



Rockwell International

2135 W. MAPLE ROAD  
TROY, MICHIGAN 48064

AUDITED NEW BILL OF MATERIAL

# BILL OF MATERIAL

ASSEMBLY DESCRIPTION		BRAKE ASSY			
ASSEMBLY NUMBER		Q 1657 6168	RATIO 1	RATIO 2	
CUSTOMER DRAWING NUMBER	DRAW NUMBER	THRU LETTER	RELEASE DATE	SCALE	PAGE
5-63171	01	H	06BR14931	05/13/87	1

ASSEMBLY LEVEL	DESCRIPTION	PART NUMBER	RATIO	RATIO	QUANTITY/PER	DRAWING NO/ REF DRAWING	SHEET NUMBER	CHANGE LETTER	REVISING BILL CHANGE LETTER	SEQUENCE
			1	2						
	REPLACES	Q16574954								01000
	PART NUMBER-CUSTOMER	F6HT2209CB								03000
	CUSTOMER:	F550								03001
	BRAKE APPLICATION APPROVAL NO.	B-005221								03500
	BRAKE APPLICATION APPROVAL NO.	B-005222								03501
	COST REQUEST NO.	BS-5032-009								03800
	BRAKE ASSY	OPPOSITE								04000
	BRAKE ANGLE-FRONT	BAF								04500
	BRAKE SIZE	BS-16.50X 7.00								05000
	LINING	R202							06BC08787	07500
	BRAKE FAB SHOE	BFS								10000
	BRAKE SPIDER OFFSET	BSD-1.750								11500
	BRAKE MOUNTING BOLT CIRCLE	BMBC-7.125								12500
	BRAKE MOUNTING HOLE PATTERN	BMHP-.593ES-12								13000
	BRAKE MOUNTING PATTERN ANGLE	BMPA- 7-00								14500
	BRAKE MOUNTING PILOT DIA	BMPD-5.875								15000
	BRAKE MTG SURF. TO CHMBR C/L	BMSCC-12.875								18100
	BRAKE CHAMBER BRACKET ANGLE	CBA- 70-00								18500
	CHAMBER BARREL LENGTH	CBL- 9.822								19500
	CHAMBER BRKT FITTING POSITION	CBFP-1.500								21000
	CHAMBER BRKT FITTING ANGLE	CBFA-000-00								22000
	CHAMBER BRKT FLG TO CHMBR C/L	CBFCC-11.135								22500
	CAMSHAFT SPLINE	CSS-1.50-28								25500
	SLACK LENGTH	SL-5.50								29000
	**END REMARKS**B/M FOLLOWS**									98000
1	SPIDER ASSY-BRAKE	A 3211N5188			1			B/M		00500
2	BUSHING-CAM	1225C1277			1	1225C1277	01	D	08BC 8838	01900
2	BUSHING	1225B 496			2	1225B 496	01	S		02100
2	SEAL ASSY	A 1205V1556			1	A 1205V1556	01	T		02200
2	RING-O	1205G 761			1	1205G 761	01	A	06BC 7891	05200
1	SHOE-BRAKE,LINING&ROLLER ASSY	B11 3222S1293			2			B/M		01000
2	SHOE ASSY-BRAKE,FIN.	A 3222S1293			1	A 3222S1293	01	AL		01000
3	PIN-BRAKE SPRING	1218G 85			1	1218G 85	01	M		01400
2	LINING-BRAKE,CAM END	2240Y5407			1	2240Y5407	01	D	08BC 7472	03200
2	LINING-BRAKE,ANCHOR END	2240X5406			1	2240X5406	01	D	08BC 7472	03300
2	RIVET	RV 3109			28	4 62464 L	01	W		03700
2	RETAINER,FIN.	3105B 210			1	3105B 210	01	J		04200

\*CONTINUED ON NEXT PAGE\*

PHY 14 '97 08:20 FR ROCKWELL AUTOMOTIVE 810 435 3545 TO 83135236158-3615 P.03/04

