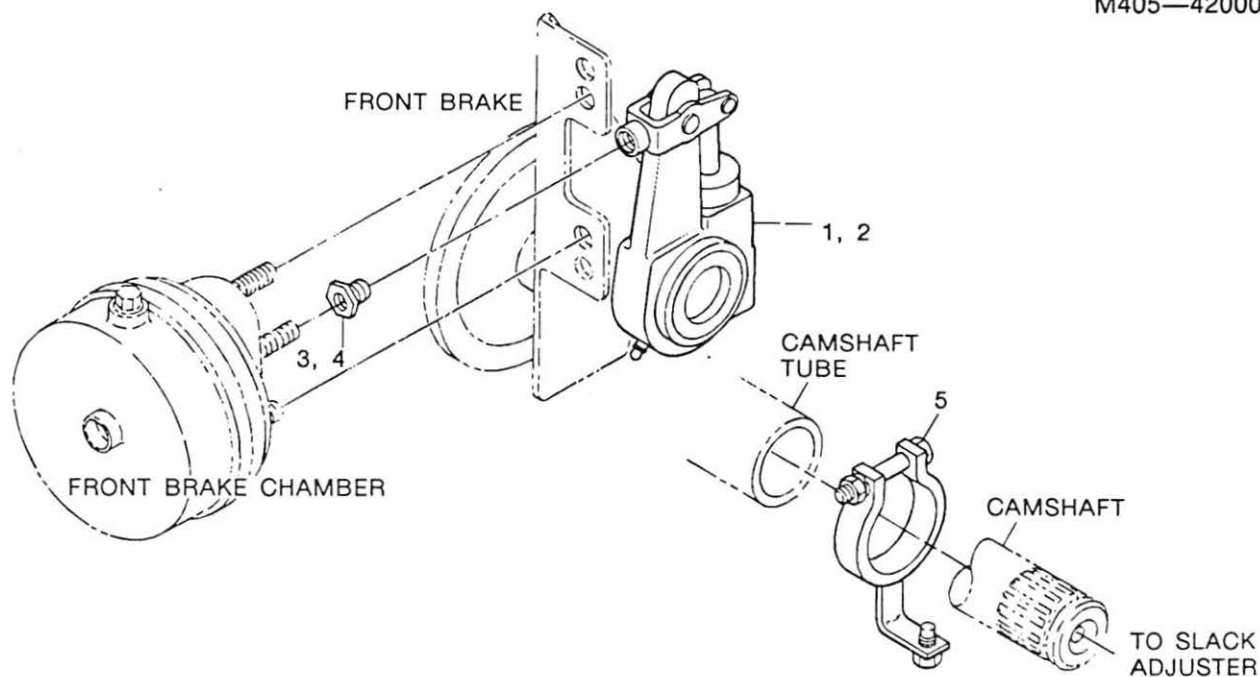
[illegible]

M400-330005

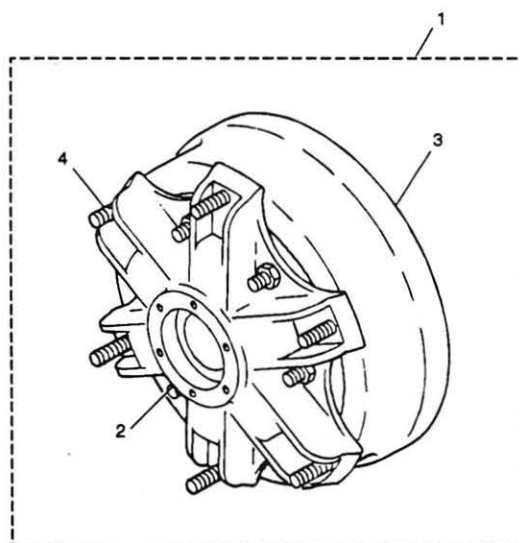
M400_330005

SLACK ADJUSTER AUTOMATIC				APPLICATION									
APPLICATION DESCRIPTION INDEX				10	11	12	15	17	18				
SAB AUTOMATIC				X									
KELSEY-HAYES AUTOMATIC					X	X	X						
ROK AUTOMATIC								X	X				
LENGTH 5.50				X	X	X	X	X	X				
ROK S-CAM BRAKES				X			X		X				
EATON S-CAM BRAKES					X	X		X					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 420 37 38	SAB 409 10265	SLACK ADJ-AUTO,SAB55,150-280SL	1									EA
1	681 420 55 38	KH ASA02103	SLACK ADJ-AUTO,KH55,125-10,QIK		2	2							EA
1	681 420 56 38	KH ASA02203	SLACK ADJ-AUTO,KH55,147-28,QIK				2						EA
1	TDA A47 3275A599	TDA A47 3275A599S RH	SLK AUTO 1.25-10 5.5 20 S H					1					EA
1	TDA A56 3275A599	TDA A56 3275A599S	SLK AUTO 1.50-28 5.5 24 S H						1				EA
2	681 420 38 38	SAB 409 10266	SLACK ADJ-AUTO,SAB55,150-280SR	1									EA
2	TDA A47 3275U593	TDA A47 3275U593S LH	SLK AUTO 1.25-10 5.5 20 S H					1					EA
2	TDA A56 3275U593	TDA A56 3275U593S	SLK AUTO 1.50-28 5.5 24 S H						1				EA
3	681 423 01 50	KH ASD04402	COLLAR-SLACK ADJ,1/2,PRD,QIK		2								EA
3	681 423 00 50	KH ASD04401	COLLAR-SLACK ADJ,5/8,PRD,QIK			2	2						EA
4	TDA 2207M13		COLLAR-QUICK CONNECT					2	2				EA
5	SAB 427 10217		STRAP-ANCHOR,SLACK ADJ	2									EA
	681 420 09 A1		INSTL-SLACK & CLAMP,AUTO,SAB	•									EA
	681 420 25 A1		INSTL-AUTO SLACK & COLLAR,KH		•	•	•						EA
	681 420 00 A1		INSTL-BRAKE CHAMBER,FRONT					•	•				EA

M405—420008



M405_420008

[illegible]

M418-330008

SBN 552A
SBN 6420 CUP

DISC WHEEL
22.5 x 13
F1 28445

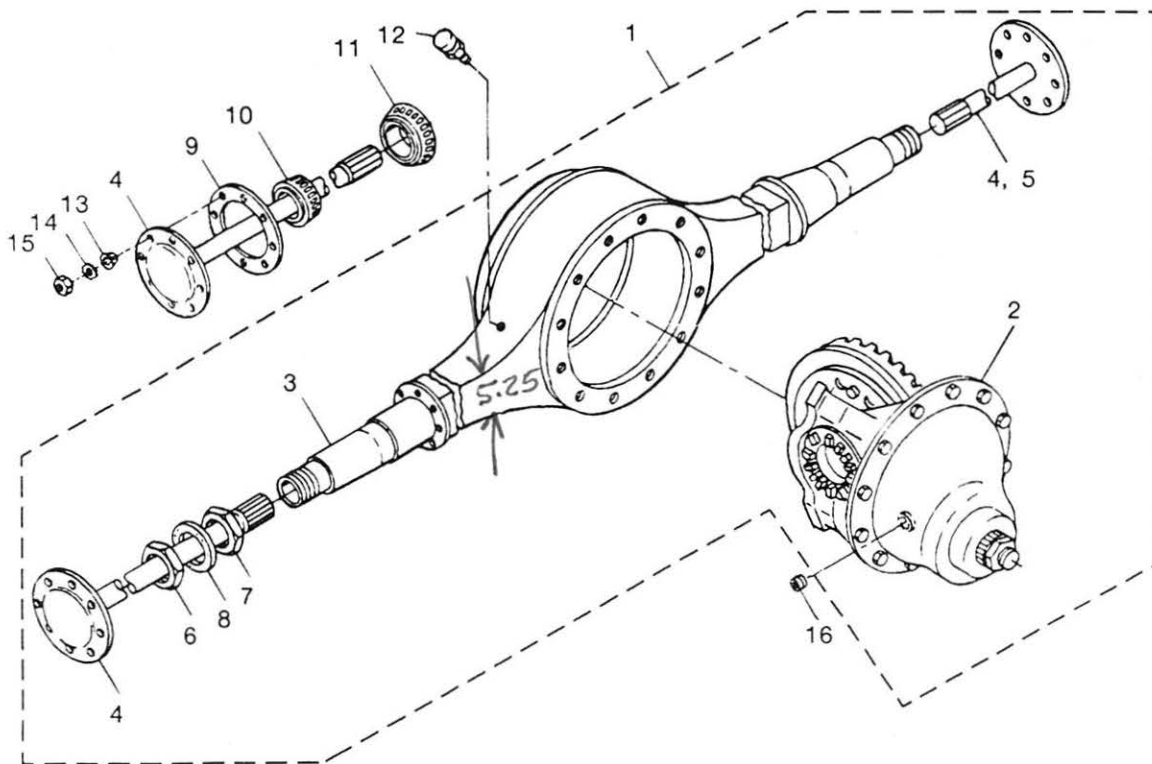
M418_330008

A SERVICE PARTS CATALOG A

AXLE REAR DRIVE ROK R170 23000*						APPLICATION									
APPLICATION DESCRIPTION INDEX						00	01	02	03	09					
RATIO 3.70						X									
RATIO 3.90							X								
RATIO 4.11								X							
RATIO 4.33									X						
RATIO 3.55										X					
SERVICE NOTE: AXLE ASSEMBLIES INCLUDE ITEM															
REF *3 THRU *8						X	X	X	X	X					

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1			ROK R170 370	1										EA	
2	TDA R170 370		DIFF CARRIER ASSY											EA	1
1			ROK R170 390		1									EA	
2	TDA R170 390		DROP IN											EA	1
1			ROK R170 411			1								EA	
2	TDA R170 411		DROP IN											EA	1
1			ROK R170 433				1							EA	
2	TDA R170 433		DROP IN											EA	1
1			ROK R170 355					1						EA	
2	TDA R170 355		DROP IN											EA	1
3	TDA A3121Z546R		R170 HOUSING											EA	1
4	TDA 3202X3508		AXLE SHAFT											EA	2
6	TDA 1227R330		NUT-ADJUSTER, OUTER											EA	2
7	TDA 1227W517		NUT-ADJUSTER, INNER											EA	2
8	TDA 1229U1009		WASHER LOCK											EA	2
9	TDA 2208X440		GASKET-AXLE SHAFT	2	2	2	2	2						EA	
10	SBN 580	SBN 580TRB	BEARING CONE-OUTER	2	2	2	2	2						EA	
11	SBN 594A	SBN 594ATRB	BEARING CONE-INNER	2	2	2	2	2						EA	
12	SW 369507		BREATHING-REAR AXLE	1	1	1	1	1						EA	
13	TDA 1246D290		DOWEL-AXLE SHAFT	16	16	16	16	16						EA	

M420—350014

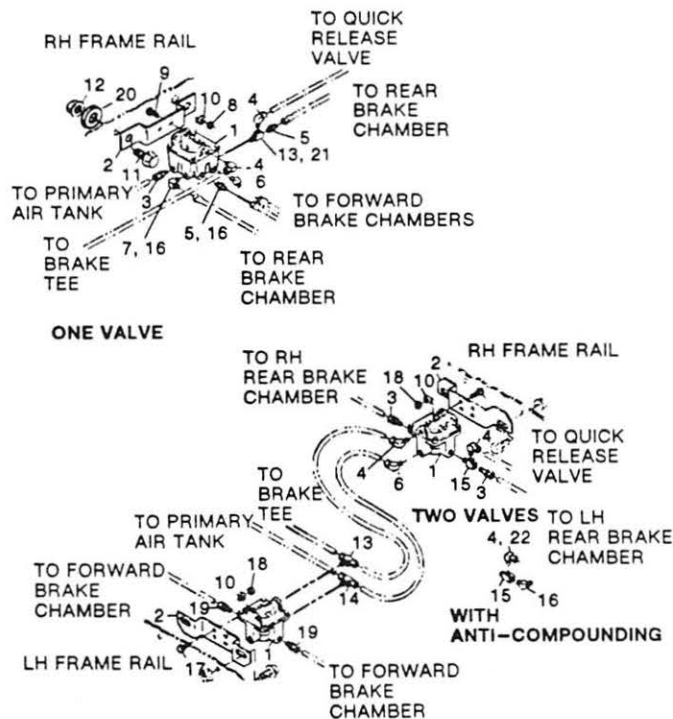


M420_350014

VALVE REAR SERVICE BRAKE-6 X 4						APPLICATION									
APPLICATION DESCRIPTION INDEX						32	36	37	39						
NYLON HOSE						X	X	X	X						
WABCO ANTILOCK						X	X								
R H DRIVE/AUST								X	X						

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 429 01 44	MID N30096N	VALVE-RELAY,REAR BRAKES	1										EA	
1	681 429 13 44	BW 106931	VALVE-RELAY,RR,BK,ABP		1	1	1							EA	
3	210500 000011	PH VS68NTA10 8	CONN-10NYL X 08MPT	1	1	1	1							EA	
4	210500 000032	PH VS269NTA6 6	ELB-90,06NYL X 06MPT	1	1									EA	
5	210500 000035	PH VS269NTA8 6	ELB-90,08NYL X 06MPT	2	3									EA	
5	210502 000007	PH VS48F8 6	CONN-SAE 45D 08X06MPT				2							EA	
6	210500 000030	PH VS269NTA6 2	ELB-90,06NYL X 02MPT		1	1	1							EA	
7	210500 000008	PH VS68NTA8 6	CONN-08NYL X 06MPT	2										EA	
7	210502 000019	PH VS159F8 6	ELB-45 SAE 45D 08X06MBT				2							EA	
7	210502 000042	PH VS249F8 6	ELB-90 SAE 45D 08X06MBT				4							EA	
8	23-10340-131	5/16-18 UNC	NUT-HEX,ETLW,5/16-18	2	2	2	2							EA	
9	23-10744-150	5/16-18X1 1/2,GR5,HEX	SCREW-CAP,HEX5/16-18X1.5GR5ZNW	2	2	2	2							EA	
10	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"		4	4								EA	
13	210503 000020	PH VS2225P6	TEE-ST 06 FPT X 06 MPT		1	1								EA	
16	210500 000005	PH VS68NTA6 6	CONN-06NYL X 06MPT		1	1								EA	
19	210500 000031	PH VS269NTA6 4	ELB-90,06NYL X 04MPT		1	1	1							EA	
21	210503 000036	PH VS219P8	PLUG-SOCKET HD, 08MPT		1	1								EA	
	681 429 82 A2		INSTL-BK VALVE,RR SVCE,ABS	•										EA	
	681 429 00 A4		INSTL-BK VALVE,RR SERVICE & PA		•	•								EA	
	681 429 01 A4		INSTL-AIR LN,RR BK		•	•								EA	
	681 429 93 B1		SCHEM-AIR LN,CHAS,RHD		•	•								EA	
	681 429 92 A4		INSTL-RR BK VALVE,4 SPG,ABP				•							EA	

M432-420063



M432_420063

450-C001

A



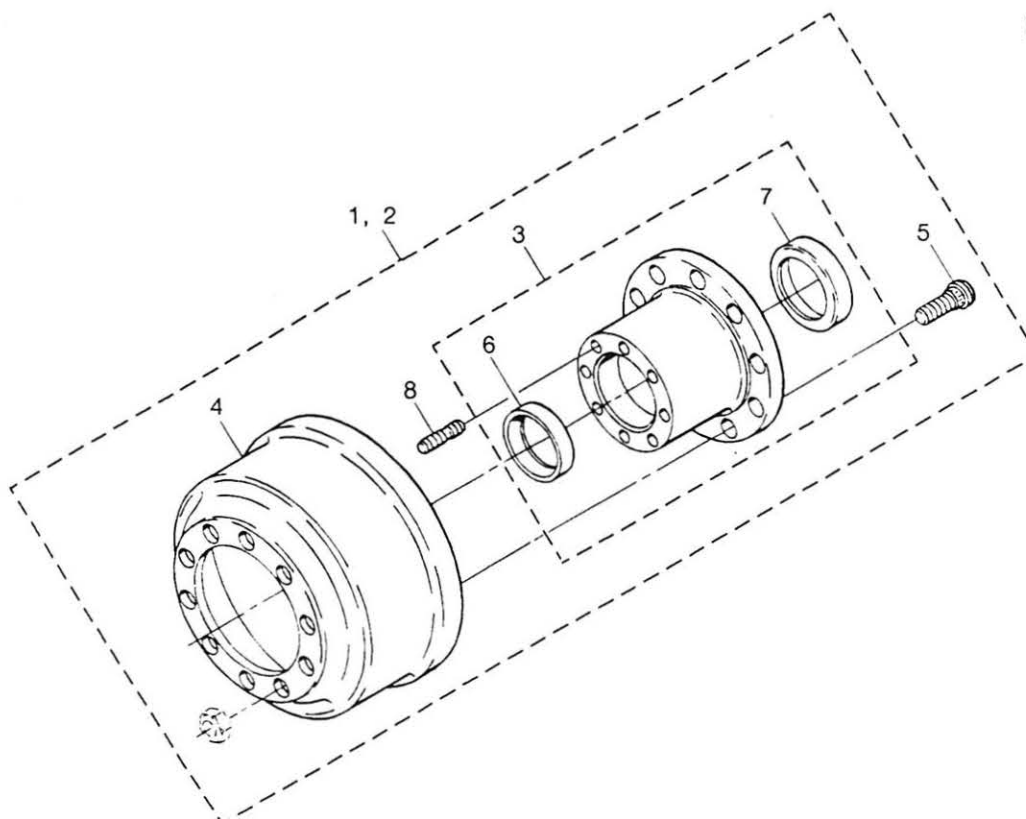
SERVICE PARTS CATALOG

 19 YTD
 85/86/87
 USE 205
 450-C001
 A

ALUM HUBS REAR AXLE CAM BRAKES		APPLICATION								
APPLICATION DESCRIPTION INDEX		00	01	02	03	04	05	06	07	08
TANDEM REAR AXLE W/R SERIES WHEEL END		X	X							
TANDEM REAR AXLE W/L SERIES WHEEL END				X						
SINGLE REAR AXLE W/R SERIES WHEEL END					X	X				
CAST IRON OUTBOARD DRUMS		X			X					
CENTRIFUSE OUTBOARD DRUMS			X	X		X				
STEEL DISC WHEELS		X	X	X	X	X				
ALUMINUM DISC WHEELS		X	X	X	X	X	X	X	X	X
SERVICE NOTE: APPLICATION 05 REPLACED BY 00										
APPLICATION 06 REPLACED BY 01										
APPLICATION 07 REPLACED BY 03										
APPLICATION 08 REPLACED BY 04										

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	CM 100938		HUB,CUP & STUD	2		1						EA	
3	CM 101243		HUB									EA	1
5	CM 100370		STUD-WHEEL,LH									EA	10
6	SBN 572SKF		BEARING CUP OUTER									EA	1
7	SBN 592ASKF		BEARING CUP INNER									EA	1
8	CM 100383		STUD-DRIVE FLANGE									EA	8
2	CM 100939		HUB,CUP & STUD	2		1						EA	
3	CM 101243		HUB									EA	1
5	CM 100371		STUD-WHEEL,RH									EA	10
6	SBN 572SKF		BEARING CUP OUTER									EA	1
7	SBN 592ASKF		BEARING CUP INNER									EA	1
8	CM 100383		STUD-DRIVE FLANGE									EA	8
4	GUN 3141X		DRUM-BRAKE	4		2		4		2		EA	
1	CM 100936		HUB,CUP & STUD		2		1					EA	
3	CM 101243		HUB									EA	1
5	CM 100368		STUD-WHEEL,LH									EA	10

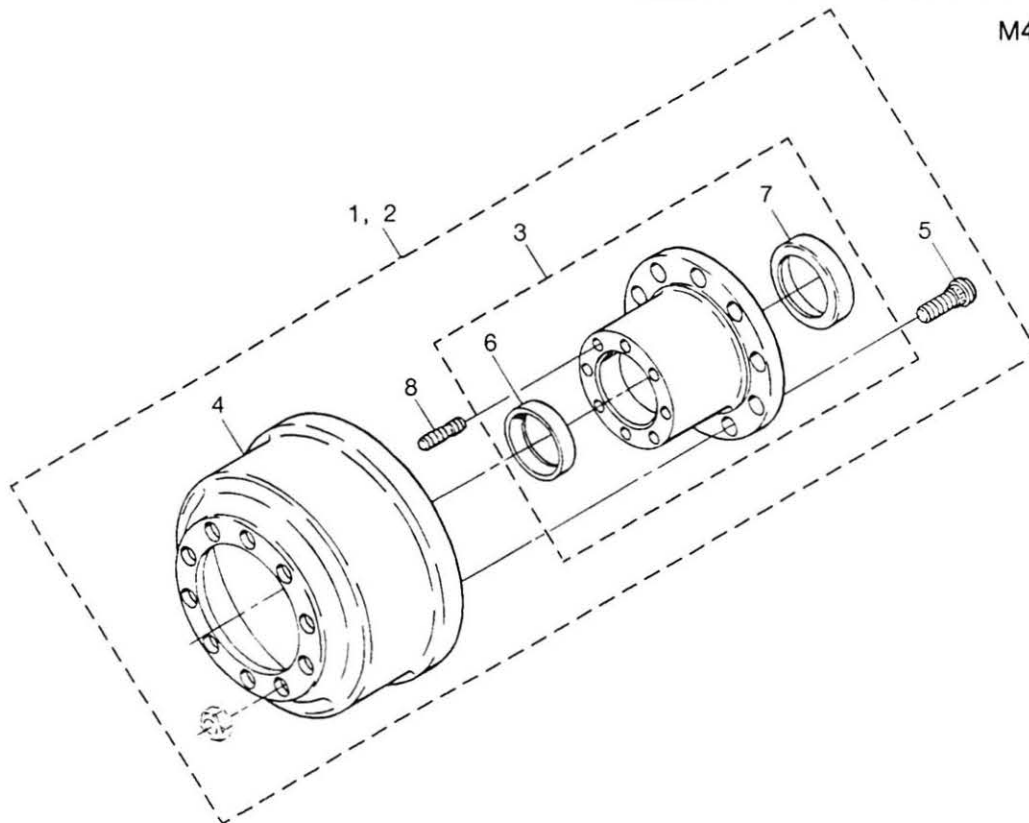
M450—350000



M450_350000

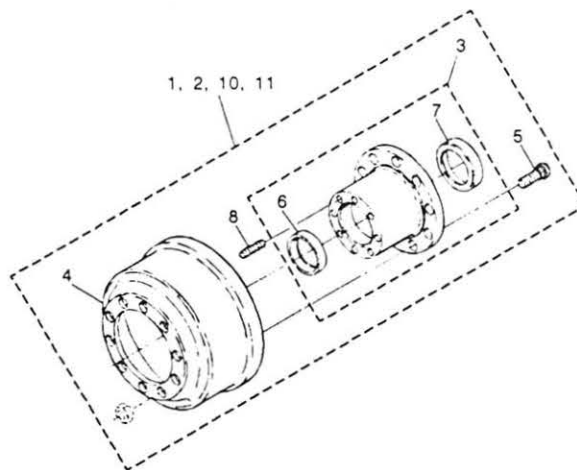
ALUM HUBS REAR AXLE CAM BRAKES				APPLICATION											
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
6	SBN 572SKF		BEARING CUP OUTER										EA	1	
7	SBN 592ASKF		BEARING CUP INNER										EA	1	
8	CM 100383		STUD-DRIVE FLANGE										EA	8	
2	CM 100937		HUB,CUP & STUD		2			1					EA		
3	CM 101243		HUB										EA	1	
5	CM 100369		STUD-WHEEL RH										EA	10	
6	SBN 572SKF		BEARING CUP OUTER										EA	1	
7	SBN 592ASKF		BEARING CUP INNER										EA	1	
8	CM 100383		STUD-DRIVE FLANGE										EA	8	
4	MW 87156B		DRUM-BRAKE,CAM.OUTBOARD		4			2		4		2	EA		
1	MW 88018B		HUB & DRUM-AL.165X7.CE RH				2						EA		
3	MW 87505		HUB&CUP ASSY										EA	1	
4	MW 87101B		DRUM-BRAKE,CENTRIFUSE										EA	1	
5	MW 86797		STUD WHEEL RH										EA	10	
6	SBN 39520	SBN 39520TRB	CUP OUTER										EA	1	
7	SBN 47620	SBN 47620SKF	CUP INNER										EA	1	
8	MW 85521		STUD AXLE										EA	12	
2	MW 88019B		HUB & DRUM-AL.165X7.CE.LH				2						EA		
3	MW 87505		HUB&CUP ASSY										EA	1	
4	MW 87101B		DRUM-BRAKE,CENTRIFUSE										EA	1	
5	MW 86798		STUD WHEEL LH										EA	10	
6	SBN 39520	SBN 39520TRB	CUP OUTER										EA	1	
7	SBN 47620	SBN 47620SKF	CUP INNER										EA	1	
8	MW 85521		STUD AXLE										EA	12	
1			HUB,CUP & STUD						2	2	2	2	EA		
3	CM 101243		HUB										EA	1	
5	CM 100372		STUD-WHEEL.LH										EA	10	
6	SBN 572SKF		BEARING CUP OUTER										EA	1	

M450—350000



M450_350000

SERVICE PARTS CATALOG

[illegible][illegible]

M450-350000

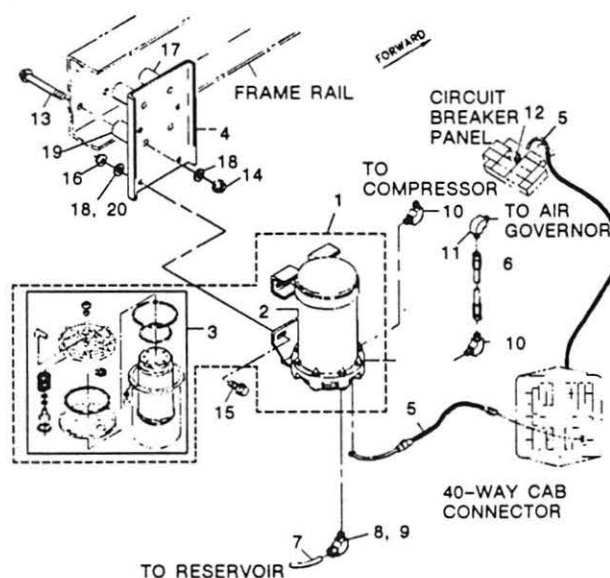
X 100370 wHL
X 100371 studs

M450_350000

AIR FILTER/DRIER		APPLICATION									
APPLICATION DESCRIPTION INDEX		41									
BW AD-9		X									
NYLON TUBE		X									

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1			DRYER-AIR,BWAD9	1										EA	
2	BW 107961		AIR DRYER											EA	1
4	681 431 57 40		BRKT-MTG,AIR DRYER,BWAD4,INBD	1										EA	
5	681 540 57 34		HARNESS ASSY-AIR DRYER,BWAD9	1										EA	
6	A23-02232-106		HOSE ASSY-WIRE BRAID,#4	1										EA	
7	48-00101-030	PH PFT10B BLK100	TUBE-NYLON REINF,5/8,BLK,BRAKE	4										FT	
8	210500 000038	PH VS269NTA10 8	ELB-90,10NYL X 08MPT	1										EA	
9	210502 000045	PH VS249F10 8	ELB-90 SAE 45D 10X08 MPT	1										EA	
10	210502 000036	PH VS249F4 4	ELB-90 SAE 45D 04X04MPT	1										EA	
11	210502 000035	PH VS249F4 2	ELB-90,SAE 45D 04X02MBT	1										EA	
12	681 545 12 66	UND SD210 00 0011	CIRCUIT BREAKER-10 AMP	1										EA	
13	23-09444-175		SCREW-CAP,HEX5/8-11X1.75 GR8PO	4										EA	
14	23-09901-110		NUT-HEX,THDLK,5/8-11UNC	4										EA	
15	23-10746-100	3/8-16 UNC,GR5,HEX	SCREW-CAP,HEX3/8-16X1 GR5ZNW	2										EA	
16	23-09339-008	7/16-14 UNC,GRB,HEX	NUT-HEX,3/8-16	2										EA	
18	23-09114-000	5/8 BEARING WASHER	WASHER-BRG,5/8X1.31X.18	8										EA	
20	23-09319-011	3/8 LOCK WASHER	WASHER-LOCK,HVY DTY,3/8	2										EA	
	681 431 79 A1		INSTL-AIR DRYER,BWAD9,INBD	•										EA	
	681 545 04 A1		INSTL-CIRCUIT BREAKERS	•										EA	

M480-430014



M480_430014

SERVICE PARTS LIST
TO SERVICE PUMP ER-16804-1
CONSISTS OF THE FOLLOWING SERVICE PARTS LIST AND PARTS
ERS-16823-1-PL FOR SERVICE BASE PUMP ERS-16823-1

PART NO'S
AVAILABLE
TO SERVICE

NO.
REQ'D

PART

ERS-28000	1	Gasket Service Kit
ERS-28334	1	Adapter Sub-Assembly Kit
ER-82146	1	Gasket - Flange
ER-90733	3	Lock Washer
ER-91821	1	Adapter Bolt
095913-100	3	Cap Screw
ER-99642	1	Flange
ERS-99707	1	Service Procedure

ETN ERS 27548

APR 16 1984

Model # BB100R

DATE 1-25-84 BY MMS

PART NO. ERS-16804-1-PL

ERS-28334 WAS ERS-28030	3-30-84	R	BY
Released for Service	1-25-84	MMS	BY
ALTERATION	DATE	BY	CHK

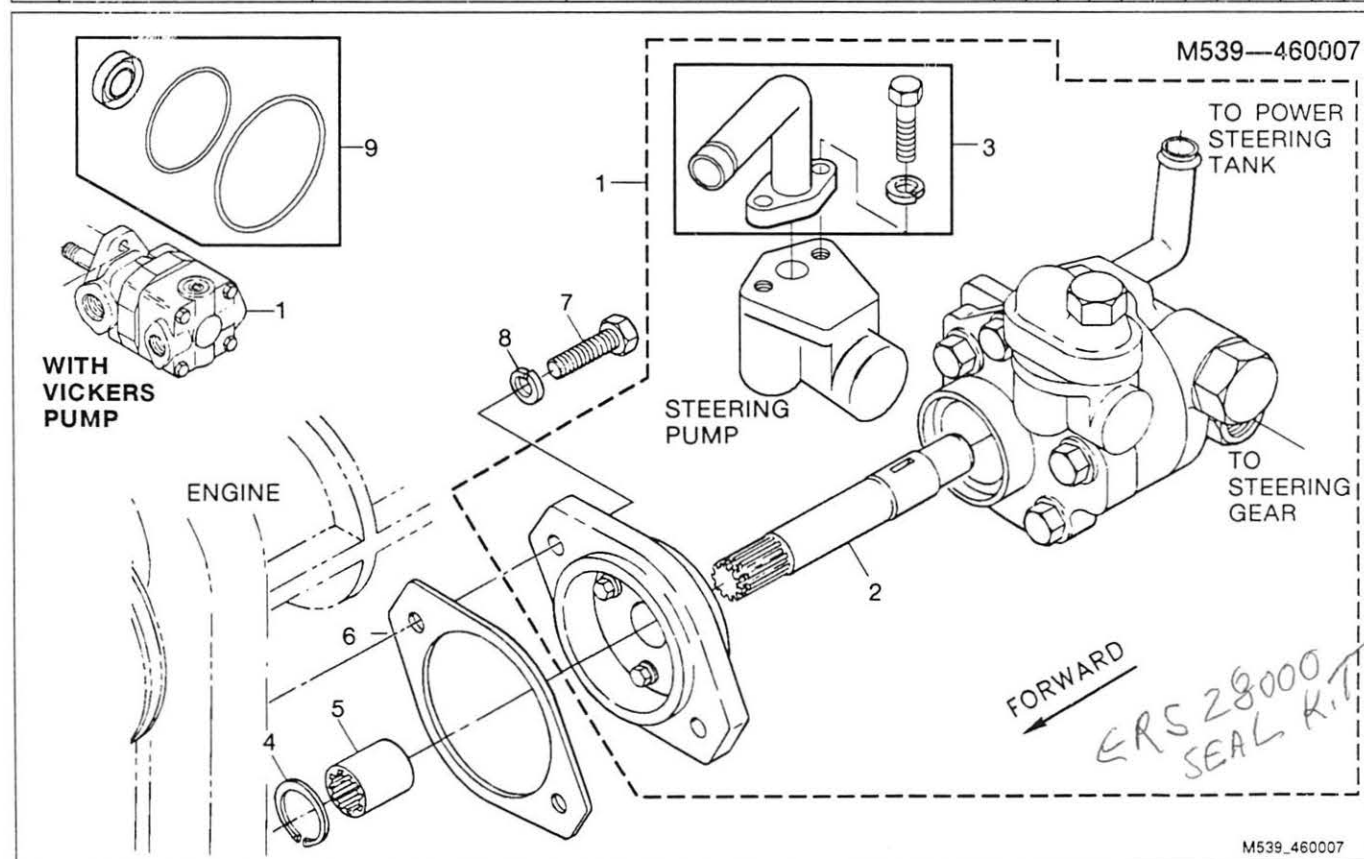
EATON

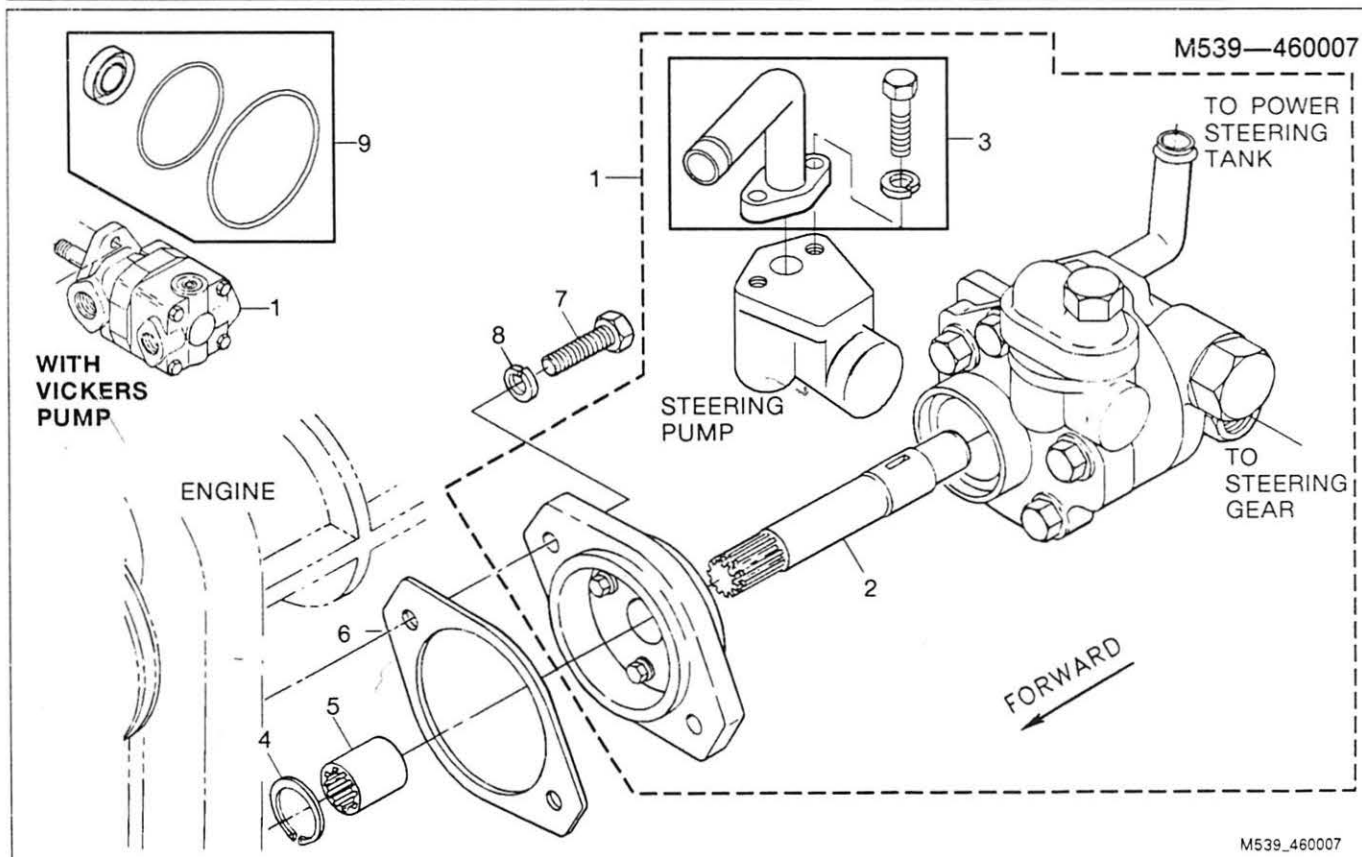
Fluid Power Products

Eaton Corporation
Fluid Power Division
Marshall, Michigan 49068

SERVICE PARTS CATALOG

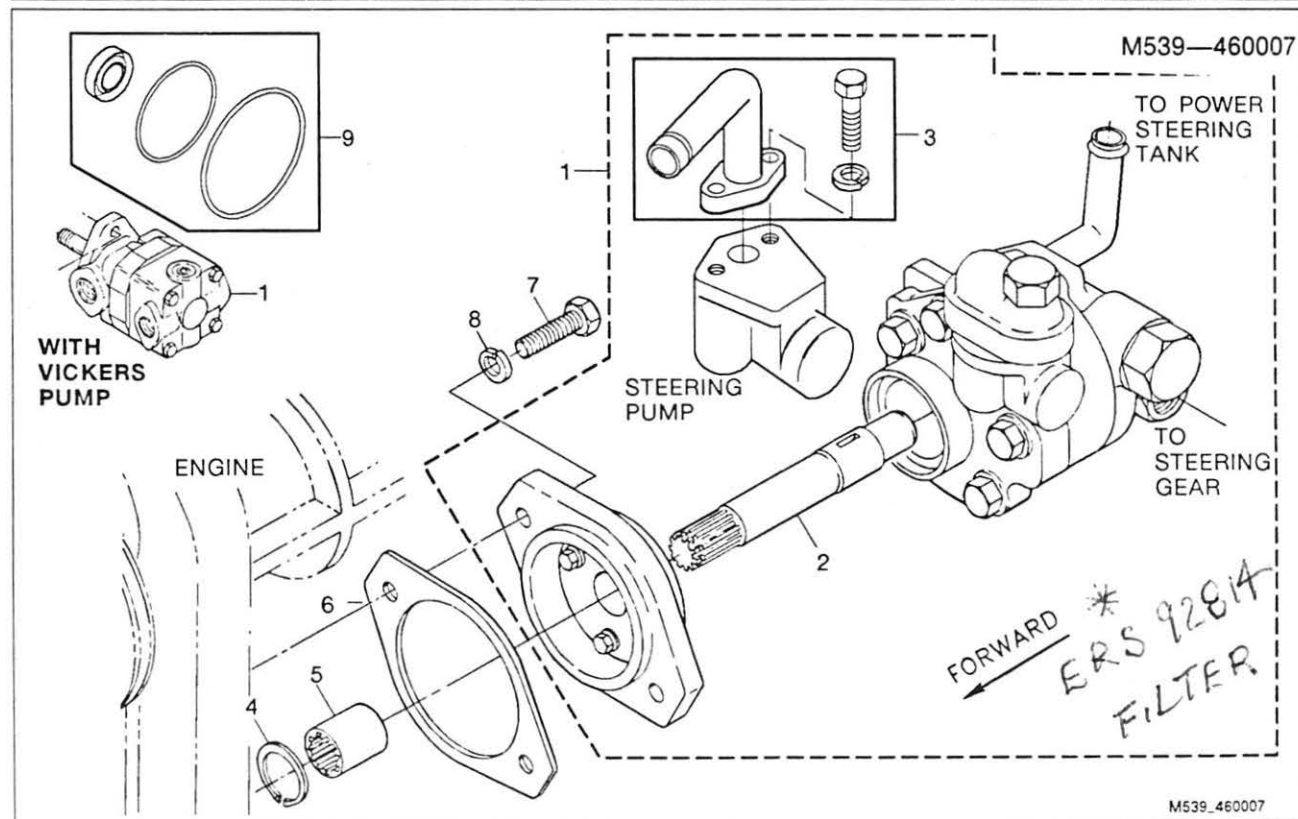
POWER STEERING PUMP				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	06	07	08	09		
HFB 64-3E FRAME MTD PWR STRG				X	X					X	X		
HFB 70 FRAME MTD POWER STRG						X	X	X	X				
CUM L10 ENGINE				X	X			X		*X			
CUM NTC ENGINE					X		X		X		X		
EATON PUMP				X	X	X	X			*X	X		
VICKERS PUMP								X	X				
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 466 01 01	ETN ER16803 1	PUMP-HYDRAULIC STRG,1.35 CU IN	1									EA
1	681 466 00 01	ETN ER16804 01	PUMP-HYDRAULIC STRG,1 CU IN		1								EA
1	681 466 02 01	ETN ER17069 1	PUMP-HYDRAULIC,STRG,2.05 CU IN			1							EA
1	681 466 12 01	ETN ER17077 1	PUMP-HYDRAULIC,STRG,1.35 CU IN				1						EA
1	681 466 15 01	VIC F1S11S38D7H11	PUMP-HYDRAULIC,STRG,2.22 L10					1					EA
1	681 466 16 01	VIC F1S8S38C7H11	PUMP-HYDRAULIC,STRG,1.62,NTC						1				EA
1	681 466 19 01	ETN ER17273 1	PUMP-HYDRAULIC STRG,1.35 CU IN							1			EA
1	681 466 20 01	ETN ER17273 3	PUMP-HYDRAULIC STRG,1.00 CU IN								1		EA
2	ETN ERS62639		SHAFT										EA 1
3	ETN ERS28530		ADAPTER-KIT,TUBE 90°										EA 1
4	CUM 100475		CLIP-COUPLING	1	1	1	1	1	1	1	1	1	EA
5	CUM 3023506		COUPLING	1	1	1	1	1	1	1	1	1	EA
6	CUM 154916		GASKET	1	1	1	1	1	1	1	1	1	EA
7	000933 010184		BOLT-M10X35 DIN 933,10.9 ZN	2		2		2		2			EA
8	000127 010202		WASHER-LK,SPLT,B10,DIN 127,ZN	2		2		2		2			EA
9	VIC 922733		SEAL KIT					1	1				EA
	681 466 11 A1		INSTR-PUMP,POWER STRG,CUM L10	•		•							EA
	681 466 12 A1		INSTR-PUMP,POWER STRG,CUM NTC		•		•						EA
	681 466 23 A1		INSTR-PUMP,POWER STRG,CUM NTC						•				EA
	681 466 24 A1		INSTR-PUMP,POWER STRG,CUM L10						•				EA
	681 466 32 A1		INSTR-PUMP,P/S,ETN,CUM NTC								•		EA



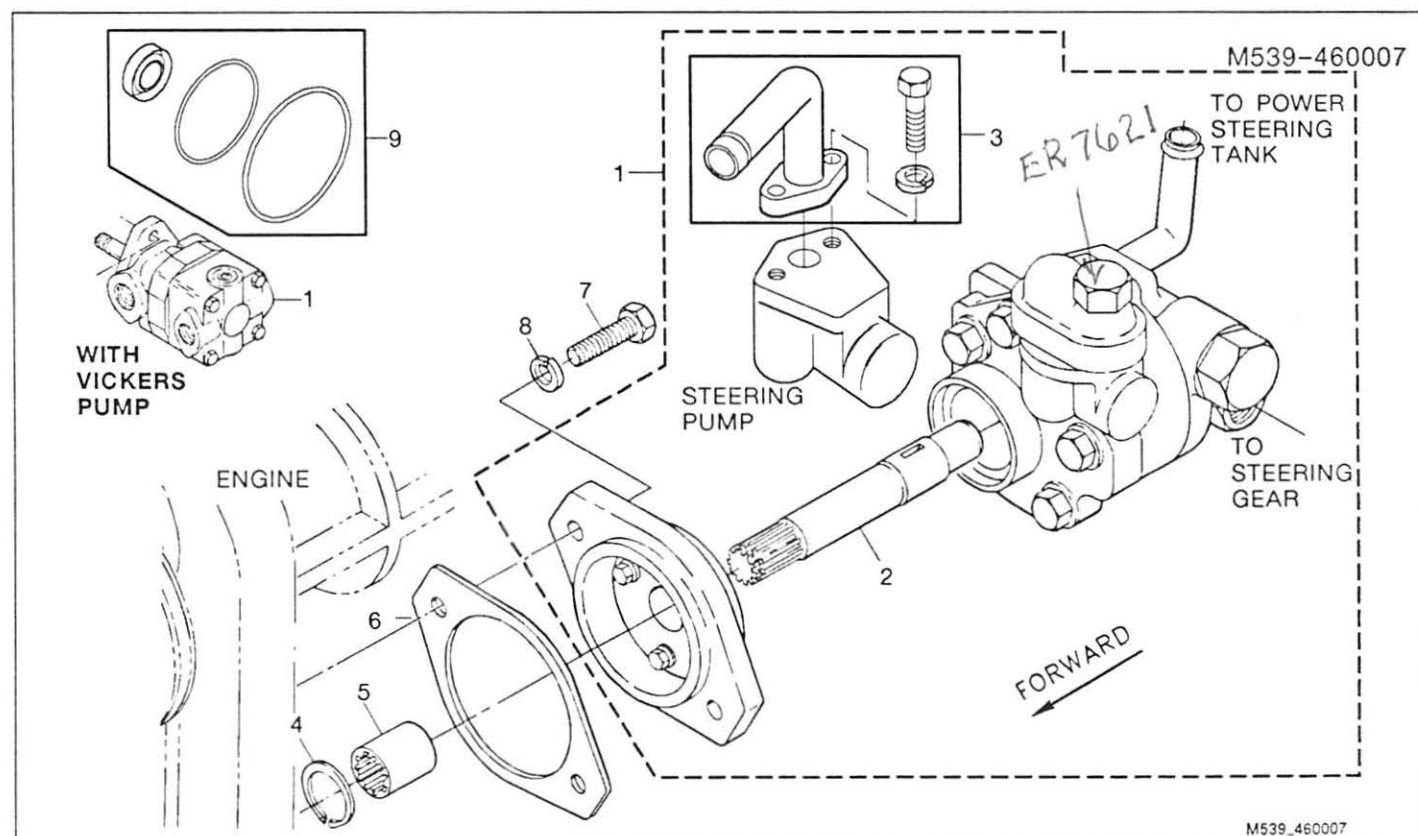
[illegible]

POWER STEERING PUMP				APPLICATION									
APPLICATION DESCRIPTION INDEX				10	13	14	15	16	17	18	19		
HFB 70 FRAME MTD POWER STRG				X	X								
TAS 65 FRAME MTD POWER STRG					X	X	X	X	X	X	X		
EATON PUMP				X			X	X	X	X	X		
VICKERS PUMP					X	X							
CUM NTC				X		X	X			X			
CUM L10					X			X			X		
CUM 6CTA										X			
PUMP W/INTEGRAL RESERVOIR										X			

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 466 22 01	ETN ER17273 4	PUMP-HYDRAULIC,STRG,1.35 CU IN	1										EA	
2	ETN ERS62639		SHAFT											EA	1
1	681 466 40 01	VIC F1S11S38D7011074	PUMP-HYDRAULIC,STRG,2.22 L10		1									EA	
1	681 466 41 01	VIC F2V20F1S8S38C	PUMP-HYDRAULIC,STRG,1.62,NTC			1								EA	
1	681 466 38 01	ETN 17273 17S	PUMP-HYDRAULIC STRG,1.00 CU IN				1							EA	
2	ETN ERS62639		SHAFT											EA	1
1	681 466 37 01	ETN 17273 23S	PUMP-HYDRAULIC,STRG,1.35 CU IN					1						EA	
2	ETN ERS62639		SHAFT											EA	1
3	ETN ERS28604		TUBE ADAPTER KIT 45°											EA	1
1	681 466 42 01	ETN ER17276 2	PUMP-HYDRAULIC,STRG,1.35 CU IN						1					EA	
1	14-12051-000	ETN ER17373 37	PUMP-HYD STRG							1				EA	
1	14-12050-000	ETN ER17273 38	PUMP-HYD STRG								1			EA	
3	ETN ERS28604		TUBE ADAPTER KIT											EA	1
4	CUM 100475		CLIP-COUPLING	1		1	1	1		1				EA	
5	CUM 3023506		COUPLING	1		1	1	1		1				EA	
6	CUM 154916		GASKET	1	1	1	1	1	1	1	1			EA	
7	000933 010184		BOLT-M10X35 DIN 933,10.9 ZN	2				2			2			EA	
7	23-10746-125	3/8-16X11/4 GR5 HEX	SCREW-CAP,HEX3/8-16X1.25GR5ZNW						2					EA	
8	000127 010202		WASHER-LK,SPLT,B10,DIN 127,ZN	2				2			2			EA	
8	23-09318-011	3/8" LOCK	WASHER-LOCK,3/8"							2				EA	

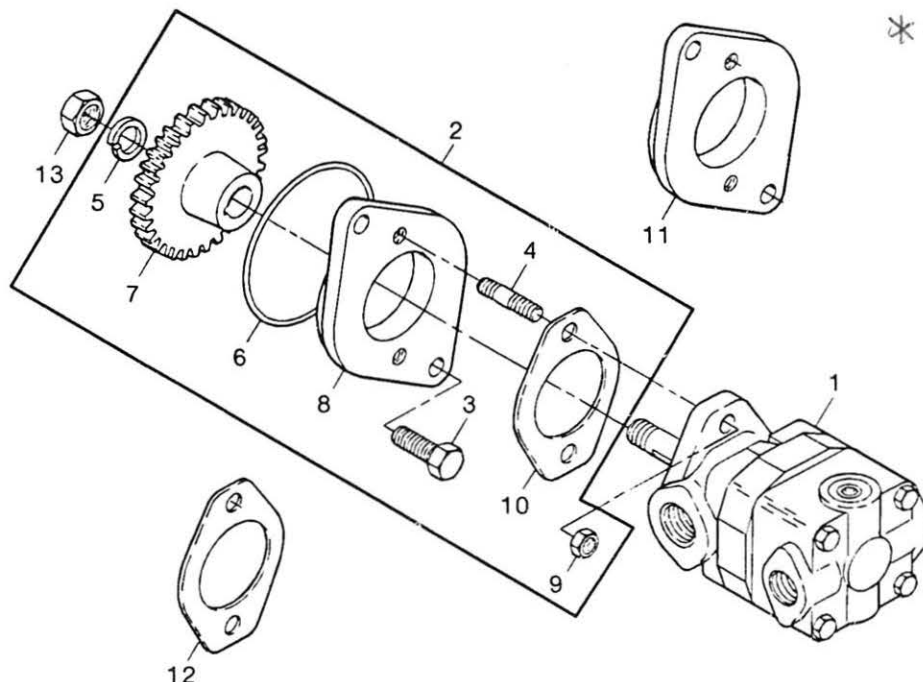


POWER STEERING PUMP		APPLICATION									
APPLICATION DESCRIPTION INDEX		20	23								
HFB 70 FRAME MTD PWR STRG		X	X								
EATON PUMP		X	X								
CUM 6CTA		X									
CUM NTC			X								
R H DRIVE/AUST			X								

[illegible]

SERVICE PARTS CATALOG

POWER STEERING PUMP				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	02	03	07	08	09					
REXROTH PUMP				X		X								EA	
EATON PUMP					X		X							EA	
VICKERS PUMP								X	X	X				EA	
CAT 3306				X		X			X	X				EA	
CAT 3406					X		X	X						EA	
HFB 64-3E FRAME MTD PWR STRG				X	X									EA	
HFB 70 FRAME MTD PWR STRG						X	X							EA	
HFB 70 FRAME MTD PWR STRG W/RH RAM								X	X	X				EA	
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 466 04 01	REX 15 21 001 062	PUMP-HYDRAULIC,STRG,1.45 CU IN	1										EA	
1	681 466 05 01	ETN ER17004 1	PUMP-HYDRAULIC,STRG,1.35 CU IN		1									EA	
1	681 466 07 01	REX 15 21 001 056	PUMP-HYDRAULIC,STRG,2.02 CU IN			1								EA	
1	681 466 18 01	VIC F1S11S38C7H11	PUMP-HYDRAULIC,STRG,2.22,3406					1						EA	
1	681 466 14 01	ETN ER17071 1	PUMP-HYDRAULIC,STRG,2.05 CU IN				1							EA	
1	681 466 17 01	VIC F1S11S3C7H11	PUMP-HYDRAULIC,STRG,2.22,3306						1	1				EA	
2	681 466 00 35	CAT 6N9548	ADAPTER-P/S,AUXILIARY DRIVE	1		1								EA	
3	CAT S1589		BOLT											EA	2
4	CAT S532		STUD											EA	2
5	CAT 4D3704		WASHER											EA	1
6	CAT 5F3106		SEAL											EA	1
7	CAT 6N9547		GEAR											EA	1
8	CAT 9L5619		ADAPTER											EA	1
9	CAT 1D4717		NUT											EA	2
10	CAT 9L1633		GASKET											EA	1
2	681 466 04 35		ADAPTER-KIT PWR STRG PUMP											EA	
3	CAT OS1589		BOLT											EA	2
4	CAT OS0532		STUD											EA	2
5	CAT 7F8921		LOCK											EA	1
6	CAT 5F3106		SEAL											EA	1

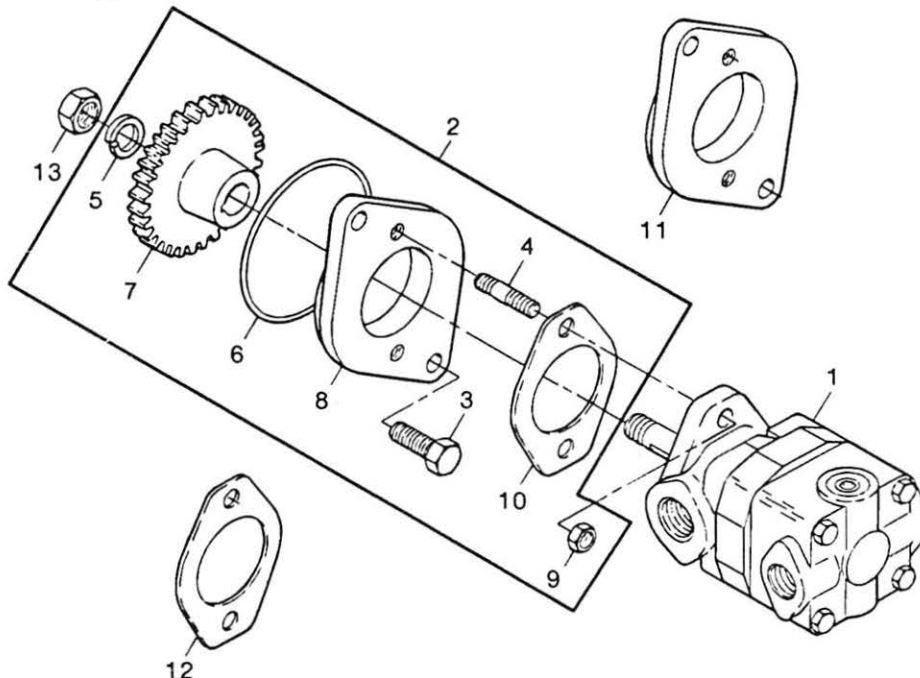


M539_460014

SERVICE PARTS CATALOG

POWER STEERING PUMP				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	02	03	07	08	09					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
7	CAT 9L5618		GEAR											EA	1
8	CAT 7C4519		ADAPTER											EA	1
9	CAT 1D4717		NUT											EA	2
10	CAT 9L1633		GASKET											EA	1
11	681 466 01 35	CAT 9L5619	ADAPTER-PUMP,PWR STRG						1					EA	
12	CAT 9L1633		GASKET		1		1	1						EA	
13	23-09254-007	5/8-18 UNF	NUT-HEX JAM,5/8"	1		1			1					EA	
	681 466 08 A1		INSL-PUMP,POWER STRG,CAT 3306	•		•								EA	
	681 466 09 A1		INSL-PUMP,POWER STRG,CAT 3406		•		•							EA	
	681 466 21 A1		INSL-PUMP,POWER STRG,CAT 3306						•	•				EA	
	681 466 22 A1		INSL-PUMP,POWER STRG,CAT 3406						•					EA	

M539—460014

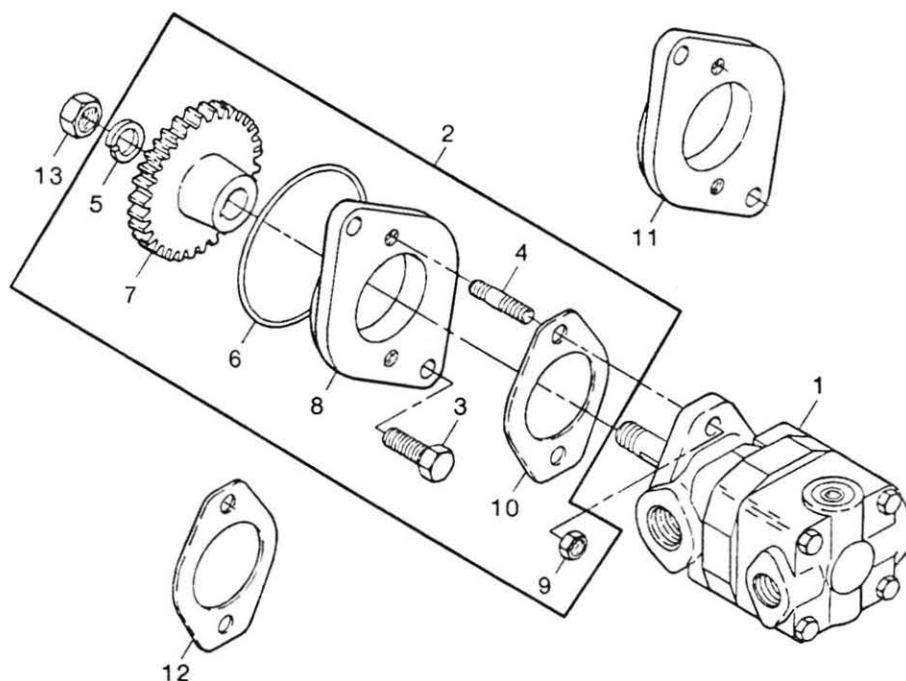


M539_460014

POWER STEERING PUMP										APPLICATION									
APPLICATION DESCRIPTION INDEX										10	11	13	14	16	17	18	19		
EATON PUMP										X									
VICKERS											X	X	X	X	X	X	X		
CAT 3406										X			X						
CAT 3306											X	X		X					
CAT 3176															X	X	X		

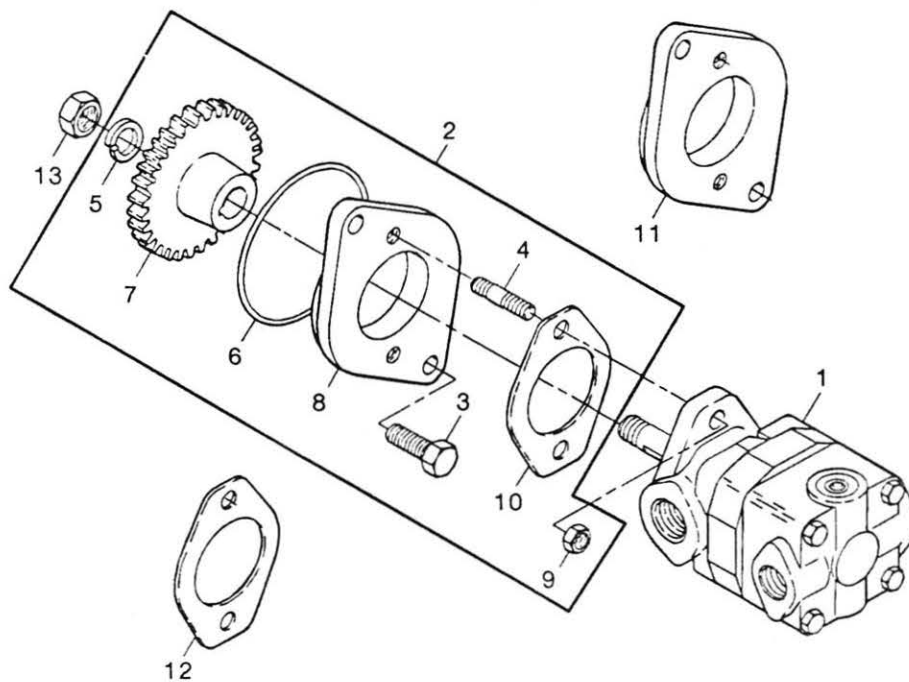
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES														UM	*
1	681 466 19 01	ETN ER17273 1	PUMP-HYDRAULIC STRG,1.35 CU IN	1														EA	
1	681 466 23 01	VIC NF1D7T103C4	PUMP-HYDRAULIC,STRG,1.39 CU IN	1														EA	
1	681 466 39 01	VIC F1S11S3A7011	PUMP-HYDRAULIC,STRG,2.22,3306		1													EA	
1	681 466 26 01	VIC F1S11S38C7011	PUMP-HYDRAULIC,STRG,2.22,3406			1												EA	
1	681 466 36 01	VIC 503053 3	PUMP-HYDRAULIC,STRG,1.39 CU IN				1											EA	
1	681 466 43 01		PUMP-HYDRAULIC,STRG,1.39,3176					1										EA	
1	681 466 44 01		PUMP-HYDRAULIC,STRG,1.39,3176						1									EA	
1	681 466 45 01		PUMP-HYDRAULIC,STRG,2.22,3176							1								EA	
2	681 466 04 35	CAT 7C4520	ADAPTER-KIT PWR STRG PUMP															EA	
3	CAT OS1589		BOLT															EA	2
4	CAT OS0532		STUD															EA	2
5	CAT 7F8921		LOCK															EA	1
6	CAT 5F3106		SEAL															EA	1
7	CAT 9L5618		GEAR															EA	1
8	CAT 7C4519		ADAPTER															EA	1
9	CAT 1D4717		NUT															EA	2
10	CAT 9L1633		GASKET															EA	1
12	CAT 9L1633		GASKET	1			1			1	1	1						EA	
13	VIC 132260		NUT		1														
	681 466 30 A1		INSTL-PUMP,P/S,ETN,3406															EA	
	681 466 21 A1		INSTL-PUMP,P/S,3306															EA	
	681 466 75 A1		INSTL-PUMP,P/S,CAT 3306															EA	
	681 466 76 A1		INSTL-PUMP,P/S,CAT 3406															EA	

