PART NO E9HS-4000-RAMA AXLE ASSY-REAR LESS WHEELS (CO[illegible]NENT PARTS)

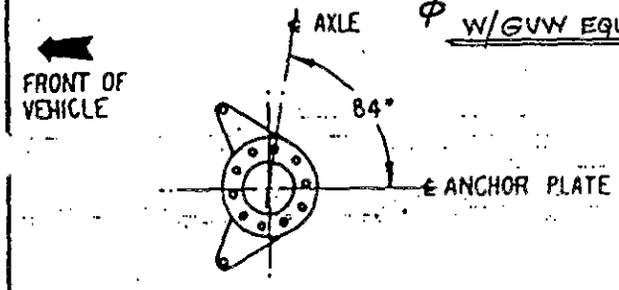
AXLE ASSY CONSISTS OF THE FOLLOWING PARTS:

QTY	PART NAME	FORD PART NO	VENDOR/ROCKWELL PART NO
1	AXLE ASSY	E9HT-4B430-R810A	RS-23240NSNN13-4.56/6.21 (11x3), *
1	CALIPER ASSY-LH	▽E6HS-2K328-BA	ADB-1560-200
1	CALIPER ASSY-RH	▽E6HS-2K327-BA	ADB-1560-199
1	PLATE ANCHOR-LH	▽E7HS-2B293-AA	A3215-W-1063
1	PLATE ANCHOR-RH	▽E7HS-2B292-AA	A3215-X-1064
2	KIT-BRAKE CALIPER PIN	▽E6HS-2L527-AA	A2-2297-4474
2	ADAPTOR	E0HS-2L248-BA	2207-M-13
2	CAST WHEEL & ROTOR (20")	E7HS-1113-DA	A-311-A-443 (LONG)
2	CONE & ROLLER ASSY-OUTER	TAJAA-1240-A	580
2	CONE & ROLLER ASSY-INNER	D7HA-1244-AA	594-A
2	GASKET AXLE SHAFT	D5HA-1144-AA	2208-X-440
16	DOWEL AXLE SHAFT	TAKAA-1142-A	1246-D-290
2	SEAL-REAR AXLE	E5HT-1175-GA	CHICAGO-RAWHIDE #532561
2	AIR CHAMBER ASSY	▽E9HS-2225-GA/GB	MAXI II 30/36 φ
4	WASHER-FLAT	44881-S2	1229-W-1557
4	NUT-5/8-11 (GR5)	34981-S2 (TORQUE-110-155)	NL-210-1
2	WHEEL BEARING ADJ NUTS-INNER		1227-W-517
2	WASHER BEARING ADJ		1229-U-1008
2	WHEEL BEARING ADJ NUTS-OUTER		1227-R-330
16	WASHER-AXLE SHAFT		1299-X-518
16	NUT-AXLE SHAFT		N-110-1
24	BOLT-BRAKE TO AXLE		S-1918-1
24	NUT		NL-19-1
48	WASHER		1229-X-1558
8 OZ	GREASE		1199-R-486

* W/O NO SPIN (13XP).

φ W/GVW EQUAL/GREATER THAN 35K

* W/O WHEEL DIFF LOCK (13DU)



SHOWN IN TRUCK POSITION

▽ CONTROL ITEM — AFFECTS GOVERNMENT REGULATION COMPLIANCE OR CRITICAL VEHICLE FUNCTION — NO PART OMISSION OR SUBSTITUTION, CHANGE IN ASSEMBLY DIRECTION OR SEQUENCE IS ALLOWED WITHOUT PRIOR PRODUCT ENGINEERING APPROVAL. ITEMS CODED E, F, OR B ARE CONTROL ITEM CHARACTERISTICS AND MUST BE ASSEMBLED AS SHOWN. Y DESIGNATES MANUFACTURING CONTROL ONLY.

CE-2890r1

ROCKWELL-STANDARD PART # RS-23240NSCC274.56

▽E9HS-4[illegible]0-RAMA

DATE	LET	REVISIONS		
		RELEASED 11-1955		

Ford PRODUCT ENGINEERING

ORIGINAL

DO NOT SCALE

DRAWN BY C.R. WILLIAMS — COMPLETED 02-22-89

UNLESS OTHERWISE SPECIFIED

MATERIAL — SCALE

NAME AXLE ASY- REAR - COMPLETE

NO. ▽E9HS-4000-RAMA

4816163

"PRELIMINARY ENGINEERING INFORMATION ONLY"

2/24/89

4/20 orders 1