M539-460014



M539_460014

SERVICE PARTS CATALOG

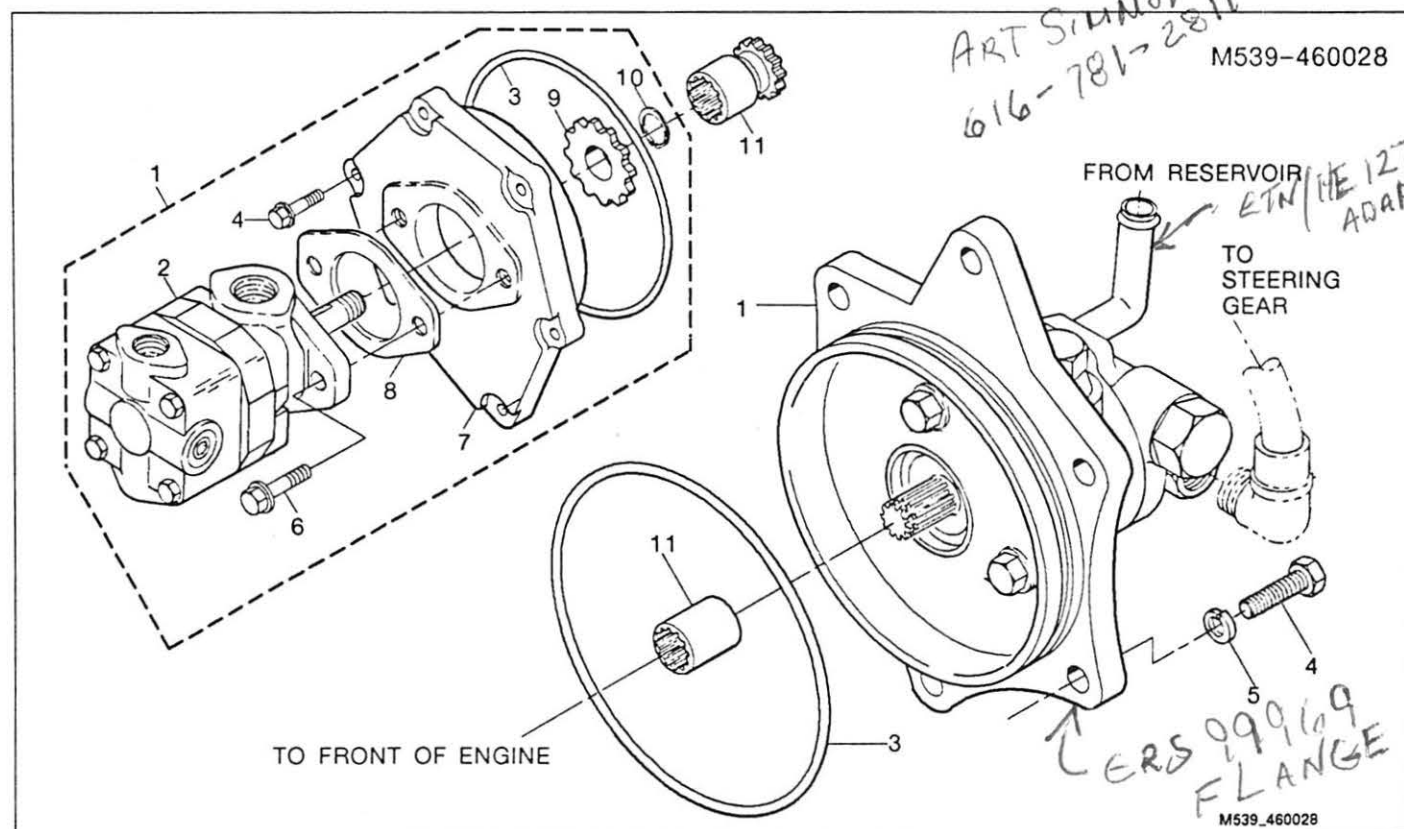
[illegible]

M539-460014

M539_460014

POWER STEERING PUMP-DDE 60 ENGINE						APPLICATION									
APPLICATION DESCRIPTION INDEX						00	01	03	04	05					
EATON PUMP						X			X	X					
VICKERS PUMP							X	X							

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 466 25 01	ETN ER17274 1	PUMP-HYDRAULIC,STRG,1.35,DDA60	1										EA	
1	681 466 21 01		PUMP-P/S,W/DRIVE GP,VIC,DDE60			1								EA	
1	681 466 35 01	ETN ER17274 7	PUMP-HYDRAULIC,STRG,1.35,DDE60				1							EA	
1	14-12049-000	ETN ER17274 9	PUMP-HYD STRG					1						EA	
8	ETN HE82146		GASKET,FLANGE											EA	1
3	681 997 03 45		SEAL-O RING, 5.98" ID	1			1	1						EA	
4	000933 008108		SCREW-CAP,HEX M08X20 8.8 ZN	6			6	6						EA	
5	000127 008203		WASHER-LK,SPLT,B8,DIN 127,ZN	6			6	6						EA	
1			PUMP-P/S,W/DRIVE GP,VIC,DDE60		1									EA	
2	VIC F1S11S38C7H11		PUMP											EA	1
3	VIC 154111		O RING											EA	1
4	VIC 470814		BOLT											EA	6
6	VIC 470838		BOLT											EA	2
7	VIC 502427		FLANGE											EA	1
8	VIC 502428		GASKET											EA	1
9	VIC 502429		SPROKET											EA	1
10	VIC 92757		RING-SNAP											EA	1
11	681 466 00 08	DDE 5143616	COUPLING ASSY-PUMP,P/S	1	1	1	1	1						EA	
		<i>HSL/ER562793</i>	<i>SNAPT</i>	<i>1</i>				<i>1</i>							
	681 466 33 A1		INSL-PUMP,P/S,ETN,DDA60											EA	
	681 466 52 A1		INSL-PUMP,P/S,VIC,DDE60SER											EA	
	681 466 78 A1		INSL-PUMP,P/S,ETN,DDE60											EA	
	681 466 51 A1		INSL-PUMP,P/S,VIC,DDE60SER											EA	



★ Quantities of piece parts per assembly

08/18/89
Page 1

* As required

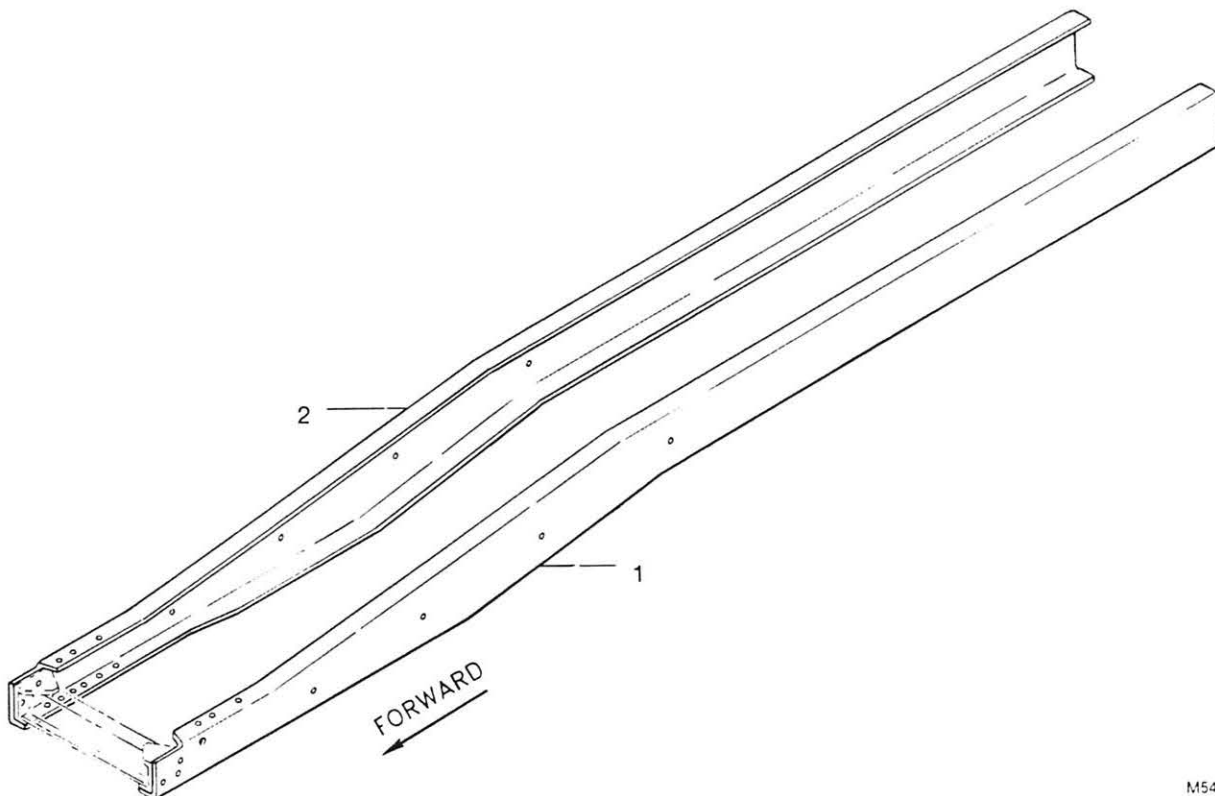
• Reference item

 FLG GASKET
 GRS 82146

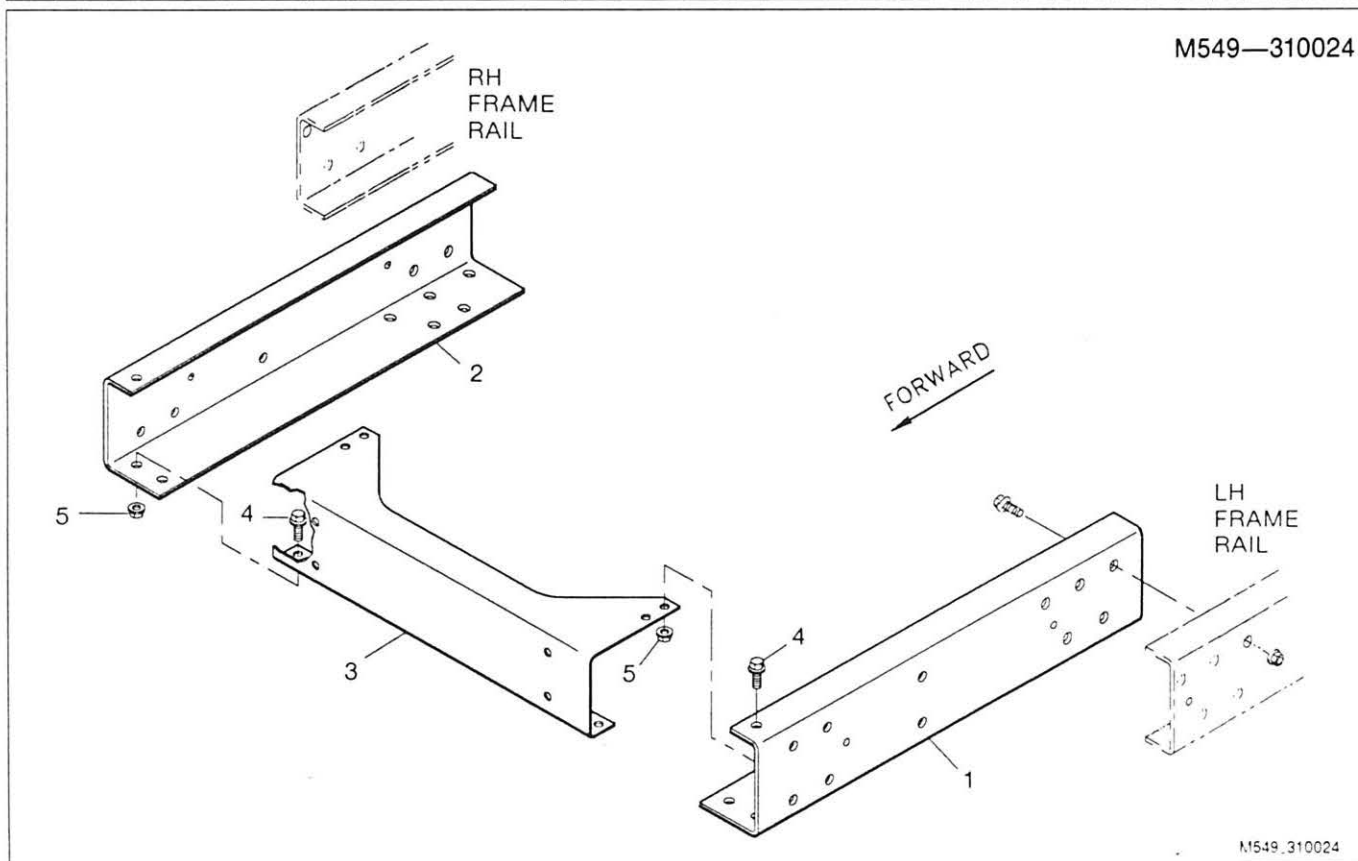
FRAME RAILS 9.0 X 262 MM <i>3/8"</i>				APPLICATION								
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08
7580 MM FRAME LENGTH				X			X					
7730 MM FRAME LENGTH					X							
9380 MM FRAME LENGTH						X						
8030 MM FRAME LENGTH								X				
8480 MM FRAME LENGTH									X			
8930 MM FRAME LENGTH										X		
9380 MM FRAME LENGTH											X	
11000 MM FRAME LENGTH												X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									UM	★
1	681 311 06 01		SMI H298 9.0-01	1									EA	
2	681 311 06 02		SMI H298 9.0-01	1									EA	
1	681 311 29 01		SMI NEVER USED-851		1								EA	
2	681 311 29 02		SMI NEVER USED-851		1								EA	
1	681 311 13 01		SMI H369 9.0			1							EA	
2	681 311 13 02		SMI H369 9.0			1							EA	
1	681 311 07 01		SMI H298 9.0-40				1						EA	
2	681 311 07 02		SMI H298 9.0-40				1						EA	
1	681 311 21 01		SMI H316 9.-160					1					EA	
2	681 311 21 02		SMI H316 9.-160					1					EA	
1	681 311 22 01		SMI H333 9.0						1				EA	
2	681 311 22 02		SMI H333 9.0						1				EA	
1	681 311 23 01		SMI H351 9.0							1			EA	
2	681 311 23 02		SMI H351 9.0							1			EA	
1	681 311 24 01		SMI H369 9.-130								1		EA	
2	681 311 24 02		SMI H369 9.-130								1		EA	
1	681 311 25 01		SMI H433 9.-270									1	EA	
2	681 311 25 02		SMI H433 9.-270									1	EA	
	681 311 02 A1		INSTL-VEHICLE IDENT NO	•	•	•	•	•	•	•	•	•	EA	

M546—310007

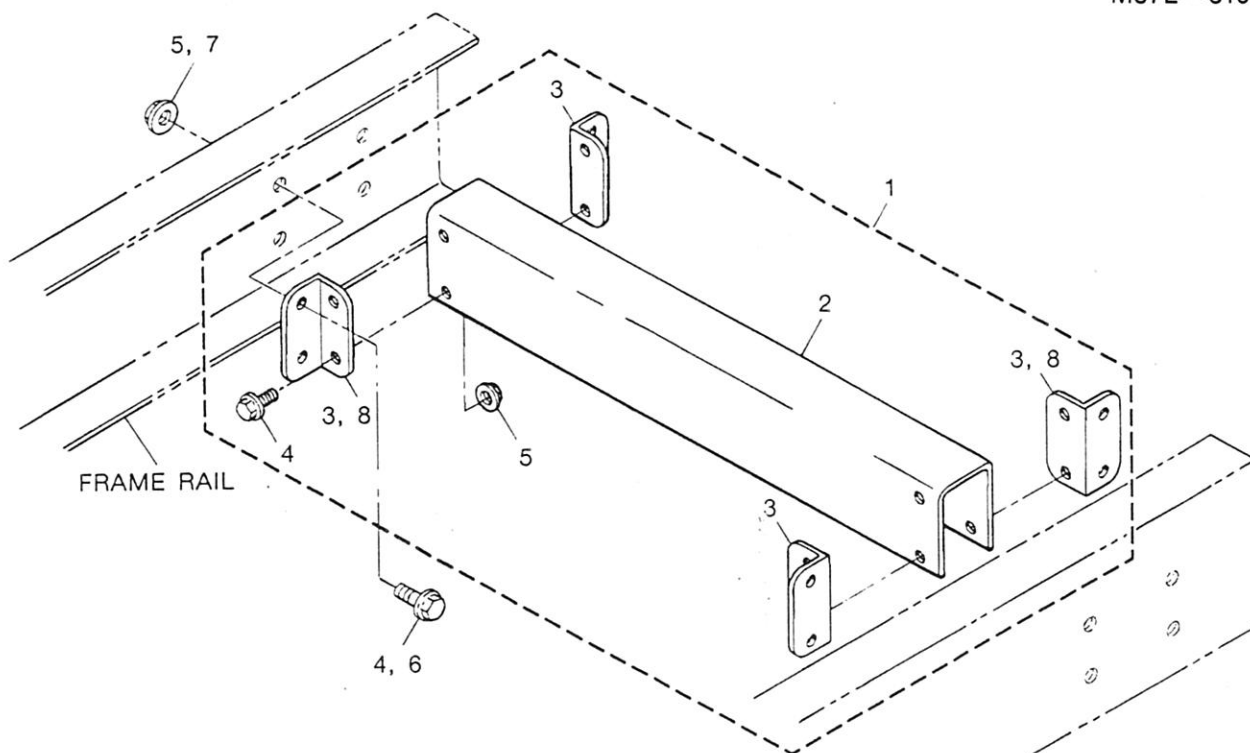


M546_310007

[illegible]

CROSSMEMBER REAR CLOSING				APPLICATION									
APPLICATION DESCRIPTION INDEX				10	11	14	15	16					
TRACTOR				X	X	X	X	X					
SINGLE AXLE SUSP				X									
55/45 SUSP-36000*					X								
REYCO SUSP						X							
FAS SUSP							X	X					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1			C/MBR ASSY-REAR CLOSING	1	1		1						EA
2	681 312 08 35		C/MBR-RR CLOSING										EA 1
3	681 312 00 85		BRKT-MTG.RR CLOSING C/MBR										EA 4
4	23-11015-150	5/8-11 UNC.GR8.FLG HEX	BOLT-FLG HEX.5/8-11X1.50										EA 8
5	23-11020-010	5/8-11 UNC.GRG	NUT-FLG HEX.5/8-11										EA 8
1			C/MBR ASSY-REAR CLOSING				1						EA
2	681 312 08 35		C/MBR-RR CLOSING										EA 1
3	681 312 01 85		BRKT-MTG. RR CLOSING C/MBR										EA 4
4	23-11015-150	5/8-11 UNC.GR8.FLG HEX	BOLT-FLG HEX.5/8-11X1.50										EA 8
5	23-11020-010	5/8-11 UNC.GRG	NUT-FLG HEX.5/8-11										EA 8
6	23-11015-175	5/8-11 UNC.GR8.FLG HEX	BOLT-FLG HEX.5/8-11X1.75	8	8	8	8						EA
7	23-11020-010	5/8-11 UNC.GRG	NUT-FLG HEX.5/8-11	8	8	8	8						EA
	681 312 00 A1		INSTL-REAR CLOSING C/MBR	•	•		•						EA
	681 312 61 A1		INSTL-REAR CLOSING C/MBR				•						EA

M572—310001



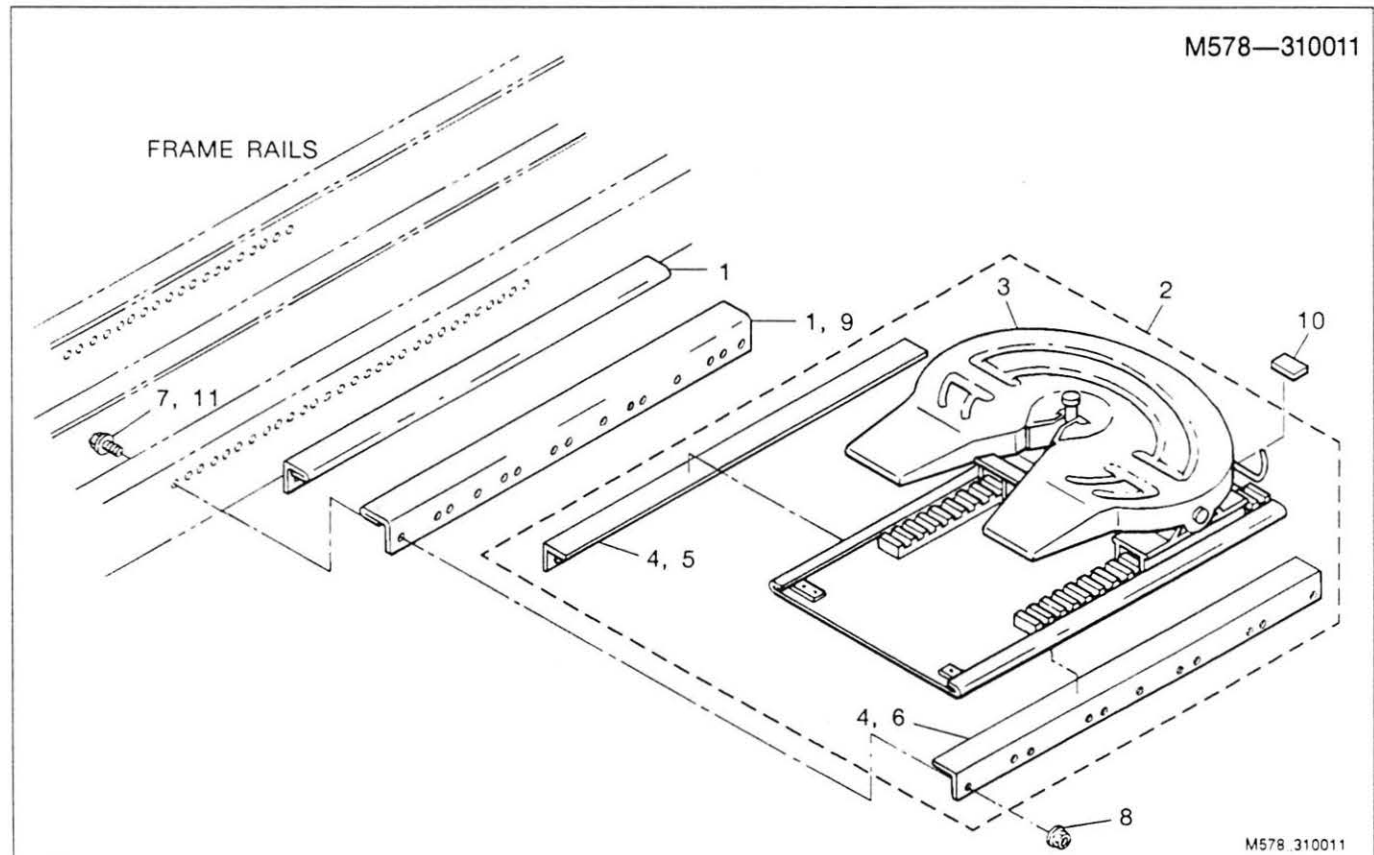
M572_310001

SERVICE PARTS CATALOG

HOLLAND 2500 AIR SLIDE FIFTH WHEEL				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09
FRAME RAIL 6.5 X 262MM				X			X			X			X
FRAME RAIL 7.5 X 262MM					X			X			X		
FRAME RAIL 9.0 X 262MM						X			X			X	
HOLLAND 2535 AIR SLIDE 24'				X	X	X							
HOLLAND 2535 AIR SLIDE 36'							X	X	X				
HOLLAND 2535 AIR SLIDE 29'										X	X	X	
HOLLAND 2536 AIR SLIDE 24'													X
FIFTH WHL HT 6.94/176MM										X	X	X	
FIFTH WHL HT 7.94/202MM				X	X	X	X	X	X				X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 315 04 22		SPACER-FIFTH WHEEL,SL,S	2									2	EA	
1	681 315 05 22		SPACER-FIFTH WHEEL,SL,S		2									EA	
1	681 315 02 22		SPACER-FIFTH WHEEL,SL,L				2			2				EA	
1	681 315 03 22		SPACER-FIFTH WHEEL,SL,L					2			2			EA	
2	681 310 16 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD	1	1	1								EA	
3	HLD FW25357002X3R		FIFTH WHEEL ASSY											EA	1
4	681 315 02 40		BRKT-5TH WHL,1360,ALL,GENERIC											EA	2
2	681 310 18 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD				1	1	1					EA	
3	HLD FW25357002X4R		FIFTH WHEEL ASSY											EA	1
5	681 315 00 40		BRKT-5TH WHL,1610,ALL,LH											EA	1
6	681 315 01 40		BRKT-5TH WHL,1610,ALL,RH											EA	1
2	681 310 17 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD							1	1	1		EA	
3	HLD FW25357003X3R		FIFTH WHEEL ASSY											EA	1
5	681 315 00 40		BRKT-5TH WHL,1610,ALL,LH											EA	1
6	681 315 01 40		BRKT-5TH WHL,1610,ALL,RH											EA	1
2	681 310 15 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD										1	EA	
3	HLD FW25367002X3R		FIFTH WHEEL ASSY											EA	1
4	681 315 02 40		BRKT-5TH WHL,1360,ALL,GENERIC											EA	2
7	23-11015-200	5/8-11X2.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X2.00	24	24	24	24	24	24	24	24	24	24	EA	

M578—310011

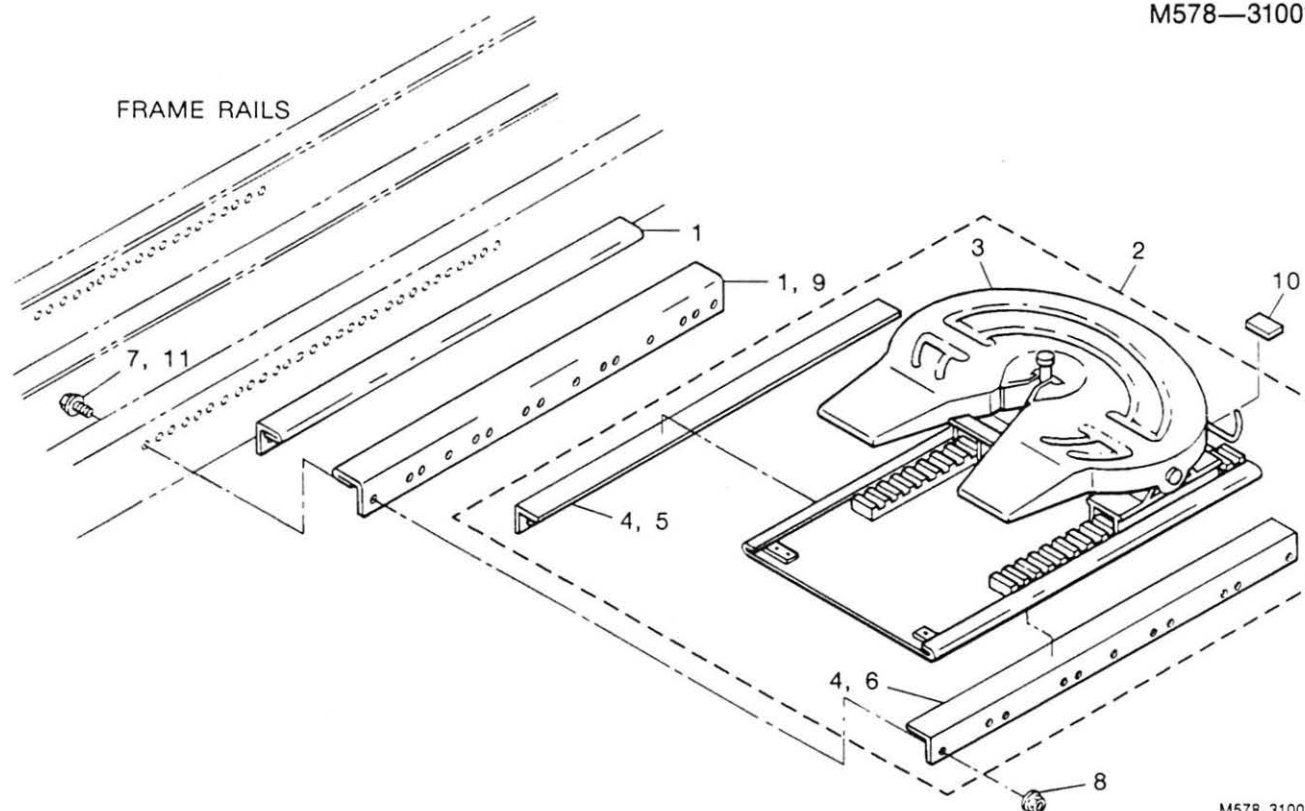


M578 310011

SERVICE PARTS CATALOG

[illegible]

M578—310011



M578_310011

HOLLAND 2500 AIR SLIDE FIFTH WHEEL

APPLICATION

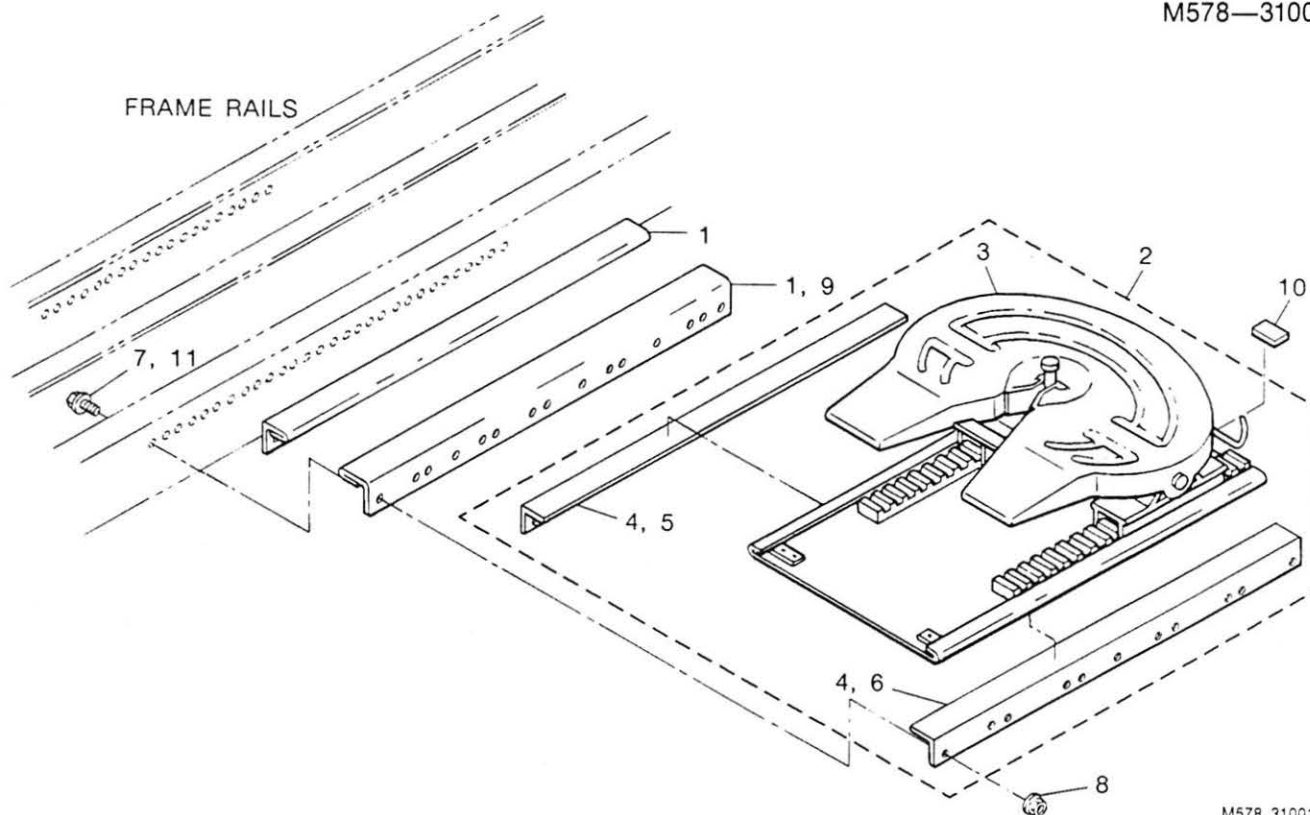
APPLICATION DESCRIPTION INDEX

	10	11	12	13	14	15	16	17	19
FRAME RAIL 6.5 X 262MM			X			X			
FRAME RAIL 7.5 X 262MM	X			X			X	X	
FRAME RAIL 9.0 X 262MM		X			X			X	
HOLLAND 2535 AIR SLIDE 16'			X	X	X				
HOLLAND 2535 AIR SLIDE 18'						X	X	X	
HOLLAND 2536 AIR SLIDE 24'	X								
HOLLAND 2535 AIR SLIDE 36'								X	
FIFTH WHL HT 6.94/176MM			X	X	X				
FIFTH WHL HT 7.94/202MM	X	X				X	X	X	X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	681 315 05 22		SPACER-FIFTH WHEEL,SL,S	2		2						EA	
1	681 315 04 22		SPACER-FIFTH WHEEL,SL,S			2						EA	
1	681 315 06 22		SPACER-5TH WHL,2.3TK					2				EA	
1	681 315 07 22		SPACER-5TH WHL,1.5TK						2			EA	
1	681 315 12 22		SPACER-5TH WHL,1.5,1610							2		EA	
2	681 310 15 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD	1	1							EA	
3	HLD FW25367002X3R		FIFTH WHEEL ASSY									EA	1
4	681 315 02 40		BRKT-5TH WHL,1360,ALL,GENERIC									EA	2
2	681 310 23 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD			1	1	1				EA	
3	HLD FW25357003X2R		FIFTH WHEEL ASSY									EA	1
4	681 315 02 40		BRKT-5TH WHL,1360,ALL,GENERIC									EA	2
2	681 310 24 04		FIFTH WHEEL ASSY-SL,WLDMNT,HLD					1	1	1		EA	
3	HLD FW25357002X2R		FIFTH WHEEL ASSY									EA	1
4	681 315 09 40		BRKT-5TH WHL,1110,ALL,GENERIC									EA	2
2	681 310 59 04		5TH WHL-HLDRS36.7X7.94,ALL								1	EA	
3	HLD FW25357002X4R		FIFTH WHEEL ASSY									EA	1
4	681 315 42 40		BRKT-5TH WHL,1610,ALL,GENERIC									EA	2
7	23-11015-200	5/8-11X2.5 GR8 FLG.UNC	BOLT-FLG HEX,5/8-11X2.00	24	24	24	24	24	24	24	24	EA	
8	23-11020-010	5/8-11 UNC.GRG	NUT-FLG HEX,5/8-11	24	24	24	24	24	24	24	24	EA	

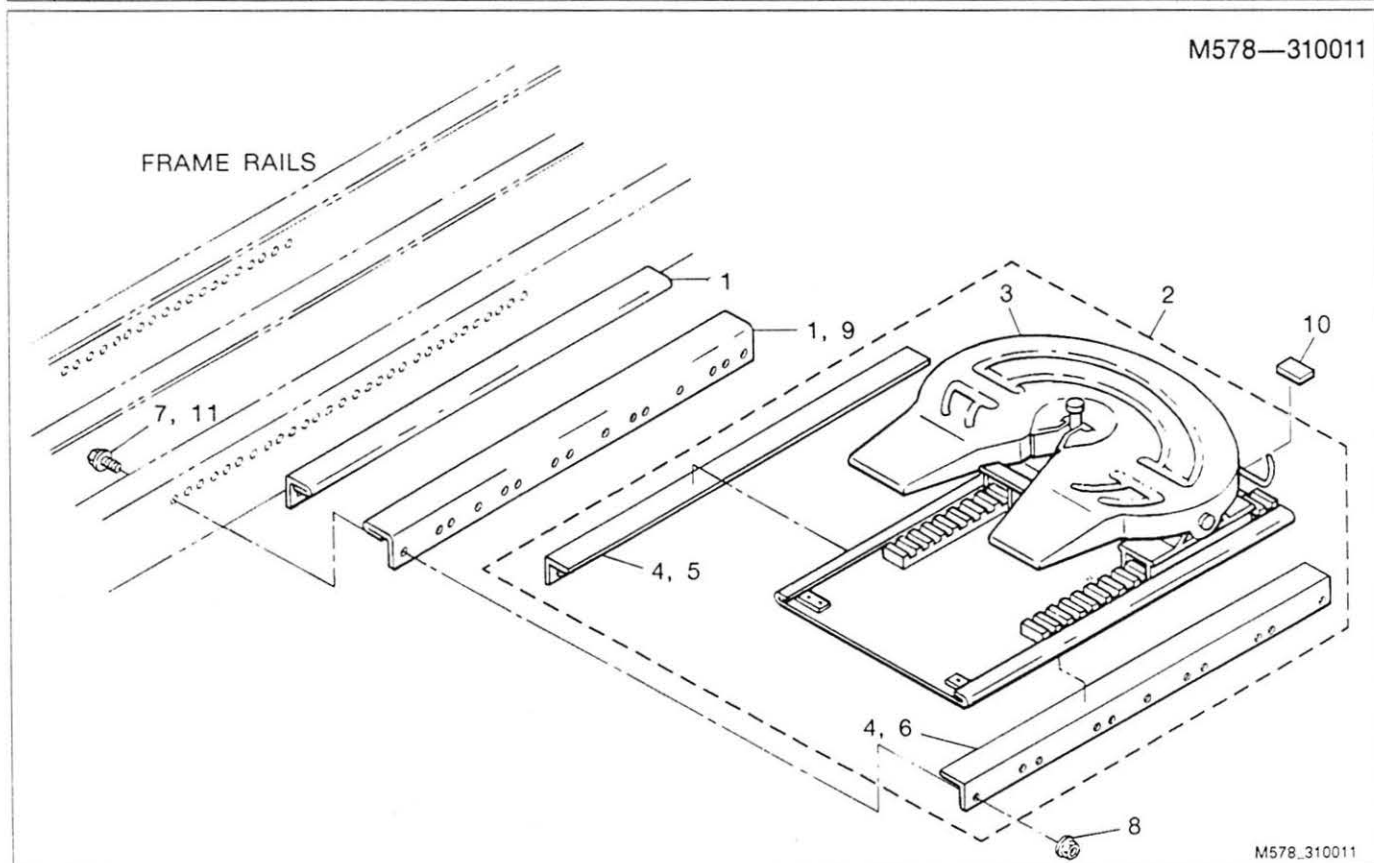
M578—310011

FRAME RAILS



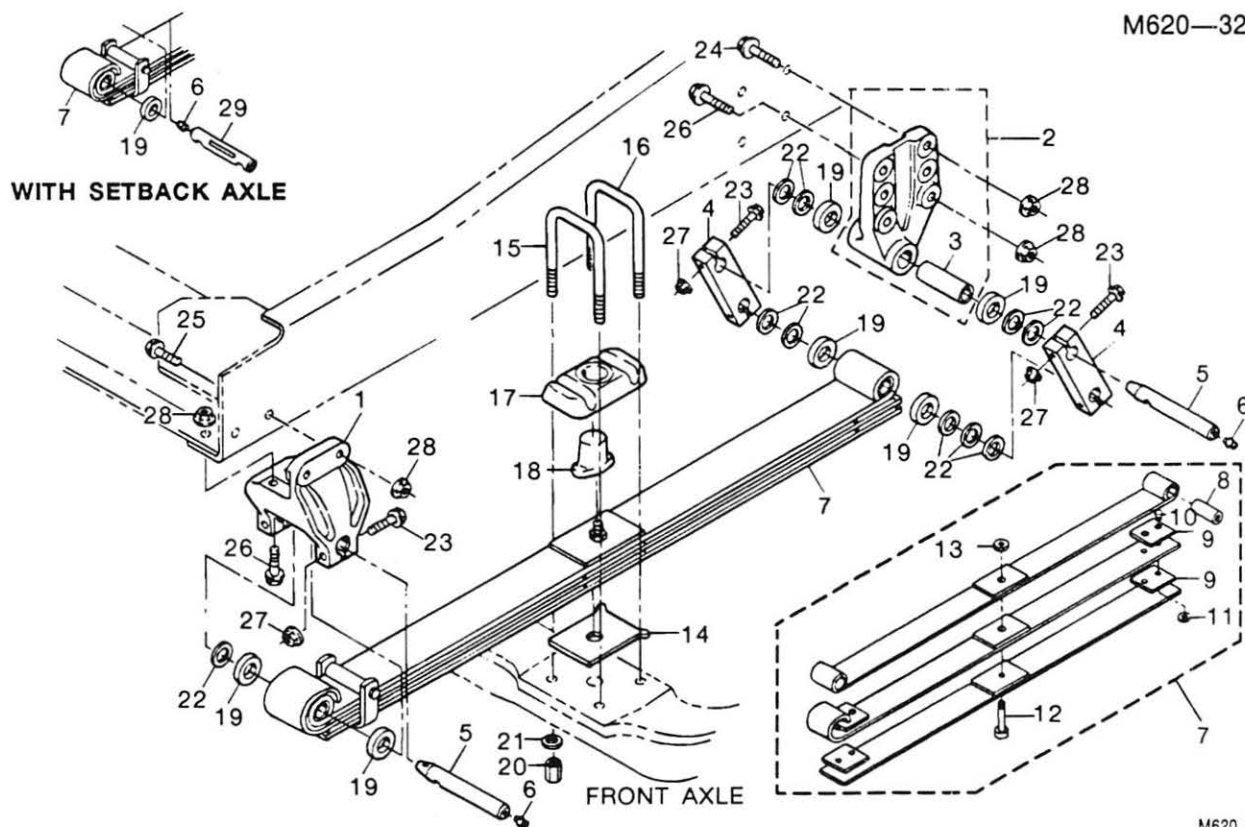
M578_310011

SERVICE PARTS CATALOG

[illegible]

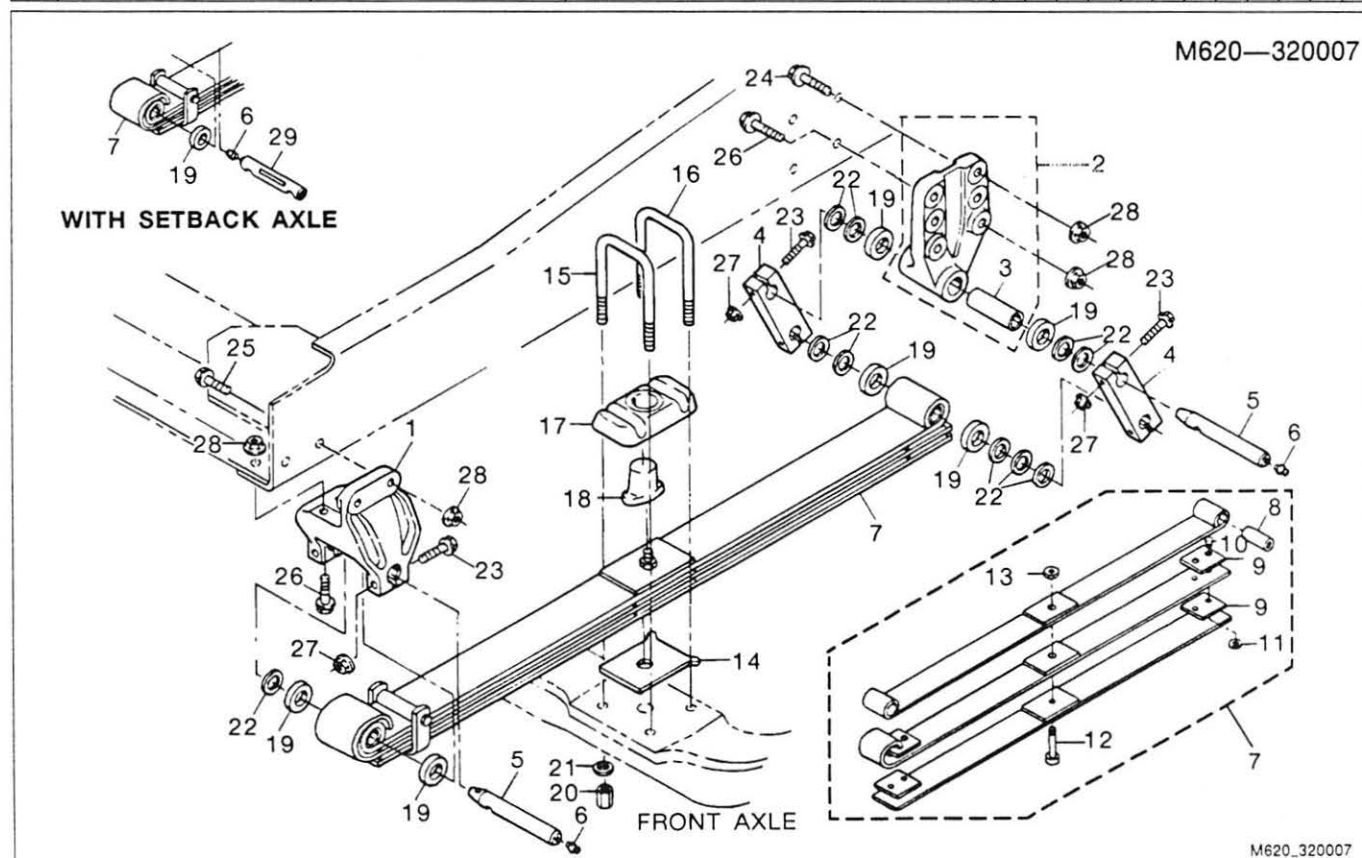
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION											
APPLICATION DESCRIPTION INDEX				02											
SET FORWARD FRONT AXLE 10,800"				X											
POWER STEERING				X											
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE															
NOT AVAILABLE															
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 00 01		BRKT-FR SPNSN,FRONT	2										EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2										EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4										EA	
5	681 322 01 22		PIN-SPRING	6										EA	
6	AD 1610BL		FITTING-GREASE	6										EA	
7	681 320 25 02		SPR ASSY-FR,5000,PRBLC,3LVS	2										EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP BE3427		RUBBER SPACER											EA	4
10	KSP WS05012		BOLT RUBBER SPACER											EA	4
11	KSP WS10035		NUT RUBBER SPACER											EA	4
12	KSP WS02297		CENTER BOLT											EA	1
13	KSP WS10023		NUT CENTER BOLT											EA	1
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2										EA	
15	681 322 02 25		U BOLT-SUSP,FR	2										EA	
16	681 322 00 25		U BOLT-SUSP,FR	2										EA	
17	681 322 00 24		PAD-U BOLT	2										EA	
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2										EA	
19	681 322 00 76		WASHER-SPRING SHIM	12										EA	
20	23-00461-007		NUT-HIGH HEX,7/8-14	8										EA	
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8										EA	
22	23-09860-012	1/32 STEEL	WASHER-SPACER,1/32X1-7/8	20										EA	
23	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12										EA	

M620—320007



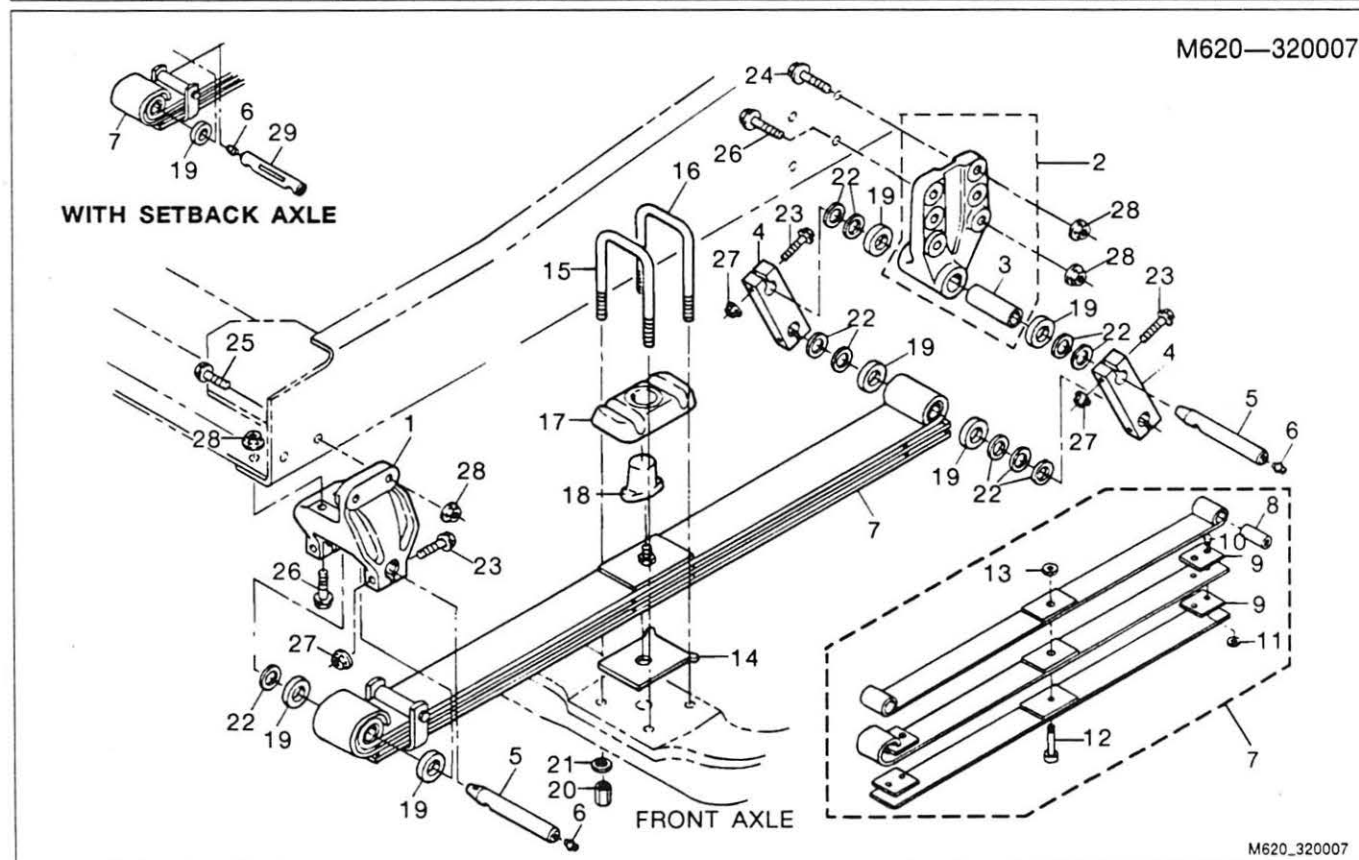
M620_320007

SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				16	17								
SET FORWARD FRONT AXLE 10,800"				X	X								
MANUAL STEERING				X									
POWER STEERING					X								
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE													
NOT AVAILABLE				X	X								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 322 06 01		BRKT-FRONT SUSP.FRONT,MACH	2	2								EA
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2								EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4								EA
5	681 322 02 22		PIN-SPRING	6	6								EA
6	AD 1610BL		FITTING-GREASE	6	6								EA
7	681 320 25 02		SPR ASSY-FR,5000,PRBLC,3LVS	2	2								EA
8	KSP BE3548		BUSHING										EA 2
9	KSP BE3427		RUBBER SPACER										EA 4
10	KSP WS05012		BOLT RUBBER SPACER										EA 4
11	KSP WS10035		NUT RUBBER SPACER										EA 4
12	KSP WS02297		CENTER BOLT										EA 1
13	KSP WS10023		NUT CENTER BOLT										EA 1
14	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION	2									EA
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION		2								EA
15	681 322 02 25		U BOLT-SUSP,FR	2	2								EA
16	681 322 00 25		U BOLT-SUSP,FR	2	2								EA
17	681 322 00 24		PAD-U BOLT	2	2								EA
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2								EA
19	681 322 00 76		WASHER-SPRING SHIM	12	12								EA
20	23-00461-007		NUT-HIGH HEX,7/8-14	8	8								EA
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8	8								EA

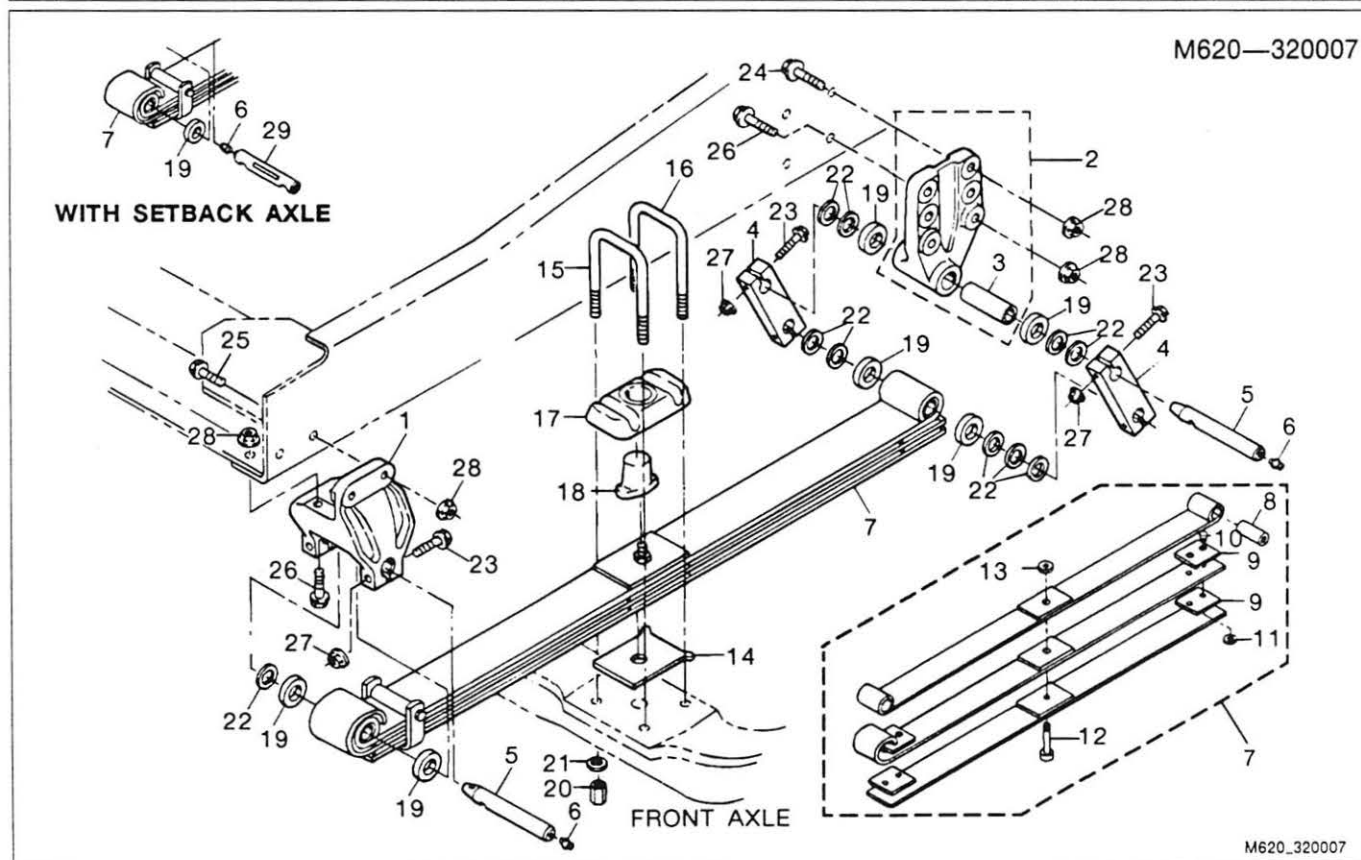


M620_320007

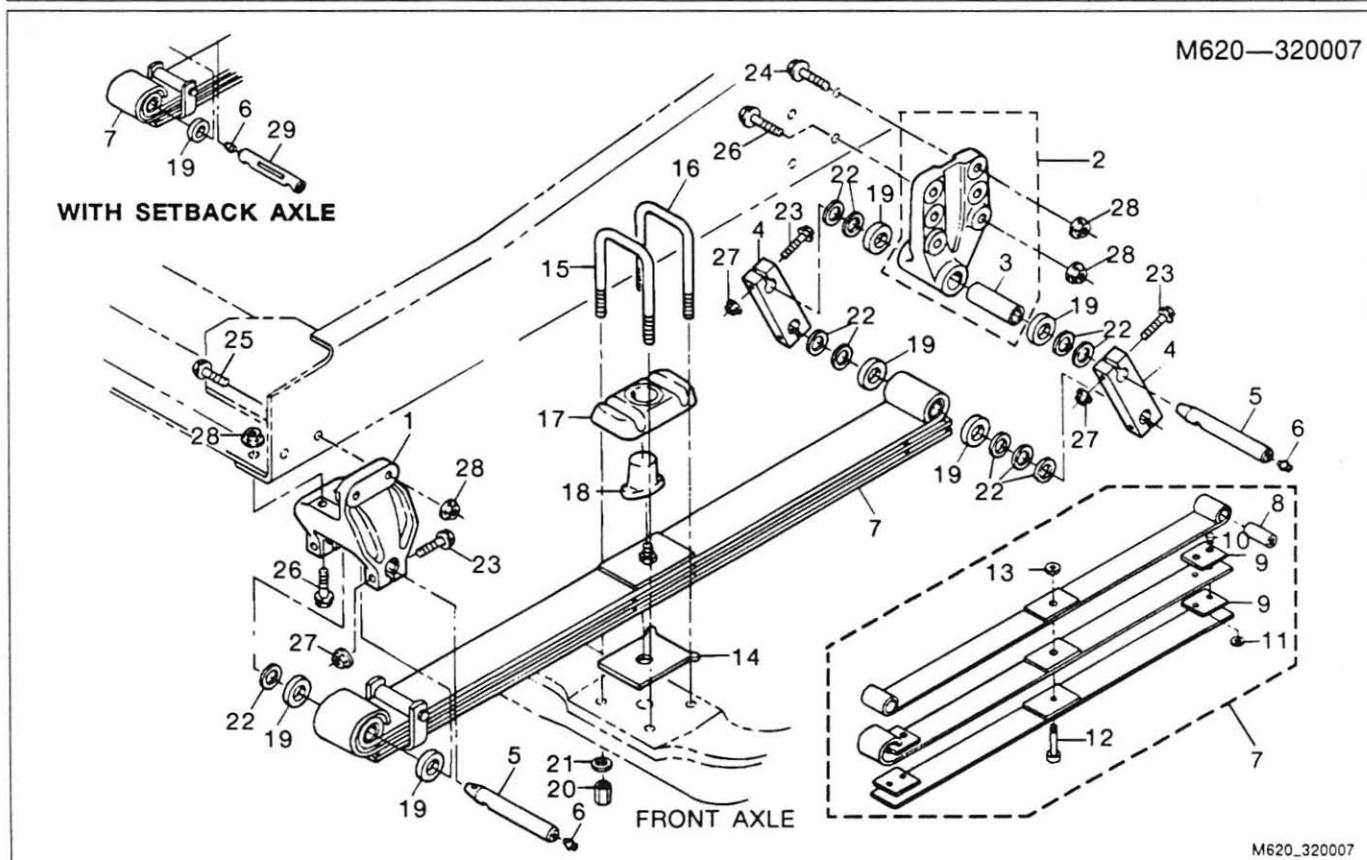
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	23								
SET BACK FRONT AXLE 10,800"				X	X								
POWER STEERING				X	X								
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE NOT AVAILABLE				X	X								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2							EA	*
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR	2								EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR									EA	1
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR		2							EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR									EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4							EA	
5	681 322 02 22		PIN-SPRING	5	5							EA	
6	AD 1610BL		FITTING-GREASE	6	6							EA	
7	681 320 25 02		SPR ASSY-FR,5000,PRBLC,3LVS	2	2							EA	
8	KSP BE3548		BUSHING									EA	2
9	KSP BE3427		RUBBER SPACER									EA	4
10	KSP WS05012		BOLT RUBBER SPACER									EA	4
11	KSP WS10035		NUT RUBBER SPACER									EA	4
12	KSP WS02297		CENTER BOLT									EA	1
13	KSP WS10023		NUT CENTER BOLT									EA	1
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2	2							EA	
15	681 322 02 25		U BOLT-SUSP,FR	2	2							EA	
16	681 322 00 25		U BOLT-SUSP,FR	2	2							EA	
17	681 322 00 24		PAD-U BOLT	2	2							EA	
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2							EA	
19	681 322 00 76		WASHER-SPRING SHIM	12	12							EA	
20	23-00461-007		NUT-HIGH HEX,7/8-14	8	8							EA	
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8	8							EA	



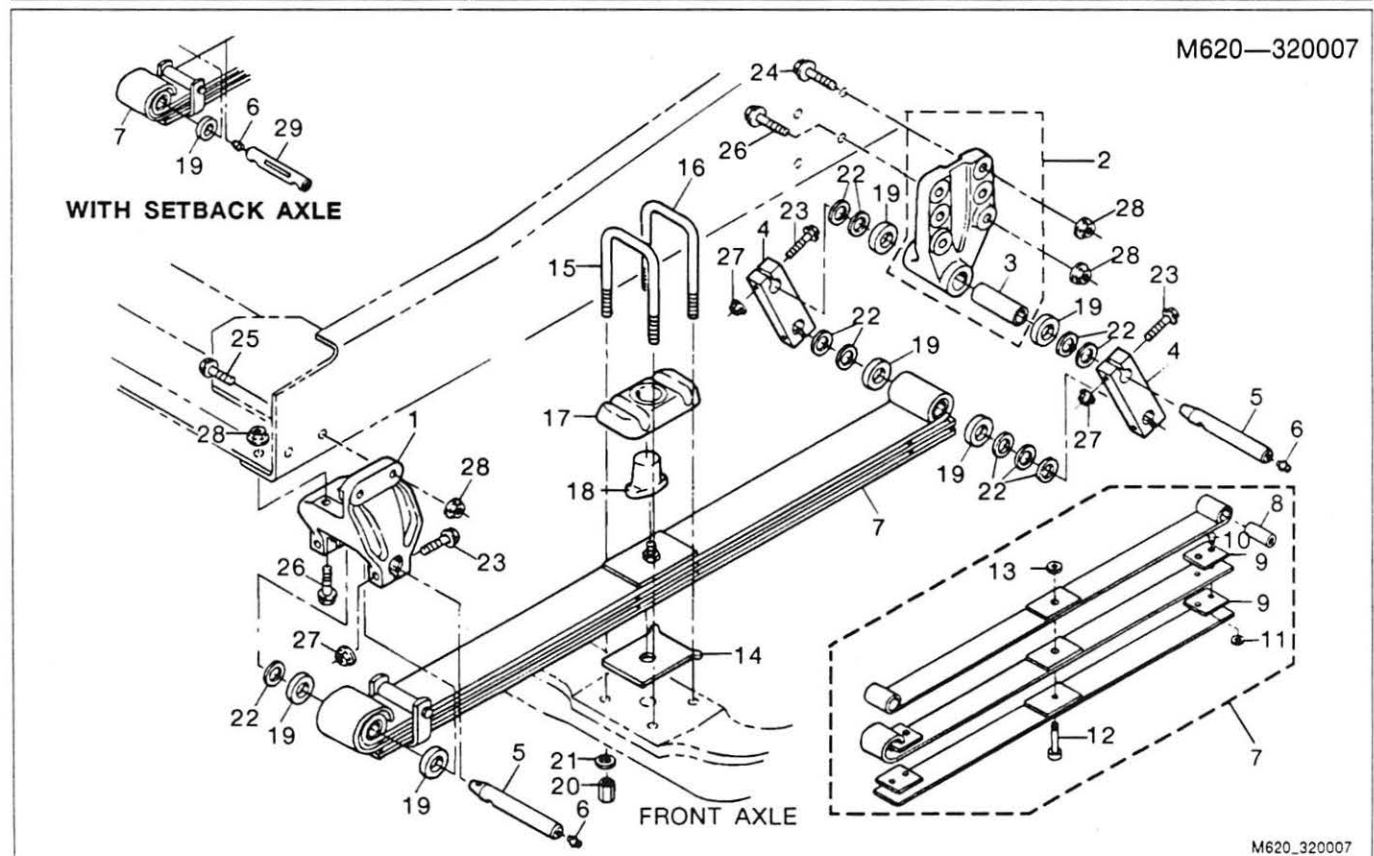
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				02	05	08							
SET FORWARD FRONT AXLE 12000*				X	X								
SET BACK FRONT AXLE 12000*						X							
POWER STEERING				X	X	X							
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE NOT AVAILABLE				X	X	X							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 322 00 01		BRKT-FR SPNSN,FRONT	2									EA
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH		2	2							EA
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2								EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR			2							EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4							EA
5	681 322 01 22		PIN-SPRING	6	6	5							EA
6	AD 1610BL		FITTING-GREASE	6	6	6							EA
7	681 320 26 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2							EA
8	KSP BE3548		BUSHING										EA 2
9	KSP BE3427		RUBBER SPACER										EA 4
10	KSP WS05012		BOLT RUBBER SPACER										EA 4
11	KSP WS10035		NUT RUBBER SPACER										EA 4
12	KSP WS02297		CENTER BOLT										EA 1
13	KSP WS10023		NUT CENTER BOLT										EA 1
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2	2	2							EA
15	681 322 02 25		U BOLT-SUSP,FR	2	2	2							EA
16	681 322 00 25		U BOLT-SUSP,FR	2	2	2							EA
17	681 322 00 24		PAD-U BOLT	2	2	2							EA
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2							EA
19	681 322 00 76		WASHER-SPRING SHIM	12	12	12							EA



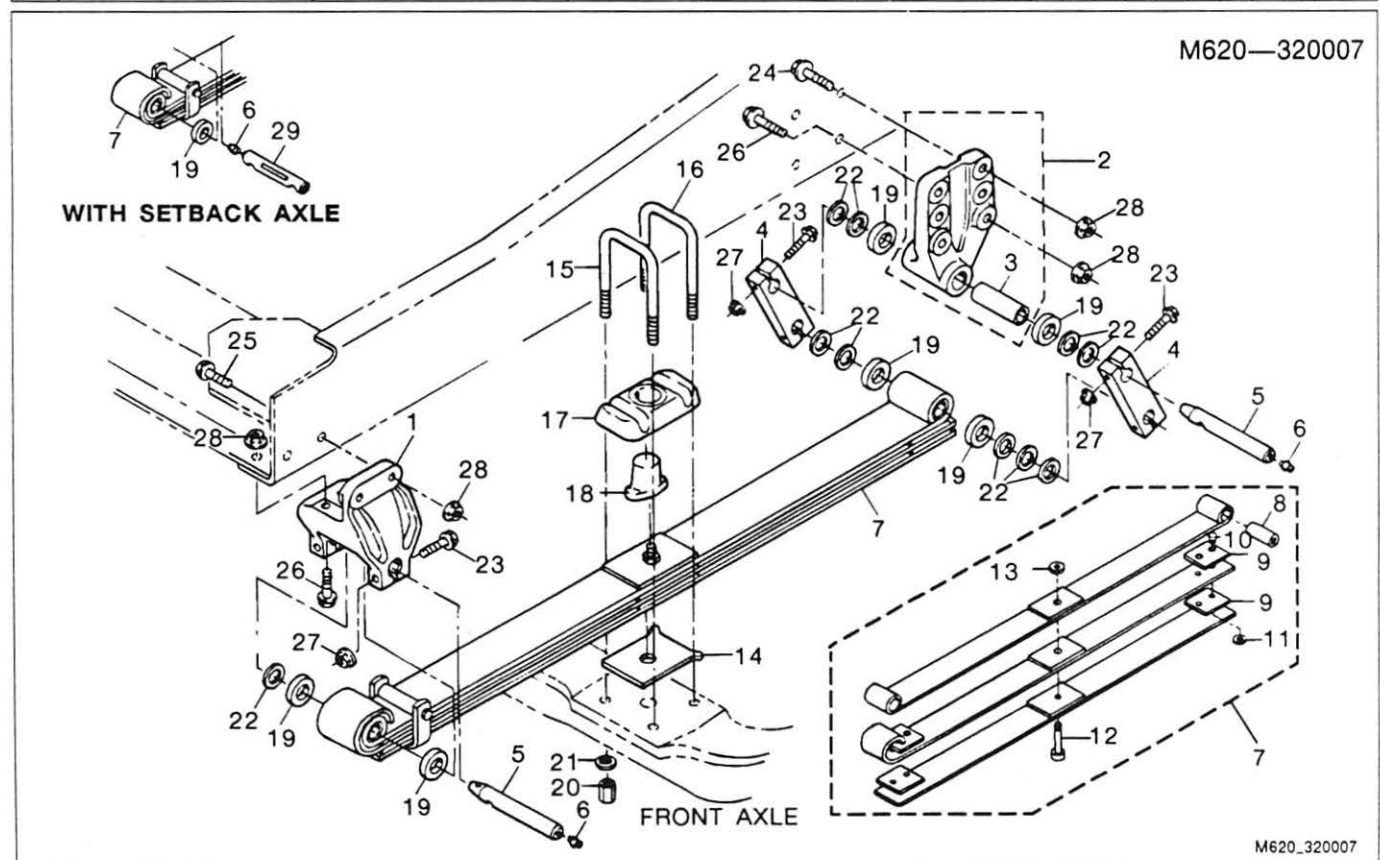
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				02	05	08							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
20	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8							EA
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8	8	8							EA
22	23-09860-012	1/32 STEEL	WASHER-SPACER,1/32X1-7/8	20	20	20							EA
23	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12							EA
24	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.25	4	4	4							EA
25	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.50	4	4	4							EA
26	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11X3.00	8	8	8							EA
27	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12							EA
28	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16							EA
29	16-11059-000		PIN-SPRING			1							EA
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•							EA
	681 322 04 A1		INSTL-FR SUSP,BRKTS	•									EA
	681 322 05 A1		INSTL-FR SUSP,BRKTS		•	•							EA



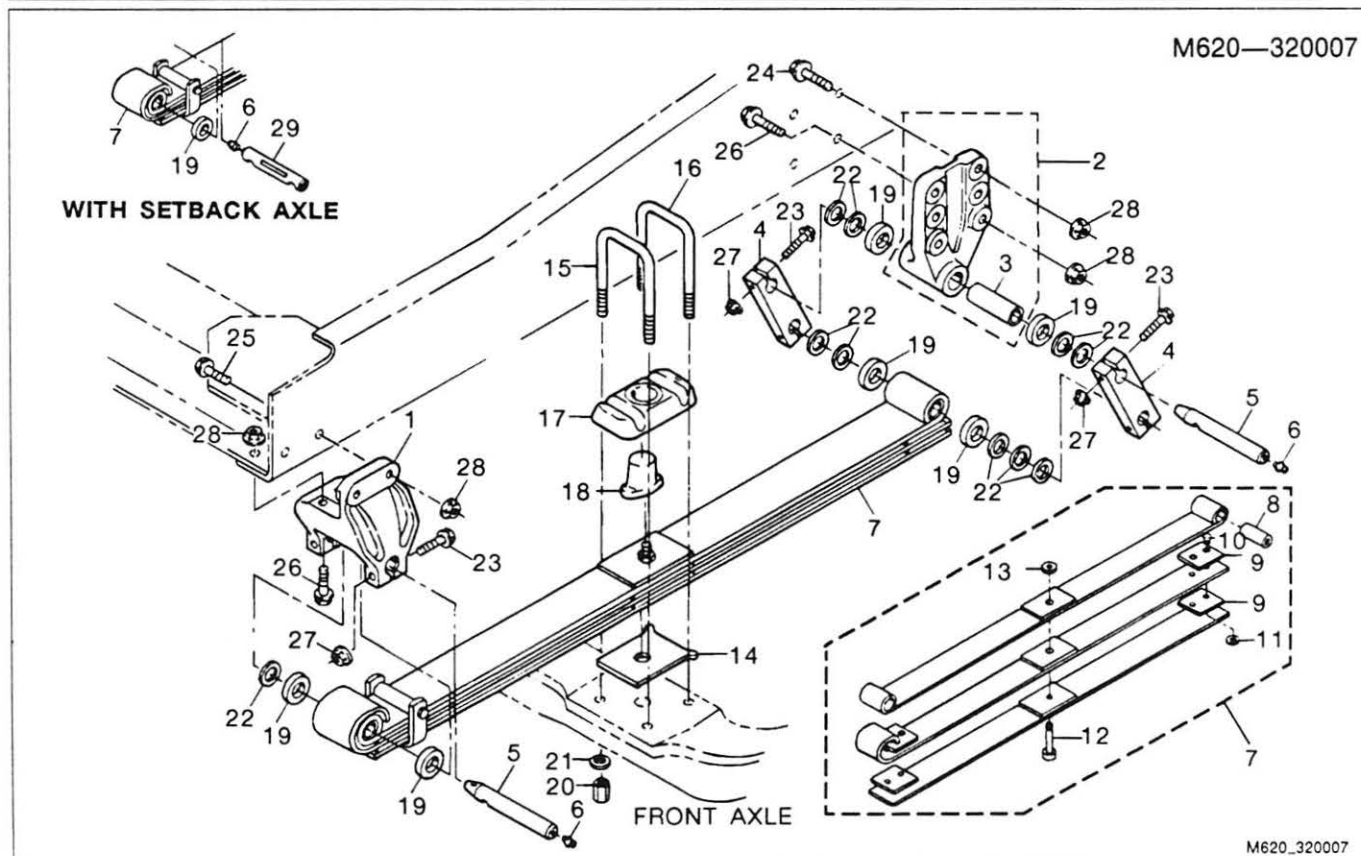
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				11	14	16	17	19					
SETBACK FRONT AXLE 12,000"				X									
SET FORWARD FRONT AXLE 12,000"					X	X	X	X					
POWER STEERING				X	X		X						
MANUAL STEERING						X		X					
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE NOT AVAILABLE				X	X	X	X	X					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2	2	2						EA
1	681 322 00 01		BRKT-FR SPNSN,FRONT		2								EA
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2	2	2						EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR					2					EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4	4					EA
5	681 322 01 22		PIN-SPRING	5									EA
5	681 322 02 22		PIN-SPRING		6	6	6	5					EA
6	AD 1610BL		FITTING-GREASE	6	6	6	6	6					EA
7	681 320 26 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2	2	2					EA
8	KSP BE3548		BUSHING										EA 2
9	KSP BE3427		RUBBER SPACER										EA 4
10	KSP WS05012		BOLT RUBBER SPACER										EA 4
11	KSP WS10035		NUT RUBBER SPACER										EA 4
12	KSP WS02297		CENTER BOLT										EA 1
13	KSP WS10023		NUT CENTER BOLT										EA 1
14	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION			2		2					EA
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2	2		2						EA
15	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2	2					EA
16	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2	2					EA



SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				11	14	16	17	19					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
17	681 322 00 24		PAD-U BOLT	2	2	2	2	2					EA
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2	2					EA
19	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12	12					EA
20	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8	8					EA
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8	8	8	8	8					EA
22	23-09860-012	1/32 STEEL	WASHER-SPACER,1/32X1-7/8	20	20	20	20	20					EA
23	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12	12					EA
24	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.25	4	4	4	4	4					EA
25	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.50	4	4	4	4	4					EA
26	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11X3.00	8	8	8	8	8					EA
27	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12	12					EA
28	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16	16					EA
29	16-11059-000		PIN-SPRING	1									EA
29	16-12373-000		PIN-SPRING					1					EA
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•	•	•					EA
	681 322 05 A1		INSTL-FR SUSP,BRKTS	•	•	•	•						EA
	681 322 04 A1		INSTL-FR SUSP,BRKTS	•									EA



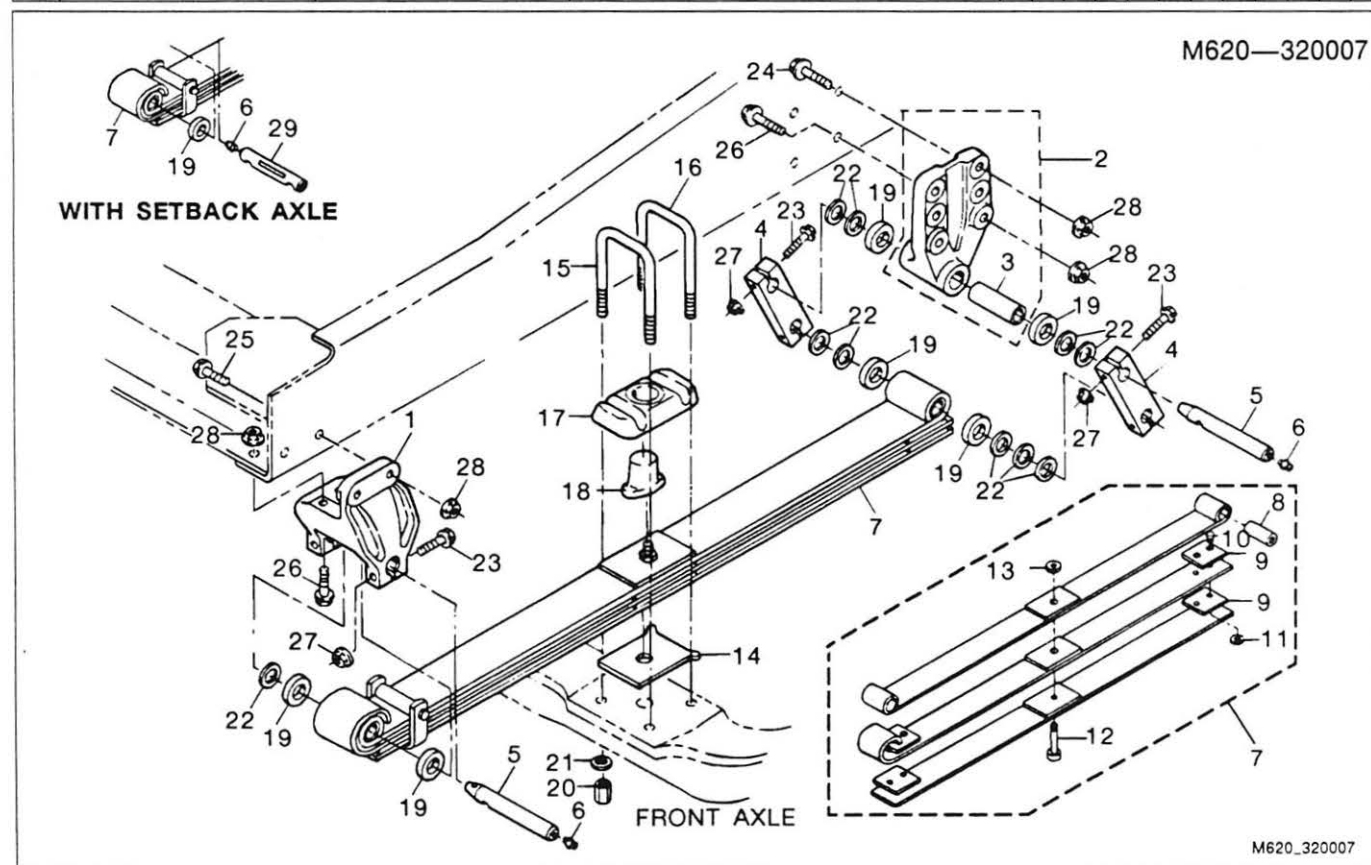
SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	21	23							
SET BACK FRONT AXLE 12,000"				X	X	X							
POWER STEERING				X									
MANUAL STEERING				X	X	X							
SERVICE NOTE: REPLACEMENT SPRING LEAFS ARE NOT AVAILABLE				X	X	X							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2	2							EA
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR	2									EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR		2	2							EA
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR										EA 1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4							EA
5	681 322 02 22		PIN-SPRING	5	5	5							EA
6	AD 1610BL		FITTING-GREASE	6	6	6							EA
7	681 320 26 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2							EA
8	KSP BE3548		BUSHING										EA 2
9	KSP BE3427		RUBBER SPACER										EA 4
10	KSP WS05012		BOLT RUBBER SPACER										EA 4
11	KSP WS10035		NUT RUBBER SPACER										EA 4
12	KSP WS02297		CENTER BOLT										EA 1
13	KSP WS10023		NUT CENTER BOLT										EA 1
14	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2		2							EA
14	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION		2								EA
15	681 322 02 25		U BOLT-SUSP,FR	2	2	2							EA
16	681 322 00 25		U BOLT-SUSP,FR	2	2	2							EA
17	681 322 00 24		PAD-U BOLT	2	2	2							EA
18	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2							EA
19	681 322 00 76		WASHER-SPRING SHIM	12	12	12							EA



M620_320007

SERVICE PARTS CATALOG

SUSPENSION FRONT AXLE WITH RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	21	23							
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
20	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8							EA
21	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	8	8	8							EA
22	23-09860-012	1/32 STEEL	WASHER-SPACER,1/32X1-7/8	20	20	20							EA
23	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12							EA
24	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.25	4	4	4							EA
25	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X2.50	4	4	4							EA
26	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11X3.00	8	8	8							EA
27	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12							EA
28	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16							EA
29	16-12373-000		PIN-SPRING	1	1	1							EA
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•							EA
	681 322 05 A1		INSTL-FR SUSP,BRKTS	•	•	•							EA



★ Quantities of piece parts per assembly

12/16/87
Page 2

* As required • Reference item

A

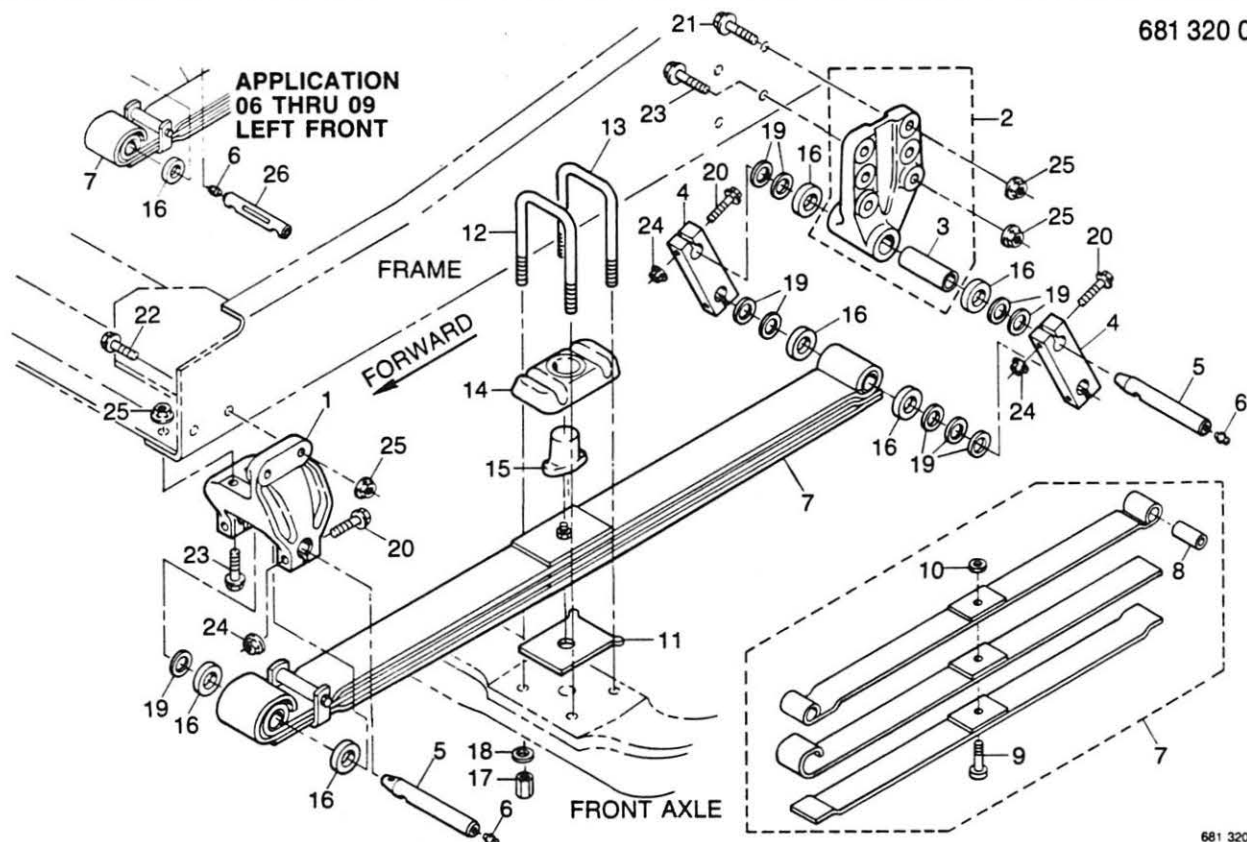
SERVICE PARTS CATALOG

A

SUSPENSION FRONT AXLE W/O RUBBER PADS						APPLICATION									
APPLICATION DESCRIPTION INDEX						00	01	02	03	04	05	06	07	08	09
SET FORWARD FRONT AXLE 10,800*						X	X	X	X	X	X				
SET BACK FRONT AXLE 10,800 *												X	X	X	X
6X4						X		X	X		X	X		X	X
4X2							X	X		X	X		X	X	
MANUAL STEERING						X	X		X	X		X	X		X
POWER STEERING								X			X			X	
CUM NTC AND L10 ENGINES						X	X	X	X	X	X				X
CUM L10 ENGINES ONLY												X	X	X	
BUILD DATE FROM 4/29/85 THRU 6/13/85						X	X	X	X	X	X	X	X	X	X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 00 01		BRKT-FR SPNSN,FRONT	2	2	2								EA	
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH				2	2	2	2	2	2	2	EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2	2	2	2	2					EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
2	681 320 05 70		BRKT ASSY-FRONT SPNSN,REAR								2	2	2	EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4	4	4	4	4	4	4	EA	
5	681 322 01 22		PIN-SPRING	6	6	6	6	6	6	5	5	5	5	EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6	6	6	6	6	6	6	EA	
7	681 320 33 02		SPR ASSY-FR,5000,PRBLC,3LVS	2	2	2	2	2	2	2	2	2	2	EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP WS02297		CENTER BOLT											EA	1
10	KSP WS10023		NUT CENTER BOLT											EA	1
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION	2	2		2	2		2	2		2	EA	
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION			2			2			2		EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	
13	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	
14	681 322 00 24		PAD-U BOLT	2	2	2	2	2	2	2	2	2	2	EA	

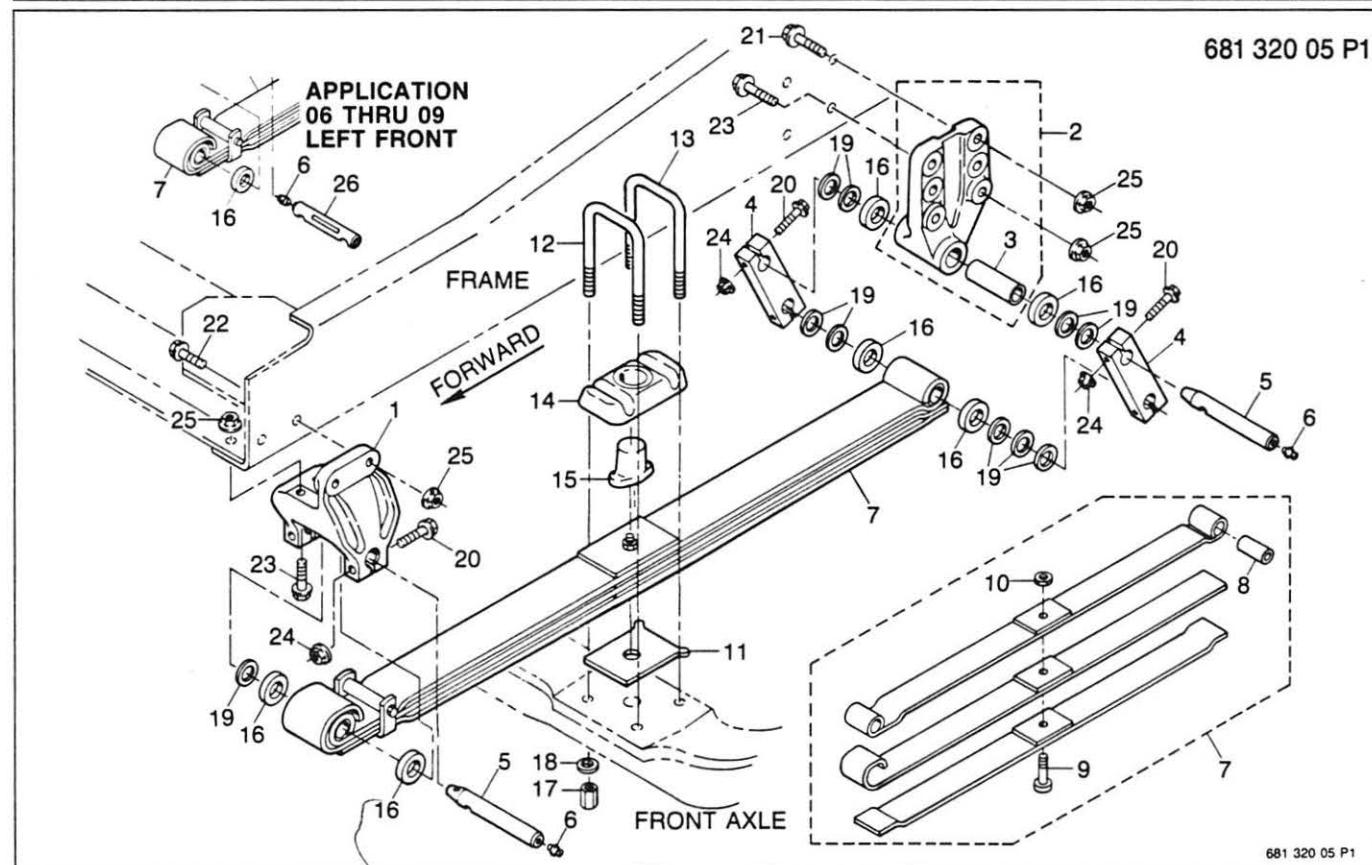
681 320 05 P1



681 320 05 P1

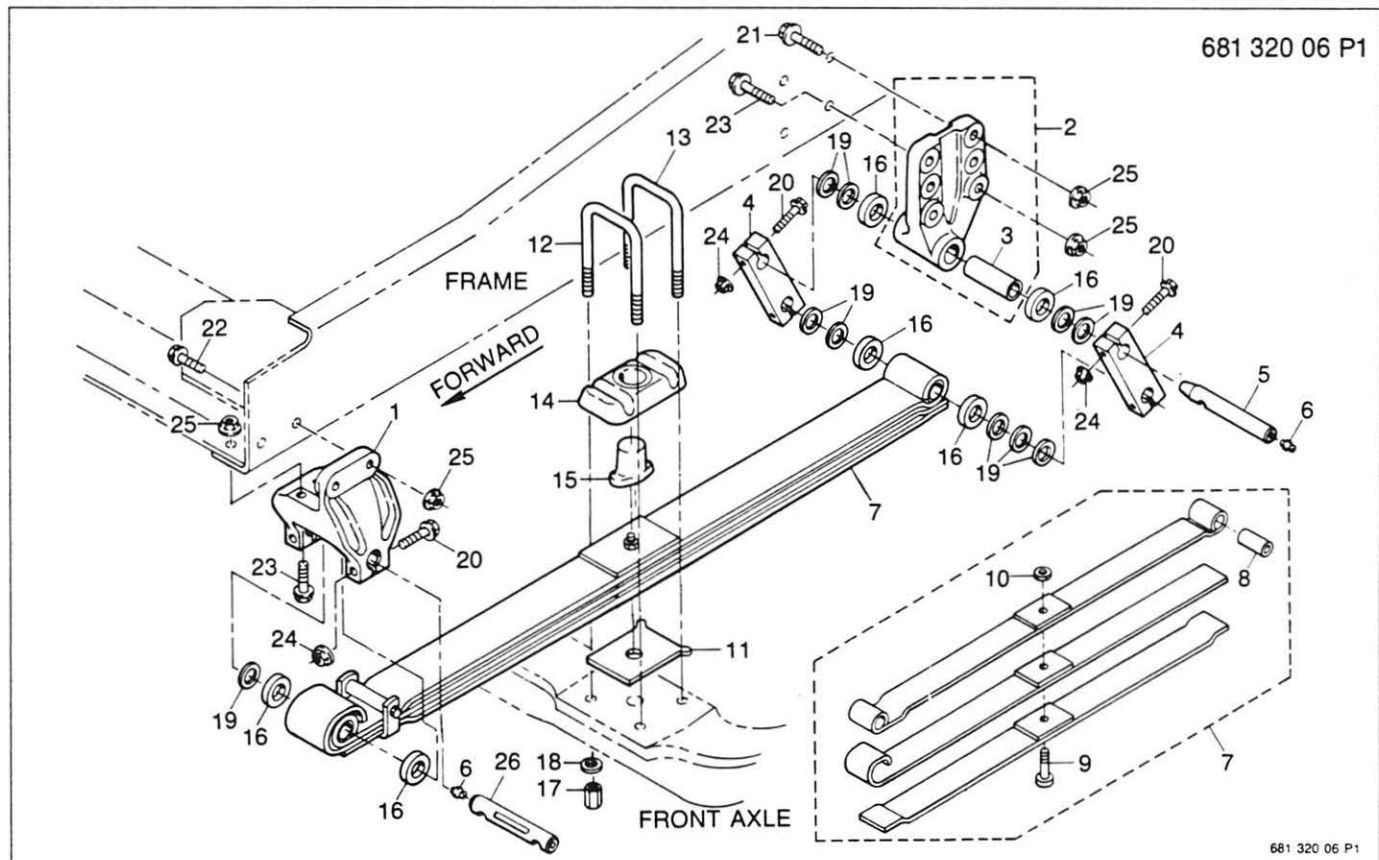
SERVICE PARTS CATALOG

SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09		
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
15	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2	2	2	2	2	2	2	EA	
16	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12	12	12	12	12	12	12	EA	
17	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8	8	8	8	8	8	8	EA	
18	23-09114-005	7/8 STEEL	WASHER-BEARING,7/8"	8	8	8	8	8	8	8	8	8	8	EA	
19	23-09860-012	1/32 STEEL	WASHER	20	20	20	20	20	20	20	20	20	20	EA	
20	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
21	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
22	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
23	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11	8	8	8	8	8	8	8	8	8	8	EA	
24	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
25	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16	16	16	16	16	16	16	EA	
26	16-11059-000		PIN,SPRING							1	1	1	1	EA	
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•	•	•	•	•	•	•	•	EA	
	681 322 04 A1		INSTL-FR SUSP,BRKTS	•	•	•								EA	
	681 322 05 A1		INSTL-FR SUSP,BRKTS				•	•	•	•	•	•	•	EA	



SUSPENSION FRONT AXLE W/O RUBBER PADS										APPLICATION									
APPLICATION DESCRIPTION INDEX										10	11	12	13	14	15	16	17	18	19
SET FOWARD FRONT AXLE 10,800"													X	X	X	X	X		
SET BACK FRONT AXLE 10,800"										X	X							X	X
6X4												X	X		X	X		X	X
4X2										X	X		X	X		X	X		X
MANUAL STEERING										X		X	X		X	X		X	X
POWER STEERING											X			X			X		
CUM NTC AND L10 ENGINES										X	X	X	X	X	X	X	X		
CUM L10 ENGINES ONLY																		X	X
BUILD DATE FROM 4/29/85 THRU 6/13/85										X	X								
BUILD DATE FROM 6/14/85												X	X	X	X	X	X	X	X

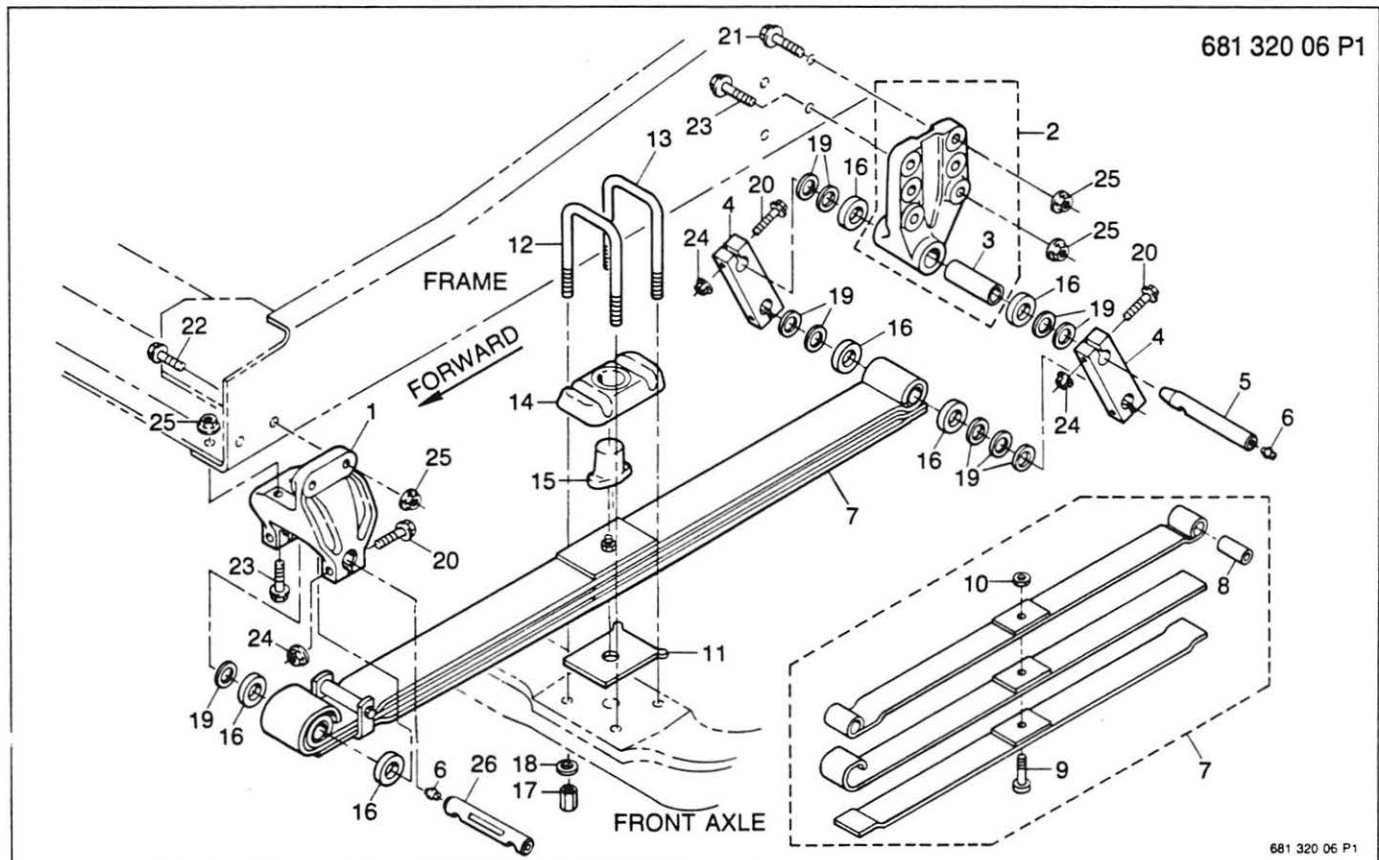
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 06 01		BRKT-FRONT SUSP.FRONT,MACH	2	2				2	2	2	2	2	EA	
1	681 322 00 01		BRKT-FR SPNSN,FRONT			2	2	2						EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2	2	2	2	2	2	2	2		EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR										2	EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4	4	4	4	4	4	4	EA	
5	681 322 01 22		PIN-SPRING	5	5									EA	
5	681 322 02 22		PIN-SPRING			6	6	6	6	6	6	6	5	EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6	6	6	6	6	6	6	EA	
7	681 320 33 02		SPR ASSY-FR,5000,PRBLC,3LVS	2	2	2	2	2	2	2	2	2	2	EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP WS02297		CENTER BOLT											EA	1
10	KSP WS10023		NUT CENTER BOLT											EA	1
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION	2		2	2		2	2			2	EA	
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION		2			2					2	EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	



SERVICE PARTS CATALOG

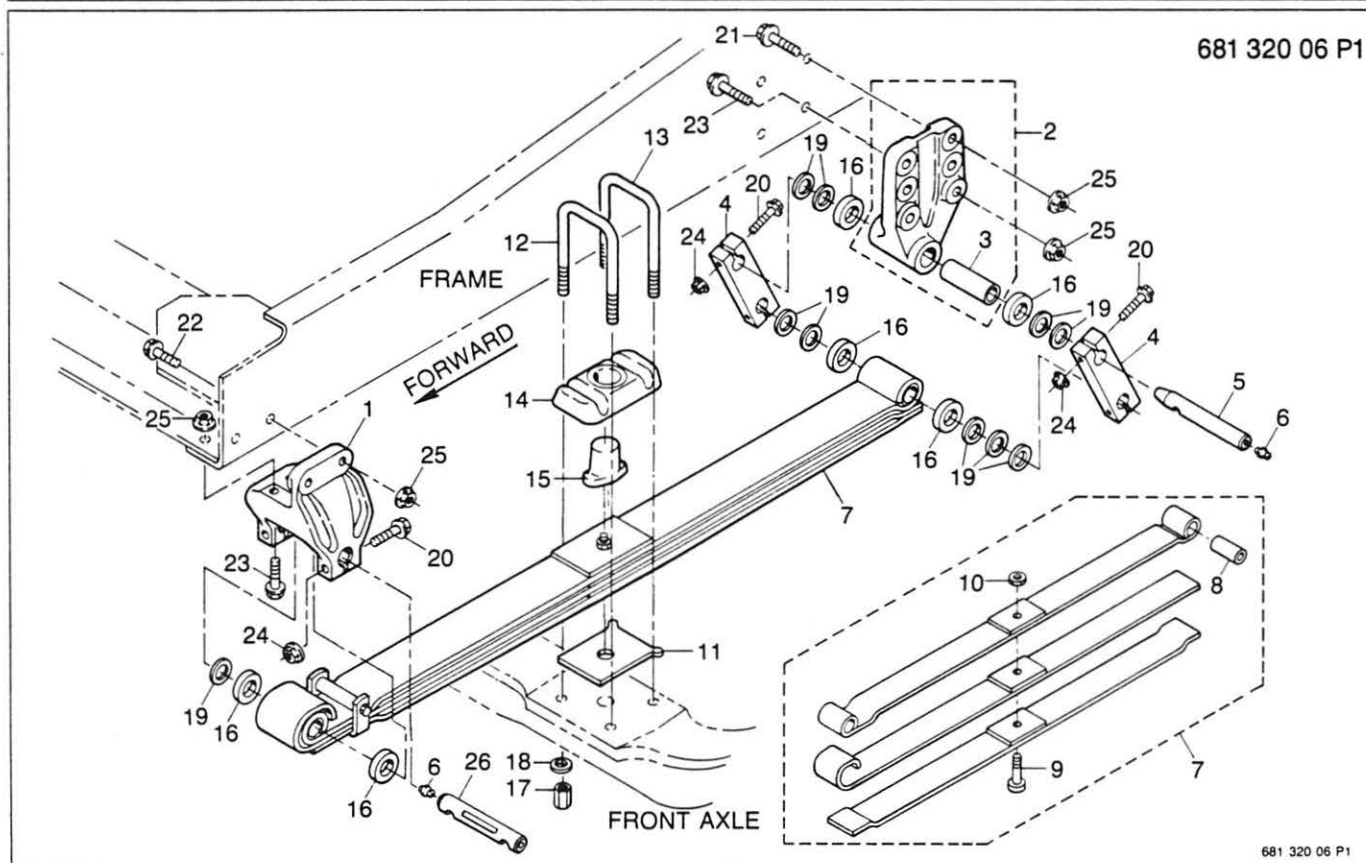
SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	21	22	23						
SET BACK FRONT AXLE 10,800"				X	X	X	X						
6X4				X	X		X						
4X2				X		X	X						
MANUAL STEERING						X	X						
POWER STEERING				X			X						
CUM NTC ENGINE						X	X	X					
CUM L10 ENGINE				X									
BUILD DATE FROM 6/14/85				X	X	X	X						

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2	2	2							EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR		2	2	2							EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
2	681 320 05 70		BRKT ASSY-FRONT SPNSN,REAR	2										EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4							EA	
5	681 322 02 22		PIN-SPRING	5	5	5	5							EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6							EA	
7	681 320 33 02		SPR ASSY-FR,5000,PRBLC,3LVS	2	2	2	2							EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP WS02297		CENTER BOLT											EA	1
10	KSP WS10023		NUT CENTER BOLT											EA	1
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2			2							EA	
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION		2	2								EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2							EA	
13	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2							EA	
14	681 322 00 24		PAD-U BOLT	2	2	2	2							EA	
15	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2							EA	
16	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12							EA	



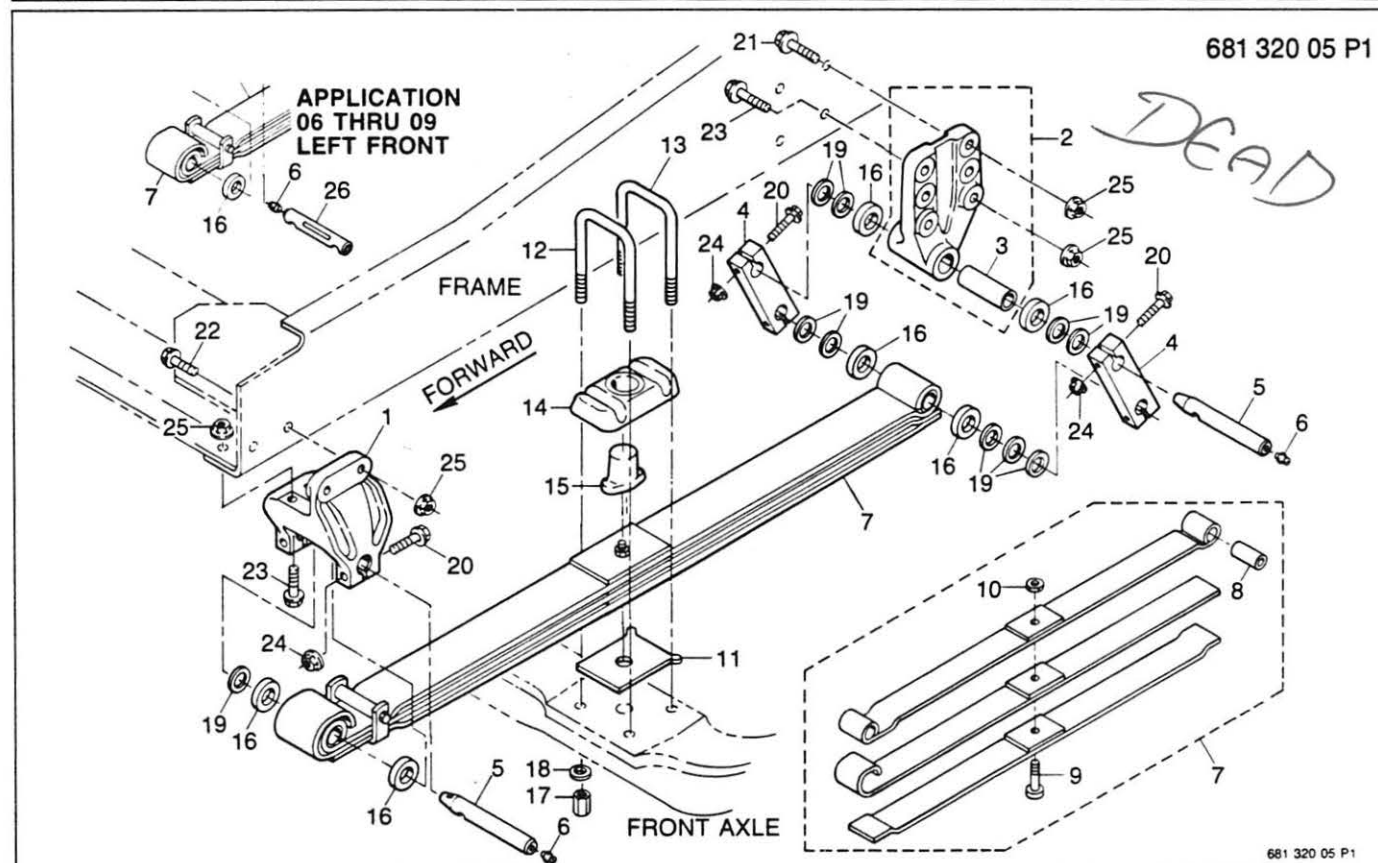
SERVICE PARTS CATALOG

SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION								UM	★
APPLICATION DESCRIPTION INDEX				20	21	22	23						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
17	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8					EA	
18	23-09114-005	7/8 STEEL	WASHER-BEARING,7/8"	8	8	8	8					EA	
19	23-09860-012	1/32 STEEL	WASHER	20	20	20	20					EA	
20	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12					EA	
21	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4					EA	
22	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4					EA	
23	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11	8	8	8	8					EA	
24	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12					EA	
25	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16					EA	
26	16-12373-000		PIN SPRING	1	1	1	1					EA	
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•	•					EA	
	681 322 05 A1		INSTL-FR SUSP,BRKTS	•	•	•	•					EA	



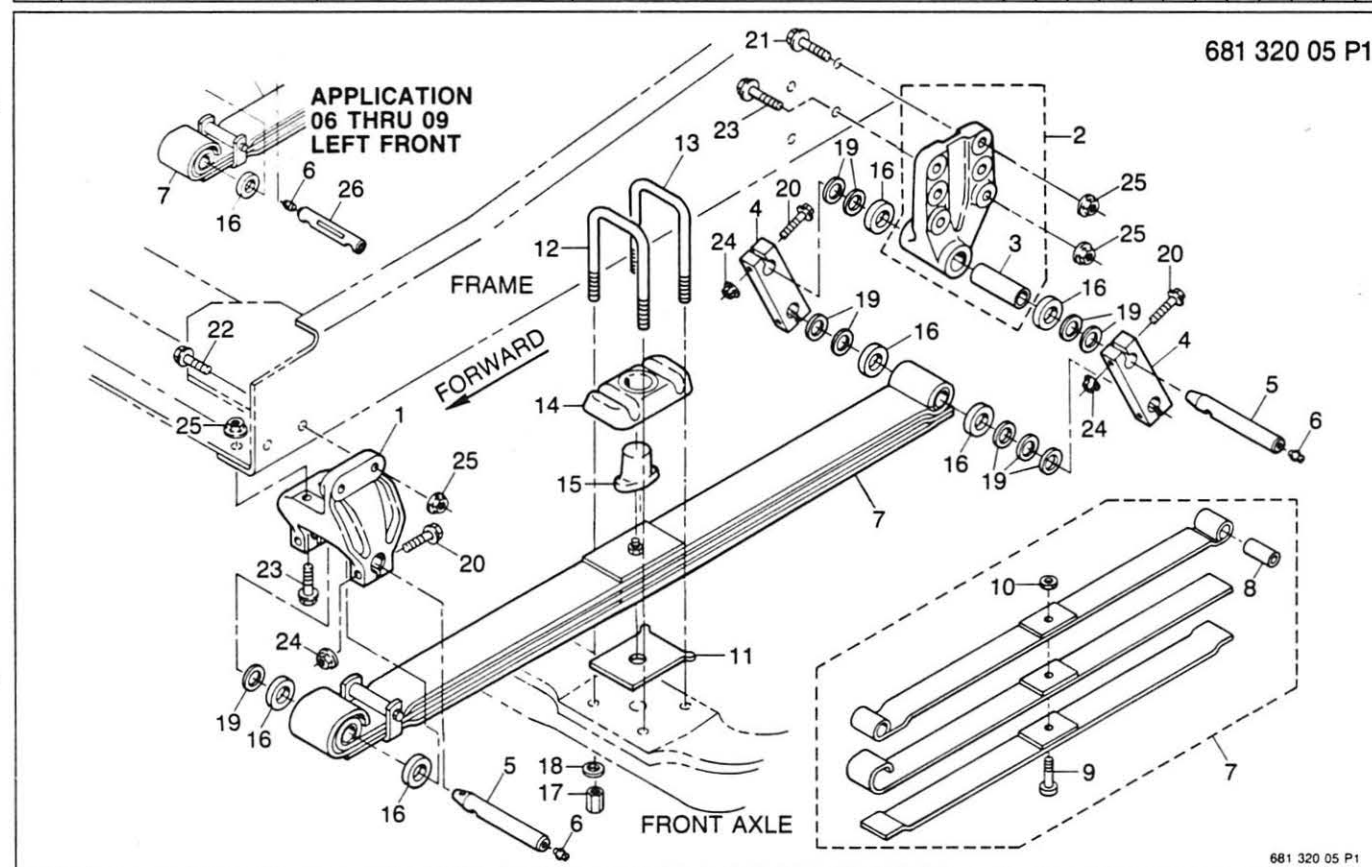
SUSPENSION FRONT AXLE W/O RUBBER PADS	APPLICATION									
APPLICATION DESCRIPTION INDEX	00	01	02	03	04	05	06	07	08	09
SET FORWARD FRONT AXLE 12000*	X	X	X	X	X	X				
SET BACK FRONT AXLE 12000*							X	X	X	X
6X4	X		X	X		X	X		X	X
4X2		X	X		X	X		X	X	
MANUAL STEERING	X	X		X	X		X	X		X
POWER STEERING			X			X			X	
CUM NTC AND L10 ENGINES	X	X	X	X	X	X				X
CUM L10 ENGINES ONLY							X	X	X	
BUILD DATE FROM 4/29/85 THRU 6/13/85	X	X	X	X	X	X	X	X	X	X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 00 01		BRKT-FR SPNSN,FRONT	2	2	2								EA	
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH				2	2	2	2	2	2	2	EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2	2	2	2	2				2	EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
2	681 320 05 70		BRKT ASSY-FRONT SPNSN,REAR							2	2	2		EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4	4	4	4	4	4	4	EA	
5	681 322 01 22		PIN-SPRING	6	6	6	6	6	6	5	5	5	5	EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6	6	6	6	6	6	6	EA	
7	681 320 34 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2	2	2	2	2	2	2	2	EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP WS02297		CENTER BOLT											EA	1
10	KSP WS10023		NUT CENTER BOLT											EA	1
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION	2	2		2	2		2	2		2	EA	
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION			2			2			2		EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	
13	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	
14	681 322 00 24		PAD-U BOLT	2	2	2	2	2	2	2	2	2	2	EA	



SERVICE PARTS CATALOG

SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09		
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
15	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2	2	2	2	2	2	2	EA	
16	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12	12	12	12	12	12	12	EA	
17	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8	8	8	8	8	8	8	EA	
18	23-09114-005	7/8 STEEL	WASHER-BEARING,7/8"	8	8	8	8	8	8	8	8	8	8	EA	
19	23-09860-012	1/32 STEEL	WASHER	20	20	20	20	20	20	20	20	20	20	EA	
20	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
21	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
22	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
23	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11	8	8	8	8	8	8	8	8	8	8	EA	
24	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
25	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16	16	16	16	16	16	16	EA	
26	16-11059-000		PIN,SPRING						1	1	1	1	1	EA	
	681 322 01 A1		INSTR-FR SUSP,AXLE MTG	•	•	•	•	•	•	•	•	•	•	EA	
	681 322 04 A1		INSTR-FR SUSP,BRKTS	•	•	•								EA	
	681 322 05 A1		INSTR-FR SUSP,BRKTS				•	•	•	•	•	•	•	EA	



★ Quantities of piece parts per assembly

09/06/85

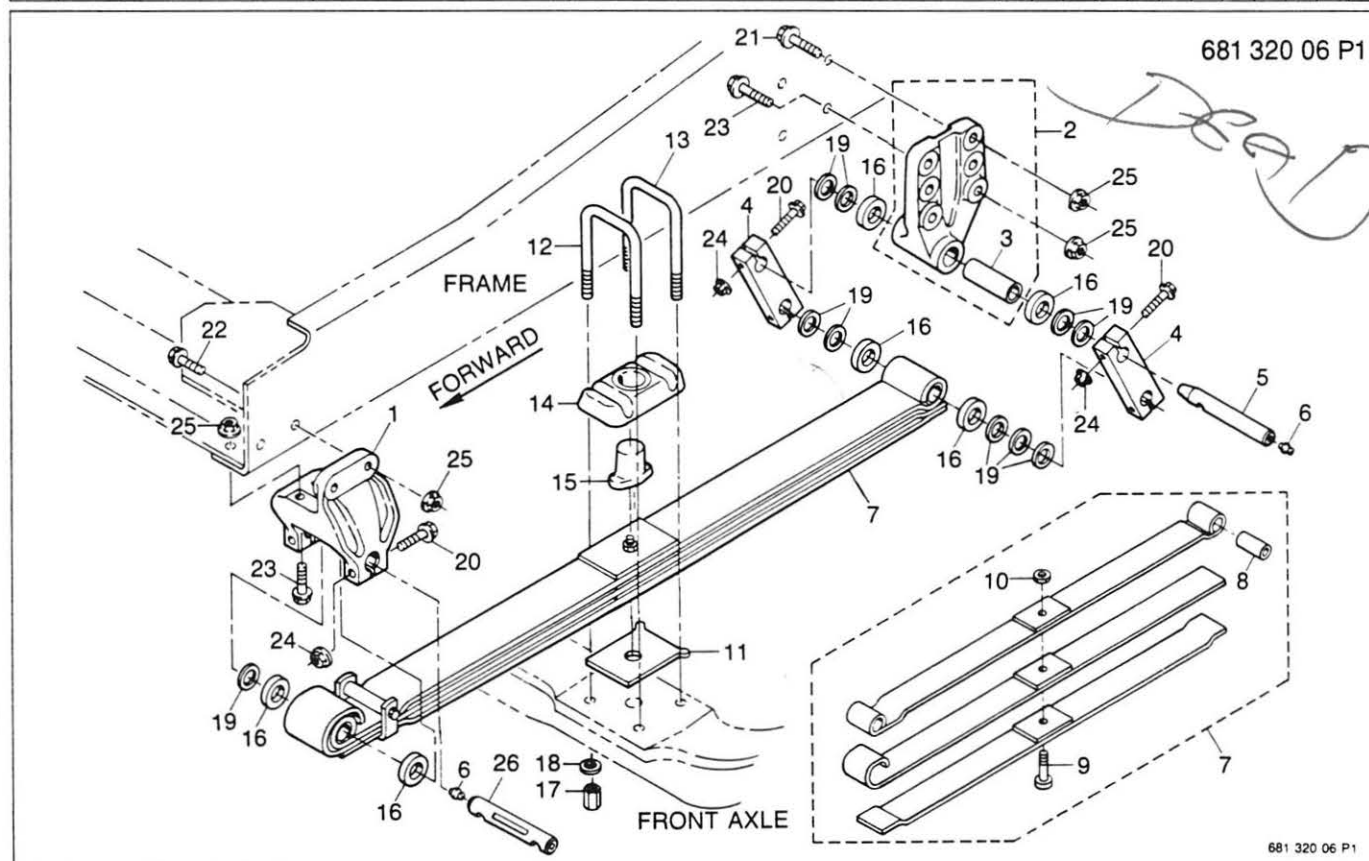
Page 2

* As required

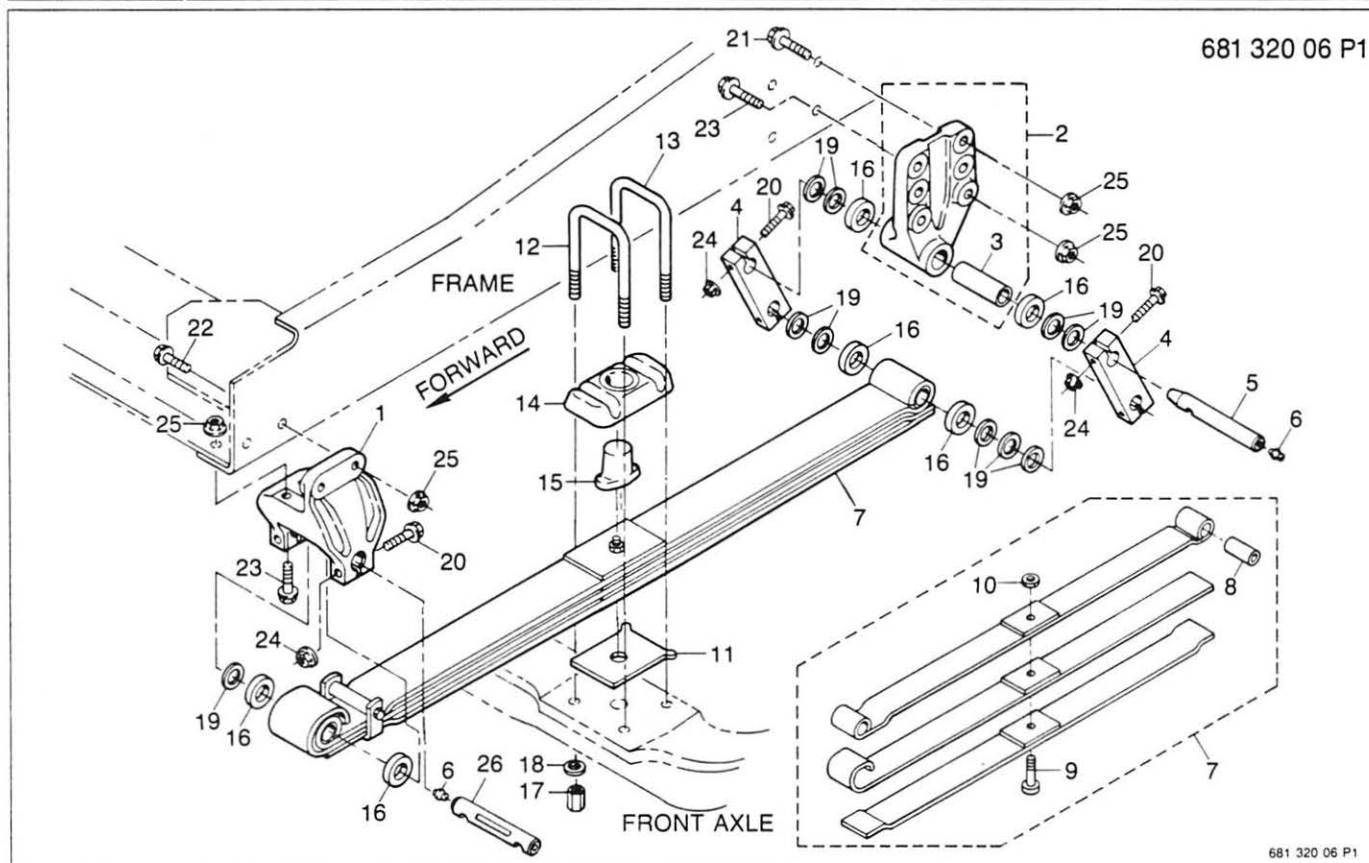
• Reference item

SUSPENSION FRONT AXLE W/O RUBBER PADS										APPLICATION									
APPLICATION DESCRIPTION INDEX										10	11	12	13	14	15	16	17	18	19
SET FORWARD FRONT AXLE 12,000"													X	X	X	X	X		
SET BACK FRONT AXLE 12,000"																		X	X
6X4												X	X		X	X		X	X
4X2										X	X		X	X		X	X		X
MANUAL STEERING										X		X	X		X	X		X	X
POWER STEERING												X		X			X		
CUM NTC AND L10 ENGINES										X	X	X	X	X	X	X	X		
CUM L10 ENGINES ONLY												X	X	X	X	X	X	X	X
BUILD DATE FROM 4/29/85 THRU 6/13/85										X	X								
BUILD DATE FROM 6/14/85												X	X	X	X	X	X	X	X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2				2	2	2	2	2	EA	
1	681 322 00 01		BRKT-FR SPNSN,FRONT			2	2	2						EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR	2	2	2	2	2	2	2	2	2		EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
2	681 320 05 70		BRKT ASSY-FRONT SUSP,REAR										2	EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR											EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4	4	4	4	4	4	4	EA	
5	681 322 01 22		PIN-SPRING	5	5									EA	
5	681 322 02 22		PIN-SPRING			6	6	6	6	6	6	6	5	EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6	6	6	6	6	6	6	EA	
7	681 320 34 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2	2	2	2	2	2	2	2	EA	
8	KSP BE3548		BUSHING											EA	2
9	KSP WS02297		CENTER BOLT											EA	1
10	KSP WS10023		NUT CENTER BOLT											EA	1
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION	2		2	2		2	2			2	EA	
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION		2			2					2	EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	

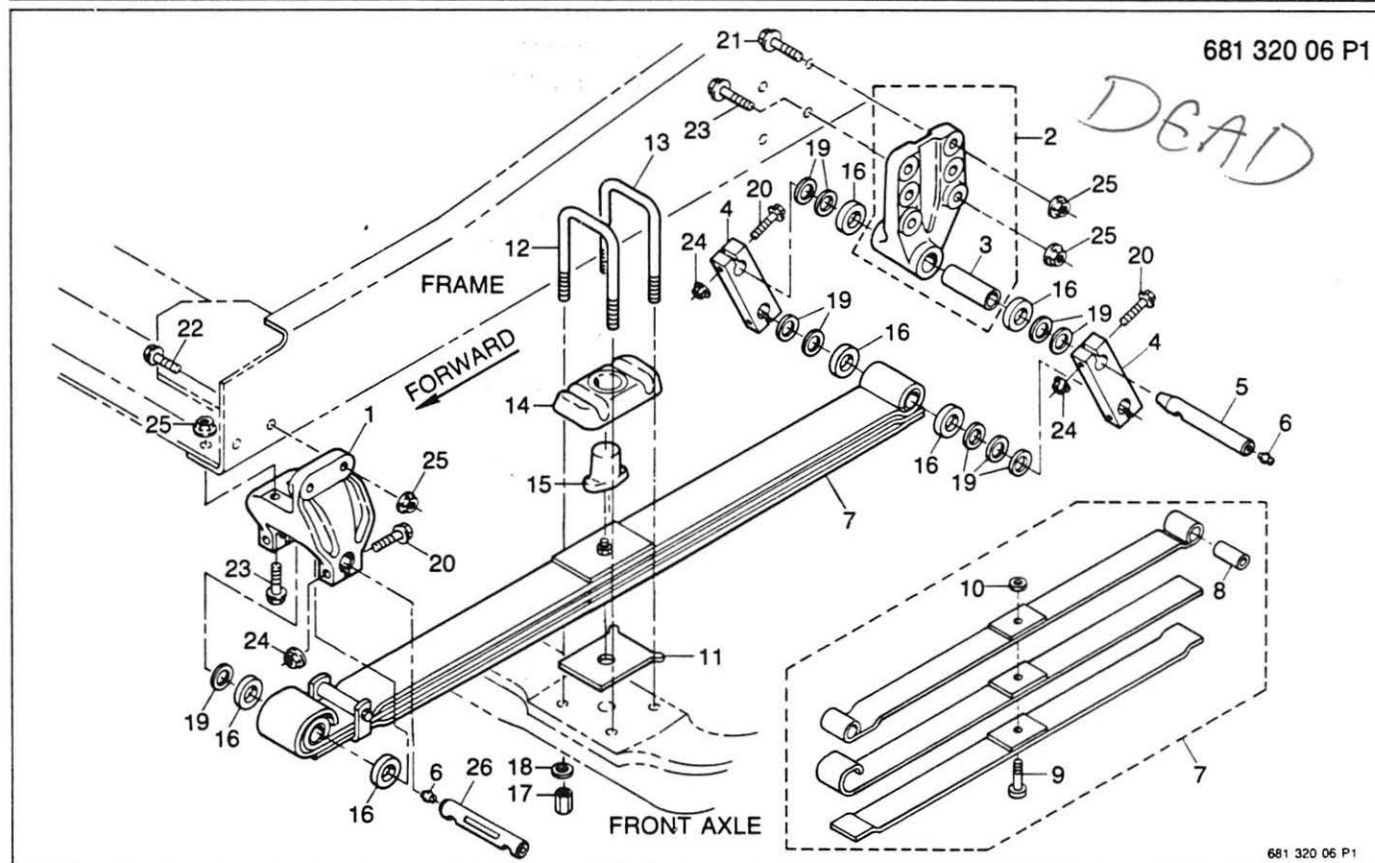


SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				10	11	12	13	14	15	16	17	18	19		
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
13	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2	2	2	2	2	2	2	EA	
14	681 322 00 24		PAD-U BOLT	2	2	2	2	2	2	2	2	2	2	EA	
15	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2	2	2	2	2	2	2	EA	
16	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12	12	12	12	12	12	12	EA	
17	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8	8	8	8	8	8	8	EA	
18	23-09114-005	7/8 STEEL	WASHER-BEARING,7/8"	8	8	8	8	8	8	8	8	8	8	EA	
19	23-09860-012	1/32 STEEL	WASHER	20	20	20	20	20	20	20	20	20	20	EA	
20	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
21	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
22	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4	4	4	4	4	4	4	EA	
23	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11	8	8	8	8	8	8	8	8	8	8	EA	
24	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12	12	12	12	12	12	12	EA	
25	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16	16	16	16	16	16	16	EA	
26	16-11059-000		PIN,SPRING	1	1									EA	
26	16-12373-000		PIN SPRING									1	1	EA	
	681 322 01 A1		INSL-FR SUSP,AXLE MTG	•	•	•	•	•	•	•	•	•	•	EA	
	681 322 05 A1		INSL-FR SUSP,BRKTS	•	•				•	•	•	•	•	EA	
	681 322 04 A1		INSL-FR SUSP,BRKTS			•	•	•						EA	

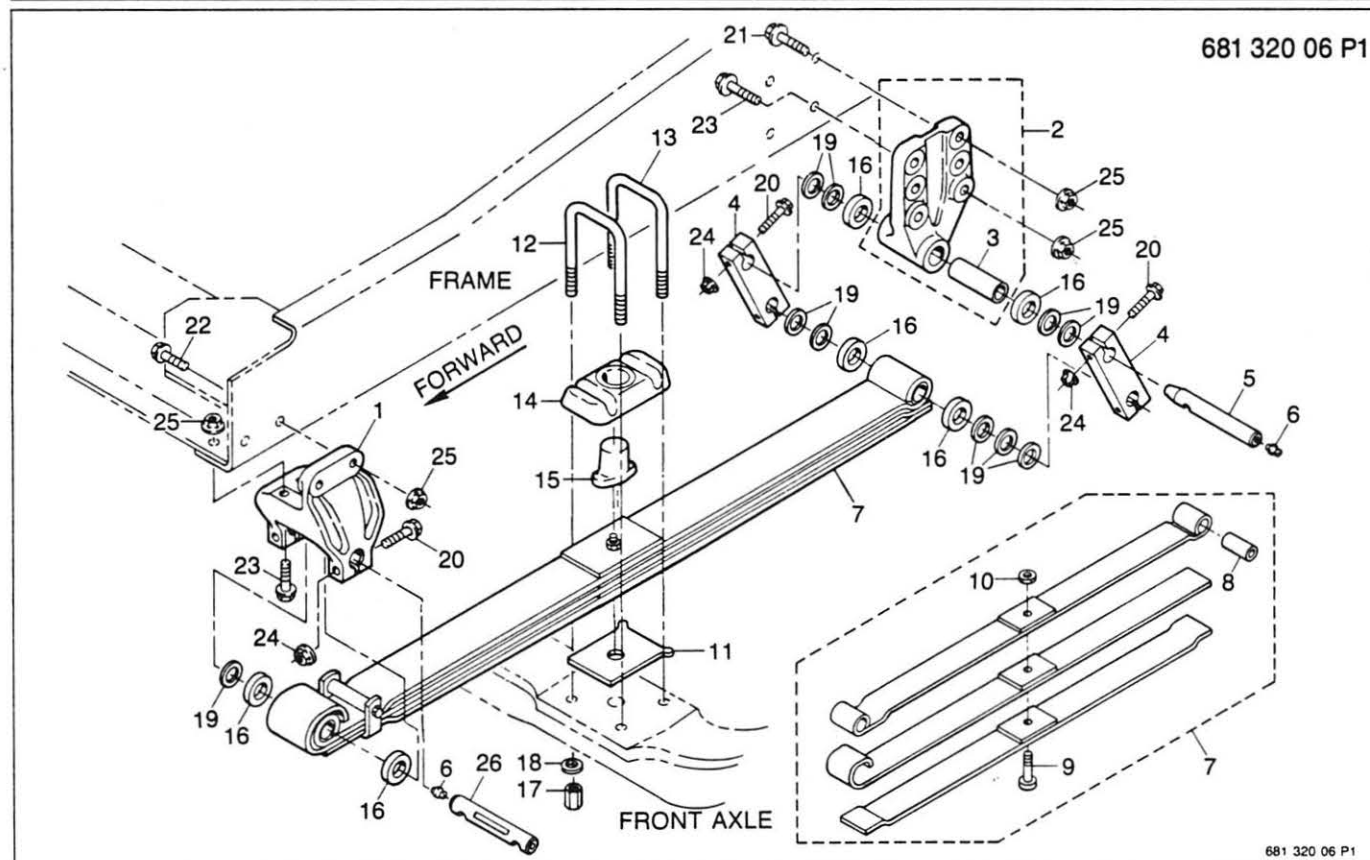


SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION											
APPLICATION DESCRIPTION INDEX				20	21	22	23								
SET BACK FRONT AXLE 12,000*				X	X	X	X								
6X4				X	X		X								
4X2				X		X	X								
MANUAL STEERING						X	X								
POWER STEERING				X			X								
CUM NTC ENGINE					X	X	X								
CUM L10 ENGINE				X											
BUILD DATE FROM 6/14/85				X	X	X	X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES												UM	★
1	681 322 06 01		BRKT-FRONT SUSP,FRONT,MACH	2	2	2	2									EA	
2	681 320 04 70		BRKT ASSY-FRONT SUSP,REAR		2	2	2									EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR													EA	1
2	681 320 05 70		BRKT ASSY-FRONT SPNSN,REAR	2												EA	
3	681 322 01 50		BUSHING-FR SUSP BRKT,REAR													EA	1
4	681 322 02 20		SHACKLE-FR SUSPENSION	4	4	4	4									EA	
5	681 322 02 22		PIN-SPRING	5	5	5	5									EA	
6	AD 1610BL		FITTING,GREASE	6	6	6	6									EA	
7	681 320 34 02		SPR ASSY-FR,5400,PRBLC,3LVS	2	2	2	2									EA	
8	KSP BE3548		BUSHING													EA	2
9	KSP WS02297		CENTER BOLT													EA	1
10	KSP WS10023		NUT CENTER BOLT													EA	1
11	681 331 02 28		SHIM-CASTER,FRONT SUSPENSION		2	2										EA	
11	681 331 03 28		SHIM-CASTER,FRONT SUSPENSION	2			2									EA	
12	681 322 02 25		U BOLT-SUSP,FR	2	2	2	2									EA	
13	681 322 00 25		U BOLT-SUSP,FR	2	2	2	2									EA	
14	681 322 00 24		PAD-U BOLT	2	2	2	2									EA	
15	681 322 00 44		BUMPER-FRONT AXLE SPNSN	2	2	2	2									EA	
16	681 322 00 76		WASHER-SPRING SHIM	12	12	12	12									EA	



SUSPENSION FRONT AXLE W/O RUBBER PADS				APPLICATION									
APPLICATION DESCRIPTION INDEX				20	21	22	23						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
17	23-00461-007		NUT-HIGH HEX,7/8-14	8	8	8	8						EA
18	23-09114-005	7/8 STEEL	WASHER-BEARING,7/8"	8	8	8	8						EA
19	23-09860-012	1/32 STEEL	WASHER	20	20	20	20						EA
20	23-11011-325	1/2-13 UNC,FLG HEX	BOLT-FLG HEX,1/2-13	12	12	12	12						EA
21	23-11015-225	5/8-11,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4						EA
22	23-11015-250	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11	4	4	4	4						EA
23	23-11015-300	5/8-11X3 UNC FLG	BOLT-FLG HEX,5/8-11	8	8	8	8						EA
24	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	12	12	12	12						EA
25	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	16	16	16	16						EA
26	16-12373-000		PIN SPRING	1	1	1	1						EA
	681 322 01 A1		INSTL-FR SUSP,AXLE MTG	•	•	•	•						EA
	681 322 05 A1		INSTL-FR SUSP,BRKTS	•	•	•	•						EA

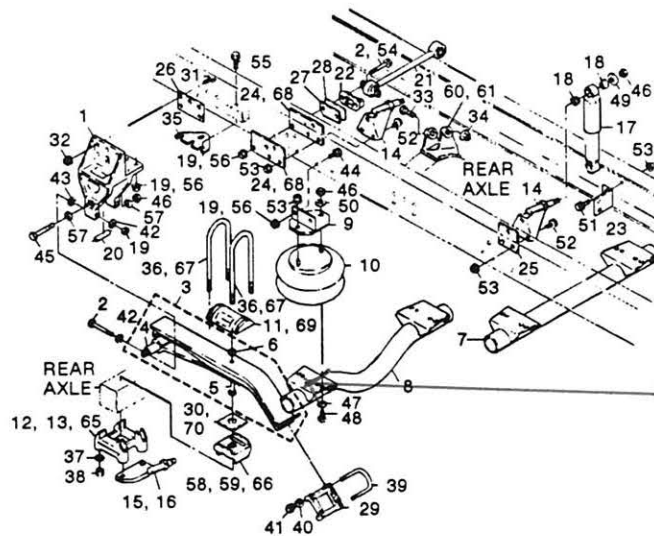


SERVICE PARTS CATALOG

AIR SUSPENSION-REAR AXLE							APPLICATION						
APPLICATION DESCRIPTION INDEX							20	21	22	24	27	28	
ROK SL100-34,000#							X						
ROK SQ100/100P-40,000#								X		X	X		
ETN DS341-34,000#									X			X	
ETN DS402/402P/401P-40,000#									X			X	
52" AXLE SPACING							X	X	X	X			
54" AXLE SPACING											X	X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							UM	★
1	16-12114-001		BRKT-SPRING HANGER	4	4	4	4	4	4		EA	
2	23-09444-500		SCREW-CAP,HEX5/8-11X5.00 GR8PO	8	8	8	8	8	8		EA	
3	A16-12582-000		SPRING-AIR,SUSPENSION				4				EA	
4	HRI HBU5 41		PIN & BUSHING								EA	1
5	16-09144-350	DRM 660 033	BOLT-CENTER								EA	1
6	23-10597-505		NUT-HEX,1/2-20 UNF								EA	1
3	A16-12582-002		SPRING-AIR,SUSPENSION	4	4	4		4	4		EA	
4	HRI HBU5 41		PIN & BUSHING								EA	1
5	16-09144-350	DRM 660 033	BOLT-CENTER								EA	1
6	23-10597-505		NUT-HEX,1/2-20 UNF								EA	1
7	681 320 02 11		CROSS TUBE ASSY-AIR SUSP,RR	1	1	1	1	1	1		EA	
8	681 320 01 11		CROSS TUBE ASSY-AIR SUSP,FR	1	1	1	1	1	1		EA	
9	681 328 06 40		BRACKET-MTG,AIR BAG,UPR	4	4	4	4	4	4		EA	
10	16-11378-000		SPRING-AIR	4	4	4	4	4	4		EA	
11	16-11827-000		PAD,U-BOLT,REAR SUSP	4	4	4	4	4	4		EA	
12	16-12552-000		CLAMP-AXLE,LONG SIDE,FWD	2	2	2	2	2	2		EA	
13	16-12554-000		CLAMP-AXLE,SHORT SIDE	2	2	2	2	2			EA	
13	681 351 09 28		RETAINER-U BOLT,AIR SUSP,ETN			2					EA	
13	16-12553-000		CLAMP-AXLE,SHORT SIDE						2		EA	
14	A16-12363-000		BRKT-SHOCK ABSORBER,UPR	4	4	4	4	4	4		EA	
15	681 320 00 35		BRKT ASSY-SHOCK ABS,LWR,LH	2	2	2	2	2	2		EA	
16	681 320 01 35		BRKT ASSY-SHOCK ABS,LWR,RH	2	2	2	2	2	2		EA	

M622-320031

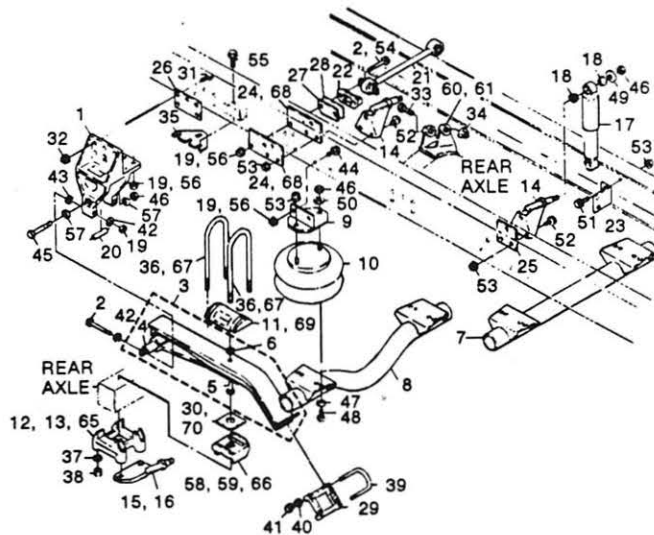


1/2" SPACER
16-12368-0

M622_320031

AIR SUSPENSION-REAR AXLE				APPLICATION											
APPLICATION DESCRIPTION INDEX				20	21	22	24	27	28						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
17	16-12117-000	GBL 535227 40Y	SHOCK ABSORBER	4	4	4	4	4	4					EA	
18	16-10722-000	HRS 60593 0	BUSHING-SHOCK ABSORBER				16							EA	
18	16-10722-002	HRS 60593 5	BUSHING-SHOCK ABSORBER	16	16	16		16	16					EA	
19	23-09901-110		NUT-HEX,THDLK,5/8-11UNC	8	8	8	8	8	8					EA	
20	16-10776-002		SLEEVE-NEOPRENE	4	4	4	4	4	4					EA	
21	681 326 22 16	IPC 941231	CONTROL ROD-RR SUSP,LATERAL	2	2		2	2						EA	
21	681 326 20 16	IPC 941232	CONTROL ROD-RR SUSP,LATERAL			2			2					EA	
22	16-12324-000		BRKT-CONTROL ROD,RR SUSP	2	2	2	2	2	2					EA	
23	681 328 00 35		BRKT-MTG,LEVELING VALVE	1	1	1	1	1	1					EA	
24	681 328 02 85		PLATE-BACKING,LATERAL ROD	4	4	4	4	4	4					EA	
25	681 328 09 84		SPACER-SHOCK ABS,AIR SUSP	2	2	2	2	2	2					EA	
27	681 328 03 84		SHIM-1.5 THK,CONT ROD,LATL,FR	*	*	*	*	*	*					EA	
28	681 328 04 84		SHIM-3.0 THK,CONT ROD,LATL,FR	*	*	*	*	*	*					EA	
29	16-10798-001		RETAINER-U BOLT	4	4	4	4	4	4					EA	
30	11-14033-003		SHIM-AXLE,FR & RR SUSP	2	2	2		2	2					EA	
30	11-11191-001		SHIM-REAR AXLE,1 DEG				2							EA	
31	23-11017-225		SCREW-FLG,XEXAGON,3/4-10,PO					20						EA	
31	23-09446-250		SCREW-CAP,HEX3/4-10X2.5 GR8PO	18	20	20		20	20					EA	
32	23-11020-012	3/4-10 UND,GRG	NUT-HEX,FLG,3/4-10				20							EA	
32	23-09901-112		NUT-HEX,THDLK,3/4-10UNC	20	20	20		20	20					EA	
33	23-09480-600	1-8 UNC,GR5,HEX	SCREW-CAP,HEX,1-8,GR5,P&O	2	2	2	2	2	2					EA	
34	23-09336-015	1-8 UNC,GRA,SELF LOCK	NUT-HEX,CLRLK,1-8	2	2	2	2	2	2					EA	
35	681 328 06 84		SPACER-BRKT,AIR SUSP,REAR	4	4	4	4	4	4					EA	
36	11-09624-160		U-BOLT,7/8"DIA	8	8	8	8	8	8					EA	
37	23-09114-005	7/8 STEEL	WASHER-BRG,7/8X1.75X.18	16	16	16	16	16	16					EA	
38	23-00461-007		NUT-HEX,HI,7/8-14	16	16	16	16	16	16					EA	
39	16-12450-000		BOLT-U,CROSS TUBE,SUSP	8	8	8	8	8	8					EA	
40	23-09114-003	1/2 BEARING WASHER	WASHER-BRG,1/2X1.06X.14,ZN	52	52	52	16	52	52					EA	

M622-320031

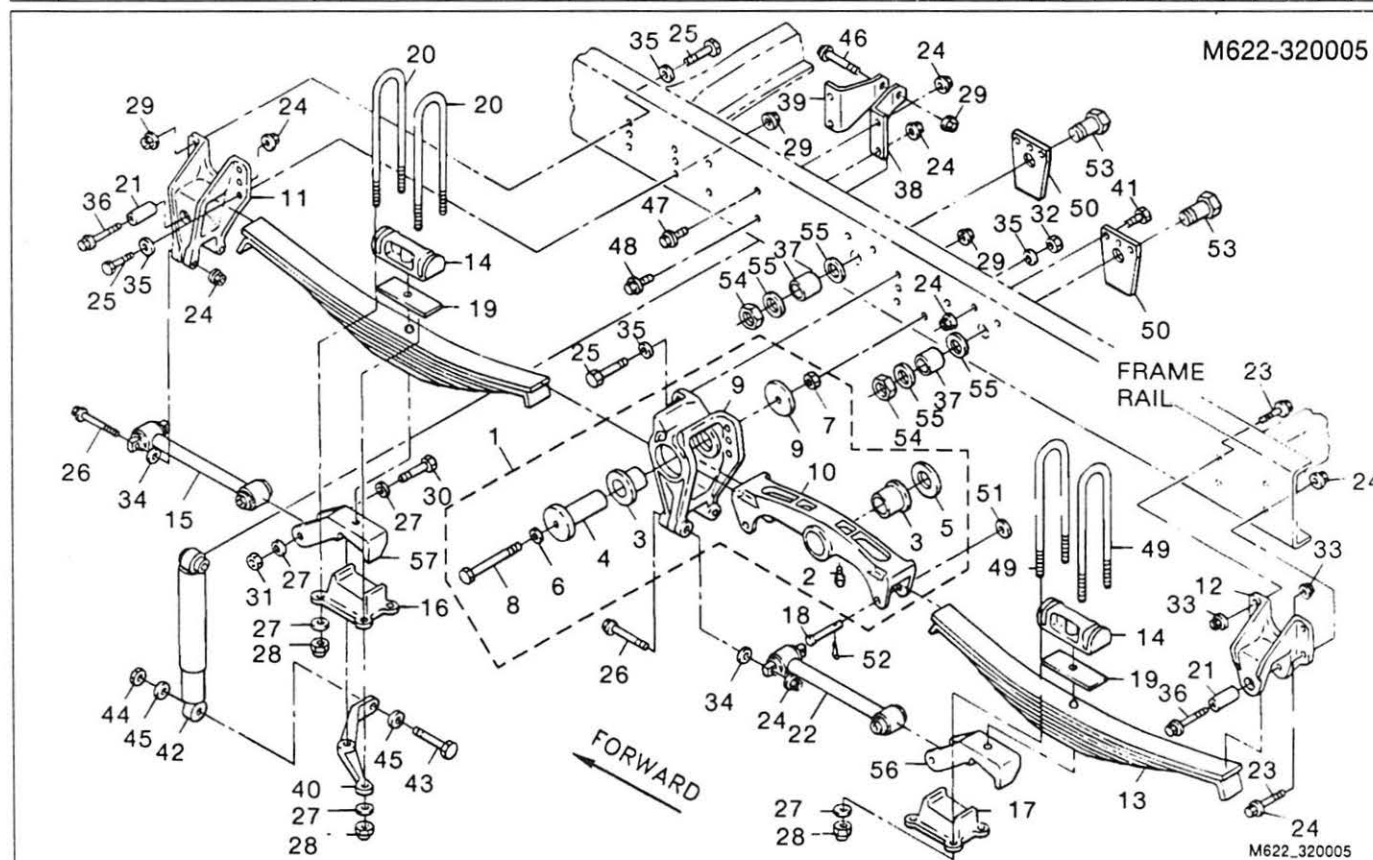


M622_320031

SERVICE PARTS CATALOG

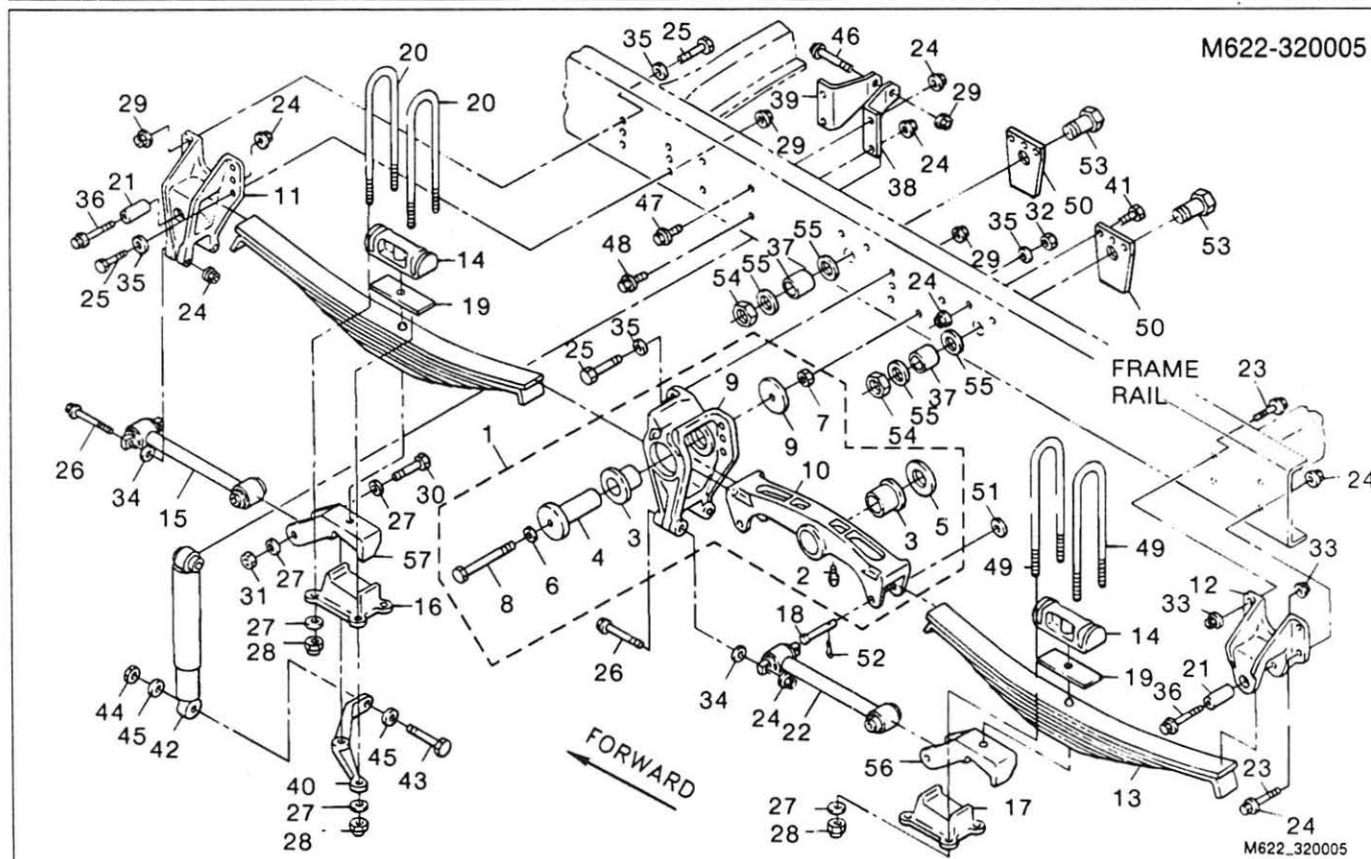
SUSPENSION REAR AXLE 4 SPRING W/SHOCKS		APPLICATION						
APPLICATION DESCRIPTION INDEX		32	39					
ROK SQ100/SQ100P-40,000*		X	X					
SHOCKS-ONE AXLE		X						
60" AXLE SPACING		X						
	52"		X					

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
1	681 320 13 43		EQUALIZER ASSY-60 SPCG	2		EA
2	AD 1930B		FITTING-GREASE			EA 1
3	A16-10549-000		BUSHING-EQUALIZER			EA 2
4	A16-10550-000		CAP & TUBE-EQUALIZER			EA 1
5	16-10177-000		WASHER-WEAR,EQUALIZER			EA *
6	23-09114-004	3/4 WASHER	WASHER-3/4 BRG			EA 1
7		*TAKE OFF-USE REF *32	NUT-HEX 3/4-16 UNF			EA 1
8	23-09447-875		CAPSCREW-HEX,3/4-16X8.75			EA 1
9	681 325 00 05		BRKT-REAR SUSP,EQUALIZER			EA 1
10	681 325 07 27		EQUALIZER-RR SUSP,60 SPCG			EA 1
11	681 325 00 01		BRKT-REAR SUSP,FRONT	2		EA
12	681 325 00 03		BRKT-REAR SUSP,REAR	2		EA
13	681 320 05 05		SPRING ASSY-REAR,PRBLC,8800	4		EA
14	681 325 01 31		PAD-U BOLT,UPPER	4		EA
15	681 326 21 16	IPC 941630	CONTROL ROD-RADIUS, HD	2		EA
16	681 351 17 28		RETAINER-U BOLT,3 DEG	2		EA
17	681 351 18 28		RETAINER-U BOLT,10 DEG	2		EA
18	681 325 00 74		PIN-SPRING RETAINER	4		EA
19	681 325 02 84		SHIM-SPRING SEAT	2		EA
20	681 322 08 25		U BOLT-SUSPENSION	4		EA
21	681 325 00 53		TUBE-RETAINER SPRING	4		EA
22	681 326 23 16		CONTROL ROD-RADIUS, HD	2		EA
23	23-11015-200	5/8-11X2.5 GR8 FLG.UNC	BOLT-FLG HEX,5/8-11X2.00	8		EA

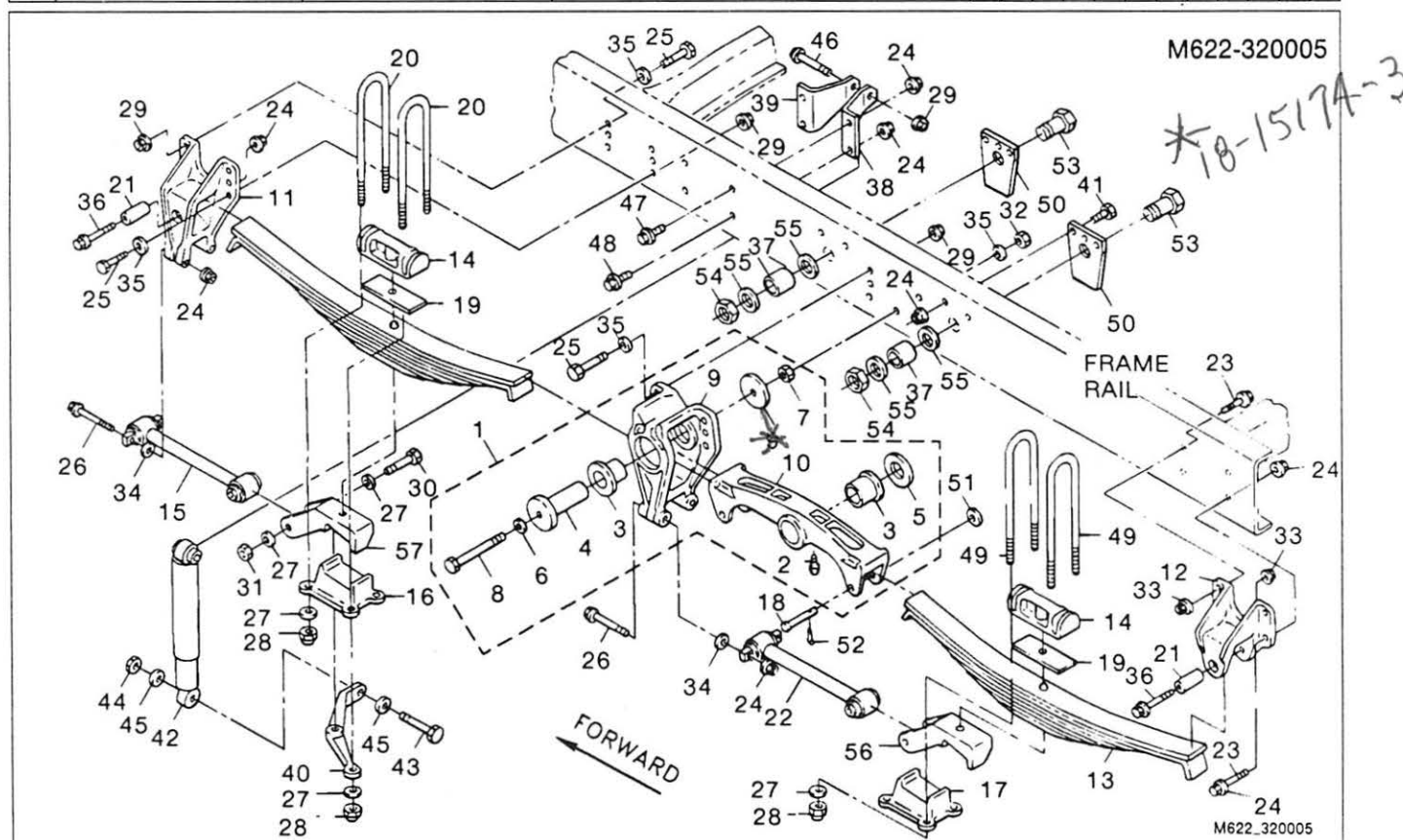


SERVICE PARTS CATALOG

SUSPENSION REAR AXLE 4 SPRING W/SHOCKS				APPLICATION									
APPLICATION DESCRIPTION INDEX				32									
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
24	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	32									EA
25	210107 750001		BOLT-HEX,LOW CL,3/4-10X2.50,PO	24									EA
26	23-11015-550	5/8-11X5.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X5.50	8									EA
27	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	24									EA
28	23-00461-007		NUT-HIGH HEX,7/8-14	16									EA
29	23-11020-012	3/4-10 UND,GRG	NUT-FLG HEX,3/4-10	26									EA
30	23-09449-550		CAPSCREW-HEX,7/8-14X5.50	4									EA
31	23-09598-144		NUT-HEX,7/8-14	4									EA
32	23-09901-212		NUT-HEX,3/4-16UNF	2									EA
33	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	4									EA
34	23-11856-042		WASHER-ALIGNMENT	*									EA
35	23-09114-004	3/4 WASHER	WASHER-3/4 BRG	26									EA
36	23-11011-500	1/2-13X5 GR8 HEX	BOLT-FLG HEX,1/2-13	4									EA
37	681 325 00 61		COLLAR-EQUALIZER STOP	4									EA
38	681 326 02 78		BRKT-MTG,SHOCK ABS,RR,UPR	2									EA
39	681 326 03 78		BRKT-MTG,SHOCK ABS,RR,UPR	2									EA
40	681 326 00 78		BRKT-SHOCK ABS MTG,RR,LWR,MACH	2									EA
41	23-11015-175	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X1.75	8									EA
42	681 326 02 00	GBL 665404	SHOCK ABSORBER-REAR SUSP	2									EA
43	23-09446-425	3/4-10X4.25 HEX	BOLT-HEX,3/4-10X4.25	2									EA
44	23-09901-112		NUT-HEX,3/4-10UNC	2									EA
45	681 323 01 62		WASHER-FLAT	4									EA
46	23-11017-425	3/4-10X4.25 FLG HEX	BOLT-3/4-10X4.25 FLG HEX	2									EA
47	23-11015-125	5/8-11 UNC,FLG HEX	BOLT-FLG HEX,5/8-11X1.25	6									EA
48	23-11029-150	5/8X11 UNC	BOLT-HEX,LOW FLG,5/8-11X1.50	2									EA
49	681 322 09 25		U BOLT-SUSPENSION	4									EA
50	681 325 00 54		PLATE-REINF EQUALIZER STOP	4									EA
51	23-00600-062	21/32 PLATED STEEL	WASHER-PLATED STL,5/8"	4									EA

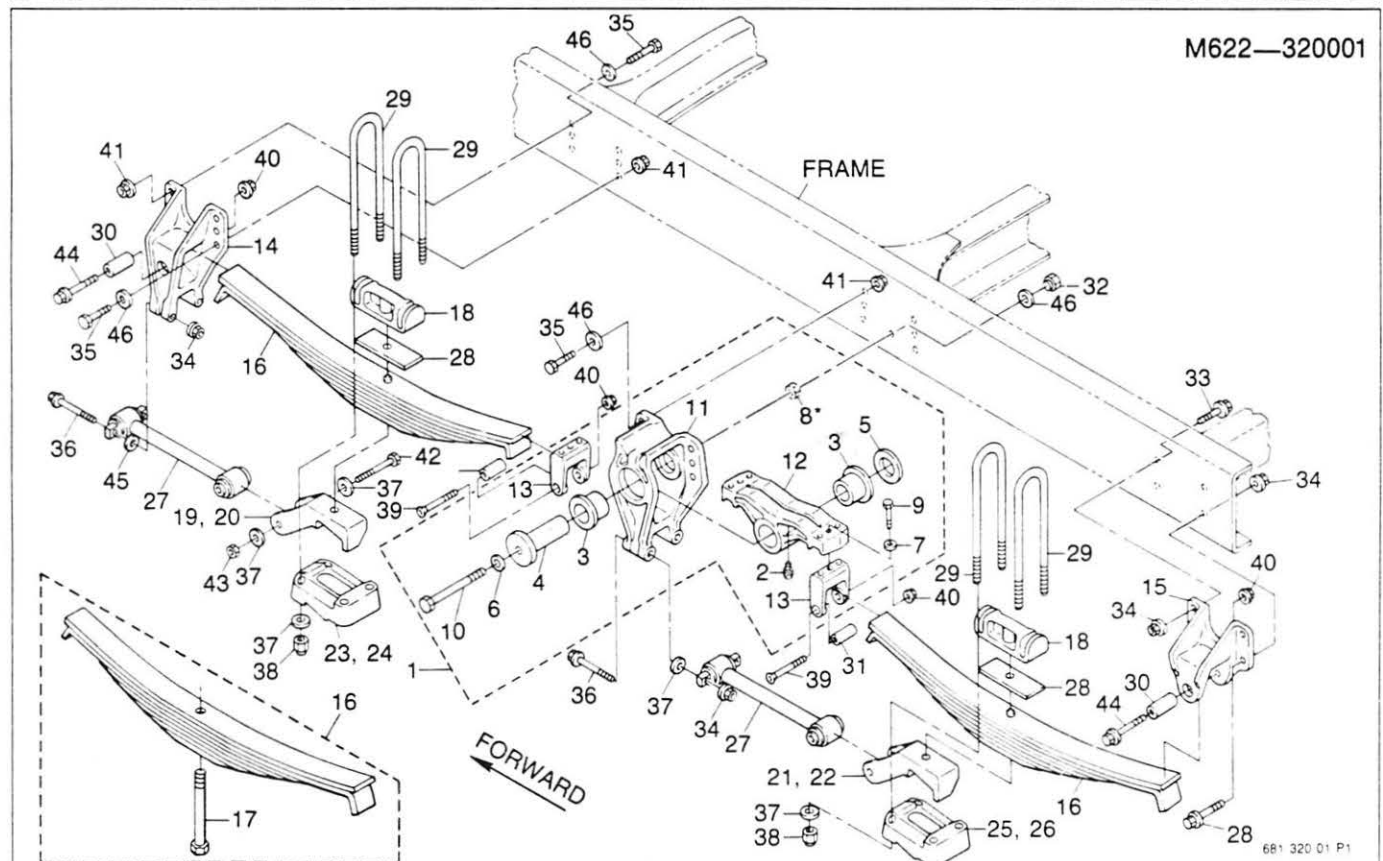


SERVICE PARTS CATALOG

[illegible]

SUSPENSION REAR AXLE 4 SPRING		APPLICATION									
APPLICATION DESCRIPTION INDEX		00	01	02	03	04	05	06	07	08	09
TANDEM 36000		X	X	X				X	X	X	
TANDEM 40000					X	X	X				X
ROK SL100 34000		X						X			
ROK SQ100 38000/SQ100P 40000			X		X				X		X
EATON DS341 34000/DS381/DS381P 38000/DS401P 40000				X		X				X	
ROK SSHD 46000							X				
SERVICE NOTE: COMPLETE SUSPENSION KIT LISTED BELOW UNDER REF *47											X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 320 00 43		EQUALIZER ASSY	2	2	2	2	2	2	2	2	2	2	EA	
2	AD 1610BL		FITTING-GREASE											EA	1
3	A16-10549-000		BUSHING-EQUALIZER											EA	2
4	A16-10550-000		CAP & TUBE-EQUALIZER											EA	1
5	16-10177-000		WASHER-WEAR,EQUALIZER											EA	4
6	23-09114-004	3/4 WASHER	WASHER-3/4 BRG											EA	1
7	23-09114-007	5/8 WASHER BEARING	WASHER-5/8 BRG											EA	6
8		*TAKE OFF-USE REF *32	NUT-HEX 3/4-16 UNF											EA	1
9	23-09444-225		BOLT-5/8-11X2.25 HEX											EA	6
10	23-09447-850	3/4-16UNFX8.5,HEX	CAPSCREW-HEX,3/4-16X8.50											EA	1
11	681 325 00 05		BRKT-REAR SUSP,EQUALIZER											EA	1
12	681 325 04 27		EQUALIZER-REAR SUSP,MACH											EA	1
13	681 325 11 09		WEAR SHOE-SIDE RESTRAINT,MACH											EA	2
14	681 325 00 01*		BRKT-REAR SUSP,FRONT	2	2	2	2	2	2	2	2	2	2	EA	
15	681 325 00 03		BRKT-REAR SUSP,REAR	2	2	2	2	2	2	2	2	2	2	EA	
16	681 320 00 05		SPRING-LEAF,REAR SUSP,7800*	4	4	4				4	4	4		EA	
17	DRM 660 032		CENTER BOLT-7/16-20UNFX10											EA	1
16	681 320 01 05		SPRING-LEAF,REAR SUSP,8800*				4	4	4				4	EA	
17	DRM 660 032		CENTER BOLT-7/16-20UNFX10											EA	1

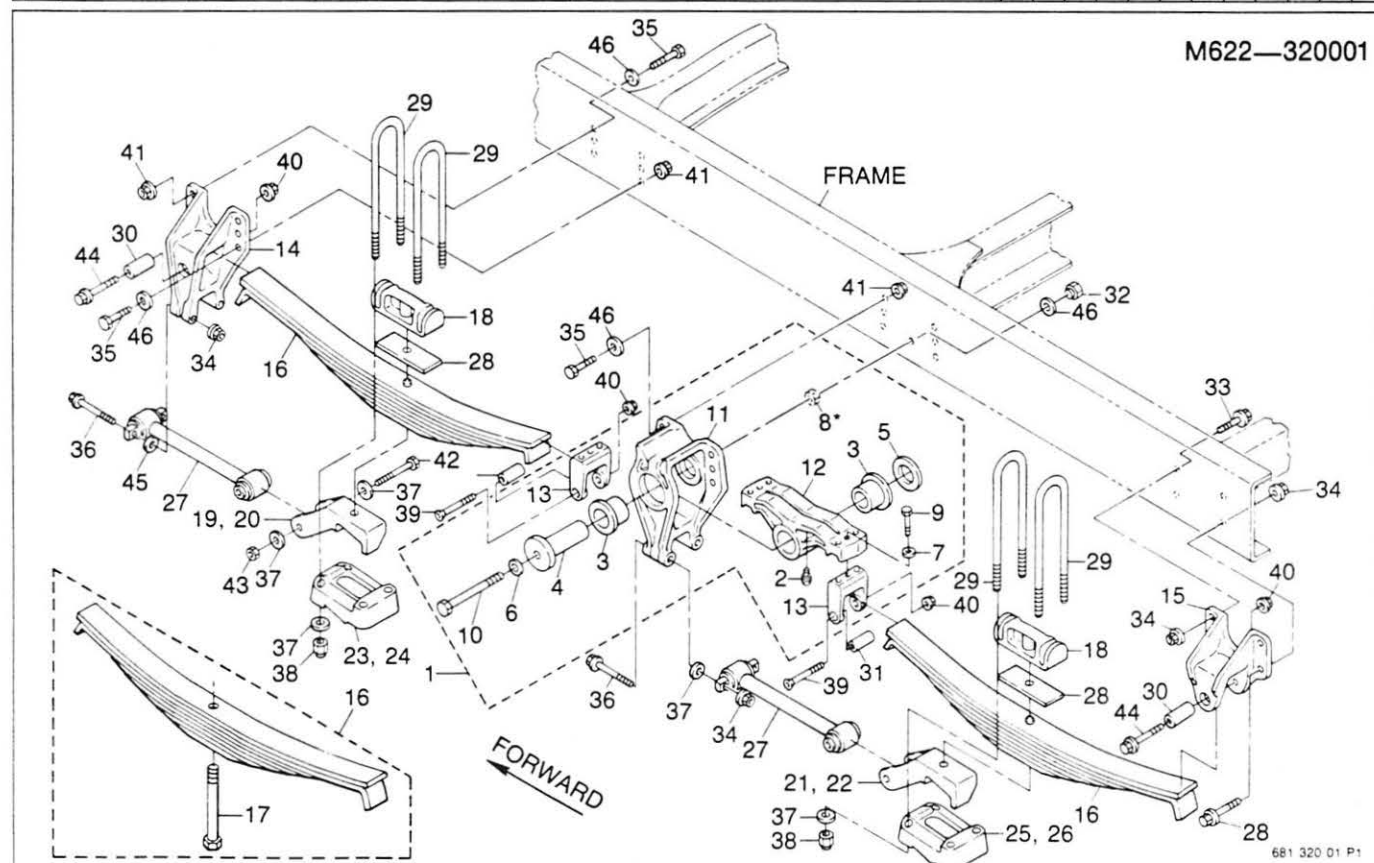


SUSPENSION REAR AXLE 4 SPRING**APPLICATION**

APPLICATION DESCRIPTION INDEX

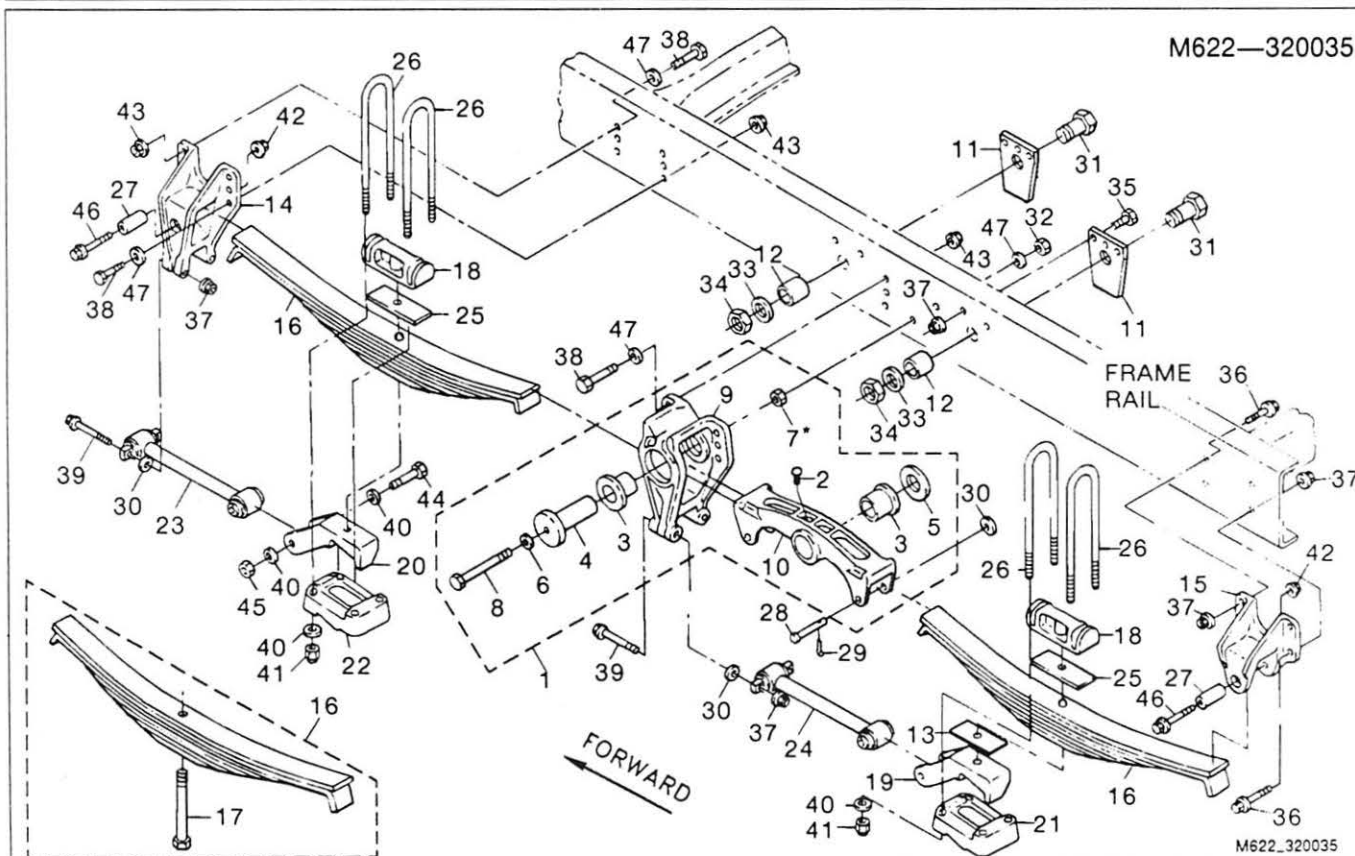
00 01 02 03 04 05 06 07 08 09

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
18	681 325 00 31		PAD-U BOLT,UPPER	4	4	4	4	4						EA	
18	681 325 01 31		PAD-U BOLT,UPPER						4	4	4	4	4	EA	
19	681 325 03 19		SEAT-AXLE	2	2	2	2	2	1	2	2	2	2	EA	
20	681 325 07 19		SEAT-AXLE						1					EA	
21	681 325 00 19		SEAT-AXLE	2	2	2	2	2	1	2	2	2	2	EA	
22	681 325 06 19		SEAT-AXLE						1					EA	
23	681 351 05 28		RETAINER-U BOLT	2	2	2	2	2	1	2	2	2	2	EA	
24	681 351 11 28		RETAINER-U BOLT						1					EA	
25	681 351 04 28		RETAINER-U BOLT	2	2	2	2	2	1	2	2	2	2	EA	
26	681 351 10 28		RETAINER-U BOLT						1					EA	
27	681 326 00 16	IPC 941220	CONTROL ROD-RADIUS	4	4	4	4	4	4	4	4	4	4	EA	
28	681 325 00 84		LINER-SPRING	4	4	4	4	4	4	4	4	4	4	EA	
29	681 322 01 25		U BOLT-SUSPENSION	8	8	8	8	8	8	8	8	8	8	EA	
30	681 325 00 53		TUBE-RETAINER SPRING	4	4	4	4	4	4	4	4	4	4	EA	
31	681 325 01 53		SLEEVE-SIDE RESTRAINT	4	4	4	4	4	4	4	4	4	4	EA	
32	23-09901-212		NUT-HEX,3/4-16UNF	2	2	2	2	2	2	2	2	2	2	EA	
33	23-11015-200	5/8-11X2.5 GR8 FLG,UNC	BOLT-5/8-11X2.00 FLG HEX	8	8	8	8	8	8	8	8	8	8	EA	
34	23-11020-010	5/8-11 UNC,GRG	NUT-5/8-11 FLG HEX	16	16	16	16	16	16	16	16	16	16	EA	
35	210107 750001		BOLT-HEX,LOW CL,3/4-10X2.50,P0	24	24	24	24	24	24	24	24	24	24	EA	
36	23-11015-550	5/8-11X5.5 GR8 FLG,UNC	BOLT-5/8-11X5.50 FLG HEX	8	8	8	8	8	8	8	8	8	8	EA	
37	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	24	24	24	24	24	24	24	24	24	24	EA	
38	23-00461-007		NUT-HIGH HEX,7/8-14	16	16	16	16	16	16	16	16	16	16	EA	
39	23-09610-475	1/2-13 UNC,GR8	SCREW-CAP,FLT HD,1/2-13 UNC	4	4	4	4	4	4	4	4	4	4	EA	
40	23-11020-008	1/2-13 UNC,GRG	NUT-1/2-13 FLG HEX	8	8	8	8	8	8	8	8	8	8	EA	
41	23-11020-012	3/4-10 UNC,GRG	NUT-3/4-10 FLG HEX	24	24	24	24	24	24	24	24	24	24	EA	
42	23-09449-550		CAPSCREW-HEX,7/8-14X5.50	4	4	4	4	4	4	4	4	4	4	EA	
43	23-09598-144		HEX NUT 7/8X14 GR8	4	4	4	4	4	4	4	4	4	4	EA	
44	23-11011-500	1/2-13X5 GR8 HEX	BOLT-FLG HEX,1/2-13	4	4	4	4	4	4	4	4	4	4	EA	

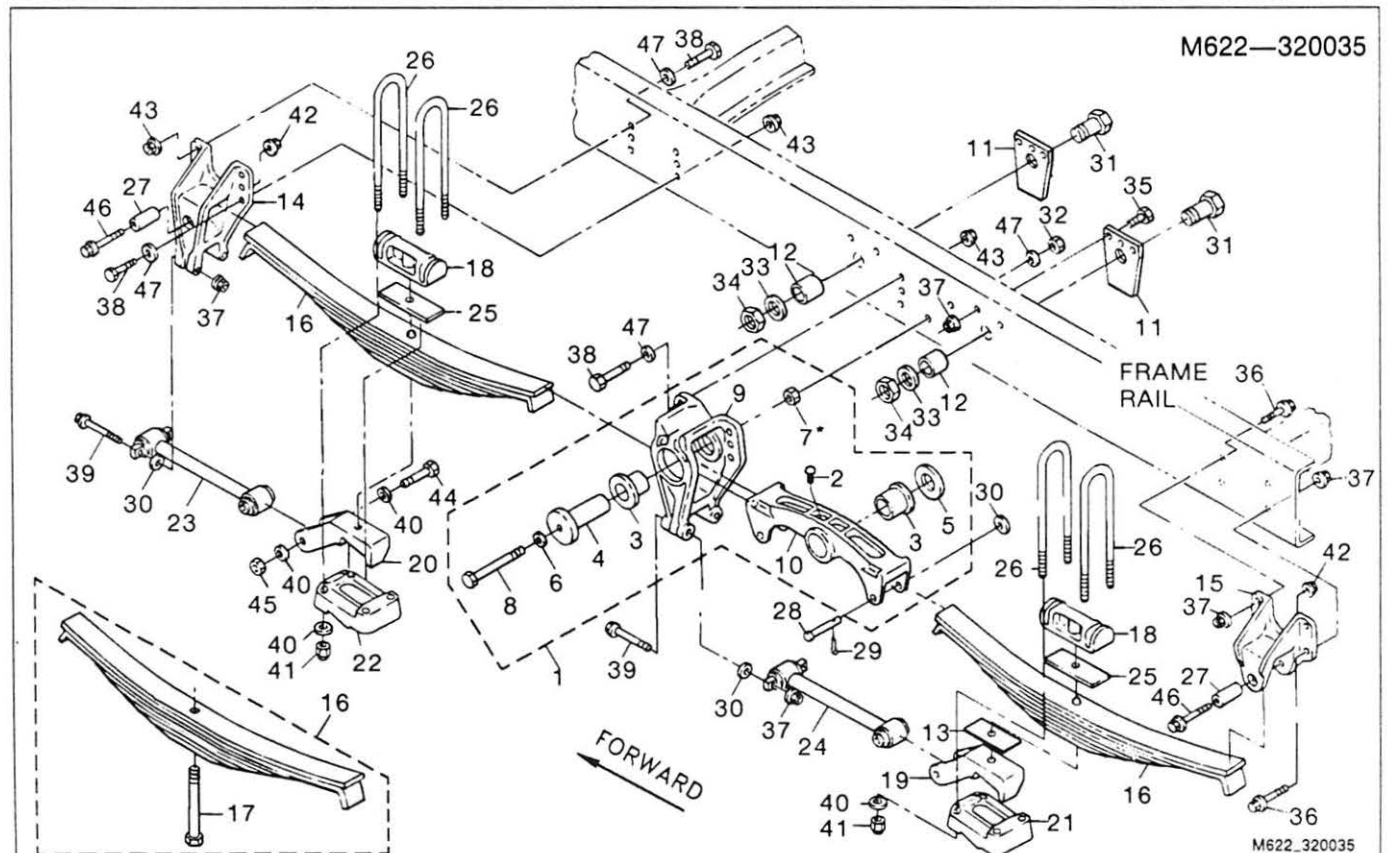


SUSPENSION REAR AXLE 4 SPRING				APPLICATION									
APPLICATION DESCRIPTION INDEX				15	16								
TANDEM 40000				X	X								
ROK SQ100/SQ100P				X									
EATON DS381/DS381P/DS401P					X								
60" AXLE SPACING				X	X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 320 04 43		EQUALIZER ASSY-60 SPCG	2	2									EA	
2	AD 1610BL		FITTING-GREASE											EA	1
3	A16-10549-000		BUSHING-EQUALIZER											EA	2
4	A16-10550-000		CAP & TUBE-EQUALIZER											EA	1
5	16-10177-000		WASHER-WEAR,EQUALIZER											EA	*
6	23-09114-004	3/4 WASHER	WASHER-3/4 BRG											EA	1
7		*TAKE OFF-USE REF *32	NUT-HEX 3/4-16 UNF											EA	1
8	23-09447-850	3/4-16UNFX8.5,HEX	CAPSCREW-HEX,3/4-16X8.50											EA	1
9	681 325 00 05		BRKT-REAR SUSP,EQUALIZER											EA	1
10	681 325 07 27		EQUALIZER-RR SUSP,60 SPCG											EA	1
11	681 325 00 54		PLATE-REINF EQUALIZER STOP	4	4									EA	
12	681 325 00 61		COLLAR-EQUALIZER STOP	4	4									EA	
13	681 325 02 84		SHIM-SPRING SEAT - 1" 15'	2	2									EA	
14	681 325 00 01		BRKT-REAR SUSP,FRONT	2	2									EA	
15	681 325 00 03		BRKT-REAR SUSP,REAR	2	2									EA	
16	681 320 01 05		SPRING-LEAF,REAR SUSP,8800"	4	4									EA	
17	DRM 660 032		CENTER BOLT-7/16-20UNFX10											EA	1
18	681 325 01 31		PAD-U BOLT,UPPER	4	4									EA	
19	681 325 00 19		SEAT-AXLE	2	2									EA	
20	681 325 03 19		SEAT-AXLE	2	2									EA	
21	681 351 04 28		RETAINER-U BOLT	2	2									EA	
22	681 351 05 28		RETAINER-U BOLT	2	2									EA	
23	681 326 21 16	IPC 941630	CONTROL ROD-RADIUS, HD	2	2									EA	

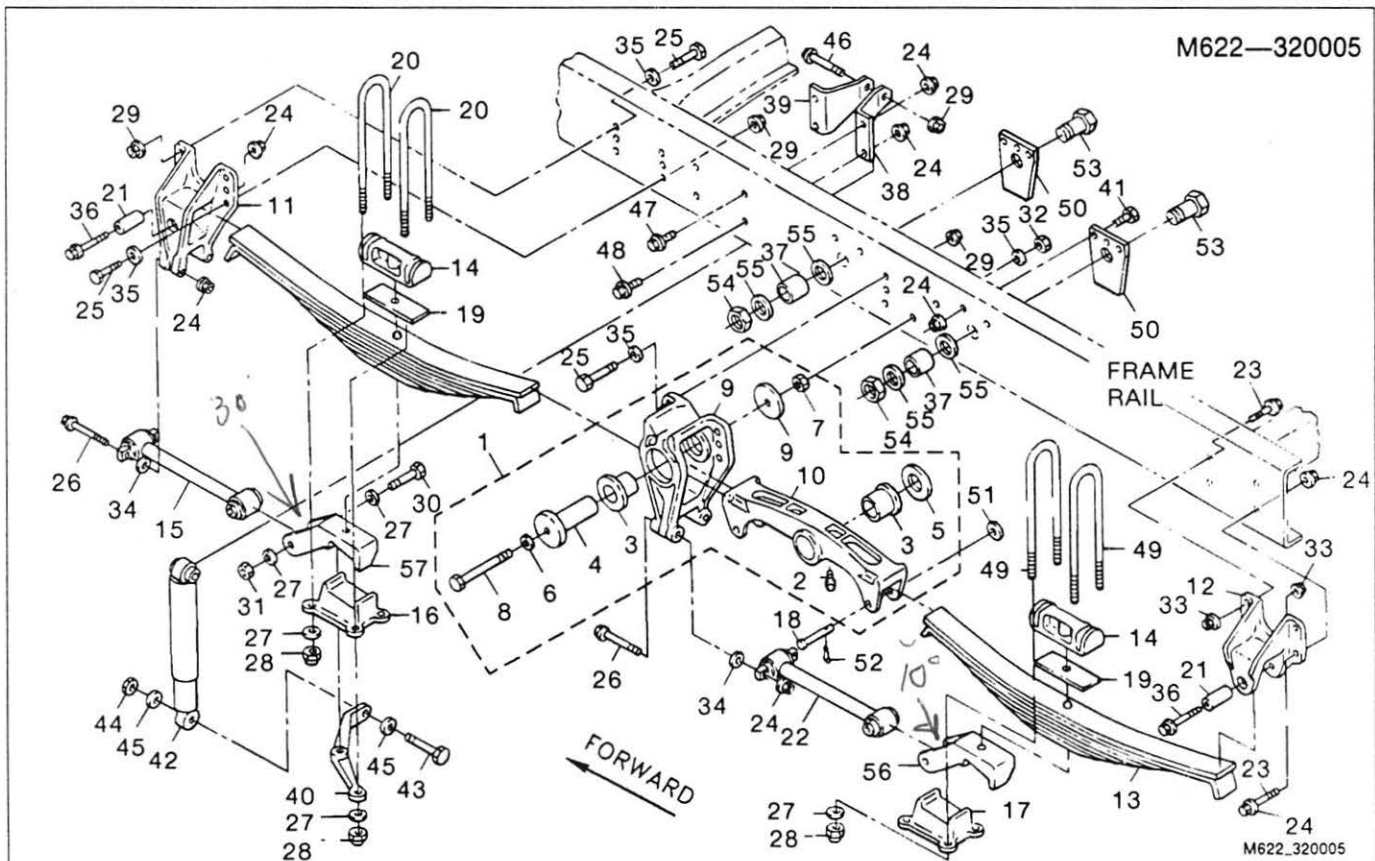


SUSPENSION REAR AXLE 4 SPRING				APPLICATION									
APPLICATION DESCRIPTION INDEX				15	16								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
24	681 326 23 16		CONTROL ROD-RADIUS, HD	2	2								EA
25	681 325 00 84		LINER-SPRING	4	4								EA
26	681 322 01 25		U BOLT-SUSPENSION	8	8								EA
27	681 325 00 53		TUBE-RETAINER SPRING	4	4								EA
28	681 325 00 74		PIN-SPRING RETAINER	4	4								EA
29	23-00802-505		COTTER PIN	4	4								EA
30	23-00600-062	21/32 PLATED STEEL	WASHER-PLATED STL.5/8"	*	*								EA
31	23-09451-400		CAPSCREW-HEX,1-14X4.00	4	4								EA
32	23-09901-212		NUT-HEX,3/4-16UNF	2	2								EA
33	23-09114-008		WASHER-1" BRG	8	8								EA
34	23-09901-216		NUT-HEX,1-14UNF	4	4								EA
35	23-11015-175	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X1.75	8	8								EA
36	23-11015-200	5/8-11X2.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X2.00	8	8								EA
37	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	24	24								EA
38	210107 750001		BOLT-HEX,LOW CL,3/4-10X2.50,PO	24	24								EA
39	23-11015-550	5/8-11X5.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X5.50	8	8								EA
40	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	24	24								EA
41	23-00461-007		NUT-HIGH HEX,7/8-14	16	16								EA
42	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	4	4								EA
43	23-11020-012	3/4-10 UND,GRG	NUT-FLG HEX,3/4-10	24	24								EA
44	23-09449-550		CAPSCREW-HEX,7/8-14X5.50	4	4								EA
45	23-09598-144		NUT-HEX,7/8-14	4	4								EA
46	23-11011-500	1/2-13X5 GR8 HEX	BOLT-FLG HEX,1/2-13	4	4								EA
47	23-09114-004	3/4 WASHER	WASHER-3/4 BRG	26	26								EA
	681 325 13 A1		INSTL-RR SUSP,4 SPR,60 SPCG	•	•								EA
	681 325 04 A1		INSTL-AXLE SEAT	•									EA
	681 325 01 A1		INSTL-AXLE SEAT	•									EA

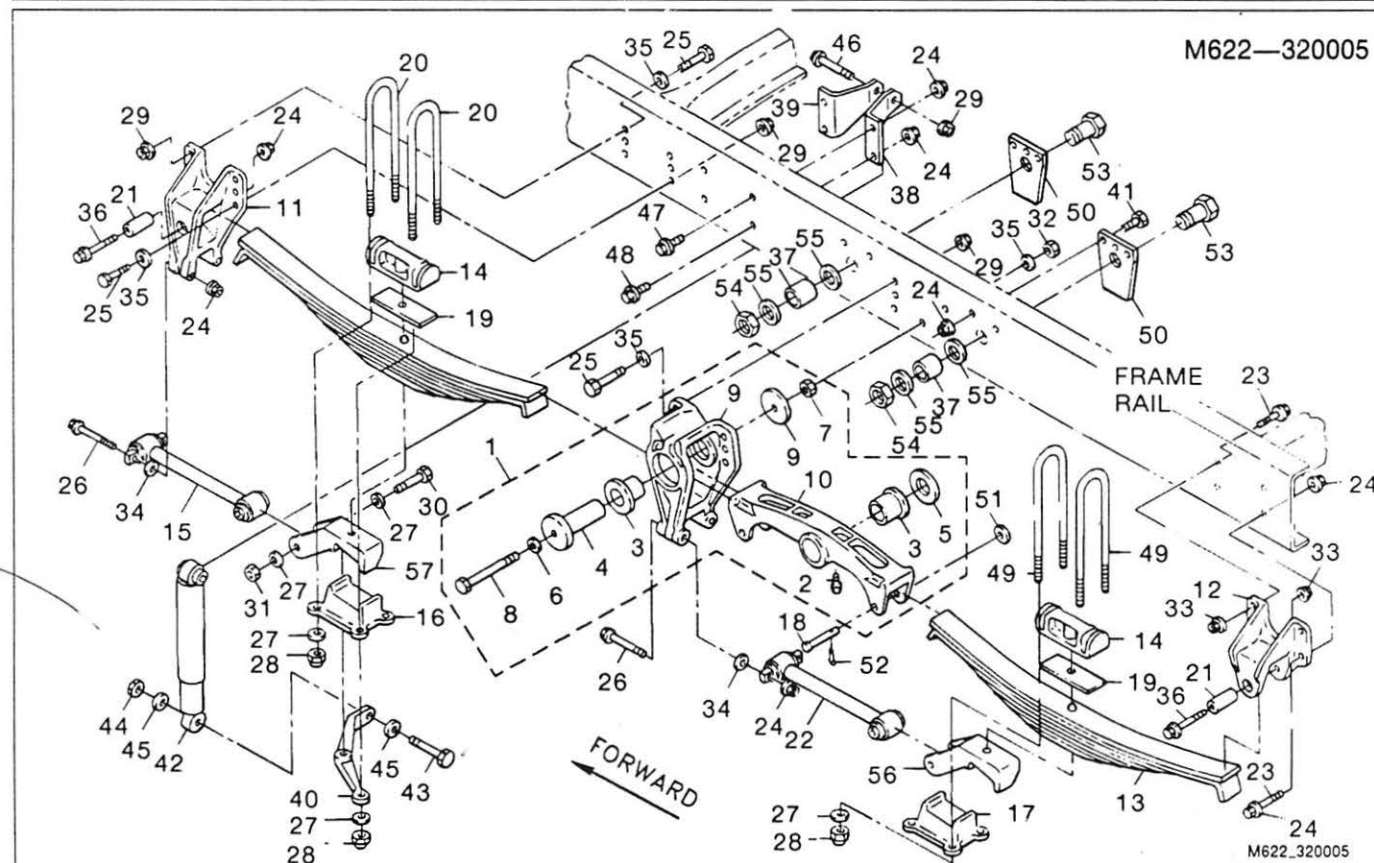


SUSPENSION REAR AXLE 4 SPRING				APPLICATION									
APPLICATION DESCRIPTION INDEX				51	52								
ROK SQ100/SQ100P-40,000*				X									
ROK SQR100-44,00*				X									
ETN DS401/402—40,000*					X								
60" AXLE SPACING				X	X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 320 13 43		EQUALIZER ASSY-60 SPCG	2	2									EA	
2	AD 1930B		FITTING-GREASE											EA	1
3	A16-10549-000		BUSHING-EQUALIZER											EA	2
4	A16-10550-000		CAP & TUBE-EQUALIZER											EA	1
5	16-10177-000		WASHER-WEAR,EQUALIZER											EA	*
6	23-09114-004	3/4 WASHER	WASHER-3/4 BRG											EA	1
7		*TAKE OFF-USE REF *32	NUT-HEX 3/4-16 UNF											EA	1
8	23-09447-875		CAPSCREW-HEX,3/4-16X8.75											EA	1
9	681 325 00 05		BRKT-REAR SUSP,EQUALIZER											EA	1
10	681 325 07 27		EQUALIZER-RR SUSP,60 SPCG											EA	1
11	681 325 00 01		BRKT-REAR SUSP,FRONT	2	2									EA	
12	681 325 00 03		BRKT-REAR SUSP,REAR	2	2									EA	
13	681 320 13 05		SPRING ASSY-LEAF,RR SUSP,8800*	4	4									EA	
14	681 325 01 31		PAD-U BOLT,UPPER	4	4									EA	
15	681 326 21 16	IPC 941630	CONTROL ROD-RADIUS, HD	2	2									EA	
16	681 351 04 28		RETAINER-U BOLT	2	2									EA	
17	681 351 05 28		RETAINER-U BOLT	2	2									EA	
18	681 325 00 74		PIN-SPRING RETAINER	4	4									EA	
19	681 325 02 84		SHIM-SPRING SEAT	2	2									EA	
21	681 325 00 53		TUBE-RETAINER SPRING	4	4									EA	
22	681 326 23 16		CONTROL ROD-RADIUS, HD	2	2									EA	
23	23-11015-200	5/8-11X2.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X2.00	8	8									EA	
24	23-11020-010	5/8-11 UNC,GRG	NUT-FLG HEX,5/8-11	24	24									EA	



SUSPENSION REAR AXLE 4 SPRING				APPLICATION									
APPLICATION DESCRIPTION INDEX				51	52								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
25	210107 750001		BOLT-HEX,LOW CL,3/4-10X2.50,P0	24	24							EA	★
26	23-11015-550	5/8-11X5.5 GR8 FLG,UNC	BOLT-FLG HEX,5/8-11X5.50	8	8							EA	
27	23-09114-005	7/8 STEEL	WASHER-7/8 BRG	24	24							EA	
28	23-00461-007		NUT-HIGH HEX,7/8-14	16	16							EA	
29	23-11020-012	3/4-10 UND,GRG	NUT-FLG HEX,3/4-10	24	24							EA	
30	23-09449-550		CAPSCREW-HEX,7/8-14X5.50	4	4							EA	
31	23-09598-144		NUT-HEX,7/8-14	4	4							EA	
32	23-09901-212		NUT-HEX,3/4-16UNF	2	2							EA	
33	23-11020-008	1/2-13 UNC,GRG	NUT-FLG HEX,1/2-13	4	4							EA	
34	23-00600-062	21/32 PLATED STEEL	WASHER-PLATED STL,5/8	4	4							EA	
35	23-09114-004	3/4 WASHER	WASHER-3/4 BRG	26	26							EA	
36	23-11011-500	1/2-13X5 GR8 HEX	BOLT-FLG HEX,1/2-13	4	4							EA	
37	681 325 00 61		COLLAR-EQUALIZER STOP	4	4							EA	
41	23-11015-175	5/8-11 UNC,GR8,FLG HEX	BOLT-FLG HEX,5/8-11X1.75	8	8							EA	
49	681 322 01 25		U BOLT-SUSPENSION	8	8							EA	
50	681 325 00 54		PLATE-REINF EQUALIZER STOP	4	4							EA	
51	23-11856-042		WASHER-ALIGNMENT	*	*							EA	
52	23-00802-505		COTTER PIN	4	4							EA	
53	23-09451-400		CAPSCREW-HEX,1-14X4.00	4	4							EA	
54	23-09901-216		NUT-HEX,1-14UNF	4	4							EA	
55	23-09114-008		WASHER-1" BRG	8	8							EA	
56	681 325 15 19		SEAT-AXLE	2	2							EA	
57	681 325 18 19		SEAT-AXLE	2	2							EA	
	681 325 01 A1		INSTL-AXLE SEAT		*							EA	
	681 325 04 A1		INSTL-AXLE SEAT		*							EA	
	681 325 31 A1		INSTL-RR SUSP,4 SPR,60 SPCG		*							EA	



HEATER/HEATER AIR CONDITIONER						APPLICATION											
APPLICATION DESCRIPTION INDEX						03											
HEATER ONLY						X											

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES												UM	★
1	681 835 02 01	BOA 85 028 20 000	HEATER UNIT	1												EA	
2	BOA 80 202 00 569		VENTURI RING SPACER													EA	1
3	BOA 80 202 00 579		SPACER,STEEL,AIR CYL MTG													EA	1
4	BOA 80 202 00 589		SPACER,ALUM,AIR CYL MTG													EA	1
5	BOA 80 204 00 199		CENTERING WASHER													EA	3
6	BOA 80 217 00 089		NUT,3/16-AIR CYL MTG													EA	3
7	BOA 80 233 00 099		FLEX HOSE													EA	2
8	BOA 80 373 00 099		HEATER CORE													EA	1
9	BOA 80 403 00 109		PUSH CLIP													EA	1
10	BOA 80 407 00 459		RECIRC. DOOR ASSY													EA	1
11	BOA 80 407 00 469		DEFROST DOOR ASSY													EA	1
12	BOA 80 412 02 589		COVER,BLOWER MOTOR													EA	1
13	BOA 80 412 03 347		ADAPTER-HOSE TO LOUVER													EA	2
14	BOA 80 618 00 019	ARS BVC3A	AIR CYLINDER,DUAL													EA	1
15	BOA 80 704 00 259		FACE DUCT DOOR ROD													EA	1
16	BOA 80 704 00 269		DEFROST DOOR CONTROL ROD													EA	1
17	BOA 80 711 00 059		BUSHING DAMPER DOOR													EA	1
18	BOA 80 926 00 079		BLOWER RESISTOR,4 SPEED													EA	1
19	BOA 85 028 10 309		MAIN MODULE HSG													EA	1
20	BOA 85 028 30 209		DEFROSTER HSG ASSY													EA	1
21	BOA 85 031 50 009		BLOWER ASSY													EA	1
26	681 832 00 93	BOA 80 305 00 509	TUBE-HEATER RETURN	1												EA	
27	681 832 01 93	BOA 80 305 00 499	TUBE-HEATER SUPPLY	1												EA	

M700-830000T

ILLUSTRATION IN PROCESS

HEATER/HEATER AIR CONDITIONER				APPLICATION										UM	★
APPLICATION DESCRIPTION INDEX				03											
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
28	681 832 03 96		GROMMET-REFRIGERANT PLUG	2										EA	
29	681 832 05 96		GROMMET-HEATER TUBE	1										EA	
30	681 833 01 64		VALVE-HEATER CONTROL	1										EA	
31	681 835 00 97		TUBE-CONDENSATION	1										EA	
32	681 835 07 91		BRKT-SUPT,HEATER TUBE	1										EA	
33	48-02256-062		HOSE-HEATER,.625 SILICONE RUB	1										FT	
34	48-02486-007		MSC VNYL TBNG .50ID .75OD	3										FT	
35	000 987 04 40		BUFFER-CAB	8										EA	
36	126 988 01 25		PLUG,HEATER HOUSING	3										EA	
37	681 832 07 96		GROMMET-HEATER TUBE	1										EA	
38	23-09180-097		GROMMET-3/4" I.D.	2										EA	
39	23-09180-098	AIR 2274	GROMMET-3/4" I.D.	1										EA	
40	23-09318-007		WASHER-LOCK,#10	3										EA	
41	23-09528-030	UMP S325G10	CLAMP-HOSE	2										EA	
42	23-10056-075	10-16,PAN HD	SCREW-TPG,PHCR,AB,10-16,ZN	3										EA	
43	23-10056-100		SCREW-TPG,PHCR,AB,10-16,ZN	3										EA	
44	23-10078-075	1/4-14,CAD	SCREW-TPG,HHS,AB,1/4-14,CD	2										EA	
45	23-11382-012	MUY 4812	CLAMP-WRMGR,HOSE,.69-1.25	2										EA	
46	23-11805-014	DRC SCPN14 627	CLAMP,CUSHIONED,MED/HVY DUTY	2										EA	
47	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	2										EA	
48	23-09132-006	IDL 5706	CLAMP-HOSE .44-.78	2										EA	
49	23-11672-050		SCREW-TPG,PHCR AB,#10	1										EA	
	681 681 00 A1		INSTL-SEALING,CAB	•										EA	
	681 830 12 A1		INSTL-HEATER & DUCTWORK	•										EA	
	681 830 15 A1		INSTL-EVAPORATOR TUBES	•										EA	
	681 832 49 A1		INSTL-HEATER TUBE	•										EA	
	681 835 09 A1		INSTL-CONDENSATION HOSE	•										EA	

M700-830000T

ILLUSTRATION IN PROCESS

STU TO DOO
HTE A/C

700-C002

A3



SERVICE PARTS CATALOG

700-C002

A3

HEATER/HEATER AIR CONDITIONER						APPLICATION									
APPLICATION DESCRIPTION INDEX						03	04								
HEATER & AIR COND						X	X								
40" SLEEPER							X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 835 01 01	BOA 85 028 10 000	HEATER UNIT-A/C	1	1									EA	
2	BOA 80 202 00 569		VENTURI RING SPACER											EA	1
3	BOA 80 202 00 579		SPACER,STEEL,AIR CYL MTG											EA	1
4	BOA 80 202 00 589		SPACER,ALUM,AIR CYL MTG											EA	1
5	BOA 80 204 00 199		CENTERING WASHER											EA	3
6	BOA 80 217 00 089		NUT,3/16-AIR CYL MTG											EA	1
7	BOA 80 233 00 099		FLEX HOSE											EA	2
8	BOA 80 373 00 099		HEATER CORE											EA	1
9	BOA 80 403 00 109		PUSH CLIP											EA	1
10	BOA 80 407 00 459		RECIRC. DOOR ASSY											EA	1
11	BOA 80 407 00 469		DEFROST DOOR ASSY											EA	1
12	BOA 80 412 02 589		COVER,BLOWER MOTOR											EA	1
13	BOA 80 412 03 347		ADAPTER-HOSE TO LOUVER											EA	2
14	BOA 80 618 00 019		AIR CYLINDER,DUAL											EA	1
15	BOA 80 704 00 259		FACE DUCT DOOR ROD											EA	1
16	BOA 80 704 00 269		DEFROST DOOR CONTROL ROD											EA	1
17	BOA 80 711 00 059		BUSHING DAMPER DOOR											EA	2
18	BOA 80 926 00 079		BLOWER RESISTOR,4 SPEED											EA	1
19	BOA 85 028 10 309		MAIN MODULE HSG											EA	1
20	BOA 85 028 30 209		DEFROSTER HSG ASSY											EA	1
21	BOA 85 031 50 009		BLOWER ASSY											EA	1
22	BOA 80 946 00 099		THERMOSTAT,NON-ADJ											EA	1
23	BOA 80 374 00 279		EVAPORATOR COIL											EA	1

M700-830000T

ILLUSTRATION IN PROCESS



SERVICE PARTS CATALOG

HEATER/HEATER AIR CONDITIONER				APPLICATION									
APPLICATION DESCRIPTION INDEX				03	04								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
24	BOA 80 618 00 039		CYL AIR SNGL ACTING-EXTENDED									EA	1
25	BOA 80 618 00 049		CYL AIR, FACE DUCT									EA	1
26	681 832 00 93	BOA 80 305 00 509	TUBE-HEATER RETURN	1	1							EA	
27	681 832 01 93	BOA 80 305 00 499	TUBE-HEATER SUPPLY	1	1							EA	
28	681 832 06 96		GROMMET-A/C TUBE	2	2							EA	
29	681 832 05 96		GROMMET-HEATER TUBE	1	1							EA	
30	681 833 01 64		VALVE-HEATER CONTROL	1	1							EA	
31	681 835 00 97		TUBE-CONDENSATION	1	1							EA	
32	681 835 07 91		BRKT-SUPT,HEATER TUBE	1	1							EA	
33	48-02256-062		HOSE-HEATER,.625 SILICONE RUB	1	1							FT	
34	48-02486-007		MSC VNYL TBNG .50ID .75OD	3	3							FT	
35	000 987 04 40		BUFFER-CAB	6	6							EA	
36	126 988 01 25		PLUG,HEATER HOUSING	3	3							EA	
37	681 832 07 96		GROMMET-HEATER TUBE	1	1							EA	
38	23-09180-097		GROMMET-3/4"I.D.	2	2							EA	
39	23-09180-098	AIR 2274	GROMMET-3/4"I.D.	1	1							EA	
40	23-09318-007		WASHER-LOCK,#10	3	3							EA	
41	23-09528-030	UMP S325G10	CLAMP-HOSE	3	3							EA	
42	23-10056-075	10-16,PAN HD	SCREW-TPG,PHCR,AB,10-16,ZN	3	3							EA	
43	23-10056-100		SCREW-TPG,PHCR,AB,10-16,ZN	3	3							EA	
44	23-10078-075	1/4-14,CAD	SCREW-TPG,HHS,AB,1/4-14,CD	2	2							EA	
45	23-11382-012	MUY 4812	CLAMP-WRMGR,HOSE,.69-1.25	2	2							EA	
46	23-11358-010	UMP S465G12 2	CLAMP-CUSHION DIA 3/4" 2 TUBES	2	2							EA	
47	23-00600-025	9/32X5/8,PLTD,STL	WASHER-PLATED STL,1/4"	2	2							EA	
48	23-09132-006	IDL 5706	CLAMP-HOSE .44-.78	2	2							EA	
49	23-11672-050		SCREW-TPG,PHCR AB,#10	1	1							EA	
50	213330 025101	AVK APS2 420 165	INSERT-THD,KNRLD 1/4-20 GR.165	1	1							EA	
51	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"	2	2							EA	

M700-830000T

ILLUSTRATION IN PROCESS

APPLICATION

00	01	02	03
----	----	----	----

X	X	X	X
---	---	---	---

M703-830014

TO LEFT HAND EVAPORATOR

TO WATER VALVE (RED)

TO FLOOR/DEFROST DAMPER (YELLOW)

TO FACE DAMPER (GREEN)

B SECTION DASH

AIR MANIFOLD

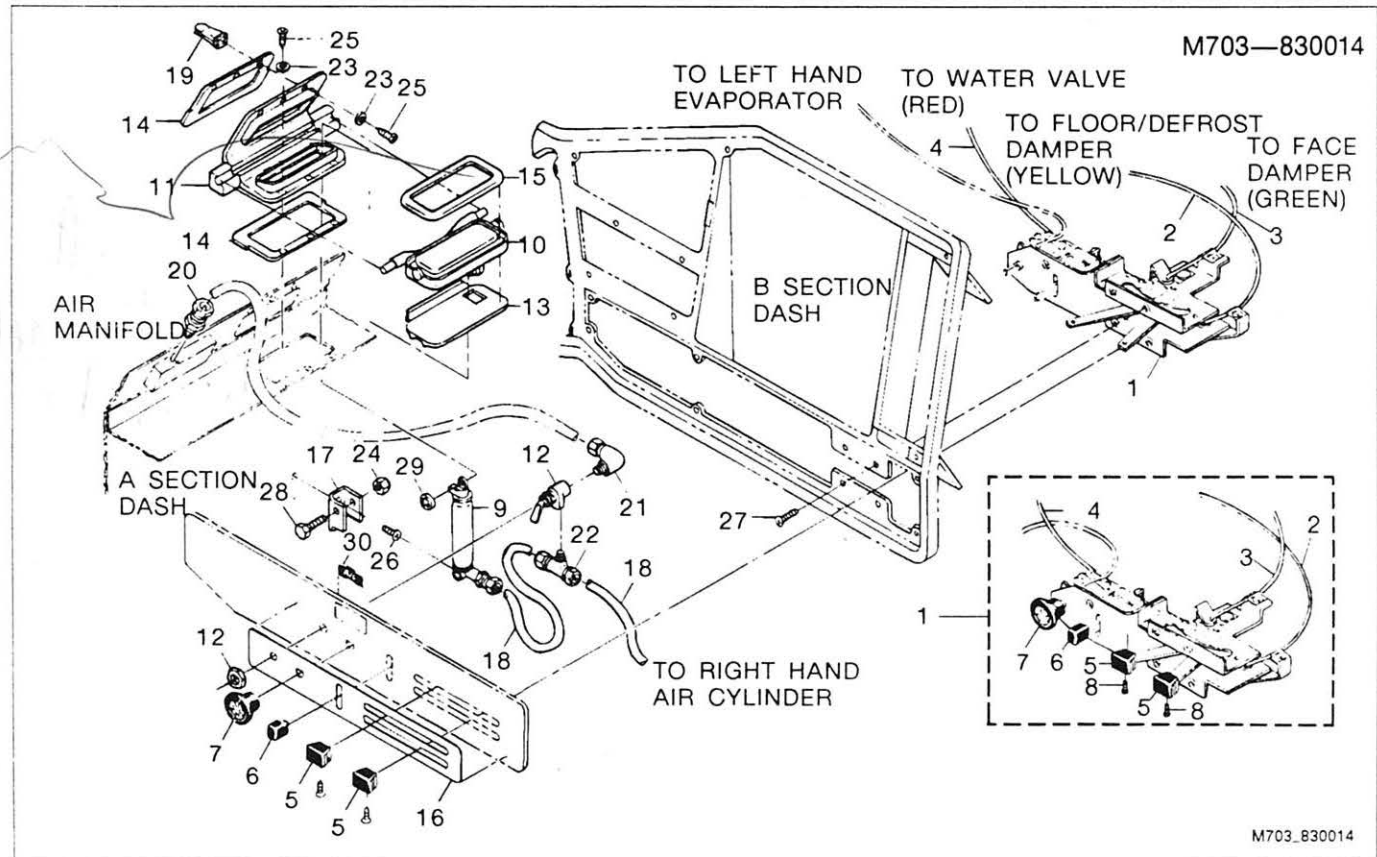
A SECTION DASH

TO RIGHT HAND AIR CYLINDER

741.136
CHI

M703_830014

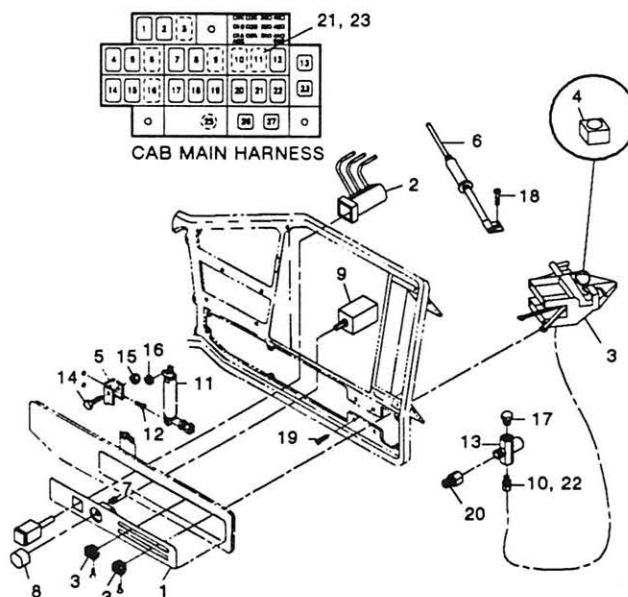
HEATER CONTROLS				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
20	210500 000001	PH VS68NTA4 4	CONN-04NYL X 04MPT	1	1	1	1						EA
21	210500 000027	PH VS269NTA4 2	ELB-90,04NYL X 02MPT	1	1	1	1						EA
22	210500 000062	PH QNTA9187	TEE-MALE BR 02NYL X 02MPT	1	1	1	1						EA
23	23-00600-008	3/16X7/16,PLTD,STL	WASHER-PLATED STL,NO.8	12	12	12	12						EA
24	23-09336-006	1/4-20 UNC,GRA	NUT-SELF LOCKING,1/4-20	2	2	2	2						EA
25	23-10055-050		SCREW,TAPPING,PANHEAD,RECESSED	12	12	12	12						EA
26	23-10411-050		SCREW-MACHINE,10-32X1/2'	4									EA
26	23-11052-101	AV 2771 0817	MONOBOLT-1/4		4	4	4						EA
27	23-10411-100		SCREW-MACHINE,10-32X1'	4	4	4	4						EA
28	23-10742-175		SCREW-CAP,1/4-20UNC,HEX HD	2	2	2	2						EA
29	23-11035-018	.18 ID,RING	RETAINER	2	2	2	2						EA
681	830 02 A1		INSTL-DOOR ASSY,HTR/AIR COND	•	•	•	•						EA
681	830 04 A1		INSTL-HEATER CONTROLS	•	•	•							EA
681	835 03 A1		INSTL-AIR CYLINDER	•	•	•	•						EA
681	830 10 A1		INSTL-HEATER CONTROLS			•							EA



HEATER CONTROLS				APPLICATION									
APPLICATION DESCRIPTION INDEX				04	05								
MEDIUM CONV				X	X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	A22-30529-002		BEZEL ASSY CONTROL	1	1									EA	
2	ARS BPV8B		RECIRC VALVE											EA	1
3	681 830 02 85		CONTROL ASSY-CAB HEAT	1	1									EA	
5	681 835 06 91		BRKT-AIR CYLINDER,LOWER	1										EA	
6	681 833 03 31		CABLE-CONTROL,COOLANT VALVE	1	1									EA	
7	GE 194		BULB	1	1									EA	
8	22-23372-000	PSO PW24 2	KNOB-BLACK	1	1									EA	
9	A06-14889-001	INM H755A	SWITCH ASSY,BLOWER,COMBO	1	1									EA	
10	23-11732-001		CONNECTOR-MALE,NYL,TB/PIPE	1										EA	
10	210500 000025		ELB-90,02NYL X 02MPT		1									EA	
11	A22-24895-001		AIR CYLINDER ASSY	1	1									EA	
12	23-11052-101	AV 2771 0817	MONOBOLT-1/4	2										EA	
13	681 429 06 44		VALVE-PRESSURE PROTECTION	1										EA	
13	681 429 08 44	GTD 223 1	VALVE-PRESSURE PROTECTION		1									EA	
14	23-10742-175		SCREW-CAP,HEX1/4-20X1.75GR5ZWNW	1	1									EA	
15	23-09336-006	1/4-20 UNC, GRA	NUT-HEX,CLRLK,1/4-20	1	1									EA	
16	23-11035-018	.18 ID,RING	RING-RTNG,EXTERNAL	1	1									EA	
17	23-09249-003	1/4 PIPE PLUG	PLUG-SCREW,SKT,1/4	1										EA	
17	23-09249-004		PLUG-SCREW,SKT,3/8		1									EA	
18	23-10410-062		SCREW-MACHINE,PHCR,10-24,ZN/CD	1	1									EA	
19	23-10410-075	10-24 UNC,SCREW	SCREW-MACH,PHCR,10-24X.75,PLTD	4	4									EA	
20	210503 000007		ADPTR-O4 FPT X O4 MPT	1										EA	
20	23-11359-003	3/8-1/4 BUSHING	BUSHING-PIPE,3/8 X 1/4		1									EA	

M703-830001



Last Revised: 01/14/91

M703_830001

A2



A2

APPLICATION

04	05
----	----

[illegible]

- Reference item

703-C002

A2



SERVICE PARTS CATALOG

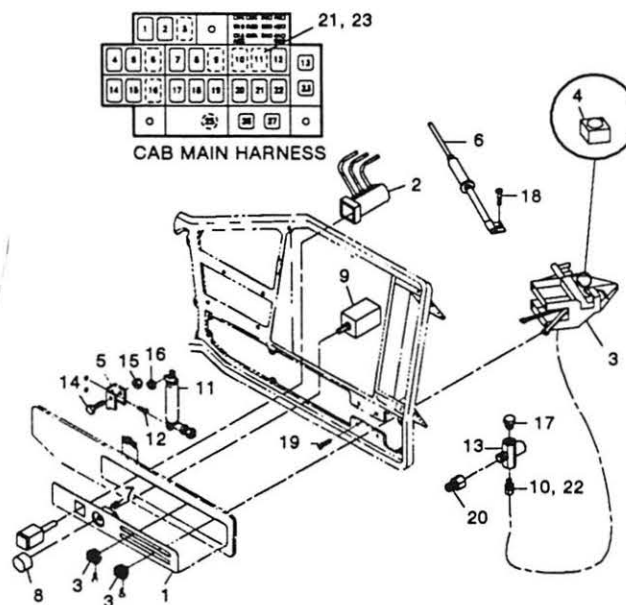
703-C002

A2

HEATER/AIR COND CONTROLS W/RECIRC							APPLICATION		
APPLICATION DESCRIPTION INDEX							04	06	
MEDIUM CONV							X	X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	A22-30529-001		BEZEL ASSY CONTROL	1	1									EA	
2	ARS BPV8B		RECIRC VALVE											EA	1
3	681 830 04 85		CONTROL ASSY-HVAC,W/ RECIRC	1	1									EA	
4	ARS ACH14P1		SWITCH,MICRO											EA	1
5	681 835 06 91		BRKT-AIR CYLINDER,LOWER	2										EA	
6	681 833 03 31		CABLE-CONTROL,COOLANT VALVE	1	1									EA	
7	GE 194		BULB	1	1									EA	
8	22-23372-000	PSO PW24 2	KNOB-BLACK	1	1									EA	
9	A06-14889-001	INM H755A	SWITCH ASSY,BLOWER,COMBO	1	1									EA	
10	23-11732-001		CONNECTOR-MALE,NYL,TB/PIPE	1										EA	
10	210500 000025		ELB-90,02NYL X 02MPT		1									EA	
11	A22-24895-001		AIR CYLINDER ASSY	2	1									EA	
12	23-11052;101	AV 2771 0817	MONOBOLT-1/4	4										EA	
13	681 429 06 44		VALVE-PRESSURE PROTECTION	1										EA	
13	681 429 08 44	GTD 223 1	VALVE-PRESSURE PROTECTION		1									EA	
14	23-10742-175		SCREW-CAP,HEX1/4-20X1.75GR5ZNW	2	1									EA	
15	23-09336-006	1/4-20 UNC, GRA	NUT-HEX,CLRLK,1/4-20	2	1									EA	
16	23-11035-018	.18 ID,RING	RING-RTNG,EXTERNAL	2	1									EA	
17	23-09249-003	1/4 PIPE PLUG	PLUG-SCREW,SKT,1/4	1										EA	
17	23-09249-004		PLUG-SCREW,SKT,3/8		1									EA	
18	23-10410-062		SCREW-MACHINE,PHCR,10-24,ZN/CD	1	1									EA	
19	23-10410-075	10-24 UNC,SCREW	SCREW-MACH,PHCR,10-24X.75,PLTD	4	4									EA	
20	23-11359-003	3/8-1/4 BUSHING	BUSHING-PIPE,3/8 X 1/4		1									EA	

M703-830001



Last Revised: 01/14/91

M703_830001

★ Quantities of piece parts per assembly

01/11/91
Page 1

* As required

● Reference item

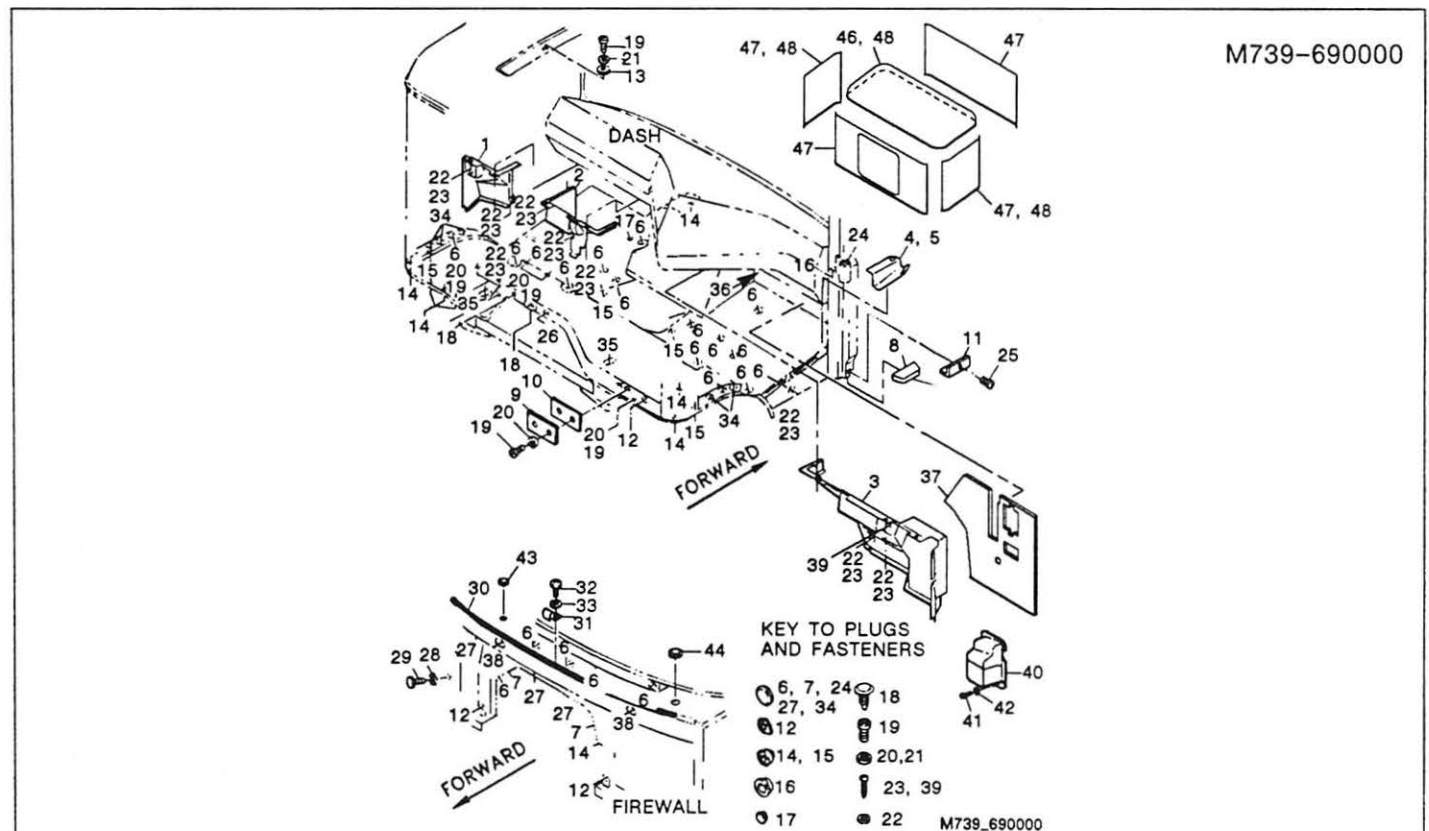
A2



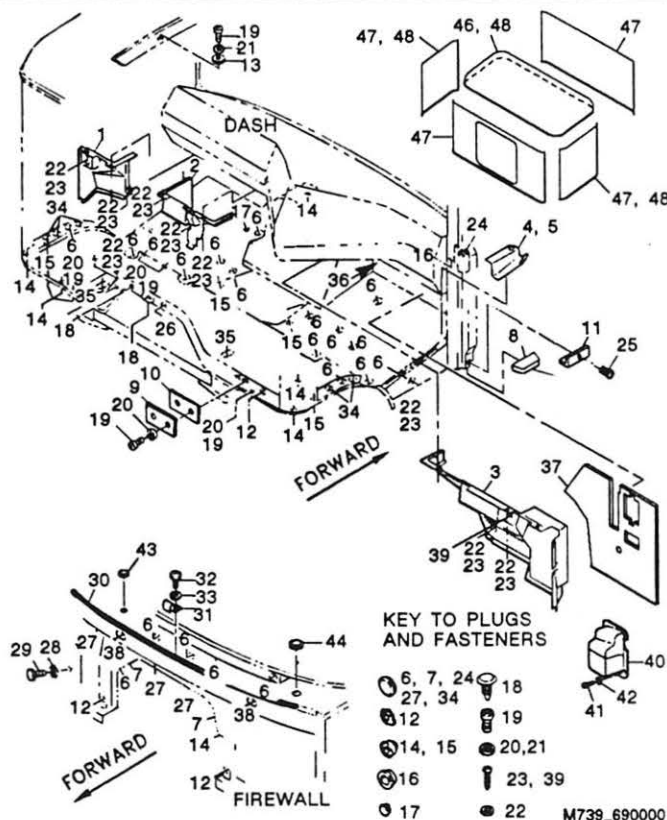
A2

INSULATION/SEALS,CAB							APPLICATION									
APPLICATION DESCRIPTION INDEX							03	04	05	06	07	08	09			
MEDIUM CONVENTIONAL							X	X	X	X	X	X	X			

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 690 02 26		PANEL ASSY-TRIM & INSUL,LH	1	1	1	1	1	1	1				EA	
2	681 690 01 26		PANEL ASSY-TRIM & INSUL,CTR	1	1	1	1	1	1	1				EA	
3	681 690 00 26		PANEL ASSY-TRIM & INSUL,RH	1	1	1	1	1	1	1				EA	
4	673 684 06 18		COVER-CAB SILL,RH	1	1	1	1	1	1	1	1			EA	
5	673 684 05 18		COVER-CAB SILL,LH	1	1	1	1	1	1	1	1			EA	
6	381 997 03 86		PLUG-BUTTON	21	21	21	23	23	23	23				EA	
7	381 997 31 86		PLUG	2	2	5	5	5	5	5	5			EA	
8	673 666 00 98		SEAL-CAB STRUCTURE	2	2	2	2	2	2	2	2			EA	
9	681 646 00 11		PLATE-COVER	1	1	1	1							EA	
9	681 646 00 32		PLATE-COVER					1	1	1				EA	
10	681 646 00 98		GASKET-COVER PLATE	1	1	1	1	1	1	1	1			EA	
11	681 666 00 14		BRACKET-WEATHER SEAL	2	2	2	2	2	2	2	2			EA	
12	381 698 00 77		CAB PLUG	4	4	4	4	4	4	4	4			EA	
13	381 990 03 42		GROMMET-DISC	4	4	4	4	4	4	4	4			EA	
14	110 987 00 39		BUMPER	11	11	11	11	11	11	11	11			EA	
15	115 987 08 40		BUMPER-CAB	5	5	5	5	5	5	5	5			EA	
16	116 987 02 44		PLUG	4	4	4	4	4	4	4	4			EA	
17	000 987 04 40		BUFFER-CAB	1	1				5					EA	
18	681 988 00 25		FASTENER-PEG	6	6	6	6	6	6	6	6			EA	
19	007985 008108		SCREW-MACH,FILL HD,CR,M8X20,ZN	11	11									EA	
19	007985 008158		SCREW-MACH,FIL HD,CR,M8X20,ZN			11	11	11	11	11	11			EA	
20	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL.5/16"	7	7	7	7	7	7	7	7			EA	
21	23-09427-031	5/16 PLAIN	WASHER-PLTD STL.5/16"	4	4	4	4	4	4	4	4			EA	



INSULATION/SEALS,CAB				APPLICATION											
APPLICATION DESCRIPTION INDEX				03	04	05	06	07	08	09					
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
22	23-11670-010		WASHER-FLAT,STL,NO.10	9										EA	
23	23-11672-075		SCREW-TPG,PHCR AB,#10	9										EA	
23	23-09323-011	10,SATIN BLK	SCREW-TPG,OVAL HEAD,#10			9	9	9						EA	
24	673 997 00 86		PLUG-PLASTIC	2	2	2	2	2	2					EA	
25	000933 008108		BOLT-M8X20 DIN 933,8.8 ZN	2	2	2	2	2	2	2				EA	
26	681 997 02 86	NIA 430S	PLUG-BUTTON	1	1	1	1	1	1	1				EA	
27	23-11689-008		PLUG-HOLE,FLUSH HEAD	3	3	3	3	3	3	3				EA	
28	23-09318-010	5/16 LOCK WASHER	WASHER-LOCK,5/16"	1		1	1	1	1	1				EA	
29	000933 008036		BOLT-M8X20,DIN 933,8.8,P&O	1		1	1	1	1	1				EA	
30	681 887 00 98		SEAL-HOOD	1	1	1	1	1	1	1				EA	
31	681 988 02 78		CLIP-RETAINING		4	4	4	4	4	4				EA	
32	23-10056-038	3/8-16 UNC,PAN HD	SCREW-TPG,PHCR,AB,10-16,ZN		4	4	4	4	4	4				EA	
33	23-10900-010		WASHER-FLAT,SST,#10		4	4	4	4	4	4				EA	
34	381 997 04 86		PLUG			8	8							EA	
35	673 987 01 44		GROMMET			2	2	2	2					EA	
37	681 682 06 04		INSULATION-FIREWALL,RIGHT						1					EA	
38	681 832 03 96		GROMMET-REFRIGERANT PLUG						1					EA	
39	23-09323-012		SCREW-TPG,OVAL HEAD,#10	9	9	9	9	9	9					EA	
40	681 546 02 68		COVER-WIRING HARNESS,INTERIOR								1			EA	
41	23-10428-050	10-16,CAD	SCREW-TPG,PHCR DLG BSD3 10-16X								3			EA	
42	23-00600-010	7/32X1/2,PLTD,STL	WASHER-PLATED STL,NO.10								3			EA	
	681 681 00 A1		INSTL-CAB SEALING	•	•	•	•	•	•	•				EA	
	681 690 00 A1		INSTL-CAB INSULATION	•										EA	
	681 690 03 A1		INSTL-CAB INSULATION		•	•	•	•	•					EA	
	681 887 05 A1		INSTL-HOOD SEAL		•	•	•	•	•					EA	
	681 546 17 A1		INSTL-COVER,WIRING HARN,INT								•			EA	

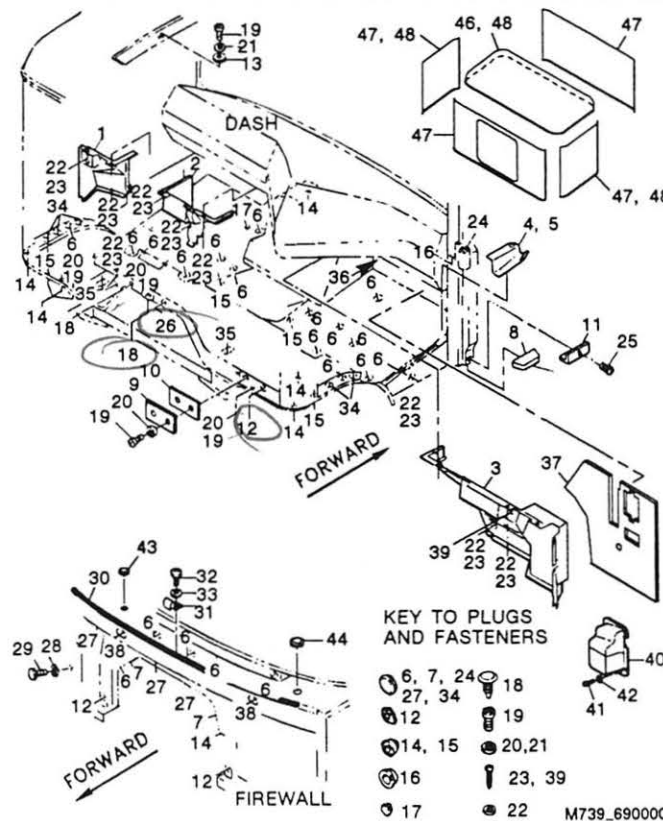


M739-690000

INSULATION/SEALS,CAB							APPLICATION									
APPLICATION DESCRIPTION INDEX							10	11	15	16	18	19				
STD CAB INSUL							X	X			X					
STD CAB W/SNGLE SLPR INSUL									X			X				
STD CAB W/DOUBLE SLPR INSUL										X						
R H DRIVE/AUST											X	X				

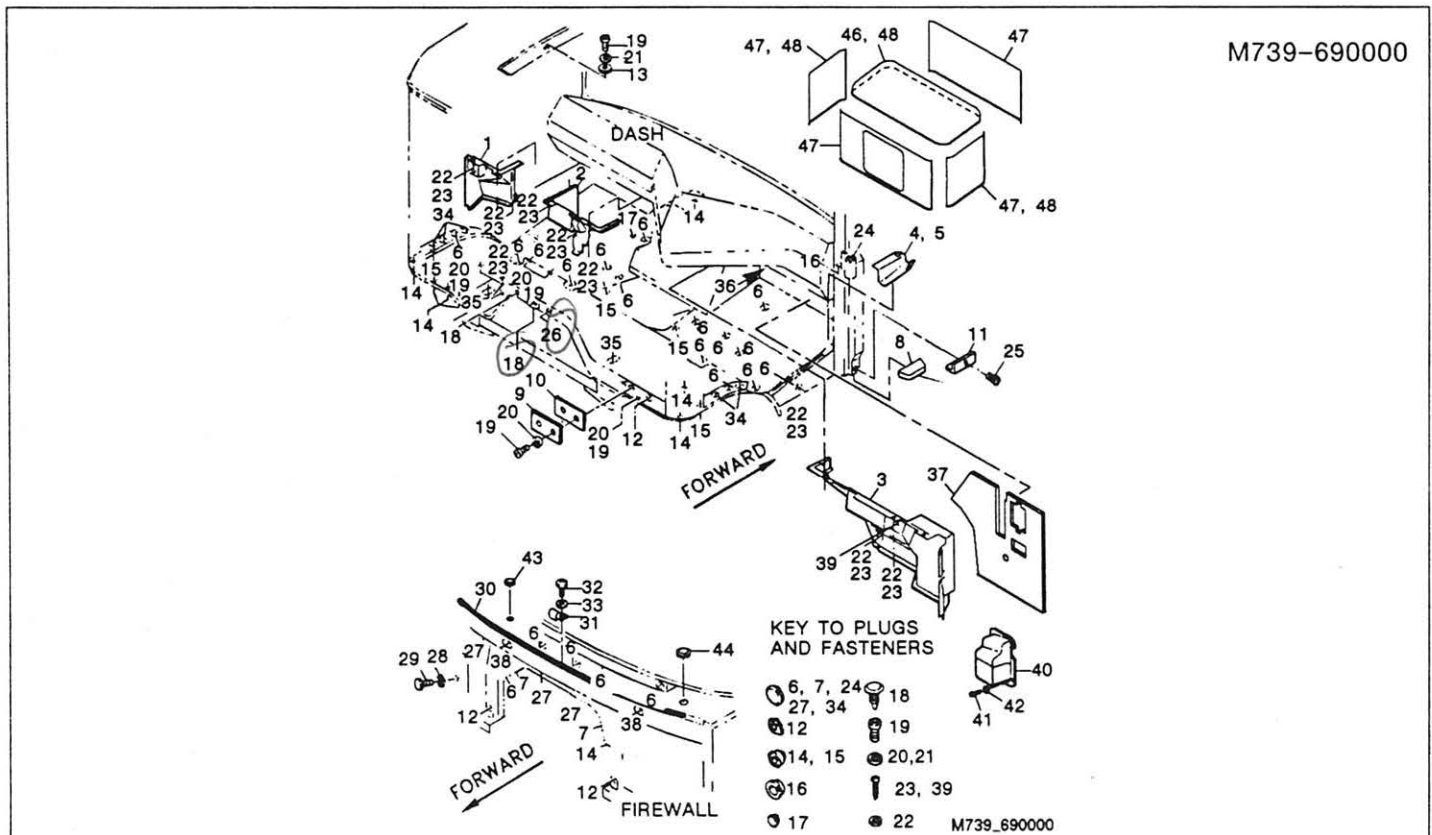
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 690 02 26		PANEL ASSY-TRIM & INSUL,LH	1	1	1	1							EA	
1	681 688 05 06		PANEL-TRIM,DASH,LOWER,LH					1	1					EA	
2	681 690 01 26		PANEL ASSY-TRIM & INSUL,CTR	1	1	1	1							EA	
3	681 690 00 26		PANEL ASSY-TRIM & INSUL,RH	1	1	1	1							EA	
3	681 688 06 06		PANEL-TRIM,DASH,LOWER,RH						1	1				EA	
4	673 684 06 18		COVER-CAB SILL,RH	1	1	1	1	1	1	1				EA	
5	673 684 05 18		COVER-CAB SILL,LH	1	1	1	1	1	1	1				EA	
6	381 997 03 86		PLUG-BUTTON	23	23	23	23	23	23					EA	
7	381 997 31 86		PLUG	5	5	5	5	5	5					EA	
8	673 666 00 98		SEAL-CAB STRUCTURE	2	2	2	2	2	2					EA	
9	681 646 00 32		PLATE-COVER	1	1	1	1			1				EA	
10	681 646 00 98		GASKET-COVER PLATE	1	1	1	1			1				EA	
11	681 666 00 14		BRACKET-WEATHER SEAL	2	2	2	2	2	2					EA	
12	381 698 00 77		CAB PLUG	4	4	4	4	4	4					EA	
13	381 990 03 42		GROMMET-DISC	4	4	4	4	4	4					EA	
14	110 987 00 39		BUMPER	11	11	11	11	11	11					EA	
15	115 987 08 40		BUMPER-CAB	5	5	5	5	5	5					EA	
16	116 987 02 44		PLUG	4	4	4	4	4	4					EA	
18	681 988 00 25		FASTENER-PEG	6	6	6	6	6	6					EA	
19	007985 008158		SCREW-MACH,FIL HD,CR,M8X20,ZN	11	11	11	11	10	11					EA	
20	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"	7	7	7	7	6	7					EA	
21	23-09427-031	5/16 PLAIN	WASHER-PLTD STL,5/16"	4	4	4	4	4	4					EA	
23	23-09323-011	10,SATIN BLK	SCREW-TPG,OVAL HEAD,#10	9	9	9	9							EA	

M739-690000



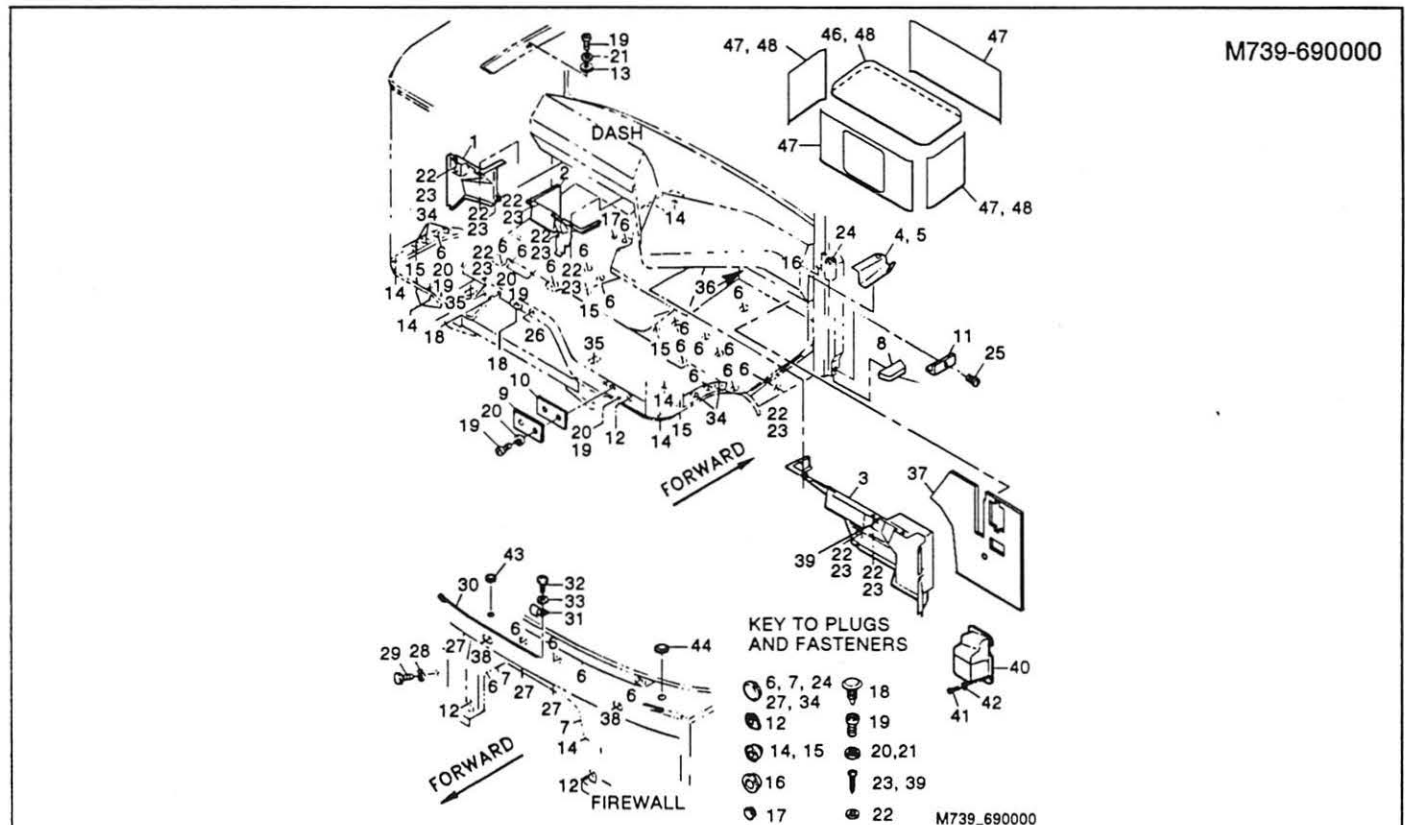
SERVICE PARTS CATALOG

INSULATION/SEALS,CAB				APPLICATION											
APPLICATION DESCRIPTION INDEX				10	11	15	16	18	19						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
24	673 997 00 86		PLUG-PLASTIC	2	2									EA	
25	000933 008108		BOLT-M8X20 DIN 933,8.8 ZN	2	2	2	2	2	2					EA	
26	681 997 02 86	NIA 430S	PLUG-BUTTON	1	1	1	1	1	1					EA	
27	23-11689-008		PLUG-HOLE,FLUSH HEAD	3	3	3	3	3	3					EA	
28	23-09318-010	5/16 LOCK WASHER	WASHER-LOCK,5/16"	1	1	1	1	1	1					EA	
29	000933 008036		BOLT-M8X20,DIN 933,8.8,P&O	1	1	1	1	1	1					EA	
30	681 887 00 98		SEAL-HOOD	1	1	1	1	1	1					EA	
31	681 988 02 78		CLIP-RETAINING	4	4	4	4	4	4					EA	
32	23-10056-038	3/8-16 UNC,PAN HD	SCREW-TPG,PHCR,AB,10-16,ZN	4	4	4	4	4	4					EA	
33	23-10900-010		WASHER-FLAT,SST,#10	4	4	4	4	4	4					EA	
35	673 987 01 44		GROMMET	2	2	2	2	2	2					EA	
36	000 987 04 40		BUFFER-CAB	5	5	5	5	5	5					EA	
37	681 682 06 04		INSULATION-FIREWALL,RIGHT	1	1	1								EA	
38	681 832 03 96		GROMMET-REFRIGERANT PLUG	1	1	1	1	1						EA	
39	23-09323-012		SCREW-TPG,OVAL HEAD,#10	9	9	9	9	6	6					EA	
46			MSC,SHT,URETHANE FOAM		46			46						SF	
47			MSC,SHT,URETHANE FOAM		55	55		55						SF	
48			MSC,SHT,URETHANE FOAM			65								SF	
	681 681 00 A1		INSTL-CAB SEALING	•	•	•	•	•	•					EA	
	681 690 03 A1		INSTL-CAB INSULATION	•	•	•	•							EA	
	681 887 05 A1		INSTL-HOOD SEAL	•	•	•	•	•	•					EA	
	681 690 10 A1		INSTL-CAB INSULATION					•	•					EA	
	681 690 06 A1		INSTL-INSULATION,SLPR,40,30X36		•	•		•						EA	



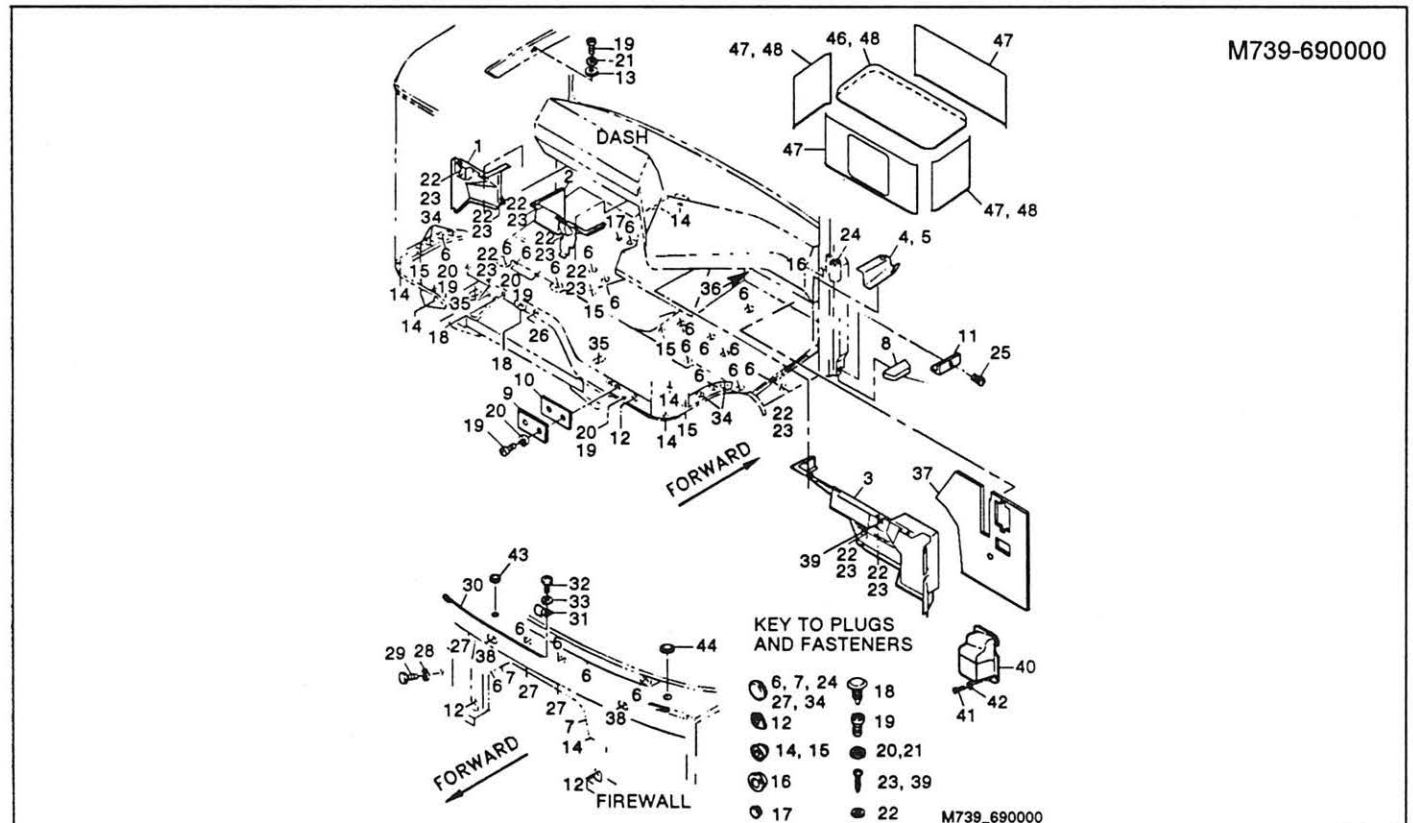
INSULATION/SEALS CAB							APPLICATION								
APPLICATION DESCRIPTION INDEX							20	21	26	27	28	29			
MED CONV							X	X	X	X	X	X			
R H DRIVE/AUST									X	X	X	X			

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							UM	★
1	681 690 02 26		PANEL ASSY-TRIM & INSUL,LH	1	1						EA	
1	681 688 05 06		PANEL-TRIM,DASH,LOWER,LH			1	1				EA	
1	681 688 11 06		PANEL-TRIM,DASH,LOWER,LH					1	1		EA	
2	681 690 01 26		PANEL ASSY-TRIM & INSUL,CTR	1	1						EA	
2	681 688 06 06		PANEL-TRIM,DASH,LOWER,RH			1	1	1	1		EA	
3	681 690 05 26		PANEL ASSY-TRIM & INSUL,RH	1	1						EA	
3	681 690 00 26		PANEL ASSY-TRIM & INSUL,RH		1						EA	
4	673 684 06 18		COVER-CAB SILL,RH	1	1	1	1	1	1		EA	
5	673 684 05 18		COVER-CAB SILL,LH	1	1	1	1	1	1		EA	
6	381 997 03 86		PLUG-BUTTON	23	23	23	23	23	23		EA	
7	381 997 31 86		PLUG	5	5	5	5	5	5		EA	
8	673 666 00 98		SEAL-CAB STRUCTURE	2	2	2	2	2	2		EA	
9	681 646 00 32		PLATE-COVER	1	1			1	1		EA	
10	681 646 00 98		GASKET-COVER PLATE	1	1			1	1		EA	
11	681 666 00 14		BRACKET-WEATHER SEAL	2	2	2	2	2	2		EA	
12	381 698 00 77		CAB PLUG	4	4	4	4	4	4		EA	
13	381 990 03 42		GROMMET-DISC	4	4	4	4	4	4		EA	
14	110 987 00 39		BUMPER	11	11	11	11	11	11		EA	
15	115 987 08 40		BUMPER-CAB	5	5	5	5	5	5		EA	
16	116 987 02 44		PLUG	4	4	4	4	4	4		EA	
18	681 988 00 25		FASTENER-PEG	8	6	6	6	8	8		EA	
19	007985 008158		SCREW-MACH,FIL HD,CR,M8X20,ZN	11	11	10	11	10	11		EA	
20	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"	7	7	6	7	6	7		EA	



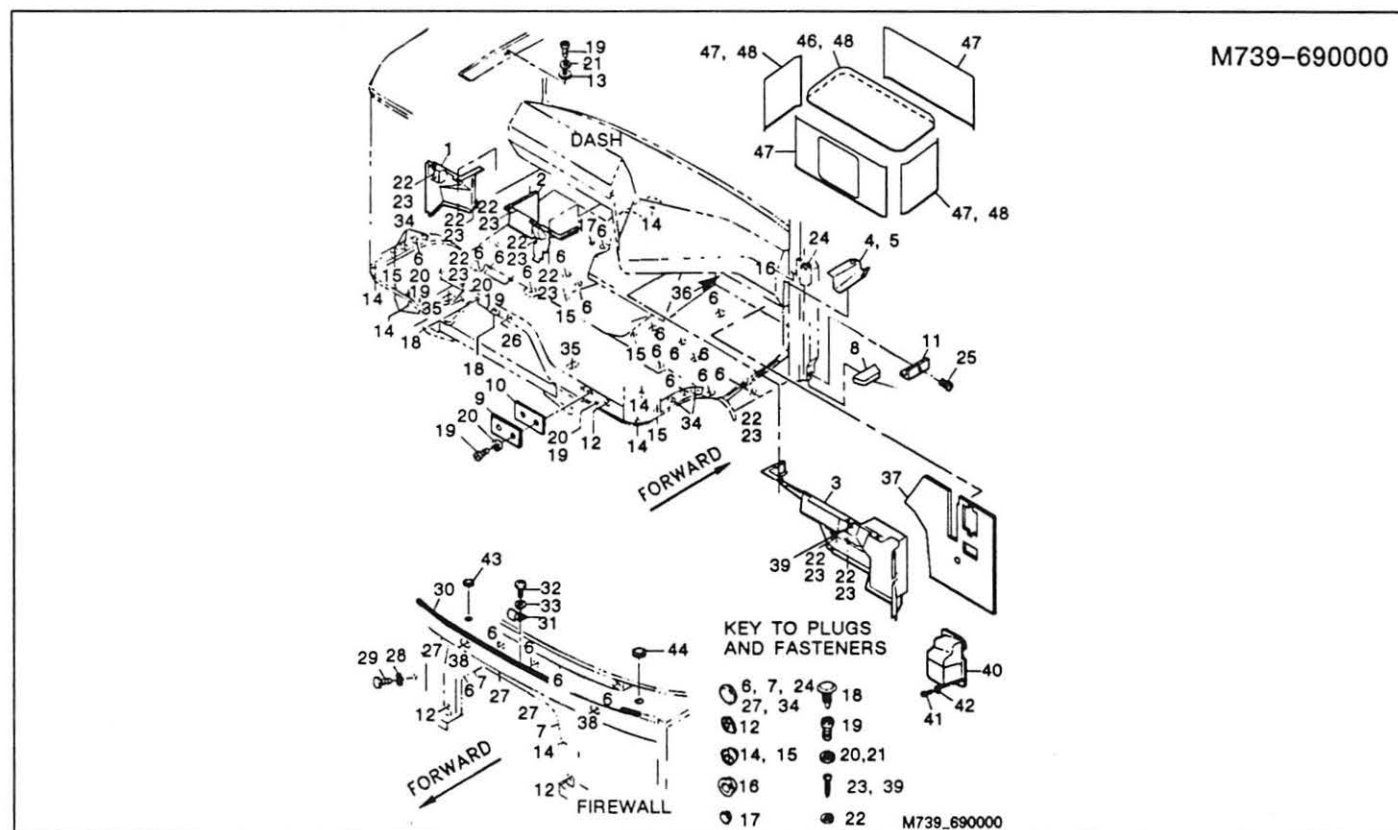
SERVICE PARTS CATALOG

INSULATION/SEALS CAB				APPLICATION											
APPLICATION DESCRIPTION INDEX				20	21	26	27	28	29						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES											
21	23-09427-031	5/16 PLAIN	WASHER-PLTD STL,5/16"	4	4	4	4	4	4					EA	*
23	23-09323-011	10,SATIN BLK	SCREW-TPG,OVAL HEAD,#10	9	9									EA	
25	000933 008108		SCREW-CAP,HEX M08X20 8.8 ZN	2	2	2	2	2	2					EA	
26	681 997 02 86	NIA 430S	PLUG-BUTTON	1	1	1	1	1	1					EA	
27	23-11689-008		PLUG-HOLE,FLUSH HEAD	3	3	3	3	3	3					EA	
28	23-09318-010	5/16 LOCK WASHER	WASHER-LOCK,5/16"	1	1	1	1	1	1					EA	
29	000933 008036		SCREW-CAP,HEX M08X20 8.8 P/O	3	3	3	3	1	1					EA	
30	681 887 00 98		SEAL-HOOD	1	1	1	1	1	1					EA	
31	681 988 02 78		CLIP-RETAINING	4	4	4	4	4	4					EA	
32	23-10891-050	8-32,CROSS RECESS,PAN HD	SCREW-TPG,PHCR,DLG,ITLW,CSD 3	4				4	4					EA	
32	23-10056-038	3/8-16 UNC,PAN HD	SCREW-TPG,PHCR,AB,10-16,ZN		4	4	4							EA	
33	23-10900-010		WASHER-FLAT,SST,#10		4	4	4							EA	
35	673 987 01 44		GROMMET	2	2	2	2	2	2					EA	
36	000 987 04 40		BUFFER-CAB	5	5	5	5	5	5					EA	
37	681 682 06 04		INSULATION-FIREWALL,RIGHT	1	1									EA	
38	681 832 03 96		GROMMET-REFRIGERANT PLUG	1	1	1	1	1	1					EA	
39	23-09323-012		SCREW-TPG,OVAL HEAD,#10		9	6	6	6	6					EA	
43	681 997 04 86		PLUG-BUTTON	2	2	2	2							EA	
44	23-11688-002		PLUG-HOLE,RECESS HD, 3/4X.14	1	1	1	1							EA	
46			SHT,URETHANE FOAM				46		46					SF	
47			SHT,URETHANE FOAM				55		55					SF	
	681 681 00 A1		INSTL-SEALING,CAB	•	•	•	•	•	•					EA	
	681 690 03 A1		INSTL-CAB INSULATION	•	•									EA	
	681 832 49 A1		INSTL-HEATER TUBE	•	•	•	•							EA	
	681 887 05 A1		INSTL-HOOD SEAL	•	•	•	•	•	•					EA	
	681 690 10 A1		INSTL-CAB INSULATION			•	•	•	•					EA	
	681 690 06 A1		INSTL-INSULATION,SLPR,40,30X36			•	•							EA	



INSULATION/SEALS CAB		APPLICATION									
APPLICATION DESCRIPTION INDEX		31									
MED CONV		X									

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 690 02 26		PANEL ASSY-TRIM & INSUL,LH	1											EA
2	681 690 01 26		PANEL ASSY-TRIM & INSUL,CTR	1											EA
3	681 690 05 26		PANEL ASSY-TRIM & INSUL,RH	1											EA
4	673 684 06 18		COVER-CAB SILL,RH	1											EA
5	673 684 05 18		COVER-CAB SILL,LH	1											EA
6	381 997 03 86		PLUG-BUTTON	23											EA
7	381 997 31 86		PLUG	5											EA
8	673 666 00 98		SEAL-CAB STRUCTURE	2											EA
9	681 646 00 32		PLATE-COVER	1											EA
10	681 646 00 98		GASKET-COVER PLATE	1											EA
11	681 666 00 14		BRACKET-WEATHER SEAL	2											EA
12	381 698 00 77		CAB PLUG	4											EA
13	381 990 03 42		GROMMET-DISC	4											EA
14	110 987 00 39		BUMPER	11											EA
15	115 987 08 40		BUMPER-CAB	5											EA
16	116 987 02 44		PLUG	4											EA
18	681 988 00 25		FASTENER-PEG	8											EA
19	007985 008158		SCREW-MACH,FIL HD,CR,M8X20,ZN	11											EA
20	23-00600-031	11/32X11/16,PLTD,STL	WASHER-PLATED STL,5/16"	7											EA
21	23-09427-031	5/16 PLAIN	WASHER-PLTD STL,5/16"	4											EA
23	23-09323-011	10,SATIN BLK	SCREW-TPG,OVAL HEAD,#10	9											EA
25	000933 008108		SCREW-CAP,HEX M08X20 8.8 ZN	2											EA
26	681 997 02 86	NIA 430S	PLUG-BUTTON	1											EA

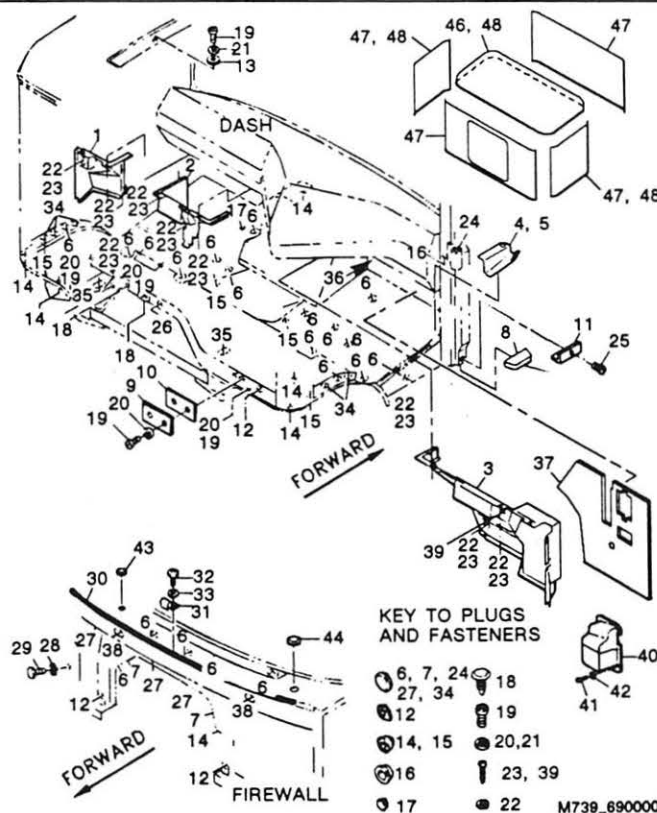


★ Quantities of piece parts per assembly

03/02/90
Page 1

* As required

● Reference item

[illegible]

M739-690000

★ Quantities of piece parts per assembly

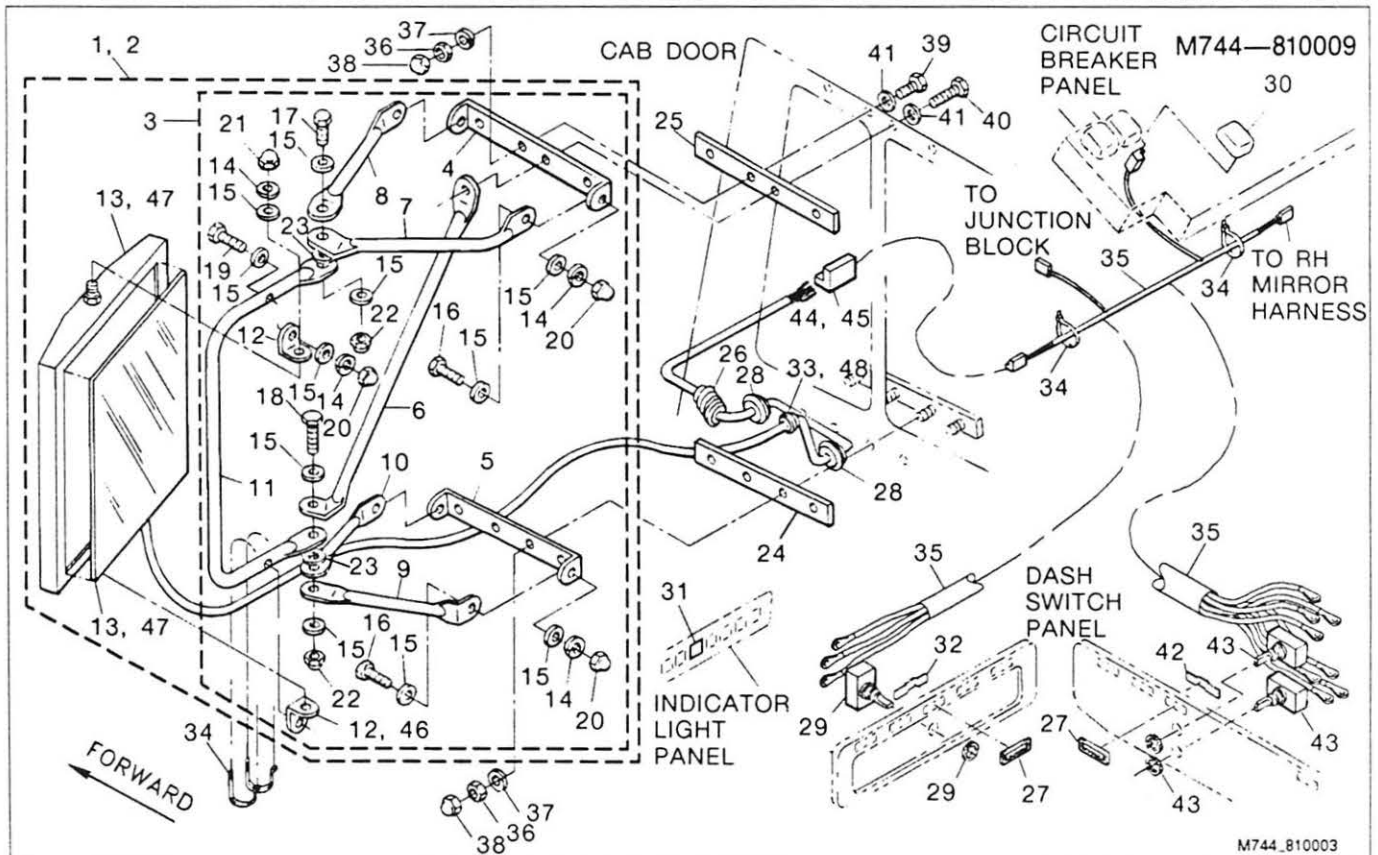
03/02/90
Page 2

* As required

- Reference item

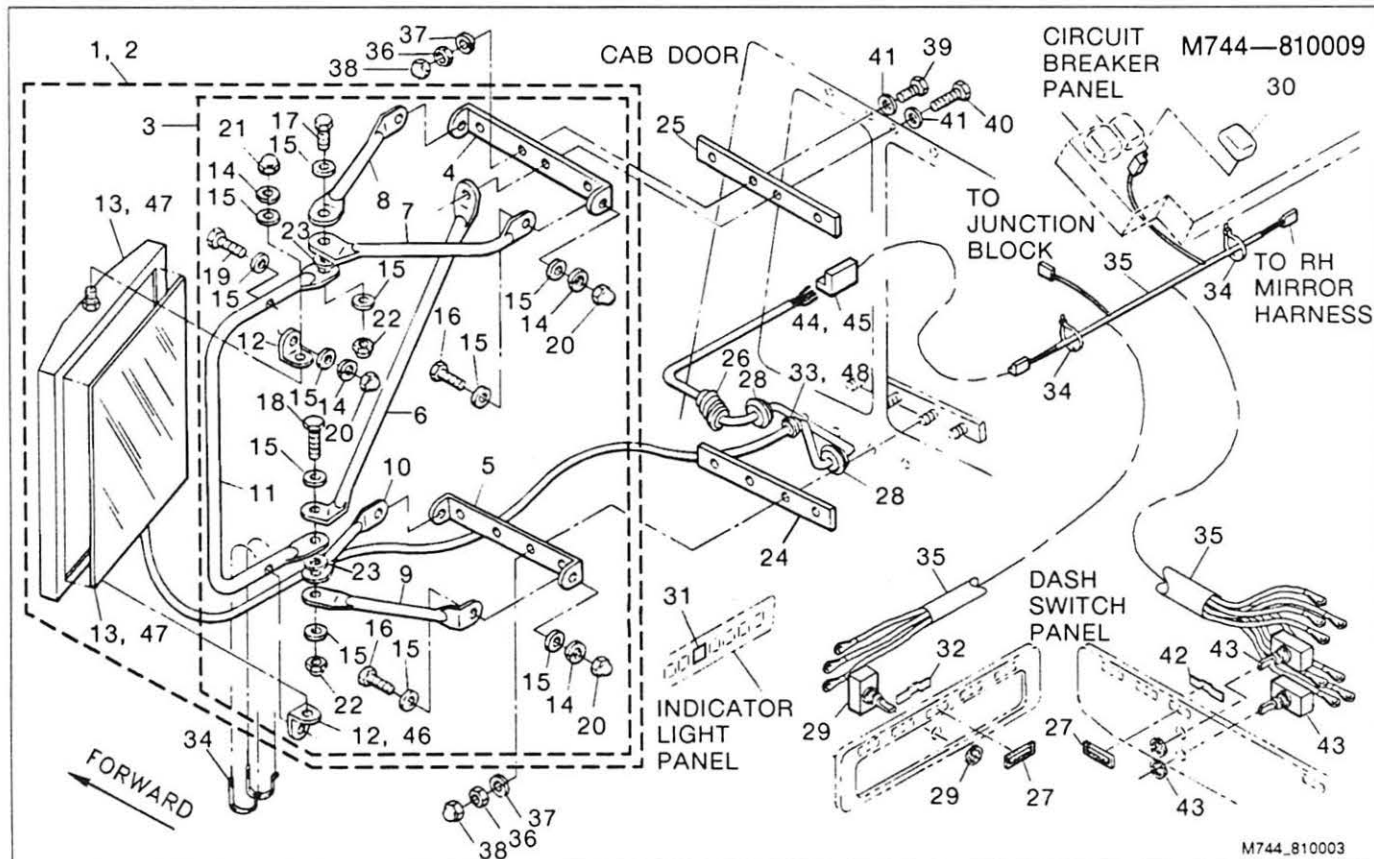
MIRROR DUAL WEST COAST				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09
STAINLESS STL 96' TRAILER				X									
STAINLESS STL W/HEAT 96' TRAILER					X								
PAINTED 96' TRAILER						X							
STAINLESS STL W/HEAT & LIGHTS 96' TRAILER							X						
PAINTED W/HEAT 96' TRAILER								X					
STAINLESS STL 102' TRAILER									X				
STAINLESS STL W/HEAT 102' TRAILER <i>56/57 K1</i>										X			
PAINTED 102' TRAILER											X		
STAINLESS STL W/HEAT & LIGHTS 102' TRAILER												X	
PAINTED W/HEAT 102' TRAILER													X

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1			MIRROR & SUPT ASSY-SST,LH	1										EA	
1			MIRROR & SUPT ASSY SST LH	•										EA	
3	681 810 04 45		SUPPORT ASSY-MIR,SST,LH											EA	1
4	681 811 00 14		BRACKET-MIRROR UPR											EA	1
5	681 811 03 14		BRACKET-MIRROR MTG,LOWER											EA	1
6	681 811 06 14		BRACE-MIRROR CROSS LH											EA	1
7	681 811 08 14		BRACE-MIRROR UPR RR LH											EA	1
8	681 811 12 14		BRACE-MIRROR MTG,UPR,FR,LH											EA	1
9	681 811 16 14		BRACE-MIRROR LWR RR LH											EA	1
10	681 811 20 14		BRACE-MIRROR LWR FRT LH											EA	1
11	681 811 27 14		LOOP-MIRROR SUPPORT											EA	1
12	681 811 31 14		BRACKET-MIRROR MTG											EA	2
13	681 810 01 16	GRO 01 1612 80	MIRROR HEAD ASSY-SST											EA	1
14	GRO 41 9115 02		MIRROR,AFTERMARKET											EA	1
15	23-09983-031		WASHER-LOCKING 5/16											EA	10
16	23-10900-031	11/32X11/16 WASHER	WASHER-STNLS STL,11/16"											EA	18
17	23-10913-050	5/16-18X1/2 UNC	SCREW-CAP,5/16-18UNC,HEX HD											EA	4
18	23-10913-088	5/16-18X7/8 UNC	SCREW-CAP,5/16-18UNC,HEX HD											EA	1



SERVICE PARTS CATALOG

MIRROR DUAL WEST COAST				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	02	03	04	05	06	07	08	09
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
												UM	★
19	23-10913-112	5/16-18,HEX HD,SS	SCREW-CAP,5/16-18UNC,HEX HD									EA	1
20	23-10913-131	5/16-18X1 1/3 UNC	SCREW-CAP,5/16-18UNC,HEX HD									EA	2
21	23-10916-131	5/16 UNC,SS	5/16" UNC,NUT,S/S,BLIND ACORN									EA	8
22	681 990 02 40	SS0 5610 146 062	WASHER-FINISH,NYLON									EA	3
2			MIRROR & SUPT ASSY-SST,RH	1								EA	
2			MIRROR & SUPT ASSY SST RH	•								EA	
3	681 810 05 45		SUPPORT ASSY-MIR,SST,RH									EA	1
4	681 811 00 14		BRACKET-MIRROR UPR									EA	1
5	681 811 03 14		BRACKET-MIRROR MTG,LOWER									EA	1
6	681 811 07 14		BRACE-MIRROR CROSS RH									EA	1
7	681 811 09 14		BRACE-MIRROR UPR RR RH									EA	1
8	681 811 13 14		BRACE-MIRROR UPR FRT RH									EA	1
9	681 811 17 14		BRACE-MIRROR LWR RR RH									EA	1
10	681 811 21 14		BRACE-MIRROR LWR FRT RH									EA	1
11	681 811 27 14		LOOP-MIRROR SUPPORT									EA	1
12	681 811 31 14		BRACKET-MIRROR MTG									EA	2
13	681 810 01 16	GRO 01 1612 80	MIRROR HEAD ASSY-SST									EA	1
14	GRO 41 9115 02		MIRROR,AFTERMARKET									EA	1
15	23-09983-031		WASHER-LOCKING 5/16									EA	10
16	23-10900-031	11/32X11/16 WASHER	WASHER-STNLS STL,11/16"									EA	18
17	23-10913-050	5/16-18X1/2 UNC	SCREW-CAP,5/16-18UNC,HEX HD									EA	4
18	23-10913-088	5/16-18X7/8 UNC	SCREW-CAP,5/16-18UNC,HEX HD									EA	1
19	23-10913-112	5/16-18,HEX HD,SS	SCREW-CAP,5/16-18UNC,HEX HD									EA	1
20	23-10913-131	5/16-18X1 1/3 UNC	SCREW-CAP,5/16-18UNC,HEX HD									EA	2
21	23-10916-131	5/16 UNC,SS	5/16" UNC,NUT,S/S,BLIND ACORN									EA	8
22	681 990 02 40	SS0 5610 146 062	WASHER-FINISH,NYLON									EA	3
1			MIRROR & SUPT ASSY-SST,HT,LH	1								EA	
1			MIRROR & SUPT ASSY SST LH	•								EA	

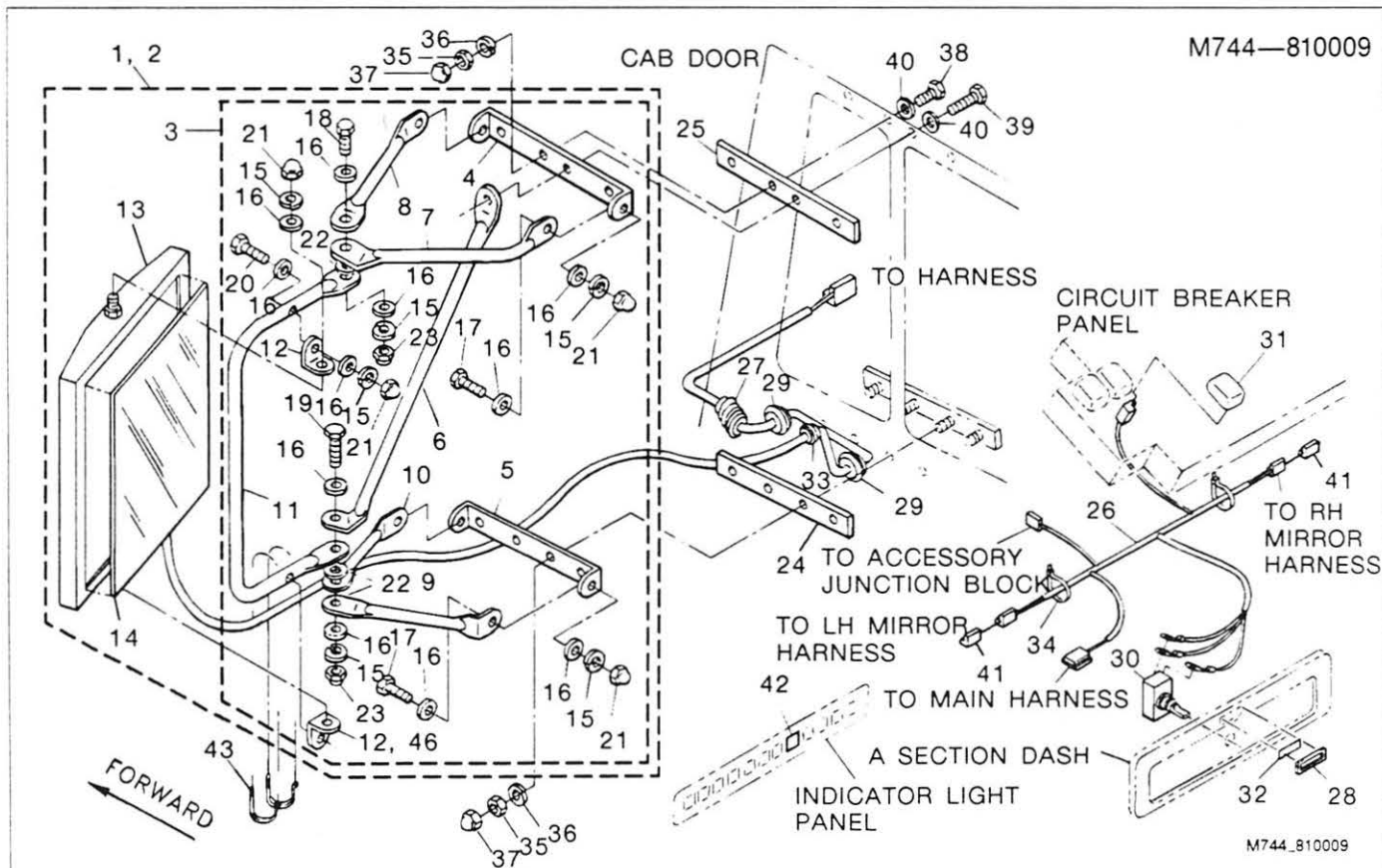


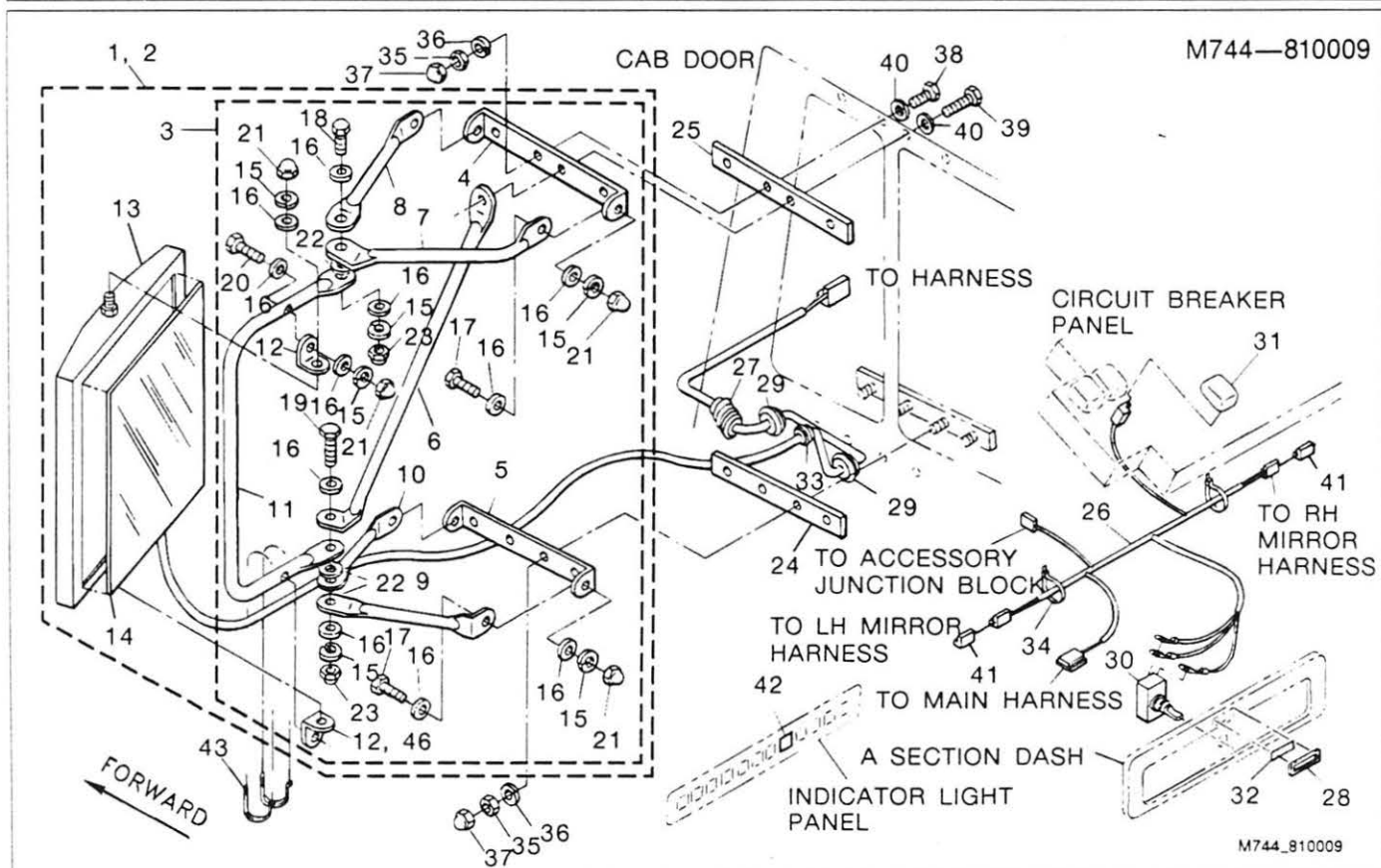
M744_810003

APPLICATION

10	11	12	13	14	15	16	17	18	19
----	----	----	----	----	----	----	----	----	----

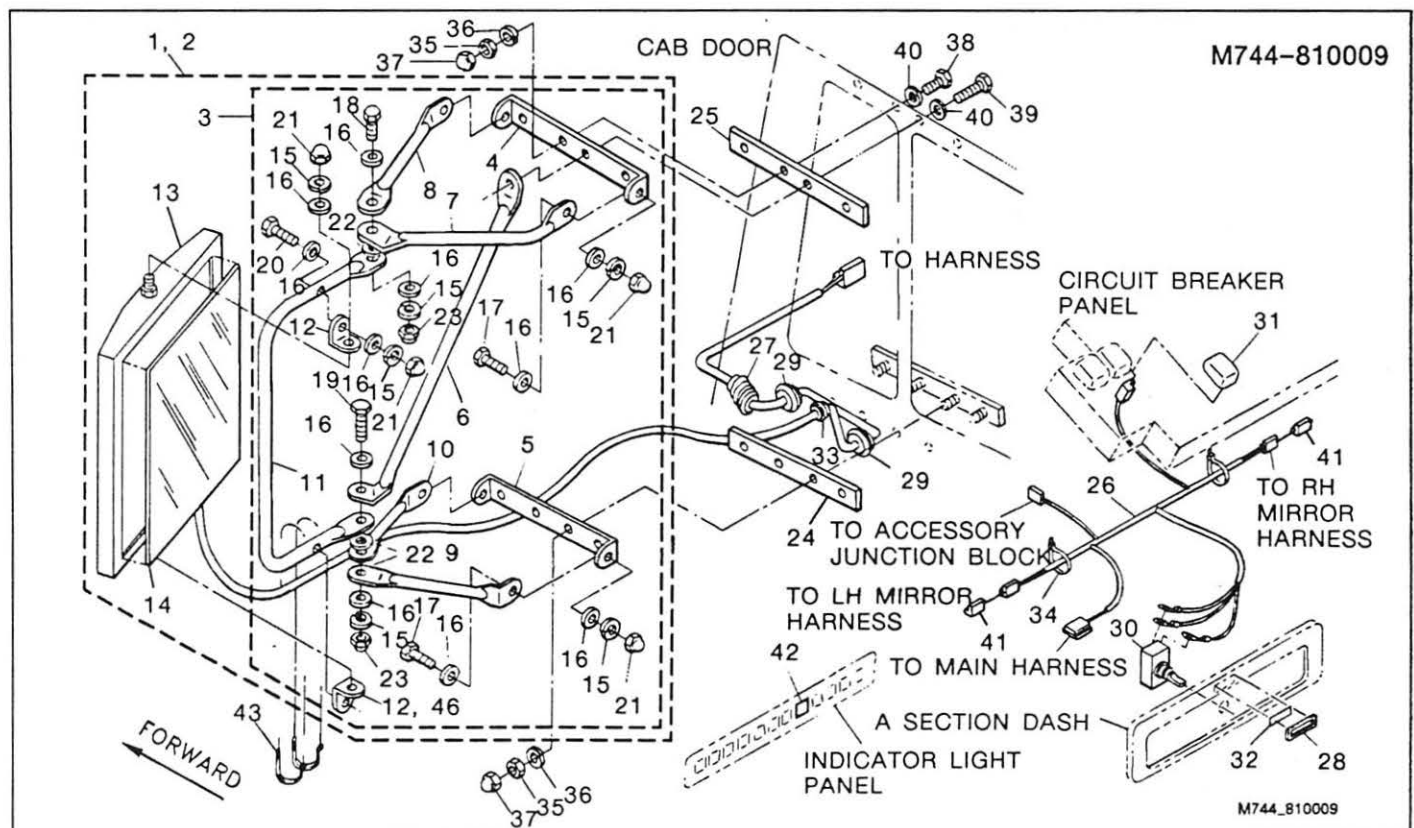
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
1			MIRROR & SUPT ASSY-SST.LH	1		EA
1			MIRROR & SUPT ASSY SST LH	•		EA
3	681 810 12 45		SUPT ASSY-MIRROR,SST.LH			EA 1
4	681 811 00 14		BRACKET-MIRROR UPR			EA 1
5	681 811 03 14		BRACKET-MIRROR MTG.LOWER			EA 1
6	681 811 06 14		BRACE-MIRROR CROSS LH			EA 1
7	681 811 08 14		BRACE-MIRROR UPR RR LH			EA 1
8	681 811 12 14		BRACE-MIRROR MTG.UPR.FR.LH			EA 1
9	681 811 16 14		BRACE-MIRROR LWR RR LH			EA 1
10	681 811 20 14		BRACE-MIRROR LWR FRT LH			EA 1
11	681 811 27 14		LOOP-MIRROR SUPPORT			EA 1
12	681 811 31 14		BRACKET-MIRROR MTG			EA 2
13	681 810 01 16	GRO 01 1612 80	MIRROR HEAD ASSY-SST			EA 1
14	GRO 41 9115 02		MIRROR,AFTERMARKET			EA 1
15	23-09983-031		WASHER-LOCKING 5/16			EA 8
16	23-10900-031	11/32X11/16 WASHER	WASHER-STNLS STL.11/16			EA 18
17	23-10913-050	5/16-18X1/2 UNC	SCREW-CAP.5/16-18UNC,HEX HD			EA 4
18	23-10913-088	5/16-18X7/8 UNC	SCREW-CAP.5/16-18UNC,HEX HD			EA



[illegible]

MIRRORS DUAL WEST COAST		APPLICATION									
APPLICATION DESCRIPTION INDEX		20	21	22	23	24	25	26	27		
STAINLESS STL W/HEAT/LIGHTS 96" TRAILER	11 K1 14 K1	X						X			
STAINLESS STL W/HEAT/LIGHTS 102" TRAILER			X						X		
STAINLESS STL W/HEAT 96" TRAILER				X							
PAINTED W/HEAT 96" TRAILER					X						
STAINLESS STL W/HEAT 102" TRAILER						X					
PAINTED W/HEAT 102" TRAILER							X				

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1			MIRROR & SUPT ASSY-SST,HTD,LT,L	1						1				EA	
1			MIRROR & SUPT ASSY SST HTLT LH	●						●				EA	
3	681 810 12 45		SUPT ASSY-MIRROR,SST,LH											EA	1
4	681 811 00 14		BRACKET-MIRROR UPR											EA	1
5	681 811 03 14		BRACKET-MIRROR MTG,LOWER											EA	1
6	681 811 06 14		BRACE-MIRROR CROSS LH											EA	1
7	681 811 08 14		BRACE-MIRROR UPR RR LH											EA	1
8	681 811 12 14		BRACE-MIRROR MTG,UPR,FR,LH											EA	1
9	681 811 16 14		BRACE-MIRROR LWR RR LH											EA	1
10	681 811 20 14		BRACE-MIRROR LWR FRT LH											EA	1
11	681 811 27 14		LOOP-MIRROR SUPPORT											EA	1
12	681 811 31 14		BRACKET-MIRROR MTG											EA	2
13	681 810 24 16	GRO 01 1622 71	MIRROR HD ASSY-SST,HTD,LT											EA	1
14	GRO H13 2F		GLASS W/HEAT											EA	1
15	23-09983-031		WASHER-LOCK,5/16"											EA	8
16	23-10900-031	11/32X11/16 WASHER	WASHER-FLAT,SST,11/16"											EA	18
17	23-10913-050	5/16-18X1/2 UNC	SCREW-CAP,5/16-18UNC,HEX HD											EA	4
18	23-10913-088	5/16-18X7/8 UNC	SCREW-CAP,5/16-18UNC,HEX HD											EA	1
19	23-10913-112	5/16-18,HEX HD,SS	SCREW-CAP,5/16-18UNC,HEX HD											EA	1
20	23-10913-131	5/16-18X1 1/3 UNC	SCREW-CAP,5/16-18UNC,HEX HD											EA	2
21	23-11553-131	5/16X1/2 INC,BLIND ACORN	NUT-HEX,CROWN-LOW,SST,5/16											EA	6
22	681 990 02 40	SSO 5610 146 062	WASHER-FINISH,NYLON											EA	3



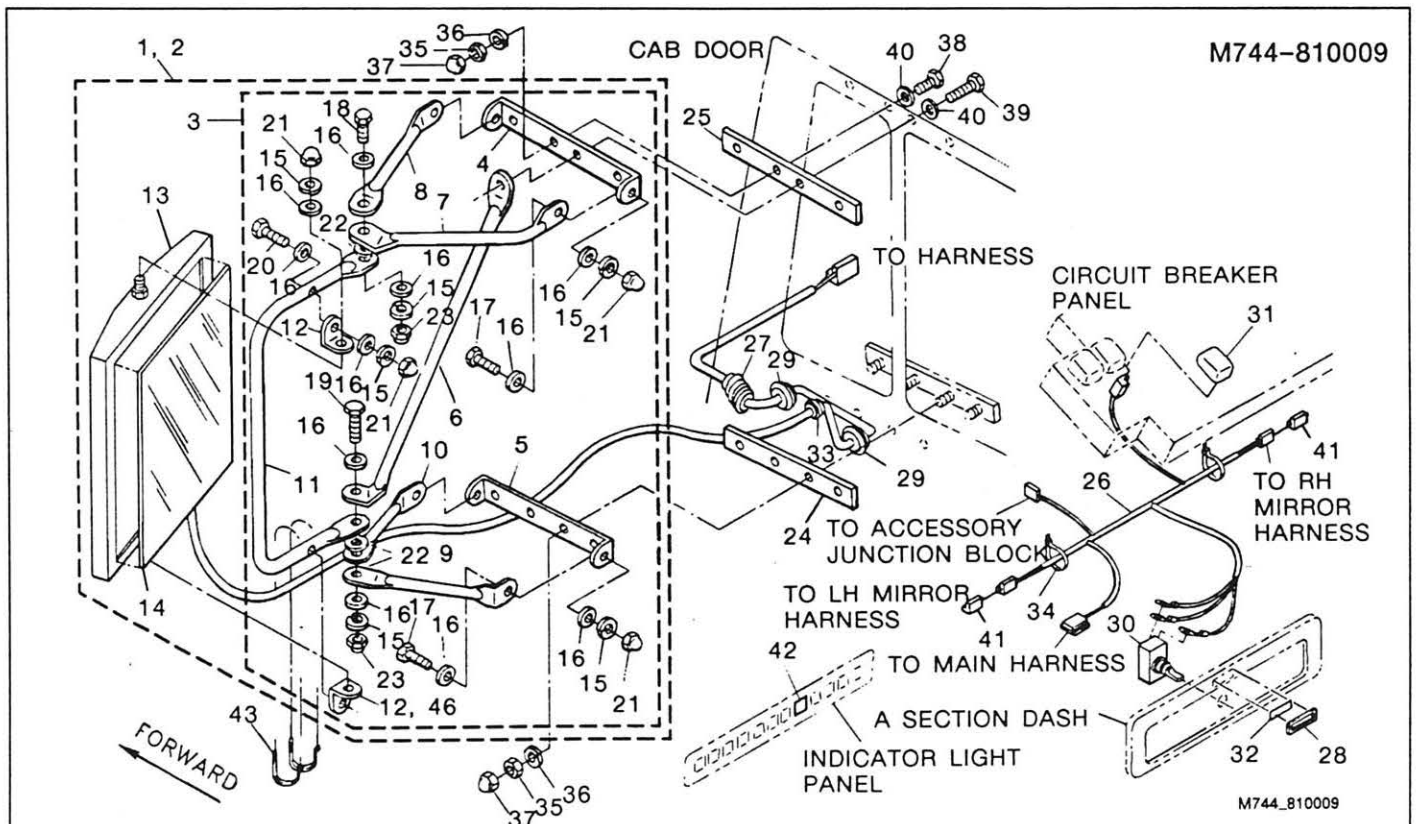
★ Quantities of piece parts per assembly

10/27/89
Page 1

* As required

● Reference item

MIRRORS DUAL WEST COAST				APPLICATION													
APPLICATION DESCRIPTION INDEX				20	21	22	23	24	25	26	27						
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES												UM	★
23	23-11678-131	5/16-18	NUT-HEX,CROWN-HI,SST5/16-18UNC													EA	2
2			MIRROR & SUPT ASSY-SST,HTDLT,R	1												EA	
2			MIRROR & SUPT ASSY SST RH	•												EA	
3	681 810 13 45		SUPT ASSY-MIRROR,SST,RH													EA	1
4	681 811 00 14		BRACKET-MIRROR UPR													EA	1
5	681 811 03 14		BRACKET-MIRROR MTG,LOWER													EA	1
6	681 811 07 14		BRACE-MIRROR CROSS RH													EA	1
7	681 811 09 14		BRACE-MIRROR UPR RR RH													EA	1
8	681 811 13 14		BRACE-MIRROR UPR FRT RH													EA	1
9	681 811 17 14		BRACE-MIRROR LWR RR RH													EA	1
10	681 811 21 14		BRACE-MIRROR LWR FRT RH													EA	1
11	681 811 27 14		LOOP-MIRROR SUPPORT													EA	1
12	681 811 31 14		BRACKET-MIRROR MTG													EA	2
13	681 810 24 16	GRO 01 1622 71	MIRROR HD ASSY-SST,HTD,LT													EA	1
14	GRO H13 2F		GLASS W/HEAT													EA	1
15	23-09983-031		WASHER-LOCK,5/16"													EA	8
16	23-10900-031	11/32X11/16 WASHER	WASHER-FLAT,SST,11/16"													EA	18
17	23-10913-050	5/16-18X1/2 UNC	SCREW-CAP,5/16-18UNC,HEX HD													EA	4
18	23-10913-088	5/16-18X7/8 UNC	SCREW-CAP,5/16-18UNC,HEX HD													EA	1
19	23-10913-112	5/16-18,HEX HD,SS	SCREW-CAP,5/16-18UNC,HEX HD													EA	1
20	23-10913-131	5/16-18X1 1/3 UNC	SCREW-CAP,5/16-18UNC,HEX HD													EA	2
21	23-11553-131	5/16X1/2 INC,BLIND ACORN	NUT-HEX,CROWN-LOW,SST,5/16													EA	6
22	681 990 02 40	SSO 5610 146 062	WASHER-FINISH,NYLON													EA	3
23	23-11678-131	5/16-18	NUT-HEX,CROWN-HI,SST5/16-18UNC													EA	2
1			MIRROR & SUPT ASSY-SST,HTDLT,L	1												EA	
1			MIRROR-WEST COAST,102 SST LH	•												EA	
3	681 810 14 45		SUPT ASSY-MIRROR,SST,LH													EA	1
4	681 811 00 14		BRACKET-MIRROR UPR													EA	1



★ Quantities of piece parts per assembly

10/27/89

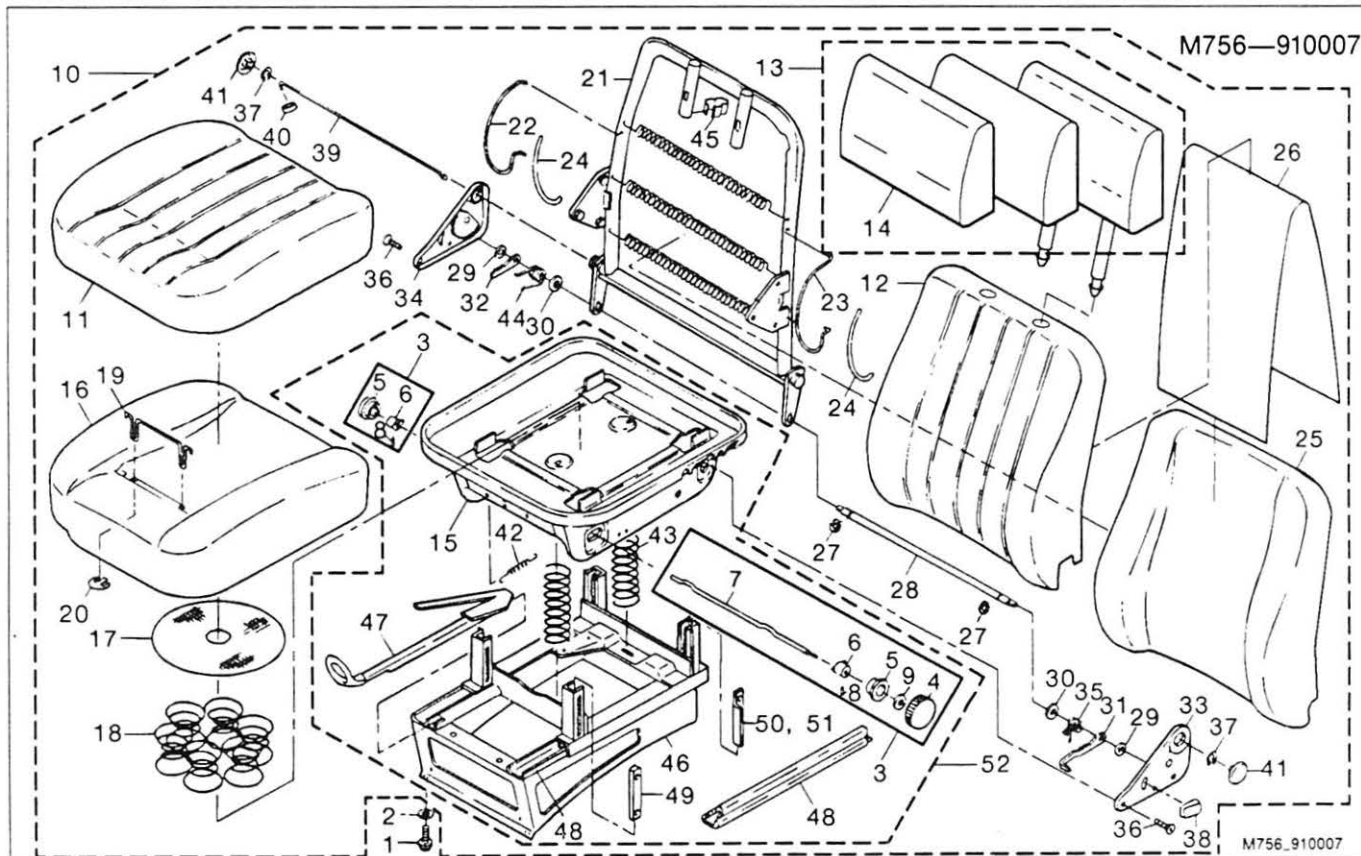
Page 2

* As required

• Reference item

SEAT DRIVER MERCEDES HIGH BACK		APPLICATION									
APPLICATION DESCRIPTION INDEX		40	41								
BROWN FLAT VINYL W/CLOTH INSERT		X									
RED FLAT VINYL W/GREY INSERT			X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	914125 008503		SCREW-CAP,HEX SOCKET HD	4	4									EA	
2	000125 008417		WASHER-FL,A8.4,DIN 125,ST,ZN	4	4									EA	
3	681 910 76 K1		KIT-SEAT HEIGHT ADJ	•	•									EA	
4	381 919 02 60		KNOB-SEAT HEIGHT ADJUST											EA	2
5	381 919 11 63		BEARING											EA	4
6	381 919 10 63		BEARING											EA	4
7	381 919 02 98		ROD-SEAT HEIGHT ADJUST											EA	2
8	001481 002509		PIN-ROLLED,SPRING,2.5X30,ZN											EA	4
9	381 919 04 13		RING-ROD END											EA	4
10	681 910 45 09		SEAT ASSY-MERCEDES HIGH BACK	•										EA	
11	681 910 49 46		SEAT COVER ASSY-MB,CUSHION,BR											EA	1
12	681 910 22 93		SEAT COVER ASSY-MB,HIGH BACK											EA	1
13	681 970 07 50		HEADREST ASSY-MB SEAT,WALNUT											EA	1
14	681 970 01 56		COVER ASSY-HEADREST,MB SEAT											EA	1
15	381 910 00 25		VAN ASSY-SEAT											EA	1
16	673 910 04 50		CUSHION ASSY-SEAT											EA	1
17	673 914 02 15		LINER-CLOTH											EA	1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION											EA	1
19	673 914 00 29		WIRE-SEAT COVER RETAINER											EA	1
20	381 990 08 40		RETAINER-PLASTIC WIRE											EA	2
21	673 910 12 34		FRAME ASSY-BACK,COMPLETE											EA	1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH											EA	1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH											EA	1

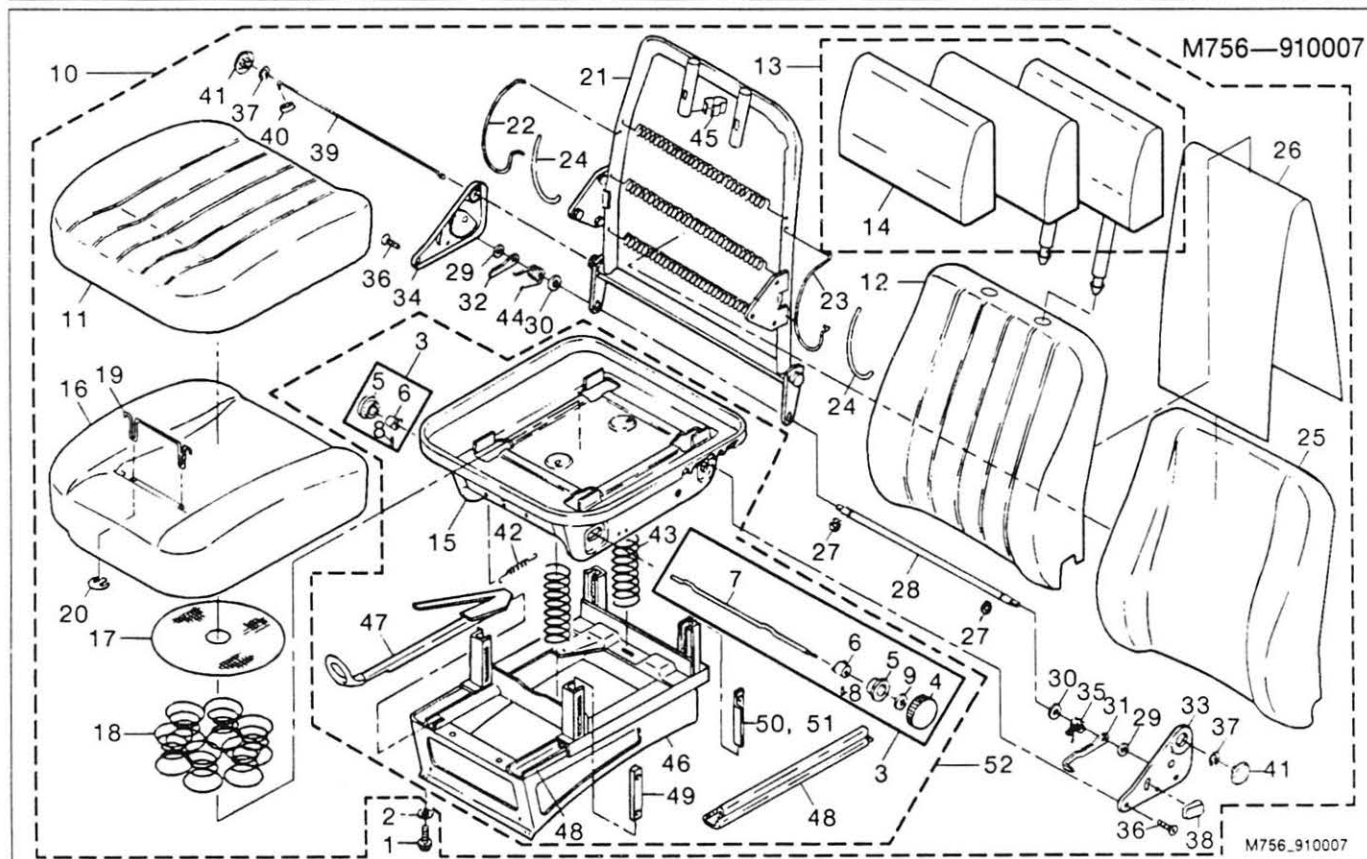


SEAT DRIVER MERCEDES HIGH BACK**APPLICATION**

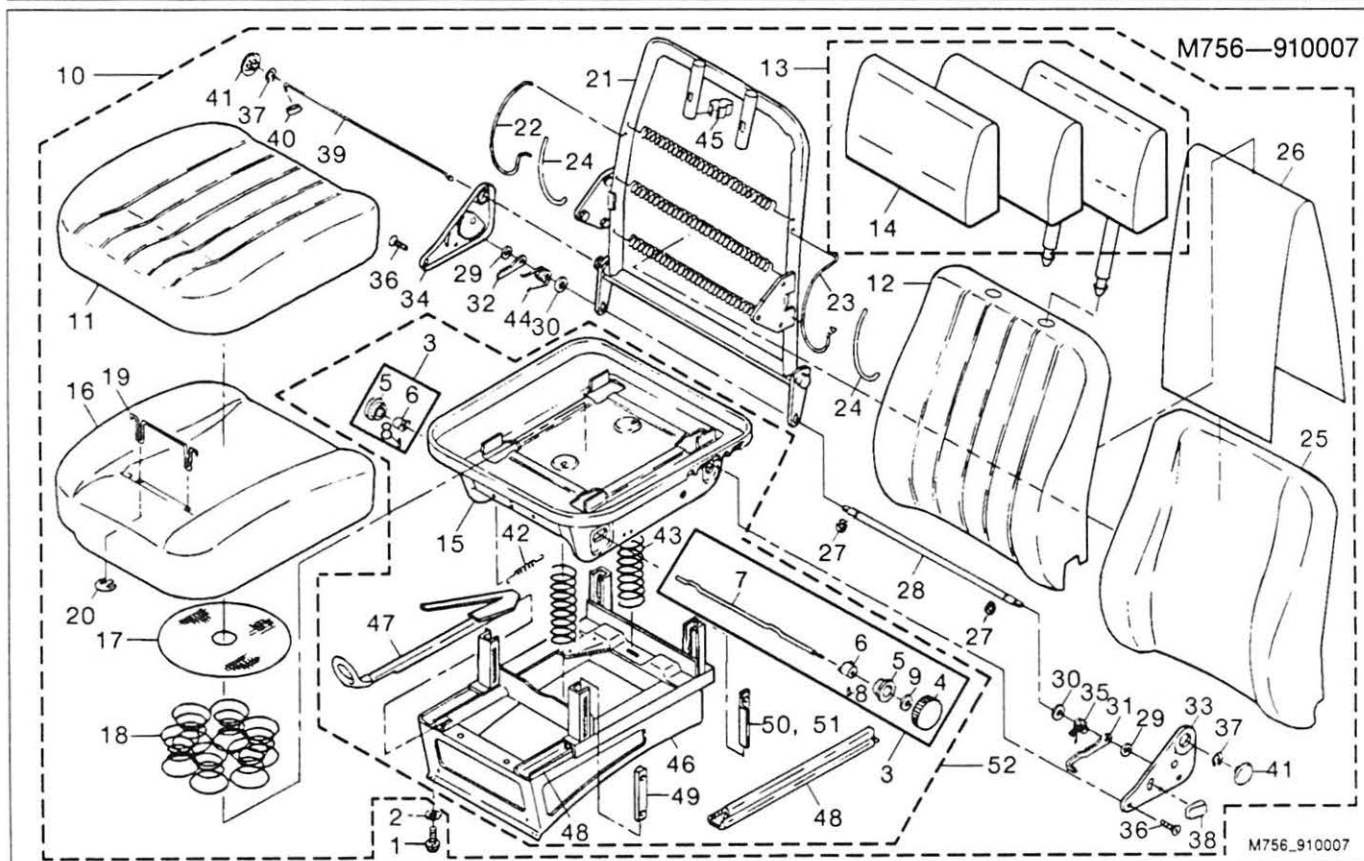
APPLICATION DESCRIPTION INDEX

40 41

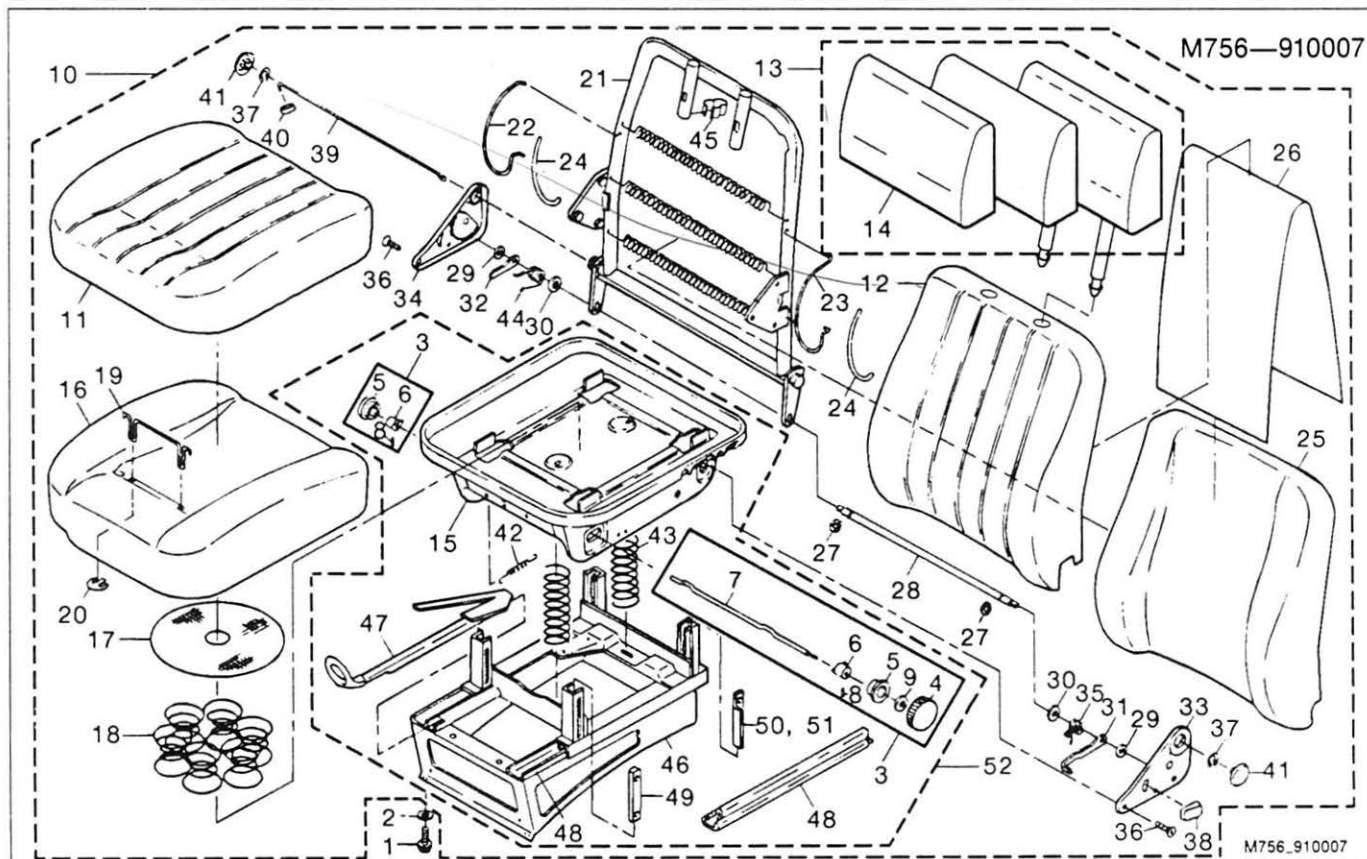
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM ★
24	673 913 01 64		LEVER-SEAT CUSHION RISER FRAME		EA 2
25	673 910 01 16		CUSHION ASSY-SEAT BACK		EA 1
26	673 914 01 17		LINER-CLOTH		EA 1
27	006799 008002		RING-RETAINING,M8X1.05,ZN		EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST		EA 1
29	381 990 14 40		WASHER		EA 2
30	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN		EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH		EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH		EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH		EA 1
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH		EA 1
35	381 993 03 20		SPRING-TORSION,LH		EA 1
36	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN		EA 4
37	000471 025001		RING-RETAINING,25X1.2,ZN		EA 2
38	381 919 00 60		KNOB		EA 1
39	381 919 03 37		ROD-TORSION,SEAT BACK		EA 1
40	381 919 00 22		BUSHING-TORSION ROD		EA 1
41	381 919 00 13		COVER-TORSION ROD END		EA 2
42	381 919 00 37		SPRING-COIL W/HOOKS		EA 2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST		EA 2
44	381 993 04 20		SPRING-TORSION,RH		EA 1
45	381 988 02 78		CLAMP-MOUNTING		EA 2
10	681 910 46 09		SEAT ASSY-MERCEDES HIGH BACK	•	EA
11	681 910 50 46		SEAT COVER ASSY-MB,CUSHION,GY		EA 1
12	681 910 23 93		SEAT COVER ASSY-MB,HIGH BACK		EA 1
13	681 970 08 50		HEADREST ASSY-MB SEAT,CRIMSON		EA 1
14	681 970 02 56		COVER ASSY-HEADREST,MB SEAT		EA 1
15	381 910 00 25		VAN ASSY-SEAT		EA 1



SEAT DRIVER MERCEDES HIGH BACK				APPLICATION	
APPLICATION DESCRIPTION INDEX				40	41
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	
					UM ★
16	673 910 04 50		CUSHION ASSY-SEAT		EA 1
17	673 914 02 15		LINER-CLOTH		EA 1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION		EA 1
19	673 914 00 29		WIRE-SEAT COVER RETAINER		EA 1
20	381 990 08 40		RETAINER-PLASTIC WIRE		EA 2
21	673 910 12 34		FRAME ASSY-BACK,COMPLETE		EA 1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH		EA 1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH		EA 1
24	673 914 01 64		HOSE-PLASTIC		EA 2
25	673 910 01 16		CUSHION ASSY-SEAT BACK		EA 1
26	673 914 01 17		LINER-CLOTH		EA 1
27	006799 008002		RING-RETAINING,M8X1.05.ZN		EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST		EA 1
29	381 990 14 40		WASHER		EA 2
30	000125 010517		WASHER-FL.A10.5.DIN 125,ST.ZN		EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH		EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH		EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH		EA 1
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH		EA 1
35	381 993 03 20		SPRING-TORSION,LH		EA 1
36	914125 008700		SCREW-SOCKET,FLAT HD,M8X30.ZN		EA 4
37	000471 025001		RING-RETAINING,25X1.2.ZN		EA 2
38	381 919 00 60		KNOB		EA 1
39	381 919 03 37		ROD-TORSION,SEAT BACK		EA 1
40	381 919 00 22		BUSHING-TORSION ROD		EA 1
41	381 919 00 13		COVER-TORSION ROD END		EA 2
42	381 919 00 37		SPRING-COIL W/HOOKS		EA 2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST		EA 2

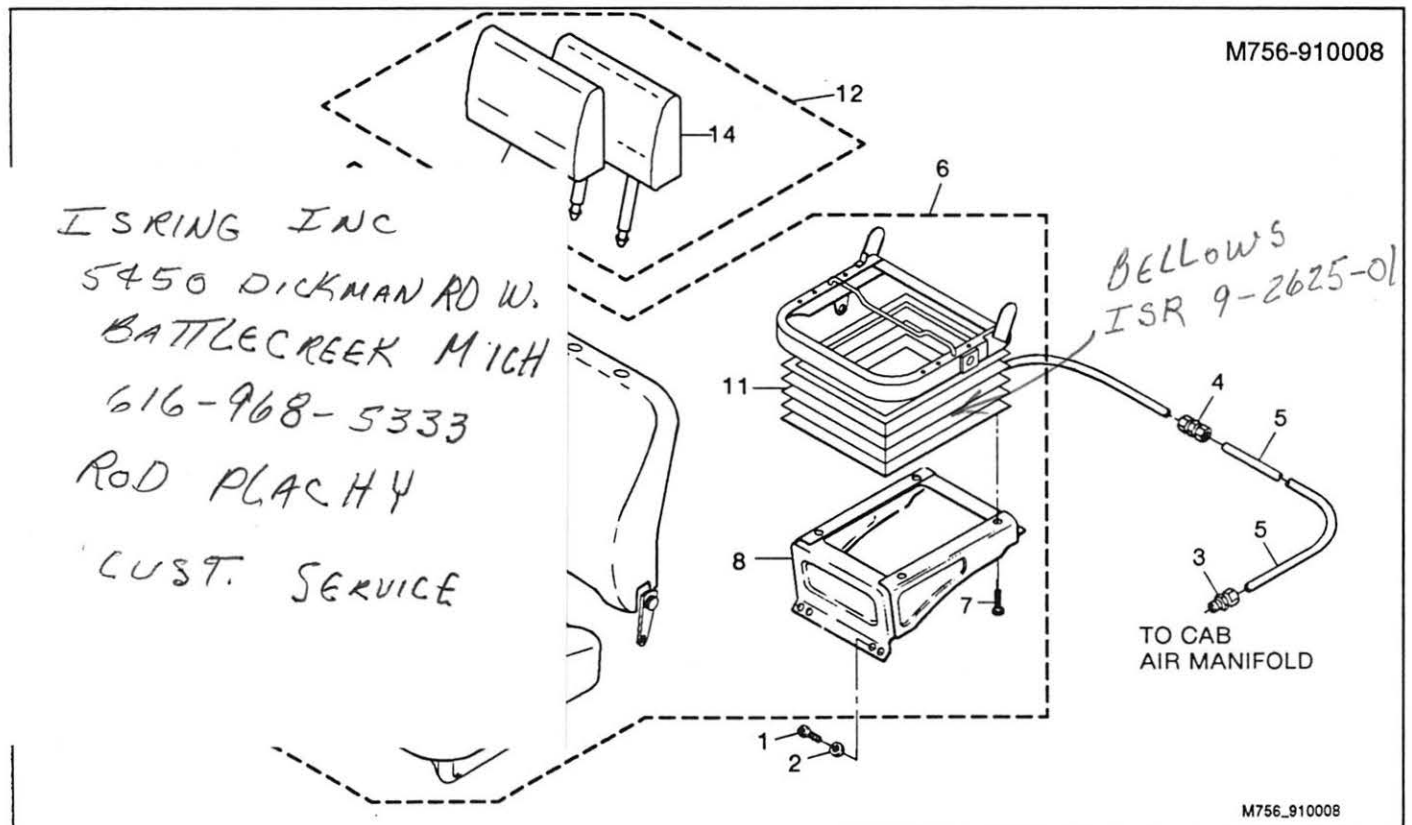


SEAT DRIVER MERCEDES HIGH BACK				APPLICATION	
APPLICATION DESCRIPTION INDEX				40	41
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	
44	381 993 04 20		SPRING-TORSION,RH		EA 1
45	381 988 02 78		CLAMP-MOUNTING		EA 2
46	681 910 01 R2		SEAT BASE ASSY	• •	EA
47	381 910 00 05		ADJUSTER ASSY-SEAT		EA 1
48	381 910 02 89		TRACK ASSY-SEAT SLIDE		EA 2
49	381 919 00 75		STRIP-CLOSURE		EA 2
50	381 919 01 75		STRIP-END CLOSURE LH		EA 1
51	381 919 02 75		STRIP-END CLOSURE RH		EA 2
52	681 910 70 02	681 910 16 R1	SERVICE SEAT ASSY	• •	EA
	681 910 00 A1		INSTL-SEAT,DRIVER & PASS	• •	EA



SEAT DRIVER ISRINGHAUSEN HIGH BACK							APPLICATION						
APPLICATION DESCRIPTION INDEX							10	11	12	13	14	19	
BUCKSKIN FLAT VINYL							X						
WALNUT W/BEIGE PERFORATED VINYL INSERT								X					
WALNUT W/MINK CLOTH INSERT									X		X		
CRIMSON W/CRIMSON PERFORATED VINYL INSERT										X			
CRIMSON W/CRIMSON CLOTH INSERT											X		
RH DRIVE/AUST												X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	914125 008503		SCREW-CAP, HEX SOCKET HD	4	4	4	4	4	4					EA	
2	000125 008417		WASHER-FL, A8.4, DIN 125, ST, ZN	4	4	4	4	4	4					EA	
4	210501 000024	PH 264NTA4	UNION-TEE, NYLON TUBE, 04X04X04	1	1	1	1	1	1					EA	
5	48-00100-016	PH PFT4A BLU250	TUBING-NYLON, 1/4" BLUE	4	4	4	4	4	4					FT	
6	681 910 18 04		SEAT ASSY-ISR, HI BACK, BUCKSKIN	1										EA	
7	000933 008214		SCREW-CAP, HEX M08X16 8.8 ZN											EA	4
8	681 910 00 23		RISER ASSY-SEAT											EA	1
9	681 910 35 30		SEAT COV ASSY-ISR, CUSH, BUSKN											EA	1
10	681 910 02 89		SEAT COV ASSY-ISR, HI BK, BUSKN											EA	1
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
6	681 910 19 04		SEAT ASSY-ISR, HI BACK, WLNT/BG	1										EA	
7	000933 008214		SCREW-CAP, HEX M08X16 8.8 ZN											EA	4
8	681 910 00 23		RISER ASSY-SEAT											EA	1
9	681 910 36 30		SEAT COV ASSY-ISR, CUSH, WLNT/BG											EA	1
10	681 910 03 89		SEAT COV ASSY-ISR, HI, WLNT/BG											EA	1
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
6	681 910 20 04		SEAT ASSY-ISR, HI BACK, WLNT/MK		1									EA	
7	000933 008214		SCREW-CAP, HEX M08X16 8.8 ZN											EA	4
8	681 910 00 23		RISER ASSY-SEAT											EA	1
9	681 910 37 30		SEAT COV ASSY-ISR, CUSH, WLNT/MK											EA	1
10	681 910 04 89		SEAT COV ASSY-ISR, HI, WLNT/MINK											EA	1



M756_910008

SEAT DRIVER ISRINGHAUSEN HIGH BACK

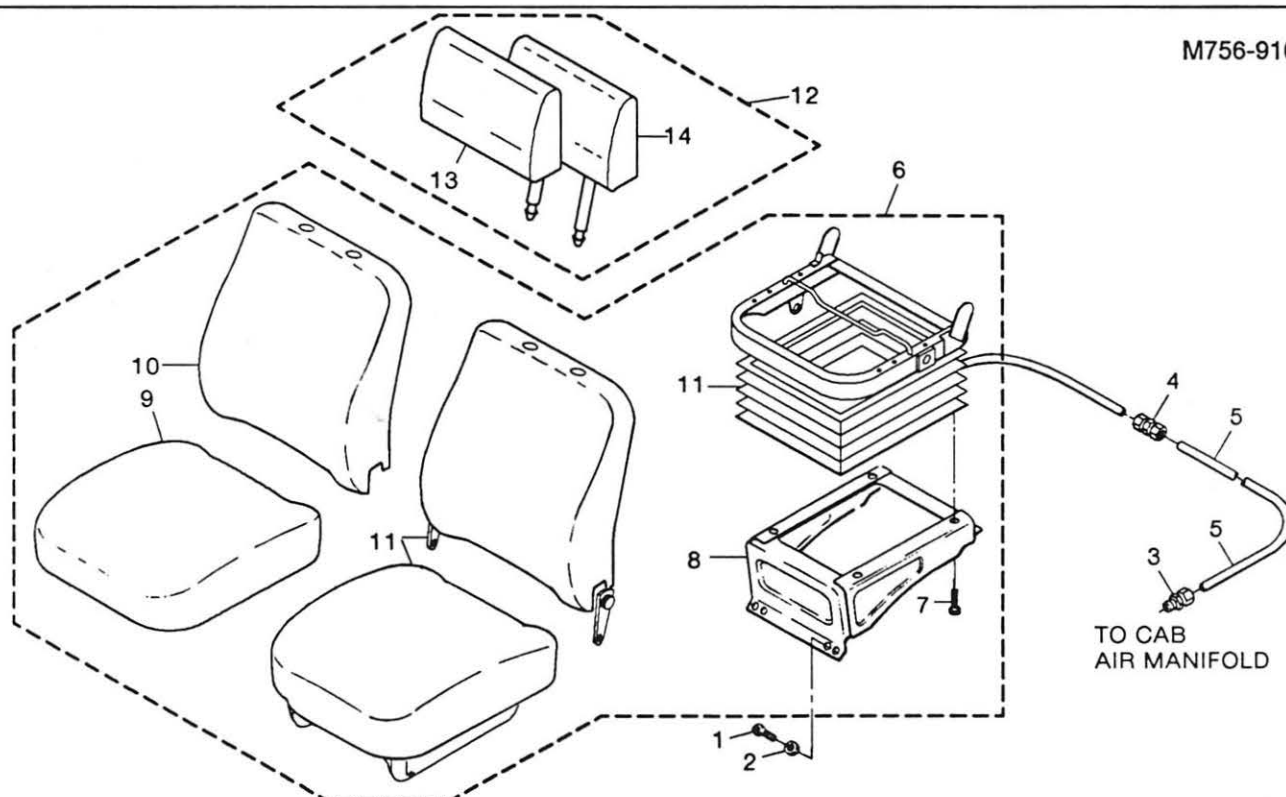
APPLICATION

APPLICATION DESCRIPTION INDEX

10 11 12 13 14 19

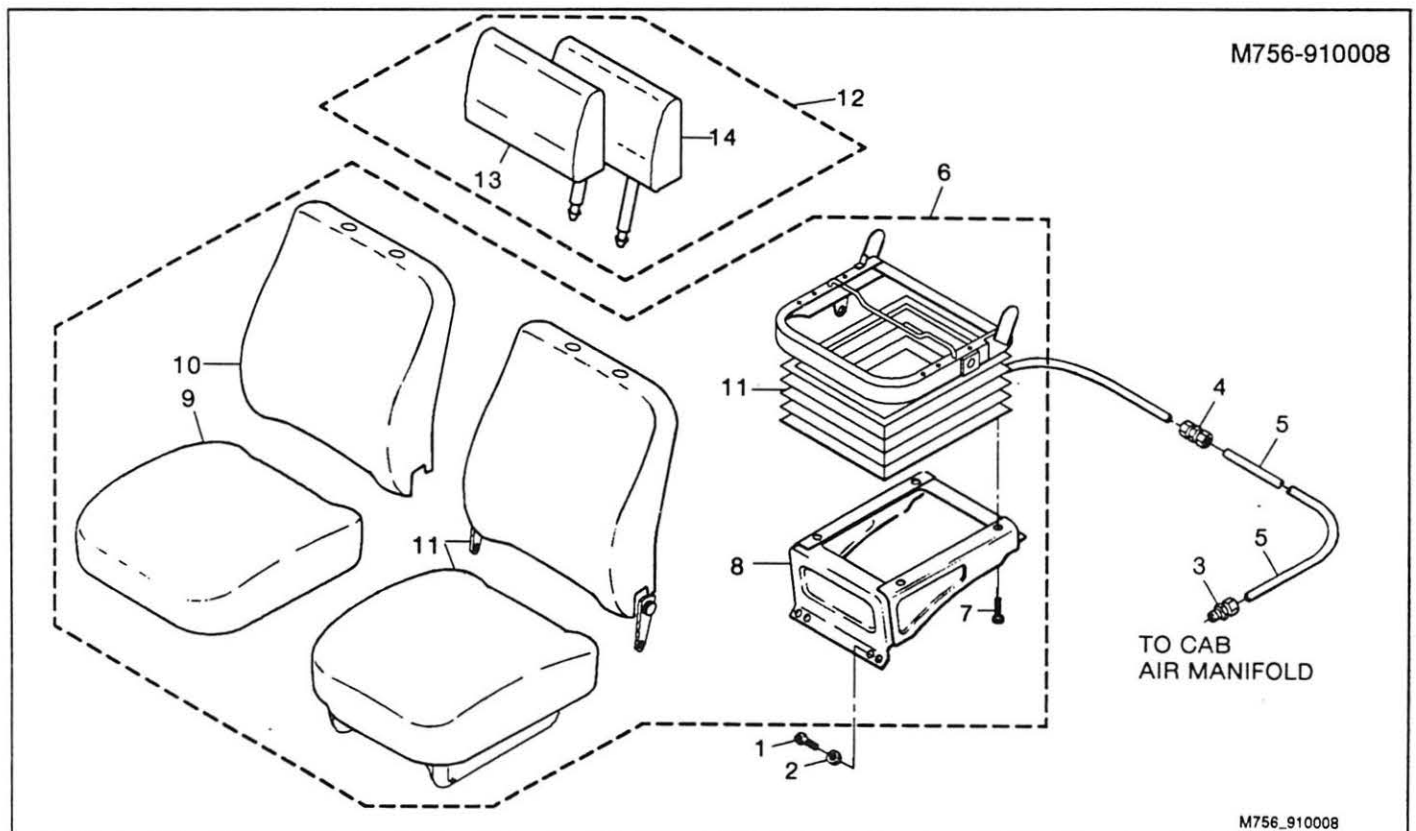
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
6	681 910 21 04		SEAT ASSY-ISR,HI BACK,CRI PERF				1							EA	
7	000933 008214		SCREW-CAP,HEX M08X16 8.8 ZN											EA	4
8	681 910 00 23		RISER ASSY-SEAT											EA	1
9	681 910 38 30		SEAT COV ASSY-ISR,CUSH,CRI PER											EA	1
10	681 910 05 89		SEAT COV ASSY-ISR,HI,CRI PERF											EA	1
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
6	681 910 22 04		SEAT ASSY-ISR,HI BACK,CRIMSON				1							EA	
7	000933 008214		SCREW-CAP,HEX M08X16 8.8 ZN											EA	4
8	681 910 00 23		RISER ASSY-SEAT											EA	1
9	681 910 39 30		SEAT COV ASSY-ISR,CUSH,CRIMSON											EA	1
10	681 910 06 89		SEAT COV ASSY-ISR,HI BK,CRI											EA	1
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
6	681 910 31 04		SEAT ASSY-ISR,HI BACK,WLNT/MK				1							EA	
7	000933 008214		SCREW-CAP,HEX M08X16 8.8 ZN											EA	4
8	681 910 02 23		RISER ASSY-SEAT											EA	1
9	681 910 37 30		SEAT COV ASSY-ISR,CUSH,WLNT/MK											EA	1
10	681 910 04 89		SEAT COV ASSY-ISR,HI,WLNT/MINK											EA	1
11	681 910 16 01	ISR 65001515	SEAT ASSY											EA	1
12	681 970 11 50		HEADREST ASSY-ISR SEAT,BUSKN	1										EA	
13	681 910 37 93		SEAT COV ASSY-ISR,HDRST,BUSKN											EA	1
14	681 970 00 50		HEADREST ASSY-SEAT,ISRI											EA	1
12	681 970 12 50		HEADREST ASSY-ISR SEAT,WALNUT	1	1			1						EA	
13	681 910 67 93		SEAT COV ASSY-ISR,HDRST,WLNT											EA	1
14	681 970 00 50		HEADREST ASSY-SEAT,ISRI											EA	1
12	681 970 13 50		HEADREST ASSY-ISR SEAT,CRIMSON			1	1							EA	
13	681 910 68 93		SEAT COV ASSY-ISR,HDRST,CRI											EA	1
14	681 970 00 50		HEADREST ASSY-SEAT,ISRI											EA	1

M756-910008



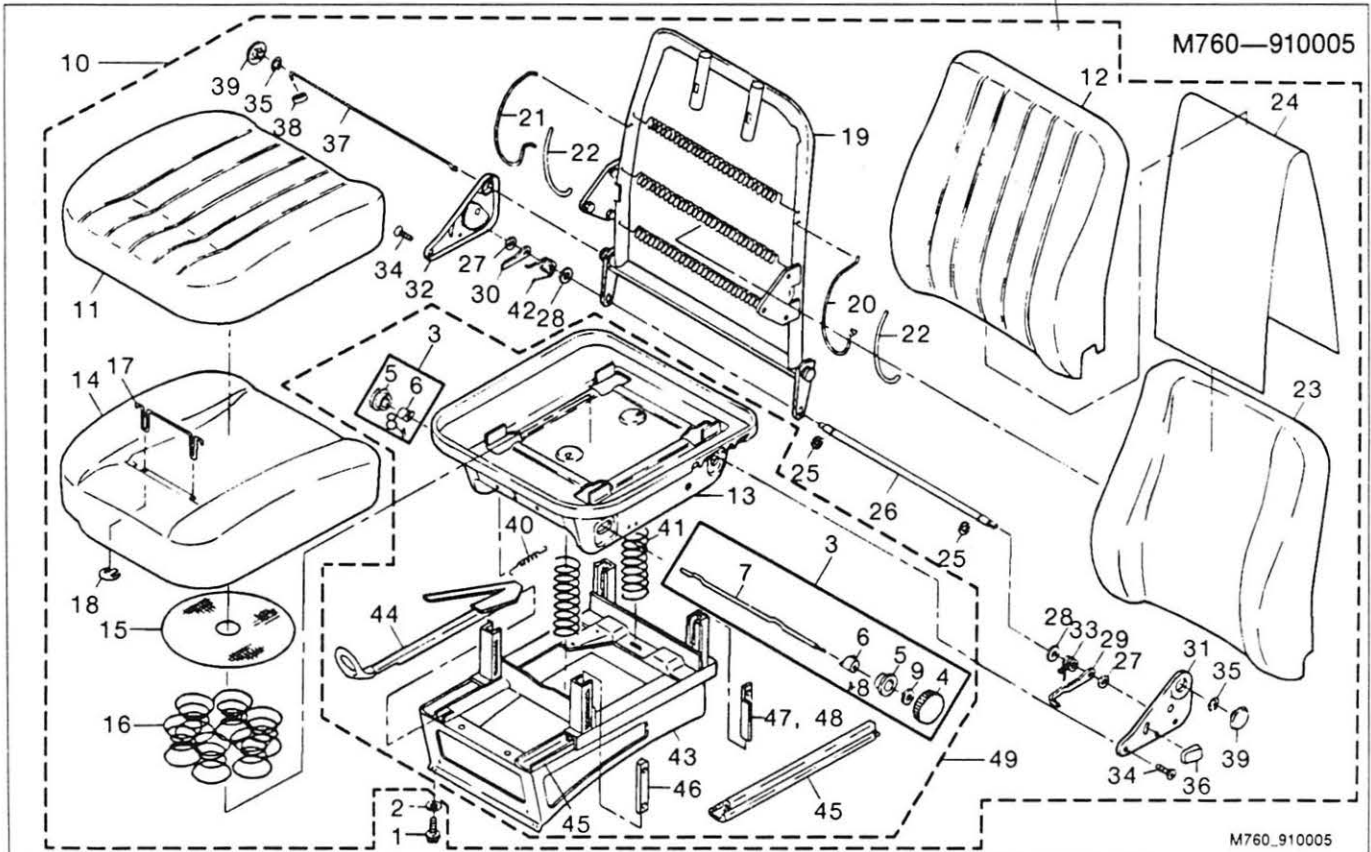
M756_910008

SEAT DRIVER ISRINGHAUSEN HIGH BACK							APPLICATION							
APPLICATION DESCRIPTION INDEX							20							
WALNUT VINYL W/MINK CLOTH INSERT							X							
RH DRIVE/AUST							X							

[illegible]

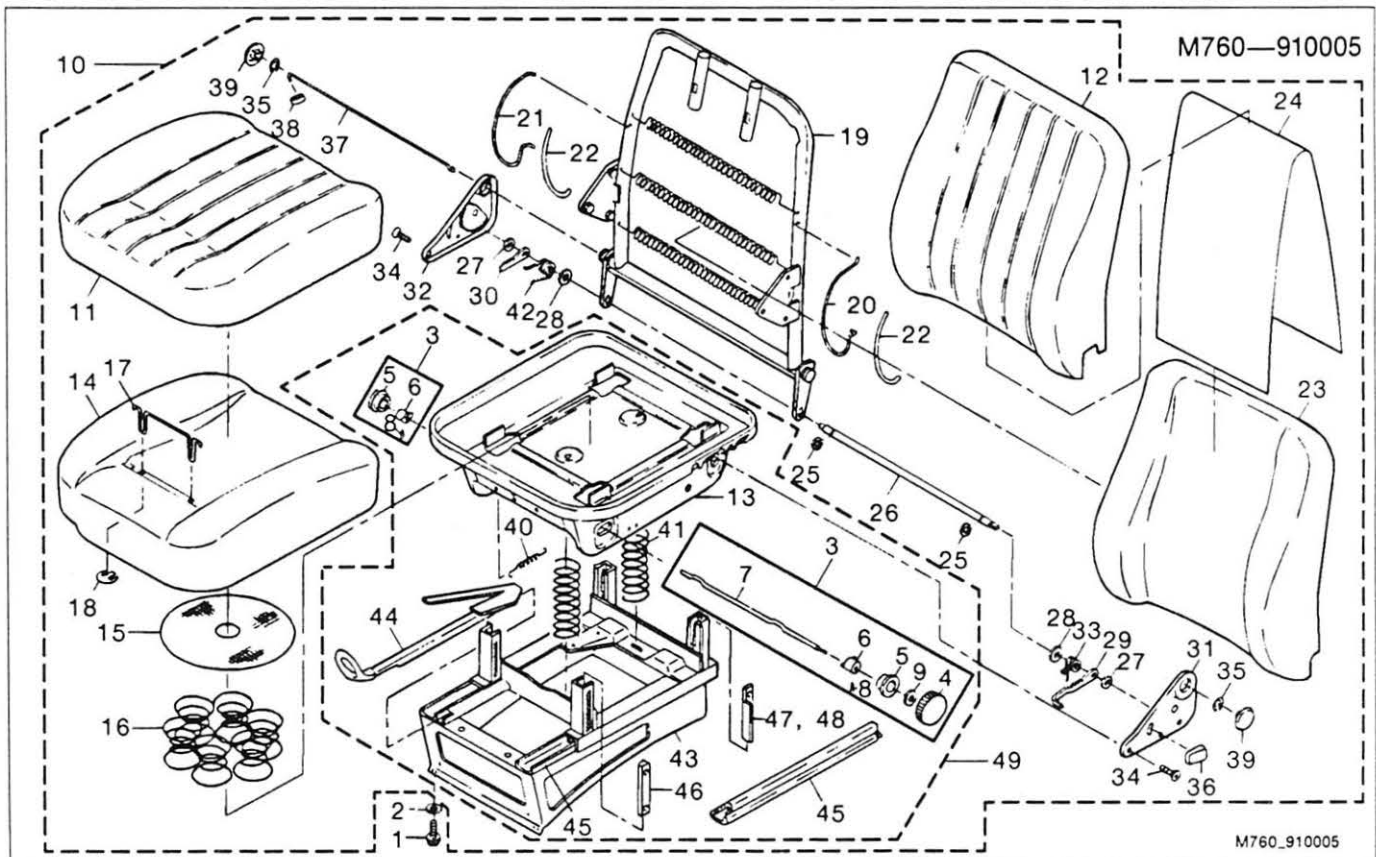
SEAT PASSENGER MERCEDES LOW BACK				APPLICATION							
APPLICATION DESCRIPTION INDEX				01	03	04	07				
BEIGE FLAT VINYL W/CLOTH INSERT				X							
RED FLAT VINYL W/CLOTH INSERT					X						
BEIGE PERFORATED VINYL						X					
RED PERFORATED VINYL							X				

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	914125 008503		SCREW-CAP,HEX SOCKET HD	4	4	4	4					EA	
2	000125 008417		WASHER-FL,A8.4,DIN 125,ST,ZN	4	4	4	4					EA	
3	681 910 71 K1		KIT-SEAT HEIGHT ADJ	•	•	•	•					EA	
4	381 919 02 60		KNOB-SEAT HEIGHT ADJUST									EA	2
5	381 919 09 63		RING-BEARING									EA	4
6	381 919 07 63		BEARING									EA	4
7	381 919 01 27		ROD-SEAT HEIGHT ADJUST									EA	2
8	001481 002509		PIN-ROLLED,SPRING,2.5X30,ZN									EA	4
10	681 910 05 01		SEAT ASSY-MERCEDES,LOW BACK	1								EA	
11	681 910 02 46		SEAT COVER ASSY-CUSH,BRN,CLOTH									EA	1
12	681 910 02 47		SEAT COVER ASSY-BACK,BRN,CLOTH									EA	1
13	381 910 00 25		VAN ASSY-SEAT									EA	1
14	673 910 04 50		CUSHION ASSY-SEAT									EA	1
15	673 914 00 15		LINER-CLOTH									EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION									EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER									EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE									EA	2
19	673 910 00 34		FRAME ASSY-BACK,COMPLETE									EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH									EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH									EA	1
22	673 914 01 64		HOSE-PLASTIC									EA	2
23	673 914 00 16		CUSHION-SEAT BACK									EA	1
24	673 914 01 17		LINER-CLOTH									EA	1



M760_910005

SEAT PASSENGER MERCEDES LOW BACK				APPLICATION						
APPLICATION DESCRIPTION INDEX				01	03	04	07			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES						
									UM	★
26	381 919 01 98		ROD-BACK ANGLE ADJUST						EA	1
27	381 990 14 40		WASHER						EA	4
29	381 919 06 61		LEVER-BACK ADJUST LH						EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH						EA	1
31	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH						EA	1
32	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH						EA	1
34	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN						EA	4
35	000471 025001		RING-RETAINING,25X1 2,ZN						EA	2
36	381 919 00 60		KNOB						EA	1
37	381 919 03 37		ROD-TORSION,SEAT BACK						EA	1
38	381 919 00 22		BUSHING-TORSION ROD						EA	1
39	381 919 00 13		COVER-TORSION ROD END						EA	2
40	381 919 00 37		SPRING-COIL W/HOOKS						EA	2
41	381 919 05 37		SPRING-COIL,VERTICAL ADJUST						EA	2
10	681 910 07 01		SEAT ASSY-MERCEDES,LOW BACK	1					EA	
11	681 910 04 46		SEAT COVER ASSY-CUSH,R,CLOTH						EA	1
12	681 910 04 47		SEAT COVER ASSY-BACK,R,CLOTH						EA	1
13	381 910 00 25		VAN ASSY-SEAT						EA	1
14	673 910 04 50		CUSHION ASSY-SEAT						EA	1
15	673 914 00 15		LINER-CLOTH						EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION						EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER						EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE						EA	2
19	673 910 00 34		FRAME ASSY-BACK,COMPLETE						EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH						EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH						EA	1
22	673 914 01 64		HOSE-PLASTIC						EA	2
23	673 914 00 16		CUSHION-SEAT BACK						EA	1



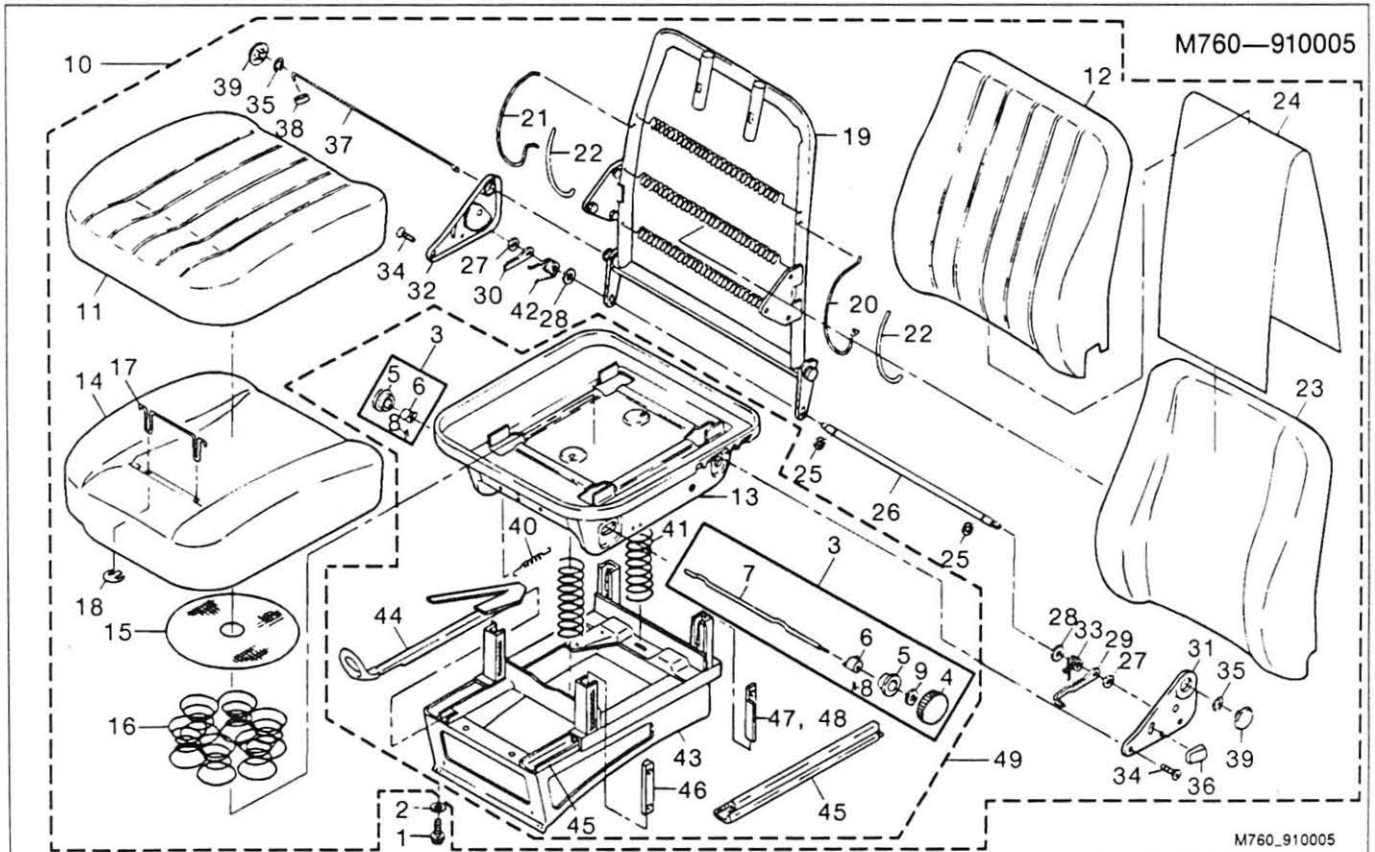
SEAT PASSENGER MERCEDES LOW BACK

APPLICATION

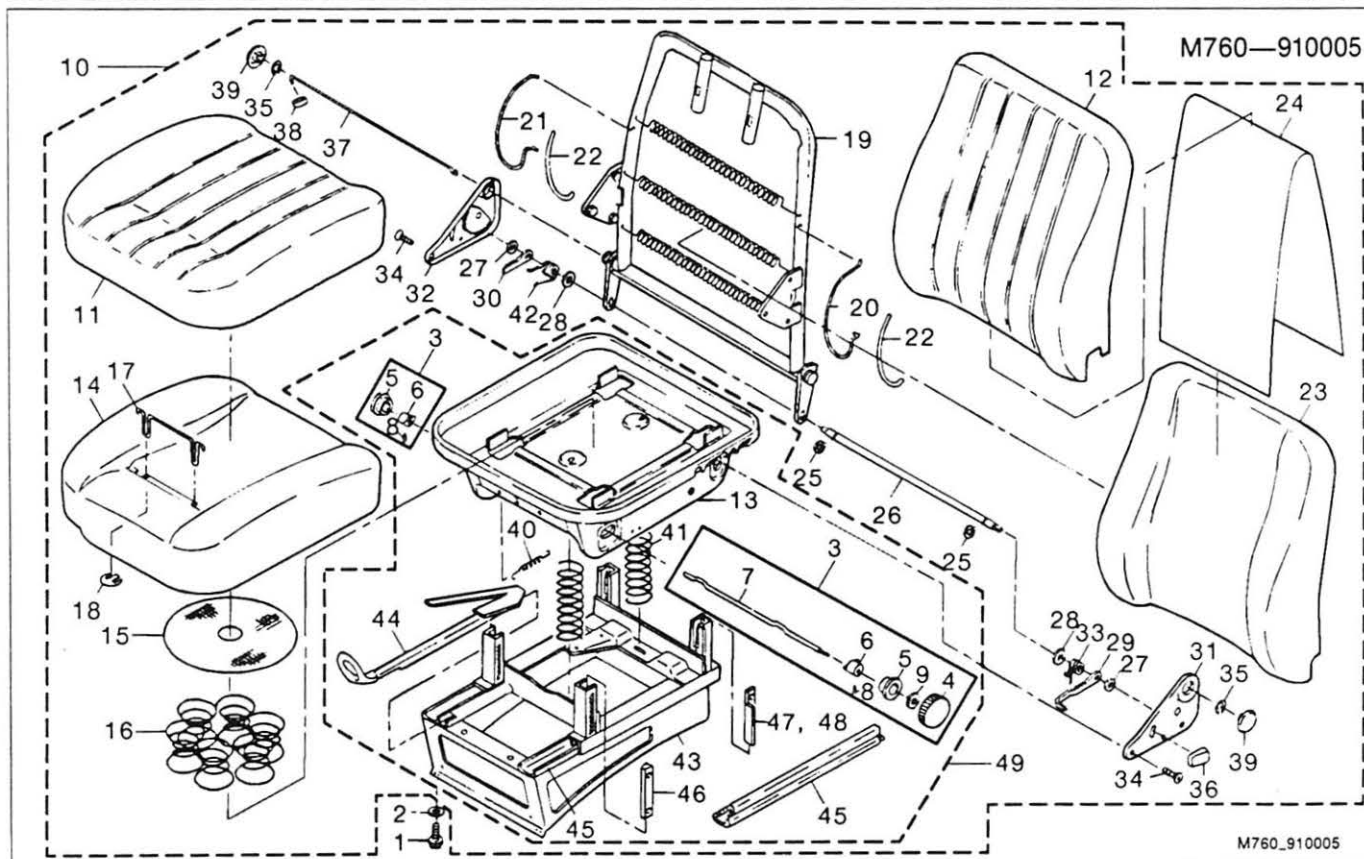
APPLICATION DESCRIPTION INDEX

01 03 04 07

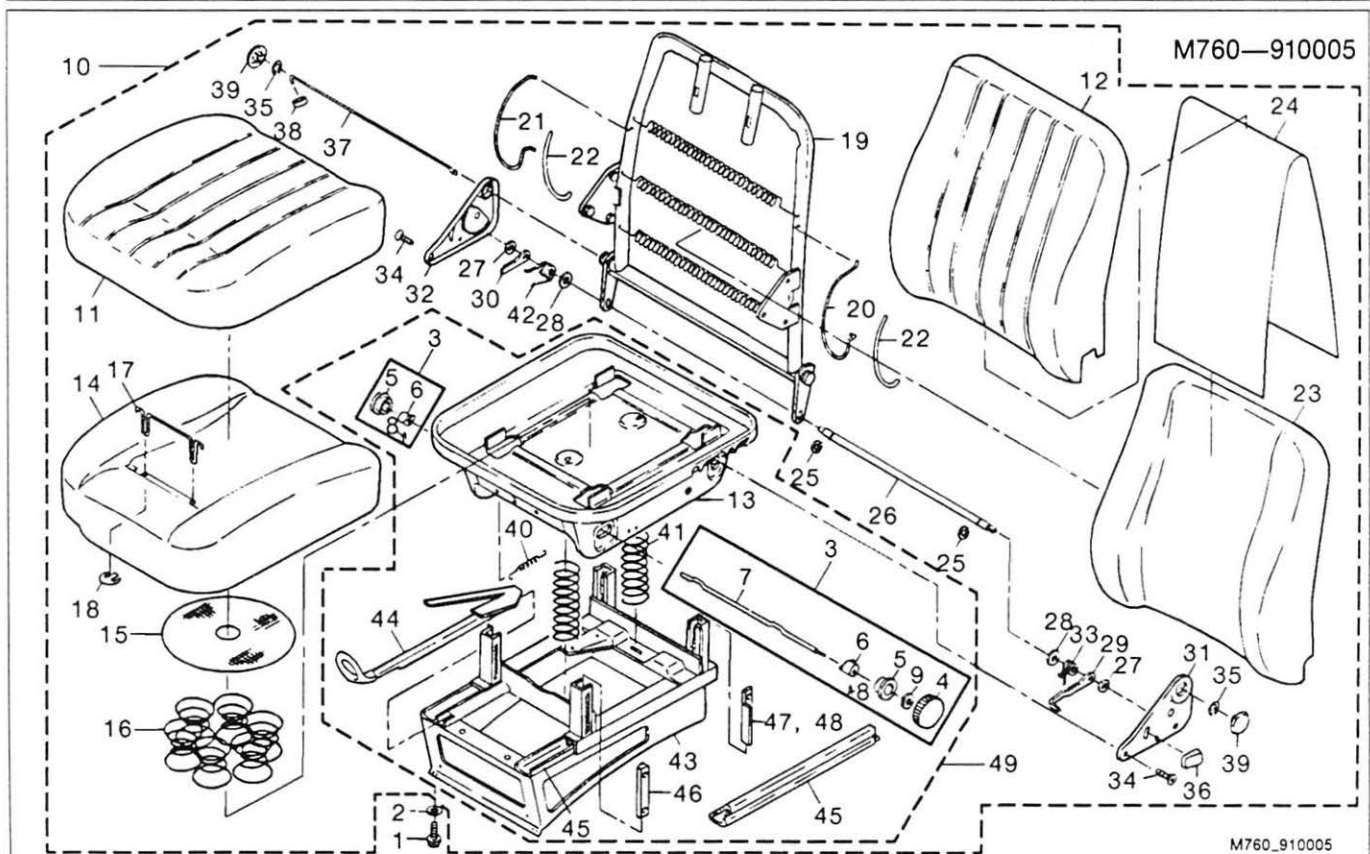
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
24	673 914 01 17		LINER-CLOTH		EA	1
26	381 919 01 98		ROD-BACK ANGLE ADJUST		EA	1
27	381 990 14 40		WASHER		EA	4
29	381 919 06 61		LEVER-BACK ADJUST LH		EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH		EA	1
31	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH		EA	1
32	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH		EA	1
34	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN		EA	4
35	000471 025001		RING-RETAINING,25X1.2,ZN		EA	2
36	381 919 00 60		KNOB		EA	1
37	381 919 03 37		ROD-TORSION,SEAT BACK		EA	1
38	381 919 00 22		BUSHING-TORSION ROD		EA	1
39	381 919 00 13		COVER-TORSION ROD END		EA	2
40	381 919 00 37		SPRING-COIL W/HOOKS		EA	2
41	381 919 05 37		SPRING-COIL,VERTICAL ADJUST		EA	2
10	681 910 02 01		SEAT ASSY-MERCEDES,LOW BACK	1	EA	
11	681 910 01 46		SEAT COVER ASSY-CUSH,TAN,WLNT		EA	1
12	681 910 01 47		SEAT COVER ASSY-BACK,TAN,WLNT		EA	1
13	381 910 00 25		VAN ASSY-SEAT		EA	1
14	673 910 04 50		CUSHION ASSY-SEAT		EA	1
15	673 914 00 15		LINER-CLOTH		EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION		EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER		EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE		EA	2
19	673 910 00 34		FRAME ASSY-BACK,COMPLETE		EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH		EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH		EA	1
22	673 914 01 64		HOSE-PLASTIC		EA	2



SEAT PASSENGER MERCEDES LOW BACK				APPLICATION						
APPLICATION DESCRIPTION INDEX				01	03	04	07			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES						
									UM	★
23	673 914 00 16		CUSHION-SEAT BACK						EA	1
24	673 914 01 17		LINER-CLOTH						EA	1
26	381 919 01 98		ROD-BACK ANGLE ADJUST						EA	1
27	381 990 14 40		WASHER						EA	4
29	381 919 06 61		LEVER-BACK ADJUST LH						EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH						EA	1
31	381 910 03 11		PLATE ASSY-BACK MOUNTING.LH						EA	1
32	381 910 04 11		PLATE ASSY-BACK MOUNTING.RH						EA	1
34	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN						EA	4
35	000471 025001		RING-RETAINING,25X1.2,ZN						EA	2
36	381 919 00 60		KNOB						EA	1
37	381 919 03 37		ROD-TORSION,SEAT BACK						EA	1
38	381 919 00 22		BUSHING-TORSION ROD						EA	1
39	381 919 00 13		COVER-TORSION ROD END						EA	2
40	381 919 00 37		SPRING-COIL W/HOOKS						EA	2
41	381 919 05 37		SPRING-COIL,VERTICAL ADJUST						EA	2
10	681 910 04 01		SEAT ASSY-MERCEDES,LOW BACK	1					EA	
11	681 910 03 46		SEAT COVER ASSY-CUSH,R,INDENT						EA	1
12	381 910 00 25		VAN ASSY-SEAT						EA	1
12	681 910 03 47		SEAT COVER ASSY-BACK,R,INDENT						EA	1
14	673 910 04 50		CUSHION ASSY-SEAT						EA	1
15	673 914 00 15		LINER-CLOTH						EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION						EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER						EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE						EA	2
19	673 910 00 34		FRAME ASSY-BACK,COMPLETE						EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH						EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH						EA	1



SEAT PASSENGER MERCEDES LOW BACK				APPLICATION							
APPLICATION DESCRIPTION INDEX				01	03	04	07				
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							
22	673 914 01 64		HOSE-PLASTIC							EA	2
23	673 914 00 16		CUSHION-SEAT BACK							EA	1
24	673 914 01 17		LINER-CLOTH							EA	1
25	381 919 01 98		ROD-BACK ANGLE ADJUST							EA	1
27	381 990 14 40		WASHER							EA	4
29	381 919 06 61		LEVER-BACK ADJUST LH							EA	1
30	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH							EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH							EA	1
31	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH							EA	1
34	000471 025001		RING-RETAINING,25X1.2,ZN							EA	2
34	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN							EA	4
35	381 919 00 60		KNOB							EA	1
37	381 919 00 22		BUSHING-TORSION ROD							EA	1
37	381 919 03 37		ROD-TORSION,SEAT BACK							EA	1
38	381 919 00 13		COVER-TORSION ROD END							EA	2
39	381 919 00 37		SPRING-COIL W/HOOKS							EA	2
41	381 919 05 37		SPRING-COIL,VERTICAL ADJUST							EA	2
43			SEAT BASE ASSY	•	•	•	•			EA	
44	381 910 00 05		ADJUSTER ASSY-SEAT							EA	1
45	381 910 02 89		TRACK ASSY-SEAT SLIDE							EA	2
46	381 919 00 75		STRIP-CLOSURE							EA	2
47	381 919 01 75		STRIP-END CLOSURE LH							EA	1
48	381 919 02 75		STRIP-END CLOSURE RH							EA	1
49	681 910 70 02		SERVICE SEAT ASSY	•	•	•	•			EA	
	681 910 00 A1		INSTL-SEAT,DRIVER & PASS	•	•	•	•			EA	



SEAT PASSENGER MERCEDES HIGH BACK

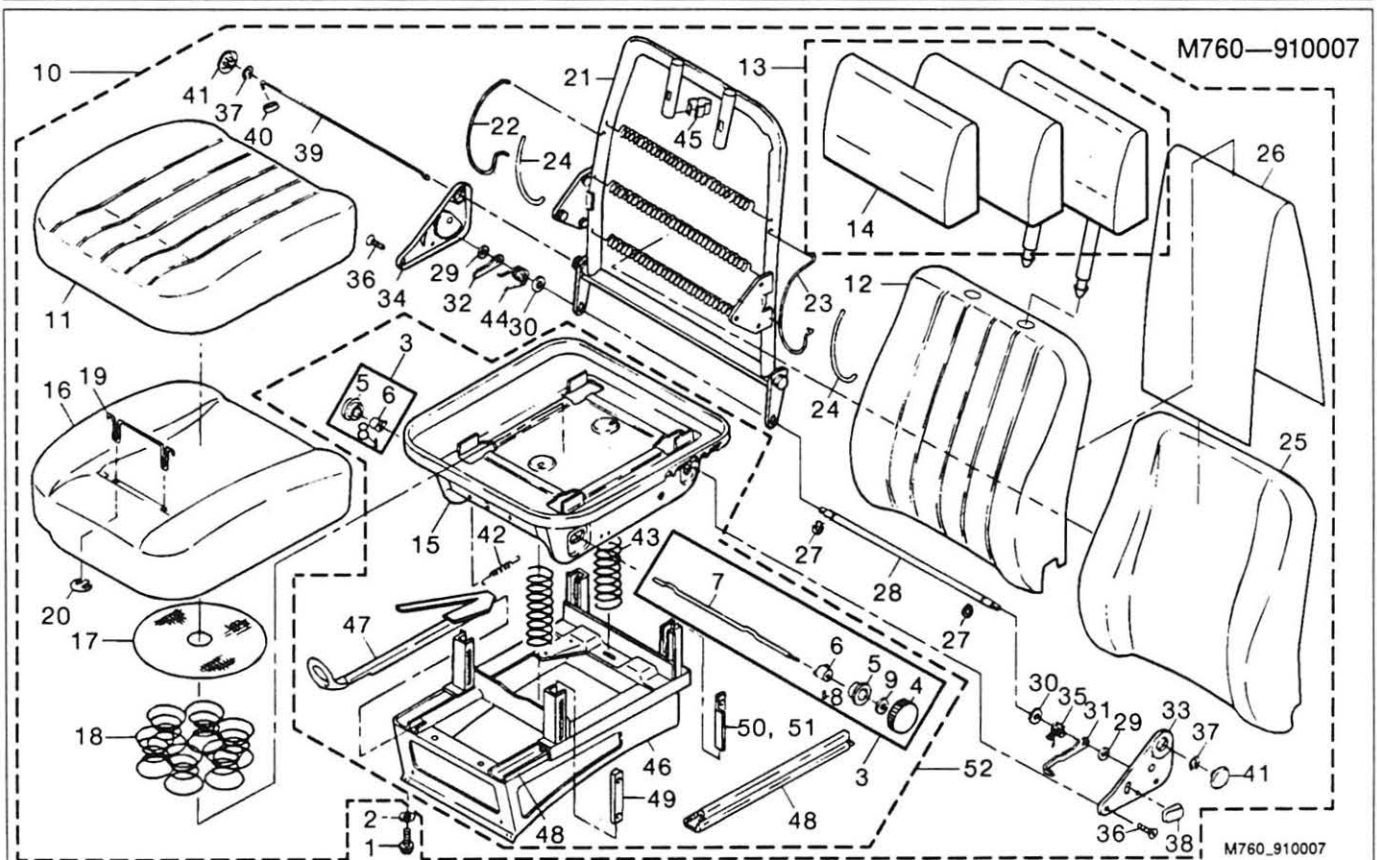
APPLICATION

APPLICATION DESCRIPTION INDEX

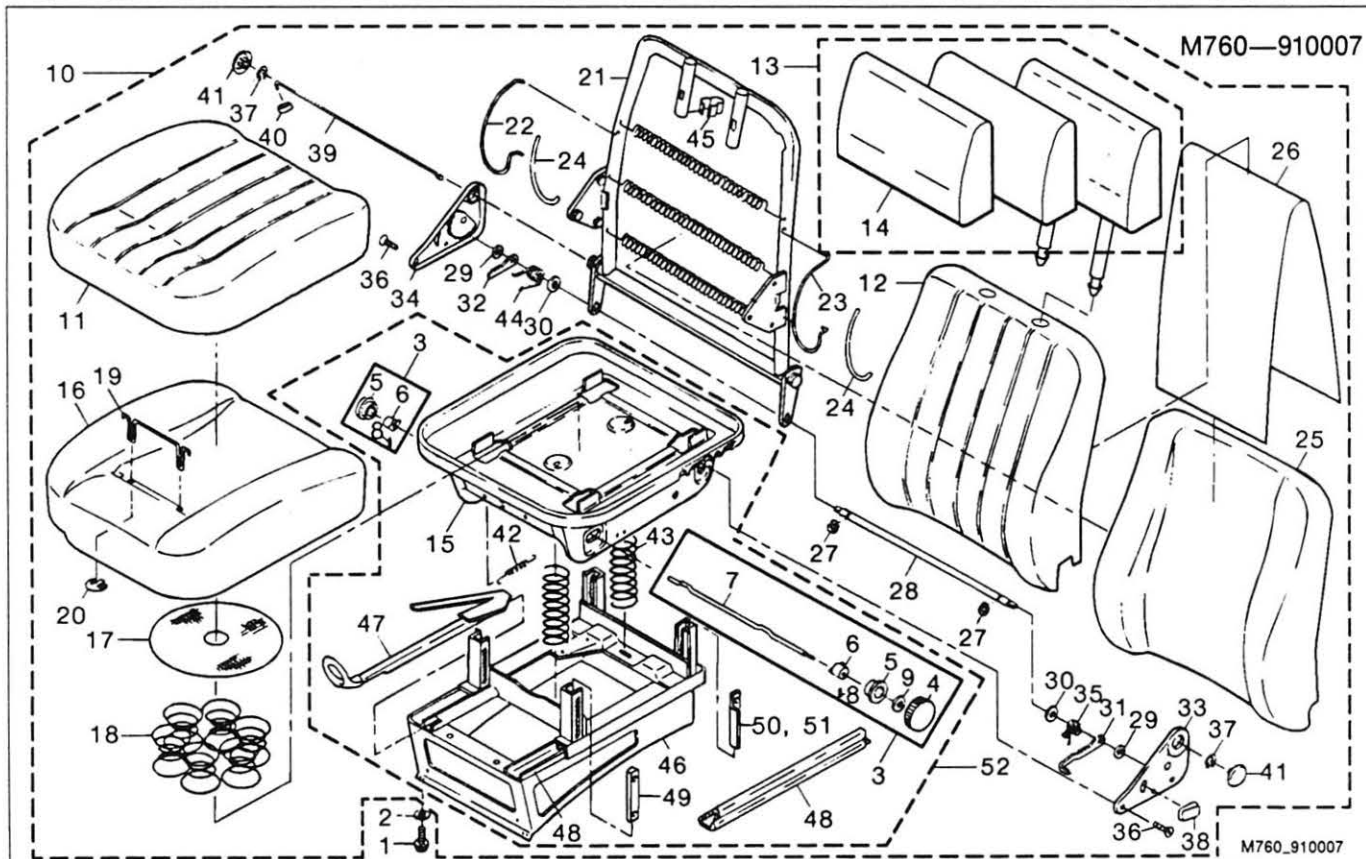
BEIGE FLAT VINYL

09
X

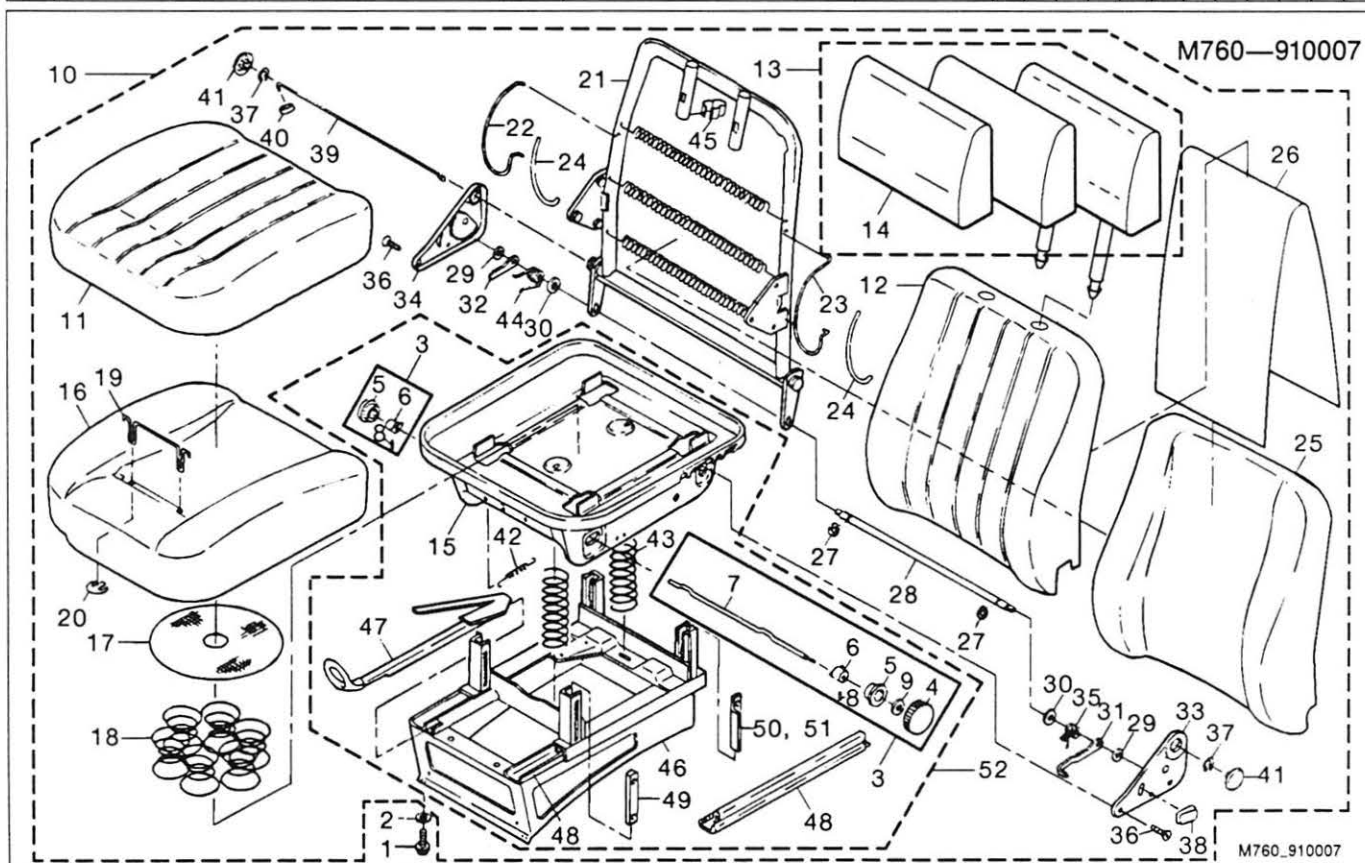
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
1	914125 008503		SCREW-CAP,HEX SOCKET HD	4	EA	
2	000125 008417		WASHER-FL,A8.4,DIN 125,ST,ZN	4	EA	
3	681 910 75 K1		KIT-SEAT HEIGHT ADJ	•	EA	
4	381 919 02 60		KNOB-SEAT HEIGHT ADJUST		EA	2
5	381 919 11 63		BEARING		EA	4
6	381 919 10 63		BEARING		EA	4
7	381 919 02 98		ROD-SEAT HEIGHT ADJUST		EA	2
8	001481 002509		PIN-ROLLED,SPRING,2.5X30,ZN		EA	4
9	381 919 04 13		RING-ROD END		EA	4
10	681 910 35 01		SEAT ASSY-MB,HIGH BACK	1	EA	
11	681 910 00 46		SEAT COVER ASSY-CUSH,BUCKSKIN		EA	1
12	681 910 37 47		SEAT COVER ASSY-BACK,MB HIGH B		EA	1
13	681 970 06 50		HEADREST ASSY-MB SEAT,BUCKSKIN		EA	1
15	381 910 00 25		VAN ASSY-SEAT		EA	1
16	673 910 04 50		CUSHION ASSY-SEAT		EA	1
17	673 914 02 15		LINER-CLOTH		EA	1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION		EA	1
19	673 914 00 29		WIRE-SEAT COVER RETAINER		EA	1
20	381 990 08 40		RETAINER-PLASTIC WIRE		EA	2
21	673 910 12 34		FRAME ASSY-BACK,COMPLETE		EA	1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH		EA	1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH		EA	1
24	673 914 01 64		HOSE-PLASTIC		EA	2



SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION	
APPLICATION DESCRIPTION INDEX				09	
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	
				EA	★
25	673 910 01 16		CUSHION ASSY-SEAT BACK		EA 1
26	673 914 01 17		LINER-CLOTH		EA 1
27	006799 008002		RING-RETAINING,M8X1.05,ZN		EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST		EA 1
29	381 990 14 40		WASHER		EA 2
30	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN		EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH		EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH		EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH		EA 1
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH		EA 1
35	381 993 03 20		SPRING-TORSION,LH		EA 1
36	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN		EA 4
37	000471 025001		RING-RETAINING,25X1.2,ZN		EA 2
38	381 919 00 60		KNOB		EA 1
39	381 919 03 37		ROD-TORSION,SEAT BACK		EA 1
40	381 919 00 22		BUSHING-TORSION ROD		EA 1
41	381 919 00 13		COVER-TORSION ROD END		EA 2
42	381 919 00 37		SPRING-COIL W/HOOKS		EA 2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST		EA 2
44	381 993 04 20		SPRING-TORSION,RH		EA 1
46			SEAT BASE ASSY	•	EA
47	381 910 00 05		ADJUSTER ASSY-SEAT		EA 1
48	381 910 02 89		TRACK ASSY-SEAT SLIDE		EA 2
49	381 919 00 75		STRIP-CLOSURE		EA 2
50	381 919 01 75		STRIP-END CLOSURE LH		EA 1
51	381 919 02 75		STRIP-END CLOSURE RH		EA 1
52	681 910 70 02		SERVICE SEAT ASSY	•	EA

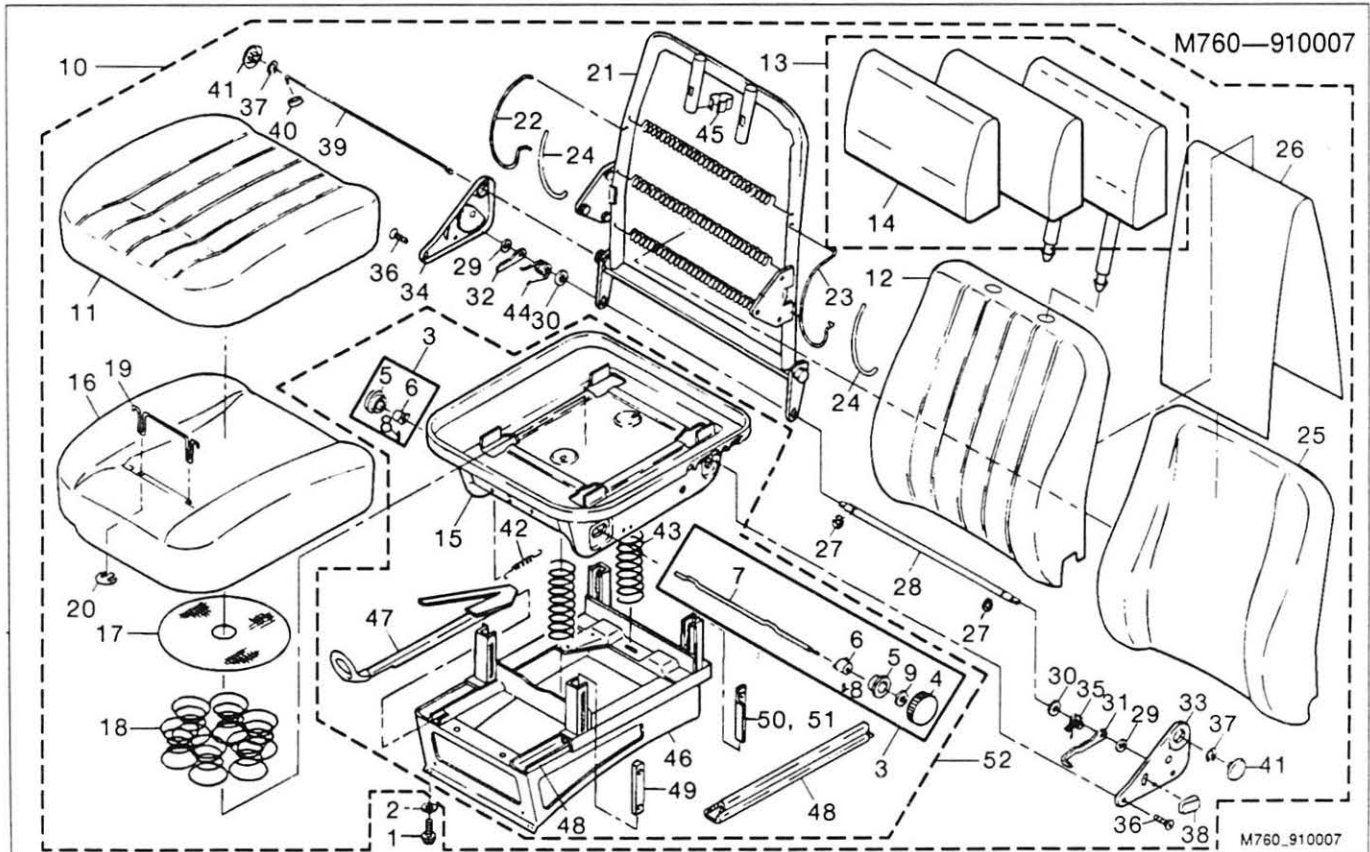


SERVICE PARTS CATALOG

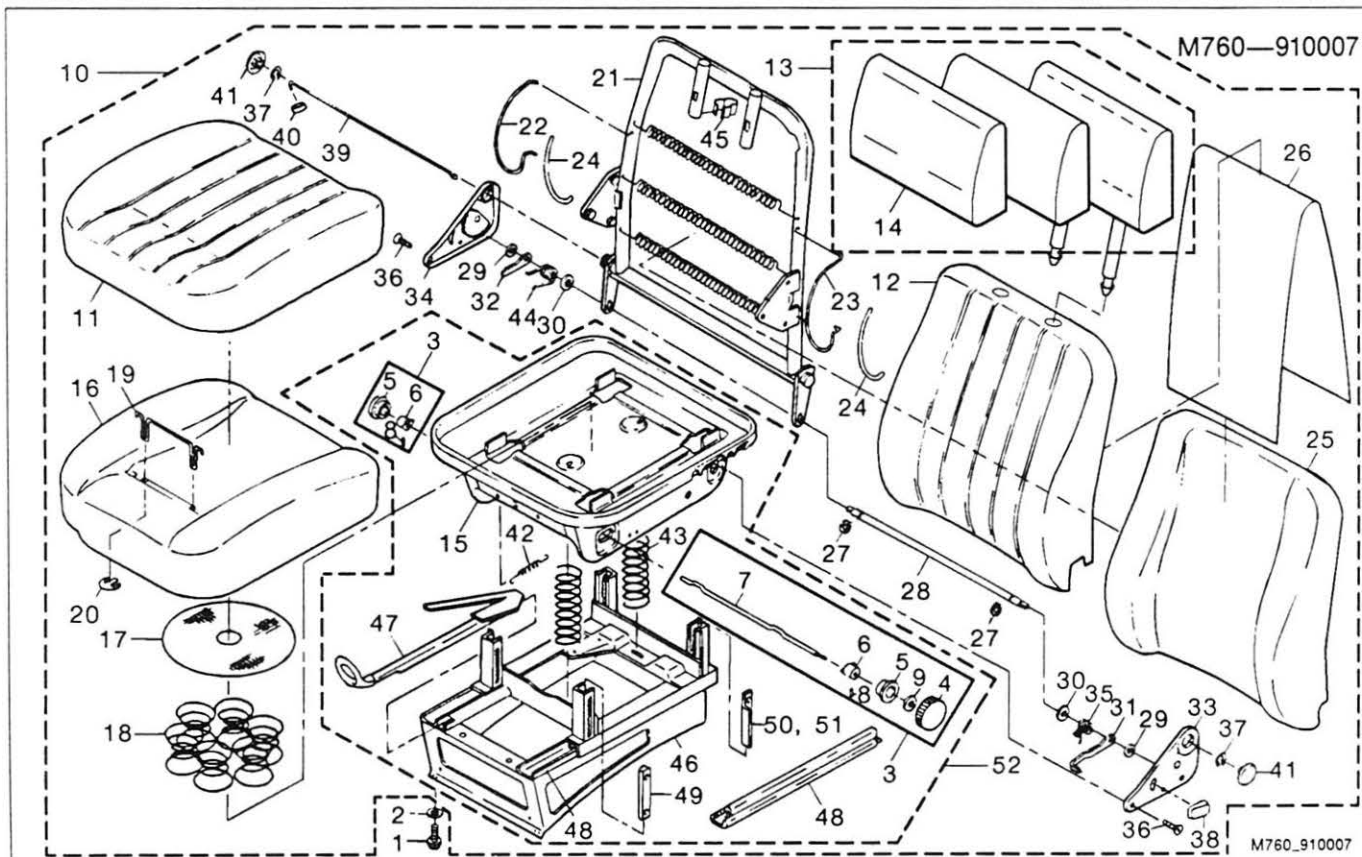
[illegible]

SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION							
APPLICATION DESCRIPTION INDEX				10	12	13	16				
BROWN FLAT VINYL W/CLOTH INSERT				X							
RED FLAT VINYL W/CLOTH INSERT					X						
BEIGE PERFORATED VINYL						X					
RED PERFORATED VINYL							X				

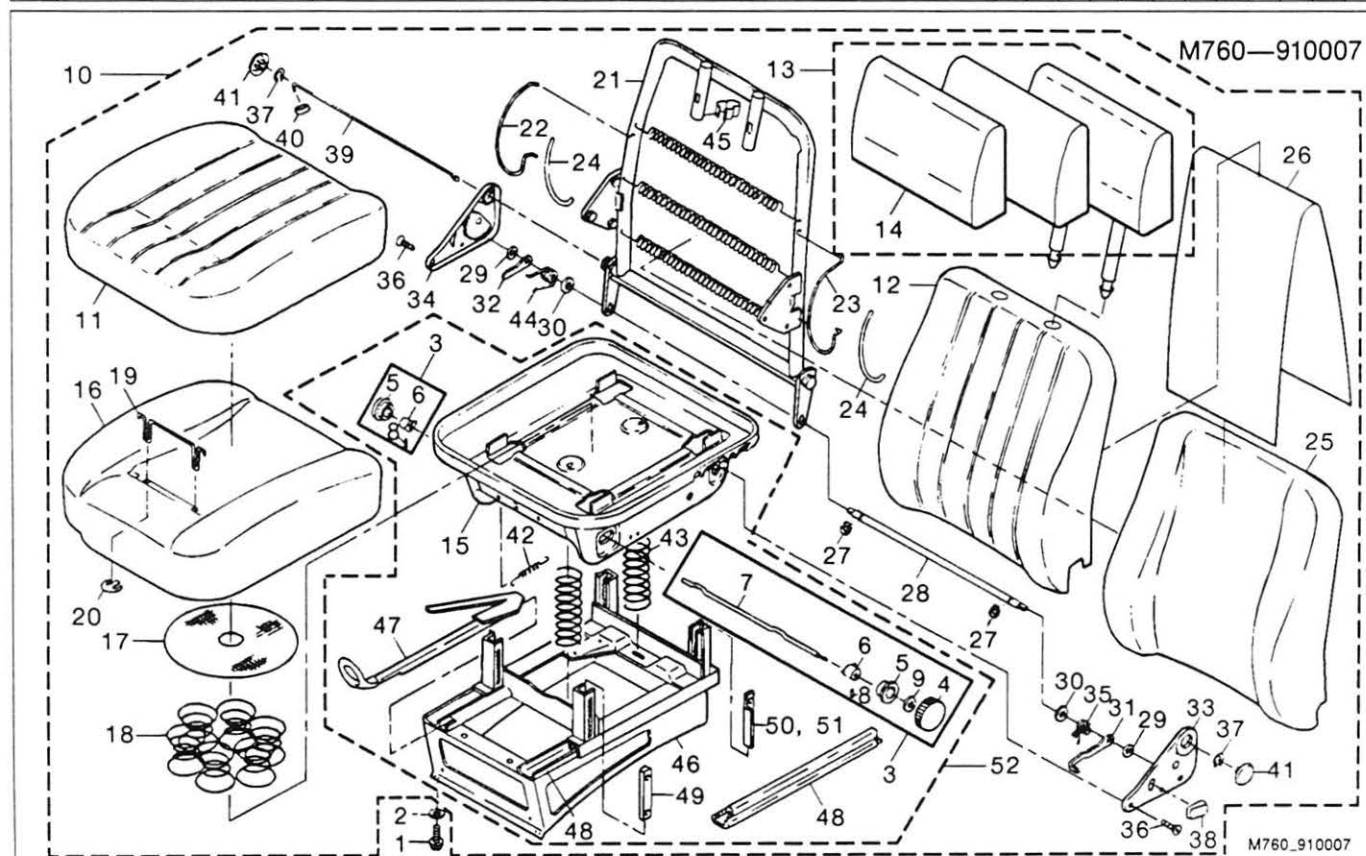
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES								UM	★
1	914125 008503		SCREW-CAP, HEX SOCKET HD	4	4	4	4					EA	
2	000125 008417		WASHER-FL, A8.4, DIN 125, ST, ZN	4	4	4	4					EA	
3	681 910 75 K1		KIT-SEAT HEIGHT ADJ	•	•	•	•					EA	
4	381 919 02 60		KNOB-SEAT HEIGHT ADJUST									EA	2
5	381 919 11 63		BEARING									EA	4
6	381 919 10 63		BEARING									EA	4
7	381 919 02 98		ROD-SEAT HEIGHT ADJUST									EA	2
8	001481 002509		PIN-ROLLED, SPRING, 2.5X30, ZN									EA	4
9	381 919 04 13		RING-ROD END									EA	4
10	681 910 37 01		SEAT ASSY-MERCEDES, HIGH BACK	•								EA	
11	681 910 02 46		SEAT COVER ASSY-CUSH, BRN, CLOTH									EA	1
12	681 910 39 47		SEAT COVER ASSY-BACK, MB HIGH B									EA	1
13	681 970 07 50		HEADREST ASSY-MB SEAT, WALNUT									EA	1
14	681 970 01 56		COVER ASSY-HEADREST, MB SEAT									EA	1
15	381 910 00 25		VAN ASSY-SEAT									EA	1
16	673 910 04 50		CUSHION ASSY-SEAT									EA	1
17	673 914 02 15		LINER-CLOTH									EA	1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION									EA	1
19	673 914 00 29		WIRE-SEAT COVER RETAINER									EA	1
20	381 990 08 40		RETAINER-PLASTIC WIRE									EA	2
21	673 910 12 34		FRAME ASSY-BACK, COMPLETE									EA	1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH									EA	1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH									EA	1



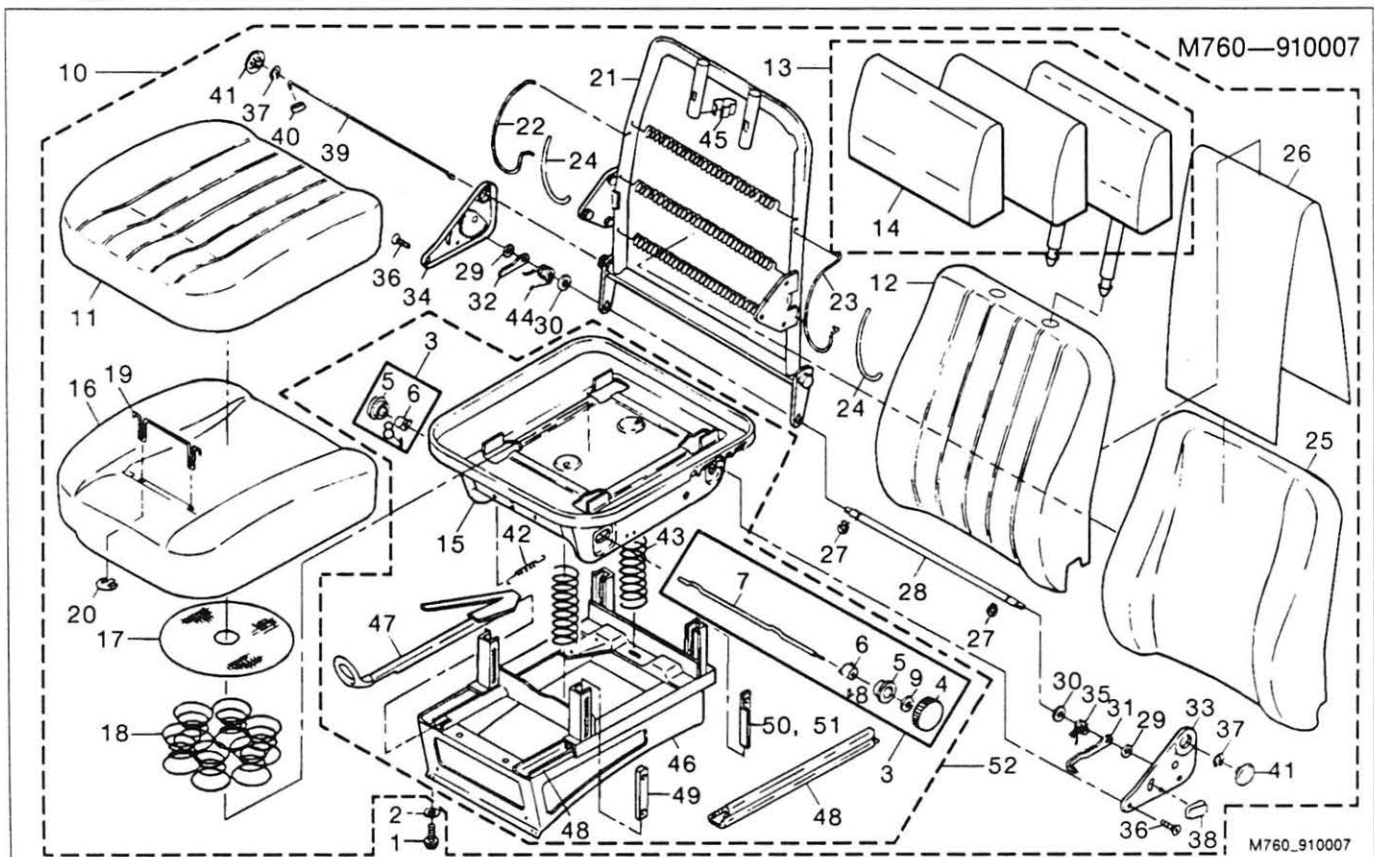
SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION						
APPLICATION DESCRIPTION INDEX				10	12	13	16			
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES						
24	673 914 01 64		HOSE-PLASTIC							EA 2
25	673 910 01 16		CUSHION ASSY-SEAT BACK							EA 1
26	673 914 01 17		LINER-CLOTH							EA 1
27	006799 008002		RING-RETAINING,M8X1.05,ZN							EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST							EA 1
29	381 990 14 40		WASHER							EA 2
30	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN							EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH							EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH							EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH							EA 1
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH							EA 1
35	381 993 03 20		SPRING-TORSION,LH							EA 1
36	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN							EA 4
37	000471 025001		RING-RETAINING,25X1.2,ZN							EA 2
38	381 919 00 60		KNOB							EA 1
39	381 919 03 37		ROD-TORSION,SEAT BACK							EA 1
40	381 919 00 22		BUSHING-TORSION ROD							EA 1
41	381 919 00 13		COVER-TORSION ROD END							EA 2
42	381 919 00 37		SPRING-COIL W/HOOKS							EA 2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST							EA 2
44	381 993 04 20		SPRING-TORSION,RH							EA 1
45	381 988 02 78		CLAMP-MOUNTING							EA 2
10	681 910 39 01		SEAT ASSY-MERCEDES,HIGH BACK							EA
11	681 910 40 46		SEAT COVER ASSY-MB,CUSHION							EA 1
12	681 910 41 47		SEAT COVER ASSY-BACK,MB HIGH B							EA 1
13	681 970 08 50		HEADREST ASSY-MB SEAT,CRIMSON							EA 1
14	681 970 02 56		COVER ASSY-HEADREST,MB SEAT							EA 1



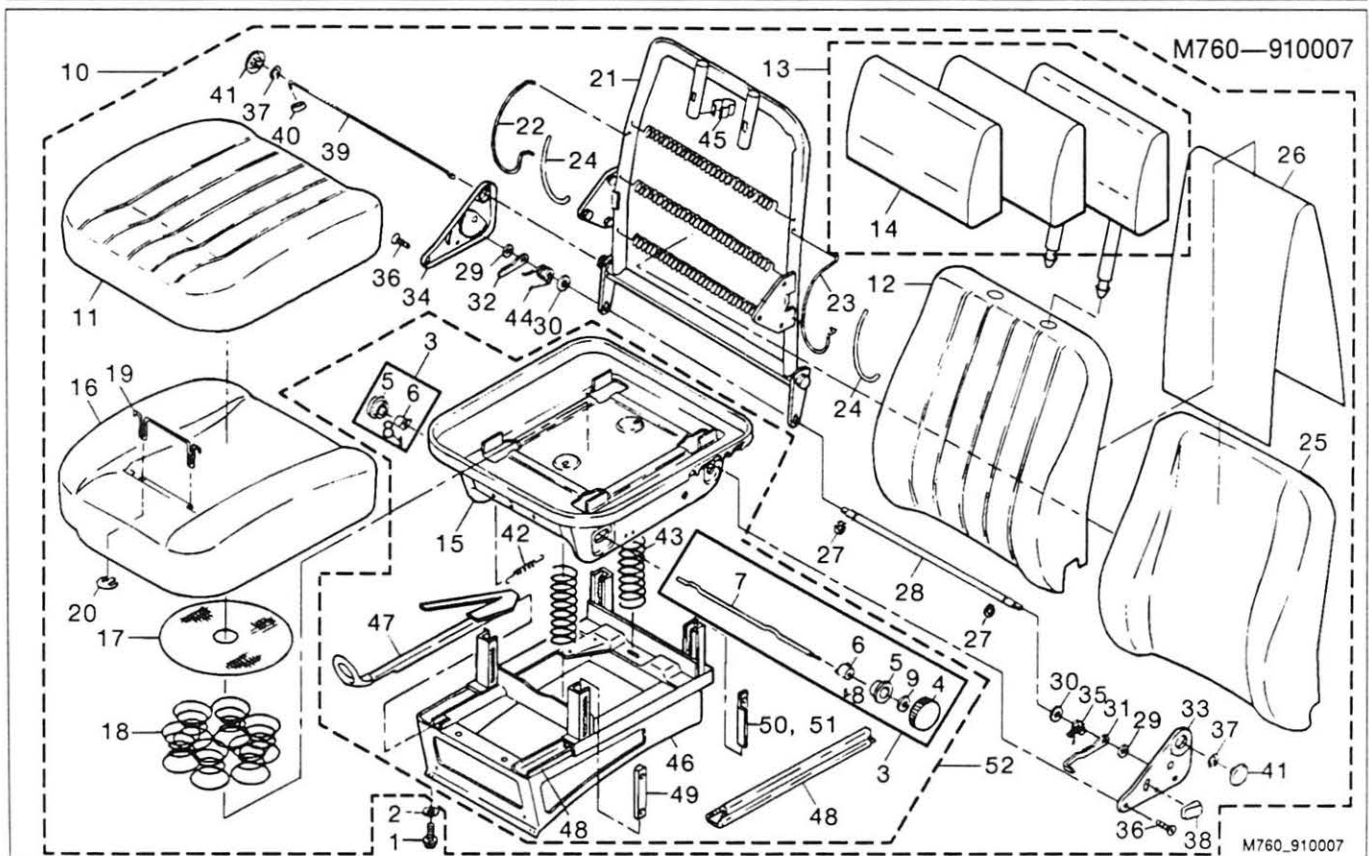
SERVICE PARTS CATALOG

[illegible]

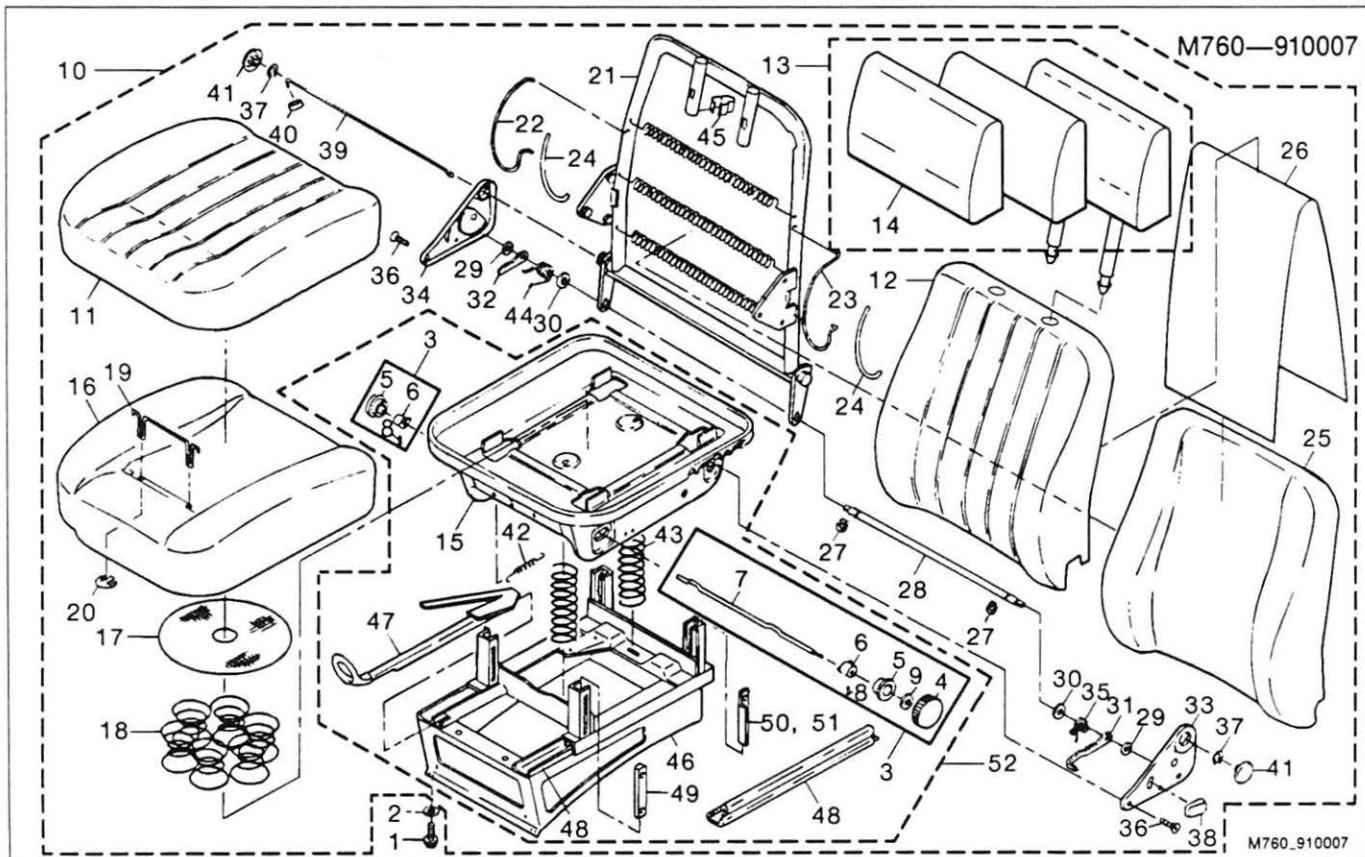
SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION					
APPLICATION DESCRIPTION INDEX				10	12	13	16		
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES					
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST						EA 2
44	381 993 04 20		SPRING-TORSION,RH						EA 1
45	381 988 02 78		CLAMP-MOUNTING						EA 2
10	681 910 36 01		SEAT ASSY-MERCEDES,HIGH BACK		•				EA
11	681 910 01 46		SEAT COVER ASSY-CUSH,TAN,WLNT						EA 1
12	681 910 38 47		SEAT COVER ASSY-BACK,MB HIGH B						EA 1
13	681 970 07 50		HEADREST ASSY-MB SEAT,WALNUT						EA 1
14	681 970 01 56		COVER ASSY-HEADREST,MB SEAT						EA 1
15	381 910 00 25		VAN ASSY-SEAT						EA 1
16	673 910 04 50		CUSHION ASSY-SEAT						EA 1
17	673 914 02 15		LINER-CLOTH						EA 1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION						EA 1
19	673 914 00 29		WIRE-SEAT COVER RETAINER						EA 1
20	381 990 08 40		RETAINER-PLASTIC WIRE						EA 2
21	673 910 12 34		FRAME ASSY-BACK,COMPLETE						EA 1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH						EA 1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH						EA 1
24	673 914 01 64		HOSE-PLASTIC						EA 2
25	673 910 01 16		CUSHION ASSY-SEAT BACK						EA 1
26	673 914 01 17		LINER-CLOTH						EA 1
27	006799 008002		RING-RETAINING,M8X1.05,ZN						EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST						EA 1
29	381 990 14 40		WASHER						EA 2
30	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN						EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH						EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH						EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH						EA 1



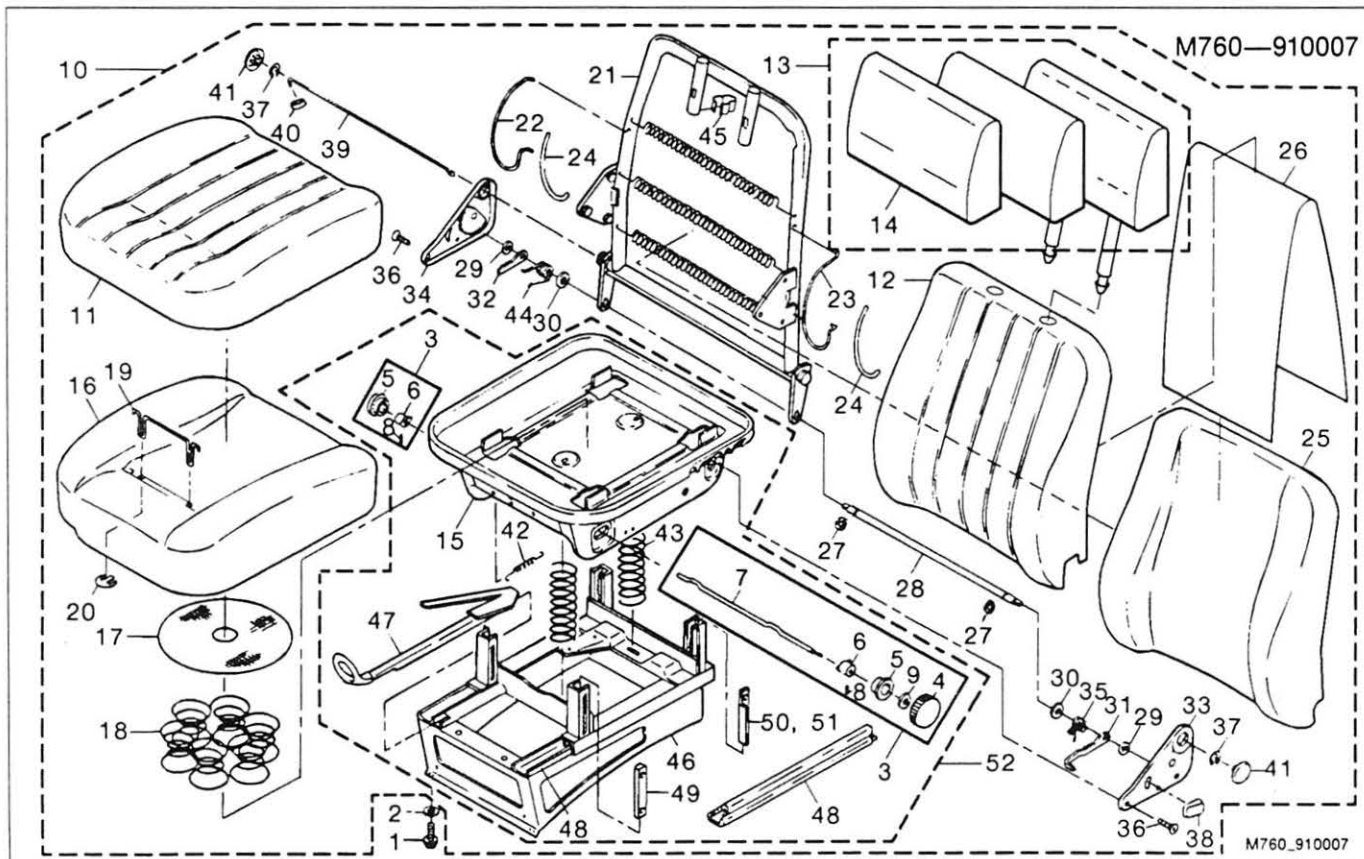
SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION							
APPLICATION DESCRIPTION INDEX				10	12	13	16				
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							
										UM	★
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH							EA	1
35	381 993 03 20		SPRING-TORSION,LH							EA	1
36	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN							EA	4
37	000471 025001		RING-RETAINING,25X1.2,ZN							EA	2
38	381 919 00 60		KNOB							EA	1
39	381 919 03 37		ROD-TORSION,SEAT BACK							EA	1
40	381 919 00 22		BUSHING-TORSION ROD							EA	1
41	381 919 00 13		COVER-TORSION ROD END							EA	2
42	381 919 00 37		SPRING-COIL W/HOOKS							EA	2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST							EA	2
44	381 993 04 20		SPRING-TORSION,RH							EA	1
45	381 988 02 78		CLAMP-MOUNTING							EA	2
10	681 910 38 01		SEAT ASSY-MERCEDES,HIGH BACK							EA	
11	681 910 03 46		SEAT COVER ASSY-CUSH,R,INDENT							EA	1
12	681 910 40 47		SEAT COVER ASSY-BACK,MB HIGH B							EA	1
13	681 970 08 50		HEADREST ASSY-MB SEAT,CRIMSON							EA	1
14	681 970 02 56		COVER ASSY-HEADREST,MB SEAT							EA	1
15	381 910 00 25		VAN ASSY-SEAT							EA	1
16	673 910 04 50		CUSHION ASSY-SEAT							EA	1
17	673 914 02 15		LINER-CLOTH							EA	1
18	673 910 00 40		SPRING ASSY-SEAT CUSHION							EA	1
19	673 914 00 29		WIRE-SEAT COVER RETAINER							EA	1
20	381 990 08 40		RETAINER-PLASTIC WIRE							EA	2
21	673 910 12 34		FRAME ASSY-BACK,COMPLETE							EA	1
22	673 913 01 34		WIRE-CUSHION SIDE SUPT RH							EA	1
23	673 913 02 34		WIRE-CUSHION SIDE SUPT LH							EA	1
24	673 914 01 64		HOSE-PLASTIC							EA	2



SEAT PASSENGER MERCEDES HIGH BACK				APPLICATION							
APPLICATION DESCRIPTION INDEX				10	12	13	16				
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES							
25	673 910 01 16		CUSHION ASSY-SEAT BACK								EA 1
26	673 914 01 17		LINER-CLOTH								EA 1
27	006799 008002		RING-RETAINING,M8X1.05,ZN								EA 2
28	381 919 01 98		ROD-BACK ANGLE ADJUST								EA 1
29	381 990 14 40		WASHER								EA 2
30	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN								EA 2
31	381 919 06 61		LEVER-BACK ADJUST LH								EA 1
32	381 919 08 61		LEVER-BACK ADJUST RH								EA 1
33	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH								EA 1
34	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH								EA 1
35	381 993 03 20		SPRING-TORSION,LH								EA 1
36	914125 008700		SCREW-SOCKET,FLAT HQ,M8X30,ZN								EA 4
37	000471 025001		RING-RETAINING,25X1.2,ZN								EA 2
38	381 919 00 60		KNOB								EA 1
39	381 919 03 37		ROD-TORSION,SEAT BACK								EA 1
40	381 919 00 22		BUSHING-TORSION ROD								EA 1
41	381 919 00 13		COVER-TORSION ROD END								EA 2
42	381 919 00 37		SPRING-COIL W/HOOKS								EA 2
43	381 919 05 37		SPRING-COIL,VERTICAL ADJUST								EA 2
44	381 993 04 20		SPRING-TORSION,RH								EA 1
45	381 988 02 78		CLAMP-MOUNTING								EA 2
46			SEAT BASE ASSY	•	•	•	•				EA
47	381 910 00 05		ADJUSTER ASSY-SEAT								EA 1
48	381 910 02 89		TRACK ASSY-SEAT SLIDE								EA 2
49	381 919 00 75		STRIP-CLOSURE								EA 2
50	381 919 01 75		STRIP-END CLOSURE LH								EA 1
51	381 919 02 75		STRIP-END CLOSURE RH								EA 1
52	681 910 70 02		SERVICE SEAT ASSY	•	•	•	•				EA

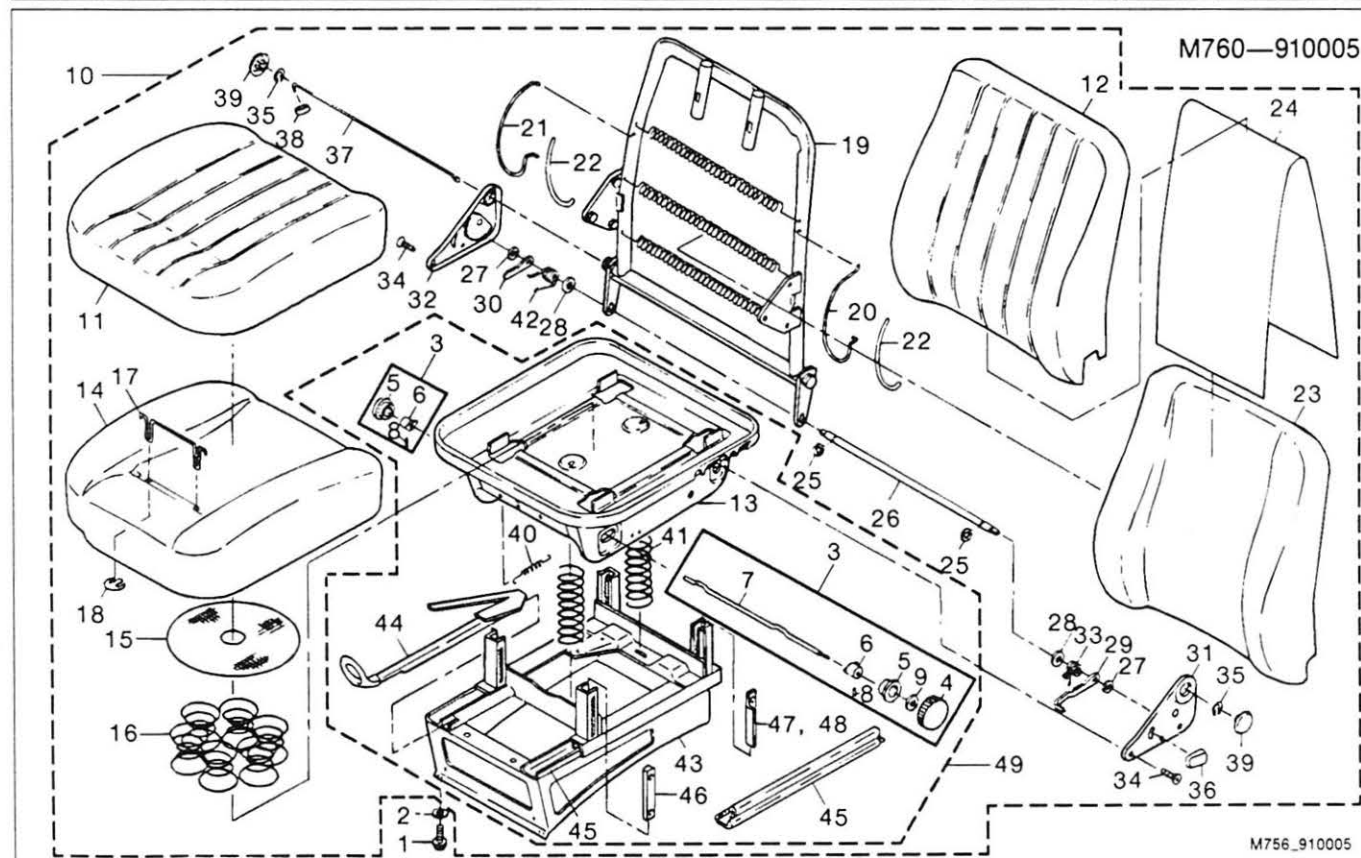


SERVICE PARTS CATALOG

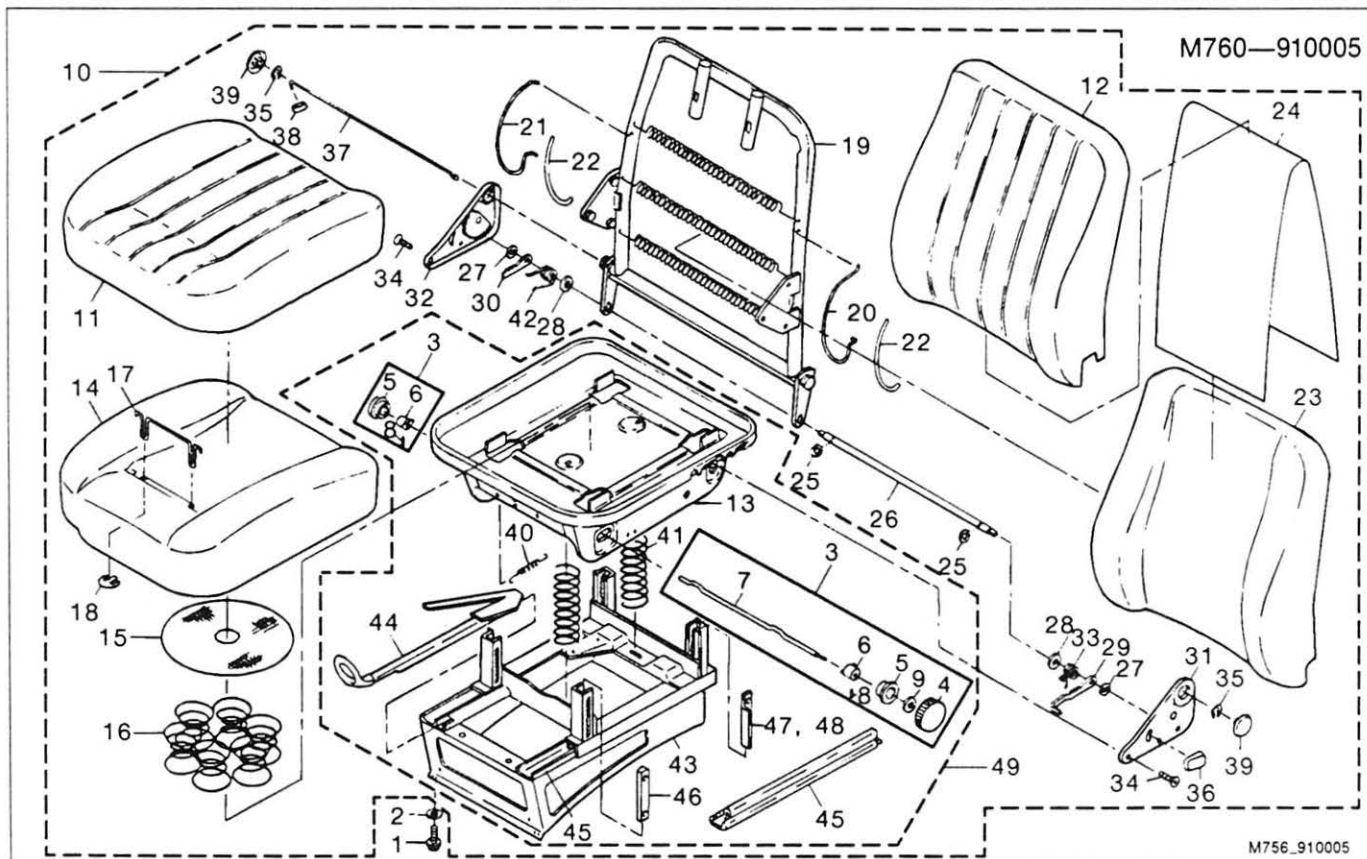
[illegible]

SEAT PASSENGER MERCEDES LOW BACK						APPLICATION									
APPLICATION DESCRIPTION INDEX						17	18								
BEIGE FLAT VINYL						X									
BEIGE FLAT W/CLOTH INSERT							X								

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	914125 008503		SCREW-CAP,HEX SOCKET HD	4	4									EA	
2	000125 008417		WASHER-FL,A8,4,DIN 125,ST,ZN	4	4									EA	
3	681 910 71 K1		KIT-SEAT HEIGHT ADJ	•	•									EA	
4	381 919 02 60		KNOB-SEAT HEIGHT ADJUST											EA	2
5	381 919 09 63		RING-BEARING											EA	4
6	381 919 07 63		BEARING											EA	4
7	381 919 01 27		ROD-SEAT HEIGHT ADJUST											EA	2
8	001481 002509		PIN-ROLLED,SPRING,2.5X30,ZN											EA	4
10	681 910 44 01		SEAT ASSY-MB,LOW BACK	1										EA	
11	681 910 00 46		SEAT COVER ASSY-CUSH,BUCKSKIN											EA	1
12	681 910 00 47		SEAT COVER ASSY-BACK,BUCKSKIN											EA	1
13	381 910 00 25		VAN ASSY-SEAT											EA	1
14	673 910 04 50		CUSHION ASSY-SEAT											EA	1
15	673 914 02 15		LINER-CLOTH											EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION											EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER											EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE											EA	2
19	673 910 12 34		FRAME ASSY-BACK,COMPLETE											EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH											EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH											EA	1
22	673 914 01 64		HOSE-PLASTIC											EA	2
23	673 910 01 16		CUSHION ASSY-SEAT BACK											EA	1
24	673 914 01 17		LINER-CLOTH											EA	1



SEAT PASSENGER MERCEDES LOW BACK				APPLICATION									
APPLICATION DESCRIPTION INDEX				17	18								
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
												UM	★
25	006799 008002		RING-RETAINING,M8X1.05,ZN									EA	2
26	381 919 01 98		ROD-BACK ANGLE ADJUST									EA	1
27	381 990 14 40		WASHER									EA	2
28	000125 010517		WASHER-FL,A10.5,DIN 125,ST,ZN									EA	2
29	381 919 06 61		LEVER-BACK ADJUST LH									EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH									EA	1
31	381 910 03 11		PLATE ASSY-BACK MOUNTING,LH									EA	1
32	381 910 04 11		PLATE ASSY-BACK MOUNTING,RH									EA	1
33	381 993 03 20		SPRING-TORSION,LH									EA	1
34	914125 008700		SCREW-SOCKET,FLAT HD,M8X30,ZN									EA	4
35	000471 025001		RING-RETAINING,25X1.2,ZN									EA	2
36	381 919 00 60		KNOB									EA	1
37	381 919 03 37		ROD-TORSION,SEAT BACK									EA	1
38	381 919 00 22		BUSHING-TORSION ROD									EA	1
39	381 919 00 13		COVER-TORSION ROD END									EA	2
40	381 919 00 37		SPRING-COIL W/HOOKS									EA	2
41	381 919 05 37		SPRING-COIL,VERTICAL ADJUST									EA	2
42	381 993 04 20		SPRING-TORSION,RH									EA	1
10	681 910 48 01		SEAT ASSY-MERCEDES,LOW BACK	1								EA	
11	681 910 02 46		SEAT COVER ASSY-CUSH,BRN,CLOTH									EA	1
12	681 910 02 47		SEAT COVER ASSY-BACK,BRN,CLOTH									EA	1
13	381 910 00 25		VAN ASSY-SEAT									EA	1
14	673 910 04 50		CUSHION ASSY-SEAT									EA	1
15	673 914 00 15		LINER-CLOTH									EA	1
16	673 910 00 40		SPRING ASSY-SEAT CUSHION									EA	1
17	673 914 00 29		WIRE-SEAT COVER RETAINER									EA	1
18	381 990 08 40		RETAINER-PLASTIC WIRE									EA	2



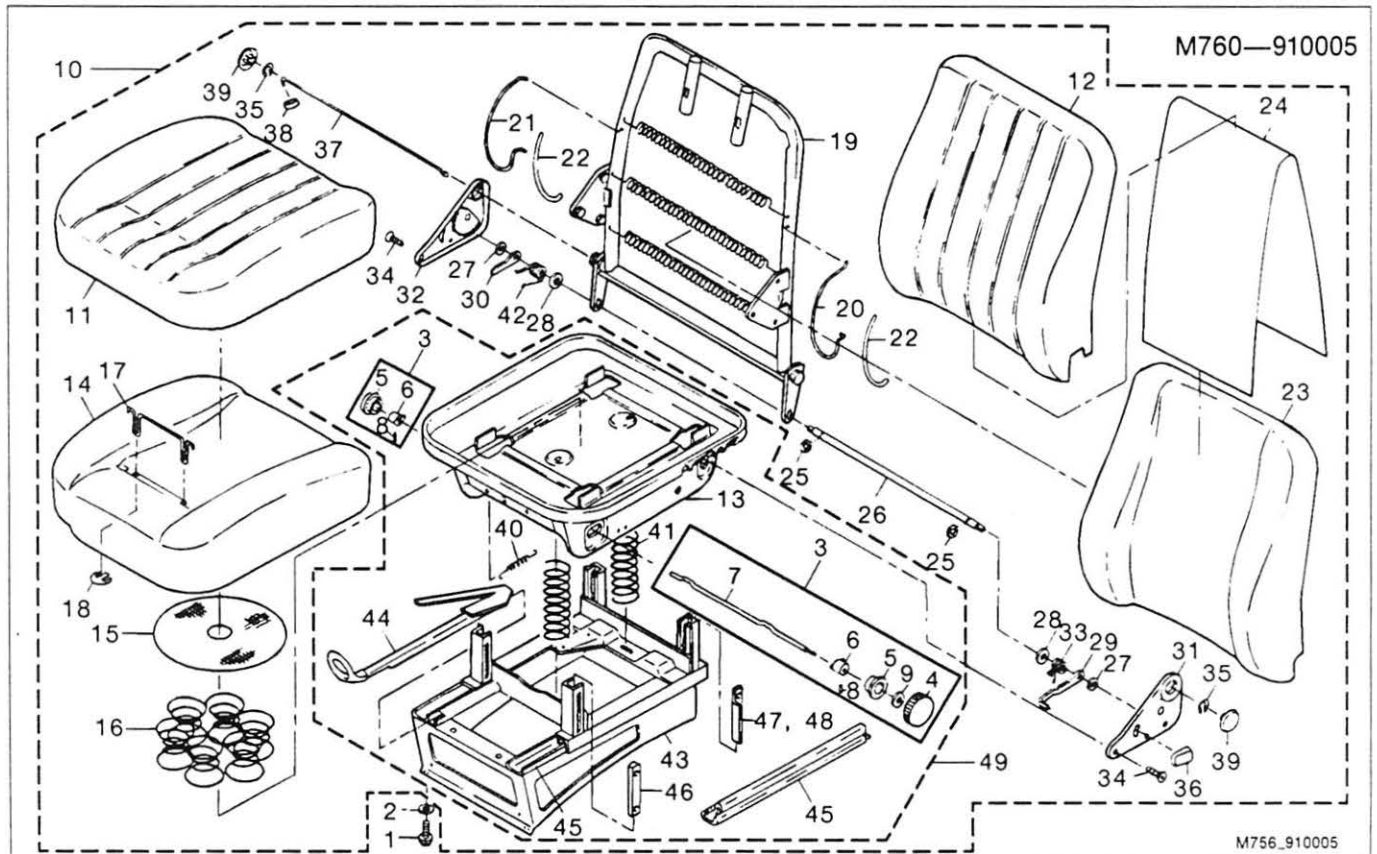
SEAT PASSENGER MERCEDES LOW BACK

APPLICATION

APPLICATION DESCRIPTION INDEX

17 18

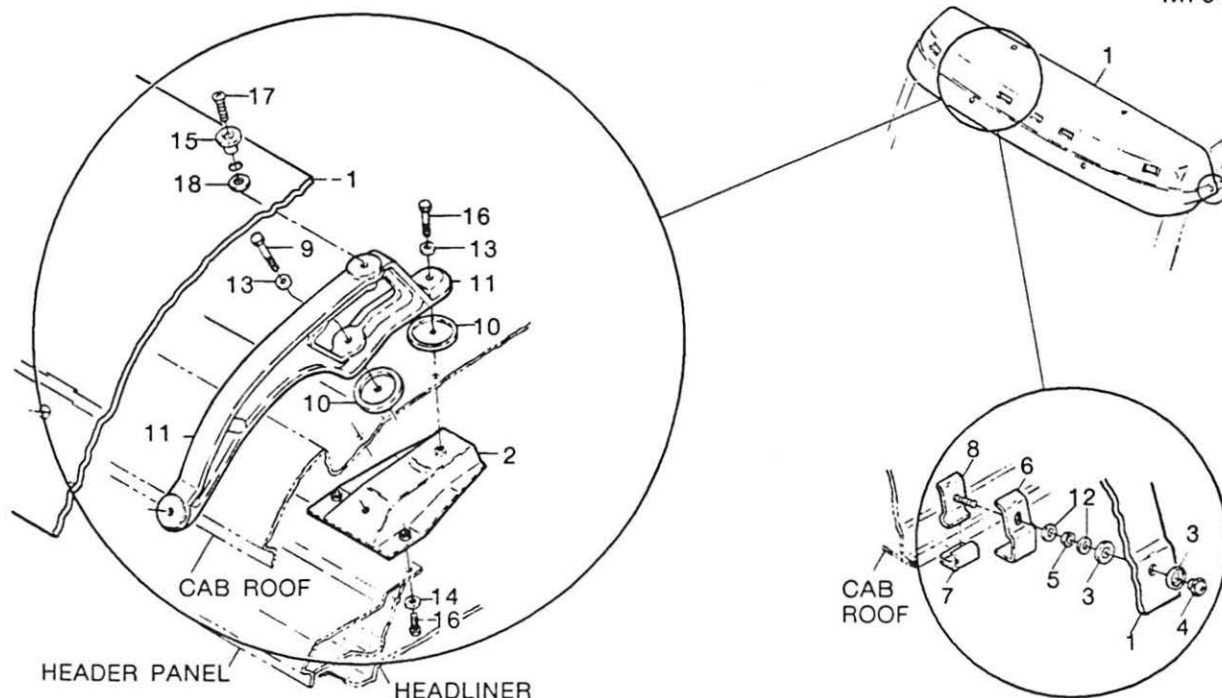
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES	UM	★
19	673 910 12 34		FRAME ASSY-BACK, COMPLETE		EA	1
20	673 913 01 34		WIRE-CUSHION SIDE SUPT RH		EA	1
21	673 913 02 34		WIRE-CUSHION SIDE SUPT LH		EA	1
22	673 914 01 64		HOSE-PLASTIC		EA	2
23	673 910 01 16		CUSHION ASSY-SEAT BACK		EA	1
24	673 914 01 17		LINER-CLOTH		EA	1
25	006799 008002		RING-RETAINING, M8X1.05, ZN		EA	2
26	381 919 01 98		ROD-BACK ANGLE ADJUST		EA	1
27	381 990 14 40		WASHER		EA	2
28	000125 010517		WASHER-FL, A10.5, DIN 125, ST, ZN		EA	2
29	381 919 06 61		LEVER-BACK ADJUST LH		EA	1
30	381 919 08 61		LEVER-BACK ADJUST RH		EA	1
31	381 910 03 11		PLATE ASSY-BACK MOUNTING, LH		EA	1
32	381 910 04 11		PLATE ASSY-BACK MOUNTING, RH		EA	1
33	381 993 03 20		SPRING-TORSION, LH		EA	1
34	914125 008700		SCREW-SOCKET, FLAT HD, M8X30, ZN		EA	4
35	000471 025001		RING-RETAINING, 25X1.2, ZN		EA	2
36	381 919 00 60		KNOB		EA	1
37	381 919 03 37		ROD-TORSION, SEAT BACK		EA	1
38	381 919 00 22		BUSHING-TORSION ROD		EA	1
39	381 919 00 13		COVER-TORSION ROD END		EA	2
40	381 919 00 37		SPRING-COIL W/HOOKS		EA	2
41	381 919 05 37		SPRING-COIL, VERTICAL ADJUST		EA	2
42	381 993 04 20		SPRING-TORSION, RH		EA	1
43			SEAT BASE ASSY	• •	EA	
44	381 910 00 05		ADJUSTER ASSY-SEAT		EA	1
45	381 910 02 89		TRACK ASSY-SEAT SLIDE		EA	2
46	381 919 00 75		STRIP-CLOSURE		EA	2



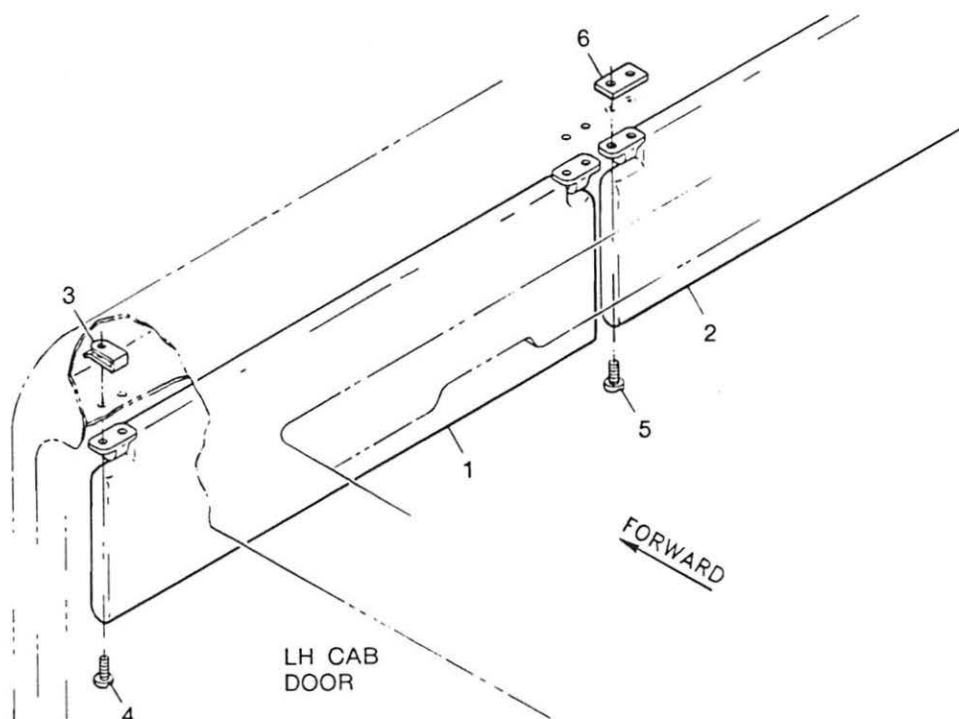
SUN VISOR-EXTERIOR	APPLICATION											
APPLICATION DESCRIPTION INDEX	00	02	03									
CABS BUILT BEFORE 8/22/86	X											
FIBERGLASS	X	X	X									
SERVICE NOTE: COMPLETE VISOR KITS LISTED BELOW												
UNDER REF #19 & #20. REFER TO												
PARTS TECH. MANUAL KIT SECTION												
FOR KIT BILL OF MATERIAL	X	X										

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	★
1	681 810 00 10		SUNVISOR ASSY-EXTERIOR	1	1	1								EA	
2	673 810 01 42		REINFORCEMENT ASSY-ROOF	2										EA	
2	673 810 02 42		REINF ASSY-ROOF		2	2								EA	
3	673 987 00 41		WASHER	4	4	4								EA	
4	673 990 00 89		NUT-SLEEVE	2	2	2								EA	
5	900071 008201		NUT-HEX	2	2	2								EA	
6	673 811 06 14		REINF-CLAMP	2	2	2								EA	
7	673 811 00 95		SEAL-CRIMP	2	2	2								EA	
8	673 810 03 14		REINF ASSY-VISOR, EXTERIOR, SIDE	2	2									EA	
8	681 810 00 14		BRKT ASSY-MTG, SUN VISOR, EXT			2								EA	
9	914125 006313		BOLT-HEX, M6X35	2	2	2								EA	
10	381 990 01 42		WASHER-RUBBER	4	4	4								EA	
11	673 811 08 14		BRACKET-ROOF	2	2	2								EA	
12	000125 008417		WASHER-FL, A8.4, DIN 125, ST, ZN	4	4	4								EA	
13	009021 006203		WASHER-FL, B6.4, DIN 9021, ST, ZN	4	4	4								EA	
14	23-00600-025	9/32X5/8, PLTD, STL	WASHER-PLATED STL, 1/4"	4	4	4								EA	
15	381 992 07 05		BUSHING	4	4	4								EA	
16	914125 006312		BOLT-HEX, M6X25	6	6	6								EA	
17	914146 006800		SCREW-MACH, OVAL HD, CR, M6X25, ZN	4	4	4								EA	
18	381 987 00 41		WASHER	4	4	4								EA	
19	681 810 00 K1		SUN VISOR KIT-EXTERIOR	•										EA	

M764-810008



M764_810008

[illegible]

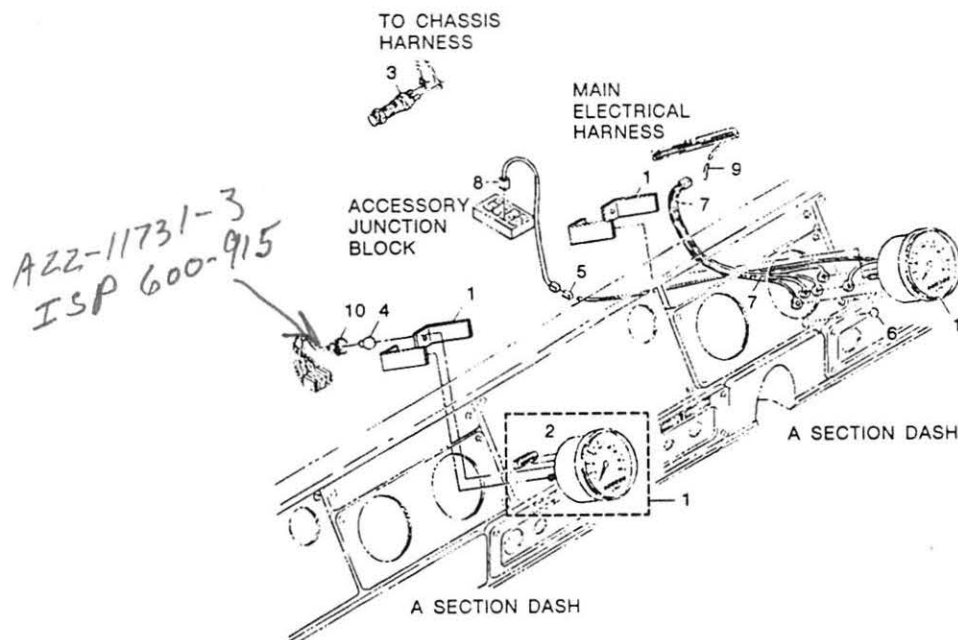
M765—810005

M765_810005

SERVICE PARTS CATALOG

GAUGE, SPEEDOMETER				APPLICATION									
APPLICATION DESCRIPTION INDEX				00	01	03	04	05	06	07	08	09	
ELECTRONIC SPEEDO				X	X	X	X	X	X	X	X	X	
NADIAN OPERATION							X	X			X		
REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES									
1	681 542 02 06		SPEEDOMETER-MPH, ODOM, ELEK, VDO	1	1								EA
2	VDO 3 130 001 235		COMB										EA 1
	681 542 09 06		SPDOM-MPH, ODOM, ELEK, THRU 4.89						1				EA
1	681 542 10 06		SPDOM-MPH, ODOM, ELEK, OVER 4.89							1			EA
1	681 542 03 06		SPEEDOMETER-MPH, ODOM, ELEK, VDO			1							EA
2	VDO 3 130 001 235		COMB										EA 1
1	22-26297-004	MOT 7SM21442F	SPEEDOMETER, ELECTRONIC MOT				1				1		EA
1	22-26297-005	MOT 7SM21442F1	SPEEDOMETER, ELECTRONIC MOT					1					EA
1	22-26297-000	MOT 7SM28043F3	SPEEDOMETER, ELECTRONIC MOT									1	EA
3	681 542 02 17		SENDER-SPEEDO/TACH	1									EA
4	GE 1895		BULB	2	2	2			2	2			EA
5	PAC 2977253		PLUG-1 PIN				1	1			1	1	EA
6			DECAL, SPEEDO CALIBRATION				1	1			1	1	EA
7	681 540 16 37		HARNESS ASSY-SPEEDOMETER				1	1			1	1	EA
8	681 540 18 37		HARNESS ASSY-GAUGE ILLUM				1	1					EA
9	681 821 00 91		TUBING-HEAT SHRINK				2	2					EA
	681 542 09 A1		INSTL-GAUGE, SPEEDOMETER	•	•	•	•	•	•	•			EA
	681 542 27 A1		INSTL-SPEEDOMETER CALIBRATION	•	•	•			•	•			EA
	681 542 31 A1		INSTL-GA/SW, INSTR PNL	•	•	•	•	•	•	•	•	•	EA
	681 542 50 A1		INSTL-GAUGE, SPEEDO & TACH				•	•					EA
	D22-23637-000		INST DIAG-TRANSMISSION	•									EA
	681 540 94 A2		INSTL-GAUGE, SPEEDO & TACH								•	•	EA

M810-540015

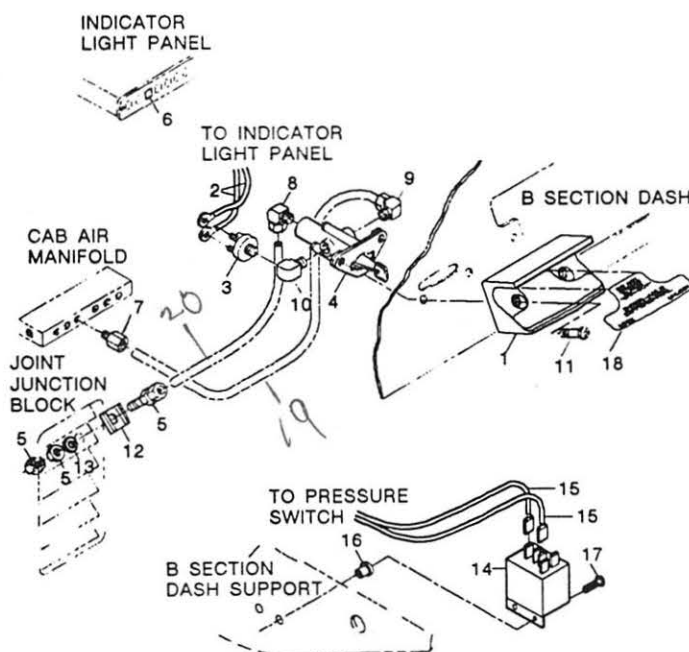


M810_540015

AIR PIPING & CONTROL DIFF L/OUT-CAB										APPLICATION									
APPLICATION DESCRIPTION INDEX										10	11	12	13	14	15	17	18	19	
FTLNR ELECTRONIC ENGINE ALARM										X			X	X		X	X	X	
KYSOR ELECTRONIC ENGINE ALARM											X	X			X				
WIRE BRAID HOSE										X		X		X			X		
NYLON HOSE											X		X		X	X		X	
R H DRIVE/AUST																		X	

REF	PART NO.	ALT. PART NO.	PART DESCRIPTION	QUANTITIES										UM	*
1	681 429 01 47		GUARD-VALVE,INTER AXLE DIFF	1	1	1	1	1						EA	
1	681 429 12 47		GUARD-VALVE						1	1	1	1		EA	
2	681 540 02 27		HARNESS ASSY-SWITCH,AXLE LKOUT	1	1	1	1	1	1	1	1	1		EA	
3	FSC 1749 1121		SWITCH-PRESSURE,SPST,NO.4PSI	1	1	1	1	1	1	1	1	1		EA	
4	23-09088-000	MID KN20001	VALVE,TWO-WAY CONTROL	1	1	1	1	1	1	1	1	1		EA	
5	681 420 02 66	PH QNTA9177	COUPLING-BULKHEAD,06NYLX06HOSE	1		1	1					1		EA	
5	681 420 01 66	PH 62NBH6	COUPLING-BULKHEAD,06NYLX06NYL		1		1							EA	
5	23-11730-001		UNION-PIPE/TUBING,BRASS						1	1			1	EA	
6	681 545 12 90	BW 560109	LENS-AXLE LOCK	1										EA	
6	681 545 55 90		LENS-IND & WARNING,AXLE LOCK				1	1		1	1	1		EA	
7	210500 000001	PH VS68NTA4 4	CONN-04NYL X 04MPT	1	1	1	1	1	1	1	1	1	1	EA	
8	210500 000027	PH VS269NTA4 2	ELB-90.04NYL X 02MPT	1	1	1	1	1	1	1	1	1	1	EA	
9	210500 000030	PH VS269NTA6 2	ELB-90.06NYL X 02MPT	1	1	1	1	1	1	1	1	1	1	EA	
10	210503 000023	PH VS2202P2 2	ELB-ST 90 02 MPT X 02 FPR	1	1	1	1	1	1	1	1	1		EA	
11	23-11160-050	10-24 UNC,MACHINE	SCREW-MACHINE,PHCR.#10-24	2	2	2	2	2	2	2	2	2	2	EA	
12	681 994 00 01		RETAINER-FITTING,15.5 DIA	1		1	1					1		EA	
13	681 990 10 40		WASHER-FL,PLD STL,.632ID	1		1	1					1		EA	
13	681 990 09 40		WASHER-FL,PLD STL,.537ID		1		1		1	1				EA	
18	681 584 13 38		LABEL-GUARD,INTERAXLE DIFF							1	1	1	1	EA	
	681 429 05 A1		INSTL-FITTING,JCT JOINT PLATE	•	•	•	•	•						EA	
	681 429 27 A1		INSTL-CAB AIR LINES	•	•	•	•	•	•	•	•	•	•	EA	
	681 429 34 A1		INSTL-PANEL VALVE	•	•	•	•	•	•	•	•	•	•	EA	

M878-540025



M878_540025

